

# Cat<sup>®</sup> 305 CR

MINI EXCAVATOR

#### **FEATURES:**

The Cat® 305 CR Mini Excavator delivers power and performance in a compact size to help you work in a wide range of applications.

#### **ALL DAY COMFORT**

Choose either a canopy (not available in some regions) or a sealed and pressurized cab which can be equipped with air conditioning, adjustable wrist rests, and a suspension seat to help keep you working comfortably all day long.

#### **EASY TO OPERATE**

 Controls are easy to use and the intuitive Next Generation LCD monitor provides easy to read machine information. An advanced touchscreen monitor can also be equipped as an upgrade option.

#### STICK STEER TRAVEL MODE

Moving around the job site is even easier with the Cat Stick Steer option. Easily switch from traditional travel controls with levers and pedals to joystick controls to move the machine and to operate the blade. The benefit of less effort and improved control is in your hands!

#### **BIG PERFORMANCE IN A COMPACT DESIGN**

Strong lift and dig performance helps you get the job done faster. The compact radius design lets you access and work in the tightest areas. Dig-to-blade and dozer blade float features allow for easy cleanup. An angle blade is also an option for finished grading and easier backfilling applications.

#### SAFETY ON THE JOB SITE

Your safety is our top priority. The Cat mini excavator is designed to help keep you safe on the job. Courtesy work lights and a fluorescent retractable seat belt with optional seat belt reminder system are just a couple of the safety features we've built into the machine.

#### SIMPLE SERVICE FOR LESS DOWNTIME

 Maintenance is quick and easy on the Cat mini excavator. Routine check points are easy to access at ground level through the side doors.

#### **LOWER OPERATING COSTS**

 Equipped with features such as auto idle, auto engine shutdown, and efficient hydraulics with a variable displacement pump, the Cat mini excavator was designed with reducing your operating costs in mind.

#### **UNMATCHED DEALER SUPPORT**

Your Cat dealer is here to help you reach your business goals. From providing equipment solutions to operator training to service needs and beyond, your Cat dealer is ready to help.



# **Specifications**

#### **Engine**

Engine Model	C1.7 Turbo	
Net Power		
ISO 9249, 80/1269/EEC	33.6 kW	45.0 hp
Engine Power		
ISO 14396	36.1 kW	48.4 hp
Bore	84.0 mm	3.3 in
Stroke	100.0 mm	3.9 in
Displacement	1.662 L	101 in <sup>3</sup>

- Meets U.S. EPA Tier 4 Final and EU Stage V emissions standards.
- Advertised power is tested per the specified standard in effect at the time of manufacture.
- Net power advertised is the power available at the flywheel when the engine is at the rated speed of 2,400 rpm and the engine is installed with the factory configured fan, air intake system, exhaust system and alternator with a minimum alternator load.

#### Weights

Minimum Operating Weight with Canopy*	5006 kg	11,038 lb
Maximum Operating Weight with Canopy**	5665 kg	12,491 lb
Minimum Operating Weight with Cab*	5105 kg	11,257 lb
Maximum Operating Weight with Cab**	5764 kg	12,710 lb

<sup>\*</sup>Minimum Weight is based on rubber tracks, operator, full fuel tank, standard stick, straight blade, no bucket and no extra counterweight.

#### **Weight Increase from Minimum Configuration**

Counterweight	242 kg	534 lb
Long Stick	34 kg	75 lb
Steel Tracks with Pads	375 kg	827 lb
Angle Blade	92 kg	203 lb

#### **Travel System**

Travel Speed – High	5.0 km/h	3.1 mph
Travel Speed – Low	2.8 km/h	1.7 mph
Maximum Traction Force – High Speed	24.7 kN	5,553 lbf
Maximum Traction Force – Low Speed	50.5 kN	11,353 lbf
Ground Pressure – Minimum Weight	27.3 kPa	4.0 psi
Ground Pressure – Maximum Weight	32.2 kPa	4.7 psi
Gradeability (maximum)	30 degrees	

#### **Service Refill Capacities**

Cooling System	11.0 L	2.9 gal
Engine Oil	6.0 L	1.6 gal
Fuel Tank	68.0 L	18.0 gal
Hydraulic Tank	60.0 L	16.0 gal
Hydraulic System	75.0 L	20.0 gal

