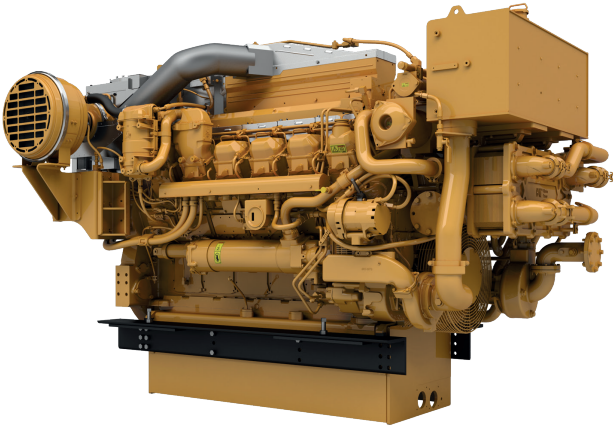


3512E

MARINE AUXILIARY/DIESEL ELECTRIC PROPULSION ENGINE

1550 ekW (1632 bkW) @ 1800 rpm



3512E Marine Auxiliary/DEP Engine
U.S. EPA Tier 4 Final / IMO III

ENGINE SPECIFICATIONS

Configuration:

Vee 12, 4-stroke-cycle diesel

Governor

Electronic (A5 ECM)

Emissions

U.S. EPA Tier 4 Final certified
IMO III emissions certified
(SCR required)
IMO II-III switchable

Refill Capacity

Lube Oil System w/ oil filter change:
613 L (162 gal)/1000 hrs pan

Rated Engine Speed

1800 rpm

Oil Change Interval

1000 hrs

Bore x Stroke

170 mm x 215 mm
6.69 in x 8.46 in

Cooling

Heat exchanger or keel cooled

Flywheel Housing

SAE No. 00 with SAE No. 00 flywheel
(183 teeth)

Displacement

58.6 Liter / 3574 cu in

Rotation

Counterclockwise from flywheel end

Aspiration

Turbocharged-aftercooled
aspiration

FEATURES AND BENEFITS

- Utilizes SCR Technology to enable U.S. EPA Tier 4 Final emission regulations compliance while lowering operational costs
- Utilizes closed loop air assisted DEF dosing control strategy that delivers:
 - Highest efficiency mixing and control to lower operational costs
 - Extends emissions useful life
 - Ensures compliance
 - Flexible to urea quality
- Advanced engine combustion design process utilizing optimum configurations and cylinder geometry for maximum engine efficiency
- Enhanced control of fuel injection optimized through crank timing and the latest A5 ECM technology
- Optimal fuel injector nozzle geometry and electronic injection control for improved fuel delivery
- Strengthened cylinder heads and valves for increased durability and peak cylinder pressure capability resulting in higher engine duty cycle capability
- Industry-leading warranty coverage for factory packaged components
- Global dealer network for service in any location

STANDARD ENGINE EQUIPMENT

- Corrosion-resistant aftercooler core
- Dual A5 engine control modules with electronic unit injection and low pressure fuel system
- Dual turbochargers with water-cooled bearings and heat shields
- Vibration damper and guard
- Meets SOLAS regulations
- Duplex Fuel and Oil Filtration
- Auxiliary fresh water pump
- Gear Driven, centrifugal jacket water pump with 40% more capacity

OPTIONAL ATTACHMENTS

- Plate-type heat exchanger with integrated SCAC and JW Water expansion tanks
- Special appearance packages with chrome covers
- Marine society certifications
- Power take-off
- Certified marine alarm and protection safety system
- Standard instrument panel with color touchscreen display
- Mounting rails and trunnion mount options
- Engine mounted fuel cooler (SCAC Water Cooled)
- Sea water pump with 25% more capacity for cooling auxiliary vessel equipment
- Closed crank case ventilation
- Optional air shutoff available

RATING DEFINITION AND CONDITIONS

Typical applications: For vessels operating with generator sets that provide power to the propulsion systems. All ratings are Prime Ratings according to ISO 8528-1 for unlimited usage per year at a load factor of $\leq 70\%$. 10% overload capability is required for a maximum of 1 hour out of every 12 and a maximum of 25 hours total per year.

Ratings are based on SAE J3046 and J1349 standard conditions of 100 kPa (29.61 in Hg) and 25°C (77°F). These ratings also apply at ISO8665, ISO3046-1:2002E, DIN6271-3, and BS5514 standard conditions of 100 kPa (29.61 in Hg), 27°C (81°F), and 60% relative humidity.

