

MH3260 Material Handler

Technical Specifications

Configurations and features may vary by region. Please consult your Cat® dealer for availability in your area.

Specifications		
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Engine		
Engine Model	Cat® C13	
Engine Power		
ISO 14396:2002	317 kW	425 hp
ISO 14396 (metric)	431 mhp	
Net Power		
ISO 9249:2007	316 kW	424 hp
ISO 9249 (metric)	430 mhp	
80/1269/EEC		424 hp
Bore	130 mm	5 in
Stroke	157 mm	6 in
Displacement	12.5 L	763 in ³
Number of Cylinders	6	
Biodiesel Capability	Up to B20 ⁽¹	1)

- Meets U.S. EPA Tier 4 Final and EU Stage V emission standards.
- Rated speed 1,800 rpm.
- Net power advertised is the power available at the flywheel when engine is equipped with fan, air cleaner, exhaust gas aftertreatment and alternator.
- Recommended for use up to 4500 m (14,760 ft) altitude with engine power derate above 2300 m (7,545 ft).
- (1) Cat diesel engines are required to use ULSD (ultra-low sulfur diesel fuel with 15 ppm of sulfur or less) or ULSD blended with the following lower-carbon intensity fuels up to:
 - ✓ 20% biodiesel FAME (fatty acid methyl ester)*
 - ✓ 100% renewable diesel, HVO (hydrotreated vegetable oil) and GTL (gas-to-liquid) fuels

Refer to guidelines for successful application. Please consult your Cat dealer or "Caterpillar Machine Fluids Recommendations" (SEBU6250) for details.

*Engines with no aftertreatment devices can use higher blends, up to 100% biodiesel (for use of blends higher than 20% biodiesel, consult your Cat dealer).

Swing Mechanism		
Swing Speed	8.44 rpm	
Maximum Swing Torque	187 kN·m	137,924 lbf-ft

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Weights		
Operating Weight*	60 420 kg	133 200 lb

^{*}MH Boom, 9.1 m (29'10") industrial stick, 12 mt (26,460 lb) counterweight, 750 mm (30") triple grouser shoes, full fuel tank, 75 kg (165 lb) operator, grapple 3000 kg (6,610 lb).

Track		
Standard Track Shoes Width	750 mm	30 in
Number of Shoes (each side)	52	
Number of Track Rollers (each side)	9	
Number of Carrier Rollers (each side)	3	
Drive		
Gradeability	30°/58%	
Maximum Travel Speed	4.8 km/h	3.0 mph
Maximum Drawbar Pull	239 kN	53,729 lbf
Hydraulic System		
Main System – Maximum Flow	779 L/min (389 × 2 pumps)	206 gal (103 × 2 pumps)
Maximum Pressure – Implements	35 000 kPa	5,076 psi
Maximum Pressure – Travel	35 000 kPa	5,076 psi
Maximum Pressure – Swing	26 000 kPa	3,771 psi
Medium Pressure – Maximum Flow	60 L/min	16 gal/min
Medium Pressure – Max Pressure	20 000 kPa	2,900 psi
Cylinders		
Boom Cylinder – Bore	170 mm	6.7 in
Boom Cylinder – Stroke	1524 mm	60.0 in
Stick Cylinder – Bore	150 mm	5.9 in
Stick Cylinder – Stroke	1660 mm	65.4 in
Service Refill Capacity		
Fuel Tank (total capacity)	715 L	188.9 gal
Cooling System	52 L	13.7 gal
Engine Oil (with filter)	40 L	10.6 gal
Swing Drive (each)	10.5 L	2.8 gal
Final Drive (each)	15 L	4.0 gal
Hydraulic System (including tank)	550 L	145.3 gal
Hydraulic Tank	217 L	57.3 gal

