

# 313 GC Hydraulic Excavator

# **Technical Specifications**

Configurations and features may vary by region. Please consult your Cat® dealer for availability in your area.

# Table of Contents

| Engine                                 | Working Ranges and Forces                                      |
|--|--|
| Swing Mechanism                        | Reach Boom Lift Capacities – Counterweight: 2.25 mt (4,960 lb) |
| Weights                                | Bucket Specifications and Compatibility:                       |
| Track                                  | Taiwan11   |
| Drive                                  | Southeast Asia11   |
| Hydraulic System2                      | Africa/Middle East/Eurasia                                     |
| Service Refill Capacities              | South America12  |
| Standards2                             | Attachment Offering Guide:                                     |
| Sound Performance                      | Taiwan   |
| Air Conditioning System                | Southeast Asia13   |
| Operating Weights and Ground Pressures | Africa/Middle East/Eurasia                                     |
| Major Component Weights                | South America15  |
| Dimensions                             |  |



| Cat® C3.6                |   |
|--------------------------|---|
|                          |   |
| 70.6 kW                  | 94.7 hp   |
| 96 hp (metric            | c)  |
|                          |   |
| 74.4 kW                  | 100 hp  |
| 101 hp (metr             | ic)   |
| 98 mm                    | 4 in  |
| 120 mm                   | 5 in  |
| 3.6 L                    | 220 in <sup>3</sup>   |
| Up to B20 <sup>(1)</sup> |   |
|                          | 70.6 kW<br>96 hp (metric<br>74.4 kW<br>101 hp (metric<br>98 mm<br>120 mm<br>3.6 L |

- Meets Brazil MAR-1 and China Nonroad Stage III emission standards, equivalent to U.S. EPA Tier 3 and EU Stage IIIA.
- Advertised power is tested per the specified standard in effect at the time of manufacture.
- Net power advertised is the power available at the flywheel when the engine is equipped with fan, air intake system, exhaust system and alternator.
- Engine speed 2,200 rpm.
- No engine power derating required below 3000 m (10,000 ft) altitude.
- (1)Cat engines are compatible with diesel fuel blended with the following lower-carbon intensity fuels\*\* up to:
  - √ 100% biodiesel FAME (fatty acid methyl ester)\*
  - ✓ 100% renewable diesel, HVO (hydrotreated vegetable oil) and GTL (gas-to-liquid) fuels

Refer to guidelines for successful application. Please consult your Cat dealer or "Caterpillar Machine Fluids Recommendations" (SEBU6250) for details.

- \*For use of blends higher than 20% biodiesel, consult your Cat dealer.
- \*\*Lower-carbon intensity fuels do not significantly reduce GHGs at the tailpipe.

| Swing Mechanism      |          |               |
|----------------------|----------|---------------|
| Swing Speed          | 11.5 rpm |               |
| Maximum Swing Torque | 43 kN·m  | 31,641 lbf-ft |
| Weights              |          |               |

• Standard undercarriage, Reach boom, R2.5 (8'2") stick, GD 0.53 m<sup>3</sup> (0.69 yd<sup>3</sup>) bucket, 500 mm (20") triple grouser shoes, and 2.25 mt (4,960 lb) counterweight.\*

12 400 kg

27,200 lb

Operating Weight

| Track                                 |        |       |
|---------------------------------------|--------|-------|
| Track Shoes Width                     | 500 mm | 20 in |
| Track Shoes Width                     | 600 mm | 24 in |
| Track Shoes Width                     | 700 mm | 28 in |
| Track Shoes Width                     | 770 mm | 30 in |
| Number of Shoes (each side)           | 43     |       |
| Number of Track Rollers (each side)   | 6      |       |
| Number of Carrier Rollers (each side) | 1      |       |

| Gradeability                                       | 35°/70%                 |            |  |  |
|--|-------------------------|------------|--|--|
| Maximum Travel Speed                               | 5.4 km/h                | 3.4 mph    |  |  |
| Maximum Drawbar Pull                               | 117 kN                  | 26,370 lbf |  |  |
| Hydraulic System                                   |                         |            |  |  |
| Main System – Maximum Flow –<br>Implement          | 247 L/min               | 65 gal/min |  |  |
| Maximum Pressure – Equipment –<br>Normal           | 35 000 kPa              | 5,076 psi  |  |  |
| Maximum Pressure – Travel                          | 35 000 kPa              | 5,076 psi  |  |  |
| Maximum Pressure – Swing                           | 25 900 kPa              | 3,756 psi  |  |  |
| Boom Cylinder – Bore                               | 105 mm                  | 4 in       |  |  |
| Boom Cylinder – Stroke                             | 1015 mm                 | 40 in      |  |  |
| Stick Cylinder – Bore                              | 115 mm                  | 5 in       |  |  |
| Stick Cylinder – Stroke                            | 1197 mm                 | 47 in      |  |  |
| Bucket Cylinder – Bore                             | 95 mm                   | 4 in       |  |  |
| Bucket Cylinder – Stroke                           | 939 mm                  | 37 in      |  |  |
| Service Refill Capacities                          |                         |            |  |  |
| Fuel Tank Capacity                                 | 237 L                   | 62.6 gal   |  |  |
| Cooling System                                     | 11 L                    | 2.9 gal    |  |  |
| Engine Oil (with filter)                           | 11 L                    | 2.9 gal    |  |  |
| Final Drive (each)                                 | 3 L                     | 0.8 gal    |  |  |
| Hydraulic System (including tank)                  | 145 L                   | 38.3 gal   |  |  |
| Hydraulic Tank                                     | 77 L                    | 20.3 gal   |  |  |
| Standards  |                         |            |  |  |
| Brakes   | ISO 10265:2             | 008        |  |  |
| Cab/Operator Protective<br>Guards (OPG) (Optional) | ISO 10262:1998 Level II |            |  |  |

| Cab/Operator Protective<br>Guards (OPG) (Optional) | ISO 10262:1998 Level II |
|--|-------------------------|
| Sound Performance                                  |                         |
| GB 16710:2010 (external)                           | 103 dB(A)               |

• Hearing protection may be needed when operating with an open operator station and cab (when not properly maintained or doors/ windows open) for extended periods or in a noisy environment.

80 dB(A)

#### **Air Conditioning System**

GB 16710:2010 (inside cab)

The air conditioning system on this machine contains the fluorinated greenhouse gas refrigerant R134a (Global Warming Potential = 1430). The system contains 0.85 kg of refrigerant, which has a CO<sub>2</sub> equivalent of 1.216 metric tonnes.

<sup>\*</sup>Includes boom and stick with HP/Aux lines.

