Cat® 3612
Diesel Generator Sets

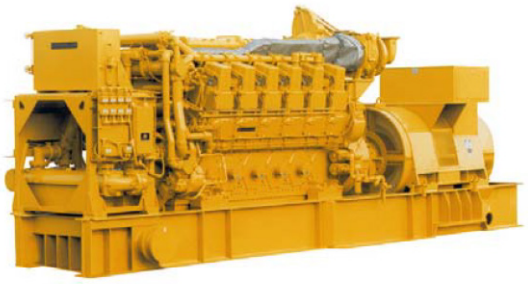


Image shown may not reflect actual configuration.

Bore – mm (in)	280 (11.0)
Stroke – mm (in)	300 (11.8)
Displacement per cylinder – L (in^3)	18.5 (1127)
Total Displacement – L (in^3)	222 (13,524)
Compression Ratio	13:1
Aspiration	TA
Fuel System	Direct Unit Injection

Features

Cat® Diesel Engine

- Designed and optimized for low fuel consumption
- Reliable, rugged, durable design

Alternators

- Superior motor starting capability minimizes need for oversizing generator
- Designed to match performance and output characteristics of Cat diesel engines

Generator Set Package

- Fully prototype tested with certified torsional vibration analysis available

Worldwide Product Support

- Cat dealers have over 1,800 dealer branch stores operating in 200 countries
- Your local Cat dealer provides extensive post-sale support, including maintenance and repair agreements

Cat Generator Set Monitoring System (GSM)

- Simple user friendly interface and navigation
- Provides protection, monitoring, and control of the diesel generator set
- Redundant shutdown protection
- 10 inch (254 mm) color monitor to display all engine parameters and alarm annunciation
- Annunciation of all engine shutdowns, alarms, and status points
- Start/prelube control switch, fuel control switch and emergency stop buttons
- Speed control switch with automatic changing to ball head control when a governor failure occurs, if ball head control is available
- Contacts are available for customer use
- Selection of local/remote control of engine
- Selection of idle/rated control of engine
- Equipped for remote communication
- Four 4-20mA outputs (programmable)
- Relay contact signals to the remote monitoring system (summary shutdown, summary alarm, local operation/remote, engine running, PLC failure, fuel control and idle/rated)

Standard and Optional Equipment

Air Inlet

- ❑ Aftercooler, fresh water, corrosion resistant coated (air side)
- ❑ Air inlet shutoff
- ❑ Air cleaner
- ❑ Breather, crankcase, top-mounted
- ❑ Turbocharger, engine oil lubricated
- ❑ Soot filter
- ❑ Air cleaner louver assembly
- ❑ Vertical support bracket
- ❑ Heavy duty air cleaner
- ❑ Air inlet adapter
- ❑ Boost control valve

Cooling

- ❑ Engine coolant water drains
- ❑ Front mounted turbos
- ❑ Three-bundle oil cooler
- ❑ Water temperature regulator
- ❑ Jacket water thermostats
- ❑ Heat exchanger for single circuit
- ❑ Heating aids
- ❑ Cooling system aids
- ❑ Auxiliary water pump
- ❑ Expansion tank

Exhaust

- ❑ 457 mm (18 in) Cat bolt pattern
- ❑ Dry, gas tight, exhaust manifold
- ❑ Includes adapter, flexible exhaust fitting
- ❑ Flexible exhaust fittings
- ❑ Weld flange and related hardware

Fuel

- ❑ Simplex or Duplex
- ❑ Fuel Priming Pump
- ❑ Duplex Primary Fuel Strainer
- ❑ Fuel System Connections

Generator

- ❑ Custom generator
- ❑ 3 Phase, six leads, WYE
- ❑ Class F insulation
- ❑ Busbar connections
- ❑ Winding temperature detectors
- ❑ Anti-condensation space heaters

Governor

- ❑ UG Actuator
- ❑ Electronic / actuators
- ❑ Digital programmers
- ❑ Battery backup / power supply
- ❑ 230 UA
- ❑ 723 Plus
- ❑ EGB Actuator

