

**320 GC** Hydraulic Excavator

# **Technical Specifications**

Configurations and features may vary by region. Please consult your Cat® dealer for availability in your area.

### **Table of Contents**

# **320 GC Hydraulic Excavator**

Specifications
Engine
Swing Mechanism2
Weights2
Track
Drive
Hydraulic System2
Service Refill Capacities2
Standards
Sound Performance

# **320 GC Forestry Hydraulic Excavator**

Key Features and Benefits16	
Specifications	
Engine	
Swing Mechanism17	
Weights17	
Track	
Drive	
Hydraulic System17	
Service Refill Capacities17	

32	20 GC Environmental Declaration	15
D	ealer Installed Kit and Attachments	14
St	andard and Optional Equipment	12
	Attachments Offering Guide	.10
	Bucket Specifications and Compatibility	9
	Reach Boom Lift Capacities	7
	Working Ranges	6
	Dimensions	5
	Major Component Weights	4
	Operating Weights and Ground Pressures.	3

Standards
Sound Performance
Operating Weights and Ground Pressures.
Major Component Weights
Dimensions
Norking Ranges
HD Reach Boom Lift Capacities
HD Straight Boom Lift Capacities.    .22
ndard and Optional Equipment24



# **320 GC Hydraulic Excavator Specifications**

Engine		
Engine Model	Cat® C4.4	
Net Power		
ISO 9249	107 kW	143 hp
ISO 9249 (DIN)	145 hp (met	tric)
Engine Power		
ISO 14396	108 kW	145 hp
ISO 14396 (DIN)	147 hp (metric)	
Bore	105 mm	4 in
Stroke	127 mm	5 in
Displacement	4.4 L	269 in <sup>3</sup>
Biodiesel Capability	Up to B20 <sup>(1)</sup>	)

- Meets Brazil MAR-1 emission standards, equivalent to U.S. EPA Tier 3 and EU Stage IIIA.
- Recommended for use up to 4500 m (14,764 ft) altitude with engine power derate above 3000 m (9,842.5 ft).
- Advertised power is tested per the specified standard in effect at the time of manufacture.
- Net power advertised is the power available at the flywheel when the engine is equipped with fan, air intake system, exhaust system and alternator.
- Engine speed at 2,000 rpm.
- <sup>(1)</sup>Cat engines are compatible with diesel fuel blended with the following lower-carbon intensity fuels\*\* up to:
  - ✓ 100% biodiesel FAME (fatty acid methyl ester)\*
  - ✓ 100% renewable diesel, HVO (hydrotreated vegetable oil) and GTL (gas-to-liquid) fuels

Refer to guidelines for successful application. Please consult your Cat dealer or "Caterpillar Machine Fluids Recommendations" (SEBU6250) for details.

\*For use of blends higher than 20% biodiesel, consult your Cat dealer.

\*\*Tailpipe greenhouse gas emissions from lower-carbon intensity fuels are essentially the same as traditional fuels.

# **Swing Mechanism**

Swing Speed	11.25 rpm	
Maximum Swing Torque	74.4 kN·m	54,900 lb-ft

### Weights

<u> </u>	XX7 * 1 ·
Operating	Weight
operanno	

20 400 kg 45,000 lb

• Medium undercarriage, Reach boom, R2.9 (9'6") stick, General Duty (GD) 1.0 m<sup>3</sup> (1.31 yd<sup>3</sup>) bucket, 600 mm (24") triple grouser shoes, and 3700 kg (8,200 lb) counterweight.

#### Track

Standard Track Shoes Width	600 mm	24 in
Optional Track Shoes Width	790 mm	31 in
Number of Shoes Each Side	47	
Number of Track Rollers (each side)	7	
Number of Carrier Rollers (each side)	2	

#### Drive

Gradeability	35°/70%	
Maximum Travel Speed	5.7 km/h	3.5 mph
Maximum Drawbar Pull	206 kN	46,311 lbf

#### **Hydraulic System**

Main System – Maximum Flow – Implement	429 L/min (215 ×	113 gal/min (57 ×
	2 pumps)	2 pumps)
Maximum Pressure – Equipment	35 000 kPa	5,075 psi
Maximum Pressure – Travel	34 300 kPa	4,974 psi
Maximum Pressure – Swing	25 000 kPa	3,625 psi
Boom Cylinder – Bore	120 mm	5 in
Boom Cylinder – Stroke	1260 mm	50 in
Stick Cylinder – Bore	135 mm	5 in
Stick Cylinder – Stroke	1504 mm	59 in
Bucket Cylinder – Bore	115 mm	5 in
Bucket Cylinder – Stroke	1104 mm	43 in

## **Service Refill Capacities**

Fuel Tank Capacity	345 L	86.6 gal
Cooling System	25 L	6.6 gal
Engine Oil	15 L	4.0 gal
Swing Drive	12 L	3.2 gal
Final Drive (each)	4 L	1.1 gal
Hydraulic System (including tank)	234 L	61.8 gal
Hydraulic Tank	115 L	30.4 gal

# **320 GC Hydraulic Excavator Specifications**

Standards	
Brakes	ISO 10265:2008
Cab/Rollover Protective Structure (ROPS)	ISO 12117-2:2008
Operator Protective Guards (OPG) (optional)	ISO 10262:1998 Level II

#### **Sound Performance**

ISO 6395:2008 (external)	99 dB(A)	
ISO 6396:2008 (inside cab)	70 dB(A)	

• Hearing protection may be needed when operating with an open operator station and cab (when not properly maintained or doors/ windows open) for extended periods or in a noisy environment.

# **Operating Weights and Ground Pressures**

		nm (24") ouser Shoes			
	Weight	Ground Pressure	Weight	Ground Pressure	
Base Machine Configurations	kg (lb)	kPa (psi)	kg (lb)	kPa (psi)	
Base Frame with Track Rollers and Carrier Rollers					
3700 kg (8,200 lb) Counterweight + Medium Undercarriage Base Machine					
Reach Boom + R2.9 (9'6") Stick + 1.0 m <sup>3</sup> (1.31 yd <sup>3</sup> ) GD Bucket	20 400 (45,000)	44.7 (6.5)	21,100 (46,500)	35.1 (5.1)	

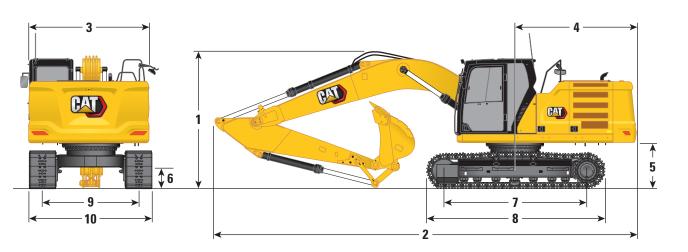
All operating weights include a 90% fuel tank with 75 kg (165 lb) operator.

