

Cat® 651 Wheel Tractor-Scraper

The 651 has rejoined our wheel tractor-scraper lineup. Delivering high levels of productivity, the 651 single engine earthmoving system is a wise choice on numerous large-scale projects by providing fast cycle times when working in lower grades and rolling resistance applications. First introduced into the Cat® wheel tractor-scraper lineup in 1962, the 651 continues to uphold its legacy as one of our signature machines. Its single engine power provides the ability to work with a Cat D10 or D11 Dozer, delivering ultra-fast load times and the ability to work in abrasive or rocky conditions. With improvements in productivity combined with enhancements in operator comfort and new safety features — Powered Access System and effective wet disc brakes — this machine offers high returns on investment and time.

Be More Productive

- The Advanced Productivity Electronic Control System (APECS)
 enables communication between the engine and transmission to
 effectively optimize power and torque output. This integration
 results in enhanced efficiency with a net result of moving more
 material.
- Use Ground Speed Control to set the desired top speed and the machine will find the gear that works best for the engine and the transmission, providing a lower fuel burn.
- The machine speed limit feature allows the machine to maintain a set top speed instead of relying on top gear selector.
- Auto-Stall assists in quickly bringing the transmission to an operating temperature at start-up when the machine is working in a cold climate region.
- Cat Payload for scrapers is an earthmoving solution for optimal
 payload and jobsite efficiency. Cat Payload achieves on-the-go
 weighing by using bowl lift cylinder pressure during the loaded
 haul segment. Cat Payload is optimized to be used with Sequence
 Assist, which provides increased productivity with less operator
 effort.

Work in Comfort

- Steer with less effort with the newly designed high-pressure steering system.
- Reduce up to 14 individual operator commands per cycle with Sequence Assist.
- Enjoy interior improvements and a more ergonomic work environment with a 21% larger cab than the 657 G-Series cabs.
- Intuitive, ergonomic controls keep operators focused on their work.
- Maintain desired cab temperature with automatic temperature control.

Designed for Safety

- Get in and out of the cab easier with the powered access ladder system.
- Enhance the operator's awareness of site surroundings with the Work Area Vision System (WAVS).
- Convenient ground-level access to fuel fill, filters, engine oil change, and water drain for safer, easier access and more efficient service.
- Seat belt indicator provides visual and audible alerts when the seat belt is not in use.

Easy to Operate

- Cat Advanced Ride Management (ARM) seat suspension reduces end stroke movement of the load cylinder for a smoother ride.
- Engine overspeed protection will automatically engage with no operator input when the machine is in eighth gear. The machine will assist in slowing the machine speed by canceling the throttle command and engaging the engine compression brake.
- The spacious cab features easy, intuitive controls and excellent visibility. The cab provides a comfortable working environment for all-day operation.



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Integrated Cat Technologies

- Access information anytime, anywhere with VisionLink™ use it to make informed decisions that boost productivity, lower costs, simplify maintenance, and improve safety and security on your jobsite.
- Product Link[™] collects machine data that can be viewed online through web and mobile applications (optional attachment).
- Hit target grade faster and more accurately with Cat Grade technologies. Finish jobs in fewer passes and with less operator effort, saving you time and helping to increase profit.
- Monitor, manage, and enhance jobsite operations.
- Shorten the learning curve for inexperienced operators with Sequence Assist.

Execute Efficiency

- The Cat C18 tractor engine meets U.S. EPA Tier 4 Final and EU Stage V emission standards, contributing to lower fuel consumption.
- The tractor hydraulic on-demand fan helps assist in lower fuel consumption.
- Cat Grade (optional attachment) ensures the machine does not cut below grade in a cut area or overfill in the fill area.

Standard Equipment and Optional Attachments

Standard equipment and optional attachments may vary. Consult your Cat® dealer for details.

	Standard	Optional
POWERTRAIN – TRACTOR		
Cat® C18 engine (Meets U.S. EPA Tier 4 Final and EU Stage V emission standards)	✓	
Cat engine brake	✓	
Differential Lock	✓	
Electric start, 24V	✓	
Fan, hydraulic	✓	
Ground-level engine shutdown	√	
Guard, crankcase	√	
Starting aid, ether	√	
Braking system: primary and secondary, wet	✓	
disc, hydraulic; parking, hydraulic released, spring-applied		
Transmission: 8-speed planetary powershift, Electronic Clutch Pressure Control (ECPC), Advanced Productivity Electronic Control Strategy (APECS) software, programmable top gear selection, transmission hold, guard – powertrain, ground speed control, machine speed limit	✓	
POWERTRAIN – SCRAPER		
Braking system: primary and secondary, wet disc, hydraulic	✓	
ELECTRICAL - TRACTOR		
Alternator, 115 amp	✓	
Batteries (4), 12V, 1,000 CCA, maintenance-free	✓	
Electrical system, 24V	✓	
Lighting system: LED headlights low beam and high beam, flood lights, cutting edge, and bowl lights are LED.	✓	
Starting/charging receptacle	✓	
ELECTRICAL - SCRAPER		
Alarm, backup	✓	
Lighting system: LED brake/turn indicators	\checkmark	
OPERATOR ENVIRONMENT - TRACTOR		
HVAC powered air precleaner	✓	
HVAC system, heat, AC, defrost	✓	
Thermostat control of HVAC system	✓	
Coat hook	✓	
Lunchbox platform with holding strap	√	
Diagnostic connection	√	
12V power ports (2)	√	
Dome courtesy light	√	
Horn, electric	√	
T-Handle implement control	√	
254 mm (10 in) touchscreen information display	√	
Radio ready	√	
Rollover protective structure/falling objects protective structure (ROPS/FOPS) cab,	✓	
pressurized		