#### **Operating Weights and Ground Pressures**

|  | 500 mm (20")<br>Triple Grouser Shoes |                    |                    | m (24")<br>user Shoes |                    | m (28")<br>user Shoes | 770 mm (30")<br>Triple Grouser Shoes |                    |
|--|--------------------------------------|--------------------|--------------------|-----------------------|--------------------|-----------------------|--------------------------------------|--------------------|
|  | Weight                               | Ground<br>Pressure | Weight             | Ground<br>Pressure    | Weight             | Ground<br>Pressure    | Weight                               | Ground<br>Pressure |
| Base Machine Configurations  | kg (lb)                              | kPa (psi)          | kg (lb)            | kPa (psi)             | kg (lb)            | kPa (psi)             | kg (lb)                              | kPa (psi)          |
| Base Frame with Track Rollers and Carrier Rollers  |                                      |                    |                    |                       |                    |                       |                                      |                    |
| 2.25 mt (4,960 lb) Counterweight + Standard Under  | carriage Bas                         | se Machine         |                    |                       |                    |                       |                                      |                    |
| Reach Boom + R2.5 (8'2") Stick + 0.53 m³ (0.69 yd³) GD Bucket*                           | 12 400<br>(27,300)                   | 40.0<br>(5.8)      | 12 600<br>(27,800) | 34.0<br>(4.9)         | 12 800<br>(28,200) | 29.6<br>(4.3)         | 13 000<br>(28,600)                   | 27.5<br>(4.0)      |
| Reach Boom + R3.0 (9'10") Stick + 0.53 m <sup>3</sup> (0.69 yd <sup>3</sup> ) GD Bucket* | 12 500<br>(27,600)                   | 40.5<br>(5.9)      | 12 800<br>(28,200) | 34.5<br>(5.0)         | 13 000<br>(28,600) | 30<br>(4.3)           | 13 100<br>(28,900)                   | 27.5<br>(4.0)      |

All operating weights include a 90% fuel tank with 75 kg (165 lb) operator.

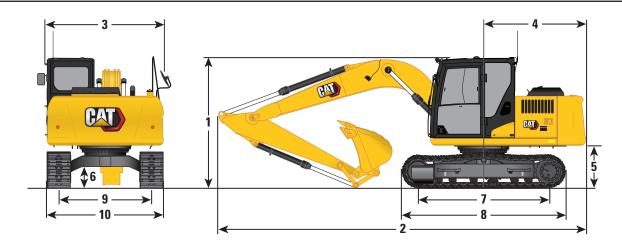
<sup>\*</sup>Includes boom and stick with HP/Aux lines.