Lube

- ❑ Centrifugal oil filters with single shutoff
- ❑ Service side engine mounted on cylinder block inspection covers
- ❑ Wet oil sump. Includes engine-driven main lubrication pump, installed oil lines, engine-driven oil pump and oil pan
- ❑ Oil filler and dipstick
- ❑ Valve, oil pressure regulating
- ❑ Valves, crankcase explosion relief
- ❑ Oil pan drain valve
- ❑ Lube ANSI adapter (emergency connection)

Mounting

- ❑ Damper, torsional vibration
- ❑ Engine and generator mounting
- ❑ Isolator
- ❑ Spring type vibration isolator
- ❑ Vertically restrained
- ❑ Non-vertically restrained

Starting / Charging

- ❑ Vane type air starter
- ❑ Two motors, engine mounted at rear, on left side
- ❑ Includes air silencer
- ❑ Line group for single point custom connection
- ❑ Pressure reducing valve
- ❑ Compressed air flex hose
- ❑ Turbine type air starters
- ❑ Redundant air starters

General

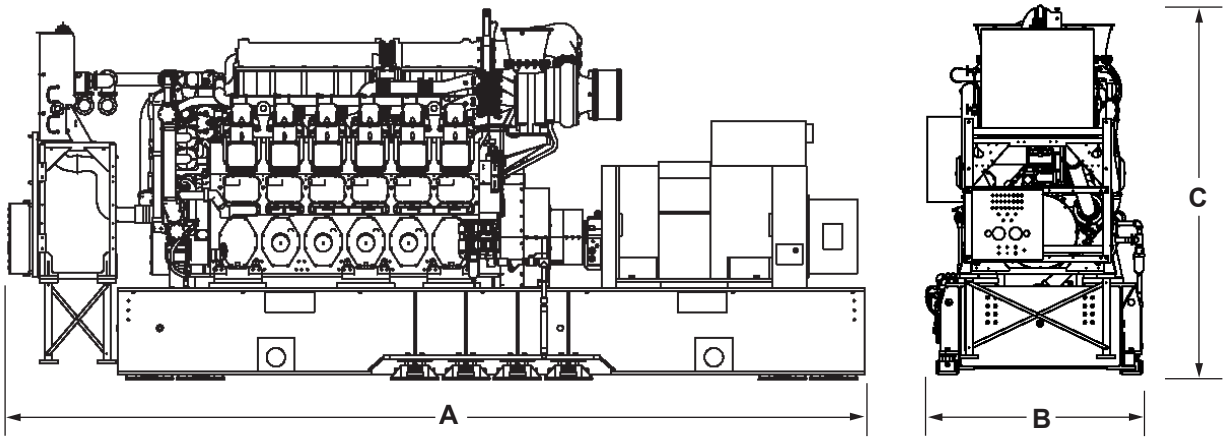
- ❑ Paint, Caterpillar yellow
- ❑ Pumps, gear driven: fuel, oil, jacket water, aftercooler / oil cooler water
- ❑ Custom paint colors

Package Performance

Performance – 1000 rpm	Notes	Standby	Prime	Continuous
Frequency		50 Hz	50 Hz	50 Hz
Engine power – bkW	(2)	4480	4060	3700
Generator power – ekW	(2)	4300	3880	3520
Performance number		DM5411-06	DM5408-06	DM5406-06
Engine Data				
Fuel consumption (ISO 3046/1) – g/bkW-hr	(1)	196.2	195.3	196.0
Fuel consumption (nominal) – g/bkW-hr	(1)	200.0	199.1	199.8
Fuel Consumption (90% confidence) – g/bkW-hr	(1)	202.1	201.3	202.2
Air flow (@ 25°C, 101.3 kPa) – m^3/min		392.4	359.0	329.6
Air mass flow – kg/hr		26264	24025	22063
Compressor outlet pressure – kPa (abs)		261.1	228.1	199.5
Compressor outlet temperature – °C		198.2	182.7	169.2
Inlet manifold pressure – kPa (abs)		258.1	225.3	196.9
Inlet Manifold temperature – °C		68.4	65.8	63.7
Timing – °BTDC	(10)	22.5	22.5	22.5
Exhaust stack temperature – °C		452.8	447.3	447.9.0
Exhaust gas flow (@ stack temperature, 101.3 kPa) m^3/min		1936.4	1756.9	1614.6
Exhaust gas mass flow – kg/hr		27180	24852	22819
Energy Balance Data (nominal)				
Fuel input energy (LHV) – kW	(1)	10892	9829	8991
Heat rejection to jacket water – kW	(4)	875	809	755
Heat rejection to atmosphere – kW	(5)	218	197	180
Heat rejection to oil cooler – kW	(6)	449	427	409
Heat rejection to exhaust (LHV to 25°C) – kW	(4)	3691	3340	3086
Heat rejection to exhaust (LHV to 177°C) – kW	(4)	2034	1878	1732
Heat rejection to aftercooler – kW	(7), (8)	1148	969	835
Emissions				
NOx – g/bkW-hr	(9)	19.0	20.0	20.7
CO – g/bkW-hr	(3)	0.9	0.9	0.9
HC – g/bkW-hr	(3)	1.2	1.0	1.0
PM – g/bkW-hr	(9)	0.4	0.4	0.4

