



538 GF/538 LL

Forest Machine

Technical Specifications

Configurations and features may vary by region. Please consult your Cat® dealer for availability in your area.

Table of Contents

Specifications	2
Engine	2
Swing Mechanism	2
Weights	2
Undercarriage	2
Drive	2
Hydraulic System	3
Service Refill Capacities	3
Standards	3
Sound Performance	3
Air Conditioning System	3
Dimensions:	
General Forestry	4
Log Loader (Under/Under)	6
Log Loader (Over/Under)	7
Log Loader (Power Clam)	8
Working Ranges and Forces:	
General Forestry (Processor)	9
General Forestry (Road Builder)	10
Log Loader (Under/Under)	11
Log Loader (Over/Under)	12
Log Loader (Power Clam)	13
Reach Boom Lift Capacities	14
Log Loader Boom Lift Capacities	19
Matching Guide	35
Attachments Offering Guide	35
Bucket Specifications and Compatibility:	
North America	36
Australia and New Zealand	38
Standard and Optional Equipment	40
538 GF/538 LL Environmental Declaration	42

538 GF/538 LL Forest Machine Specifications

Engine

Engine Model	Cat® C7.1	
Net Power – ISO 9249	129 kW	172 hp
Engine Power – ISO 14396	129 kW	174 hp
Bore	105 mm	4 in
Stroke	135 mm	5 in
Displacement	7.01 L	428 in ³

- Meets U.S. EPA Tier 4 Final and EU Stage V emission standards.
- Net power is the power available at the flywheel when the engine is equipped with fan, air intake system, exhaust system, and alternator with engine speed at 1,800 rpm.
- All Cat nonroad U.S. EPA Tier 4 Final, EU Stage V, Japan 2014, Korea Tier 5, India CEV Stage V, and China Nonroad Stage IV diesel engines are required to use ULSD (ultra-low sulfur diesel with 15 ppm of sulfur or less) or ULSD blended with the following lower-carbon intensity fuels up to:
 - ✓ 20% biodiesel FAME (fatty acid methyl ester)*
 - ✓ 100% renewable diesel, HVO (hydrotreated vegetable oil) and GTL (gas-to-liquid) fuels

Refer to guidelines for successful application. Please consult your Cat dealer or “Caterpillar Machine Fluids Recommendations” (SEBU6250) for details.

*Engines with no aftertreatment devices can use higher blends, up to 100% biodiesel.

Weights

Operating Weight – Forestry Processor 30 000 kg 66,140 lb

- High Wide undercarriage, 165 mm (6.5") riser, Reach boom, R3.7 m (12'2") Drop Nose stick, 700 mm (28") double grouser shoes, no processor head.

Operating Weight – Forestry Road Builder 39 890 kg 68,100 lb

- High Wide undercarriage, 165 mm (6.5") riser, Reach boom, R2.9 (9'7") Thumb Ready stick, 700 mm (28") double grouser shoes, 1.4 m³ (1.8 yd³) HD bucket.

Operating Weight – Log Loader, Under/Under 31 590 kg 69,640 lb

- High Wide undercarriage, 1219 mm (48") riser, Log Loader boom, 3.5 m (11'6") Under/Under stick with live heel, 700 mm (28") double grouser shoes, no grapple.

Operating Weight – Log Loader, Over/Under 31 880 kg 70,280 lb

- High Wide undercarriage, 1219 mm (48") riser, Log Loader boom, 3.8 m (12'6") Over/Under stick with live heel, 700 mm (28") double grouser shoes, no grapple.

Operating Weight – Log Loader, Power Clam 31 260 kg 68,920 lb

- High Wide undercarriage, 1219 mm (48") riser, Log Loader boom, 3.8 m (12'6") Power Clam stick, 700 mm (28") double grouser shoes, no grapple.

Operating Weight – Log Loader, Power Clam 32 538 kg 71,730 lb

- High Wide undercarriage, 1219 mm (48") easy lock riser, Log Loader boom, 3.8 m (12'6") Power Clam stick, 700 mm (28") double grouser shoes, no grapple.

Swing Mechanism

Swing Speed	11.0 rpm	
Maximum Swing Torque	98 kN·m	72,281 lbf-ft

Undercarriage

Undercarriage Pitch	203 mm	8 in
Track Gauge	2790 mm	110 in
Track Length	4665 mm	184 in
Ground Clearance (without grouser)	716 mm	28 in
Ground Clearance (with grouser)	758 mm	30 in
Track Shoes Width	900 mm	36 in
Track Shoes Width	800 mm	31 in
Track Shoes Width	700 mm	28 in
Track Shoes Width	600 mm	24 in
Number of Shoes (each side)	48	
Number of Track Rollers (each side)	8	
Number of Carrier Rollers (each side)	2	

Drive

Maximum Travel Speed – Rabbit	4.9 km/h	3.0 mph
Maximum Travel Speed – Turtle	3.0 km/h	1.9 mph
Maximum Drawbar Pull	246 kN	55,303 lbf

538 GF/538 LL Forest Machine Specifications

Hydraulic System

Main System – Maximum Flow – Implement	468 L/min (234 × 2 pumps)	124 gal/min (62 × 2 pumps)
Maximum Pressure – Equipment – Implement	35 000 kPa	5,076 psi
Maximum System Pressure – Lift Mode	38 000 kPa	5,511 psi
Maximum Pressure – Travel	35 000 kPa	5,076 psi
Maximum Pressure – Swing	30 000 kPa	4,351 psi

Auxiliary Pump – Heel/Grapple (538 LL)/ Processor (538)

Maximum Flow	54 L/min	14 gal/min
Maximum Pressure	10 335 kPa	1,499 psi

Auxiliary Pump – Power Clam (538 LL)/ Road Builder (538)

Maximum Flow	153 L/min	40 gal/min
Maximum Pressure	10 335 kPa	1,499 psi

538 – General Forestry Linkage

Boom Cylinder – Bore	120 mm	5 in
Boom Cylinder – Rod	85 mm	3 in
Boom Cylinder – Stroke	1260 mm	50 in
Stick Cylinder – Bore	140 mm	6 in
Stick Cylinder – Rod	100 mm	4 in
Stick Cylinder – Stroke	1504 mm	59 in
Bucket Cylinder – Bore	120 mm	5 in
Bucket Cylinder – Rod	85 mm	3 in
Bucket Cylinder – Stroke	1104 mm	43 in

538 LL – Log Loader Linkage

Boom Cylinder – Bore	140 mm	6 in
Boom Cylinder – Rod	100 mm	4 in
Boom Cylinder – Stroke	1160 mm	46 in
Stick Cylinder – Bore	150 mm	6 in
Stick Cylinder – Rod	105 mm	4 in
Stick Cylinder – Stroke	1470 mm	58 in
Heel Cylinder – Bore	130 mm	5 in
Heel Cylinder – Rod	90 mm	4 in
Heel Cylinder – Stroke	1156 mm	46 in

Service Refill Capacities

Fuel Tank Capacity	990 L	262 gal
Cooling System	17.5 L	5 gal
Engine Oil (with filter)	25 L	7 gal
Swing Drive (each)	11.5 L	3 gal
Final Drive (each)	4.5 L	1 gal
Hydraulic System (including tank)	262 L	69 gal
Hydraulic Tank	143 L	38 gal
Diesel Exhaust Fluid (DEF) Tank	41 L	11 gal

Standards

Brakes	ISO 11512:2016
Rollover Protective Structure (ROPS)/Falling Object Protective Structure (FOPS)/Operator Protective Structure (OPS)/Tip Over Protective Structure (TOPS)	ISO 8082-2:2011 ISO 8083:2006 11,600J ISO 10262:1998 Level II ISO 8084:2003 SAE J1356 MAR2013 WCB G603 March 1990 OR-OSHA 437-007-775(14)

Sound Performance

ISO 18564 (external)	98 dB(A)
ISO 18564 (inside cab)	69 dB(A)

- The values shown include an engineering margin of 2 dB(A).
- When properly installed and maintained, the cab offered by Caterpillar, when tested with doors and windows closed according to ANSI/SAE J1166 OCT98, meets OSHA and MSHA requirements for operator sound exposure limits in effect at time of manufacture.
- Hearing protection may be needed when operating with an open operator station and cab (when not properly maintained or doors/windows open) for extended periods or in a noisy environment.

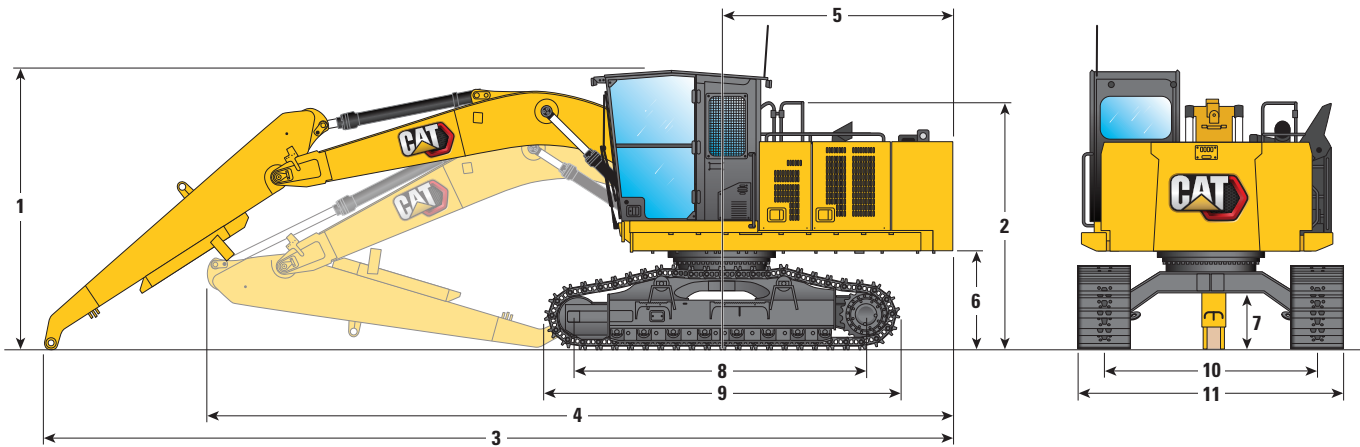
Air Conditioning System

The air conditioning system on this machine contains the fluorinated greenhouse gas refrigerant R134a (Global Warming Potential = 1430). The system contains 1.00 kg of refrigerant, which as a CO₂ equivalent of 1.430 metric tonnes.

538 GF/538 LL Forest Machine Specifications

Dimensions – General Forestry

All dimensions are approximate.



Boom Option

Reach Boom
5.7 m (18'7")

Stick Option

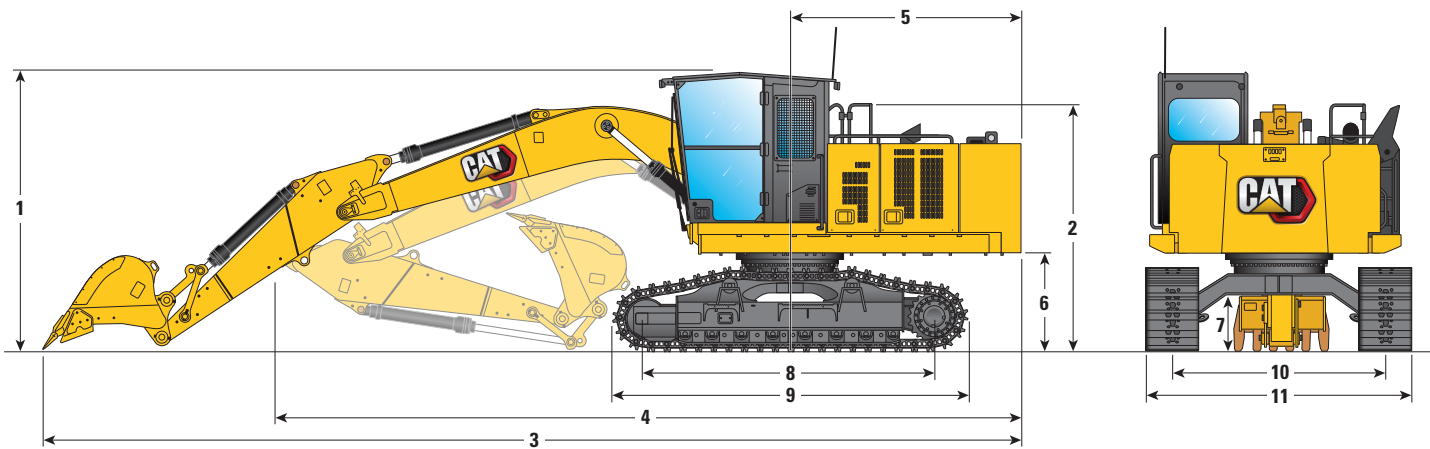
Drop Nose Stick
3.7 m (12'2")

Machine Height	With Shoe Lug		Without Shoe Lug	
	1 Shipping Height (top of cab) – Fixed Riser	3680 mm	12'1"	3640 mm
2 Handrail Height	3270 mm	10'9"	3230 mm	10'7"
3 Shipping Length (with stick and boom stretched out)	11 950 mm	39'2"	11 950 mm	39'2"
4 Shipping Length (with stick curled under boom)	9780 mm	32'1"	9780 mm	32'1"
5 Tail Swing Radius	3130 mm	10'3"	3130 mm	10'3"
6 Counterweight Clearance	1300 mm	4'3"	1260 mm	4'2"
7 Ground Clearance	755 mm	2'6"	715 mm	2'4"
8 Distance Between Idler/Sprocket Center	3790 mm	12'5"	3790 mm	12'5"
9 Track Length	4670 mm	15'4"	4670 mm	15'4"
10 Track Gauge	2790 mm	9'2"	2790 mm	9'2"
Undercarriage Pitch	203 mm	0'8"	203 mm	0'8"
11 Transport Width – 700 mm (28") Track Shoes	3490 mm	11'5"	3490 mm	11'5"

538 GF/538 LL Forest Machine Specifications

Dimensions – General Forestry

All dimensions are approximate.



Boom Option

Reach Boom
5.7 m (18'7")

Stick Option

Thumb Ready Stick
2.9 m (9'7")

Machine Height

With Shoe Lug

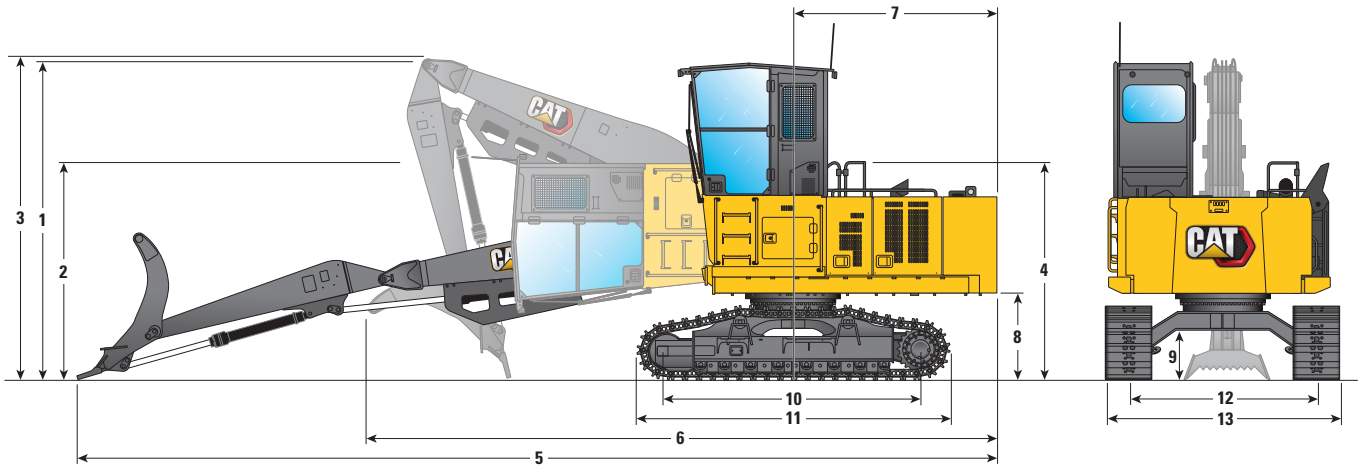
Without Shoe Lug

	With Shoe Lug	Without Shoe Lug
1 Shipping Height (top of cab) – Fixed Riser	3680 mm 12'1"	3640 mm 11'11"
2 Handrail Height	3270 mm 10'9"	3230 mm 10'7"
3 Shipping Length (with stick and boom stretched out)	12 840 mm 42'2"	12 840 mm 42'2"
4 Shipping Length (with stick curled under boom)	9740 mm 31'11"	9740 mm 31'11"
5 Tail Swing Radius	3130 mm 10'3"	3130 mm 10'3"
6 Counterweight Clearance	1300 mm 4'3"	1260 mm 4'2"
7 Ground Clearance	755 mm 2'6"	715 mm 2'4"
8 Distance Between Idler/Sprocket Center	3790 mm 12'5"	3790 mm 12'5"
9 Track Length	4670 mm 15'4"	4670 mm 15'4"
10 Track Gauge	2790 mm 9'2"	2790 mm 9'2"
Undercarriage Pitch	203 mm 0'8"	203 mm 0'8"
11 Transport Width – 700 mm (28") Track Shoes	3490 mm 11'5"	3490 mm 11'5"
Bucket Type	GD	GD
Bucket Capacity	1.43 m ³ 1.87 yd ³	1.43 m ³ 1.87 yd ³
Bucket Tip Radius	1574 mm 5'1"	1574 mm 5'1"

538 GF/538 LL Forest Machine Specifications

Dimensions – Log Loader (Under/Under)

All dimensions are approximate.



Boom Option

Log Loader Boom
5.9 m (19'6")

Stick Option

Under/Under
3.5 m (11'6")

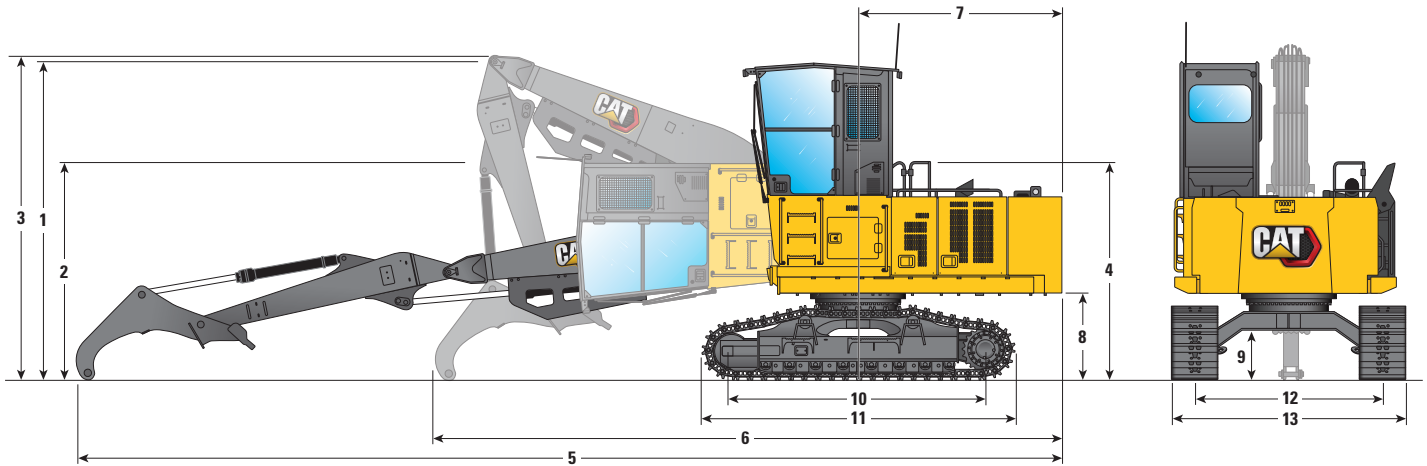
Machine Height

	With Shoe Lug		Without Shoe Lug	
1 Top of Cab Height – Cab Raised	4730 mm	15'6"	4690 mm	15'5"
2 Shipping Height (top of cab) – Cab Tilted	3400 mm	11'2"	3360 mm	11'0"
3 Shipping Height (boom and heel retracted)	4800 mm	15'9"	4760 mm	15'7"
4 Handrail Height	3270 mm	10'9"	3230 mm	10'7"
5 Shipping Length (boom and heel stretched out)	13 690 mm	44'11"	13 690 mm	44'11"
6 Shipping Length (boom and heel retracted)	9060 mm	29'9"	9060 mm	29'9"
7 Tail Swing Radius	3130 mm	10'3"	3130 mm	10'3"
8 Counterweight Clearance	1300 mm	4'3"	1260 mm	4'2"
9 Ground Clearance	755 mm	2'6"	715 mm	2'4"
10 Distance Between Idler/Sprocket Center	3790 mm	12'5"	3790 mm	12'5"
11 Track Length	4670 mm	15'4"	4670 mm	15'4"
12 Track Gauge	2790 mm	9'2"	2790 mm	9'2"
Undercarriage Pitch	203 mm	0'8"	203 mm	0'8"
13 Width – 700 mm (28") Track Shoes	3490 mm	11'5"	3490 mm	11'5"

538 GF/538 LL Forest Machine Specifications

Dimensions – Log Loader (Over/Under)

All dimensions are approximate.