#### **Hydraulic System**

Load Sensing Hydraulics with Variable D	isplacement Pist	ton Pump
Pump Flow @ 2,400 rpm	133 L/min	35 gal/min
Operating Pressure – Equipment	265 bar	3,843 psi
Operating Pressure – Travel	265 bar	3,843 psi
Operating Pressure – Swing	200 bar	2,901 psi
Auxiliary Circuit – Primary		
Flow*	80 L/min	21 gal/min
Pressure*	265 bar	3,843 psi
Auxiliary Circuit – Secondary		
Flow*	28 L/min	7.0 gal/min
Pressure*	265 bar	3,843 psi
Digging Force – Stick (standard)	28.3 kN	6,362 lbf
Digging Force – Stick (long)	25.2 kN	5,665 lbf
Digging Force – Bucket	49.2 kN	11,061 lbf

<sup>\*</sup>Flow and pressure are not combinable. Under load, as flow rises pressure goes down.

#### **Swing System**

Machine Swing Speed	9.0 rpm
Boom Swing – Left	72 Degrees
Boom Swing – Right	50 Degrees

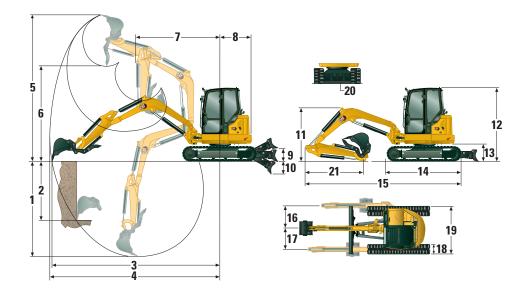
#### **Blade**

Width (Straight)	1980 mm	78.0 in
Height (Straight)	390 mm	15.4 in
Width (Angle)	1980 mm	78.0 in
Height (Angle)	400 mm	15.7 in
Angle Blade – Left	25 degrees	
Angle Blade – Right	25 degrees	

#### **Certification – Cab and Canopy**

Roll Over Protective Structure (ROPS)	ISO 12117-2:2008
Top Guard	ISO 10262:1998 Level I

<sup>\*\*</sup>Maximum Weight is based on steel tracks with pads, operator, full fuel tank, long stick, straight blade, extra counterweight and no bucket.



# **Dimensions**

2 Vertical Wall 3 Maximum Reach at Ground Level 4 Maximum Reach 5 Maximum Dig Height 6 Maximum Dump Clearance 7 Boom in Reach 3 Tail Swing	3420 mm (134.6 in) 2335 mm (91.9 in) 3590 mm (220.1 in) 3755 mm (226.6 in) 3215 mm (205.3 in) 3700 mm (145.7 in)	3670 mm (144.5 in) 2560 mm (100.8 in) 5835 mm (229.7 in) 5990 mm (235.8 in) 5355 mm (210.8 in)
3 Maximum Reach at Ground Level 4 Maximum Reach 5 Maximum Dig Height 6 Maximum Dump Clearance 7 Boom in Reach 3 Tail Swing	i590 mm (220.1 in) i755 mm (226.6 in) i215 mm (205.3 in)	5835 mm (229.7 in) 5990 mm (235.8 in)
4 Maximum Reach 5 Maximum Dig Height 6 Maximum Dump Clearance 7 Boom in Reach 2 Tail Swing	i755 mm (226.6 in) i215 mm (205.3 in)	5990 mm (235.8 in)
5 Maximum Dig Height 5 6 Maximum Dump Clearance 3 7 Boom in Reach 3 8 Tail Swing	i215 mm (205.3 in)	
6 Maximum Dump Clearance 3 7 Boom in Reach 3 8 Tail Swing		5355 mm (210.8 in)
7 Boom in Reach 2 8 Tail Swing	700 mm (145.7 in)	
8 Tail Swing		3845 mm (151.4 in)
	2570 mm (101.2 in)	2580 mm (101.6 in)
without Counterweight		
Thin out obtained trought	1095 mm (43.1 in)	1095 mm (43.1 in)
with Counterweight	1200 mm (47.2 in)	1200 mm (47.2 in)
9 Maximum Blade Height	400 mm (15.7 in)	400 mm (15.7 in)
10 Maximum Blade Depth	650 mm (25.6 in)	650 mm (25.6 in)
11 Boom Height in Shipping Position	1820 mm (71.7 in)	1895 mm (74.6 in)
12 Overall Shipping Height	2550 mm (100.4 in)	2550 mm (100.4 in)
3 Swing Bearing Height	619 mm (24.4 in)	619 mm (24.4 in)
14 Overall Undercarriage Length	2580 mm (101.6 in)	2580 mm (101.6 in)
15 Overall Shipping Length† !	305 mm (208.9 in)	5340 mm (210.2 in)
16 Boom Swing Right	865 mm (34.1 in)	865 mm (34.1 in)
7 Boom Swing Left	615 mm (24.2 in)	615 mm (24.2 in)
18 Track Belt/Shoe Width	400 mm (15.7 in)	400 mm (15.7 in)
19 Track Width	1980 mm (78.0 in)	1980 mm (78.0 in)
20 Ground Clearance		335 mm (13.2 in)
21 Stick Length	335 mm (13.2 in)	( )