# Major Component Weights

	kg	lb
Base Machine (with 3700 kg [8,200 lb] counterweight, standard swing frame, standard base frame with track rollers and standard carrier rollers for medium undercarriage, without boom cylinders – does not include 90% fuel and 75 kg [165 lb] operator)	13 740	30,300
Track Shoes:		
600 mm (24") Width, 8.5 mm (0.33") Thick Triple Grouser Track Shoes	2500	5,500
790 mm (31") Width, 10 mm (0.39") Thick Triple Grouser Track Shoes	3220	7,100
Two Boom Cylinders	340	700
Weight of 90% Fuel Tank and 75 kg (165 lb) Operator	310	700
Counterweight:		
3700 kg (8,200 lb) Counterweight	3700	8,200
Swing Frame:		
Standard Swing Frame	1910	4,150
Undercarriage:		
Standard Base Frame with HD Track Rollers and Standard Carrier Rollers	4140	9,100
Booms (including lines, pins, stick cylinder):		
Reach Boom (5.7 m/18'8")	1690	3,700
Stick (including lines, pins, bucket cylinder, bucket linkage):		
Reach Stick (R2.9B1/9'6")	1080	2,400
Buckets (without linkage):		
1.0 m <sup>3</sup> (1.31 yd <sup>3</sup> ) GD	730	1,670
1.16 m <sup>3</sup> (1.52 yd <sup>3</sup> ) GD	850	1,870

### Dimensions

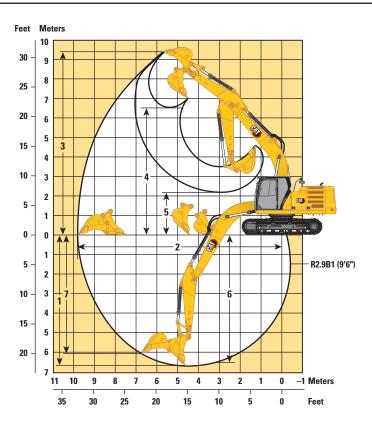
All dimensions are approximate and may vary depending on bucket selection.



Boom Option	Reach 5.7 m (*	
Stick Option	Reach R2.9B1	
1 Machine Height:		
Top of Cab Height	2960 mm	9'9"
Top of OPG Height	3100 mm	10'2"
Handrail Height	2950 mm	9'8"
With Boom/Stick/Bucket Installed	3160 mm	10'4"
With Boom/Stick Installed	2910 mm	9'7"
With Boom Installed	2480 mm	8'2"
<b>2</b> Machine Length:		
With Boom/Stick/Bucket Installed	9530 mm	31'3"
With Boom/Stick Installed	9500 mm	31'2"
With Boom Installed	8450 mm	27'9"
<b>3</b> Upperframe Width	2780 mm	9'1"
4 Tail Swing Radius	2830 mm	9'3"
<b>5</b> Counterweight Clearance	1050 mm	3'5"
<b>6</b> Ground Clearance	470 mm	1'7"
7 Length to Center of Rollers	3450 mm	11'4"
8 Track Length	4250 mm	13'11"
9 Track Gauge	2380 mm	7'10"
<b>10</b> Undercarriage Width:		
600 mm (24") Shoes	2980 mm	9'9"
790 mm (31") Shoes	3080 mm	10'1"
Bucket Type	GI	)
Bucket Capacity	1.00 m <sup>3</sup>	1.31 yd <sup>3</sup>
Bucket Tip Radius	1580 mm	5'2"

# **Working Ranges**

All dimensions are approximate and may vary depending on bucket selection.



Boom Option	Reach 5.7 m	
Stick Option	Reach R2.9B1	
1 Maximum Digging Depth	6630 mm	21'9"
2 Maximum Reach at Ground Line	9770 mm	32'
3 Maximum Cutting Height	9440 mm	30'11"
4 Maximum Loading Height	6580 mm	21'7"
5 Minimum Loading Height	2260 mm	7'5"
6 Maximum Depth Cut for 2440 mm (8'0") Level Bottom	6460 mm	21'2"
7 Maximum Vertical Wall Digging Depth	6010 mm	19'8"
Bucket Digging Force (ISO)	129 kN	29,007 lbf
Stick Digging Force (ISO)	99 kN	22,301 lbf
Bucket Type	G	D
Bucket Capacity	1.0 m <sup>3</sup>	1.31 yd <sup>3</sup>
Bucket Tip Radius	1560 mm	5'1"

## Reach Boom Lift Capacities – Counterweight: 3700 kg (8,200 lb) – with Bucket Linkages, without Bucket

Medium Undercarriage

2.9 m (9	9'6") R2.9B1 R2.9B1 S.7 m (18'8") R2.9B1 S.7 m (18'8") S.7 m (18'8') S.7 m (18'8') S .7						3450 mm (11'4") 4250 mm (13'11")							
5	₽	1500 n	ım/5'0"	3000 m	m/10'0"	4500 m	m/15'0"	6000 m	ım/20'0"	7500 m	m/25'0"			커 
	•							I.						mm in
7500 mm <b>300 in</b>	kg Ib							*4300	*4300			*3750 * <b>8,300</b>	*3750 * <b>8.300</b>	6150 <b>240</b>
6000 mm	kg							*4950	4950			*3450	*3450	7290
240 in	lb							*10,850	10,600			*7,600	*7,600	290
4500 mm	kg							*5450	4800	4850	3350	*3400	3000	7990
180 in	lb							*11,800	10,300	10,400	7,200	*7,450	6,650	320
3000 mm	kg					*7950	6950	*6250	4550	4750	3250	*3450	2750	8360
120 in	lb					*17,050	15,000	*13,500	9,800	10,150	7,000	*7,600	6,050	330
1500 mm	kg					*9600	6450	6450	4300	4600	3150	*3700	2650	8450
60 in	lb			×===0	×===0	*20,700	13,950	13,800	9,300	9,900	6,750	*8,050	5,800	340
0 mm	kg			*5750	*5750	9750	6200	6250	4150	4550	3050	3950	2700	8260 330
<b>0 in</b> –1500 mm	lb	*6150	*6150	*13,250 *10 000	*13,250 *10 000	<b>20,900</b> 9650	13,350 6100	<b>13,400</b> 6150	8,950 4100	<b>9,750</b> 4500	6,600 3050	<b>8,700</b> 4300	<b>5,900</b> 2900	330 7780
-1500 mm -60 in	kg Ib	*13,750	*13,750	*10 000 * <b>22,650</b>	*10 000 * <b>22,650</b>	9650 <b>20,700</b>	<b>13,150</b>	13,250	4100 8,800	4500 <b>9,650</b>	6,550	4300 <b>9,450</b>	2900 6,400	7780 <b>310</b>
-3000 mm	kg	*10 600	*10 600	*14 100	11 950	9700	6150	6200	4100	3,030	0,000	5050	3400	6950
-120 in	lb	*23,750	*23,750	*30,550	25,600	<b>20,850</b>	13,250	13,350	8,850			11,200	7,550	<b>280</b>
-4500 mm	kg			*11 250	*11 250	*8100	6350		-,	<u> </u>		*6100	4700	5600
-180 in	lb			*24,050	*24,050	*17,200	13,700					*13,400	10,600	220
	_	*	<u>_</u>				ISO 1056	57						

\*Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Lift capacity stays with  $\pm 5\%$  for all available track shoes.