# **Major Component Weights**

| rack rollers – does not include boom, stick, bucket, boom cylinders, stick cylinder, bucket cylinder, tracks, 00% fuel tank and 75 kg [165 lb] operator).  rack Shoes:  500 mm (20") Triple Grouser Track Shoes  100 mm (28") Triple Grouser Track Shoes with Additional Steps  770 mm (30") Triple Grouser Track Shoes with Additional Steps  770 mm (30") Triple Grouser Track Shoes with Additional Steps  20 mo Boom Cylinders  21 veight of 90% Fuel Tank and 75 kg (165 lb) Operator  22 counterweight:  23 counterweight:  24 counterweight  25 min Frame:  Swing Frame without Rollover Protective Structure (ROPS) capability  16 counterweight:  27 counterweight:  28 ase Frame with Track Rollers and Carrier Rollers  29 count (including lines, pins, stick cylinder):  4.65 m (15'3") Reach Boom  4.65 m (15'3") Reach Boom with HP/Aux Lines  16 ticks (including lines, pins, bucket cylinder, bucket linkage):  2.5 m (8'2") Reach Stick  3.0 m (9'10") Reach Stick with HP/Aux Lines  4.0 m (9'10") Reach Stick with HP/Aux Lines  5.0 m (9'10") Reach Stick with HP/Aux Lines  5.0 m (9'10") Reach Stick with HP/Aux Lines  6.1 mucket (without linkage, with tips and side cutters):  | kg   | lb     |
|--|------|--------|
| 500 mm (20") Triple Grouser Track Shoes 600 mm (24") Triple Grouser Track Shoes 700 mm (28") Triple Grouser Track Shoes with Additional Steps 770 mm (30") Triple Grouser Track Shoes with Additional Steps 78 we Boom Cylinders 79 we Boom Cylinders 70 mm (30") Triple Grouser Track Shoes with Additional Steps 70 windercarriage Swing Frame and 75 kg (165 lb) Operator 70 counterweight:  2.25 mt (4,960 lb) Counterweight 2.25 mt (4,960 lb) Counterweight 2.25 mt (4,960 lb) Counterweight 2.25 mt (80 lb) Counterweight 2.25 mt (80 lb) Counterweight 3.25 mt (80 lb) Counterweight 3.2 | 8400 | 18,500 |
| 600 mm (24") Triple Grouser Track Shoes 700 mm (28") Triple Grouser Track Shoes with Additional Steps 770 mm (30") Triple Grouser Track Shoes with Additional Steps 780 wo Boom Cylinders 780 veight of 90% Fuel Tank and 75 kg (165 lb) Operator 780 counterweight:  2.25 mt (4,960 lb) Counterweight 2.25 mt (8,960 lb) Counterweight 2. |      |        |
| 700 mm (28") Triple Grouser Track Shoes with Additional Steps 770 mm (30") Triple Grouser Track Shoes with Additional Steps 22 wo Boom Cylinders 23 weight of 90% Fuel Tank and 75 kg (165 lb) Operator 24 counterweight: 25 mt (4,960 lb) Counterweight 26 swing Frame:  Swing Frame without Rollover Protective Structure (ROPS) capability 27 decrarriage:  Base Frame with Track Rollers and Carrier Rollers 28 cooms (including lines, pins, stick cylinder): 4.65 mt (15'3") Reach Boom 4.65 mt (15'3") Reach Boom with HP/Aux Lines 25 mt (8'2") Reach Stick 2.5 mt (8'2") Reach Stick 3.0 mt (9'10") Reach Stick with HP/Aux Lines 4.0 mt (without linkage, with tips and side cutters):  | 1430 | 3,150  |
| 770 mm (30") Triple Grouser Track Shoes with Additional Steps  20 wo Boom Cylinders  21 weight of 90% Fuel Tank and 75 kg (165 lb) Operator  22 counterweight:  22 25 mt (4,960 lb) Counterweight  23 wing Frame:  Swing Frame without Rollover Protective Structure (ROPS) capability  31 decrearriage:  Base Frame with Track Rollers and Carrier Rollers  22 cooms (including lines, pins, stick cylinder):  4.65 m (15'3") Reach Boom  4.65 m (15'3") Reach Boom with HP/Aux Lines  51 ticks (including lines, pins, bucket cylinder, bucket linkage):  2.5 m (8'2") Reach Stick  2.5 m (8'2") Reach Stick with HP/Aux Lines  3.0 m (9'10") Reach Stick with HP/Aux Lines  3.0 m (9'10") Reach Stick with HP/Aux Lines  4.05 m (19'10") Reach Stick with HP/Aux Lines  3.0 m (9'10") Reach Stick with HP/Aux Lines  4.05 m (9'10") Reach Stick with HP/Aux Lines   | 1690 | 3,720  |
| wo Boom Cylinders  Veight of 90% Fuel Tank and 75 kg (165 lb) Operator  2.25 mt (4,960 lb) Counterweight  2.25 mt (4,960 lb) Counterweight  Swing Frame:  Swing Frame without Rollover Protective Structure (ROPS) capability  Undercarriage:  Base Frame with Track Rollers and Carrier Rollers  cooms (including lines, pins, stick cylinder):  4.65 mt (15'3") Reach Boom  4.65 mt (15'3") Reach Boom with HP/Aux Lines  ticks (including lines, pins, bucket cylinder, bucket linkage):  2.5 mt (8'2") Reach Stick  2.5 mt (8'2") Reach Stick with HP/Aux Lines  3.0 mt (9'10") Reach Stick with HP/Aux Lines  cucket (without linkage,with tips and side cutters):  | 1880 | 4,140  |
| Veight of 90% Fuel Tank and 75 kg (165 lb) Operator  Counterweight:  2.25 mt (4,960 lb) Counterweight  2.25 mt (4,960 lb) Counterweight  Swing Frame:  Swing Frame without Rollover Protective Structure (ROPS) capability  Undercarriage:  Base Frame with Track Rollers and Carrier Rollers  cooms (including lines, pins, stick cylinder):  4.65 m (15'3") Reach Boom  4.65 m (15'3") Reach Boom with HP/Aux Lines  ticks (including lines, pins, bucket cylinder, bucket linkage):  2.5 m (8'2") Reach Stick  2.5 m (8'2") Reach Stick with HP/Aux Lines  3.0 m (9'10") Reach Stick with HP/Aux Lines  cucket (without linkage, with tips and side cutters):   | 2020 | 4,450  |
| Counterweight:  2.25 mt (4,960 lb) Counterweight  2.25 mt (8,960 lb) Counterweight  2.25 mt (8,2mt) Reach Boom  2.25 mt (8,2mt) Reach Stick  2.25 mt (8,2mt) Reach Stick  2.30 mt (9,10mt) Reach Stick with HP/Aux Lines  3.0 mt (9,10mt) Reach Stick with HP/Aux Lines  4.05 mt (8,2mt) Reach Reach Reach Stick with HP/Aux Lines  4.05 mt (8,2mt) Reach Reac | 240  | 530    |
| 2.25 mt (4,960 lb) Counterweight  wing Frame:  Swing Frame without Rollover Protective Structure (ROPS) capability  Indercarriage:  Base Frame with Track Rollers and Carrier Rollers  cooms (including lines, pins, stick cylinder):  4.65 m (15'3") Reach Boom  4.65 m (15'3") Reach Boom with HP/Aux Lines  ticks (including lines, pins, bucket cylinder, bucket linkage):  2.5 m (8'2") Reach Stick  2.5 m (8'2") Reach Stick with HP/Aux Lines  3.0 m (9'10") Reach Stick with HP/Aux Lines  cucket (without linkage, with tips and side cutters):   | 260  | 570    |
| wing Frame:  Swing Frame without Rollover Protective Structure (ROPS) capability  Indercarriage:  Base Frame with Track Rollers and Carrier Rollers  cooms (including lines, pins, stick cylinder):  4.65 m (15'3") Reach Boom  4.65 m (15'3") Reach Boom with HP/Aux Lines  ticks (including lines, pins, bucket cylinder, bucket linkage):  2.5 m (8'2") Reach Stick  2.5 m (8'2") Reach Stick with HP/Aux Lines  3.0 m (9'10") Reach Stick with HP/Aux Lines  cucket (without linkage,with tips and side cutters):  |      |        |
| Swing Frame without Rollover Protective Structure (ROPS) capability  Indercarriage:  Base Frame with Track Rollers and Carrier Rollers  cooms (including lines, pins, stick cylinder):  4.65 m (15'3") Reach Boom  4.65 m (15'3") Reach Boom with HP/Aux Lines  ticks (including lines, pins, bucket cylinder, bucket linkage):  2.5 m (8'2") Reach Stick  2.5 m (8'2") Reach Stick with HP/Aux Lines  3.0 m (9'10") Reach Stick with HP/Aux Lines  cucket (without linkage,with tips and side cutters):   | 2250 | 4,960  |
| Base Frame with Track Rollers and Carrier Rollers  cooms (including lines, pins, stick cylinder):  4.65 m (15'3") Reach Boom  4.65 m (15'3") Reach Boom with HP/Aux Lines  ticks (including lines, pins, bucket cylinder, bucket linkage):  2.5 m (8'2") Reach Stick  2.5 m (8'2") Reach Stick with HP/Aux Lines  3.0 m (9'10") Reach Stick  3.0 m (9'10") Reach Stick with HP/Aux Lines  cucket (without linkage,with tips and side cutters):   |      |        |
| Base Frame with Track Rollers and Carrier Rollers  cooms (including lines, pins, stick cylinder):  4.65 m (15'3") Reach Boom  4.65 m (15'3") Reach Boom with HP/Aux Lines  ticks (including lines, pins, bucket cylinder, bucket linkage):  2.5 m (8'2") Reach Stick  2.5 m (8'2") Reach Stick with HP/Aux Lines  3.0 m (9'10") Reach Stick  3.0 m (9'10") Reach Stick with HP/Aux Lines  cucket (without linkage, with tips and side cutters):  | 1210 | 2,670  |
| 4.65 m (15'3") Reach Boom 4.65 m (15'3") Reach Boom with HP/Aux Lines ticks (including lines, pins, bucket cylinder, bucket linkage): 2.5 m (8'2") Reach Stick 2.5 m (8'2") Reach Stick with HP/Aux Lines 3.0 m (9'10") Reach Stick 3.0 m (9'10") Reach Stick with HP/Aux Lines sucket (without linkage, with tips and side cutters):  |      |        |
| 4.65 m (15'3") Reach Boom 4.65 m (15'3") Reach Boom with HP/Aux Lines ticks (including lines, pins, bucket cylinder, bucket linkage):  2.5 m (8'2") Reach Stick 2.5 m (8'2") Reach Stick with HP/Aux Lines 3.0 m (9'10") Reach Stick 3.0 m (9'10") Reach Stick with HP/Aux Lines sucket (without linkage,with tips and side cutters):  | 2510 | 5,530  |
| 4.65 m (15'3") Reach Boom with HP/Aux Lines  ticks (including lines, pins, bucket cylinder, bucket linkage):  2.5 m (8'2") Reach Stick  2.5 m (8'2") Reach Stick with HP/Aux Lines  3.0 m (9'10") Reach Stick  3.0 m (9'10") Reach Stick with HP/Aux Lines  sucket (without linkage, with tips and side cutters):  |      |        |
| ticks (including lines, pins, bucket cylinder, bucket linkage):  2.5 m (8'2") Reach Stick  2.5 m (8'2") Reach Stick with HP/Aux Lines  3.0 m (9'10") Reach Stick  3.0 m (9'10") Reach Stick with HP/Aux Lines  cucket (without linkage, with tips and side cutters):   | 1050 | 2,310  |
| 2.5 m (8'2") Reach Stick 2.5 m (8'2") Reach Stick with HP/Aux Lines 3.0 m (9'10") Reach Stick 3.0 m (9'10") Reach Stick with HP/Aux Lines 3.0 m (9'10") Reach Stick with HP/Aux Lines 3.0 m (9'10") Reach Stick with HP/Aux Lines  | 1090 | 2,400  |
| 2.5 m (8'2") Reach Stick with HP/Aux Lines 3.0 m (9'10") Reach Stick 3.0 m (9'10") Reach Stick with HP/Aux Lines sucket (without linkage, with tips and side cutters):   |      |        |
| 3.0 m (9'10") Reach Stick 3.0 m (9'10") Reach Stick with HP/Aux Lines sucket (without linkage, with tips and side cutters):  | 570  | 1,260  |
| 3.0 m (9'10") Reach Stick with HP/Aux Lines sucket (without linkage, with tips and side cutters):  | 610  | 1,340  |
| tucket (without linkage, with tips and side cutters):  | 730  | 1,610  |
|  | 770  | 1,700  |
| 0.53 m <sup>3</sup> (0.60 vd <sup>3</sup> ) GD Rucket  |      |        |
| 0.33 III (0.07 yd ) OD Ducket  | 420  | 930    |

