# THE RIGHT LOADER FOR YOUR APPLICATION

The 994K offers a number of options to expand its application range and versatility, making it the ideal loading tool no matter the site conditions.

A high ambient package is available to equip the loader for operation in temperatures as high as 53 degrees C / 127 degrees F. The standard cooling package (up to 43 degrees C / 110 degrees F) offers improved cooling compared to the previous model. A standard demand fan improves efficiency and cooling performance.

The 994K is also ideal for cold weather applications, with a cooling fan bypass (recommended below -29 degrees C / -20 degrees F) and heavyduty starter (recommended below 0 degrees C / 32 degrees F), which provides an additional electric starter motor and two additional batteries for a total of three starter motors and six batteries. Additional features such as 240V engine oil (recommended below -18 degrees C / 0 degrees F), coolant heating elements, and a fuel heater and heated mirrors, help the 994K remain productive in temperatures below 0 degrees C (32 degrees F).



## FREE-FLOWING MATERIAL APPLICATIONS

The 994K Wheel Loader is approved for higher payloads in loose or rehandled free-flowing material applications. Increased payload is intended for rehandled material in the ROM pad area or stockpile material, such as coal. In these applications, 994K Standard Lift payload has been increased from 45 tons to 60 tons (40.89 tonnes to 54.4 tonnes). High Lift payload has been increased from 42 tons to 55 tons (38.1 tonnes to 49.0 tonnes). Please contact your local dealer to determine if your application is suitable for this increased rated payload.

### HIGH-PERFORMANCE BUCKETS

New high-performance buckets in a wide range of capacities are optimized for the 994K linkage kinematics. The new bucket design has an extended floor, larger radius and angled side bars for fast loading, high fill factors and good material retention.

Fill factors are up to 115% so your operators can get the job done and move on to other tasks. Fast load cycles and fewer trips mean less wear and tear on your machine. Buckets come in different capacities and widths to fit your loading and carrying needs.

#### **ROCK BUCKETS**

Used in high-abrasion production applications like face loading limestone and other rock, and trucking a wide range of quarry materials.

#### HEAVY-DUTY ROCK BUCKETS

Used in applications like face loading tightly compacted pit materials or handling materials of moderate abrasion and high impact.

#### **COAL BUCKETS**

Built for light density non-abrasive materials, including coal.

#### IRON ORE BUCKETS

Used in extremely aggressive applications like face loading iron ore. Built for high abrasion and moderate impact, leaving a smooth floor when finished.