Boom Option

Log Loader Boom
5.9 m (19'6")

Stick Option

Over/Under
3.8 m (12'6")

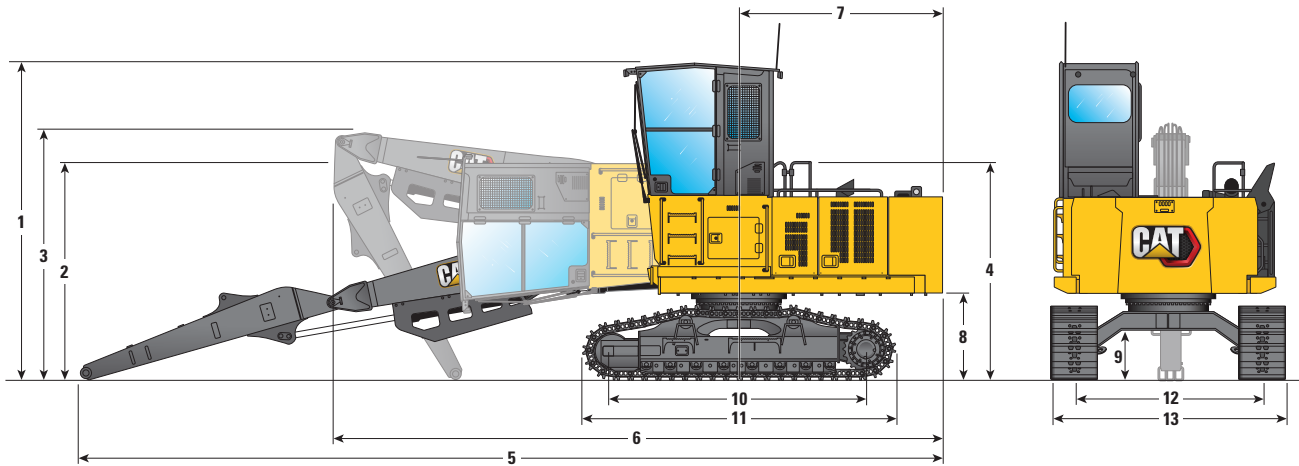
Machine Height

	With Shoe Lug		Without Shoe Lug	
1 Top of Cab Height – Cab Raised	4730 mm	15'6"	4690 mm	15'5"
2 Shipping Height (top of cab) – Cab Tilted	3400 mm	11'2"	3360 mm	11'0"
3 Shipping Height (boom and heel retracted)	5020 mm	16'6"	4980 mm	16'4"
4 Handrail Height	3270 mm	10'9"	3230 mm	10'7"
5 Shipping Length (boom and heel stretched out)	14 700 mm	48'3"	14 700 mm	48'3"
6 Shipping Length (boom and heel retracted)	9350 mm	30'8"	9350 mm	30'8"
7 Tail Swing Radius	3130 mm	10'3"	3130 mm	10'3"
8 Counterweight Clearance	1300 mm	4'3"	1260 mm	4'2"
9 Ground Clearance	755 mm	2'6"	715 mm	2'4"
10 Distance Between Idler/Sprocket Center	3790 mm	12'5"	3790 mm	12'5"
11 Track Length	4670 mm	15'4"	4670 mm	15'4"
12 Track Gauge	2790 mm	9'2"	2790 mm	9'2"
Undercarriage Pitch	203 mm	0'8"	203 mm	0'8"
13 Width – 700 mm (28") Track Shoes	3490 mm	11'5"	3490 mm	11'5"

538 GF/538 LL Forest Machine Specifications

Dimensions – Log Loader (Power Clam)

All dimensions are approximate.



Boom Option

Log Loader Boom
5.9 m (19'6")

Stick Option

Power Clam
3.8 m (12'6")

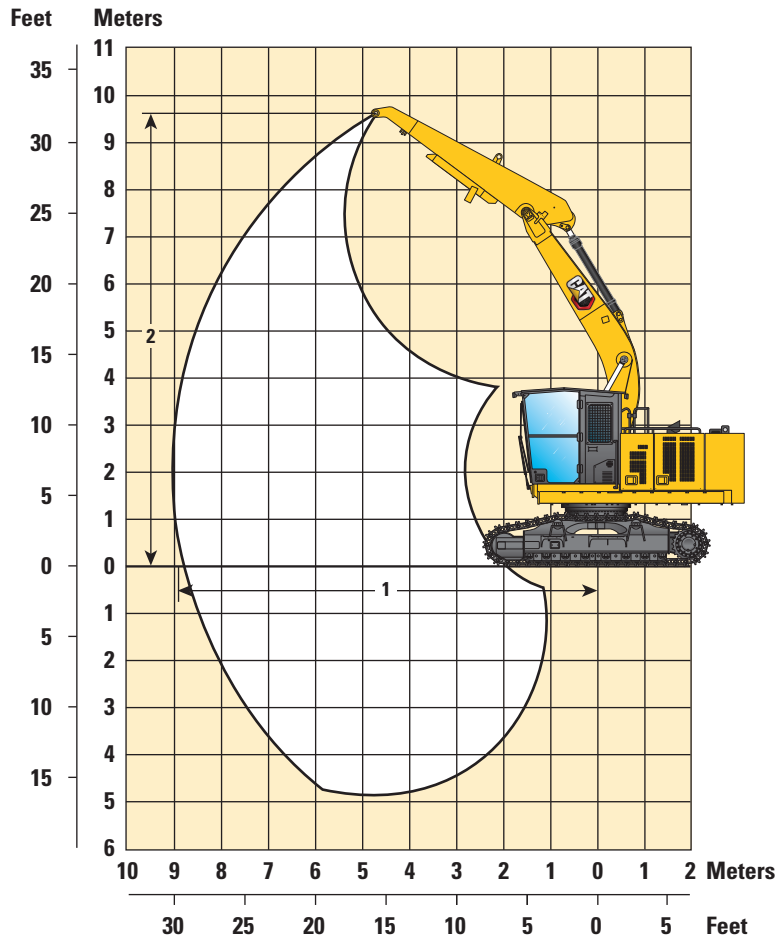
Machine Height

	With Shoe Lug		Without Shoe Lug	
1 Top of Cab Height – Cab Raised	4730 mm	15'6"	4730 mm	15'6"
2 Shipping Height (top of cab) – Cab Tilted	3400 mm	11'2"	3360 mm	11'0"
3 Shipping Height (boom and heel retracted)	3770 mm	12'4"	3730 mm	12'3"
4 Handrail Height	3270 mm	10'9"	3230 mm	10'7"
5 Shipping Length (boom and heel stretched out)	12 830 mm	42'1"	12 830 mm	42'1"
6 Shipping Length (boom and heel retracted)	9120 mm	29'11"	9120 mm	29'11"
7 Tail Swing Radius	3130 mm	10'3"	3130 mm	10'3"
8 Counterweight Clearance	1300 mm	4'3"	1260 mm	4'2"
9 Ground Clearance	755 mm	2'6"	715 mm	2'4"
10 Distance Between Idler/Sprocket Center	3790 mm	12'5"	3790 mm	12'5"
11 Track Length	4670 mm	15'4"	4670 mm	15'4"
12 Track Gauge	2790 mm	9'2"	2790 mm	9'2"
Undercarriage Pitch	203 mm	0'8"	203 mm	0'8"
13 Width – 700 mm (28") Track Shoes	3490 mm	11'5"	3490 mm	11'5"

538 GF/538 LL Forest Machine Specifications

Working Ranges and Forces – General Forestry (Processor)*

All dimensions are approximate.



Boom Option

**Reach Boom
5.7 m (18'7")**

Stick Option

**Drop Nose Stick
3.7 m (12'2")**

1 Maximum Reach at Stick Nose at Ground Level

8800 mm

28'10"

Maximum Lift at Ground Level @ 4.5 m (15') Over Front and Side

11 250 kg

24,300 lb

2 Maximum Height at Stick Nose

9640 mm

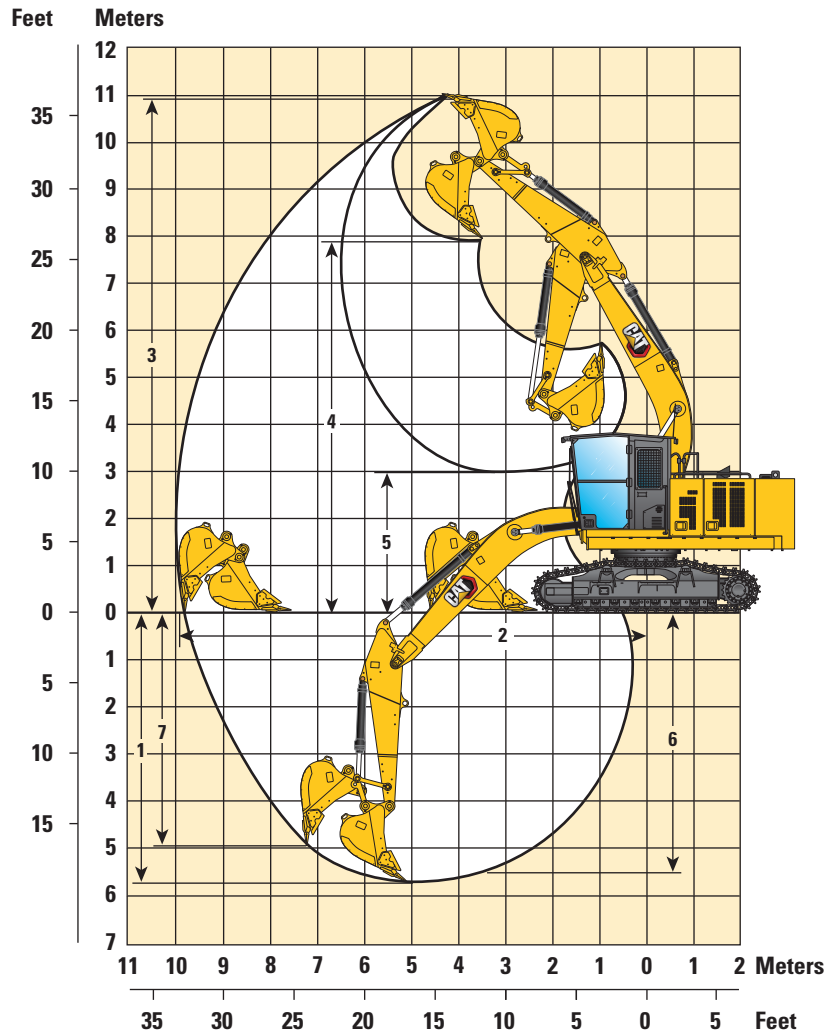
31'8"

*Without processor installed

538 GF/538 LL Forest Machine Specifications

Working Ranges and Forces – General Forestry (Road Builder)

All dimensions are approximate.

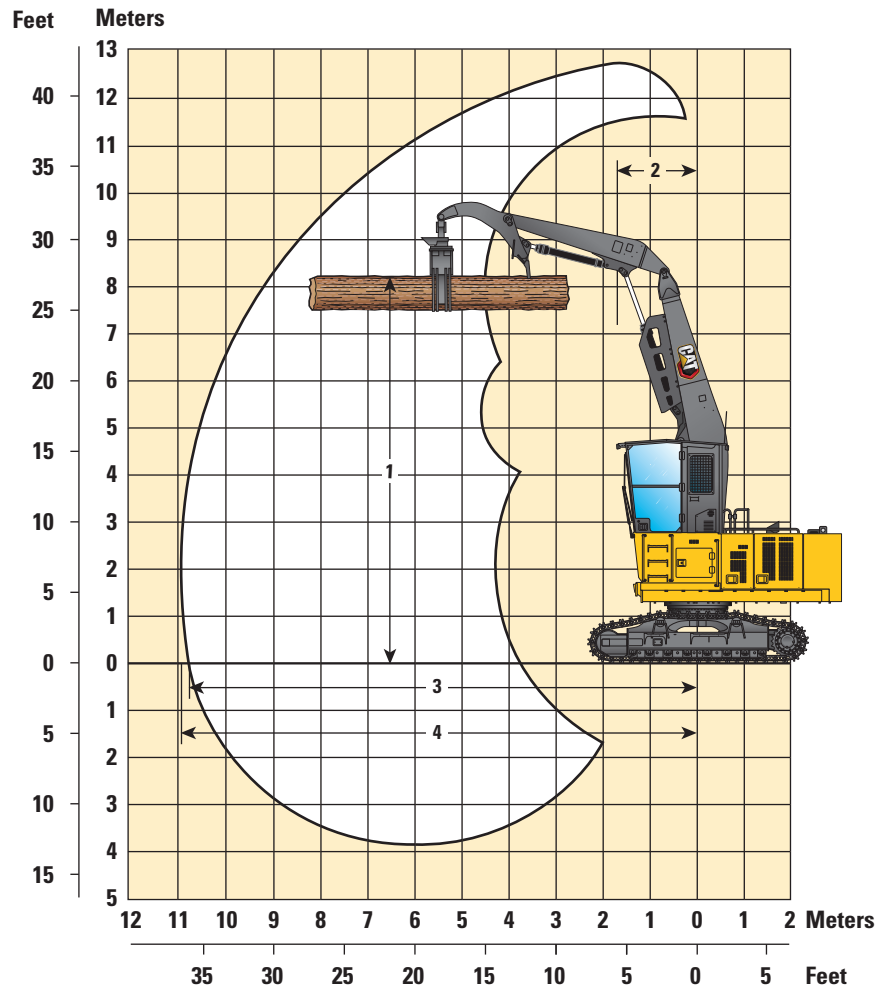


Boom Option	Reach Boom 5.7 m (18'8")	
Stick Option	Thumb Ready Stick 2.9 m (9'7")	
1 Maximum Digging Depth	5720 mm	18'9"
2 Maximum Reach at Ground Level	9820 mm	32'3"
Maximum Lift at Ground Level @ 4.5 m (15') Over Side	11 500 kg	24,900 lb
3 Maximum Cutting Height	10 980 mm	36'0"
4 Maximum Loading Height	7870 mm	25'10"
5 Minimum Loading Height	2990 mm	9'9"
6 Maximum Depth Cut for 2440 mm (8'0") Level Bottom	5550 mm	18'3"
7 Maximum Vertical Wall Digging Depth	4970 mm	16'4"
Bucket Digging Force (ISO)	140.51 kN	31,588 lbf
Stick Digging Force (ISO)	106.68 kN	23,983 lbf
Bucket Type	GD	
Bucket Capacity	1.43 m ³	1.87 yd ³
Bucket Tip Radius	1574 mm	5'1"

538 GF/538 LL Forest Machine Specifications

Working Ranges and Forces – Log Loader (Under/Under)*

All dimensions are approximate.



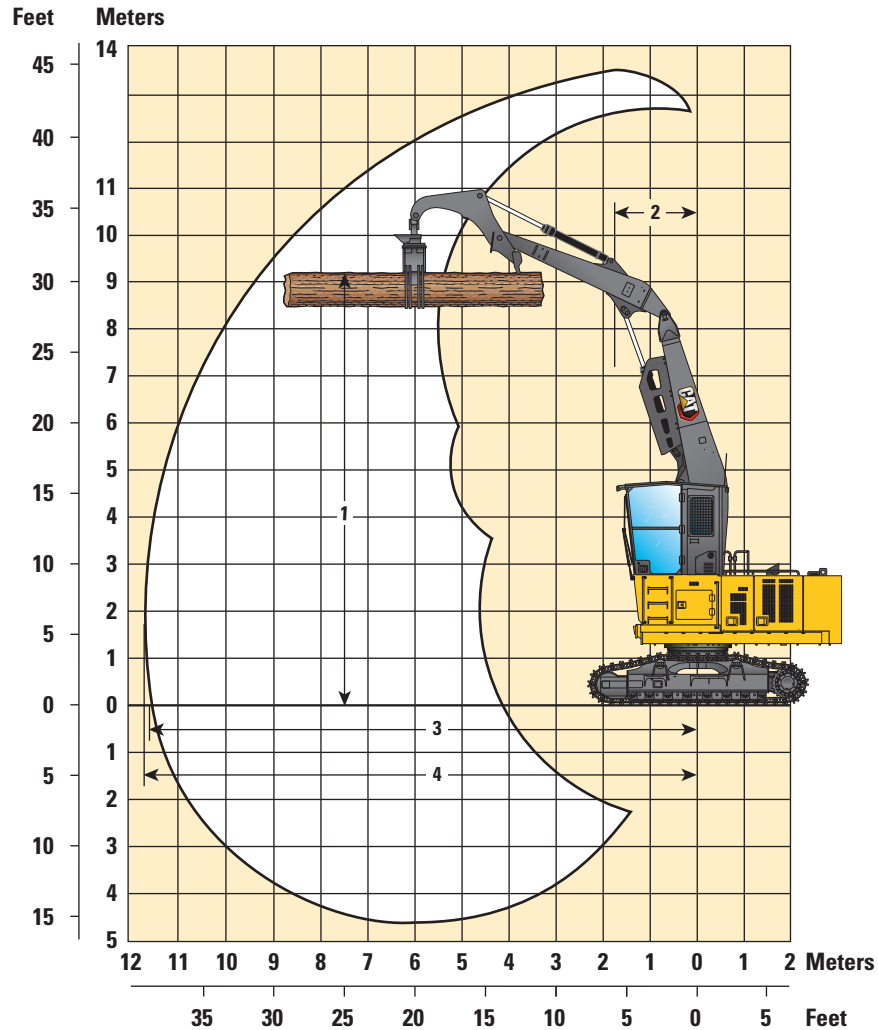
Boom Option	Reach Boom 5.9 m (19'6")	
Stick Option	Under/Under 3.5 m (11'6")	
1 Maximum Level Log Height	8295 mm	27'3"
2 Reach at Maximum Height	1620 mm	5'4"
Maximum Lift at Ground Level @ 4.5 m (15') Over Front (with live heel)	15 100 kg	34,850 lb
Maximum Lift at Ground Level @ 4.5 m (15') Over Side (with live heel)	13 150 kg	28,250 lb
3 Maximum Reach at Stick Nose at Ground Level	10 790 mm	35'5"
4 Maximum Reach at Heel Nose	10 960 mm	35'11"

*Weight of grapple is not included and must be deducted from lift values.

