

# 6030 AC Hydraulic Shovel

# **Technical Specifications**

Configurations and features may vary by region. Please consult your Cat® dealer for availability in your area.

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Electric Motor	
Туре	Squirrel cage induction motor
Output	1000 kW
Voltage	$6.6 \text{ kV} \pm 10\%$ (other upon request)
Rated Current I <sub>N</sub>	110 A (at 6.6 kV)
Frequency	50 Hz
Speed	1,500 min <sup>-1</sup>
Starting Current	$350\%$ of $I_N$ (197% of $I_N$ optional)

<b>Low Voltage Electrical System</b>	1
System Voltage	24 V
Batteries in Series/Parallel Installation	2 × 210 Ah – 12 V each 210 Ah – 24 V

Operating Weights		
6030 AC with TriPower™ Face Sl	hovel Attachment (I	FS)
Standard Track Pads	1000 mm	3 ft 3 in
Operating Weight*	294 300 kg	648,810 lb
Ground Pressure	21.9 N/cm <sup>2</sup>	31.7 psi

<sup>\*</sup> Operating weights include: base machine, front attachment, standard track pads, standard rock bucket, and lubricants.

Service Refill Capacities		
Hydraulic Oil Tank Capacity	2820 L	745 gal
Total Volume of Hydraulic Oil	3300 L	872 gal
Pump Transmission Gearbox including Cooling Circuit	95 L	25 gal
Swing Gearbox	2 × 38 L	2 × 10 gal
Travel Gearbox	2 × 94 L	2 × 24.8 gal
Grease Tank Capacity	450 L	119 gal

Hydraulic System		
Main Pumps	4 × variable plate pump	
Maximum Oil Flow	4 × 543 L/min	4 × 143 gal/min
Maximum Pressure, Attachment	310 bar	4,495 psi
Maximum Pressure, Travel	360 bar	5,220 psi
Swing Pumps	2 × reversib double pun	ole swash plate
Maximum Oil Flow	2 × 426 L/min	2 × 113 gal/min
Maximum Pressure	350 bar	5,075 psi
Hydraulic Oil Cooling		
Oil Flow of Cooling Pumps	2 × 459 L/min	2 × 121 gal/min
Number of Fans	2	
Diameter of Fans	1220 mm	48 in
Fan Speed	Thermostat controlled	tically
Cooling System	Fully indep	endent
Swing System		
Swing Drives	2 compact j transmissio piston moto	ns with axial
Parking Brakes		le-disc brake, ed/hydraulically
Maximum Swing Speed	5.0 rpm	
Swing Ring	Triple-race with sealed gearing	roller bearing internal
Swing Circuit	Closed-loop control	with torque

Undercarriage				
Travel Speed (2 stages)				
1st Stage – Maximum	1.4 km/h	0.9 mph		
2nd Stage – Maximum	2.7 km/h	1.7 mph		
Maximum Tractive Force	1637 kN	367,880 lbf		
Gradeability of Travel Drives	50% approx	timate		
Track Pads (each side)	44			
Bottom Rollers (each side)	7			
Support Rollers (each side)	2 plus a ski between	d plate in		
Travel Drives (each side)	with 2 two-	1 planetary transmission with 2 two-stage axial piston motors		
Parking Brakes		le disc brake, ed/hydraulically		

Operator Environment		
Operator's Eye Level – Approximately	6.5 m	21 ft 4 in
Internal Dimensions of Cab		
Length	2200 mm	7 ft 3 in
Width	1600 mm	5 ft 3 in
Height	2150 mm	7 ft 1 in
Operator Protective Guard (Top Guard)	ISO 10262:1	998 Level II

