

313 GC Hydraulic Excavator

Technical Specifications

Configurations and features may vary by region. Please consult your Cat® dealer for availability in your area.

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| Engine | | |
|----------------------|------------|---------------------|
| Engine Model | Cat® C3.6 | |
| Net Power | | |
| ISO 9249 | 54.3 kW | 73 hp |
| ISO 9249 (DIN) | 74 hp (met | ric) |
| Engine Power | | |
| ISO 14396 | 55.4 kW | 74 hp |
| ISO 14396 (DIN) | 75 hp (met | ric) |
| Bore | 98 mm | 4 in |
| Stroke | 120 mm | 5 in |
| Displacement | 3.6 L | 220 in ³ |
| Biodiesel Capability | Up to B20 | (1) |

- Meets U.S. EPA Tier 4 Final, EU Stage V, and Japan 2014 emission standards.
- No engine power derating required below 3000 m (9,840 ft) altitude.
- Advertised power is tested per the specified standard in effect at the time of manufacture.
- Net power advertised is the power available at the flywheel when the engine is equipped with fan, air intake system, exhaust system and alternator.
- Engine speed at 2,400 rpm.
- (1)Cat diesel engines are required to use ULSD (ultra-low sulfur diesel fuel with 15 ppm of sulfur or less) or ULSD blended with the following lower-carbon intensity fuels up to:
 - ✓ 20% biodiesel FAME (fatty acid methyl ester)*
 - √ 100% renewable diesel, HVO (hydrogenated vegetable oil) and GTL (gas-to-liquid) fuels

Refer to guidelines for successful application. Please consult your Cat dealer or "Caterpillar Machine Fluids Recommendations" (SEBU6250) for details.

*Engines with no aftertreatment devices can use higher blends, up to 100% biodiesel.

| Swing Mechanism | | |
|----------------------|----------|---------------|
| Swing Speed | 11.5 rpm | |
| Maximum Swing Torque | 35 kN·m | 25,888 lbf-ft |

| Weights | | |
|------------------|-----------|-----------|
| Operating Weight | 13 800 kg | 30,400 lb |

• Long undercarriage, Reach boom, R3.0 (9'10") stick, GD 0.68 m³ (0.89 yd³) bucket, 700 mm (28") triple grouser shoes and 2.47 mt (5,445 lb) counterweight.

| Track | | |
|---------------------------------------|--------|-------|
| Optional Track Shoes Width | 500 mm | 20 in |
| Optional Track Shoes Width | 600 mm | 24 in |
| Optional Track Shoes Width | 700 mm | 28 in |
| Optional Track Shoes Width | 770 mm | 30 in |
| Number of Shoes (each side) | 46 | |
| Number of Track Rollers (each side) | 7 | |
| Number of Carrier Rollers (each side) | 2 | |

| Drive | | |
|----------------------|----------|------------|
| Gradeability | 35°/70% | |
| Maximum Travel Speed | 5.4 km/h | 3.4 mph |
| Maximum Drawbar Pull | 117 kN | 26,303 lbf |

Air Conditioning System

The air conditioning system on this machine contains the fluorinated greenhouse gas refrigerant R134a (Global Warming Potential = 1430). The system contains 0.85 kg of refrigerant which has a CO₂ equivalent of 1.216 metric tonnes.

| Hydraulic System | | |
|--|------------|------------|
| Main System – Maximum Flow – Implement | 247 L/min | 65 gal/min |
| Maximum Pressure – Equipment – Normal | 35 000 kPa | 5,075 psi |
| Maximum Pressure – Travel | 35 000 kPa | 5,075 psi |
| Maximum Pressure – Swing | 26 000 kPa | 3,770 psi |
| Boom Cylinder – Bore | 105 mm | 4 in |
| Boom Cylinder – Stroke | 1026 mm | 40 in |
| Stick Cylinder – Bore | 115 mm | 5 in |
| Stick Cylinder – Stroke | 1147 mm | 45 in |
| Bucket Cylinder – Bore | 95 mm | 4 in |
| Bucket Cylinder – Stroke | 939 mm | 37 in |

| Service Refill Capacities | | |
|-----------------------------------|-------|----------|
| Fuel Tank Capacity | 258 L | 68.2 gal |
| Cooling System | 15 L | 4.0 gal |
| Engine Oil | 8 L | 2.1 gal |
| Final Drive (each) | 3 L | 0.8 gal |
| Hydraulic System (including tank) | 85 L | 22.5 gal |
| Hydraulic Tank | 70 L | 18.5 gal |

| Standards | |
|-----------------|-------------------------|
| Brakes | ISO 10265:2008 |
| Cab/ROPS | ISO 12117-2:2008 |
| Cab | ISO 10262:1998 Level I |
| FOGS (optional) | ISO 10262:1998 Level II |

| Sound Performance | |
|--------------------------|----------|
| ISO 6395 (external) | 99 dB(A) |
| ISO 6396 (inside cab) | 68 dB(A) |

