

# C18 ACERT™

## MARINE PROPULSION ENGINE

553 bhp	412 bkW	2100 rpm
670 bhp	500 bkW	2100 rpm
715 bhp	533 bkW	2100 rpm



Image shown may not reflect actual engine

## SPECIFICATIONS

### I-6, 4-Stroke-Cycle-Diesel

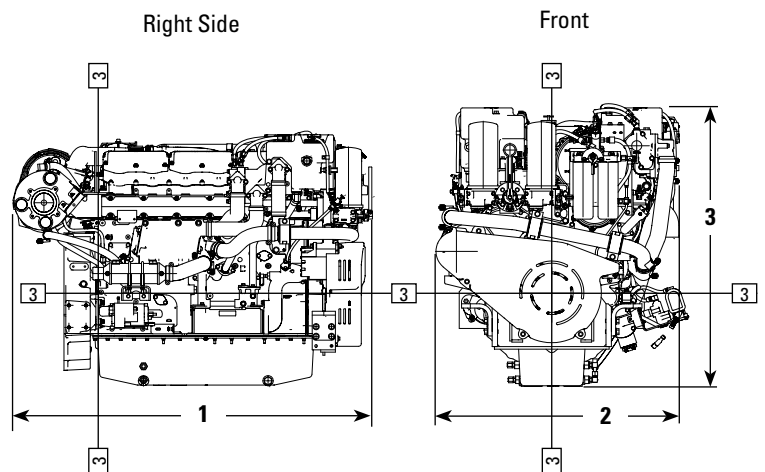
- IMO II compliant
- 18.0 L (1098 cu in) displacement
- 2100 rpm rated engine speed
- 145 mm (5.7 in) bore x 183 mm (7.2 in) stroke
- Turbocharged and aftercooled aspiration
- Electronically governed
- Heat exchanger or keel cooled
- Refill capacity
  - Cooling system: 45 L (12 gal)
  - Lube oil system: 49 L (13 gal) shallow pan
  - Lube oil system: 68 L (18 gal) deep pan
- 250-hour oil change interval shallow pan
- 500-hour oil change interval deep pan
- Caterpillar Diesel Engine Oil 10W30 or 15W40
- SAE No. 0 flywheel housing with SAE No. 18 flywheel (136 teeth), SAE No. 1 flywheel housing with SAE No. 14 flywheel (113 teeth)
- Counterclockwise rotation from flywheel end



## STANDARD ENGINE EQUIPMENT

- Separate circuit aftercooler (SCAC)
- Heavy-duty inlet air filter
- Heat exchanger or keel cooling
- SCAC and JW shunt tanks with sight glass
- Watercooled exhaust manifold and turbocharger
- Center sump oil pan, deep or shallow
- Oil filler, filter, and dipstick, front service
- MEUI fuel system
- Fuel filter, front service
- Fuel transfer and priming pumps
- Hybrid fuel lines
- Electronic fuel/air ratio control
- Electronic diagnostics and fault logging
- Front support adjustable mounting system
- Front damper guard
- Customer wiring and service tool connector

## DIMENSIONS



### ENGINE DIMENSIONS & WEIGHT

<b>(1) Length</b>	1854 mm	73.0 in
<b>(2) Width</b>	1134 mm	44.6 in
<b>(3) Height</b>	1300 mm	51.2 in
<b>Weight, Net Dry (approx)</b>	*1950 kg	*4,299 lb

Note: Do not use these dimensions for installation design. See general dimension drawings for detail.

\*Weight includes electric starting motor and charging alternator.