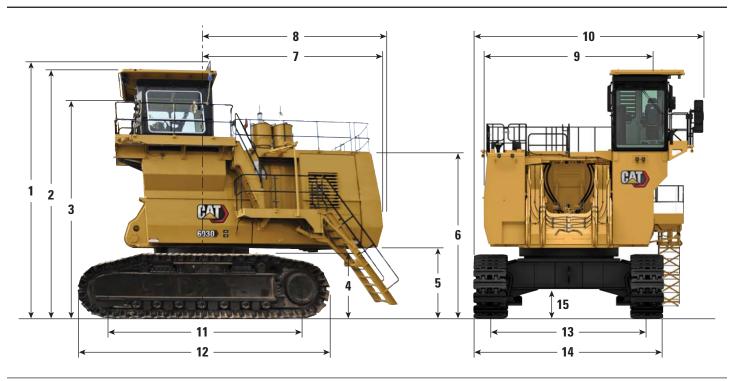
#### **Air Conditioning System**

The air conditioning system on this machine contains the fluorinated greenhouse gas refrigerant R134a (Global Warming Potential = 1430). The system contains 2.8 kg (6.2 lb) of refrigerant, which has a CO<sub>2</sub> equivalent of 4.004 t (4.4136 U.S. tons) per engine.

Optimal Pass Match with Cat Mining Trucks						
	777G	785G	789			
6030 AC	3	5	6			

#### **Dimensions**

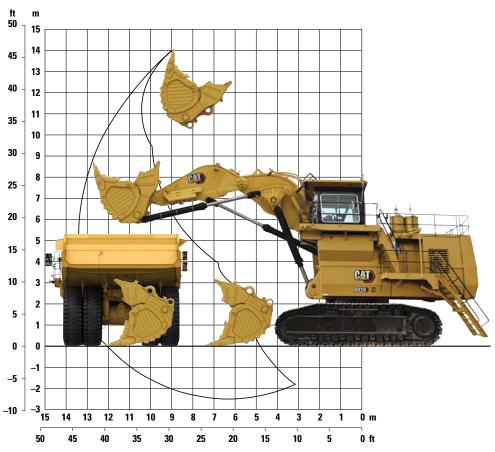
All dimensions are approximate.



1 Height overall	8050 mm	26 ft 5 in
2 Height to Top Guard	7750 mm	25 ft 5 in
3 Operator Eye Level	6500 mm	21 ft 4 in
4 Height of Tracks	1940 mm	6 ft 4 in
5 Clearance under Counterweight	2170 mm	7 ft 1 in
6 Height to Top of Counterweight	4970 mm	16 ft 4 in
7 Tail Overhang	6330 mm	20 ft 9 in
8 Tail Swing Radius	6450 mm	21 ft 2 in
9 Width of Counterweight	5300 mm	17 ft 5 in
10 Width overall (@ 1000 mm [3 ft 3 in] standard pads)	7110 mm	23 ft 4 in
11 Length from Sprocket Center to Idler Center	6010 mm	19 ft 9 in
12 Crawler Length	7660 mm	25 ft 2 in
13 Track Gauge	4800 mm	15 ft 9 in
14 Width of Undercarriage (@ 1000 mm [3 ft 3 in] standard pads)	5800 mm	19 ft 8 in
15 Ground Clearance under Carbody Frame	880 mm	2 ft 11 in

#### **Working Range – TriPower Face Shovel Attachment (FS)**

All dimensions are approximate.



Boom	6.2 m	20 ft 4 in
Stick	4.4 m	14 ft 5 in
Digging Forces (ISO)		
Maximum Crowd Force	1298 kN	291,700 lbf
Maximum Crowd Force at Ground Level	1215 kN	273,050 lbf
Maximum Breakout Force	954 kN	214,390 lbf

Working Kange		
Maximum Digging Height	13.9 m	45 ft 7 in
Maximum Digging Reach	13.7 m	44 ft 11 in
Maximum Digging Depth	2.5 m	8 ft 2 in
Maximum Dumping Height	10.7 m	35 ft 1 in
Crowd Distance on Level	4.9 m	16 ft 1 in