 $<sup>\</sup>dagger \text{Overall Shipping Length depends on blade position during shipment.}$ 

# **305 CR Mini Excavator**

#### Cab

	Lift Capacities –		Lift Point Radius – 3 m (9.8 ft)			Lift Point Radius – 4.5 m (14.8 ft)			Lift Point Radius (Maximum)			
	Minimum Configuration		0ver	Front		Over Front	nt Over Front		Over Front		m	
	Lift Point Height		Blade Down	Blade Up	Over Side	Blade Down	Blade Up	Over Side	Blade Down	Blade Up	Over Side	(ft)
4.5 m	Standard Stick	kg (lb)										
(14.8 ft)	Long Stick	kg (lb)							*949 (*2,093)	*949 (*2,093)	*949 (*2,093)	3.63 (11.9)
3 m	Standard Stick	kg (lb)				*1206 (*2,659)	908 (2,002)	721 (1,590)	*953 (*2,101)	*953 (*2,101)	707 (1,559)	4.55 (14.9)
(9.8 ft)	Long Stick	kg (lb)				*1249 (*2,754)	903 (1,991)	714 (1,574)	*778 (*1,715)	*778 (*1,715)	634 (1,398)	4.81 (15.8)
1.5 m	Standard Stick	kg (lb)	*2587 (*5,704)	1641 (3,618)	1257 (2,772)	*1615 (*3,561)	882 (1,945)	696 (1,535)	*975 (*2,150)	759 (1,674)	599 (1,321)	4.96 (16.3)
(4.9 ft)	Long Stick	kg (Ib)	*2236 (*4,930)	1641 (3,618)	1255 (2,767)	*1508 (*3,325)	868 (1,914)	682 (1,504)	*794 (*1,751)	*794 (*1,751)	541 (1,193)	5.19 (17.0)
0 m	Standard Stick	kg (lb)	*3260 (*7,188)	1559 (3,438)	1183 (2,609)	*1825 (*4,024)	855 (1,885)	670 (1,477)	*1190 (*2,624)	787 (1,735)	619 (1,365)	4.77 (15.6)
(0 ft)	Long Stick	kg (lb)	*3193 (*7,041)	1534 (3,382)	1158 (2,553)	*1781 (*3,927)	833 (1,837)	648 (1,429)	*953 (*2,101)	711 (1,568)	555 (1,224)	5.02 (16.5)

Minimum Weight includes cab, rubber tracks, no counterweight, operator, full fuel tank and straight blade.