# Reach Boom Lift Capacities – Counterweight: 3700 kg (8,200 lb) – with Bucket Linkages, without Bucket

Medium Undercarriage

2.9 m (9	$\begin{array}{c} 2.9 \text{ m } (9'6") \\ \hline \\ R2.9B1 \\ \hline \\ R2380 \text{ mm } (7'10") \end{array} \xrightarrow{5.7 \text{ m } (18'8")} \\ \hline \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ $									0 mm (11'4")				
5	1500		1m/5'0"	3000 mm/10'0"		4500 mm/15'0"		6000 m	m/20'0"	0'0" 7500 mm/25'0"				1 2
	•							I.						mm in
7500 mm <b>300 in</b>	kg Ib							*4300	*4300			*3750 <b>*8,300</b>	*3750 * <b>8,300</b>	6150 <b>240</b>
6000 mm	kg							*4950	*4950			*3450	*3450	7290
240 in	lb							*10,850	*10,850			*7,600	*7,600	290
4500 mm	kg							*5450	4950	5000	3500	*3400	3150	7990
180 in	lb							*11,800	10,600	10,750	7,450	*7,450	6,900	320
3000 mm	kg					*7950	7200	*6250	4700	4900	3400	*3450	2850	8360
120 in	lb					* <b>17,050</b> *9600	15,450	*13,500	10,150	10,550	7,250	* <b>7,600</b> *3700	6,250	330
1500 mm 60 in	kg Ib					*9600 * <b>20,700</b>	6700 <b>14,400</b>	6650 14,300	4500 <b>9,650</b>	4800 <b>10,300</b>	3250 7,000	*3700 *8,050	2750 6,050	8450 <b>340</b>
0 mm	kg			*5750	*5750	10 100	6400	6500	4300	4700	3200	*4050	2800	8260
0 in	lb			*13,250	*13,250	<b>21,650</b>	13,800	13,900	<b>9,250</b>	10,100	6,850	* <b>8,950</b>	6,150	<b>330</b>
-1500 mm	kg	*6150	*6150	*10 000	*10 000	10 000	6350	6400	4250	4650	3150	4450	3000	7780
-60 in	lb	*13,750	*13,750	*22,650	*22,650	21,450	13,650	13,750	9,100	10,050	6,800	9,800	6,650	310
-3000 mm	kg	*10 600	*10 600	*14 100	12 350	*9950	6400	6450	4250			5250	3550	6950
-120 in	lb	*23,750	*23,750	*30,550	26,500	*21,500	13,750	13,850	9,200			11,600	7,850	280
-4500 mm	kg			*11 250	*11 250	*8100	6600					*6100	4900	5600
–180 in	lb			*24,050	*24,050	*17,200	14,200					*13,400	11,000	220
		* [	<u>_</u>				ISO 1056	57						

\*Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Lift capacity stays with ±5% for all available track shoes.

# **Bucket Specifications and Compatibility**

				Width		Capacity		ight	Fill	Reach Boom
	Linkage	mm	in	m <sup>3</sup>	yd <sup>3</sup>	kg	lb	%	R2.9 (9'6")	
Pin-On (No Quick Coupler)	I		1	1		1		I		
General Duty	В	1050	42	1.00	1.31	737	1,624	100	•	
	В	1050	42	1.16	1.52	848	1,869	100	θ	
Heavy Duty	В	1050	42	1.00	1.31	892	1,967	100	۲	
	В	1200	48	1.19	1.56	928	2,046	100	θ	
Heavy Duty Spade	В	1350	54	1.40	1.83	1025	2,260	100	0	
Severe Duty	В	1200	48	1.19	1.56	1038	2,289	90	θ	
Severe Duty Spade	В	1200	48	1.20	1.57	1011	2,229	90	θ	
				Maxim	الفارين المراجع المراجع	nin on Inoulo	ad L buakat)	ka	2425	
				IVIAXIIII	um load with	pill-oli (paylo	au + Duckel)	kg	2420	
				Maxim	um load with	µ11-011 (µayıo	au + Duckel)	lb	5,346	
		Wi	dth	,	acity		ight	-	5,346	
	Linkage	Wi	dth in	,				lb	5,346	
With Cat Pin Grabber Coupl	Ű			Cap	acity	We	ight	lb Fill	5,346 Reach Boom	
<b>With Cat Pin Grabber Coupl</b> General Duty	Ű			Cap	acity	We	ight	lb Fill	5,346 Reach Boom	
•	er	mm	in	Cap m <sup>3</sup>	acity yd³	kg	ight Ib	lb Fill %	5,346 <b>Reach Boom</b> R2.9 (9'6")	
•	ler B	mm 1050	in 42	<b>Cap</b> m <sup>3</sup>	acity yd³	We kg 737	ight	lb Fill %	5,346 <b>Reach Boom</b> R2.9 (9'6") ⊖	
General Duty	ler B B	mm 1050 1050	in 42 42	Cap m <sup>3</sup>	acity yd³ 1.31 1.52	We kg 737 848	ight Ib 1,624 1,869	Ib           Fill           %           100           100	5,346 <b>Reach Boom</b> R2.9 (9'6")	
General Duty	B B B	mm 1050 1050 1050	in 42 42 42 42	Cap m <sup>3</sup> 1.00 1.16 1.00	acity yd <sup>3</sup> 1.31 1.52 1.31	We kg 737 848 892	ight Ib 1,624 1,869 1,967	Ib         Fill           %         100           100         100           100         100	5,346 <b>Reach Boom</b> R2.9 (9'6")	
General Duty Heavy Duty	B B B B B B	mm 1050 1050 1050 1200	in 42 42 42 42 48	Cap m <sup>3</sup> 1.00 1.16 1.00 1.19	acity yd <sup>3</sup> 1.31 1.52 1.31 1.56	We kg 737 848 892 928	ight Ib 1,624 1,869 1,967 2,046	Ib           Fill           %           100           100           100           100           100           100	5,346  Reach Boom  R2.9 (9'6")	
General Duty Heavy Duty Heavy Duty Spade	er B B B B B B B	mm 1050 1050 1050 1200 1350	in 42 42 42 42 48 54	Cap m <sup>3</sup> 1.00 1.16 1.00 1.19 1.40	acity yd <sup>3</sup> 1.31 1.52 1.31 1.56 1.83	We kg 737 848 892 928 1025	ight Ib 1,624 1,869 1,967 2,046 2,260	Ib           Ib           Fill           %           100           100           100           100           100           100           100           100           100           100	5,346 <b>Reach Boom</b> R2.9 (9'6")	
General Duty Heavy Duty Heavy Duty Spade Severe Duty	B           B           B           B           B           B           B           B           B           B           B           B	mm 1050 1050 1050 1200 1350 1200	in 42 42 42 42 48 54 48	Cap m <sup>3</sup> 1.00 1.16 1.00 1.19 1.40 1.19 1.20	acity yd <sup>3</sup> 1.31 1.52 1.31 1.56 1.83 1.56	We kg 737 848 892 928 1025 1038 1011	ight Ib 1,624 1,869 1,967 2,046 2,260 2,289 2,229	Ib           Ib           Fill           %           100           100           100           100           100           100           90	5,346  Reach Boom  R2.9 (9'6")	

The above loads are in compliance with hydraulic excavator standard EN474-5:2006+A3:2013,

they do not exceed 87% of hydraulic lifting capacity or 75% of tipping capacity with front linkage fully extended at ground line with bucket curled.

Capacity based on ISO 7451:2007.

Bucket weight with General Duty tips.

Caterpillar recommends using appropriate work tools to maximize the value customers receive from our products. Use of work tools, including buckets, which are outside of Caterpillar's recommendations or specifications for weight, dimensions, flows, pressures, etc. may result in less-than-optimal performance, including but not limited to reductions in production, stability, reliability, and component durability. Improper use of a work tool resulting in sweeping, prying, twisting and/or catching of heavy loads will reduce the life of the boom and stick.

#### **Maximum Material Density:**

2100 kg/m<sup>3</sup> (3,500 lb/yd<sup>3</sup>)

1800 kg/m³ (3,000 lb/yd³)

⊖ 1500 kg/m³ (2,500 lb/yd³)

- O 1200 kg/m<sup>3</sup> (2,000 lb/yd<sup>3</sup>)
- 900 kg/m³ (1,500 lb/yd³)

# **320 GC Hydraulic Excavator Specifications**

Match * Working range front only	1800 kg/m³ (3,000 lb/yd³)	O 1200 kg/m <sup>3</sup> (2,000 lb/yd <sup>3</sup> )
I-ON ATTACHMENTS		
oom Type		Reach
tick Length		R2.9 (9'6")
Iydraulic Hammers	H115 S	$\checkmark$
	H120 GC	$\checkmark$
	H120 GC Side Mount	$\checkmark$
	H120 GC S	$\checkmark$
	H120 S	$\checkmark$
	H130 GC	$\checkmark$
	H130 GC S	$\checkmark$
	H130 S	$\checkmark$
Iulti-Processors	MP318 Concrete Cutter Jaw	√
	MP318 Demolition Jaw	$\checkmark$
	MP318 Pulverizer Jaw	$\checkmark$
	MP318 Shear Jaw	$\checkmark$
	MP318 Universal Jaw	$\checkmark$
emolition and Sorting Grapples	G318	√
obile Scrap and Demolition Shears	S3025 Flat Top	√*
lverizers	P218 Secondary Pulverizer	$\checkmark$
	P318 Primary Pulverizer	$\checkmark$
ompactors (Vibratory Plate)	CVP110	$\checkmark$
otary Cutters	RC20	√
ange Peel Grapples	GSH420-500	•
	GSH420-600	٠
	GSH420-750	
	GSH425-750	0
	GSH520-500	۲
	GSH520-600	•
	GSH520-750	0