	Standard	Optional
OPERATOR ENVIRONMENT – TRACTOR (CONTINU	ED)	
Keypad switches: throttle lock, wipers/washers,	✓	
hazard lights, retarding level select, work lights		
on/off, information mode on the touchscreen		
display		
Seat belt, static two-piece	√	
Steering wheel, tilt, telescoping, padded	√	
Windows, right side emergency egress	✓	
Work Area Vision (3) Camera System	✓	
Powered access ladder	✓	
Seat – Cat Advanced Ride Management (ARM),	✓	
Cat Comfort Series III, rotates 30 degrees		
FLUIDS		
Extended life coolant to -37°C (-34°F)	✓	
OTHER STANDARD EQUIPMENT – TRACTOR		
Accumulators (brake and cushion hitch)	✓	
with Canadian Registration Number (CRN)	<u> </u>	
Fast oil change (engine)	✓	
Vandalism locks	✓	
Steering locks	✓	
Secondary Steering (ground driven)	<u>√</u>	
Heater, engine coolant 120V	✓	
OTHER STANDARD EQUIPMENT – SCRAPER		
Bowl: 24.5 m³ (32.0 yd³) - struck, 33.6 m³	\checkmark	
(44.0 yd³) - heaped		
Hydraulic Position Sensing Cylinders (Bowl lift		
and apron)	•	
Fast-fill fuel tank		
Fenders-Scraper		
Overflow guard	<u> </u>	
Scraper Push-Frame Guards	√	
OTHER ATTACHMENTS		
Cab beacon with air horn		✓
INTEGRATED TECHNOLOGIES		
Sequence Assist and Cat Payload	✓	
Cat Grade		✓
Product Link		✓
SERVICE INSTRUCTIONS		
Film arrangement – U.S. (ANSI)		√
Film arrangement – International (ISO)		<u>·</u>
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Cat® 651 Wheel Tractor-Scraper

Technical Specifications

Engine		
Engine Model: Tractor	Cat®	C18
Rated Engine Speed: Tractor	2,000 rpm	
Engine Power (ISO 14396:2002): Tractor	469 kW	629 hp

• Meets U.S. EPA Tier 4 Final and EU Stage V emission standards

General Data		
Scraper Capacity		
Struck	24.5 m ³	32.0 yd ³
Heaped	33.6 m ³	44.0 yd ³
Rated Load	47 174 kg 46.4 mt	104,000 lb 52.0 ton
Width of Cut	3.8 m	12.5 ft
Maximum Depth of Cut (Cushion Hitch Locked)	440 mm	17.3 in
Maximum Depth of Spread	660 mm	26.0 in
Top Speed (Loaded)	56.1 km/h	34.9 mph
180° Curb-to-Curb Turning Width (Right)	13.85 m	45.4 ft
Tire Size	40.5/75 R39 ** E-3	
Operating Weight		
Unloaded	65 770 kg	145,000 lb
With Rated Load	112 945 kg	249,000 lb
Overall Length	16.3 m	53.5 ft

Transmission		
First	5.7 kph	3.5 mph
Second	10.5 kph	6.5 mph
Third	12.5 kph	7.8 mph
Fourth	17.0 kph	10.6 mph
Fifth	22.8 kph	14.2 mph
Sixth	30.9 kph	19.2 mph
Seventh	41.4 kph	25.7 mph
Eighth	56.1 kph	34.9 mph
Reverse	10.8 kph	6.7 mph
Sound		

- The exterior sound power level for the standard machine (ISO 6395:2008) is 116 dB(A).
- The interior sound pressure level for the standard machine (ISO 6396:2008) is 75 dB(A).

Safety Criteria Compliance Standards		
Rollover Protective Structure (ROPS)	ISO 3471:2008 for up to 26 600 kg (58,643 lb)	
Falling Objects Protective Structure (FOPS)	ISO 3449:2005 Level II	
Brakes	ISO 3450:2011	
Steering System	ISO 5010:2019	
Seat Belt	ISO 6683:2005, SAE J386	
Forward Horn and Reverse Alarm	ISO 9533:2010	

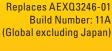
Implement Cycle Times		
	Lower	Raise
Apron	4.1 seconds	4.4 seconds
Bail	1.9 seconds	1.7 seconds
Bowl	4.5 seconds	4.2 seconds
	Extend	Retract
Ejector	9.2 seconds	7.8 seconds

Service Refill Capacities		
Crankcase	52.0 L	13.7 gal
Transmission System	136.0 L	35.9 gal
Cooling System	88.6 L	23.4 gal
Fuel Tank	860 L	227.0 gal
Hydraulic System	150.0 L	39.6 gal
Diesel Exhaust Fluid (DEF)	30.5 L	8.1 gal
Differential	136.0 L	35.9 gal
Final Drive (each)	24.0 L	6.3 gal
Rear Wheels (each)	9.0 L	2.4 gal
Brake Disc Oil (Scraper)	70.0 L	48.5 gal
Windshield Washer Fluid	5.0 L	1.3 gal

Air Conditioning System

The air conditioning system on this machine contains the fluorinated greenhouse gas refrigerant R134a or R1234yf. Refer to the machine labeling for identification of the gas.

- If equipped with R134a (Global Warming Potential = 1430), the system contains 1.9 kg (4.2 lb) of refrigerant which has a CO₂ equivalent of 2.71 metric tonnes (2.99 tons).
- If equipped with R1234yf (Global Warming Potential = 0.501), the system contains 1.85 kg (4.1 lb) of refrigerant which has a CO₂ equivalent of 0.001 metric tonnes (0.001 tons).



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