Face Shovel Options								
Туре	Heavy Ro	ck Bucket	Heavy Ro	ck Bucket	Heavy Ro	ck Bucket	Standard R	ock Bucket
Capacity Heaped 2:1 (ISO 7546)	12.0 m³	15.7 yd³	13.5 m <sup>3</sup>	17.7 yd³	15.0 m <sup>3</sup>	19.6 yd³	16.5 m³	21.6 yd³
Total Width	3935 mm	154.9 in	3935 mm	154.9 in	3935 mm	154.9 in	3935 mm	154.9 in
Opening Width	1706 mm	67.2 in	1706 mm	67.2 in	1706 mm	67.2 in	1706 mm	67.2 in
G.E.T. System	(	C95	C	95	C	95	C	95
Number of Teeth		6		6		6		6
Wear Package	Heavy Dut	y – Abrasion	Heavy Duty	y – Abrasion	Heavy Duty	y – Abrasion	Heavy Du	ty – Impact
Weight including Heaviest Tip Option	26 036 kg	57,400 lb	26 942 kg	59,397 lb	27 177 kg	59,915 lb	27 516 kg	60,662 lb
Rated Material Density (loose)	2.6 t/m³	4,380 lb/yd³	2.2 t/m³	3,710 lb/yd³	2.0 t/m³	3,370 lb/yd <sup>3</sup>	1.8 t/m³	3,030 lb/yd³

Additional bucket capacities and wear packages are available upon request.

# **6030 AC Standard and Optional Equipment**

#### **Standard and Optional Equipment**

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional	
IGH VOLTAGE ELECTRICAL SYSTEM			<b>LOW VOLTAGE ELECT</b>
Electric Motor (6.6 kV – 50 Hz)	✓		2 batteries
Electric Motor (6.0 kV – 50 Hz)		✓	Pressurized low vo
Pressurized high voltage switch cabinet:  - Load breaking switches  - Main fuses  - Voltage transformers	✓		<ul><li>Motor Protectic</li><li>24 V power sup</li><li>Active power co</li><li>Phase reversal in</li></ul>
<ul><li>Current transformer</li><li>Voltage monitor for each phase</li><li>Vacuum contactors motor start/stop</li></ul>			- Circuit breakers  14 LED high-brigh flood lights
Starting aid transformer		✓	11 LED service ligh
Power factor correction		✓	2 electric horns (1 d
IYDRAULICS			cooler module)
Cat pump managing system with:	✓		UNDERCARRIAGE
<ul><li>Electronic load limit control</li><li>Flow on demand</li></ul>			HD tracks with cas track pads
- Automatic zero flow regulation			800 mm (2 ft 7 in)
Pressure cut-off for main pumps	✓		1000 mm (3 ft 3 in)
Cooling of pump transmission gear oil	✓		1200 mm (3 ft 11 ir
Closed loop swing circuit	✓		Belly plate for addi
Pressure testing points	✓		protection
Full-flow high-pressure filters (100 μm), main pumps	✓		HD fixed axle rolle HD fixed axle idler
High pressure filters (200 μm), closed swing circuit	✓		Automatic hydraul
Full-flow filters (10 µm), return circuit	<b>√</b>		Acoustic travel alar (forward and rever
Pressure filters swing charge circuit (40 µm)	✓		Hinged travel motor
Pressure filters pilot circuit (6 µm)	<b>√</b>		Hardened running sprockets, idlers, ro
Transmission oil filters (40 μm)	✓		teeth contact areas
Boom float valves	✓		Fully hydraulic self
AUTOMATIC LUBRICATION SYSTEM	,		tensioning system vaccumulators
Rectangular grease container, fill via service station	✓		Slip ring in underca
Lubricated pinion in swing ring	✓		Cable guide with ju at undercarriage
Grease filters (200 μm)	✓		300 m (985 ft) trail