#### **Dimensions**

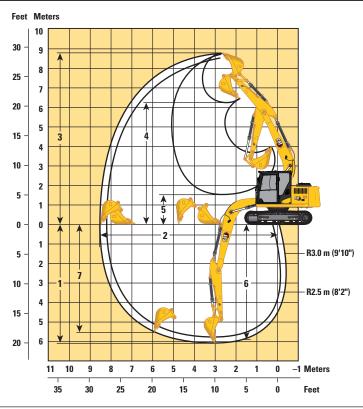
All dimensions are approximate and may vary depending on bucket selection.



| Boom Option  | Reach Boom<br>4.65 m (15'3") |                      |                     |                      |  |  |  |
|--|------------------------------|----------------------|---------------------|----------------------|--|--|--|
| Stick Options  |                              | Reac                 | h Stick             |                      |  |  |  |
|  | R2.5 n                       | า (8'2")             | R3.0 m (9'10")      |                      |  |  |  |
| 1 Machine Height:  |                              |                      |                     |                      |  |  |  |
| Cab Height   | 2780 mm                      | 9'1"                 | 2780 mm             | 9'1"                 |  |  |  |
| Handrail Height  | 2820 mm                      | 9'3"                 | 2820 mm             | 9'3"                 |  |  |  |
| With Boom/Stick/Bucket Installed (with stick cylinder lines) | 2810 mm                      | 9'3"                 | 3130 mm             | 10'3"                |  |  |  |
| With Boom/Stick Installed (with stick cylinder lines)        | 2700 mm                      | 8'10"                | 2950 mm             | 9'8"                 |  |  |  |
| With Boom Installed (with stick cylinder lines)              | 2170 mm                      | 7'1"                 | 2170 mm             | 7'1"                 |  |  |  |
| 2 Machine Length:  |                              |                      |                     |                      |  |  |  |
| With Boom/Stick/Bucket Installed (with stick cylinder lines) | 7700 mm                      | 25'3"                | 7700 mm             | 25'3"                |  |  |  |
| With Boom/Stick Installed (with stick cylinder lines)        | 7695 mm                      | 25'3"                | 7750 mm             | 25'5"                |  |  |  |
| With Boom Installed (with stick cylinder lines)              | 6830 mm                      | 22'5"                | 6830 mm             | 22'5"                |  |  |  |
| <b>3</b> Upperframe Width                                    | 2490 mm                      | 8'2"                 | 2490 mm             | 8'2"                 |  |  |  |
| 4 Tail Swing Radius – 2.25 mt (4,960 lb) Counterweight       | 2200 mm                      | 7'3"                 | 2200 mm             | 7'3"                 |  |  |  |
| <b>5</b> Counterweight Clearance                             | 890 mm                       | 2'11"                | 890 mm              | 2'11"                |  |  |  |
| <b>6</b> Ground Clearance                                    | 430 mm                       | 1'5"                 | 430 mm              | 1'5"                 |  |  |  |
| 7 Track Length – Length to Center of Rollers                 | 2780 mm                      | 9'1"                 | 2780 mm             | 9'1"                 |  |  |  |
| 8 Overall Track Length                                       | 3480 mm                      | 11'6"                | 3480 mm             | 11'6"                |  |  |  |
| 9 Track Gauge  | 1990 mm                      | 6'6"                 | 1990 mm             | 6'6"                 |  |  |  |
| <b>10</b> Undercarriage Width:                               |                              |                      |                     |                      |  |  |  |
| 500 mm (20") Shoes   | 2490 mm                      | 8'2"                 | 2490 mm             | 8'2"                 |  |  |  |
| 600 mm (24") Shoes   | 2590 mm                      | 8'6"                 | 2590 mm             | 8'6"                 |  |  |  |
| 700 mm (28") Shoes   | 2690 mm                      | 8'10"                | 2690 mm             | 8'10"                |  |  |  |
| 770 mm (30") Shoes   | 2760 mm                      | 9'1"                 | 2760 mm             | 9'1"                 |  |  |  |
| Bucket Type  | G                            | D                    | G                   | D                    |  |  |  |
| Bucket Capacity  | 0.53 m <sup>3</sup>          | 0.69 yd <sup>3</sup> | 0.53 m <sup>3</sup> | 0.69 yd <sup>3</sup> |  |  |  |
| Bucket Tip Radius  | 1000 mm                      | 3'3"                 | 1000 mm             | 3'3"                 |  |  |  |
|  |                              |                      |                     |                      |  |  |  |

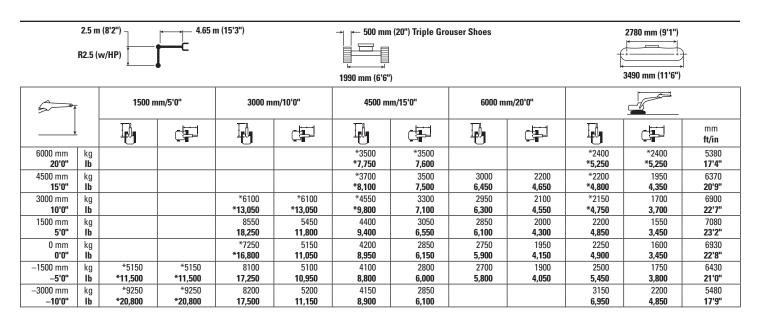
#### **Working Ranges and Forces**

All dimensions are approximate and may vary depending on bucket selection.