538 GF/538 LL Forest Machine Specifications

Working Ranges and Forces – Log Loader (Over/Under)*

All dimensions are approximate.



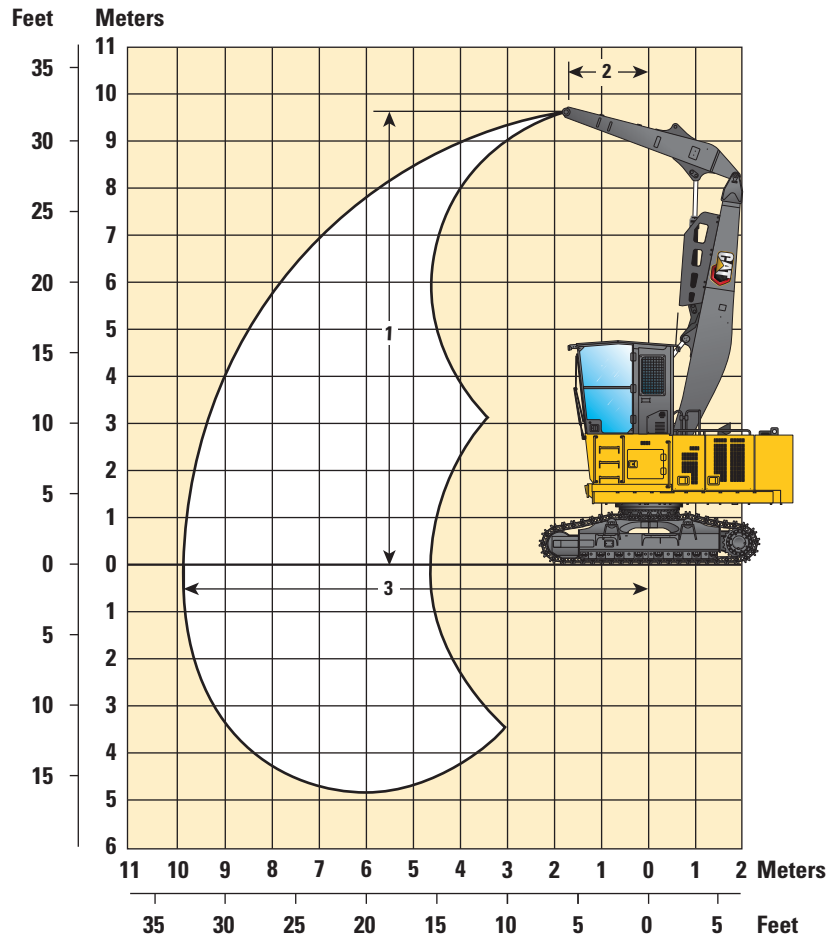
Boom Option	Reach Boom 5.9 m (19'6")	
Stick Option	Over/Under 3.8 m (12'6")	
1 Maximum Level Log Height	9220 mm	30'3"
2 Reach at Maximum Height	1690 mm	5'7"
Maximum Lift at Ground Level @ 4.5 m (15') Over Front (with live heel)	15 600 kg	34,400 lb
Maximum Lift at Ground Level @ 4.5 m (15') Over Side (with live heel)	12 810 kg	28,250 lb
3 Maximum Reach at Stick Nose at Ground Level	11 540 mm	37'10"
4 Maximum Reach Heel Nose	11 710 mm	38'5"

*Weight of grapple is not included and must be deducted from lift values.

538 GF/538 LL Forest Machine Specifications

Working Ranges and Forces – Log Loader (Power Clam)*

All dimensions are approximate.



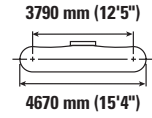
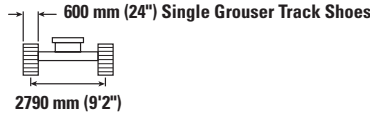
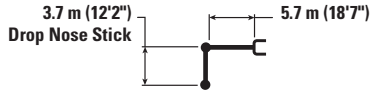
Boom Option	Reach Boom 5.9 m (19'6")	
Stick Option	Power Clam 3.8 m (12'6")	
1 Maximum Stick Nose Height	9880 mm	32'5"
2 Maximum Reach at Stick Nose Height	1690 mm	5'7"
Maximum Lift at Ground Level @ 4.5 m (15') Over Front and Side	10 600 kg	25,650 lb
3 Maximum Reach at Stick Nose at Ground Level	9680 mm	31'9"

*Weight of grapple is not included and must be deducted from lift values.

538 GF/538 LL Forest Machine Specifications

Reach Boom Lift Capacities – Counterweight: 5.2 mt (11,450 lb) – without Attachment, Heavy Lift: On

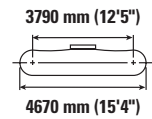
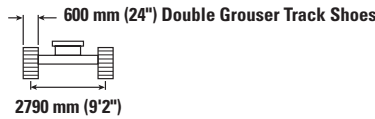
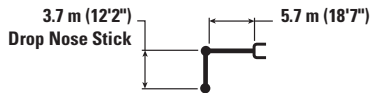
General Forestry (full-fuel)



Reach Boom Lift Capacity	Unit	1500 mm/5'0"		3000 mm/10'0"		4500 mm/15'0"		6000 mm/20'0"		7500 mm/25'0"		9000 mm/30'0"		mm ft/in		
		kg	lb	kg	lb	kg	lb	kg	lb	kg	lb	kg	lb			
9000 mm 30'0"	kg lb													*4100 *9,150	*4100 *9,150	5670 17'11"
7500 mm 25'0"	kg lb							*4600 *10,200	*4600 *10,200					*3700 *8,200	*3700 *8,200	7160 23'1"
6000 mm 20'0"	kg lb							*4800 *10,500	*4800 *10,500	*4900 *10,400	*4900 *10,400			*3600 *7,850	*3600 *7,850	8100 26'4"
4500 mm 15'0"	kg lb					*6000 *12,900	*6000 *12,900	*5450 *11,900	*5450 *11,900	*5150 *11,300	*5150 *11,300			*3600 *7,900	*3600 *7,900	8680 28'4"
3000 mm 10'0"	kg lb			*11 950 *25,450	*11 950 *25,450	*8000 *17,200	*8000 *17,200	*6450 *13,950	*6450 *13,950	*5650 *12,350	*5650 *12,350			*3750 *8,200	*3750 *8,200	8980 29'5"
1500 mm 5'0"	kg lb			*9600 *22,400	*9600 *22,400	*9950 *21,500	*9950 *21,500	*7450 *16,150	*7450 *16,150	*6200 *13,500	*6200 *13,500	*4100	*4100	*4000 *8,800	*4000 *8,800	9020 29'6"
0 mm 0'0"	kg lb			*9650 *21,900	*9650 *21,900	*11 250 *24,300	*11 250 *24,300	*8250 *17,850	*8250 *17,850	*6650 *14,450	6600 14,200			*4450 *9,800	*4450 *9,800	8800 28'10"
-1500 mm -5'0"	kg lb	*8000 *17,800	*8000 *17,800	*12 700 *28,700	*12 700 *28,700	*11 650 *25,250	*11 650 *25,250	*8600 *18,650	*8600 *18,650	*6800 *14,750	6500 14,050			*5250 *11,600	*5250 *11,600	8300 27'2"
-3000 mm -10'0"	kg lb			*16 400 *35,550	*16 400 *35,550	*11 250 *24,350	*11 250 *24,350	*8400 *18,100	*8400 *18,100					*6450 *14,200	*6450 *14,200	7470 24'4"
-4500 mm -15'0"	kg lb					*9800 *20,950	*9800 *20,950	*7100 *15,050	*7100 *15,050					*6800 *15,050	*6800 *15,050	6170 19'11"

Reach Boom Lift Capacities – Counterweight: 5.2 mt (11,450 lb) – without Attachment, Heavy Lift: On

General Forestry (full-fuel)



Reach Boom Lift Capacity	Unit	1500 mm/5'0"		3000 mm/10'0"		4500 mm/15'0"		6000 mm/20'0"		7500 mm/25'0"		9000 mm/30'0"		mm ft/in		
		kg	lb	kg	lb	kg	lb	kg	lb	kg	lb	kg	lb			
9000 mm 30'0"	kg lb													*4100 *9,150	*4100 *9,150	5670 17'11"
7500 mm 25'0"	kg lb							*4600 *10,200	*4600 *10,200					*3700 *8,200	*3700 *8,200	7160 23'1"
6000 mm 20'0"	kg lb							*4800 *10,500	*4800 *10,500	*4900 *10,400	*4900 *10,400			*3600 *7,850	*3600 *7,850	8100 26'4"
4500 mm 15'0"	kg lb					*6000 *12,900	*6000 *12,900	*5450 *11,900	*5450 *11,900	*5150 *11,300	*5150 *11,300			*3600 *7,900	*3600 *7,900	8680 28'4"
3000 mm 10'0"	kg lb			*11 950 *25,450	*11 950 *25,450	*8000 *17,200	*8000 *17,200	*6450 *13,950	*6450 *13,950	*5650 *12,350	*5650 *12,350			*3750 *8,200	*3750 *8,200	8980 29'5"
1500 mm 5'0"	kg lb			*9600 *22,400	*9600 *22,400	*9950 *21,500	*9950 *21,500	*7450 *16,150	*7450 *16,150	*6200 *13,500	*6200 *13,500	*4100	*4100	*4000 *8,800	*4000 *8,800	9020 29'6"
0 mm 0'0"	kg lb			*9650 *21,900	*9650 *21,900	*11 250 *24,300	*11 250 *24,300	*8250 *17,850	*8250 *17,850	*6650 *14,450	6600 14,200			*4450 *9,800	*4450 *9,800	8800 28'10"
-1500 mm -5'0"	kg lb	*8000 *17,800	*8000 *17,800	*12 700 *28,700	*12 700 *28,700	*11 650 *25,250	*11 650 *25,250	*8600 *18,650	*8600 *18,650	*6800 *14,750	6550 14,100			*5250 *11,600	*5250 *11,600	8300 27'2"
-3000 mm -10'0"	kg lb			*16 400 *35,550	*16 400 *35,550	*11 250 *24,350	*11 250 *24,350	*8400 *18,100	*8400 *18,100					*6450 *14,200	*6450 *14,200	7470 24'4"
-4500 mm -15'0"	kg lb					*9800 *20,950	*9800 *20,950	*7100 *15,050	*7100 *15,050					*6800 *15,050	*6800 *15,050	6170 19'11"



ISO 10567



* Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

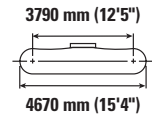
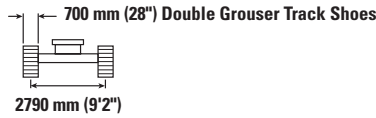
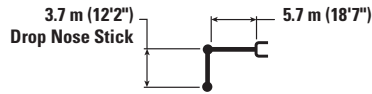
Lift capacity stays with ±5% for all available track shoes.

Always refer to the appropriate Operation and Maintenance Manual for specific product information.

538 GF/538 LL Forest Machine Specifications

Reach Boom Lift Capacities – Counterweight: 5.2 mt (11,450 lb) – without Attachment, Heavy Lift: On

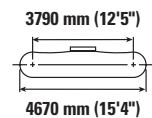
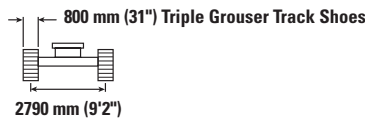
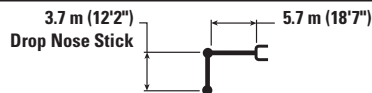
General Forestry (full-fuel)



Reach Boom Lift Capacity	Unit	1500 mm/5'0"		3000 mm/10'0"		4500 mm/15'0"		6000 mm/20'0"		7500 mm/25'0"		9000 mm/30'0"		mm ft/in		
		kg	lb	kg	lb	kg	lb	kg	lb	kg	lb	kg	lb			
9000 mm 30'0"	kg lb													*4100 *9,150	*4100 *9,150	5670 17'11"
7500 mm 25'0"	kg lb							*4600 *10,200	*4600 *10,200					*3700 *8,200	*3700 *8,200	7160 23'1"
6000 mm 20'0"	kg lb							*4800 *10,500	*4800 *10,500	*4900 *10,400	*4900 *10,400			*3600 *7,850	*3600 *7,850	8100 26'4"
4500 mm 15'0"	kg lb					*6000 *12,900	*6000 *12,900	*5450 *11,900	*5450 *11,900	*5150 *11,300	*5150 *11,300			*3600 *7,900	*3600 *7,900	8680 28'4"
3000 mm 10'0"	kg lb			*11 950 *25,450	*11 950 *25,450	*8000 *17,200	*8000 *17,200	*6450 *13,950	*6450 *13,950	*5650 *12,350	*5650 *12,350			*3750 *8,200	*3750 *8,200	8980 29'5"
1500 mm 5'0"	kg lb			*9600 *22,400	*9600 *22,400	*9950 *21,500	*9950 *21,500	*7450 *16,150	*7450 *16,150	*6200 *13,500	*6200 *13,500	*4100	*4100	*4000 *8,800	*4000 *8,800	9020 29'6"
0 mm 0'0"	kg lb			*9650 *21,900	*9650 *21,900	*11 250 *24,300	*11 250 *24,300	*8250 *17,850	*8250 *17,850	*6650 *14,450	*6650 *14,400			*4450 *9,800	*4450 *9,800	8800 28'10"
-1500 mm -5'0"	kg lb	*8000 *17,800	*8000 *17,800	*12 700 *28,700	*12 700 *28,700	*11 650 *25,250	*11 650 *25,250	*8600 *18,650	*8600 *18,650	*6800 *14,750	6600 14,250			*5250 *11,600	*5250 *11,600	8300 27'2"
-3000 mm -10'0"	kg lb			*16 400 *35,550	*16 400 *35,550	*11 250 *24,350	*11 250 *24,350	*8400 *18,100	*8400 *18,100					*6450 *14,200	*6450 *14,200	7470 24'4"
-4500 mm -15'0"	kg lb					*9800 *20,950	*9800 *20,950	*7100 *15,050	*7100 *15,050					*6800 *15,050	*6800 *15,050	6170 19'11"

Reach Boom Lift Capacities – Counterweight: 5.2 mt (11,450 lb) – without Attachment, Heavy Lift: On

General Forestry (full-fuel)



Reach Boom Lift Capacity	Unit	1500 mm/5'0"		3000 mm/10'0"		4500 mm/15'0"		6000 mm/20'0"		7500 mm/25'0"		9000 mm/30'0"		mm ft/in		
		kg	lb	kg	lb	kg	lb	kg	lb	kg	lb	kg	lb			
9000 mm 30'0"	kg lb													*4100 *9,150	*4100 *9,150	5670 17'11"
7500 mm 25'0"	kg lb							*4600 *10,200	*4600 *10,200					*3700 *8,200	*3700 *8,200	7160 23'1"
6000 mm 20'0"	kg lb							*4800 *10,500	*4800 *10,500	*4900 *10,400	*4900 *10,400			*3600 *7,850	*3600 *7,850	8100 26'4"
4500 mm 15'0"	kg lb					*6000 *12,900	*6000 *12,900	*5450 *11,900	*5450 *11,900	*5150 *11,300	*5150 *11,300			*3600 *7,900	*3600 *7,900	8680 28'4"
3000 mm 10'0"	kg lb			*11 950 *25,450	*11 950 *25,450	*8000 *17,200	*8000 *17,200	*6450 *13,950	*6450 *13,950	*5650 *12,350	*5650 *12,350			*3750 *8,200	*3750 *8,200	8980 29'5"
1500 mm 5'0"	kg lb			*9600 *22,400	*9600 *22,400	*9950 *21,500	*9950 *21,500	*7450 *16,150	*7450 *16,150	*6200 *13,500	*6200 *13,500	*4100	*4100	*4000 *8,800	*4000 *8,800	9020 29'6"
0 mm 0'0"	kg lb			*9650 *21,900	*9650 *21,900	*11 250 *24,300	*11 250 *24,300	*8250 *17,850	*8250 *17,850	*6650 *14,450	*6650 *14,450			*4450 *9,800	*4450 *9,800	8800 28'10"
-1500 mm -5'0"	kg lb	*8000 *17,800	*8000 *17,800	*12 700 *28,700	*12 700 *28,700	*11 650 *25,250	*11 650 *25,250	*8600 *18,650	*8600 *18,650	*6800 *14,750	6650 14,300			*5250 *11,600	*5250 *11,600	8300 27'2"
-3000 mm -10'0"	kg lb			*16 400 *35,550	*16 400 *35,550	*11 250 *24,350	*11 250 *24,350	*8400 *18,100	*8400 *18,100					*6450 *14,200	*6450 *14,200	7470 24'4"
-4500 mm -15'0"	kg lb					*9800 *20,950	*9800 *20,950	*7100 *15,050	*7100 *15,050					*6800 *15,050	*6800 *15,050	6170 19'11"



ISO 10567



* Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

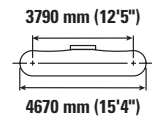
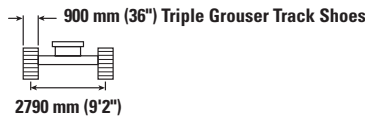
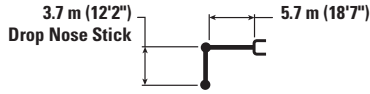
Lift capacity stays with ±5% for all available track shoes.

Always refer to the appropriate Operation and Maintenance Manual for specific product information.