	Lift Capacities –		Lift Point Radius – 3 m (9.8 ft)			Lift Point Radius – 4.5 m (14.8 ft)			Lift Point Radius (Maximum)			
	Maximum Configuration		Over	Front		0ver	Front		Over	Front		m
	Lift Point Height		Blade Down	Blade Up	Over Side	Blade Down	Blade Up	Over Side	Blade Down	Blade Up	Over Side	(ft)
4.5 m	Standard Stick	kg (lb)										
(14.8 ft)	Long Stick	kg (lb)							*949 (*2,093)	*949 (*2,093)	*949 (*2,093)	3.63 (11.9)
3 m	Standard Stick	kg (lb)				*1206 (*2,659)	*1206 (*2,659)	911 (2,009)	*953 (*2,101)	*953 (*2,101)	*953 (*2,101)	4.55 (14.9)
(9.8 ft)	Long Stick	kg (lb)				*1249 (*2,754)	*1249 (*2,754)	904 (1,993)	*778 (*1,715)	*778 (*1,715)	*778 (*1,715)	4.81 (15.8)
1.5 m	Standard Stick	kg (lb)	*2587 (*5,704)	1953 (4,306)	1579 (3,482)	*1615 (*3,561)	1059 (2,335)	886 (1,954)	*975 (*2,150)	*975 (*2,150)	768 (1,693)	4.96 (16.3)
(4.9 ft)	Long Stick	kg (lb)	*2236 (*4,930)	1953 (4,306)	1577 (3,477)	*1508 (*3,325)	1045 (2,304)	872 (1,923)	*794 (*1,751)	*794 (*1,751)	*794 (*1,751)	5.19 (17.0)
0 m	Standard Stick	kg (lb)	*3260 (*7,188)	1871 (4,126)	1505 (3,319)	*1825 (*4,024)	1032 (2,276)	860 (1,896)	*1190 (*2,624)	951 (2,097)	795 (1,783)	4.77 (15.6)
(0 ft)	Long Stick	kg (lb)	*3193 (*7,041)	1847 (4,073)	1480 (3,263)	*1781 (*3,927)	1010 (2,227)	838 (1,848)	*953 (*2,101)	*953 (*2,101)	721 (1,590)	5.02 (16.5)

Maximum Weight includes cab, steel tracks with pads, counterweight, operator, full fuel tank and angle blade.

Canopy

Lift Capacities – Minimum Configuration Lift Point Height		Lift Point Radius – 3 m (9.8 ft)			Lift Point Radius – 4.5 m (14.8 ft)			Lift Point Radius (Maximum)				
		Over Front			Over Front			Over Front			m	
		Blade Down	Blade Down Blade Up	Over Side	Blade Down Blade	Blade Up	Over Side	Blade Down	Blade Up	Over Side	(ft)	
4.5 m (14.8 ft)	Standard Stick	kg (lb)										
	Long Stick	kg (Ib)							*949 (*2,093)	*949 (*2,093)	*949 (*2,093)	3.63 (11.9)
3 m (9.8 ft)	Standard Stick	kg (lb)				*1206 (*2,659)	887 (1,956)	705 (1,555)	*953 (*2,101)	*953 (*2,101)	691 (1,524)	4.55 (14.9)
	Long Stick	kg (lb)				*1249 (*2,754)	881 (1,943)	698 (1,539)	*778 (*1,715)	*778 (*1,715)	619 (1,365)	4.81 (15.8)
1.5 m (4.9 ft)	Standard Stick	kg (Ib)	*2587 (*5,704)	1603 (3,535)	1230 (2,712)	*1615 (*3,561)	861 (1,899)	680 (1,499)	*975 (*2,150)	740 (1,632)	585 (1,290)	4.96 (16.3)
	Long Stick	kg (lb)	*2236 (*4,930)	1603 (3,535)	1228 (2,708)	*1508 (*3,325)	847 (1,868)	665 (1,466)	*794 (*1,751)	672 (1,482)	528 (1,164)	5.19 (17.0)
0 m (0 ft)	Standard Stick	kg (lb)	*3260 (*7,188)	1521 (3,354)	1155 (2,547)	*1825 (*4,024)	833 (1,837)	654 (1,442)	*1190 (*2,624)	767 (1,691)	603 (1,330)	4.77 (15.6)
	Long Stick	kg (lb)	*3193 (*7,041)	1497 (3,301)	1131 (2,494)	*1781 (*3,927)	812 (1,790)	632 (1,394)	*953 (*2,101)	692 (1,526)	541 (1,193)	5.02 (16.5)

 $Minimum\ Weight\ includes\ canopy,\ rubber\ tracks,\ no\ counterweight,\ operator,\ full\ fuel\ tank\ and\ straight\ blade.$ 