Boom Type	Reach	
Stick Length		R2.9 (9'6")
Hydraulic Hammers	H115 S	$\checkmark$
	H120 GC	$\checkmark$
	H120 GC Side Mount	$\checkmark$
	H120 GC S	$\checkmark$
	H120 S	$\checkmark$
	H130 S	$\checkmark$
Multi-Processors	MP318 Shear Jaw	√*
Compactors (Vibratory Plate)	CVP110	$\checkmark$
Rotary Cutters	RC20	√

(continued on next page)

# **320 GC Hydraulic Excavator Specifications**

# Attachments Offering Guide (continued)

Not all Attachments are available in all regions. Consult your Cat dealer for configurations available in your region.

✓ Match

\* Working range front only

	Reach
	R2.9 (9'6")
H115 S	√
H120 GC S	√
H120 S	$\checkmark$
H130 S	$\checkmark$
MP318 Concrete Cutter Jaw	√*
MP318 Demolition Jaw	√*
MP318 Shear Jaw	$\checkmark$
MP318 Universal Jaw	√*
G318	√*
CVP110	$\checkmark$
RC20	$\checkmark$
	H120 GC SH120 SH130 SMP318 Concrete Cutter JawMP318 Demolition JawMP318 Shear JawMP318 Universal JawG318CVP110

Boom Type		Reach
Stick Length		R2.9 (9'6")
Hydraulic Hammers	H115 S	✓
	H120 S	✓
	H130 S	✓
Multi-Processors	MP318 Shear Jaw	√*
Compactors (Vibratory Plate)	CVP110	✓
Rotary Cutters	RC20	✓

Boom Type Stick Length		Reach	
		R2.9 (9'6")	
Hydraulic Hammers	H115 S	$\checkmark$	
	H120 S	$\checkmark$	
	H130 S	$\checkmark$	
Multi-Processors	MP318 Shear Jaw	√*	
Compactors (Vibratory Plate)	CVP110	$\checkmark$	
Rotary Cutters	RC20	$\checkmark$	

#### **BOOM-MOUNT ATTACHMENTS**

		3700 kg (8,200 lb)
		Reach
Mobile Scrap and Demolition Shears	S2050	$\checkmark$
	S3035 Flat Top	$\checkmark$

# **Standard and Optional Equipment**

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional		Standard	Optional
BOOM, STICKS AND LINKAGES			CAT TECHNOLOGY		
5.7 m (18'8") Reach boom	$\checkmark$		VisionLink®	$\checkmark$	
2.9 m (9'6") Reach stick	$\checkmark$		VisionLink Productivity		$\checkmark$
Bucket linkage, B1-family with lifting eye	$\checkmark$		Remote Flash	$\checkmark$	
САВ			ELECTRICAL SYSTEM		
ROPS	$\checkmark$		1,000 CCA maintenance-free	$\checkmark$	
High-resolution 203 mm (8") LCD touchscreen monitor	$\checkmark$		batteries (×2) Centralized electrical disconnect switch	✓	
Auto bi-level air conditioner	√		Programmable time-delay LED	✓	
Keyless push-to-start engine control	√		working lights		
Height-adjustable console, three steps with tool	√		LED chassis light and Left Hand (LH) boom light – 1,800 lumens	$\checkmark$	
Fixed left-side console	✓ ✓		LED chassis light, LH and Right Hand		$\checkmark$
Mechanical-suspension seat			(RH) boom lights, cab lights – 1,800 lumens		
51 mm (2") seat belt	√		ENGINE		
Console mounted Bluetooth® radio	~		Cat C4.4 single turbo diesel engine	✓	
with USB ports			Two selectable power modes	√	
24V DC outlet	✓		Automatic engine speed control	✓	
Document storage	✓		Automatic engine idle shutdown	$\checkmark$	
Overhead storage and rear storage with nets	$\checkmark$		Work up to 3000 m (9,842.5 ft) above sea level without engine power de-rating	$\checkmark$	
Beverage holder	$\checkmark$		52° C (125° F) high-ambient cooling	✓	
Cup holder	$\checkmark$		capacity	•	
Openable two-piece front window	$\checkmark$		Cold starting capability for	✓	
Rear window emergency exit	$\checkmark$		–32° C (–25° F)		
Radial wiper with washer	$\checkmark$		Double element air filter	$\checkmark$	
Openable steel hatch	$\checkmark$		with integrated pre-cleaner		
LED dome light	$\checkmark$		Electric fuel priming pump	✓ 	
Roller front sunscreen	$\checkmark$		Electric cooling fans with auto-reverse function	$\checkmark$	
Roller rear sunscreen		$\checkmark$		continued on	nort nag
Washable floor mat	$\checkmark$		(	commueu On	πεлι μαθο
Beacon ready	✓				

Beacon ready

\*Connect subscription only. Additional subscriptions are available. Contact your Cat dealer for availability.

# **Standard and Optional Equipment** (continued)

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional
HYDRAULIC SYSTEM		
Boom and stick regeneration circuits	$\checkmark$	
Electronic main control valve	$\checkmark$	
Auto warm up	$\checkmark$	
Auto two-speed travel	$\checkmark$	
Boom and stick drift reduction valve	$\checkmark$	
Element type main hydraulic filter	$\checkmark$	
Three button joysticks	$\checkmark$	
Slider joysticks		$\checkmark$
Tandem type electronic main pump	$\checkmark$	
Hammer return filter circuit		$\checkmark$
Basic Tool Control (one pump, one way high-pressure flow)		√
Advanced Tool Control (two pump, one/two way high-pressure flow)		√
Quick coupler circuit for Cat pin grabber		✓
Operating pattern (four way)		✓
Standard fluids	√	
Multi viscous hydraulic oil	✓	
Arctic fluids (include grease, engine oil, hydraulic oil)		$\checkmark$
SAFETY AND SECURITY		
Auto hammer stop	$\checkmark$	
Rearview camera and right-side mirror	$\checkmark$	
Rearview and right-hand sideview cameras		√
Neutral lever (lock out) for all controls	$\checkmark$	
Anti-skid plate and countersunk bolts on service platform	$\checkmark$	
Ground-level accessible secondary engine shutoff switch in cab	$\checkmark$	
Lockable disconnect switch	$\checkmark$	
Right hand handrail and handhold	$\checkmark$	
Swing alarm		$\checkmark$
Signaling/warning horn	$\checkmark$	
Inspection lighting		$\checkmark$

	Standard	Optional
SERVICE AND MAINTENANCE		-
Scheduled Oil Sampling (S·O·S <sup>SM</sup> ) ports	$\checkmark$	
Grouped location for engine oil and fuel filters	$\checkmark$	
Ground-level second dipstick for engine oil	$\checkmark$	
Radiator screen		$\checkmark$
Side entry to service platform	$\checkmark$	
Integrated vehicle health	$\checkmark$	
management system		
UNDERCARRIAGE AND STRUCTURES		
Medium undercarriage		$\checkmark$
600 mm (24") triple grouser track shoes		$\checkmark$
790 mm (31") triple grouser track shoes		$\checkmark$
Tie-down points on base frame	$\checkmark$	
Center track guiding guard	$\checkmark$	
Bottom guards	$\checkmark$	
Swivel guard		$\checkmark$
Travel motor guards	$\checkmark$	
Grease lubricated track links	$\checkmark$	
3700 kg (8,200 lb) counterweight	✓	

#### **Dealer Installed Kit and Attachments**

Attachments may vary. Consult your Cat dealer for details.