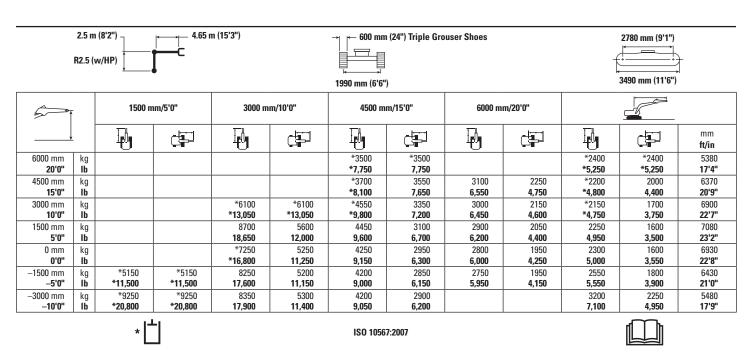


| Boom Option   | Reach Boom<br>4.65 m (15'3") |                      |                    |                      |  |  |  |
|---|------------------------------|----------------------|--------------------|----------------------|--|--|--|
| Stick Options                                       | Reach Stick                  |                      |                    |                      |  |  |  |
|   | R2.5 n                       | n (8'2")             | R3.0 m             | (9'10")              |  |  |  |
| 1 Maximum Digging Depth                             | 5570 mm                      | 18'3"                | 6070 mm            | 19'11"               |  |  |  |
| 2 Maximum Reach at Ground Line                      | 8210 mm                      | 26'11"               | 8660 mm            | 28'5"                |  |  |  |
| 3 Maximum Cutting Height                            | 8530 mm                      | 28'0"                | 8750 mm            | 28'8"                |  |  |  |
| 4 Maximum Loading Height                            | 6070 mm                      | 19'11"               | 6300 mm            | 20'8"                |  |  |  |
| 5 Minimum Loading Height                            | 1980 mm                      | 6'6"                 | 1500 mm            | 4'11"                |  |  |  |
| 6 Maximum Depth Cut for 2440 mm (8'0") Level Bottom | 5370 mm                      | 17'7"                | 5890 mm            | 19'4"                |  |  |  |
| 7 Maximum Vertical Wall Digging Depth               | 5040 mm                      | 16'6"                | 5530 mm            | 18'2"                |  |  |  |
| Minimum Working Equipment Radius                    | 2440 mm                      | 8'0"                 | 2550 mm            | 8'4"                 |  |  |  |
| Bucket Digging Force (ISO)                          | 95.7 kN                      | 21,510 lbf           | 95.9 kN            | 21,560 lbf           |  |  |  |
| Stick Digging Force (ISO)                           | 68.2 kN                      | 15,330 lbf           | 61 kN              | 13,710 lbf           |  |  |  |
| Bucket Type   | GD GD                        |                      | iD                 |                      |  |  |  |
| Bucket Capacity                                     | 0.53 m <sup>3</sup>          | 0.69 yd <sup>3</sup> | $0.53 \text{ m}^3$ | 0.69 yd <sup>3</sup> |  |  |  |
| Bucket Tip Radius                                   | 1000 mm                      | 3'3"                 | 1000 mm            | 3'3"                 |  |  |  |

#### Reach Boom Lift Capacities - Counterweight: 2.25 mt (4,960 lb) - without Bucket



#### Reach Boom Lift Capacities – Counterweight: 2.25 mt (4,960 lb) – without Bucket

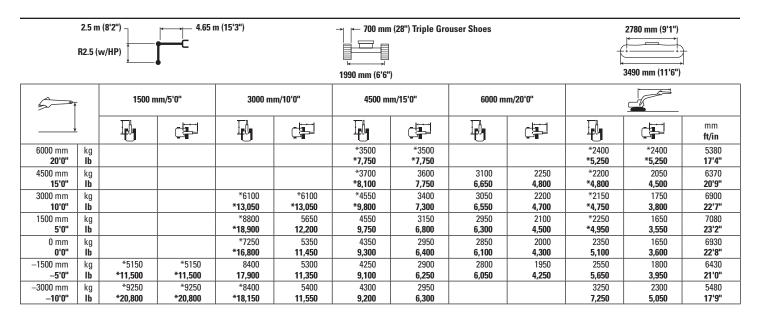


<sup>\*</sup>Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007.

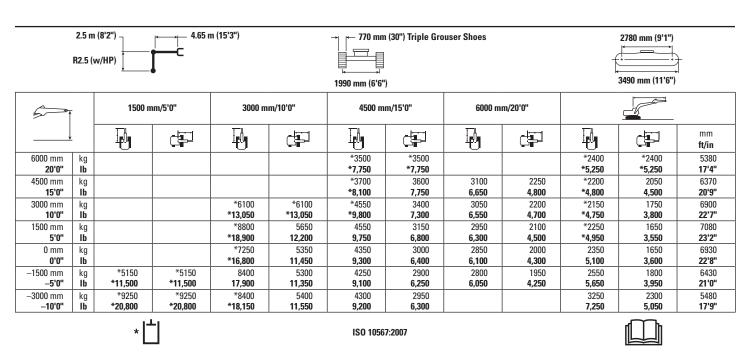
They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Lift capacity stays with ±5% for all available track shoes.

#### Reach Boom Lift Capacities - Counterweight: 2.25 mt (4,960 lb) - without Bucket



#### Reach Boom Lift Capacities – Counterweight: 2.25 mt (4,960 lb) – without Bucket

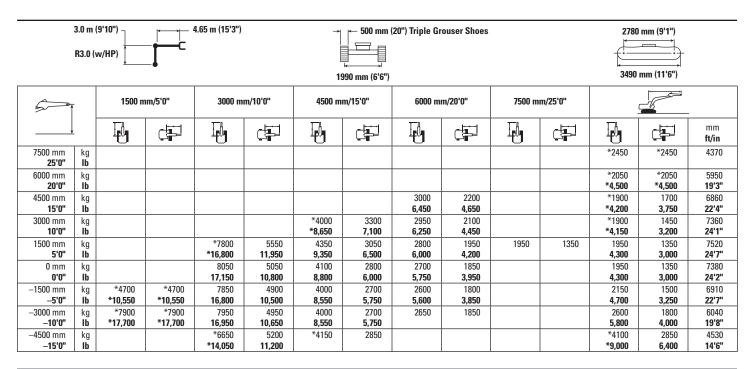


<sup>\*</sup>Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007.

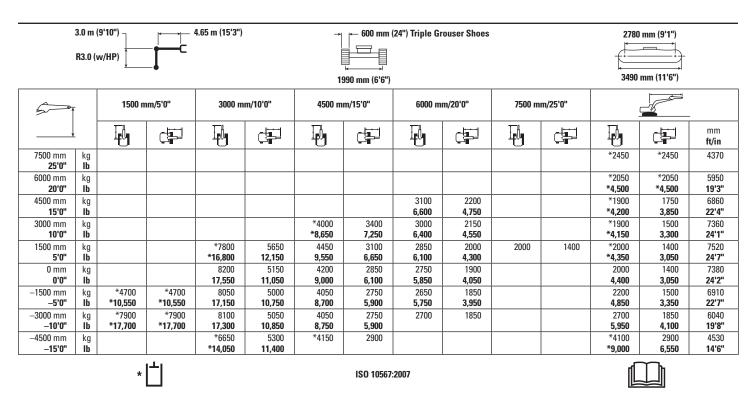
They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Lift capacity stays with ±5% for all available track shoes.

#### Reach Boom Lift Capacities – Counterweight: 2.25 mt (4,960 lb) – without Bucket



#### Reach Boom Lift Capacities - Counterweight: 2.25 mt (4,960 lb) - without Bucket

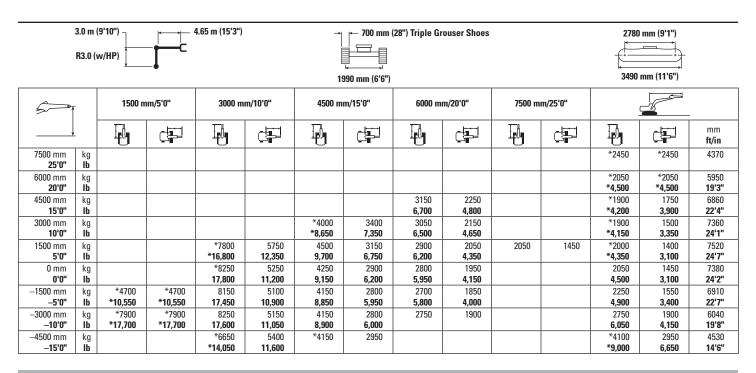


<sup>\*</sup>Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007.