## MARINE ENGINE PERFORMANCE

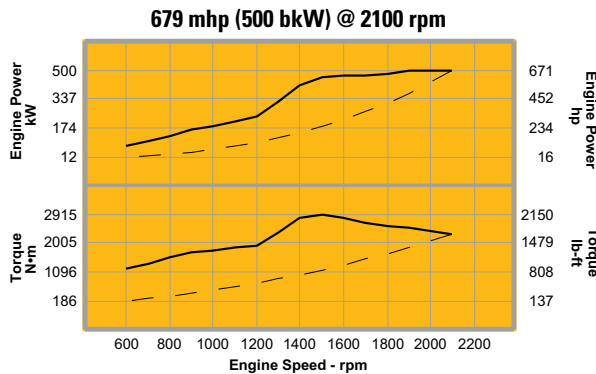
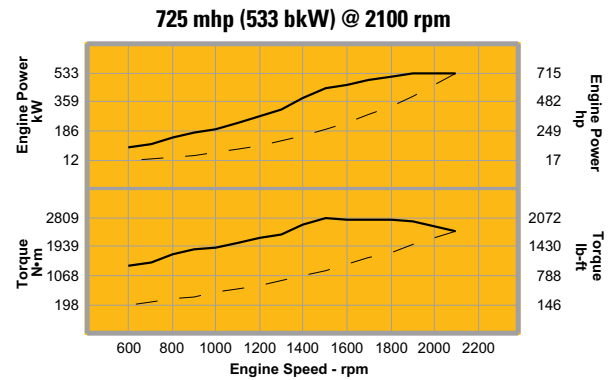
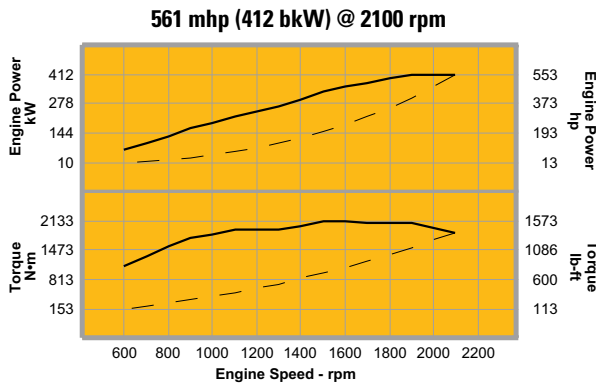
### Max Power

B Rating – EM0076-00					B Rating – EM0077-00					C Rating – EM0079-00				
rpm	bhp	g/hr	bkW	g/bkW-hr	rpm	bhp	g/hr	bkW	g/bkW-hr	rpm	bhp	g/hr	bkW	g/bkW-hr
2100	553	28.7	412	221.3	2100	671	35.2	500	223.8	2100	715	37.6	533	223.9
1700	502	26.6	374	225.7	1700	636	32.0	474	214.4	1700	656	32.8	489	213.2
1300	356	17.1	266	204.1	1300	429	22.3	320	221.1	1300	424	21.3	317	213.6
900	219	10.5	164	203.4	900	216	11.0	161	215.9	900	233	11.8	173	216.2
600	95	4.6	71	206.2	600	101	5.0	75	212.5	600	113	5.6	84	211.0

### Prop Demand

B Rating – EM0076-00					B Rating – EM0077-00					C Rating – EM0079-00				
rpm	bhp	g/hr	bkW	g/bkW-hr	rpm	bhp	g/hr	bkW	g/bkW-hr	rpm	bhp	g/hr	bkW	g/bkW-hr
2100	553	28.7	412	221.3	2100	671	35.2	500	223.8	2100	715	37.6	533	223.9
1700	293	15.2	219	220.9	1700	356	18.0	265	214.9	1700	379	18.8	283	211.2
1300	131	7.0	98	227.6	1300	159	8.2	119	219.6	1300	170	8.8	126	221.8
900	43	2.5	32	245.6	900	53	2.9	39	233.8	900	56	3.1	42	233.0
600	13	1.0	10	330.4	600	16	1.1	12	291.6	600	17	1.1	12	288.9

Maximum Power ——— Prop Demand — — — —



### OPTIONAL EQUIPMENT (partial list)

- Air inlet adapter
- Battery charger, charging alternator
- Exhaust elbow, flange, flex fitting, muffler
- Primary fuel/water separator, duplex fuel filter
- Duplex oil filter, transmission oil cooler
- Starting motors – air or electric
- Jacket water heater
- MECP I control panel
- MECP III control panel with Cat® alarm and protection system

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