46 L

12.2 gal

Diesel Exhaust Fluid (DEF) Tank

Standards				
Brakes	ISO 10265:2	2008		
Falling Object Guard System (FOGS) (optional)	ISO 10262:1998 (Level II)			
Cab/Sound Levels	Meets appropriate standards as listed below			
Vibration Levels				
Maximum Hand/Arm				
ISO 5349-2001	<2.5 m/s ²	<8.2 ft/s ²		
Maximum Whole Body				
ISO/TR 25398:2006	<0.5 m/s ²	<1.6 ft/s ²		
Seat Transmissibility Factor				
ISO 7096:2000-spectral class EM6	<0.7			

Sound Performance	
Operator Sound	
ISO 6396:2008	72 dB(A)
Spectator Sound	
ISO 6395:2008	108 dB(A)

- Operator Sound The operator sound level is measured according to the procedures specified in ISO 6396:2008, for a cab offered by Caterpillar, when properly installed and maintained and tested with the door and windows closed.
- Exterior Sound The labeled exterior sound power level is measured according to the test procedures specified in ISO 6395:2008.
- The machine sound power level meets the criteria that are specified in the applicable regional regulations, e.g. 2000/14/EC as amended by 2005/88/EC.
- Hearing protection may be needed when operating with an open operator station and cab (when not properly maintained for doors/ windows open) for extended periods or in noisy environment(s).

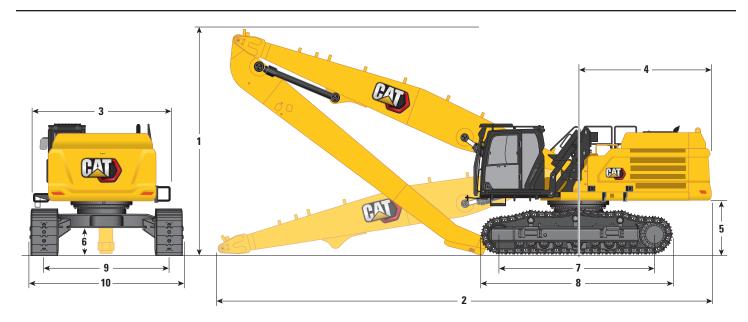
Air Conditioning System

The air conditioning system on this machine contains the fluorinated greenhouse gas refrigerant R134a (Global Warming Potential = 1430). The system contains 1.3 kg of refrigerant which has a CO_2 equivalent of 1.859 metric tonnes.

Major Component Weights					
Base machine with variable gauge undercarriage with single flange track rollers and carrier rollers, with 750 mm (30") triple grouser track shoes and boom cylinders	36 780 kg	81,090 lb			
Boom (including stick cylinders, pins and standard hydraulic lines):					
MH Boom 9.9 m (32'6")	5630 kg	12,410 lb			
Stick (including pins and standard hydraulic lines):					
Industrial Stick 7.4 m (24'5")	2720 kg	6,000 lb			
Industrial Stick 9.1 m (29'10")	3080 kg	6,790 lb			
Counterweight:					
12 000 kg (26,460 lb) Counterweight	12 000 kg	26,460 lb			
Two Boom Cylinders	920 kg	2,030 lb			
Variable Gauge Undercarriage:					
Base Frame with DF Track Rollers and Carrier Rollers	10 460 kg	23,060 lb			
Track Shoes:					
750 mm (30") Width, 15.5 mm (0.6") Thick, Triple Grouser Track Shoes	6040 kg	13,320 lb			
Optional Equipment:					
FOGS Guard	130 kg	290 lb			
Grapples (with mounting bracket):					
GSH455-1000-S (1.00 m ³ /1.3 yd ³)	2668 kg	5,880 lb			
GSH455-1500-S (1.50 m ³ /2.0 yd ³)	2711 kg	5,980 lb			
GSH555-1000-S (1.00 m ³ /1.3 yd ³)	3192 kg	7,040 lb			