Lift Capacities –		Lift Point Radius – 3 m (9.8 ft)		Lift Point Radius – 4.5 m (14.8 ft)			Lift Point Radius (Maximum)					
Maximum Configuration			Over Front			Over Front			Over Front			m
Lift Point Height		Blade Down	Blade Up	Over Side	Blade Down	Blade Up	Over Side	Blade Down	Blade Up	Over Side	(ft)	
4.5 m (14.8 ft)	Standard Stick	kg (lb)										
	Long Stick	kg (lb)							*949 (*2,093)	*949 (*2,093)	*949 (*2,093)	3.63 (11.9)
3 m (9.8 ft)	Standard Stick	kg (lb)				*1206 (*2,659)	*1206 (*2,659)	895 (1,973)	*953 (*2,101)	*953 (*2,101)	*953 (*2,101)	4.55 (14.9)
	Long Stick	kg (lb)				*1249 (*2,754)	1059 (2,335)	888 (1,958)	*778 (*1,715)	*778 (*1,715)	*778 (*1,715)	4.81 (15.8)
1.5 m	Standard Stick	kg (lb)	*2587 (*5,704)	1915 (4,223)	1552 (3,422)	*1615 (*3,561)	1038 (2,289)	870 (1,918)	*975 (*2,150)	*975 (*2,150)	754 (1,663)	4.96 (16.3)
(4.9 ft)	Long Stick	kg (lb)	*2236 (*4,930)	1915 (4,223)	1550 (3,418)	*1508 (*3,325)	1024 (2,258)	855 (1,885)	*794 (*1,751)	*794 (*1,751)	*794 (*1,751)	5.19 (17.0)
0 m (0 ft)	Standard Stick	kg (lb)	*3260 (*7,188)	1833 (4,042)	1477 (3,257)	*1825 (*4,024)	1010 (2,227)	844 (1,861)	*1190 (*2,624)	931 (2,053)	780 (1,720)	4.77 (15.6)
	Long Stick	kg (lb)	*3193 (*7,041)	1809 (3,989)	1453 (3,204)	*1781 (*3,927)	989 (2,181)	822 (1,813)	*953 (*2,101)	*953 (*2,101)	707 (1,559)	5.02 (16.5)

Maximum Weight includes canopy, steel tracks with pads, counterweight, operator, full fuel tank and angle blade.

<sup>\*</sup>The above loads are in compliance with hydraulic excavator lift capacity rating standard ISO 10567:2007 and they do not exceed 87% of hydraulic lifting capacity or 75% of tipping capacity. The excavator bucket weight is not included on this chart.

# **Standard and Optional Equipment**

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional
NGINE		
Cat® C1.7 Turbo Engine (EU Stage V)	✓	
Automatic Engine Idle	✓	
Automatic Engine Shutdown	✓	
Automatic Two Speed Travel	✓	
Fuel Water Separator	✓	
Power on Demand (not available in all regions)	✓	
Variable Displacement Piston Pump	✓	
Load Sensing/Flow Sharing Hydraulics	✓	
HYDRAULICS		
Smart Tech Electronic Pump	✓	
Accumulator	✓	
Automatic Swing Brake	✓	
Auxiliary Hydraulic Lines	✓	
One and Two Way Auxiliary Flow	✓	
Continuous Auxiliary Flow	✓	
Auxiliary Line Quick Disconnects	✓	
OPERATOR ENVIRONMENT		
Canopy or Cab (Canopy not available in some regions)	✓	
Cab with Air Conditioning		✓
Cab with Heater		✓
Stick Steer Mode	✓	
Travel Cruise Control	✓	
Control Pattern Changer (optional in some regions)	✓	
Adjustable Wrist Rests	✓	
Washable Floor Mat	✓	
Travel Pedals and Hand Levers	✓	
No Travel Pedals and Hand Levers (optional in some regions)		✓
Machine Security	✓	
Standard Key with Pass Code	✓	
Push to Start with Key Fob/Pass Code		✓
Fabric Suspension Seat (Cab only)	✓	
Vinyl Suspension Seat (Canopy only)	✓	
Hydraulic Lockout – All Controls	✓	
Retractable High Visibility Seat Belt (75 mm/3 in)	✓	
Seat Belt Reminder System		✓