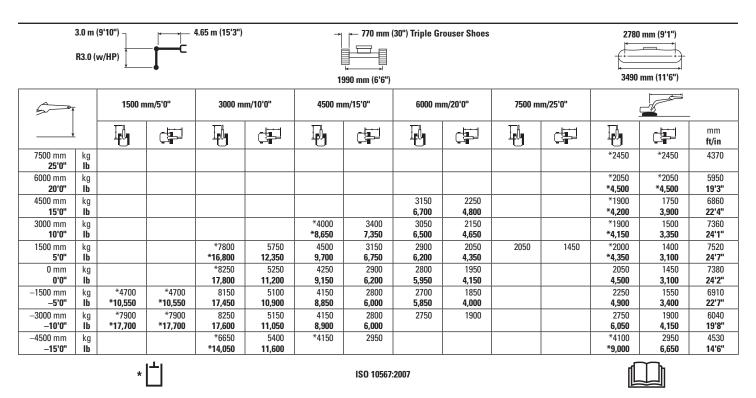
They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Lift capacity stays with ±5% for all available track shoes.

#### Reach Boom Lift Capacities – Counterweight: 2.25 mt (4,960 lb) – without Bucket



#### Reach Boom Lift Capacities - Counterweight: 2.25 mt (4,960 lb) - without Bucket



<sup>\*</sup>Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007.

They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Lift capacity stays with ±5% for all available track shoes.

#### **Bucket Specifications and Compatibility – Taiwan**

|                                     |         | Wi   | dth   | Cap  | acity | We  | ight | Fill | Reach Boom  |
|-------------------------------------|---------|------|---|------|-------|-----|------|------|-------------|
|                                     | Linkage | mm   | in  | m³   | yd³   | kg  | lb   | %    | R2.5 (8'2") |
| Pin-On (No Quick Coupler)           |         |      |   |      |       |     |      |      |             |
| Utility Duty                        | 312     | 900  | 36  | 0.53 | 0.69  | 392 | 864  | 100  | •           |
| General Duty                        | 312     | 1000 | 39  | 0.53 | 0.69  | 398 | 877  | 100  | •           |
|                                     | 312     | 1000 | 39  | 0.60 | 0.78  | 423 | 932  | 100  | •           |
| Mariana la datta da sala da hartata |         |      |   |      |       |     |      | kg   | 1606        |
|                                     |         |      | Maximum load with pin-on (payload + bucket) |      |       |     |      |      | 3,542       |

#### **Bucket Specifications and Compatibility – Southeast Asia**

|   |         | Wi   | dth      | Capacity     |                | Weight   |           | Fill | Reach       | Boom         |
|---|---------|------|----------|--------------|----------------|----------|-----------|------|-------------|--------------|
|   | Linkage | mm   | in       | m³           | yd³            | kg       | lb        | %    | R2.5 (8'2") | R3.0 (9'10") |
| Pin-On (No Quick Coupler)                   |         |      |          |              |                |          |           |      |             |              |
| General Duty                                | 312     | 1000 | 39       | 0.53         | 0.69           | 398      | 877       | 100  | •           | •            |
|   | 312     | 1000 | 39       | 0.60         | 0.78           | 423      | 932       | 100  | •           | $\Theta$     |
|   | 312     | 1050 | 42       | 0.65         | 0.85           | 487      | 1,073     | 100  | •           | 0            |
| Maximum load with pin-on (payload + bucket) |         |      |          |              |                |          | kg        | 1606 | 1353        |              |
|   |         |      | IVIAXIII | iuiii ioau v | vitri piri-ori | (payioau | + bucket) | lb   | 3,542       | 2,983        |

#### **Maximum Material Density:**

- 2100 kg/m³ (3,500 lb/yd³)
- 1800 kg/m³ (3,000 lb/yd³)
- ⊖ 1500 kg/m³ (2,500 lb/yd³)
- O 1200 kg/m3 (2,000 lb/yd3)

The above loads are in compliance with hydraulic excavator standard EN474-5:2006 + A3:2013, they do not exceed 87% of hydraulic lifting capacity or 75% of tipping capacity with front linkage fully extended at ground line with bucket curled.

Capacity based on ISO 7451:2007.

Caterpillar recommends using appropriate work tools to maximize the value customers receive from our products. Use of work tools, including buckets, which are outside of Caterpillar's recommendations or specifications for weight, dimensions, flows, pressures, etc. may result in less-than-optimal performance, including but not limited to reductions in production, stability, reliability, and component durability. Improper use of a work tool resulting in sweeping, prying, twisting and/or catching of heavy loads will reduce the life of the boom and stick.

#### **Bucket Specifications and Compatibility – Africa/Middle East/Eurasia**

|                                      |         | Wi  | dth | Сар  | acity | We  | ight  | Fill  | Reach       | Boom         |
|--------------------------------------|---------|---|-----|------|-------|-----|-------|-------|-------------|--------------|
|                                      | Linkage | mm  | in  | m³   | yd³   | kg  | lb    | %     | R2.5 (8'2") | R3.0 (9'10") |
| Pin-On (No Quick Coupler)            |         |   |     |      |       |     |       |       |             |              |
| General Duty                         | 312     | 900   | 36  | 0.53 | 0.69  | 414 | 914   | 100   | •           | •            |
|                                      | 312     | 1000  | 39  | 0.60 | 0.78  | 438 | 967   | 100   | •           | $\Theta$     |
| Maximum land with min and a house at |         |   |     |      |       | kg  | 1606  | 1353  |             |              |
|                                      |         | Maximum load with pin-on (payload + bucket) |     |      |       | lb  | 3,542 | 2,983 |             |              |

#### **Bucket Specifications and Compatibility – South America**

|  |         | Width Capacity Weight |   | Fill | Reach | Boom      |      |       |             |              |
|--|---------|-----------------------|---|------|-------|-----------|------|-------|-------------|--------------|
|  | Linkage | mm                    | in  | m³   | yd³   | kg        | lb   | %     | R2.5 (8'2") | R3.0 (9'10") |
| Pin-On (No Quick Coupler)  |         |                       |   |      |       |           |      |       |             |              |
| General Duty   | 312     | 900                   | 36  | 0.53 | 0.69  | 425       | 936  | 100   | •           | •            |
| Mariana la distribuita de la colonia de la c |         |                       |   |      | kg    | 1606      | 1353 |       |             |              |
|  |         |                       | Maximum load with pin-on (payload + bucket) |      |       | + bucket) | lb   | 3,542 | 2,983       |              |

The above loads are in compliance with hydraulic excavator standard EN474-5:2006 + A3:2013, they do not exceed 87% of hydraulic lifting capacity or 75% of tipping capacity with front linkage fully extended at ground line with bucket curled.

Capacity based on ISO 7451:2007.