Dimensions

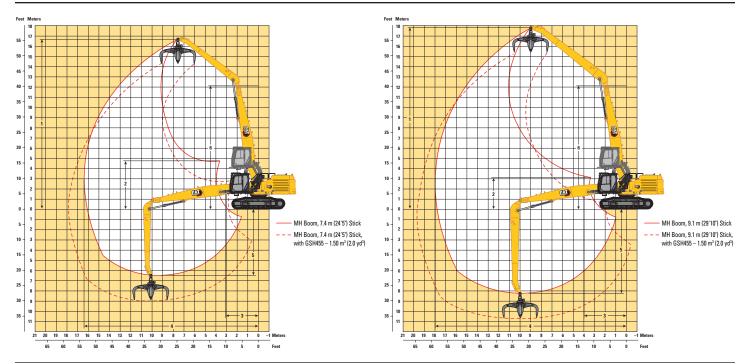
All Dimensions are approximate.



Boom Option	MH Boom 9.9 m (32'6")					
Stick Option	Industi 7.4 m (24		Industrial 9.1 m (29'10")			
1 Machine Height						
Shipping Height – without Falling Object Guard, without Stick	3540 mm	11'7"	3540 mm	11'7"		
Shipping Height – with Falling Object Guard, without Stick	3580 mm	11'9"	3580 mm	11'9"		
Cab Lowered – without Falling Object Guard	3540 mm	11'7"	3540 mm	11'7"		
Cab Lowered – with Falling Object Guard	3580 mm	11'9"	3580 mm	11'9"		
Cab Raised – without Falling Object Guard	6030 mm	19'9"	6030 mm	19'9"		
Cab Raised – with Falling Object Guard	6175 mm	20'3"	6175 mm	20'3"		
With Boom/Stick Installed	3890 mm	12'9"	6730 mm	22'1"		
2 Machine Length						
Shipping Length – without Stick	13 710 mm	45'0"	13 710 mm	45'0"		
With Boom/Stick Installed	14 010 mm	46'0"	13 270 mm	43'6"		
3 Upper Frame Width						
Without Walkways and Handrails	2970 mm	9'9"	2970 mm	9'9"		
Including Walkways and Handrails	3830 mm	12'7"	3830 mm	12'7"		
4 Tail Swing Radius	3760 mm	12'4"	3760 mm	12'4"		
5 Counterweight Clearance	1420 mm	4'8"	1420 mm	4'8"		
6 Ground Clearance	710 mm	2'4"	710 mm	2'4"		
7 Track Length – Length to Center of Rollers	4340 mm	14'3"	4340 mm	14'3"		
8 Track Length	5370 mm	17'7"	5370 mm	17'7"		
9 Track Gauge						
Variable Gauge Undercarriage – Retracted	3220 mm	10'7"	3220 mm	10'7"		
Variable Gauge Undercarriage – Extended	3720 mm	12'2"	3720 mm	12'2"		
10 Undercarriage Width						
Variable Gauge Undercarriage Retracted – 750 mm (30") Shoes	4010 mm	13'2"	4010 mm	13'2"		
Variable Gauge Undercarriage Extended – Extended	4510 mm	14'10"	4510 mm	14'10"		

Working Ranges and Forces

All dimensions are approximate.

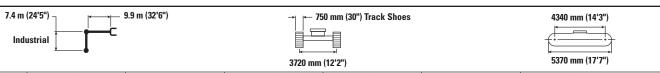


Boom Option			Boom (32'6")	
Stick Option	Indus 7.4 m (Industrial 9.1 m (29'10")	
1 Maximum Height*	16 770 mm	55'0"	17 820 mm	58'6"
2 Minimum Height*	4780 mm	15'8"	3120 mm	10'3"
3 Minimum Swing Radius – Front	3090 mm	10'2"	4000 mm	13'1"
4 Maximum Reach*	16 450 mm	54'0"	18 000 mm	59'1"
5 Maximum Depth*	6470 mm	21'3"	8150 mm	26'9"
6 Boom Pin Height	12 120 mm	39'9"	12 120 mm	39'9"

^{*}Dimensions refer to stick nose pin.