538 GF/538 LL Forest Machine Specifications

Reach Boom Lift Capacities – Counterweight: 5.2 mt (11,450 lb) – without Attachment, Heavy Lift: On

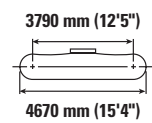
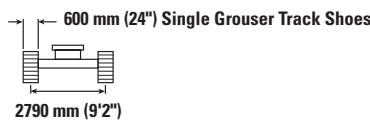
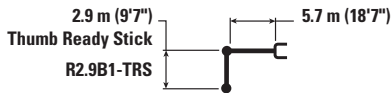
General Forestry (full-fuel)



Reach Boom	Unit	1500 mm/5'0"		3000 mm/10'0"		4500 mm/15'0"		6000 mm/20'0"		7500 mm/25'0"		9000 mm/30'0"		mm ft/in		
9000 mm 30'0"	kg lb													*4100 *9,150	*4100 *9,150	5670 17'11"
7500 mm 25'0"	kg lb							*4600 *10,200	*4600 *10,200					*3700 *8,200	*3700 *8,200	7160 23'1"
6000 mm 20'0"	kg lb							*4800 *10,500	*4800 *10,500	*4900 *10,400	*4900 *10,400			*3600 *7,850	*3600 *7,850	8100 26'4"
4500 mm 15'0"	kg lb					*6000 *12,900	*6000 *12,900	*5450 *11,900	*5450 *11,900	*5150 *11,300	*5150 *11,300			*3600 *7,900	*3600 *7,900	8680 28'4"
3000 mm 10'0"	kg lb			*11 950 *25,450	*11 950 *25,450	*8000 *17,200	*8000 *17,200	*6450 *13,950	*6450 *13,950	*5650 *12,350	*5650 *12,350			*3750 *8,200	*3750 *8,200	8980 29'5"
1500 mm 5'0"	kg lb			*9600 *22,400	*9600 *22,400	*9950 *21,500	*9950 *21,500	*7450 *16,150	*7450 *16,150	*6200 *13,500	*6200 *13,500	*4100	*4100	*4000 *8,800	*4000 *8,800	9020 29'6"
0 mm 0'0"	kg lb			*9650 *21,900	*9650 *21,900	*11 250 *24,300	*11 250 *24,300	*8250 *17,850	*8250 *17,850	*6650 *14,450	*6650 *14,450			*4450 *9,800	*4450 *9,800	8800 28'10"
-1500 mm -5'0"	kg lb	*8000 *17,800	*8000 *17,800	*12 700 *28,700	*12 700 *28,700	*11 650 *25,250	*11 650 *25,250	*8600 *18,650	*8600 *18,650	*6800 *14,750	*6800 *14,750			*5250 *11,600	*5250 *11,600	8300 27'2"
-3000 mm -10'0"	kg lb			*16 400 *35,550	*16 400 *35,550	*24,350	*24,350	*18,100	*18,100					*6450 *14,200	*6450 *14,200	7470 24'4"
-4500 mm -15'0"	kg lb					*9800 *20,950	*9800 *20,950	*7100	*7100					*6800 *15,050	*6800 *15,050	6170 19'11"

Reach Boom Lift Capacities – Counterweight: 5.2 mt (11,450 lb) – without Bucket, Heavy Lift: On

General Forestry (full-fuel)



Reach Boom	Unit	3000 mm/10'0"		4500 mm/15'0"		6000 mm/20'0"		7500 mm/25'0"		mm ft/in		
9000 mm 30'0"	kg lb			*5550	*5550					*4900 *11,100	*4900 *11,100	4670 14'6"
7500 mm 25'0"	kg lb					*5400 *11,100	*5400 *11,100			*4150 *9,250	*4150 *9,250	6400 20'7"
6000 mm 20'0"	kg lb			*5600 *12,200	*5600 *12,200	*5400 *11,850	*5400 *11,850			*3900 *8,600	*3900 *8,600	7440 24'2"
4500 mm 15'0"	kg lb	*9300 *19,750	*9300 *19,750	*7000 *15,100	*7000 *15,100	*6050 *13,100	*6050 *13,100	*5600 *12,250	*5600 *12,250	*3850 *8,500	*3850 *8,500	8080 26'4"
3000 mm 10'0"	kg lb			*8950 *19,300	*8950 *19,300	*6950 *15,000	*6950 *15,000	*6000 *13,000	*6000 *13,000	*4000 *8,750	*4000 *8,750	8390 27'6"
1500 mm 5'0"	kg lb			*10 650 *23,000	*10 650 *23,000	*7800 *16,950	*7800 *16,950	*6400 *13,950	*6400 *13,950	*4250 *9,350	*4250 *9,350	8430 27'7"
0 mm 0'0"	kg lb	*7550 *17,250	*7550 *17,250	*11 500 *24,900	*11 500 *24,900	*8400 *18,200	*8400 *18,200	*6700 *14,500	6450 13,900	*4750 *10,450	*4750 *10,450	8200 26'10"
-1500 mm -5'0"	kg lb	*12 750 *28,850	*12 750 *28,850	*11 450 *24,800	*11 450 *24,800	*8500 *18,350	*8500 *18,350	*6550 *13,200	6450 *13,200	*5650 *12,450	*5650 *12,450	7660 25'0"
-3000 mm -10'0"	kg lb	*14 850 *32,100	*14 850 *32,100	*10 550 *22,750	*10 550 *22,750	*7800 *16,700	*7800 *16,700			*6600 *14,500	*6600 *14,500	6750 22'0"



ISO 10567



* Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

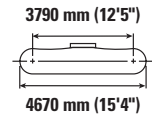
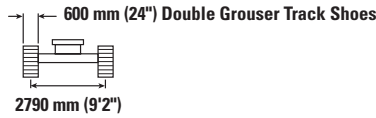
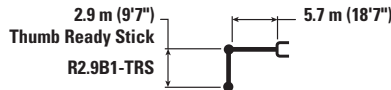
Lift capacity stays with ±5% for all available track shoes.

Always refer to the appropriate Operation and Maintenance Manual for specific product information.

538 GF/538 LL Forest Machine Specifications

Reach Boom Lift Capacities – Counterweight: 5.2 mt (11,450 lb) – without Bucket, Heavy Lift: On

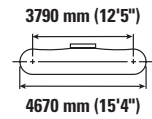
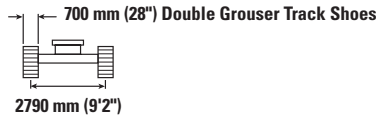
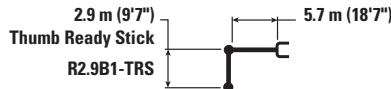
General Forestry (full-fuel)



Reach (mm/ft/in)	Unit	3000 mm/10'0"		4500 mm/15'0"		6000 mm/20'0"		7500 mm/25'0"		Diagram		mm ft/in
		Diagram	Diagram	Diagram	Diagram	Diagram	Diagram	Diagram	Diagram	Diagram	Diagram	
9000 mm 30'0"	kg lb			*5550	*5550					*4900 *11,100	*4900 *11,100	4670 14'6"
7500 mm 25'0"	kg lb					*5400 *11,100	*5400 *11,100			*4150 *9,250	*4150 *9,250	6400 20'7"
6000 mm 20'0"	kg lb			*5600 *12,200	*5600 *12,200	*5400 *11,850	*5400 *11,850			*3900 *8,600	*3900 *8,600	7440 24'2"
4500 mm 15'0"	kg lb	*9300 *19,750	*9300 *19,750	*7000 *15,100	*7000 *15,100	*6050 *13,100	*6050 *13,100	*5600 *12,250	*5600 *12,250	*3850 *8,500	*3850 *8,500	8080 26'4"
3000 mm 10'0"	kg lb			*8950 *19,300	*8950 *19,300	*6950 *15,000	*6950 *15,000	*6000 *13,000	*6000 *13,000	*4000 *8,750	*4000 *8,750	8390 27'6"
1500 mm 5'0"	kg lb			*10 650 *23,000	*10 650 *23,000	*7800 *16,950	*7800 *16,950	*6400 *13,950	*6400 *13,950	*4250 *9,350	*4250 *9,350	8430 27'7"
0 mm 0'0"	kg lb	*7550 *17,250	*7550 *17,250	*11 500 *24,900	*11 500 *24,900	*8400 *18,200	*8400 *18,200	*6700 *14,500	6450 13,900	*4750 *10,450	*4750 *10,450	8200 26'10"
-1500 mm -5'0"	kg lb	*12 750 *28,850	*12 750 *28,850	*11 450 *24,800	*11 450 *24,800	*8500 *18,350	*8500 *18,350	*6550 *13,200	6450 *13,200	*5650 *12,450	*5650 *12,450	7660 25'0"
-3000 mm -10'0"	kg lb	*14 850 *32,100	*14 850 *32,100	*10 550 *22,750	*10 550 *22,750	*7800 *16,700	*7800 *16,700			*6600 *14,500	*6600 *14,500	6750 22'0"

Reach Boom Lift Capacities – Counterweight: 5.2 mt (11,450 lb) – without Bucket, Heavy Lift: On

General Forestry (full-fuel)



Reach (mm/ft/in)	Unit	3000 mm/10'0"		4500 mm/15'0"		6000 mm/20'0"		7500 mm/25'0"		Diagram		mm ft/in
		Diagram	Diagram	Diagram	Diagram	Diagram	Diagram	Diagram	Diagram	Diagram	Diagram	
9000 mm 30'0"	kg lb			*5550	*5550					*4900 *11,100	*4900 *11,100	4670 14'6"
7500 mm 25'0"	kg lb					*5400 *11,100	*5400 *11,100			*4150 *9,250	*4150 *9,250	6400 20'7"
6000 mm 20'0"	kg lb			*5600 *12,200	*5600 *12,200	*5400 *11,850	*5400 *11,850			*3900 *8,600	*3900 *8,600	7440 24'2"
4500 mm 15'0"	kg lb	*9300 *19,750	*9300 *19,750	*7000 *15,100	*7000 *15,100	*6050 *13,100	*6050 *13,100	*5600 *12,250	*5600 *12,250	*3850 *8,500	*3850 *8,500	8080 26'4"
3000 mm 10'0"	kg lb			*8950 *19,300	*8950 *19,300	*6950 *15,000	*6950 *15,000	*6000 *13,000	*6000 *13,000	*4000 *8,750	*4000 *8,750	8390 27'6"
1500 mm 5'0"	kg lb			*10 650 *23,000	*10 650 *23,000	*7800 *16,950	*7800 *16,950	*6400 *13,950	*6400 *13,950	*4250 *9,350	*4250 *9,350	8430 27'7"
0 mm 0'0"	kg lb	*7550 *17,250	*7550 *17,250	*11 500 *24,900	*11 500 *24,900	*8400 *18,200	*8400 *18,200	*6700 *14,500	6500 14,050	*4750 *10,450	*4750 *10,450	8200 26'10"
-1500 mm -5'0"	kg lb	*12 750 *28,850	*12 750 *28,850	*11 450 *24,800	*11 450 *24,800	*8500 *18,350	*8500 *18,350	*6550 *13,200	6500 *13,200	*5650 *12,450	*5650 *12,450	7660 25'0"
-3000 mm -10'0"	kg lb	*14 850 *32,100	*14 850 *32,100	*10 550 *22,750	*10 550 *22,750	*7800 *16,700	*7800 *16,700			*6600 *14,500	*6600 *14,500	6750 22'0"



ISO 10567



* Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

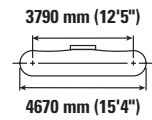
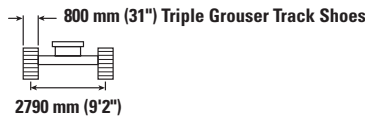
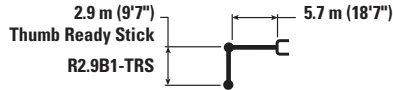
Lift capacity stays with ±5% for all available track shoes.

Always refer to the appropriate Operation and Maintenance Manual for specific product information.

538 GF/538 LL Forest Machine Specifications

Reach Boom Lift Capacities – Counterweight: 5.2 mt (11,450 lb) – without Bucket, Heavy Lift: On

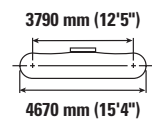
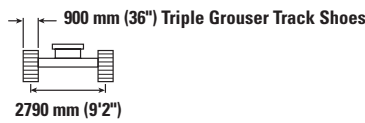
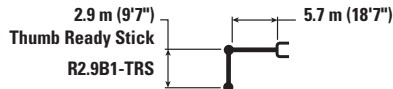
General Forestry (full-fuel)



Reach Boom Lift Capacity	Unit	3000 mm/10'0"		4500 mm/15'0"		6000 mm/20'0"		7500 mm/25'0"		mm ft/in		
		kg	lb	kg	lb	kg	lb	kg	lb	mm	ft/in	
9000 mm 30'0"	kg lb			*5550	*5550					*4900 *11,100	*4900 *11,100	4670 14'6"
7500 mm 25'0"	kg lb					*5400 *11,100	*5400 *11,100			*4150 *9,250	*4150 *9,250	6400 20'7"
6000 mm 20'0"	kg lb			*5600 *12,200	*5600 *12,200	*5400 *11,850	*5400 *11,850			*3900 *8,600	*3900 *8,600	7440 24'2"
4500 mm 15'0"	kg lb	*9300 *19,750	*9300 *19,750	*7000 *15,100	*7000 *15,100	*6050 *13,100	*6050 *13,100	*5600 *12,250	*5600 *12,250	*3850 *8,500	*3850 *8,500	8080 26'4"
3000 mm 10'0"	kg lb			*8950 *19,300	*8950 *19,300	*6950 *15,000	*6950 *15,000	*6000 *13,000	*6000 *13,000	*4000 *8,750	*4000 *8,750	8390 27'6"
1500 mm 5'0"	kg lb			*10 650 *23,000	*10 650 *23,000	*7800 *16,950	*7800 *16,950	*6400 *13,950	*6400 *13,950	*4250 *9,350	*4250 *9,350	8430 27'7"
0 mm 0'0"	kg lb	*7550 *17,250	*7550 *17,250	*11 500 *24,900	*11 500 *24,900	*8400 *18,200	*8400 *18,200	*6700 *14,500	6550 14,150	*4750 *10,450	*4750 *10,450	8200 26'10"
-1500 mm -5'0"	kg lb	*12 750 *28,850	*12 750 *28,850	*11 450 *24,800	*11 450 *24,800	*8500 *18,350	*8500 *18,350	*6550 *13,200	6550 *13,200	*5650 *12,450	*5650 *12,450	7660 25'0"
-3000 mm -10'0"	kg lb	*14 850 *32,100	*14 850 *32,100	*10 550 *22,750	*10 550 *22,750	*7800 *16,700	*7800 *16,700			*6600 *14,500	*6600 *14,500	6750 22'0"

Reach Boom Lift Capacities – Counterweight: 5.2 mt (11,450 lb) – without Bucket, Heavy Lift: On

General Forestry (full-fuel)



Reach Boom Lift Capacity	Unit	3000 mm/10'0"		4500 mm/15'0"		6000 mm/20'0"		7500 mm/25'0"		mm ft/in		
		kg	lb	kg	lb	kg	lb	kg	lb	mm	ft/in	
9000 mm 30'0"	kg lb			*5550	*5550					*4900 *11,100	*4900 *11,100	4670 14'6"
7500 mm 25'0"	kg lb					*5400 *11,100	*5400 *11,100			*4150 *9,250	*4150 *9,250	6400 20'7"
6000 mm 20'0"	kg lb			*5600 *12,200	*5600 *12,200	*5400 *11,850	*5400 *11,850			*3900 *8,600	*3900 *8,600	7440 24'2"
4500 mm 15'0"	kg lb	*9300 *19,750	*9300 *19,750	*7000 *15,100	*7000 *15,100	*6050 *13,100	*6050 *13,100	*5600 *12,250	*5600 *12,250	*3850 *8,500	*3850 *8,500	8080 26'4"
3000 mm 10'0"	kg lb			*8950 *19,300	*8950 *19,300	*6950 *15,000	*6950 *15,000	*6000 *13,000	*6000 *13,000	*4000 *8,750	*4000 *8,750	8390 27'6"
1500 mm 5'0"	kg lb			*10 650 *23,000	*10 650 *23,000	*7800 *16,950	*7800 *16,950	*6400 *13,950	*6400 *13,950	*4250 *9,350	*4250 *9,350	8430 27'7"
0 mm 0'0"	kg lb	*7550 *17,250	*7550 *17,250	*11 500 *24,900	*11 500 *24,900	*8400 *18,200	*8400 *18,200	*6700 *14,500	*6700 *14,500	*4750 *10,450	*4750 *10,450	8200 26'10"
-1500 mm -5'0"	kg lb	*12 750 *28,850	*12 750 *28,850	*11 450 *24,800	*11 450 *24,800	*8500 *18,350	*8500 *18,350	*6550 *13,200	*6550 *13,200	*5650 *12,450	*5650 *12,450	7660 25'0"
-3000 mm -10'0"	kg lb	*14 850 *32,100	*14 850 *32,100	*10 550 *22,750	*10 550 *22,750	*7800 *16,700	*7800 *16,700			*6600 *14,500	*6600 *14,500	6750 22'0"



ISO 10567



* Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

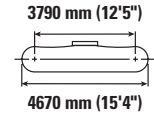
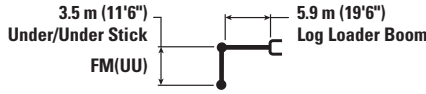
Lift capacity stays with ±5% for all available track shoes.

Always refer to the appropriate Operation and Maintenance Manual for specific product information.

538 GF/538 LL Forest Machine Specifications

Log Loader Boom Lift Capacities – Counterweight: 5.2 mt (11,450 lb) – without Grapple – Heavy Lift: On

Log Loader with Live Heel



Lift Height	Unit	4500 mm/15'0"		6000 mm/20'0"		7500 mm/25'0"		9000 mm/30'0"		10 500 mm/35'0"		mm ft/in		
		kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	
12 000 mm 40'0"	kg lb											*9350 *22,900	*9350 *22,900	4390 12'9"
10 500 mm 35'0"	kg lb			*8950 *18,850	*8950 *18,850							*6100 *13,850	*6100 *13,850	6900 21'11"
9000 mm 30'0"	kg lb			*9150 *20,100	*9150 *20,100	*8250 *17,300	6850 14,650					*5000 *11,150	*5000 *11,150	8440 27'3"
7500 mm 25'0"	kg lb			*9050 *19,750	*9050 *19,750	*8200 *17,900	6950 14,900	6850 *14,000	5100 10,900			*4450 *9,900	*4450 *9,900	9490 30'10"
6000 mm 20'0"	kg lb			*9400 *20,450	*9400 *20,450	*8350 *18,150	6900 14,850	6900 14,750	5150 11,000			*4150 *9,200	4100 9,000	10 220 33'4"
4500 mm 15'0"	kg lb	*7850 *17,600	*7850 *17,600	*10 150 *22,000	9600 20,700	*8650 *18,800	6800 14,600	6800 14,650	5100 10,900	5300 *8,850	3950 8,350	*4000 *8,800	3800 8,350	10 690 35'0"
3000 mm 10'0"	kg lb			*11 050 *23,900	9250 19,900	8900 19,150	6600 14,150	6700 14,450	5000 10,700	5300 11,350	3900 8,350	*3950 *8,700	3650 8,050	10 930 35'10"
1500 mm 5'0"	kg lb			*11 750 *25,400	8850 19,000	8700 18,650	6400 13,700	6600 14,200	4900 10,500	5250 11,250	3850 8,300	*4000 *8,800	3650 8,000	10 960 35'11"
0 mm 0'0"	kg lb	*15 100 *34,850	13 000 27,900	*11 800 *25,500	8500 18,300	8500 18,250	6200 13,350	6500 14,000	4800 10,300	*5050 *10,100	3850 8,300	*4050 *8,850	3750 8,200	10 780 35'4"
-1500 mm -5'0"	kg lb	*11 750 *27,800	*11 750 *27,250	*11 000 *23,750	8300 17,900	8350 18,000	6100 13,100	*6300 *13,400	4750 10,200			*4000 *8,850	4000 8,850	10 200 33'5"
-3000 mm -10'0"	kg lb	*11 850 *25,450	*11 850 *25,450	*9100 *19,500	8250 17,750	*6800 *14,450	6050 13,050					*4800 *10,650	*4800 *10,650	8800 28'7"



ISO 10567



* Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

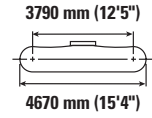
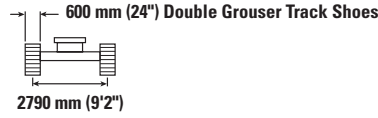
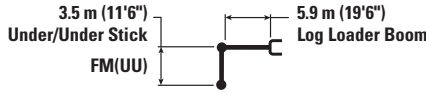
Lift capacity stays with ±5% for all available track shoes.

Always refer to the appropriate Operation and Maintenance Manual for specific product information.