#### CAB

- Lower radial wiper
- Rain protector plus cab light cover
- Polycarbonate roof hatch
- Sun visor, slider
- Laminated P5A glass front windshield
- LH/RH electrical pedal for tool control
- Armrest kit
- Dual exit rear window kit
- 75 mm (3") retractable seat belt
- Lunch box net
- Rear storage
- Tool box

#### **GUARDS**

- Swivel guard
- Side rubber bumper guard
- Falling object guard system
- Mesh guard full front
- Mesh guard half front
- Full protecting vandalism guard

#### MAINTENANCE

• Duct ready kit

#### **SAFETY AND SECURITY**

• Bluetooth receiver

# **320 GC Environmental Declaration**

The following information applies to the machine at the time of final manufacture as configured for sale in the regions covered in this document. The content of this declaration is valid as of the date issued; however, content related to machine features and specifications are subject to change without notice. For additional information, please see the machine's Operation and Maintenance Manual.

For more information on sustainability in action and our progress, please visit https://www.caterpillar.com/en/company/sustainability.

#### Engine

- The Cat<sup>®</sup> C4.4 engine meets Brazil MAR-1 emission standards, equivalent to U.S. EPA Tier 3 and EU Stage IIIA.
- Cat engines are compatible with diesel fuel blended with the following lower-carbon intensity fuels\*\* up to:
  - ✓ 100% biodiesel FAME (fatty acid methyl ester) \*
  - ✓ 100% renewable diesel, HVO (hydrogenated vegetable oil) and GTL (gas-to-liquid) fuels

Refer to guidelines for successful application. Please consult your Cat dealer or "Caterpillar Machine Fluids Recommendations" (SEBU6250) for details.

\*For use of blends higher than 20% biodiesel, consult your Cat dealer. \*\*Tailpipe greenhouse gas emissions from lower-carbon intensity fuels are essentially the same as traditional fuels.

#### **Air Conditioning System**

• The air conditioning system on this machine contains the fluorinated greenhouse gas refrigerant R134a (Global Warming Potential = 1430). The system contains 0.85 kg (1.9 lb) of refrigerant which has a  $CO_2$  equivalent of 1.216 metric tonnes (1.340 tons).

#### **Paint**

- Based on best available knowledge, the maximum allowable concentration, measured in parts per million (PPM), of the following heavy metals in paint are:
- Barium < 0.01%
- Cadmium < 0.01%
- Chromium < 0.01%
- Lead < 0.01%

#### **Sound Performance**

ISO 6396:2008 (	(inside cab)	-70  dB(A)
100 0000.2000 (	morae eao	, , , , , , , , , , , , , , , , , , , ,

 Hearing protection may be needed when operating with an open operator station and cab (when not properly maintained or doors/ windows open) for extended periods or in a noisy environment.

#### **Oils and Fluids**

- Caterpillar factory fills with ethylene glycol coolants. Cat Diesel Engine Antifreeze/Coolant (DEAC) and Cat Extended Life Coolant (ELC) can be recycled. Consult your Cat dealer for more information.
- Cat Bio HYDO<sup>™</sup> Advanced is an EU Ecolabel approved biodegradable hydraulic oil.
- Additional fluids are likely to be present, please consult the Operations and Maintenance Manual or the Application and Installation guide for complete fluid recommendations and maintenance intervals.

#### **Features and Technology**

- The following features and technology may contribute to fuel savings and/or carbon reduction. Features may vary. Consult your Cat dealer for details.
  - Advanced hydraulic systems balance power and efficiency
- Smart mode matches machine power to digging requirements automatically
- Eco mode minimizes fuel consumption for light applications
- Cut maintenance costs up to 20% with extended service intervals
- Programmable high-efficiency cooling fans run only when needed
- The latest hydraulic oil filter provides longer life with a 3,000-hour replacement interval



# **320 GC** Forestry Hydraulic Excavator

The Cat<sup>®</sup> 320 GC Forestry Configuration provides premium performance and operating efficiency. The Cat C4.4 engine lowers fuel consumption, and longer maintenance intervals help reduce operating costs. The Severe Duty undercarriage features an 8-roller bottom, double supported carrier rollers, and 600 mm (24") double grouser track shoes. The ROPS comfort cab is fitted with 19 mm (.75 in) polycarbonate front window and 13 mm (.50 in) polycarbonate side windows.

#### Brazil only.

#### **Efficient Performance**

- Use less fuel with the Cat 4.4 engine.
- Use onboard information systems to track operating costs, including fuel consumption and daily maintenance.
- The C4.4 engine can run on biodiesel up to B20 and meets Brazil MAR-1 emission standards, equivalent to U.S. EPA Tier 3 and EU Stage IIIA.
- Match the excavator to the job with power modes; let Smart mode automatically match engine and hydraulic power to your processor.
- Auxiliary hydraulic options give you the versatility to use a wide range of attachments.
- Don't let the temperature stop you from working. The excavator has a standard high-ambient temperature capability of 52° C (125° F) and cold start capability of -32° C (-25° F).

### **Operating Cost**

- Do all daily maintenance at ground level.
- Check engine oil level quickly and safely with the ground-level engine oil dipstick; fill and check engine oil on top of the machine with a conveniently located second dipstick.
- Fuel filters are synchronized to be changed at 1,000 hours double the interval from the previous filters.
- The air intake filter with pre-cleaner has double the dust holding capacity of the previous air intake filter.
- The hydraulic oil filter provides improved filtration performance, antidrain valves to keep oil clean when the filter is replaced, and longer life with a 3,000 hour replacement interval 50 percent longer than previous filter designs.
- High-efficiency cooling fans run only when needed; you can program intervals so they automatically reverse to keep cores clean without interrupting your work.
- S·O·S ports are on ground level, simplifying maintenance and allowing for quick, easy extraction of fluid samples for analysis.
- Remote Troubleshoot is a mobile application that allows your Cat dealer to perform diagnostic testing on your connected machine remotely to help ensure that issues are resolved quickly and with less downtime.
- Remote Flash is a mobile application that allows you to update onboard software without a technician being present, allowing you to initiate software updates when convenient, increasing your overall operating efficiency.
- VisionLink<sup>®</sup> provides actionable data insights for all assets regardless
  of fleet size or equipment manufacturer.\* Review equipment data from
  your desktop or mobile device to maximize uptime and optimize assets.
  Dashboards provide information such as hours, miles, location, idle time,
  and fuel utilization. Make informed decisions that lower costs, simplify
  maintenance, and improve safety and security on your jobsite.

#### **Comfort and Simplicity**

- Work effectively in the Comfort cab with automatic climate control.
- Start the engine with a push button; use a Bluetooth key fob, smartphone app, or the Operator ID passcode.
- Program your power mode and joystick preferences using Operator ID; the excavator will remember what you set each time you go to work.
- Navigate quickly on the standard high-resolution 203 mm (8") touchscreen monitor.
- Enjoy wide spacing between consoles for a more comfortable environment.
- Advanced viscous mounts reduce cab vibration up to 50 percent over previous excavator models.
- Stow your gear with plenty of in-cab storage behind and beneath the seat, overhead, and in the consoles.
- Use the standard radio's USB ports and Bluetooth technology to connect personal devices and make hands-free calls.
- Not sure how a function works or how to maintain the excavator? Always have the operator's manual at your fingertips in the touchscreen monitor.