#### **Maximum Material Density:**

- 2100 kg/m³ (3,500 lb/yd³)
- 1800 kg/m³ (3,000 lb/yd³)
- ⊖ 1500 kg/m³ (2,500 lb/yd³)

Caterpillar recommends using appropriate work tools to maximize the value customers receive from our products. Use of work tools, including buckets, which are outside of Caterpillar's recommendations or specifications for weight, dimensions, flows, pressures, etc. may result in less-than-optimal performance, including but not limited to reductions in production, stability, reliability, and component durability. Improper use of a work tool resulting in sweeping, prying, twisting and/or catching of heavy loads will reduce the life of the boom and stick.

#### **Attachment Offering Guide – Taiwan**

Not all Attachments are available in all regions. Consult your Cat dealer for configurations available in your region.

| ✓ | Match |
|---|-------|
|---|-------|

| Boom Type         |           | Reach       |
|-------------------|-----------|-------------|
| Stick Length      |           | R2.5 (8'2") |
| Hydraulic Hammers | H110 GC   | ✓           |
|                   | H110 GC S | ✓           |
|                   | H115 GC   | ✓           |
|                   | H115 GC S | ✓           |

| Attachment Offering Guide – Southeast Asia                         |   |
|--|---|
| Not all Attachments are available in all regions. Consult your Cat | dealer for configurations available in your region. |
| ✓ Match  | No Match  |
|  |   |

| PIN-ON ATTACHMENTS           |           |             |              |
|------------------------------|-----------|-------------|--------------|
| Boom Type                    |           | Re          | ach          |
| Stick Length                 |           | R2.5 (8'2") | R3.0 (9'10") |
| Hydraulic Hammers            | H110 GC   | ✓           | ✓            |
|                              | H110 GC S | ✓           | ✓            |
|                              | H110 S    | ✓           | ✓            |
|                              | H115 GC   | ✓           |              |
|                              | H115 GC S | ✓           |              |
|                              | H115 S    | ✓           | ✓            |
| Compactors (Vibratory Plate) | CVP75     | ✓           | ✓            |

| Attachment Offering Guide – Africa/Middl             | e East/Eurasia                             |                           |              |
|--|--|---------------------------|--------------|
| Not all Attachments are available in all regions. Co | nsult your Cat dealer for configurations a | available in your region. |              |
| ✓ Match  | No Match                                   |                           |              |
| PIN-ON ATTACHMENTS                                   |  |                           |              |
| Boom Type  |  | Re                        | ach          |
| Stick Length   |  | R2.5 (8'2")               | R3.0 (9'10") |
| Hydraulic Hammers                                    | H110 GC                                    | ✓                         | ✓            |
|  | H110 GC S                                  | ✓                         | ✓            |
|  | H110 S                                     | ✓                         | ✓            |
|  | H115 GC                                    | ✓                         |              |
|  | H115 GC S                                  | ✓                         |              |
|  | H115 S                                     | ✓                         | ✓            |
| Demolition and Sorting Grapples                      | G312 GC                                    | ✓                         |              |
| Compactors (Vibratory Plate)                         | CVP75                                      | ✓                         | ✓            |
| BOOM-MOUNT ATTACHMENTS                               |  |                           |              |
| Boom Type  |  | Re                        | ach          |
| Mobile Scrap and Demolition Shears                   | S3025 Flat Top                             | ٧                         | <b>/</b> *   |

| <b>Attachment Offering Guide</b>  | – South America                    |                          |                           |              |
|-----------------------------------|------------------------------------|--------------------------|---------------------------|--------------|
| Not all Attachments are available | in all regions. Consult your Cat d | ealer for configurations | available in your region. |              |
| ✓ Match                           | * Working range front only         |                          | No Match                  |              |
| PIN-ON ATTACHMENTS                |                                    |                          |                           |              |
| Boom Type                         |                                    |                          | Rea                       | ch           |
| Stick Length                      |                                    |                          | R2.5 (8'2")               | R3.0 (9'10") |
| Hydraulic Hammers                 |                                    | H110 GC                  | ✓                         | ✓            |
|                                   |                                    | H110 GC Side Mount       | ✓                         | ✓            |
|                                   |                                    | H110 GC S                | ✓                         | ✓            |
|                                   |                                    | H110 S                   | ✓                         | ✓            |
|                                   |                                    | H115 GC                  | ✓                         |              |
|                                   |                                    | H115 GC Side Mount       | ✓                         | ✓            |
|                                   |                                    | H115 GC S                | ✓                         |              |
|                                   |                                    | H115 S                   | ✓                         | ✓            |
| Compactors (Vibratory Plate)      |                                    | CVP75                    | ✓                         | ✓            |
| DOOM MOUNT ATTACHMENTO            |                                    |                          |                           |              |
| BOOM-MOUNT ATTACHMENTS            |                                    |                          | n                         | -1           |
| Boom Type                         |                                    |                          | Rea                       |              |
| Mobile Scrap and Demolition Sho   | ears                               | S3025 Flat Top           | ✓*                        | *            |

# **313 GC Standard and Optional Equipment**

#### **Standard and Optional Equipment**

Standard and optional equipment may vary. Consult your Cat dealer for details.

|   | Standard   | Optional   |
|---|------------|------------|
| BOOMS AND STICKS                                    |            |            |
| 4.65 m (15'3") Reach boom                           | ✓          |            |
| 2.5 m (8'2") Reach stick                            |            | <b>√</b> 1 |
| 3.0 m (9'10") Reach stick                           |            | ✓2         |
| CAB   |            |            |
| Sound suppressed with viscous mounts                | ✓          |            |
| High-resolution 203 mm (8") LCD touchscreen monitor | ✓          |            |
| Mechanically adjustable seat with headrest          | ✓          |            |
| Automatic bi-level air conditioner                  | ✓          |            |
| Keyless push-to-start engine control                | ✓          |            |
| Floor-mounted adjustable consoles                   | ✓          |            |
| 1-button joystick                                   | ✓          |            |
| 1-slider joystick                                   |            | ✓          |
| AM/FM radio with USB and<br>Auxiliary port          | ✓          |            |
| 24V DC outlet                                       | ✓          |            |
| Cup holder and storage compartments                 | ✓          |            |
| 70/30 tempered glass windshield                     | ✓          |            |
| Upper radial wiper with washer                      | ✓          |            |
| Openable steel hatch                                | ✓          |            |
| Dome light  | ✓          |            |
| Washable floor mat                                  | ✓          |            |
| CAT TECHNOLOGY                                      |            |            |
| VisionLink®   | <b>√</b> * |            |