538 GF/538 LL Forest Machine Specifications

Log Loader Boom Lift Capacities – Counterweight: 5.2 mt (11,450 lb) – without Grapple – Heavy Lift: On

Log Loader with Live Heel



Reach	Unit	4500 mm/15'0"		6000 mm/20'0"		7500 mm/25'0"		9000 mm/30'0"		10 500 mm/35'0"		mm ft/in		
		kg	lb	kg	lb	kg	lb	kg	lb	kg	lb	kg	lb	
12 000 mm 40'0"	kg lb											*9350 *22,900	*9350 *22,900	4390 12'9"
10 500 mm 35'0"	kg lb			*8950 *18,850	*8950 *18,850							*6100 *13,850	*6100 *13,850	6900 21'11"
9000 mm 30'0"	kg lb			*9150 *20,100	*9150 *20,100	*8250 *17,300	6900 14,700					*5000 *11,150	*5000 *11,150	8440 27'3"
7500 mm 25'0"	kg lb			*9050 *19,750	*9050 *19,750	*8200 *17,900	6950 14,950	6850 *14,000	5100 10,900			*4450 *9,900	*4450 *9,900	9490 30'10"
6000 mm 20'0"	kg lb			*9400 *20,450	*9400 *20,450	*8350 *18,150	6950 14,900	6900 14,750	5150 11,000			*4150 *9,200	4100 9,050	10 220 33'4"
4500 mm 15'0"	kg lb	*7850 *17,600	*7850 *17,600	*10 150 *22,000	9650 20,700	*8650 *18,800	6800 14,600	6850 14,650	5100 10,950	5300 *8,850	3950 8,350	*4000 *8,800	3800 8,350	10 690 35'0"
3000 mm 10'0"	kg lb			*11 050 *23,900	9250 19,900	8900 19,150	6600 14,200	6750 14,450	5000 10,750	5300 11,350	3900 8,400	*3950 *8,700	3650 8,050	10 930 35'10"
1500 mm 5'0"	kg lb			*11 750 *25,400	8850 19,050	8700 18,700	6400 13,750	6600 14,200	4900 10,500	5250 11,300	3900 8,300	*4000 *8,800	3650 8,000	10 960 35'11"
0 mm 0'0"	kg lb	*15 100 *34,850	13 000 27,950	*11 800 *25,550	8500 18,350	8500 18,250	6200 13,350	6500 14,000	4800 10,300	*5050 *10,100	3850 8,300	*4050 *8,850	3750 8,200	10 780 35'4"
-1500 mm -5'0"	kg lb	*11 750 *27,800	*11 750 *27,300	*11 000 *23,750	8300 17,900	8400 18,000	6100 13,100	*6300 *13,400	4750 10,200			*4000 *8,850	*4000 *8,850	10 200 33'5"
-3000 mm -10'0"	kg lb	*11 850 *25,450	*11 850 *25,450	*9100 *19,500	8250 17,800	*6800 *14,450	6050 13,100					*4800 *10,650	*4800 *10,650	8800 28'7"



ISO 10567



* Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

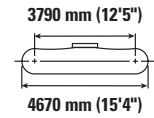
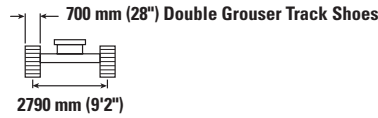
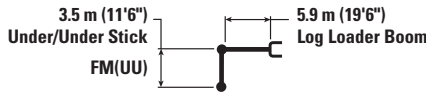
Lift capacity stays with ±5% for all available track shoes.

Always refer to the appropriate Operation and Maintenance Manual for specific product information.

538 GF/538 LL Forest Machine Specifications

Log Loader Boom Lift Capacities – Counterweight: 5.2 mt (11,450 lb) – without Grapple – Heavy Lift: On

Log Loader with Live Heel



Lift Height mm ft/in	Lift Capacity kg lb	4500 mm/15'0"		6000 mm/20'0"		7500 mm/25'0"		9000 mm/30'0"		10 500 mm/35'0"		mm ft/in		
		kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	
12 000 mm 40'0"	kg lb											*9350 *22,900	*9350 *22,900	4390 12'9"
10 500 mm 35'0"	kg lb			*8950 *18,850	*8950 *18,850							*6100 *13,850	*6100 *13,850	6900 21'11"
9000 mm 30'0"	kg lb			*9150 *20,100	*9150 *20,100	*8250 *17,300	6950 14,850					*5000 *11,150	*5000 *11,150	8440 27'3"
7500 mm 25'0"	kg lb			*9050 *19,750	*9050 *19,750	*8200 *17,900	7050 15,100	6950 *14,000	5150 11,000			*4450 *9,900	*4450 *9,900	9490 30'10"
6000 mm 20'0"	kg lb			*9400 *20,450	*9400 *20,450	*8350 *18,150	7000 15,050	6950 *14,950	5200 11,150			*4150 *9,200	4150 9,150	10 220 33'4"
4500 mm 15'0"	kg lb	*7850 *17,600	*7850 *17,600	*10 150 *22,000	9750 20,950	*8650 *18,800	6850 14,750	6900 14,850	5150 11,050	5400 *8,850	4000 8,450	*4000 *8,800	3850 8,450	10 690 35'0"
3000 mm 10'0"	kg lb			*11 050 *23,900	9350 20,150	9000 19,400	6650 14,350	6800 14,650	5050 10,850	5350 11,500	3950 8,500	*3950 *8,700	3700 8,150	10 930 35'10"
1500 mm 5'0"	kg lb			*11 750 *25,400	8950 19,250	8800 18,900	6450 13,900	6700 14,400	4950 10,650	5300 11,450	3950 8,400	*4000 *8,800	3700 8,100	10 960 35'11"
0 mm 0'0"	kg lb	*15 100 *34,850	13 150 28,250	*11 800 *25,550	8600 18,550	8600 18,500	6300 13,500	6600 14,200	4850 10,450	*5050 *10,100	3900 8,400	*4050 *8,850	3800 8,300	10 780 35'4"
-1500 mm -5'0"	kg lb	*11 750 *27,800	*11 750 27,600	*11 000 *23,750	8400 18,100	*8450 *18,150	6150 13,250	*6300 *13,400	4800 10,350			*4000 *8,850	*4000 *8,850	10 200 33'5"
-3000 mm -10'0"	kg lb	*11 850 *25,450	*11 850 *25,450	*9100 *19,500	8350 18,000	*6800 *14,450	6150 13,250					*4800 *10,650	*4800 *10,650	8800 28'7"



ISO 10567



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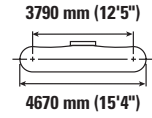
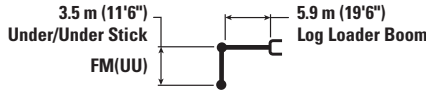
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538 GF/538 LL Forest Machine Specifications

Log Loader Boom Lift Capacities – Counterweight: 5.2 mt (11,450 lb) – without Grapple – Heavy Lift: On

Log Loader with Live Heel



Lift Height	Unit	4500 mm/15'0"		6000 mm/20'0"		7500 mm/25'0"		9000 mm/30'0"		10 500 mm/35'0"		mm ft/in		
		kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	mm ft/in	
12 000 mm 40'0"	kg lb											*9350 *22,900	*9350 *22,900	4390 12'9"
10 500 mm 35'0"	kg lb			*8950 *18,850	*8950 *18,850							*6100 *13,850	*6100 *13,850	6900 21'11"
9000 mm 30'0"	kg lb			*9150 *20,100	*9150 *20,100	*8250 *17,300	7000 14,900					*5000 *11,150	*5000 *11,150	8440 27'3"
7500 mm 25'0"	kg lb			*9050 *19,750	*9050 *19,750	*8200 *17,900	7100 15,150	6950 *14,000	5200 11,050			*4450 *9,900	*4450 *9,900	9490 30'10"
6000 mm 20'0"	kg lb			*9400 *20,450	*9400 *20,450	*8350 *18,150	7050 15,100	7000 15,000	5250 11,200			*4150 *9,200	4150 *9,200	10 220 33'4"
4500 mm 15'0"	kg lb	*7850 *17,600	*7850 *17,600	*10 150 *22,000	9750 21,000	*8650 *18,800	6900 14,850	6950 14,900	5200 11,100	5400 *8,850	4000 8,500	*4000 *8,800	3850 8,500	10 690 35'0"
3000 mm 10'0"	kg lb			*11 050 *23,900	9400 20,200	9050 19,500	6700 14,400	6850 14,700	5100 10,900	5400 11,550	4000 8,550	*3950 *8,700	3750 8,200	10 930 35'10"
1500 mm 5'0"	kg lb			*11 750 *25,400	9000 19,350	8850 19,000	6500 13,950	6750 14,450	4950 10,700	5350 11,500	3950 8,450	*4000 *8,800	3700 8,150	10 960 35'11"
0 mm 0'0"	kg lb	*15 100 *34,850	13 200 28,400	*11 800 *25,550	8650 18,650	8650 18,600	6300 13,600	6650 14,250	4900 10,500	*5050 *10,100	3950 8,450	*4050 *8,850	3800 8,350	10 780 35'4"
-1500 mm -5'0"	kg lb	*11 750 *27,800	*11 750 *27,700	*11 000 *23,750	8450 18,200	*8450 *18,150	6200 13,350	*6300 *13,400	4850 10,400			*4000 *8,850	*4000 *8,850	10 200 33'5"
-3000 mm -10'0"	kg lb	*11 850 *25,450	*11 850 *25,450	*9100 *19,500	8400 18,100	*6800 *14,450	6200 13,300					*4800 *10,650	*4800 *10,650	8800 28'7"



ISO 10567



* Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

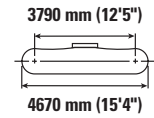
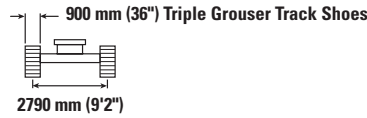
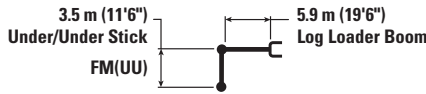
Lift capacity stays with ±5% for all available track shoes.

Always refer to the appropriate Operation and Maintenance Manual for specific product information.

538 GF/538 LL Forest Machine Specifications

Log Loader Boom Lift Capacities – Counterweight: 5.2 mt (11,450 lb) – without Grapple – Heavy Lift: On

Log Loader with Live Heel



Lift Height mm ft/in	kg lb	4500 mm/15'0"		6000 mm/20'0"		7500 mm/25'0"		9000 mm/30'0"		10 500 mm/35'0"		mm ft/in		
		kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	
12 000 mm 40'0"												*9350 *22,900	*9350 *22,900	4390 12'9"
10 500 mm 35'0"				*8950 *18,850	*8950 *18,850							*6100 *13,850	*6100 *13,850	6900 21'11"
9000 mm 30'0"				*9150 *20,100	*9150 *20,100	*8250 *17,300	7200 15,350					*5000 *11,150	*5000 *11,150	8440 27'3"
7500 mm 25'0"				*9050 *19,750	*9050 *19,750	*8200 *17,900	7250 15,600	*7050 *14,000	5350 11,400			*4450 *9,900	*4450 *9,900	9490 30'10"
6000 mm 20'0"				*9400 *20,450	*9400 *20,450	*8350 *18,150	7250 15,500	7200 15,450	5400 11,550			*4150 *9,200	*4150 *9,200	10 220 33'4"
4500 mm 15'0"		*7850 *17,600	*7850 *17,600	*10 150 *22,000	10 050 21,600	*8650 *18,800	7100 15,250	7150 15,350	5350 11,450	5600 *8,850	4150 8,800	*4000 *8,800	4000 8,800	10 690 35'0"
3000 mm 10'0"				*11 050 *23,900	9650 20,800	*9050 *19,650	6900 14,850	7050 15,150	5250 11,250	5550 11,950	4100 8,800	*3950 *8,700	3850 8,450	10 930 35'10"
1500 mm 5'0"				*11 750 *25,400	9250 19,900	9100 19,600	6700 14,400	6950 14,900	5150 11,000	5550 11,850	4100 8,750	*4000 *8,800	3850 8,400	10 960 35'11"
0 mm 0'0"		*15 100 *34,850	13 600 29,250	*11 800 *25,550	8900 19,200	8900 19,150	6500 14,000	6850 14,700	5050 10,850	*5050 *10,100	4050 8,750	*4050 *8,850	3950 8,650	10 780 35'4"
-1500 mm -5'0"		*11 750 *27,800	*11 750 *27,800	*11 000 *23,750	8700 18,750	*8450 *18,150	6400 13,750	*6300 *13,400	5000 10,750			*4000 *8,850	*4000 *8,850	10 200 33'5"
-3000 mm -10'0"		*11 850 *25,450	*11 850 *25,450	*9100 *19,500	8650 18,650	*6800 *14,450	6350 13,700					*4800 *10,650	*4800 *10,650	8800 28'7"



ISO 10567



* Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

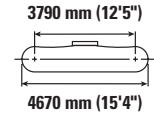
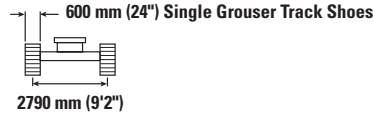
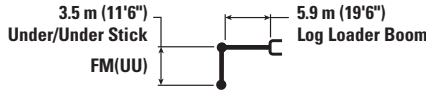
Lift capacity stays with ±5% for all available track shoes.

Always refer to the appropriate Operation and Maintenance Manual for specific product information.

538 GF/538 LL Forest Machine Specifications

Log Loader Boom Lift Capacities – Counterweight: 5.2 mt (11,450 lb) – without Grapple – Heavy Lift: On

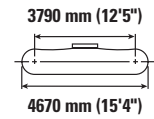
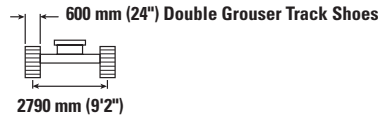
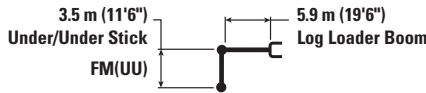
Log Loader without Live Heel



Lift Height		3000 mm/10'0"		4500 mm/15'0"		6000 mm/20'0"		7500 mm/25'0"		9000 mm/30'0"		mm ft/in		
		kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	mm ft/in
10 500 mm 35'0"	kg lb	*35,500	*35,500									*12 150 *28,900	*12 150 *28,900	4310 12'11"
9000 mm 30'0"	kg lb			*12 800 *28,100	*12 800 *28,100	*11 150 *23,600	9650 20,550					*8400 *18,950	8350 *18,950	6510 20'9"
7500 mm 25'0"	kg lb			*12 550 *27,400	*12 550 *27,400	*10 750 *23,450	9750 21,000	9150 *19,400	6850 14,650			*7100 *15,800	6350 14,200	7830 25'4"
6000 mm 20'0"	kg lb			*13 250 *28,750	*13 250 *28,750	*11 000 *23,900	9700 20,850	9200 19,750	6900 14,850			*6500 *14,350	5450 12,050	8700 28'4"
4500 mm 15'0"	kg lb			*14 700 *31,800	*14 700 31,750	*11 600 *25,100	9450 20,400	9100 19,600	6800 14,650	6900 14,800	5200 11,100	*6200 *13,600	4950 10,950	9250 30'3"
3000 mm 10'0"	kg lb					*12 150 *26,350	9200 19,750	8950 19,300	6700 14,400	6850 14,750	5150 11,100	*6050 *13,350	4750 10,450	9530 31'2"
1500 mm 5'0"	kg lb					12 250 26,350	8900 19,200	8800 19,000	6550 14,100	6800 14,650	5100 11,000	*5900 *13,000	4700 10,350	9560 31'4"
0 mm 0'0"	kg lb			*10 000 *24,100	*10 000 *24,100	*11 550 *25,050	8750 18,800	8700 18,800	6450 13,900	*6250 *12,900	5100 10,950	*4850 *10,700	4850 10,700	9350 30'8"
-1500 mm -5'0"	kg lb			*12 350 *26,800	*12 350 *26,800	*9750 *21,000	8650 18,650	*7250 *15,450	6450 13,850			*5450 *12,050	*5450 *12,050	8420 27'6"

Log Loader Boom Lift Capacities – Counterweight: 5.2 mt (11,450 lb) – without Grapple – Heavy Lift: On

Log Loader without Live Heel



Lift Height		3000 mm/10'0"		4500 mm/15'0"		6000 mm/20'0"		7500 mm/25'0"		9000 mm/30'0"		mm ft/in		
		kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	mm ft/in
10 500 mm 35'0"	kg lb	*35,500	*35,500									*12 150 *28,900	*12 150 *28,900	4310 12'11"
9000 mm 30'0"	kg lb			*12 800 *28,100	*12 800 *28,100	*11 150 *23,600	9650 20,550					*8400 *18,950	8350 *18,950	6510 20'9"
7500 mm 25'0"	kg lb			*12 550 *27,400	*12 550 *27,400	*10 750 *23,450	9800 21,000	9200 *19,400	6900 14,700			*7100 *15,800	6350 14,250	7830 25'4"
6000 mm 20'0"	kg lb			*13 250 *28,750	*13 250 *28,750	*11 000 *23,900	9700 20,900	9200 19,800	6900 14,850			*6500 *14,350	5450 12,050	8700 28'4"
4500 mm 15'0"	kg lb			*14 700 *31,800	*14 700 31,750	*11 600 *25,100	9500 20,400	9150 19,650	6850 14,700	6900 14,850	5200 11,150	*6200 *13,600	4950 10,950	9250 30'3"
3000 mm 10'0"	kg lb					*12 150 *26,350	9200 19,800	9000 19,350	6700 14,400	6900 14,800	5150 11,100	*6050 *13,350	4750 10,450	9530 31'2"
1500 mm 5'0"	kg lb					12 250 26,400	8900 19,200	8850 19,000	6550 14,100	6850 14,700	5100 11,000	*5900 *13,000	4700 10,350	9560 31'4"
0 mm 0'0"	kg lb			*10 000 *24,100	*10 000 *24,100	*11 550 *25,050	8750 18,800	8750 18,800	6450 13,950	*6250 *12,900	5100 11,000	*4850 *10,700	4850 10,700	9350 30'8"
-1500 mm -5'0"	kg lb			*12 350 *26,800	*12 350 *26,800	*9750 *21,000	8700 18,700	*7250 *15,450	6450 13,900			*5450 *12,050	*5450 *12,050	8420 27'6"



ISO 10567



* Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

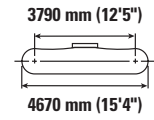
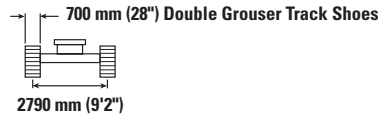
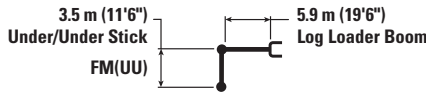
Lift capacity stays with ±5% for all available track shoes.

Always refer to the appropriate Operation and Maintenance Manual for specific product information.