#### Safety

- Access 100 percent of daily maintenance points from ground level no need for you to climb on top of the excavator.
- The cab meets ISO 12117-2:2008 Rollover Protective Structure (ROPS) and ISO 8084:2003 Operator Protective Structure (OPS) standards.
- 19 mm (3/4") front and 13 mm (1/2") side windows are made of strong polycarbonate plastic
- Enjoy great visibility to the stem, in each swing direction, and behind you with the help of smaller cab pillars, larger windows, and a flat engine hood design.
- The standard hydraulic lockout lever isolates all hydraulic and travel functions in the lowered position.
- Ground-level shutoff switch stops all fuel to the engine when activated and shuts down the machine.
- A rearview and a right-hand-sideview camera are standard.
- The right-hand service platform design provides easy, safe, and quick access to upper service platform; the service platform steps use antiskid punch plate to prevent slipping.

# **320 GC Forestry Hydraulic Excavator Specifications**

#### Engine

99			
Engine Model	Cat® C4.4		
Net Power			
ISO 9249	107 kW	143 hp	
ISO 9249 (DIN)	145 hp (me	145 hp (metric)	
Engine Power			
ISO 14396	108 kW	145 hp	
ISO 14396 (DIN)	147 hp (me	147 hp (metric)	
Bore	105 mm	4 in	
Stroke	127 mm	5 in	
Displacement	4.4 L	269 in <sup>3</sup>	
Biodiesel Capability	Up to B20 <sup>(</sup>	1)	

• Meets Brazil MAR-1 emission standards, equivalent to U.S. EPA Tier 3 and EU Stage IIIA.

- Recommended for use up to 4500 m (14,764 ft) altitude with engine power derate above 3000 m (9,842.5 ft).
- Advertised power is tested per the specified standard in effect at the time of manufacture.
- Net power advertised is the power available at the flywheel when the engine is equipped with fan, air intake system, exhaust system and alternator.
- Engine speed at 2,000 rpm.

<sup>(1)</sup>Cat engines are compatible with diesel fuel blended with the following lower-carbon intensity fuels\*\* up to:

- ✓ 100% biodiesel FAME (fatty acid methyl ester)\*
- ✓ 100% renewable diesel, HVO (hydrotreated vegetable oil) and GTL (gas-to-liquid) fuels

Refer to guidelines for successful application. Please consult your Cat dealer or "Caterpillar Machine Fluids Recommendations" (SEBU6250) for details.

\*For use of blends higher than 20% biodiesel, consult your Cat dealer.

\*\*Tailpipe greenhouse gas emissions from lower-carbon intensity fuels are essentially the same as traditional fuels.

#### **Swing Mechanism**

Swing Speed	11.2 rpm	
Maximum Swing Torque	74.4 kN∙m	54,900 lb-ft

#### **Weights**

**Operating Weight** 

21 000 kg

46,300 lb

• Long undercarriage, HD Reach boom, HD R2.9 (9'6") stick, 600 mm (24") double grouser shoes, and 3700 kg (8,200 lb) counterweight.

#### Track

Standard Track Shoes Width	600 mm	24 in
Number of Shoes (each side)	49	
Number of Track Rollers (each side)	8	
Number of Carrier Rollers (each side)	2	

#### Drive

Gradeability	35°/70%	
Maximum Travel Speed	5.7 km/h	3.5 mph
Maximum Drawbar Pull	206 kN	46,300 lbf

Hy	dra	ulic	S	/stem
----	-----	------	---	-------

1 1		
Main System – Maximum Flow – Implement	429 L/min (215 × 2 pumps)	113 gal/min (57 × 2 pumps)
Maximum Pressure – Equipment – Normal	35 000 kPa	5,100 psi
Maximum Pressure – Equipment – Lift Mode	38 000 kPa	5,500 psi
Maximum Pressure – Travel	34 300 kPa	5,000 psi
Maximum Pressure – Swing	25 000 kPa	4,000 psi
Boom Cylinder – Bore	120 mm	5 in
Boom Cylinder – Stroke	1260 mm	50 in
Stick Cylinder – Bore	135 mm	5 in
Stick Cylinder – Stroke	1504 mm	59 in
Bucket Cylinder – Bore	115 mm	5 in
Bucket Cylinder – Stroke	1104 mm	43 in

#### **Service Refill Capacities**

Fuel Tank Capacity	345 L	91.1 gal
Cooling System	25 L	6.6 gal
Engine Oil	15 L	4.0 gal
Swing Drive	5.5 L	1.5 gal
Final Drive (each)	4 L	1.1 gal
Hydraulic System (including tank)	234 L	61.8 gal
Hydraulic Tank	115 L	30.4 gal

#### **Standards**

Brakes	ISO 10265:2008
Operator Protective Structure (OPS)	ISO 8084:2003
Cab/ROPS	ISO 12117-2:2008
OPG (optional)	ISO 10262:1998 Level II

#### **Sound Performance**

ISO 6395:2008 (external)	99 dB(A)
ISO 6396:2008 (inside cab)	70 dB(A)

• Hearing protection may be needed when operating with an open operator station and cab (when not properly maintained or doors/ windows open) for extended periods or in a noisy environment.

# **Operating Weights and Ground Pressures**

		) mm (24") Grouser Shoes	600 mm (24") Triple Grouser Shoes		
	Weight	<b>Ground Pressure</b>	Weight	Ground Pressure	
ase Machine Configurations	kg (lb)	kPa (psi)	kg (lb)	kPa (psi)	
ase Frame with Track Rollers and Carrier Rollers					
3700 kg (8,200 lb) Counterweight + Long Undercarriage Base Mach	ine				
HD Reach Boom + HD R2.9 (9'6") Stick	21 000 (46,300)	43.7 (6.3)	20 700 (46,300)	43.1 (6.2)	
HD Straight Boom + HD R2.9 (9'6") Stick for Harvester	21 200 (46.800)	44.1 (6.4)	20 900 (46,800)	43.5 (6.3)	

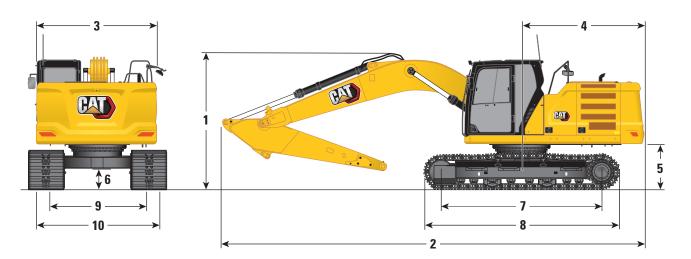
All operating weights include a 90% fuel tank with 75 kg (165 lb) operator.

### **Major Component Weights**

	kg	lb
Base Machine (with 3700 kg [8,200 lb] counterweight, standard swing frame, SD base frame with SD track rollers and SD carrier rollers for long undercarriage, without boom cylinder – does not include 90% fuel and 75 kg [165 lb] operator)	14 460	31,900
Track Shoes:		
600 mm (24") Width, 13 mm (0.51") Thick, Double Grouser Track Shoes	3080	6,800
600 mm (24") Width, 10 mm (0.39") Thick, Triple Grouser Track Shoes	2820	6,200
Two Boom Cylinders	350	760
Weight of 90% Fuel Tank and 75 kg (165 lb) Operator	310	690
Counterweight:		
3700 kg (8,200 lb) Counterweight	3700	8,200
Swing Frame:		
Standard Swing Frame	1890	4,170
Undercarriage:		
SD Base Frame with SD Track Rollers and SD Carrier Rollers for Long Undercarriage	5150	11,350
Booms (including lines, pins, stick cylinder):		
HD Reach Boom 5.7 m (18'8")	2020	4,450
HD Straight Boom 5.7 m (18'8") for Harvester	2080	4,590
HD Straight Boom 5.7 m (18'8") for Grapple	2020	4,450
Stick (including lines, pins, bucket cylinder, bucket linkage):		
HD Reach Stick R2.9B1 (9'6")	770	1,700
HD Reach Stick R2.9B1 (9'6") for Harvester	930	2,050
HD Reach Stick R2.9B1 (9'6") for Grapple	920	2,030
OPG	130	280