Lift Capacities – Counterweight: 12 000 kg (26,460 lb)

Without attachment



		3/20 mm (12·2·*)									(17 7)			
		3000 mm (10'0")		n 4500 mm (15'0")		6000 (20		7500 (25) mm '0")	9000				-
	<u>*</u>									Į.				mm ft/in
15 000 mm 50'0"	kg Ib									*9350 *19,550	*9350 *19,550	*7100 *15,900	*7100 *15,900	10 480 33'4"
13 500 mm 45'0"	kg Ib											*6650 *14,700	*6650 *14,700	12 080 38'11"
12 000 mm 40'0"	kg lb											*6350 *14,050	*6350 *14,050	13 320 43'2"
10 500 mm 35'0"	kg Ib											*6200 *13,700	*6200 *13,700	14 290 46'6"
9000 mm 30'0"	kg Ib									*11 000 *23,850	*11 000 *23,850	*6150 *13,550	*6150 *13,550	15 050 49'2"
7500 mm 25'0"	kg Ib									*11 350 *24,650	*11 350 *24,650	*6200 *13,600	6150 13,550	15 630 51'1"
6000 mm 20'0"	kg Ib							*13 850 *30,000	*13 850 *30,000	*11 850 *25,700	*11 850 *25,700	*6250 *13,750	5800 12,800	16 050 52'6"
4500 mm 15'0 "	kg Ib			*24 350 *52,500	*24 350 *52,500	*18 300 *39,500	*18 300 *39,500	*14 700 *31,850	*14 700 *31,850	*12 350 *26,750	*12 350 *26,750	6350 14,050	5550 12,250	16 310 53'5"
3000 mm 10'0 "	kg Ib			*15 950 *40,450	*15 950 *40,450	*19 600 *42,350	*19 600 *42,350	*15 450 *33,400	*15 450 *33,400	*12 750 *27,600	*12 750 *27,600	6200 13,700	5400 11,950	16 440 53'10"
1500 mm 5'0"	kg Ib			*6650 *15,550	*6650 *15,550	*20 100 *43,550	*20 100 *43,550	*15 800 *34,200	*15 800 *34,200	*12 950 *28,050	12 750 27,500	*6000 *13,200	5350 11,800	16 420 53'10"
0 mm 0'0"	kg Ib			*5700 *13,050	*5700 *13,050	*12 550 *29,100	*12 550 *29,100	*15 600 *33,850	*15 600 *33,850	*12 850 *27,750	12 300 26,450	*5700 *12,500	5350 11,800	16 270 53'4"
−1500 mm −5'0"	kg Ib	*3800 *8,500	*3800 *8,500	*6150 *13,850	*6150 *13,850	*10 800 *24,750	*10 800 *24,750	*14 900 *32,250	*14 900 *32,250	*12 350 *26,650	11 950 25,700	*5300 *11,700	*5300 *11,700	15 970 52'4"
-3000 mm - 10'0"	kg Ib			*6950 *15,600	*6950 *15,600	*10 650 *24,200	*10 650 *24,200	*13 600 *29,400	*13 600 *29,400	*11 400 *24,600	*11 400 *24,600	*4850 *10,700	*4850 *10,700	15 520 50'10"
-4500 mm - 15'0"	kg lb					*11 100 *25,200	*11 100 *25,200	*11 750 *25,350	*11 750 *25,350	*10 000 *21,550	*10 000 *21,550	*4300 *9,350	*4300 *9,350	14 900 48'9"
-6000 mm - 20'0"	kg Ib					-	-	*9350	*9350	*8150 *17.350	*8150 *17.350	*5200 *11.700	*5200 *11.700	12 500 40'0"
			1						I .	,	,,,,,,	_	~~	

^{*}Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007.