Notes
1) Fuel consumption tolerance. ISO 3046/1 is 0, + 5% of full load data. Nominal is ± 3% of full load data.
2) Engine power tolerance is ± 3% of full load data.
3) Emission data shown are not to exceed values.
4) Heat rejection to jacket water and exhaust tolerance is ± 10% of full load data. (Heat rate based on treated water.)
5) Heat rejection to atmosphere tolerance is ± 50% of full load data. (Heat rate based on treated water.)
6) Heat rejection to lube oil tolerance is ± 20% of full load data. (Heat rate based on treated water.)
7) Heat rejection to aftercooler tolerance is ± 5% of full load data. (Heat rate based on treated water.)
8) Total aftercooler heat = aftercooler heat x ACHRF. (Heat rate based on treated water.)
9) Emission data shown are dry and nominal values.
10) Timing based on AFM injectors.

Weights and Dimensions



Dim "A" mm (in)	Dim "B" mm (in)	Dim "C" mm (in)	Weight kg (lb)
10261.7 (404.0)	2530.3 (99.6)	3977.7 (156.6)	51 230 (112,690)

Note: *For reference only. Do not use for installation design. Contact your local Cat dealer for precise weights and dimensions.*

Ratings and Definitions

Standby
Output available with varying load for the duration of the interruption of the normal source power. Average power output is 70% of the standby rated ekW. Typical operation is 200 hours per year, with maximum expected usage of 500 hours per year.

Prime
Output available with varying load for an unlimited time. Average power output is 70% of the prime rated ekW. Typical peak demand is 100% of prime rated ekW with 10% overload capability for emergency use for a maximum of 1 hour in 12. Overload operation cannot exceed 25 hours per year.

Continuous
Output available with non-varying load for an unlimited time. Average power output is 70-100% of the continuous rated ekW. Typical peak demand is 100% of continuous rated ekW for 100% of the operating hours.

Applicable Codes and Standards
AS 1359, CSA, IEC 60034-1, ISO 3046, ISO 8528, NEMA MG 1-22, NEMA MG 1-33, UL508A, 2014/35/EU, 2006/42/EC, 2014/30/EU.

Note: Codes may not be available in all model configurations. Please consult your local Cat dealer for availability.

Engine Rating obtained and presented in accordance with ISO 3046/1 and SAE J1995 JAN90 standard reference conditions of 25°C, 100 kPa, 30% relative humidity and 150m altitude at the stated aftercooler water temperature. Consult altitude curves for applications above maximum rated altitude and/or temperatures.

Ratings are based on SAE J1349 standard conditions. These ratings also apply at ISO 3046 standard conditions.

Fuel Rates are based on fuel oil of 35º API [16ºC (60ºF)] gravity having an LHV of 42 780 kJ/kg (18,390 Btu/lb) when used at 15ºC (59ºF) and weighing 850 g/liter (7.0936 lbs/U.S. gal). Additional ratings may be available for specific customer requirements, also, for information regarding low sulfur fuel and biodiesel capability, please consult your Cat dealer.