### Dimensions

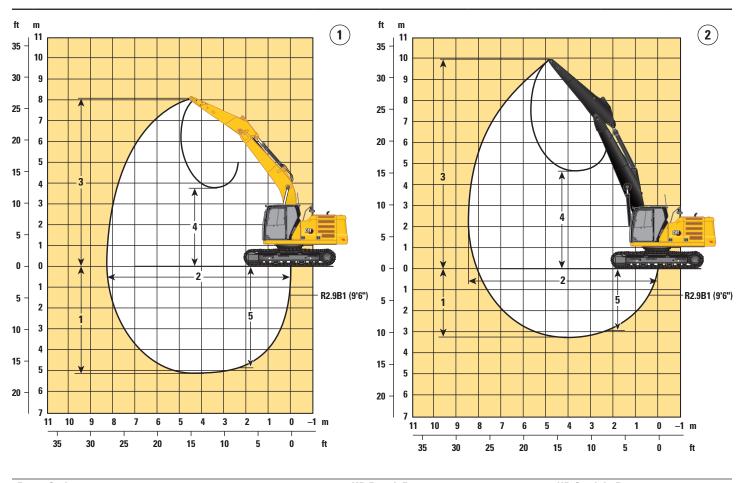
All dimensions are approximate and may vary depending on bucket selection.



Boom Options	HD Reacl 5.7 m (1						
Stick Options		HD Reach Stick R2.9B1 (9'6") R2.9B' Harv			ach Stick R2.9B1 Grap	1	
1 Machine Height:							
Top of Cab Height	2970 mm	9'9"	2970 mm	9'9"	2970 mm	9'9"	
Top of OPG Height	3120 mm	10'3"	3120 mm	10'3"	3120 mm	10'3"	
Handrail Height	2970 mm	9'9"	2970 mm	9'9"	2970 mm	9'9"	
With Boom/Stick Installed	2920 mm	9'7"	2590 mm	8'6"	2590 mm	8'6"	
With Boom Installed	2480 mm	8'2"	2180 mm	7'2"	2180 mm	7'2"	
2 Machine Length:							
With Boom/Stick Installed	9500 mm	31'2"	9550 mm	31'4"	9550 mm	31'4"	
With Boom Installed	8460 mm	27'9"	8370 mm	27'6"	8370 mm	27'6"	
<b>3</b> Upper Frame Width	2780 mm	9'1"	2780 mm	9'1"	2780 mm	9'1"	
4 Tail Swing Radius	2830 mm	9'3"	2830 mm	9'3"	2830 mm	9'3"	
<b>5</b> Counterweight Clearance	1050 mm	3'5"	1050 mm	3'5"	1050 mm	3'5"	
<b>6</b> Ground Clearance	465 mm	1'5"	465 mm	1'5"	465 mm	1'5"	
7 Length to Center of Rollers	3650 mm	12'0"	3650 mm	12'0"	3650 mm	12'0"	
8 Track Length	4450 mm	14'7"	4450 mm	14'7"	4450 mm	14'7"	
9 Track Gauge – Extended	2380 mm	7'10"	2380 mm	7'10"	2380 mm	7'10"	
10 Undercarriage Width:							
600 mm (24") Shoes	2980 mm	9'9"	2980 mm	9'9"	2980 mm	9'9"	

# **Working Ranges**

All dimensions are approximate and may vary depending on bucket selection.



Boom Options		ch Boom (18'8")	HD Stra 5.7 m	2		
Stick Options		HD Reach Stick R2.9B1 (9'6") R2.9B1 Harve				
1 Maximum Digging Depth	5140 mm	16'10"	3260 mm	10'8"	3260 mm	10'8"
<b>2</b> Maximum Reach at Ground Line	8260 mm	27'1"	8440 mm	27'8"	8440 mm	27'8"
<b>3</b> Maximum Cutting Height	8070 mm	26'6"	9980 mm	32'9"	9980 mm	32'9"
4 Minimum Loading Height	3750 mm	12'4"	4770 mm	15'8"	4770 mm	15'8"
<b>5</b> Maximum Depth Cut for 2440 mm (8 ft)	4800 mm	15'9"	2990 mm	9'10"	2990 mm	9'10"

Level Bottom

# HD Reach Boom Lift Capacities – Counterweight: 3700 kg (8,200 lb) – with Bucket Linkages, without Bucket

**General Forestry** 

HD R2.9B1								60 mm (11'4")						
5	₽	1500 m	ım/5'0"	3000 m	m/10'0"	4500 m	m/15'0"	6000 m	m/20'0"	7500 m	m/25'0"			1
	•											Ī		mm in
7500 mm <b>300 in</b>	kg Ib							*4900	*4900			*4250 <b>*9,400</b>	*4250 * <b>9,400</b>	6160 <b>240</b>
6000 mm	kg							*5600	5400			*3950	3900	7290
240 in	lb							*12,250	11,550			*8,700	*8,700	290
4500 mm	kg							*6150	5250	5700	3700	*3900	3350	7990
180 in	lb							*13,350	11,250	12,200	7,950	*8,550	7,400	320
3000 mm	kg					*8900	7550	*7000	5000	5600	3600	*3950	3050	8360
120 in	lb					*19,100	16,250	*15,200	10,700	12,000	7,750	*8,700	6,750	330
1500 mm	kg					*10 700	7000	7550	4750	5450	3500	*4200	2950	8450
60 in	lb					*23,050	15,100	16,250	10,200	11,700	7,500	*9,250	6,450	340
0 mm	kg			*6450	*6450	11 500	6700	7350	4550	5350	3400	*4650	3000	8260
0 in	lb	*0000	*0000	*14,850	*14,850	<b>24,700</b>	14,400	<b>15,800</b>	9,800	11,500 5200	7,300	*10,200	6,550	330
–1500 mm <b>–60 in</b>	kg Ib	*6900 <b>*15,450</b>	*6900 <b>*15,450</b>	*11 050 * <b>25,050</b>	*11 050 <b>*25,050</b>	11 400 <b>24,450</b>	6600 <b>14,200</b>	7250 <b>15,600</b>	4450 <b>9,600</b>	5300 <b>11,400</b>	3350 <b>7,250</b>	5050 <b>11,150</b>	3200 7,100	7780 <b>310</b>
-3000 mm		*11 700	*11 700	*15 550	12 750	*11 050	6650	7300	4500	11,400	1,200	5950	3750	6940
-3000 mm - <b>120 in</b>	kg Ib	* <b>26,250</b>	* <b>26,250</b>	*33,650	27,300	* <b>23,850</b>	14,350	15,700	<b>9,700</b>			<b>13,200</b>	8,300	270
-4500 mm	kg	20,230	20,230	*12 400	*12 400	*9000	6850	10,700	5,700			*6850	5150	5590
-180 in	lb			*26,600	*26,600	*19,150	14,800					*15,050	11,550	<b>220</b>
→ 180 MI MB × 20,000 × 20,000 × 19,130 × 14,800 × 19,130 × 20,000 × 20,000 × 19,130 × 20,000 × 20,000 × 19,130 × 20,000														

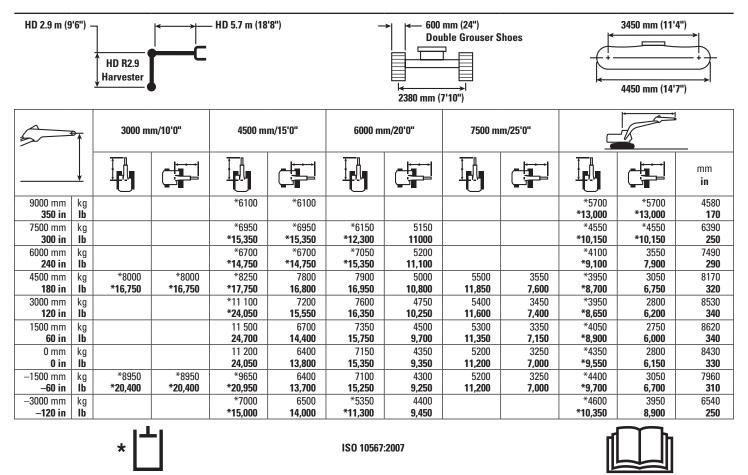


\*Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Lift capacity stays with ±5% for all available track shoes.