They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

ISO 10567

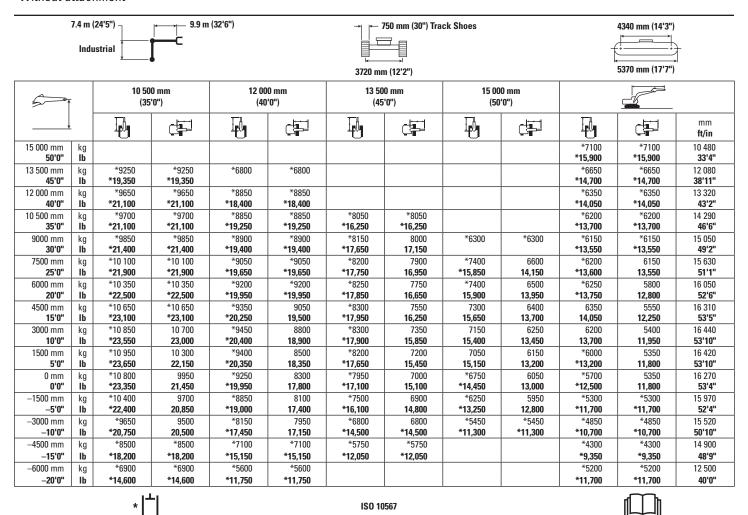
Lift capacity stays with $\pm 5\%$ for all available track shoes.

Always refer to the appropriate Operation and Maintenance Manual for specific product information.

(continued on next page)

Lift Capacities - Counterweight: 12 000 kg (26,460 lb) (continued)

Without attachment



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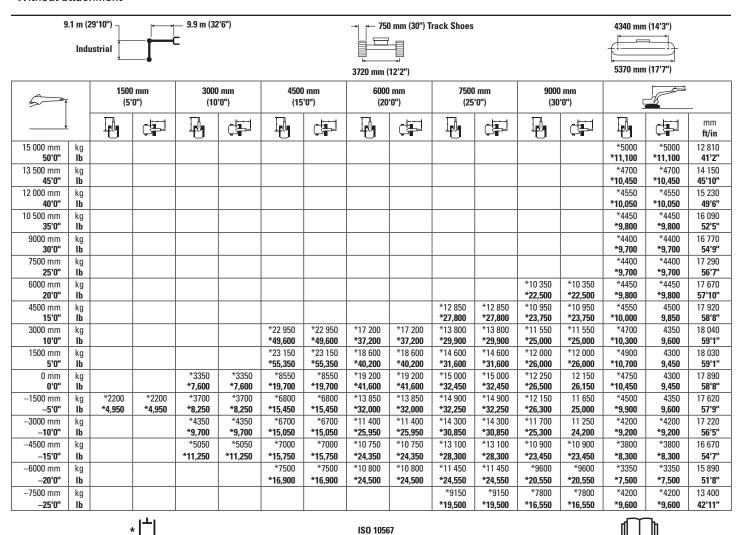
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Lift capacity stays with ±5% for all available track shoes.

Always refer to the appropriate Operation and Maintenance Manual for specific product information.

Lift Capacities - Counterweight: 12 000 kg (26,460 lb)