Fuel rates are based on fuel oil of 35° API [16°C (60°F)] gravity having an LHV of 42 780 kJ/kg (18,390 Btu/lb) when used at 29°C (85°F) and weighing 838.9 g/liter (7.001 lbs/U.S. gal.).

Marine Auxiliary Engines are mainly used as generator set engines; however, they can be used for electrically driven pumps, winches, conveyors, thrusters, when it is specified. Engines can be radiator cooled or heat exchanger/keel cooled.

TECHNICAL DATA

3512E Auxiliary/Diesel Electric Propulsion Engine

CONSTANT SPEED FUEL & DEF CONSUMPTION (1800 RPM, 60 Hz)

% Power	Brake Specific Fuel Consumption					DEF Consumption 32.5 % Concentration		DEF Consumption 40 % Concentration	
	ekW	bhp	lb/bhp-hr	bkW	g/bkW-hr	Gal/hr	Liters/hr	Gal/hr	Liters/hr
100	1550	2189	0.333	1632	198.5	5.5	20.9	4.2	15.8
90	1395	1967	0.333	1467	198.4	4.9	18.7	3.7	14.1
80	1240	1749	0.333	1304	198.4	4.5	17.0	3.4	12.8
70	1085	1530	0.333	1141	198.9	4.1	15.5	3.1	11.7
60	930	1313	0.338	979	201.8	3.6	13.5	2.7	10.2
50	775	1097	0.347	818	207.3	3.0	11.2	2.2	8.4
40	620	882	0.362	658	216.2	2.3	8.7	1.7	6.6
30	465	668	0.388	498	231.5	1.6	6.2	1.2	4.7

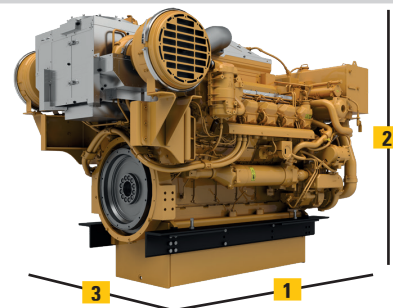
- ISO 3046/1 fluid consumption tolerance of -0/+5%
- Reference 32.5% DEF density of 1.0895 kg/L
- Reference 40% DEF density of 1.1120 kg/L

Consult your local Cat® dealer to create a customized engine TCO (Total Cost of Ownership) analysis specific to your vessel as well as for IMO II optimized performance data.

DIMENSIONS & WEIGHT

	Length (1)	Height (2)	Width (3)	Engine dry weight
min.	104.2 in/2646 mm	91.9 in/2335 mm	71.2 in/1808 mm	18,025 lb/8,176 kg
max.			81.9 in/2081 mm	

Note: Do not use these dimensions for installation design. See general dimension drawings for detail.



CLEAN EMISSIONS MODULE (CEM)

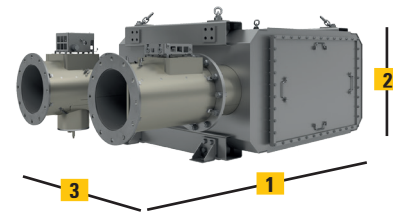
Dimensions & Weight				
Model	Length (1)	Height (2)	Width (3)	Weight
12 Brick Z-Flow	3453.6 mm 135.97 in	1012.4 mm 39.86 in	1627.2 mm 64.06 in	1253.6 kg 2763.7 lb
12 Brick U-Flow	2712.0 mm 106.77 in	1012.4 mm 39.86 in	1627.2 mm 64.06 in	1261.5 kg 2783.3 lb
Dosing Cabinet	948.6 mm 37.35 in	534.5 mm 21.05 in	477.3 mm 18.79 in	---

The 3512E engine requires Selective Catalyst Reduction (SCR) technology. The easy-to-install Cat® SCR System is an exhaust gas aftertreatment solution compliant with U.S. EPA Tier 4 Final / IMO III emission standards.

- Proven technology to meet U.S. EPA Tier 4 Final / IMO III emission standards
- IMO II-III switchable calibrations available
- Maintains engine efficiency, durability and reliability
- Easy to install with minimum impact to vessel design
- Compact package from one single source
- Available for new builds and retrofits
- For detailed dimensions and installation requirements, please refer to latest revision of A&I guide LEBM0023.

Clean Emissions Module (CEM)

Available in U-flow configurations (shown) and Z-flow configurations.



Dosing Cabinet