### HD Straight Boom Lift Capacities – Counterweight: 3700 kg (8,200 lb) – with Bucket Linkages, without Bucket

Harvester

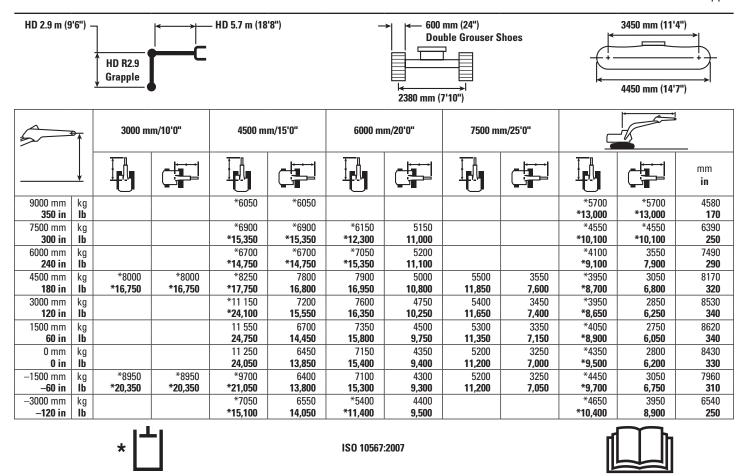


\*Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Lift capacity stays with ±5% for all available track shoes.

HD Straight Boom Lift Capacities – Counterweight: 3700 kg (8,200 lb) – with Bucket Linkages, without Bucket

Grapple



\*Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Lift capacity stays with ±5% for all available track shoes.

# **Standard and Optional Equipment**

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional		Standard	Optional
BOOMS, STICKS AND LINKAGES			CAT TECHNOLOGY		
5.7 m (18'8") HD Reach boom		$\checkmark$	VisionLink	√*	
5.7 m (18'8") HD Straight boom		$\checkmark$	VisionLink Productivity		$\checkmark$
2.9 m (9'6") HD Reach stick		$\checkmark$	Remote Flash	$\checkmark$	
2.9 m (9'6") HD Stick for Harvester		$\checkmark$	ELECTRICAL SYSTEM		
2.9 m (9'6") HD Stick for Grapple		$\checkmark$	1,000 CCA maintenance-free batteries (×2)	$\checkmark$	
Bucket linkage, B1-family with lifting eye		√	Centralized electrical disconnect switch	$\checkmark$	
CAB			LED chassis light	$\checkmark$	
ROPS	$\checkmark$		LED, left-side and right-side boom light		$\checkmark$
19 mm (3/4") polycarbonate	✓		LED cab light		$\checkmark$
front window			Premium surround lighting package		$\checkmark$
13 mm (1/2") polycarbonate side and rear window	$\checkmark$		ENGINE		
High-resolution 203 mm (8") LCD	✓		Cat C4.4 single turbo diesel engine	$\checkmark$	
touchscreen monitor	v		Two selectable power modes	$\checkmark$	
Automatic bi-level air conditioner	✓		Automatic engine speed control	$\checkmark$	
Jog dial and shortcut keys for	✓		Automatic engine idle shutdown	$\checkmark$	
monitor control			Work up to 3000 m (9,842.5 ft) above sea	$\checkmark$	
Keyless push-to-start engine control	$\checkmark$		level without engine power de-rating		
Height-adjustable console, three steps with tool	√		52° C (125° F) high-ambient cooling capacity	$\checkmark$	
Monitor integrated Bluetooth radio	$\checkmark$		-32° C (-25° F) cold start capability	$\checkmark$	
with USB/Aux Ports			Double element air filter with	$\checkmark$	
Heated air-suspension seat	$\checkmark$		integrated pre-cleaner	,	
Slider joysticks	$\checkmark$		Electric fuel priming pump	✓	
51 mm (2") seat belt	$\checkmark$		Electric cooling fans with auto- reverse function	$\checkmark$	
Fixed left-side console	$\checkmark$			continued on	next nag
12V DC outlets	$\checkmark$		( )	commuca on	next page
Document storage	✓				
Cup and bottle holders	$\checkmark$				
Upper parallel wiper with washer	$\checkmark$				
Openable steel hatch	$\checkmark$				
LED dome and lower lights	$\checkmark$				
Roller front sunscreen	$\checkmark$				
Roller rear sunscreen		$\checkmark$			
Washable floor mat	$\checkmark$				

Beacon ready

\*Connect subscription only. Additional subscriptions are available. Contact your Cat dealer for availability.

√

# **Standard and Optional Equipment** (continued)

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional		Standard
IYDRAULIC SYSTEM			SERVICE AND MAINTENANCE	
Tool Control 25 Hydraulic Package	$\checkmark$		Side entry to service platform	$\checkmark$
for Forestry (two pumps, one/two way high pressure flow)			Grouped engine oil and fuel filters	$\checkmark$
Electronic main control valve	✓		S·O·S ports	$\checkmark$
	 ✓		Ground-level second dipstick for engine oil	✓
Auto warm up			QuickEvac <sup>™</sup> maintenance ready	
Auto two-speed travel	✓		Radiator screen	
Boom and stick drift reduction valve	$\checkmark$		Integrated vehicle health	✓
Element type main hydraulic filter	$\checkmark$		management system	
Tandem type electronic main pump	$\checkmark$		UNDERCARRIAGE AND STRUCTURES	
Quick coupler circuit for Cat pin grabber		$\checkmark$	Long undercarriage	✓
Operating pattern (four way)		$\checkmark$	Grease lubricated track link	✓
Standard fluids	$\checkmark$		600 mm (24") double grouser track shoes	√
Arctic fluids (include grease, engine oil, hydraulic oil)		$\checkmark$	Full-length track guiding guard	$\checkmark$
AFETY AND SECURITY			HD travel motor guards	$\checkmark$
Rearview and right-side-view cameras	√		HD bottom guard	$\checkmark$
Right-hand-side handrail with hand hold	 ✓		Swivel guard	
Neutral lever (lock out) for all controls	<b>↓</b>		OPG guard	
	 ✓		3700 kg (8,160 lb) counterweight	$\checkmark$
Anti-skid plate and countersunk bolts on service platform	v		Tie-down points on base frame	$\checkmark$
Ground-level secondary engine shutoff switch	$\checkmark$			
Lockable disconnect switch	$\checkmark$			
Travel alarm		$\checkmark$		
Inspection light		$\checkmark$		
Signaling/warning horn	√			

Optional

 $\checkmark$  $\checkmark$ 

✓ ✓



For more complete information on Cat products, dealer services, and industry solutions, visit us on the web at **www.cat.com** 

© 2024 Caterpillar All rights reserved

Materials and specifications are subject to change without notice. Featured machines in photos may include additional equipment. See your Cat dealer for available options.

CAT, CATERPILLAR, LET'S DO THE WORK, their respective logos, "Caterpillar Corporate Yellow," the "Power Edge" and Cat "Modern Hex" trade dress as well as corporate and product identity used herein, are trademarks of Caterpillar and may not be used without permission. VisionLink is a trademark of Caterpillar Inc., registered in the United States and in other countries. AEXQ3364-04 (04-2024) Replaces AEXQ3364-03 Build Number: 07G (S Am [except Chile, Colombia])