Without attachment



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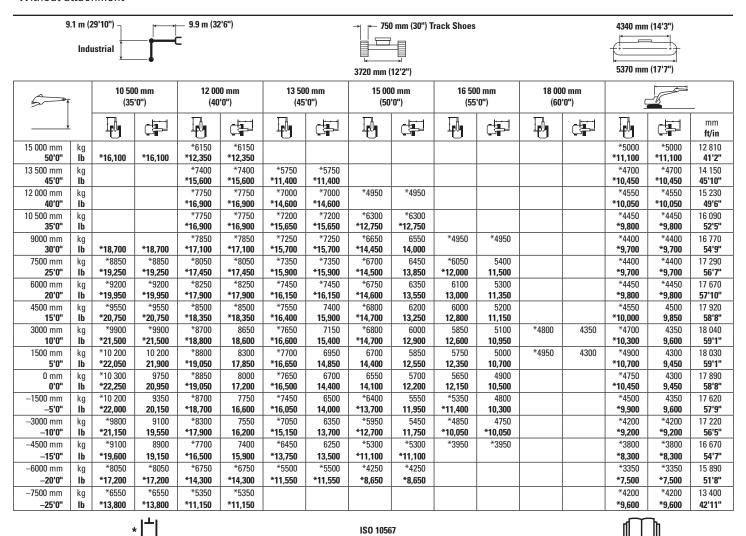
Lift capacity stays with ±5% for all available track shoes.

Always refer to the appropriate Operation and Maintenance Manual for specific product information.

(continued on next page)

Lift Capacities - Counterweight: 12 000 kg (26,460 lb) (continued)

Without attachment



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Lift capacity stays with ±5% for all available track shoes.

 $Always\ refer\ to\ the\ appropriate\ Operation\ and\ Maintenance\ Manual\ for\ specific\ product\ information.$

Work Tool Offering Guide – North America

Not all Attachments are available in all regions. Consult your Cat dealer for configurations available in your region.

PIN-ON ATTACHMENTS						
Undercarriage		MH				
Counterweight		12 000 kg	(26,460 lb)			
Boom Type		MH			MH	
Stick Length		7.4 m (24'3")	9.1 m (29'10")			
Orange Peel Grapples	GSH455-1000	•	0			
	GSH455-1500	0	*			
	GSH455-2000	0				
	GSH555-1000	•	*			
	GSH555-1500	0				
Clamshell Grapples	CTV30-1900	0				
	CTV30-2300	*				

Maximum Material Density

- 1800 kg/m³ (3,000 lb/yd³)
- O 1200 kg/m3 (2,000 lb/yd3)
- 900 kg/m³ (1500 lb/yd³)
 No Match

Work Tool Offering Guide – Europe

Not all Attachments are available in all regions. Consult your Cat dealer for configurations available in your region.

PIN-ON ATTACHMENTS					
Undercarriage Counterweight Boom Type Stick Length		MH 12 000 kg (26,460 lb) MH			
				7.4 m (24'3")	9.1 m (29'10")
				Orange Peel Grapples	GSH455-1000
		GSH455-1500	0		*
GSH455-2000	0				
GSH555-1000	•	*			
GSH555-1500	0				
Clamshell Grapples	CTV30-1700	0	•		
	CTV30-1900	0			
	CTV30-2300	*			
	CTV30-2700	♦			

Maximum Material Density

- 1800 kg/m³ (3,000 lb/yd³)
- O 1200 kg/m³ (2,000 lb/yd³)
- 900 kg/m³ (1,500 lb/yd³)
 No Match

Dealer Installed Kits and Attachments

Attachments may vary. Consult your Cat dealer for details.

CAB

• Dual exit rear window kit (Canadian regulation)

SAFETY AND SECURITY

• 76 mm (3") retractable seat belt

GUARDS

- Mesh guard full front (not compatible with cab light cover, rain protector)
- Mesh guard lower half front
- Full protection vandalism guard