	Standard	Optional
OPERATOR ENVIRONMENT (continued)		
Coat Hook	✓	
Cup Holder	✓	
Storage Pocket	✓	
Skylight	✓	
Mounting Bosses for Front	✓	
Signaling/Warning Horn	✓	
Interior Light (Cab only)	✓	
Boom Light, Halogen (not available in all regions)	✓	
LED Front and Rear Lights	✓	
LED Boom Light	✓	
Utility Space for Mobile Phone	✓	
Mirrors, Left, Right and Rear		✓
Camera		✓
Radio – Bluetooth®, Auxiliary, Microphone, USB (charging only) (Cab only)		✓
Cat Grade Advanced 2D		✓
Cat Grade 3D		✓
Next Generation Color LCD Monitor (IP66)	✓	
- Fuel Level and Coolant Temperature Gauges	✓	
<ul> <li>Maintenance and Machine Monitoring</li> </ul>	✓	
- Performance and Machine Adjustments	✓	
– Numeric Security Code	✓	
– Multiple Languages	✓	
– Hour Meter with Wake Up Switch	✓	
– Jog Dial (cab only)	✓	
Next Generation Advanced Monitor		✓
– Touch Screen		✓
– Site Reference System		✓
– High Definition Camera Capable (IP68 and IP69K)		<b>√</b>
- Numeric Security Code		✓

(continued on next page)

# **305 CR Mini Excavator**

## Standard and Optional Equipment (continued)

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional
UNDERCARRIAGE		
Rubber Belt (400 mm/15.7 in)	✓	
Steel Track (400 mm/15.7 in)		✓
Steel Track with Rubber Pads		✓
Dozer Straight Blade	✓	
Dozer Blade Float	✓	
Angle Blade		✓
Tie Downs on Track Frame	✓	
BOOM, STICK AND LINKAGES		
One Piece Boom (2716 mm/106.9 in)	✓	
Standard Stick (1351 mm/53.2 in)	✓	
Long Stick (1601 mm/63.0 in)		✓
Front Shovel Capable	✓	
Pin-On	✓	
Dual Lock Manual Coupler		✓
Hydraulic Coupler		✓
Thumb Ready	✓	
Certified Lifting Eye	✓	
Attachments including Couplers, Thumbs, Buckets, Augers and Hammers		✓
2nd Auxiliary Hydraulic Lines		✓
Bucket Divert Lines		✓
Boom Lowering Check Valve		✓
Stick Lowering Check Valve		✓
Hydraulic Quick Coupler Lines		✓

	Standard	Optional
ELECTRICAL		
12 Volt Battery	✓	
Software (machine and monitor)	✓	
Maintenance Free Battery	✓	
Lock Out/Tag Out Battery Disconnect	✓	
12 Volt Power Socket	✓	
Product Link™ PL243 (regulations apply)		✓
Product Link PLE643 (regulations apply)		✓
Travel Alarm (optional in some regions)	✓	
GUARDING		
ROPS ISO 12117-2:2008	✓	
Top Guard ISO 10262:1998 (Level I)	✓	
Top Guard ISO 10262:1998 (Level II)		✓
Front Guard (Mesh) ISO 10262:1998 (Level I)		✓
Front Guard (Heavy Duty) ISO 10262:1998 (Level II)		✓
OTHER		
Eco Drain	✓	
Bio Oil Capable		✓
Water Jacket Heater		✓
Counterweight (242 kg/534 lb)		✓

# **305 CR Environmental Declaration**

The following information applies to the machine at the time of final manufacture as configured for sale in the regions covered in this document. The content of this declaration is valid as of the date issued; however, content related to machine features and specifications are subject to change without notice. For additional information, please see the machine's Operation and Maintenance Manual.

For more information on sustainability in action and our progress, please visit <a href="https://www.caterpillar.com/en/company/sustainability">https://www.caterpillar.com/en/company/sustainability</a>.