538 GF/538 LL Forest Machine Specifications

Log Loader Boom Lift Capacities – Counterweight: 5.2 mt (11,450 lb) – without Grapple – Heavy Lift: On

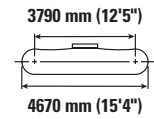
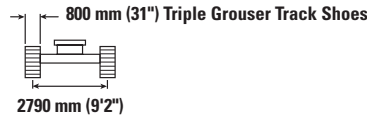
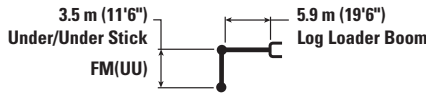
Log Loader without Live Heel



Lift Height		3000 mm/10'0"		4500 mm/15'0"		6000 mm/20'0"		7500 mm/25'0"		9000 mm/30'0"		mm ft/in		
		kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	mm ft/in
10 500 mm 35'0"	kg lb	*35,500	*35,500									*12 150 *28,900	*12 150 *28,900	4310 12'11"
9000 mm 30'0"	kg lb			*12 800 *28,100	*12 800 *28,100	*11 150 *23,600	9750 20,750					*8400 *18,950	*8400 *18,950	6510 20'9"
7500 mm 25'0"	kg lb			*12 550 *27,400	*12 550 *27,400	*10 750 *23,450	9900 21,200	9300 *19,400	6950 14,850			*7100 *15,800	6450 14,400	7830 25'4"
6000 mm 20'0"	kg lb			*13 250 *28,750	*13 250 *28,750	*11 000 *23,900	9800 21,100	9300 20,000	7000 15,000			*6500 *14,350	5500 12,200	8700 28'4"
4500 mm 15'0"	kg lb			*14 700 *31,800	*14 700 *31,800	*11 600 *25,100	9600 20,650	9200 19,850	6900 14,850	7000 15,000	5250 11,250	*6200 *13,600	5000 11,100	9250 30'3"
3000 mm 10'0"	kg lb				30,600	*12 150 *26,350	9300 20,000	9100 19,550	6750 14,550	6950 14,950	5200 11,200	*6050 *13,350	4800 10,550	9530 31'2"
1500 mm 5'0"	kg lb					*12 300 *26,650	9000 19,400	8950 19,250	6650 14,300	6900 14,850	5150 11,150	*5900 *13,000	4750 10,500	9560 31'4"
0 mm 0'0"	kg lb			*10 000 *24,100	*10 000 *24,100	*11 550 *25,050	8850 19,050	8850 19,050	6550 14,100	*6250 *12,900	5150 11,100	*4850 *10,700	*4850 *10,700	9350 30'8"
-1500 mm -5'0"	kg lb			*12 350 *26,800	*12 350 *26,800	*9750 *21,000	8800 18,900	*7250 *15,450	6500 14,050			*5450 *12,050	*5450 *12,050	8420 27'6"

Log Loader Boom Lift Capacities – Counterweight: 5.2 mt (11,450 lb) – without Grapple – Heavy Lift: On

Log Loader without Live Heel



Lift Height		3000 mm/10'0"		4500 mm/15'0"		6000 mm/20'0"		7500 mm/25'0"		9000 mm/30'0"		mm ft/in		
		kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	mm ft/in
10 500 mm 35'0"	kg lb	*35,500	*35,500									*12 150 *28,900	*12 150 *28,900	4310 12'11"
9000 mm 30'0"	kg lb			*12 800 *28,100	*12 800 *28,100	*11 150 *23,600	9800 20,850					*8400 *18,950	*8400 *18,950	6510 20'9"
7500 mm 25'0"	kg lb			*12 550 *27,400	*12 550 *27,400	*10 750 *23,450	9950 21,300	9300 *19,400	7000 14,900			*7100 *15,800	6450 14,450	7830 25'4"
6000 mm 20'0"	kg lb			*13 250 *28,750	*13 250 *28,750	*11 000 *23,900	9850 21,200	9350 20,100	7000 15,100			*6500 *14,350	5550 12,250	8700 28'4"
4500 mm 15'0"	kg lb			*14 700 *31,800	*14 700 *31,800	*11 600 *25,100	9600 20,700	9250 19,950	6950 14,900	7050 15,100	5300 11,300	*6200 *13,600	5050 11,150	9250 30'3"
3000 mm 10'0"	kg lb				30,750	*12 150 *26,350	9350 20,100	9150 19,650	6800 14,650	7000 15,050	5250 11,300	*6050 *13,350	4850 10,600	9530 31'2"
1500 mm 5'0"	kg lb					*12 300 *26,650	9050 19,500	9000 19,350	6650 14,350	6950 14,950	5200 11,200	*5900 *13,000	4800 10,550	9560 31'4"
0 mm 0'0"	kg lb			*10 000 *24,100	*10 000 *24,100	*11 550 *25,050	8900 19,100	*8900 *19,100	6550 14,150	*6250 *12,900	5200 11,150	*4850 *10,700	*4850 *10,700	9350 30'8"
-1500 mm -5'0"	kg lb			*12 350 *26,800	*12 350 *26,800	*9750 *21,000	8800 19,000	*7250 *15,450	6500 14,100			*5450 *12,050	*5450 *12,050	8420 27'6"



ISO 10567



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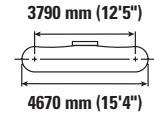
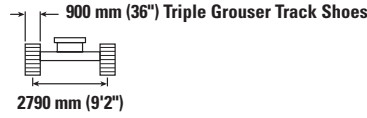
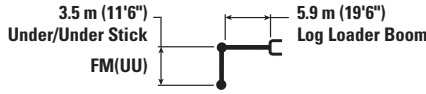
Lift capacity stays with ±5% for all available track shoes.















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538 GF/538 LL Forest Machine Specifications

Log Loader Boom Lift Capacities – Counterweight: 5.2 mt (11,450 lb) – without Grapple – Heavy Lift: On

Log Loader without Live Heel



		3000 mm/10'0"		4500 mm/15'0"		6000 mm/20'0"		7500 mm/25'0"		9000 mm/30'0"				mm ft/in
														
10 500 mm 35'0"	kg lb	*35,500	*35,500									*12 150 *28,900	*12 150 *28,900	4310 12'11"
9000 mm 30'0"	kg lb			*12 800 *28,100	*12 800 *28,100	*11 150 *23,600	10 050 21,450					*8400 *18,950	*8400 *18,950	6510 20'9"
7500 mm 25'0"	kg lb			*12 550 *27,400	*12 550 *27,400	*10 750 *23,450	10 200 21,900	*9500 *19,400	7200 15,350			*7100 *15,800	6650 14,850	7830 25'4"
6000 mm 20'0"	kg lb			*13 250 *28,750	*13 250 *28,750	*11 000 *23,900	10 100 21,750	*9450 *20,500	7200 15,500			*6500 *14,350	5700 12,600	8700 28'4"
4500 mm 15'0"	kg lb			*14 700 *31,800	*14 700 *31,800	*11 600 *25,100	9900 21,300	9550 20,500	7150 15,350	7250 15,550	5450 11,650	*6200 *13,600	5200 11,450	9250 30'3"
3000 mm 10'0"	kg lb					*12 150 *26,350	9600 20,650	9400 20,200	7000 15,050	7200 15,500	5400 11,600	*6050 *13,350	4950 10,950	9530 31'2"
1500 mm 5'0"	kg lb					*12 350 *26,650	9300 20,050	9250 19,900	6850 14,750	7150 15,400	5350 11,550	*5900 *13,000	4950 10,850	9560 31'4"
0 mm 0'0"	kg lb			*10 000 *24,100	*10 000 *24,100	*11 550 *25,050	9150 19,700	*8900 *19,100	6750 14,600	*6250 *12,900	5350 11,500	*4850 *10,700	*4850 *10,700	9350 30'8"
-1500 mm -5'0"	kg lb			*12 350 *26,800	*12 350 *26,800	*9750 *21,000	9100 19,550	*7250 *15,450	6750 14,550			*5450 *12,050	*5450 *12,050	8420 27'6"



ISO 10567



* Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

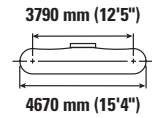
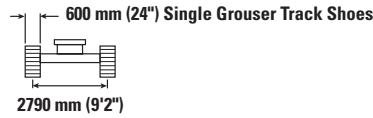
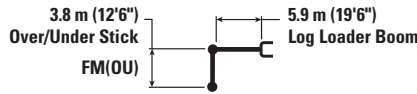
Lift capacity stays with ±5% for all available track shoes.

















Always refer to the appropriate Operation and Maintenance Manual for specific product information.

538 GF/538 LL Forest Machine Specifications

Log Loader Boom Lift Capacities – Counterweight: 5.2 mt (11,450 lb) – without Grapple – Heavy Lift: On

Log Loader with Live Heel (full-fuel)



		3000 mm/10'0"		4500 mm/15'0"		6000 mm/20'0"		7500 mm/25'0"		9000 mm/30'0"		10 500 mm/35'0"				mm ft/in
																
12 000 mm 40'0"	kg lb			*20,650	*20,650	*6550	*6550							*6400 *14,900	*6400 *14,900	6020 18'7"
10 500 mm 35'0"	kg lb					*8350 *18,200	*8350 *18,200	*6750 *13,400	*6750 *13,400					*4800 *10,800	*4800 *10,800	8030 25'8"
9000 mm 30'0"	kg lb							*7650 *16,800	7050 15,050	*5850 *11,000	5100 10,800			*4050 *9,050	*4050 *9,050	9380 30'4"
7500 mm 25'0"	kg lb							*7550 *16,500	7100 15,200	6950 14,900	5200 11,100			*3700 *8,150	*3700 *8,150	10 340 33'8"
6000 mm 20'0"	kg lb							*7700 *16,800	7000 15,050	6950 14,850	5200 11,100	5350 11,400	3950 8,400	*3450 *7,600	*3450 *7,600	11 010 35'11"
4500 mm 15'0"	kg lb					*7900 *17,600	*7900 *17,600	*8100 *17,600	6850 14,700	6850 14,700	5100 10,950	5300 11,400	3950 8,400	*3300 *7,300	*3300 *7,300	11 450 37'5"
3000 mm 10'0"	kg lb					*9700 *21,400	9350 20,100	*8600 *18,650	6600 14,200	6700 14,400	4950 10,650	5250 11,250	3850 8,300	*3250 *7,200	3250 7,100	11 670 38'3"
1500 mm 5'0"	kg lb					*11 200 *24,250	8850 19,100	8650 18,600	6350 13,650	6550 14,050	4800 10,350	5200 11,100	3800 8,150	*3300 *7,250	3200 7,050	11 700 38'4"
0 mm 0'0"	kg lb			*34,400	27,900	*11 650 *25,200	8450 18,150	8400 18,050	6100 13,150	6400 13,800	4700 10,050	5100 11,000	3750 8,000	*3400 *7,450	3300 7,200	11 530 37'9"
-1500 mm -5'0"	kg lb			*13 050 *31,150	12 500 26,800	*11 300 *24,350	8150 17,550	8200 17,650	5950 12,800	6300 13,600	4600 9,900	*4800 *9,800	3700 8,000	*3500 *7,700	3500 7,650	11 050 36'2"
-3000 mm -10'0"	kg lb	*5100 *11,650	*5100 *11,650	*12 950 *28,450	12 300 26,450	*9900 *21,350	8000 17,250	*7550 *16,150	5850 12,600	*5500 *11,550	4550 9,850			*3950 *8,800	*3950 *8,800	9950 32'5"
-4500 mm -15'0"	kg lb					*7400 *15,600	*7400 *15,600							*5850 *13,900	*5850 *13,900	7120 21'10"



ISO 10567



* Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

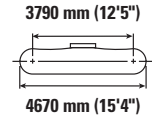
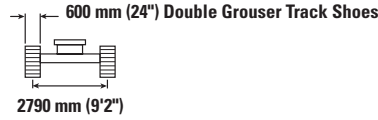
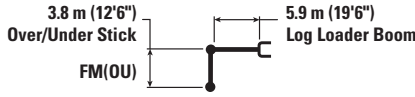
Lift capacity stays with ±5% for all available track shoes.



Always refer to the appropriate Operation and Maintenance Manual for specific product information.

538 GF/538 LL Forest Machine Specifications

Log Loader Boom Lift Capacities – Counterweight: 5.2 mt (11,450 lb) – without Grapple – Heavy Lift: On

Log Loader with Live Heel (full-fuel)



	3000 mm/10'0"		4500 mm/15'0"		6000 mm/20'0"		7500 mm/25'0"		9000 mm/30'0"		10 500 mm/35'0"				mm ft/in
	kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	kg lb	
12 000 mm 40'0"			*20,650	*20,650	*6550	*6550							*6400 *14,900	*6400 *14,900	6020 18'7"
10 500 mm 35'0"					*8350 *18,200	*8350 *18,200	*6750 *13,400	*6750 *13,400					*4800 *10,800	*4800 *10,800	8030 25'8"
9000 mm 30'0"							*7650 *16,800	7050 15,100	*5850 *11,000	5100 10,800			*4050 *9,050	*4050 *9,050	9380 30'4"
7500 mm 25'0"							*7550 *16,500	7100 15,200	6950 14,900	5200 11,150			*3700 *8,150	*3700 *8,150	10 340 33'8"
6000 mm 20'0"							*7700 *16,800	7000 15,050	6950 14,900	5200 11,100	5350 11,400	3950 8,450	*3450 *7,600	*3450 *7,600	11 010 35'11"
4500 mm 15'0"					*7900 *17,600	*7900 *17,600	*8100 *17,600	6850 14,700	6850 14,700	5100 10,950	5350 11,400	3950 8,400	*3300 *7,300	*3300 *7,300	11 450 37'5"
3000 mm 10'0"					*9700 *21,400	9350 20,150	*8600 *18,650	6600 14,200	6700 14,400	4950 10,650	5250 11,300	3900 8,300	*3250 *7,200	3250 7,100	11 670 38'3"
1500 mm 5'0"					*11 200 *24,250	8900 19,100	8650 18,650	6350 13,650	6550 14,100	4850 10,350	5200 11,150	3800 8,150	*3300 *7,250	3200 7,050	11 700 38'4"
0 mm 0'0"					*11 650 *25,200	8450 18,200	8400 18,100	6100 13,150	6400 13,800	4700 10,100	5100 11,000	3750 8,050	*3400 *7,450	3300 7,200	11 530 37'9"
-1500 mm -5'0"			*13 050 *31,150	12 500 26,850	*11 300 *24,350	8150 17,550	8250 17,700	5950 12,800	6350 13,600	4600 9,900	*4800 *9,800	3700 8,000	*3500 *7,700	3500 7,700	11 050 36'2"
-3000 mm -10'0"		*5100 *11,650	*5100 *11,650	*12 950 *28,450	12 350 26,500	*9900 *21,350	8050 17,300	*7550 *16,150	5900 12,650	*5500 *11,550	4600 9,850		*3950 *8,800	*3950 *8,800	9950 32'5"
-4500 mm -15'0"					*7400 *15,600	*7400 *15,600							*5850 *13,900	*5850 *13,900	7120 21'10"



ISO 10567



* Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

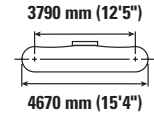
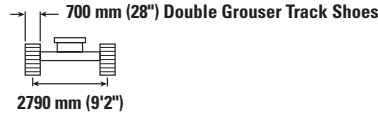
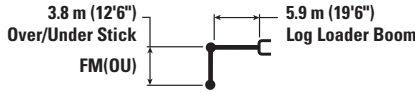
Lift capacity stays with ±5% for all available track shoes.
















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538 GF/538 LL Forest Machine Specifications

Log Loader Boom Lift Capacities – Counterweight: 5.2 mt (11,450 lb) – without Grapple – Heavy Lift: On

Log Loader with Live Heel (full-fuel)



		3000 mm/10'0"		4500 mm/15'0"		6000 mm/20'0"		7500 mm/25'0"		9000 mm/30'0"		10 500 mm/35'0"				mm ft/in
																
12 000 mm 40'0"	kg lb			*20,650	*20,650	*6550	*6550							*6400 *14,900	*6400 *14,900	6020 18'7"
10 500 mm 35'0"	kg lb					*8350 *18,200	*8350 *18,200	*6750 *13,400	*6750 *13,400					*4800 *10,800	*4800 *10,800	8030 25'8"
9000 mm 30'0"	kg lb							*7650 *16,800	7150 15,250	*5850 *11,000	5150 10,950			*4050 *9,050	*4050 *9,050	9380 30'4"
7500 mm 25'0"	kg lb							*7550 *16,500	7150 15,350	*7000 *15,100	5250 11,250			*3700 *8,150	*3700 *8,150	10 340 33'8"
6000 mm 20'0"	kg lb							*7700 *16,800	7100 15,200	*7000 *15,050	5250 11,250	5400 11,550	4000 8,550	*3450 *7,600	*3450 *7,600	11 010 35'11"
4500 mm 15'0"	kg lb					*7900 *17,600	*7900 *17,600	*8100 *17,600	6900 14,850	6950 14,850	5150 11,050	5400 11,550	4000 8,500	*3300 *7,300	*3300 *7,300	11 450 37'5"
3000 mm 10'0"	kg lb					*9700 *21,400	9450 20,350	*8600 *18,650	6700 14,350	6800 14,600	5050 10,800	5350 11,450	3950 8,400	*3250 *7,200	*3250 *7,200	11 670 38'3"
1500 mm 5'0"	kg lb					*11 200 *24,250	9000 19,300	8750 18,850	6450 13,800	6650 14,250	4900 10,500	5250 11,250	3850 8,250	*3300 *7,250	3250 7,150	11 700 38'4"
0 mm 0'0"	kg lb			*34,400	28,250	*25,200	18,400	18,300	13,300	13,950	10,200	11,150	8,150	*7,450	7,300	11 530 37'9"
-1500 mm -5'0"	kg lb			*13 050 *31,150	12 650 27,150	*11 300 *24,350	8250 17,750	8350 17,900	6050 12,950	6400 13,750	4650 10,050	*4800 *9,800	3750 8,100	*3500 *7,700	*3500 *7,700	11 050 36'2"
-3000 mm -10'0"	kg lb	*5100 *11,650	*5100 *11,650	*12 950 *28,450	12 450 26,800	*9900 *21,350	8150 17,500	*7550 *16,150	5950 12,800	*5500 *11,550	4650 10,000			*3950 *8,800	*3950 *8,800	9950 32'5"
-4500 mm -15'0"	kg lb					*7400 *15,600	*7400 *15,600							*5850 *13,900	*5850 *13,900	7120 21'10"



ISO 10567



* Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

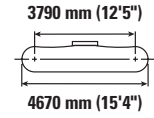
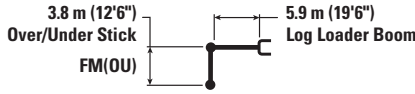
Lift capacity stays with ±5% for all available track shoes.














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538 GF/538 LL Forest Machine Specifications

Log Loader Boom Lift Capacities – Counterweight: 5.2 mt (11,450 lb) – without Grapple – Heavy Lift: On

Log Loader with Live Heel (full-fuel)



		3000 mm/10'0"		4500 mm/15'0"		6000 mm/20'0"		7500 mm/25'0"		9000 mm/30'0"		10 500 mm/35'0"				mm ft/in
																
12 000 mm 40'0"	kg lb			*20,650	*20,650	*6550	*6550							*6400 *14,900	*6400 *14,900	6020 18'7"
10 500 mm 35'0"	kg lb					*8350 *18,200	*8350 *18,200	*6750 *13,400	*6750 *13,400					*4800 *10,800	*4800 *10,800	8030 25'8"
9000 mm 30'0"	kg lb							*7650 *16,800	7150 15,300	*5850 *11,000	5200 11,000			*4050 *9,050	*4050 *9,050	9380 30'4"
7500 mm 25'0"	kg lb							*7550 *16,500	7200 15,450	*7000 *15,150	5300 11,300			*3700 *8,150	*3700 *8,150	10 340 33'8"
6000 mm 20'0"	kg lb							*7700 *16,800	7100 15,300	*7000 *15,150	5250 11,300	5450 *11,600	4050 8,600	*3450 *7,600	*3450 *7,600	11 010 35'11"
4500 mm 15'0"	kg lb					*7900 *17,600	*7900 *17,600	*8100 *17,600	6950 14,950	6950 14,950	5200 11,100	5400 11,600	4000 8,550	*3300 *7,300	*3300 *7,300	11 450 37'5"
3000 mm 10'0"	kg lb					*9700 *21,400	9500 20,450	*8600 *18,650	6700 14,450	6850 14,650	5050 10,850	5350 11,500	3950 8,450	*3250 *7,200	*3250 *7,200	11 670 38'3"
1500 mm 5'0"	kg lb					*11 200 *24,250	9000 19,400	8800 18,950	6450 13,900	6650 14,350	4900 10,550	5300 11,350	3900 8,300	*3300 *7,250	3300 7,200	11 700 38'4"
0 mm 0'0"	kg lb			*34,400	28,400	*11 650 *25,200	8600 18,500	8550 18,400	6250 13,400	6550 14,050	4800 10,250	5200 11,200	3800 8,200	*3400 *7,450	3350 7,350	11 530 37'9"
-1500 mm -5'0"	kg lb			*13 050 *31,150	12 700 27,300	*11 300 *24,350	8300 17,850	8400 18,000	6050 13,050	6450 13,850	4700 10,100	*4800 *9,800	3800 8,150	*3500 *7,700	*3500 *7,700	11 050 36'2"
-3000 mm -10'0"	kg lb	*5100 *11,650	*5100 *11,650	*12 950 *28,450	12 550 26,950	*9900 *21,350	8200 17,600	*7550 *16,150	6000 12,850	*5500 *11,550	4650 10,050			*3950 *8,800	*3950 *8,800	9950 32'5"
-4500 mm -15'0"	kg lb					*7400 *15,600	*7400 *15,600							*5850 *13,900	*5850 *13,900	7120 21'10"



ISO 10567



* Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

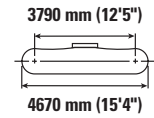
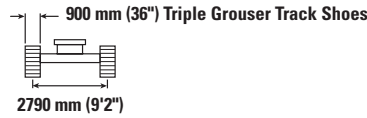
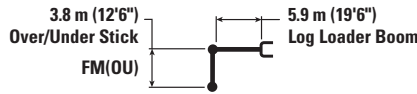
Lift capacity stays with $\pm 5\%$ for all available track shoes.
