ELECTRICAL

• Jump start wiring

MH3260 Standard and Optional Equipment

Standard and Optional Equipment

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional
CAB		
Advanced sound suppressed cab with rubber mount	✓	
High-resolution 254 mm (10") LCD touchscreen monitor	✓	
Automatic bi-level air conditioner	✓	
Jog dial and shortcut keys for monitor control	✓	
Keyless push-to-start engine control	✓	
Tilt-up left-side console	✓	
Air suspension premium seat with headrest, heater, ventilator	✓	
Height-adjustable console, infinite with no tool	✓	
51 mm (2") orange seat belt	✓	
Bluetooth® integrated radio (including USB, aux port and microphone)	✓	
2×12 V DC outlets	✓	
Auxiliary relay		✓
Document storage	✓	
Rear storage with net	✓	
Overhead storage with net	✓	
Cup holder	✓	
Fixed one piece windshield (P5A glass)	✓	
Parallel wiper with washer	✓	
Fixed P5A glass roof window (with one piece windshield)	✓	
Dome and lower LED interior lights	✓	
Floor welcome light	✓	
Roller front sunscreen	✓	
Roller rear sunscreen	✓	
Rear window emergency exit	✓	
Washable floor mat	✓	
Beacon ready	✓	
Falling object guards (FOGS)	✓	

	Standard	Optional
CAT TECHNOLOGY		
Cat Product Link TM	✓	
Remote Services capability	✓	
ENGINE		
Diesel engine C13 Tier 4 Final	✓	
−32° C (−25° F) cold start capability	✓	
52° C (125° F) high ambient	✓	
temperature capability		
Primary filter with water separator, water separator indicator switch, and fuel absolute pressure sensor in fuel line	✓	
Integrated precleaner air filter		
Biodiesel capable (up to B20)	✓	
115 amp alternator		
Three vertical side-by-side cooling system		
Automatic engine speed control	✓	
Electric fuel priming pump		
Secure start with Personal Identification		
Number (PIN) code	•	
Remote disable	✓	
Dual stage 5.5 micron primary filter and 4.4 micron 2nd/3rd filter in Fuel Line	✓	
HYDRAULIC SYSTEM		
Hydraulic main pump	✓	
Main control valve	✓	
Auto warm up	✓	
Cooling fan pump and motor	✓	
Swing motor	✓	
Travel motor	✓	
Boom and stick regeneration circuits	✓	
Two travel speed modes	✓	
Medium pressure (grapple rotate) and cab riser valve	✓	
Boom lowering control device and stick lowering check valve	✓	
Capability of installing Cat Bio Hydraulic Oil	✓	
Anti-reaction valve	✓	
Automatic swing parking brake	✓	
Hydraulic return filters	✓	
Fine swing capability	√ (1)	

⁽¹⁾North America only

(continued on next page)

MH3260 Standard and Optional Equipment

Standard and Optional Equipment (continued)

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional
UNDERCARRIAGE AND STRUCTURES		
Grease lubricated track GLT4, resin seal	✓	
Guard, heavy duty bottom without swivel guard nor travel motor protection (recessed bolts)	✓	
Guard, heavy duty travel motor protection	✓	
Towing eye on base frame (ISO 15818 compliant)	✓	
Three piece track guiding guard	✓	
BOOMS, STICKS AND LINKAGES		
9.9 m (32'6") Material Handler boom	✓	
7.4 m (24'5") Industrial Stick		✓
9.1 m (29'10") Industrial stick		✓
ELECTRICAL SYSTEM		
Generator, 25 kW (33.5 hp) with wiring to stick nose		✓
Power fuse module	✓	
Maintenance free battery	✓	
LED exterior lights (integrated into storage box and mounted on boom and stick sides)	✓	
Compatible with Electronic Technician	✓	

	Standard	Optional
SERVICE AND MAINTENANCE		
Service platform with anti-skid plate and recessed bolts	✓	
Grouped location for engine oil and fuel filters	✓	
Scheduled Oil Sampling (S·O·S SM) ports	✓	
Remote flash	✓	
Diagnostic technician (Remote ET)	✓	
SAFETY AND SECURITY		
RH handrail and hand hold (ISO 2867 compliant)	✓	
Standard visibility mirror package	✓	
Signaling/warning horn	✓	
Secondary engine shutoff switch, still accessible while cab is in raised position	✓	
Capability to electrically connect a beacon	✓	
Rear and side view cameras	✓	
Caterpillar One Key Security System	✓	
Swing alarm		✓
Lockable external tool/storage box	✓	
Door locks and cap locks including fuel and hydraulic tanks	✓	
Lockable fuel drain compartment	✓	
COOLING SYSTEM		
Cooling fan with reverse fan function	✓	

MH3260 Environmental Declaration

The following information applies to the machine at the time of final manufacture as configured for sale in the regions covered in this document. The content of this declaration is valid as of the date issued; however, content related to machine features and specifications are subject to change without notice. For additional information, please see the machine's Operation and Maintenance Manual.

