The C2.8 and C3.6 IPU engines are common rail direct injection engines with a turbocharged or turbocharged aftercooled air system meeting EU Stage V, U.S. EPA Tier 4 Final and Japan 2014 (Tier 4 Final) emission standards. For ease of installation, the IPU provides full aftertreatment mounting, an integrated cooling system, a full wiring harness and mounting for the ECM and fuel filter.


## FEATURES AND BENEFITS

## Ready to Go for Machine Installation

The ECM, aftertreatment sensors and fuel filter have all been mounted on the IPU and validated to operate in the harshest of environments. A bespoke wiring harness has also been developed to allow for a simple hookup to the machine wiring. For the quickest installation possible, an optional engine control panel for engine monitoring and speed control is also available.

## Reliable, Quiet, and Durable Power

World-class manufacturing capability and processes coupled with proven technologies and extensive field validation assure reliability and durability in tough non-road applications.

## Zero Downtime for Regeneration

Diesel Oxidation Catalyst (DOC), Diesel Particulate Filter (DPF), and on the C3.6 Selective Catalytic Reduction (SCR) system supplied installed on-engine to provide zero downtime for regeneration.

## SPECIFICATION

| Cylinders | 4 |  |
| :--- | :---: | :---: |
| Displacement, litres (in3) | $2.8(170.9)$ | 3.6 (219.7) |
| Aspiration | Turbocharged | Turbocharged aftercooled |
| Bore and stroke, mm (in) | $90 \times 110(3.54 \times 4.33)$ | $98 \times 120(3.85 \times 4.72)$ |
| Maximum power, $\mathrm{kW}(\mathrm{hp})$ | $55(74)$ | $100(134)$ |
| Rated speed, rpm | $2200-2400$ | $2000-2200$ |
| Maximum torque, $\mathrm{Nm}(\mathrm{lb} \mathrm{ft}) @ \mathrm{rpm}$ | $300(221) @ 1600$ | $550(406) @ 1500$ |
| Combustion system | Direct injection |  |
| Weight, kg (lb) | $511(1126)$ | $551(1214)$ |
| Rotation (viewed from flywheel) | Counterclockwise |  |

## For additional information on all your power requirements, visit www.cat-industrial.com

All information in this document is substantially correct at time of printing and may be altered subsequently.
Photographs are for illustrative purposes only and may not reflect final specification.
Final weight and dimensions will depend on completed specification.
Information subject to selected configuration, and subject to change without notice.
Engine power measured per ISO 14396:2002

EU STAGE V/U.S. EPA TIER 4 FINAL/JAPAN 2014 (TIER 4 FINAL) 55-100 KW (74-134 HP) @ 2200 RPM


The above dimensional drawings are based on the C3.6 model

|  | 2.8 litre | 3.6 litre |
| :--- | :---: | :---: |
| Length, $\mathrm{mm}(\mathrm{in})$ | $1191(46.9)$ | $1177(46.3)$ |
| Width, $\mathrm{mm}(\mathrm{in})$ | $809(31.9)$ | $808(31.8)$ |
| Height, $\mathrm{mm}(\mathrm{in})$ | $966(38.0)$ | $1036(40.8)$ |
| Weight, $\mathrm{kg}(\mathrm{lb})$ | $511(1126)$ | $551(1214)$ |

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