Always refer to the appropriate Operation and Maintenance Manual for specific product information.

538 GF/538 LL Forest Machine Specifications

Log Loader Boom Lift Capacities – Counterweight: 5.2 mt (11,450 lb) – without Grapple – Heavy Lift: On

Log Loader with Live Heel (full-fuel)



		3000 mm/10'0"		4500 mm/15'0"		6000 mm/20'0"		7500 mm/25'0"		9000 mm/30'0"		10 500 mm/35'0"				mm ft/in
																
12 000 mm 40'0"	kg lb			*20,650	*20,650	*6550	*6550							*6400 *14,900	*6400 *14,900	6020 18'7"
10 500 mm 35'0"	kg lb					*8350 *18,200	*8350 *18,200	*6750 *13,400	*6750 *13,400					*4800 *10,800	*4800 *10,800	8030 25'8"
9000 mm 30'0"	kg lb							*7650 *16,800	7350 15,750	*5850 *11,000	5350 *11,000			*4050 *9,050	*4050 *9,050	9380 30'4"
7500 mm 25'0"	kg lb							*7550 *16,500	7400 15,850	*7000 *15,250	5450 11,650			*3700 *8,150	*3700 *8,150	10 340 33'8"
6000 mm 20'0"	kg lb							*7700 *16,800	7300 15,700	*7000 *15,250	5450 11,650	5600 *11,600	4150 8,850	*3450 *7,600	*3450 *7,600	11 010 35'11"
4500 mm 15'0"	kg lb					*7900 *17,600	*7900 *17,600	*8100 *17,600	7150 15,350	*7150 15,400	5350 11,450	5600 12,000	4150 8,850	*3300 *7,300	*3300 *7,300	11 450 37'5"
3000 mm 10'0"	kg lb					*9700 *21,400	*9700 21,000	*8600 *18,650	6900 14,850	7050 15,150	5200 11,200	5550 11,850	4100 8,750	*3250 *7,200	*3250 *7,200	11 670 38'3"
1500 mm 5'0"	kg lb					*11 200 *24,250	9300 19,950	*9000 *19,500	6650 14,300	6900 14,800	5050 10,900	5450 11,700	4000 8,600	*3300 *7,250	*3300 *7,250	11 700 38'4"
0 mm 0'0"	kg lb			*34,400	29,200	*11 650 *25,200	8850 19,050	8850 19,000	6400 13,800	6750 14,500	4950 10,600	5400 11,600	3950 8,450	*3400 *7,450	*3400 *7,450	11 530 37'9"
-1500 mm -5'0"	kg lb			*13 050 *31,150	*13 050 28,150	*11 300 *24,350	8550 18,450	8650 18,600	6250 13,450	6650 14,300	4850 10,400	*4800 *9,800	3900 8,450	*3500 *7,700	*3500 *7,700	11 050 36'2"
-3000 mm -10'0"	kg lb	*5100 *11,650	*5100 *11,650	*12 950 *28,450	12 900 27,750	*9900 *21,350	8450 18,150	*7550 *16,150	6200 13,300	*5500 *11,550	4800 10,400			*3950 *8,800	*3950 *8,800	9950 32'5"
-4500 mm -15'0"	kg lb					*7400 *15,600	*7400 *15,600							*5850 *13,900	*5850 *13,900	7120 21'10"



ISO 10567



* Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

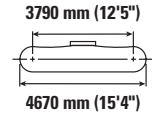
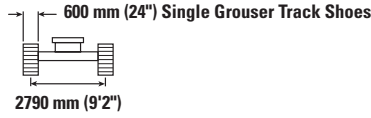
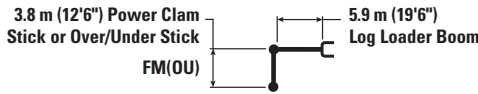
Lift capacity stays with ±5% for all available track shoes.

Always refer to the appropriate Operation and Maintenance Manual for specific product information.

538 GF/538 LL Forest Machine Specifications

Log Loader Boom Lift Capacities – Counterweight: 5.2 mt (11,450 lb) – without Grapple – Heavy Lift: On

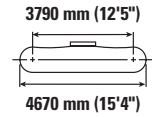
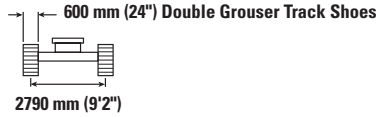
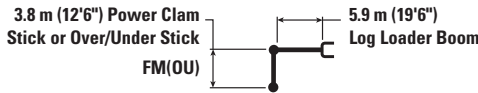
Log Loader without Live Heel (full-fuel)



Lift Height	Unit	4500 mm/15'0"		6000 mm/20'0"		7500 mm/25'0"		9000 mm/30'0"		Diagram		mm ft/in
		Diagram	Diagram	Diagram	Diagram	Diagram	Diagram	Diagram	Diagram	Diagram	Diagram	
10 500 mm 35'0"	kg lb	*12 300 *25,050	*12 300 *25,050							*10 100 *23,550	*10 100 *23,550	4970 15'3"
9000 mm 30'0"	kg lb	*12 200 *26,800	*12 200 *26,800	*10 650 *23,400	9700 20,750					*7400 *16,650	*7400 *16,650	6960 22'3"
7500 mm 25'0"	kg lb			*10 350 *22,550	9800 21,000	*9200 19,650	6850 14,700			*6350 *14,100	5850 13,100	8210 26'7"
6000 mm 20'0"	kg lb	*12 150 *26,950	*12 150 *26,950	*10 600 *23,050	9700 20,800	*9150 19,700	6850 14,750	*6550 5100		*5800 *12,850	5050 11,250	9040 29'6"
4500 mm 15'0"	kg lb	*13 900 *30,550	*13 900 *30,550	*11 250 *24,350	9450 20,300	9050 19,500	6750 14,550	6850 14,700	5150 11,000	*5550 *12,200	4650 10,250	9570 31'3"
3000 mm 10'0"	kg lb			*11 900 *25,750	9100 19,650	8900 19,150	6600 14,200	6800 14,600	5100 10,900	*5450 *12,000	4450 9,800	9840 32'2"
1500 mm 5'0"	kg lb			12 150 26,150	8800 19,000	8750 18,800	6450 13,900	6700 14,450	5000 10,800	*5500 *12,100	4400 9,700	9870 32'4"
0 mm 0'0"	kg lb	*10 600 *25,650	*10 600 *25,650	*11 650 *25,200	8600 18,500	8600 18,550	6350 13,650	*6600 *13,950	4950 10,700	*4650 *10,200	4550 10,000	9670 31'8"
-1500 mm -5'0"	kg lb	*12 300 *28,100	*12 300 *27,850	*10 050 *21,700	8500 18,350	*7600 *16,200	6300 13,550			*5050 *11,100	*5050 *11,100	8860 28'11"

Log Loader Boom Lift Capacities – Counterweight: 5.2 mt (11,450 lb) – without Grapple – Heavy Lift: On

Log Loader without Live Heel (full-fuel)



Lift Height	Unit	4500 mm/15'0"		6000 mm/20'0"		7500 mm/25'0"		9000 mm/30'0"		Diagram		mm ft/in
		Diagram	Diagram	Diagram	Diagram	Diagram	Diagram	Diagram	Diagram	Diagram	Diagram	
10 500 mm 35'0"	kg lb	*12 300 *25,050	*12 300 *25,050							*10 100 *23,550	*10 100 *23,550	4970 15'3"
9000 mm 30'0"	kg lb	*12 200 *26,800	*12 200 *26,800	*10 650 *23,400	9700 20,750					*7400 *16,650	*7400 *16,650	6960 22'3"
7500 mm 25'0"	kg lb			*10 350 *22,550	9800 21,050	*9200 19,700	6900 14,750			*6350 *14,100	5900 13,150	8210 26'7"
6000 mm 20'0"	kg lb	*12 150 *26,950	*12 150 *26,950	*10 600 *23,050	9700 20,850	*9150 19,750	6900 14,750	*6550 5150		*5800 *12,850	5100 11,250	9040 29'6"
4500 mm 15'0"	kg lb	*13 900 *30,550	*13 900 *30,550	*11 250 *24,350	9450 20,350	9050 19,500	6750 14,550	6850 14,750	5150 11,050	*5550 *12,200	4650 10,250	9570 31'3"
3000 mm 10'0"	kg lb			*11 900 *25,750	9150 19,650	8900 19,150	6600 14,250	6800 14,650	5100 10,950	*5450 *12,000	4450 9,800	9840 32'2"
1500 mm 5'0"	kg lb			*12 150 26,200	8850 19,000	8750 18,800	6450 13,900	6750 14,500	5000 10,800	*5500 *12,100	4450 9,750	9870 32'4"
0 mm 0'0"	kg lb	*10 600 *25,650	*10 600 *25,650	*11 650 *25,200	8600 18,550	8600 18,550	6350 13,700	*6600 *13,950	4950 10,700	*4650 *10,200	4550 10,000	9670 31'8"
-1500 mm -5'0"	kg lb	*12 300 *28,100	*12 300 *27,850	*10 050 *21,700	8550 18,400	*7600 *16,200	6300 13,600			*5050 *11,100	*5050 *11,100	8860 28'11"



ISO 10567



* Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

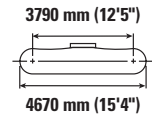
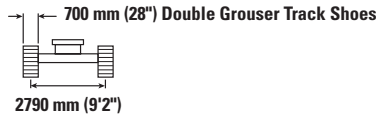
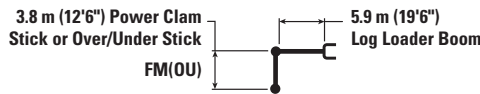
Lift capacity stays with ±5% for all available track shoes.












Always refer to the appropriate Operation and Maintenance Manual for specific product information.

538 GF/538 LL Forest Machine Specifications

Log Loader Boom Lift Capacities – Counterweight: 5.2 mt (11,450 lb) – without Grapple – Heavy Lift: On

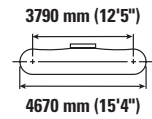
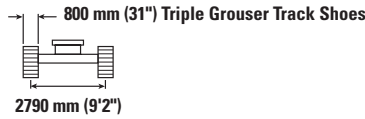
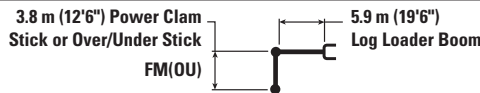
Log Loader without Live Heel (full-fuel)














		4500 mm/15'0"		6000 mm/20'0"		7500 mm/25'0"		9000 mm/30'0"				mm ft/in
												
10 500 mm 35'0"	kg lb	*12 300 *25,050	*12 300 *25,050							*10 100 *23,550	*10 100 *23,550	4970 15'3"
9000 mm 30'0"	kg lb	*12 200 *26,800	*12 200 *26,800	*10 650 *23,400	9800 20,950					*7400 *16,650	*7400 *16,650	6960 22'3"
7500 mm 25'0"	kg lb			*10 350 *22,550	9900 21,250	*9200 19,900	6950 14,900			*6350 *14,100	5950 13,250	8210 26'7"
6000 mm 20'0"	kg lb	*12 150 *26,950	*12 150 *26,950	*10 600 *23,050	9800 21,050	*9150 19,950	6950 14,900	*6550 5200		*5800 *12,850	5150 11,400	9040 29'6"
4500 mm 15'0"	kg lb	*13 900 *30,550	*13 900 *30,550	*11 250 *24,350	9550 20,550	9150 19,700	6850 14,700	6950 14,900	5200 11,150	*5550 *12,200	4700 10,400	9570 31'3"
3000 mm 10'0"	kg lb			*11 900 *25,750	9200 19,850	9000 19,350	6700 14,400	6900 14,800	5150 11,050	*5450 *12,000	4500 9,900	9840 32'2"
1500 mm 5'0"	kg lb			*12 150 *26,350	8900 19,200	8850 19,000	6550 14,050	6800 14,650	5100 10,900	*5500 *12,100	4500 9,850	9870 32'4"
0 mm 0'0"	kg lb	*10 600 *25,650	*10 600 *25,650	*11 650 *25,200	8700 18,750	8700 18,750	6400 13,850	*6600 *13,950	5050 10,850	*4650 *10,200	4600 10,150	9670 31'8"
-1500 mm -5'0"	kg lb	*12 300 *28,100	*12 300 *28,100	*10 050 *21,700	8650 18,600	*7600 *16,200	6400 13,750			*5050 *11,100	*5050 *11,100	8860 28'11"

Log Loader Boom Lift Capacities – Counterweight: 5.2 mt (11,450 lb) – without Grapple – Heavy Lift: On

Log Loader without Live Heel (full-fuel)



		4500 mm/15'0"		6000 mm/20'0"		7500 mm/25'0"		9000 mm/30'0"				mm ft/in
												
10 500 mm 35'0"	kg lb	*12 300 *25,050	*12 300 *25,050							*10 100 *23,550	*10 100 *23,550	4970 15'3"
9000 mm 30'0"	kg lb	*12 200 *26,800	*12 200 *26,800	*10 650 *23,400	9850 21,050					*7400 *16,650	*7400 *16,650	6960 22'3"
7500 mm 25'0"	kg lb			*10 350 *22,550	9950 21,350	*9200 20,000	7000 14,950			*6350 *14,100	5950 13,350	8210 26'7"
6000 mm 20'0"	kg lb	*12 150 *26,950	*12 150 *26,950	*10 600 *23,050	9850 21,150	*9150 *19,950	7000 15,000	*6550 5200		*5800 *12,850	5150 11,450	9040 29'6"
4500 mm 15'0"	kg lb	*13 900 *30,550	*13 900 *30,550	*11 250 *24,350	9600 20,650	9200 19,800	6850 14,800	7000 15,000	5250 11,200	*5550 *12,200	4750 10,450	9570 31'3"
3000 mm 10'0"	kg lb			*11 900 *25,750	9250 19,950	9050 19,450	6700 14,450	6900 14,850	5150 11,100	*5450 *12,000	4550 9,950	9840 32'2"
1500 mm 5'0"	kg lb			*12 150 *26,350	8950 19,300	8900 19,100	6550 14,150	6850 14,750	5100 11,000	*5500 *12,100	4500 9,900	9870 32'4"
0 mm 0'0"	kg lb	*10 600 *25,650	*10 600 *25,650	*11 650 *25,200	8750 18,850	8750 18,850	6450 13,900	*6600 *13,950	5050 10,900	*4650 *10,200	4650 10,200	9670 31'8"
-1500 mm -5'0"	kg lb	*12 300 *28,100	*12 300 *28,100	*10 050 *21,700	8650 18,650	*7600 *16,200	6400 13,800			*5050 *11,100	*5050 *11,100	8860 28'11"



ISO 10567



* Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

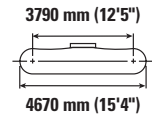
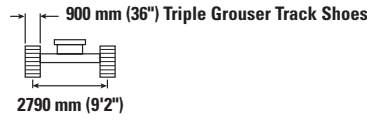
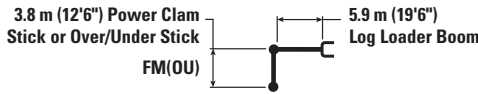
Lift capacity stays with ±5% for all available track shoes.













Always refer to the appropriate Operation and Maintenance Manual for specific product information.

538 GF/538 LL Forest Machine Specifications

Log Loader Boom Lift Capacities – Counterweight: 5.2 mt (11,450 lb) – without Grapple – Heavy Lift: On

Log Loader without Live Heel (full-fuel)



		4500 mm/15'0"		6000 mm/20'0"		7500 mm/25'0"		9000 mm/30'0"				mm ft/in
												
10 500 mm 35'0"	kg lb	*12 300 *25,050	*12 300 *25,050							*10 100 *23,550	*10 100 *23,550	4970 15'3"
9000 mm 30'0"	kg lb	*12 200 *26,800	*12 200 *26,800	*10 650 *23,400	10 100 21,600					*7400 *16,650	*7400 *16,650	6960 22'3"
7500 mm 25'0"	kg lb			*10 350 *22,550	10 200 21,900	*9200 *20,050	7200 15,400			*6350 *14,100	6150 13,750	8210 26'7"
6000 mm 20'0"	kg lb	*12 150 *26,950	*12 150 *26,950	*10 600 *23,050	10 100 21,700	*9150 *19,950	7150 15,400	*6550	5350	*5800 *12,850	5300 11,800	9040 29'6"
4500 mm 15'0"	kg lb	*13 900 *30,550	*13 900 *30,550	*11 250 *24,350	9850 21,200	*9350 *20,350	7050 15,200	7200 15,450	5400 11,550	*5550 *12,200	4900 10,750	9570 31'3"
3000 mm 10'0"	kg lb			*11 900 *25,750	9550 20,500	9300 20,050	6900 14,900	7150 15,350	5300 11,450	*5450 *12,000	4650 10,300	9840 32'2"
1500 mm 5'0"	kg lb			*12 150 *26,350	9200 19,850	9150 19,700	6750 14,550	7050 15,200	5250 11,300	*5500 *12,100	4650 10,200	9870 32'4"
0 mm 0'0"	kg lb	*10 600 *25,650	*10 600 *25,650	*11 650 *25,200	9000 19,400	*8950 *19,300	6650 14,300	*6600 *13,950	5200 11,250	*4650 *10,200	*4650 *10,200	9670 31'8"
-1500 mm -5'0"	kg lb	*12 300 *28,100	*12 300 *28,100	*10 050 *21,700	8950 19,250	*7600 *16,200	6600 14,250			*5050 *11,100	*5050 *11,100	8860 28'11"



ISO 10567



* Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Lift capacity stays with ±5% for all available track shoes.