<sup>&</sup>lt;sup>1</sup> Standard in Taiwan

|   | Standard | Optional   |
|---|----------|------------|
| ELECTRICAL SYSTEM                                 |          |            |
| 750 CCA maintenance-free batteries (×2)           | ✓        |            |
| Electrical disconnect switch                      | ✓        |            |
| LED left-side boom and chassis lights             | ✓        |            |
| LED, right-side boom light                        |          | ✓2         |
| LED cab light                                     |          | ✓          |
| ENGINE  |          |            |
| Cat® C3.6 single turbo diesel engine              | ✓        |            |
| Three selectable modes: Power, Smart, ECO         | ✓        |            |
| 52° C (125° F) high-ambient cooling capability    | ✓        |            |
| -18° C (-0.4° F) cold start capability            | ✓3       |            |
| −25° C (−13° F) cold start capability             |          | <b>√</b> 4 |
| Electric fuel priming pump                        | ✓        |            |
| Two-stage fuel filtration system                  | ✓        |            |
| Sealed double-element air filter with pre-cleaner | ✓        |            |
| HYDRAULIC SYSTEM                                  |          |            |
| Electronic main control valve                     | ✓        |            |
| Electronic control pump                           | ✓        |            |
| Boom and stick regeneration circuits              | ✓        |            |
| Automatic hydraulic oil warm up                   | ✓        |            |
| Automatic two-speed travel                        | ✓        |            |
| Hammer lines                                      |          | ✓          |
| Hammer floor pedal kit                            |          | ✓          |
| High performance hydraulic return filter          | ✓        |            |

(continued on next page)

<sup>&</sup>lt;sup>2</sup> All regions except Taiwan

<sup>&</sup>lt;sup>3</sup> All regions except Eurasia

<sup>&</sup>lt;sup>4</sup> Standard in Eurasia; optional in Africa, Middle East, South America (excluding Brazil)

<sup>\*</sup>Connect subscription only. Additional subscriptions are available. Contact your Cat dealer for availability.

# **313 GC Standard and Optional Equipment**

#### Standard and Optional Equipment (continued)

Standard and optional equipment may vary. Consult your Cat dealer for details.

|   | Standard | Optional   |
|---|----------|------------|
| SAFETY AND SECURITY                                     |          |            |
| Anti-skid plating with countersunk bolts                | ✓        |            |
| Handrail and handhold                                   | ✓        |            |
| Lockable external tool/storage box                      | ✓        |            |
| Lockable disconnect switch                              | ✓        |            |
| Ground level accessible secondary engine shutoff switch | ✓        |            |
| Mirror package  | ✓        |            |
| Rearview camera   |          | ✓          |
| Signaling/warning horn                                  | ✓        |            |
| Swing alarm   |          | ✓          |
| Hydraulic lockout lever                                 | ✓        |            |
| Travel alarm with cancel switch                         |          | <b>√</b> 5 |
| SERVICE AND MAINTENANCE                                 |          |            |
| Grouped location of filters                             | ✓        |            |
| Radiator screen   | ✓        |            |
| Scheduled Oil Sampling (S·O·S <sup>SM</sup> ) ports     | ✓        |            |

<sup>&</sup>lt;sup>2</sup> All regions except Taiwan

|   | Standard | Optional   |
|---|----------|------------|
| UNDERCARRIAGE AND STRUCTURES                            |          |            |
| Grease lubricated track link                            | ✓        |            |
| 500 mm (20") triple grouser shoes                       |          | ✓          |
| 600 mm (24") triple grouser shoes                       |          | ✓2         |
| 700 mm (28") triple grouser shoes with additional steps |          | <b>√</b> 6 |
| 770 mm (30") triple grouser shoes with additional steps |          | √7         |
| Center track guiding guard                              | ✓        |            |
| Bottom guards   | ✓        |            |
| Travel motor guards                                     | ✓        |            |
| Swivel guard  |          | ✓8         |
| 2.25 mt (4,960 lb) counterweight                        | ✓        |            |
| Tie-down points   | ✓        |            |

 $<sup>^{\</sup>mathtt{5}}$  Standard in South America

 $<sup>^{\</sup>rm 6}$  All regions except Brazil, Taiwan, and Africa, Middle East

<sup>&</sup>lt;sup>7</sup> All regions except Taiwan, and Africa, Middle East

<sup>&</sup>lt;sup>8</sup> Standard in South America, and Eurasia

#### 313 GC Environmental Declaration

The following information applies to the machine at the time of final manufacture as configured for sale in the regions covered in this document. The content of this declaration is valid as of the date issued; however, content related to machine features and specifications are subject to change without notice. For additional information, please see the machine's Operation and Maintenance Manual.

For more information on sustainability in action and our progress, visit <a href="https://caterpillar.com/sustainability/">https://caterpillar.com/sustainability/</a>.

#### **Engine**

- The 313 GC meets Brazil MAR-1 and China Nonroad Stage III emission standards, equivalent to U.S. EPA Tier 3 and EU Stage IIIA.
- Cat engines are compatible with diesel fuel blended with the following lower-carbon intensity fuels\*\* up to:
  - ✓ 100% biodiesel FAME (fatty acid methyl ester)\*
  - ✓ 100% renewable diesel, HVO (hydrotreated vegetable oil) and GTL (gas-to-liquid) fuels

Refer to guidelines for successful application. Please consult your Cat dealer or "Caterpillar Machine Fluids Recommendations" (SEBU6250) for details.

- \*For use of blends higher than 20% biodiesel, consult your Cat dealer.
- \*\*Lower-carbon intensity fuels do not significantly reduce GHGs at the tailpipe.

#### **Air Conditioning System**

• The air conditioning system on this machine contains the fluorinated greenhouse gas refrigerant R134a (Global Warming Potential = 1430). The system contains 0.85 kg (1.9 lb) of refrigerant which has a CO<sub>2</sub> equivalent of 1.216 metric tonnes (1.340 tons).

#### **Paint**

- Based on best available knowledge, the maximum allowable concentration, measured in parts per million (PPM), of the following heavy metals in paint are:
- Barium < 0.01%
- Cadmium < 0.01%
- − Chromium < 0.01%
- Lead < 0.01%

#### **Sound Performance**

GB 16710:2010 (external) 103 dB(A)

GB 16710:2010 (inside cab) 80 dB(A)

 Hearing protection may be needed when operating with an open operator station and cab (when not properly maintained or doors/ windows open) for extended periods or in a noisy environment.

#### **Oils and Fluids**

- Caterpillar factory fills with ethylene glycol coolants. Cat Diesel Engine Antifreeze/Coolant (DEAC) and Cat Extended Life Coolant (ELC) can be recycled. Consult your Cat dealer for more information.
- Cat Bio HYDO<sup>™</sup> Advanced is an EU Ecolabel approved biodegradable hydraulic oil.
- Additional fluids are likely to be present, please consult the Operations and Maintenance Manual or the Application and Installation guide for complete fluid recommendations and maintenance intervals.

#### **Features and Technology**

- The following features and technology may contribute to fuel savings and/or carbon reduction. Features may vary. Consult your Cat dealer for details.
- Advanced hydraulic systems balance power and efficiency
- Automatic Engine Control (AEC) system reduces RPM when hydraulic demand is low
- Smart mode matches machine power to digging requirements automatically
- Eco mode minimizes fuel consumption for light applications
- One-touch low idle with automatic engine speed control
- Hydraulic return filter provides longer life with a 3,000-hour replacement interval



For more complete information on Cat products, dealer services, and industry solutions, visit us on the web at **www.cat.com** 

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Materials and specifications are subject to change without notice. Featured machines in photos may include additional equipment. See your Cat dealer for available options.

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AEXQ3348-04 (04-2024)
Replaces AEXQ3348-03
Build Number: 05D
(Afr-ME, Eurasia, Taiwan,
S Am [except Chile, Colombia],
SE Asia)