#### **Engine**

- The Cat® C1.7 Turbo engine meets U.S. EPA Tier 4 Final and EU Stage V emission standards.
- Cat diesel engines are required to use ULSD (ultra-low sulfur diesel fuel with 15 ppm of sulfur or less) or ULSD blended with the following lower-carbon intensity fuels\*\* up to:
  - ✓ 20% biodiesel FAME (fatty acid methyl ester)\*
  - √ 100% renewable diesel, HVO (hydrotreated vegetable oil) and GTL (gas-to-liquid) fuels

Refer to guidelines for successful application. Please consult your Cat dealer or "Caterpillar Machine Fluids Recommendations" (SEBU6250) for details.

- \*Engines with no aftertreatment devices can use higher blends, up to 100% biodiesel (for use of blends higher than 20% biodiesel, consult your Cat dealer).
- \*\*Tailpipe greenhouse gas emissions from lower-carbon intensity fuels are essentially the same as traditional fuels.

#### **Air Conditioning System**

 The air conditioning system on this machine contains the fluorinated greenhouse gas refrigerant R134a (Global Warming Potential = 1430).
 The system contains 1.0 kg of refrigerant which has a CO<sub>2</sub> equivalent of 1.430 metric tonnes.

#### **Paint**

- Based on best available knowledge, the maximum allowable concentration, measured in parts per million (PPM), of the following heavy metals in paint are:
- − Barium < 0.01%
- Cadmium < 0.01%
- Chromium < 0.01%
- Lead < 0.01%

#### **Sound Performance**

Operator Sound Pressure 76 dB(A) (ISO 6396:2008)\* Exterior Sound Power Level 97 dB(A) (ISO 6395:2008)\*\*

- \*The declared dynamic operator sound pressure levels per ISO 6396:2008. The measurements were conducted with the cab doors and windows closed.
- \*\*The labeled sound power level for the CE marked configurations when measured according to the test procedure and conditions specified in 2000/14/EC.

#### **Oils and Fluids**

- Caterpillar factory fills with ethylene glycol coolants. Cat Diesel Engine Antifreeze/Coolant (DEAC) and Cat Extended Life Coolant (ELC) can be recycled. Consult your Cat dealer for more information.
- Cat Bio HYDO<sup>™</sup> Advanced is an EU Ecolabel approved biodegradable hydraulic oil.
- Additional fluids are likely to be present, please consult the Operations and Maintenance Manual or the Application and Installation guide for complete fluid recommendations and maintenance intervals.

### **Features and Technology**

- The following features and technology may contribute to fuel savings and/or carbon reduction. Features may vary. Consult your Cat dealer for details.
  - Advanced hydraulic systems balance power and efficiency
  - Power On Demand provides full time efficiency and power when you need it, and is transparent to the operator
  - Auto idle and auto engine shutdown
  - Extended maintenance intervals reduce fluid and filter consumption
  - Remote Flash and Remote Troubleshoot (if equipped)
  - Mini Hydraulic Excavator Ease of Use features improve operator efficiency minimizing fuel consumption (if equipped)
  - Cat Grade Advanced 2D and 3D improves operator efficiency minimizing fuel consumption (if equipped)

#### Recycling

• The materials included in machines are categorized as below with approximate weight percentage. Because of variations of product configurations, the following values in the table may vary.

Material Type	Weight Percentage		
Steel	65.52%		
Iron	21.19%		
Rubber	3.50%		
Mixed Metal	2.20%		
Other	1.89%		
Nonferrous Metal	1.81%		
Plastic	1.55%		
Fluid	1.47%		
Mixed-Metal and Nonmetal	0.85%		
Mixed Nonmetallic	0.01%		
Uncategorized	0.00%		
Total	100.00%		

 A machine with higher recyclability rate will ensure more efficient usage of valuable natural resources and enhance End-of-Life value of the product. According to ISO 16714 (Earth-moving machinery – Recyclability and recoverability – Terminology and calculation method), recyclability rate is defined as percentage by mass (mass fraction in percent) of the new machine potentially able to be recycled, reused or both.

All parts in the bill of material are first evaluated by component type based on a list of components defined by the ISO 16714 and Japan CEMA (Construction Equipment Manufacturers Association) standards. Remaining parts are further evaluated for recyclability based on material type.

Because of variations of product configurations, the following values in the table may vary.

Recyclability – 96%

 The data provided above was based on the product configuration as provided by the individual product group.



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