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538 GF/538 LL Forest Machine Specifications

Matching Guide

Optimal Acceptable

Mulchers		Grapple	
	GLL52	GLL55	GLL60
HM4015	●	○	●

538 GF/538 LL Forest Machine Specifications

Bucket Specifications and Compatibility – North America

	Linkage	Undercarriage Counterweight						High-Wide	
		Width		Capacity		Weight		5.8 mt	
		mm	in	m ³	yd ³	kg	lb	Fill	Reach
							%	R2.9 (9'7")	
Pin On (No Quick Coupler)									
General Duty Capacity	B	600	24	0.55	0.72	620	1,366	100	●
	B	750	30	0.75	0.98	717	1,580	100	●
	B	900	36	0.95	1.24	793	1,747	100	●
	B	1050	42	1.16	1.52	848	1,869	100	●
	B	1200	48	1.38	1.80	924	2,038	100	●
	B	1350	54	1.59	2.08	1002	2,210	100	●
General Duty Capacity – Wide Tip	B	600	24	0.55	0.72	617	1,360	100	●
	B	750	30	0.75	0.98	715	1,576	100	●
	B	900	36	0.95	1.24	791	1,743	100	●
	B	1050	42	1.16	1.52	861	1,899	100	●
	B	1200	48	1.38	1.80	938	2,069	100	●
	B	1350	54	1.59	2.08	1016	2,241	100	●
Heavy Duty	B	600	24	0.46	0.60	647	1,426	100	●
	B	750	30	0.64	0.84	752	1,658	100	●
	B	900	36	0.81	1.06	835	1,841	100	●
	B	1050	42	1.00	1.31	892	1,967	100	●
	B	1200	48	1.19	1.56	975	2,150	100	●
	B	1350	54	1.38	1.81	1060	2,336	100	●
Heavy Duty Power	B	1050	42	0.96	1.26	898	1,980	100	●
	B	1200	48	1.14	1.49	983	2,167	100	●
Severe Duty	B	600	24	0.46	0.61	683	1,506	90	●
	B	750	30	0.64	0.84	795	1,753	90	●
	B	900	36	0.81	1.06	885	1,950	90	●
	B	1050	42	1.00	1.31	948	2,091	90	●
	B	1200	48	1.19	1.56	1038	2,289	90	●
Severe Duty Power	B	900	36	0.79	1.03	853	1,881	90	●
Clean Up	B	1800	72	1.60	2.09	979	2,157	100	●
	B	2000	78	1.76	2.31	1045	2,303	100	●
Ditch Cleaning	B	1500	60	1.01	1.32	651	1,436	100	●
	B	1800	72	1.24	1.62	739	1,630	100	●
Ditch Cleaning Tilt	B	1500	60	0.90	1.18	948	2,090	100	●
	B	1800	72	1.11	1.45	1063	2,344	100	●
	B	1800	72	1.40	1.83	1105	2,437	100	●
	B	2000	79	1.23	1.61	1132	2,496	100	●
Tamping	B	2200	86	0.72	0.94	868	1,913	100	●
	B	2200	86	0.90	1.18	891	1,965	100	●
General Duty	312	900	36	0.53	0.69	403	888	100	
Ditch Cleaning	312	1200	48	0.57	0.74	386	851	100	
Maximum load with pin-on (payload + bucket)								kg	6260
								lb	13,801

The above loads are in compliance with hydraulic excavator standard EN474-5:2006 + A3:2013, they do not exceed 87% of hydraulic lifting capacity or 75% of tipping capacity with front linkage fully extended at ground line with bucket curled.

Capacity based on ISO 7451.

Bucket weight with General Duty tips.

Maximum Material Density:

● 2100 kg/m³ (3,500 lb/yd³)

Caterpillar recommends using appropriate work tools to maximize the value customers receive from our products. Use of work tools, including buckets, which are outside of Caterpillar's recommendations or specifications for weight, dimensions, flows, pressures, etc. may result in less-than-optimal performance, including but not limited to reductions in production, stability, reliability, and component durability. Improper use of a work tool resulting in sweeping, prying, twisting and/or catching of heavy loads will reduce the life of the boom and stick.

(continued on next page)

538 GF/538 LL Forest Machine Specifications

Bucket Specifications and Compatibility – North America (continued)

	Linkage	Width		Capacity		Weight		Counterweight	4.2 mt
		mm	in	m ³	yd ³	kg	lb	Fill %	Reach R2.5
With Cat Pin Grabber Coupler									
General Duty Capacity	B	600	24	0.55	0.72	620	1,366	100	●
	B	750	30	0.75	0.98	717	1,580	100	●
	B	900	36	0.95	1.24	793	1,747	100	●
	B	1050	42	1.16	1.52	848	1,869	100	●
	B	1200	48	1.38	1.80	924	2,038	100	●
	B	1350	54	1.59	2.08	1002	2,210	100	●
General Duty Capacity – Wide Tip	B	600	24	0.55	0.72	617	1,360	100	●
	B	750	30	0.75	0.98	715	1,576	100	●
	B	900	36	0.95	1.24	791	1,743	100	●
	B	1050	42	1.16	1.52	861	1,899	100	●
	B	1200	48	1.38	1.80	938	2,069	100	●
	B	1350	54	1.59	2.08	1016	2,241	100	●
Heavy Duty	B	600	24	0.46	0.60	647	1,426	100	●
	B	750	30	0.64	0.84	752	1,658	100	●
	B	900	36	0.81	1.06	835	1,841	100	●
	B	1050	42	1.00	1.31	892	1,967	100	●
	B	1200	48	1.19	1.56	975	2,150	100	●
	B	1350	54	1.38	1.81	1060	2,336	100	●
Heavy Duty Power	B	1050	42	0.96	1.26	898	1,980	100	●
	B	1200	48	1.14	1.49	983	2,167	100	●
Heavy Duty Pin Grabber Performance	B	600	24	0.44	0.57	682	1,503	100	●
	B	750	30	0.60	0.79	787	1,735	100	●
	B	900	36	0.76	1.00	876	1,931	100	●
	B	1050	42	0.93	1.22	940	2,072	100	●
	B	1200	48	1.11	1.45	1031	2,272	100	●
	B	1350	54	1.28	1.67	1122	2,474	100	●
Severe Duty	B	600	24	0.46	0.61	683	1,506	90	●
	B	750	30	0.64	0.84	795	1,753	90	●
	B	900	36	0.81	1.06	885	1,950	90	●
	B	1050	42	1.00	1.31	948	2,091	90	●
	B	1200	48	1.19	1.56	1038	2,289	90	●
	B	900	36	0.79	1.03	853	1,881	90	●
Clean Up	B	1800	72	1.60	2.09	979	2,157	100	●
	B	2000	78	1.76	2.31	1045	2,303	100	●
Ditch Cleaning	B	1500	60	1.01	1.32	651	1,436	100	●
	B	1800	72	1.24	1.62	739	1,630	100	●
Ditch Cleaning Tilt	B	1500	60	0.90	1.18	948	2,090	100	●
	B	1800	72	1.11	1.45	1063	2,344	100	●
	B	1800	72	1.40	1.83	1105	2,437	100	●
	B	2000	79	1.23	1.61	1132	2,496	100	●
Maximum load with pin-on (payload + bucket)								kg	5841
								lb	12,876

The above loads are in compliance with hydraulic excavator standard EN474-5:2006 + A3:2013, they do not exceed 87% of hydraulic lifting capacity or 75% of tipping capacity with front linkage fully extended at ground line with bucket curled.

Capacity based on ISO 7451.

Bucket weight with General Duty tips.

Maximum Material Density:

● 2100 kg/m³ (3,500 lb/yd³)

Caterpillar recommends using appropriate work tools to maximize the value customers receive from our products. Use of work tools, including buckets, which are outside of Caterpillar's recommendations or specifications for weight, dimensions, flows, pressures, etc. may result in less-than-optimal performance, including but not limited to reductions in production, stability, reliability, and component durability. Improper use of a work tool resulting in sweeping, prying, twisting and/or catching of heavy loads will reduce the life of the boom and stick.

538 GF/538 LL Forest Machine Specifications

Bucket Specifications and Compatibility – Australia and New Zealand

	Linkage	Undercarriage Counterweight						High-Wide	
		Width		Capacity		Weight		5.8 mt	
		mm	in	m ³	yd ³	kg	lb	Fill	
							Reach		
								R2.9 (9'7")	
Pin On (No Quick Coupler)									
Utility Duty	B	600	24	0.39	0.51	503	1,108	100	●
	B	900	36	0.65	0.84	613	1,351	100	●
	B	1200	48	0.95	1.24	733	1,615	100	●
General Duty	B	600	24	0.46	0.60	550	1,212	100	●
	B	750	30	0.64	0.84	621	1,368	100	●
	B	1000	39	0.93	1.22	717	1,580	100	●
	B	1050	42	1.00	1.31	737	1,624	100	●
	B	1050	42	1.00	1.31	737	1,624	100	●
	B	1200	48	1.19	1.56	807	1,778	100	●
	B	1400	55	1.43	1.87	874	1,926	100	●
	B	1500	60	1.58	2.06	914	2,014	100	●
Heavy Duty	B	600	24	0.46	0.61	635	1,400	100	●
	B	750	30	0.64	0.84	737	1,625	100	●
	B	900	36	0.81	1.06	818	1,804	100	●
	B	1050	42	1.00	1.31	872	1,923	100	●
	B	1200	48	1.19	1.56	929	2,048	100	●
	B	1350	54	1.38	1.81	1036	2,284	100	●
	B	1500	60	1.58	2.06	1094	2,412	100	●
Clean Up	B	1800	72	1.60	2.09	979	2,157	100	●
	B	2000	78	1.76	2.31	1045	2,303	100	●
	B	2000	78	1.76	2.31	1045	2,303	100	●
Ditch Cleaning Tilt	B	1800	72	1.40	1.83	1105	2,437	100	●
Maximum load with pin-on (payload + bucket)								kg	6260
								lb	13,801

The above loads are in compliance with hydraulic excavator standard EN474-5:2006 + A3:2013, they do not exceed 87% of hydraulic lifting capacity or 75% of tipping capacity with front linkage fully extended at ground line with bucket curled.

Capacity based on ISO 7451.

Bucket weight with General Duty tips.

Maximum Material Density:

● 2100 kg/m³ (3,500 lb/yd³)

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(continued on next page)

538 GF/538 LL Forest Machine Specifications

Bucket Specifications and Compatibility – Australia and New Zealand (continued)

	Linkage	Undercarriage Counterweight						High-Wide	
		Width		Capacity		Weight		5.8 mt	
		mm	in	m ³	yd ³	kg	lb	Fill	Reach
							%	R2.9 (9'7")	
With Cat Pin Grabber Coupler									
Utility Duty	B	600	24	0.39	0.51	503	1,108	100	●
	B	900	36	0.65	0.84	613	1,351	100	●
	B	1200	48	0.95	1.24	733	1,615	100	●
General Duty	B	600	24	0.46	0.60	550	1,212	100	●
	B	750	30	0.64	0.84	621	1,368	100	●
	B	1000	39	0.93	1.22	717	1,580	100	●
	B	1050	42	1.00	1.31	737	1,624	100	●
	B	1050	42	1.00	1.31	737	1,624	100	●
	B	1200	48	1.19	1.56	807	1,778	100	●
	B	1400	55	1.43	1.87	874	1,926	100	●
	B	1500	60	1.58	2.06	914	2,014	100	●
Heavy Duty	B	600	24	0.46	0.61	635	1,400	100	●
	B	750	30	0.64	0.84	737	1,625	100	●
	B	900	36	0.81	1.06	818	1,804	100	●
	B	1050	42	1.00	1.31	872	1,923	100	●
	B	1200	48	1.19	1.56	929	2,048	100	●
	B	1350	54	1.38	1.81	1036	2,284	100	●
	B	1500	60	1.58	2.06	1094	2,412	100	●
Clean Up	B	1800	72	1.60	2.09	979	2,157	100	●
	B	2000	78	1.76	2.31	1045	2,303	100	●
	B	2000	78	1.76	2.31	1045	2,303	100	●
Ditch Cleaning Tilt	B	1800	72	1.40	1.83	1105	2,437	100	●
Maximum load with pin-on (payload + bucket)								kg	5841
								lb	12,876

The above loads are in compliance with hydraulic excavator standard EN474-5:2006 + A3:2013, they do not exceed 87% of hydraulic lifting capacity or 75% of tipping capacity with front linkage fully extended at ground line with bucket curled.

Capacity based on ISO 7451.

Bucket weight with General Duty tips.

Maximum Material Density:

● 2100 kg/m³ (3,500 lb/yd³)

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538 GF/538 LL Standard and Optional Equipment

Standard and Optional Equipment

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional		Standard	Optional
BOOMS, STICKS AND LINKAGES			CAT TECHNOLOGY		
5.7 m (18'7") Reach boom		✓	Cat Product Link™:	✓	
5.9 m (19'6") Log Loader boom		✓	– Satellite		
2.9 m (9'7") Thumb Ready stick		✓	– Cellular		
3.7 m (12'2") Drop Nose stick		✓	– Satellite and cellular connectivity		
3.5 m (11'6") Under/Under stick		✓	Remote Services Capability:*	✓	
3.8 m (12'6") Over/Under stick		✓	– Remote troubleshoot		
3.8 m (12'6") Power Clam stick		✓	– Remote flash		
B1 family bucket linkage		✓	ELECTRICAL SYSTEM		
CAB			Maintenance-free 1,000 CCA batteries (×4)	✓	
ROPS Forestry cab with polycarbonate windows	✓		Centralized electrical disconnect switch	✓	
Four-point harness seat belt	✓		LED chassis light	✓	
Rear entry		✓	Premium lighting – General Forestry – six additional LED lights, 14 total		✓
Side entry		✓	Premium lighting – Log Loader – 10 additional lights – 18 total		✓
165 mm (6.5") fixed riser		✓	115-amp alternator	✓	
1219 mm (48") tilting riser		✓	24-volt electric starting	✓	
Heated and cooled seat with air-adjustable suspension	✓		Pre-start monitoring system	✓	
Integrated joysticks	✓		Tool control software	✓	
Tilt-up left-side console (side-entry cab only)	✓		Secondary engine shut off switch	✓	
High-resolution touchscreen monitor	✓				
Bluetooth® integrated radio (including USB, aux port and microphone)	✓				
12V DC outlets	✓				
Keyless push-to-start engine control	✓				
Automatic bi-level air conditioner	✓				
LED dome and floor lights	✓				
Windshield wiper and washer	✓				
Behind seat storage	✓				
CB radio mounts		✓			
Retractable sunshade	✓				
Cat Stick Steer		✓			
Auxiliary relay		✓			

*When in cellular range

(continued on next page)

Standard and Optional Equipment (continued)

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional		Standard	Optional
ENGINE			SERVICE AND MAINTENANCE		
Electric fuel priming pump	✓		Integrated vehicle health management system		✓
Cold start package with block heaters and ether		✓	Side entry to service platforms	✓	
Three selectable modes: Power, Smart, Eco	✓		Grouped location for engine oil and fuel filters	✓	
Automatic engine speed control	✓		Ground level dipstick for engine oil	✓	
Automatic engine idle shutdown	✓		Scheduled Oil Sampling (S·O·S SM) ports	✓	
Up to 4600 m (15,092 ft) altitude capability	✓		UNDERCARRIAGE AND STRUCTURES		
48° C (118° F) high-ambient cooling capacity	✓		High Wide undercarriage	✓	
-32° C (-25° F) cold start capability	✓		203 mm (8") pitch Cat grease lubricated track chain with PPR3 positive pin retention	✓	
Hydraulic reverse fan	✓		Catwalks	✓	
Two-stage fuel filter system	✓		Tie down points (ISO 15818 compliant)	✓	
Double element air filter with integrated pre-cleaner	✓		Counterweight fuel tank	✓	
HYDRAULIC SYSTEM			900 mm (36") triple grouser Tri Link shoes		✓
Boom and stick regeneration circuits	✓		800 mm (31") triple grouser shoes		✓
Boom and stick drift reduction valve	✓		700 mm (28") double grouser shoes		✓
Electronic main control valve	✓		600 mm (24") double and single grouser shoes		✓
Automatic hydraulic oil warmup	✓		Heavy-duty track rollers and frames	✓	
Automatic swing parking brake	✓		Heavy-duty travel motor guards	✓	
High performance hydraulic return filter	✓		Heavy-duty bottom guards	✓	
Automatic two speed travel	✓		Track guiding guards	✓	
Bio hydraulic oil capability	✓		High drawbar final drives	✓	
High torque swing drive	✓		Heavy-duty recoil springs	✓	
Swing cushion valve	✓		Heavy-duty hydraulic swivel	✓	
Tool control software	✓		Heavy-duty hydraulic swivel guard	✓	
Medium pressure circuit		✓			
SAFETY AND SECURITY					
Caterpillar One Key security system	✓				
Easy lock cab tilting system		✓			
Cab riser light		✓			
Inspection lighting		✓			
Lockable service doors	✓				
Lockable external tool/storage box	✓				
Lockable fuel cap and hydraulic tank	✓				
Service platforms with anti-skid plate and countersunk bolts	✓				
Right-hand rail and hand hold (ISO 2867 compliant)	✓				
Signaling/warning horn	✓				
Travel alarm	✓				
Swing alarm		✓			
Ground-level secondary engine shutoff switch	✓				
Rearview camera	✓				
Right-hand sideview camera		✓			

538 GF/538 LL Environmental Declaration

The following information applies to the machine at the time of final manufacture as configured for sale in the regions covered in this document. The content of this declaration is valid as of the date issued; however, content related to machine features and specifications are subject to change without notice. For additional information, please see the machine's Operation and Maintenance Manual.

For more information on sustainability in action and our progress, please visit <https://www.caterpillar.com/en/company/sustainability>.

Engine

- The Cat® C7.1 engine meets U.S. EPA Tier 4 Final and EU Stage V emission standards.
- All Cat nonroad U.S. EPA Tier 4 Final, EU Stage V, Japan 2014, Korea Tier 5, India CEV Stage V, and China Nonroad Stage IV diesel engines are required to use ULSD (ultra-low sulfur diesel with 15 ppm of sulfur or less) or ULSD blended with the following lower-carbon intensity fuels up to:
 - ✓ 20% biodiesel FAME (fatty acid methyl ester)*
 - ✓ 100% renewable diesel, HVO (hydrotreated vegetable oil) and GTL (gas-to-liquid) fuels

Refer to guidelines for successful application. Please consult your Cat dealer or "Caterpillar Machine Fluids Recommendations" (SEBU6250) for details.

**Engines with no aftertreatment devices can use higher blends, up to 100% biodiesel.*

Air Conditioning System

- The air conditioning system on this machine contains the fluorinated greenhouse gas refrigerant R134a (Global Warming Potential = 1430). The system contains 1.0 kg (2.2 lb) of refrigerant which has a CO₂ equivalent of 1.43 metric tonnes (1.4 tons).

Paint

- Based on best available knowledge, the maximum allowable concentration, measured in parts per million (PPM), of the following heavy metals in paint are:
 - Barium < 0.01%
 - Cadmium < 0.01%
 - Chromium < 0.01%
 - Lead < 0.01%

Sound Performance

With cooling fan speed at maximum value:

538 – General Forestry Linkage

ISO 6395 (external) – 101 dB(A)

ISO 6396 (inside cab) – 80 dB(A)

538 LL – Log Loader Linkage

ISO 6395 (external) – 102 dB(A)

ISO 6396 (inside cab) – 73 dB(A)

- When properly installed and maintained, the cab offered by Caterpillar, when tested with doors and windows closed according to ANSI/SAE J1166 OCT98, meets OSHA and MSHA requirements for operator sound exposure limits in effect at time of manufacture.
- Hearing protection may be needed when operating with an open operator station and cab (when not properly maintained or doors/windows open) for extended periods or in a noisy environment.

Oils and Fluids

- Caterpillar factory fills with ethylene glycol coolants. Cat Diesel Engine Antifreeze/Coolant (DEAC) and Cat Extended Life Coolant (ELC) can be recycled. Consult your Cat dealer for more information.
- Cat Bio HYDO™ Advanced is an EU Ecolabel approved biodegradable hydraulic oil.
- Additional fluids are likely to be present, please consult the Operations and Maintenance Manual or the Application and Installation guide for complete fluid recommendations and maintenance intervals.

Features and Technology

- The following features and technology may contribute to fuel savings and/or carbon reduction. Features may vary. Consult your Cat dealer for details.
 - Advanced electrohydraulic system balances power and efficiency
 - Smart mode automatically matches machine power to work requirements
 - Eco mode minimizes fuel consumption for light applications
 - ProductLink tracks fuel usage and other information to improve jobsite efficiency
 - Remote flash and remote troubleshoot help optimize performance
 - Extended maintenance intervals reduce fluid and filter consumption

For more complete information on Cat products, dealer services, and industry solutions, visit us on the web at www.cat.com

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Materials and specifications are subject to change without notice. Featured machines in photos may include additional equipment. See your Cat dealer for available options.

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AEXQ3036-03 (10-2022)
Replaces AEXQ3036-02
Build Number: 07B
(Aus-NZ, N Am)