For more information on sustainability in action and our progress, please visit https://www.caterpillar.com/en/company/sustainability.

Engine

- The Cat® C13 engine meets U.S. EPA Tier 4 Final and EU Stage V
 emission standards.
- Cat diesel engines are required to use ULSD (ultra-low sulfur diesel fuel with 15 ppm of sulfur or less) or ULSD blended with the following lower-carbon intensity fuels up to:
 - ✓ 20% biodiesel FAME (fatty acid methyl ester)*
 - √ 100% renewable diesel, HVO (hydrotreated vegetable oil) and GTL (gas-to-liquid) fuels

Refer to guidelines for successful application. Please consult your Cat dealer or "Caterpillar Machine Fluids Recommendations" (SEBU6250) for details.

*Engines with no aftertreatment devices can use higher blends, up to 100% biodiesel (for use of blends higher than 20% biodiesel, consult your Cat dealer).

Air Conditioning System

• The air conditioning system on this machine contains the fluorinated greenhouse gas refrigerant R134a (Global Warming Potential = 1430). The system contains 1.3 kg (2.86 lb) of refrigerant which has a CO₂ equivalent of 1.859 metric tonnes (2.049 tons).

Paint

- Based on best available knowledge, the maximum allowable concentration, measured in parts per million (PPM), of the following heavy metals in paint are:
- Barium < 0.01%
- $\, Cadmium < 0.01\%$
- − Chromium < 0.01%
- Lead < 0.01%

Sound Performance

Exterior Sound (ISO 6395:2008) – 108 dB(A)

Operator Sound (ISO 6396:2008) – 72 dB(A)

- Exterior Sound The labeled exterior sound power level is measured according to the test procedures specified in ISO 6395:2008. The machine sound power level meets the criteria that are specified in the applicable regional regulations, e.g. 2000/14/EC as amended by 2005/88/EC.
- Internal Sound The inside cab sound level is measured according to the procedures specified in ISO 6396:2008, for a cab offered by Caterpillar, when properly installed and maintained and tested with the door and windows closed.
- Hearing protection may be needed when operating with an open operator station and cab (when not properly maintained or doors/ windows open) for extended periods or in a noisy environment.
- · Blue Angel certified.

Oils and Fluids

- Caterpillar factory fills with ethylene glycol coolants. Cat Diesel Engine Antifreeze/Coolant (DEAC) and Cat Extended Life Coolant (ELC) can be recycled. Consult your Cat dealer for more information.
- Cat Bio HYDO™ Advanced is an EU Ecolabel approved biodegradable hydraulic oil.
- Additional fluids are likely to be present, please consult the Operations and Maintenance Manual or the Application and Installation guide for complete fluid recommendations and maintenance intervals.

Features and Technology

- The following features and technology may contribute to fuel savings and/or carbon reduction. Features may vary.
 Consult your Cat dealer for details.
- Advanced electro-hydraulic systems balance power and efficiency
- Cut operating costs up to 10% with extended maintenance intervals
- New hydraulic oil filter provides longer life with a 3,000-hour replacement interval
- Programmable high-efficiency cooling fans run only when needed
- One-touch low idle with automatic engine speed control
- Remote flash and remote troubleshoot

For more complete information on Cat products, dealer services, and industry solutions, visit us on the web at **www.cat.com**

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AEXQ3207-02 (12-2022) Replaces AEXQ3207-01 Build Number: 07C (N Am, Eur)