	Standard	Optional
DW VOLTAGE ELECTRICAL SYSTEM		
2 batteries	✓	
Pressurized low voltage switch cabinet:  - Motor Protection Relay (MPR)  - 24 V power supply  - Active power converter  - Phase reversal indication  - Circuit breakers	<b>√</b>	
14 LED high-brightness working flood lights	✓	
11 LED service lights	✓	
2 electric horns (1 cab module, 1 oil cooler module)	✓	
NDERCARRIAGE		
HD tracks with cast double-grouser track pads	✓	
800 mm (2 ft 7 in) wide track pads		✓
1000 mm (3 ft 3 in) wide track pads	✓	
1200 mm (3 ft 11 in) wide track pads		✓
Belly plate for additional undercarriage protection		✓
HD fixed axle rollers	✓	
HD fixed axle idlers	✓	
Automatic hydraulic retarder valve	✓	
Acoustic travel alarm (forward and reverse)	✓	
Hinged travel motor covers	✓	
Hardened running surfaces of sprockets, idlers, rollers, pad links, teeth contact areas	✓	
Fully hydraulic self-adjusting track tensioning system with piston accumulators	<b>√</b>	
Slip ring in undercarriage	✓	
Cable guide with junction box at undercarriage	<b>√</b>	
300 m (985 ft) trailing cable		✓

(continued on next page)

# **6030 AC Standard and Optional Equipment**

#### Standard and Optional Equipment (continued)

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard Optional		Standard	Optional	
OPERATOR ENVIRONMENT			FRONT ATTACHMENT		
Single HVAC system	✓		TriPower Face Shovel attachment:	$\checkmark$	
Dual HVAC system		✓	- Horizontal automatic constant-angle		
Pneumatically cushioned and multi- adjustable comfort seat with:  - Seat heating  - Lumbar support  - 2-point safety belt  - Head and arm rests	✓		bucket guidance  - Vertical automatic constant-angle bucket guidance  - Automatic roll-back limiter to prevent material spillage  - Kinematic assistance to hydraulic forces		
Independently adjustable seat consoles with integrated joysticks	✓		<ul> <li>Constant boom momentum throughout the whole lift arc</li> </ul>		
Electronic-Hydraulic Servo Control	✓		- Crowd force assistance		
FM/AM radio with USB and AUX input	✓		Guards for shovel cylinders at FS stick	✓	
Fold-away auxiliary seat with 2-point safety belt	✓		Frontless base machine (no boom, no stick, no linkage or kinematics)		✓
Sliding side window	✓		COLD WEATHER		
Parallel intermittent wiper/washer	✓		Gear oil heater with thermostat		✓
Roller blinds at all windows	✓		Hydraulic oil heaters with thermostat		✓
External sun shields at side and	✓		SERVICE AND MAINTENANCE		
rear windows Cat Board Control system (BCS2):	<b>√</b>		Hydraulic oil exchange interval – 10,000 hours	✓	
-305 mm (12 in) color touchscreen			S·O·S <sup>SM</sup> sampling ports	✓	
<ul> <li>On-screen documentation in .pdf</li> <li>On-screen troubleshooting assistance</li> <li>On-screen graphic charts of logged data</li> <li>Fault memory of related conditions</li> <li>USB interface for BCS screenshots</li> </ul>			Retractable ground level service station with quick couplings for:  - Pump transmission gear oil  - Hydraulic oil  - Grease	<b>√</b>	
	<b>✓</b>		SAFETY AND SECURITY		
66° ladder from engine bay to operator cab	·		Emergency stop switches: 1 in cab, 3 in motor module, 1 pull rope accessible	✓	
Powered 55° access ladder	✓		from ground level		
Powered 45° access stairway		✓	Operator Protective Guard (Top Guard)	✓	
Two mirrors on LH side, one heated	✓		All-round safety glass	✓	
Camera monitoring system (two cameras		✓	Armored windshield	✓	
and additional color display)			Emergency egress harness kit	✓	
Document storage	✓		Operator presence switch	✓	
			MISCELLANEOUS		

ISO or ANSI decals

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Materials and specifications are subject to change without notice. Featured machines in photos may include additional equipment. See your Cat dealer for available options.

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AEXQ2745-01 (07-2020) Replaces AEXQ2745 Build Number: 02A (Global)