- When properly installed and maintained, the cab offered by Caterpillar, when tested with doors and windows closed according to ANSI/SAE J1166 OCT98, meets OSHA and MSHA requirements for operator sound exposure limits in effect at time of manufacture.
- Hearing protection may be needed when operating with an open operator station and cab (when not properly maintained or doors/ windows open) for extended periods or in a noisy environment.

Operating Weights and Ground Pressures

| | 500 mm (20") Triple Grouser Shoes | | | Triple Grouser Rubber Pad | 500 mm (20") Rubber Track Shoe | |
|---|--------------------------------------|--------------------|--------------------|------------------------------|-----------------------------------|--------------------|
| | Weight | Ground Pressure | Weight | Ground Pressure | Weight | Ground Pressure |
| Base Machine Configurations | kg (lb) | kPa (psi) | kg (lb) | kPa (psi) | kg (lb) | kPa (psi) |
| Base Frame with Track Rollers and Carrier Roller | | | | | | |
| 2.47 mt (5,445 lb) Counterweight + Long Undercarriage Base Machine | | | | | | |
| Reach Boom + R3.0 (9'10") Stick + 0.68 m³ (0.89 yd³) GD Bucket | 13 300 (29,300) | 39.7 (5.8) | 13 900 (30,600) | 41.5 (6.0) | 13 500 (29,800) | 40.3 (5.8) |
| Reach Boom + 2.5 m (8'2") Stick + 0.68 m³ (0.89 yd³) GD Bucket | 13 300 (29,300) | 39.7 (5.8) | 13 800 (30,400) | 41.2 (6.0) | 13 400 (29,500) | 40.0 (5.8) |

All operating weights include a 90% fuel tank with 75 kg (165 lb) operator.

| | | m (24") user Shoes | | m (24") ack Shoes | | m (28") user Shoes | | m (30") user Shoes |
|---|--------------------|-----------------------|--------------------|----------------------|--------------------|-----------------------|--------------------|-----------------------|
| | Weight | Ground Pressure | Weight | Ground Pressure | Weight | Ground Pressure | Weight | Ground Pressure |
| Base Machine Configurations | kg (lb) | kPa (psi) | kg (lb) | kPa (psi) | kg (lb) | kPa (psi) | kg (lb) | kPa (psi) |
| Base Frame with Track Rollers and Carrier Roll | ers | | | | | | | |
| 2.47 mt (5,445 lb) Counterweight and Long Undercarriage Base Machine | | | | | | | | |
| Reach Boom + R3.0 (9'10") Stick + 0.68 m ³ (0.89 yd ³) GD Bucket | 13 600 (30,000) | 33.8 (4.9) | 13 800 (30,400) | 34.3 (5.0) | 13 800 (30,400) | 29.4 (4.3) | 14 000 (30,900) | 27.1 (3.9) |
| Reach Boom + 2.5 m (8'2") Stick + 0.68 m ³ (0.89 yd ³) GD Bucket | 13 500 (29,800) | 33.5 (4.9) | 13 700 (30,200) | 34.0 (4.9) | 13 800 (30,400) | 29.4 (4.3) | 13 900 (30,600) | 26.9 (3.9) |

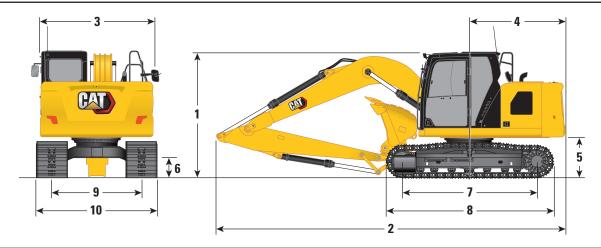
All operating weights include a 90% fuel tank with 75 kg (165 lb) operator.

Major Component Weights

| | kg | lb |
|---|------|--------|
| Base Machine Weight: including upper frame, undercarriage, counterweight, without boom, stick, bucket, boom cylinders, stick cylinder, bucket cylinders, tracks, blade, without 90% fuel tank, operator | | |
| With Long Undercarriage | 9080 | 20,020 |
| With Long Undercarriage (Blade Compatible) | 9390 | 20,690 |
| Track Shoes: | | |
| 500 mm (20") Triple Grouser Track Shoes | 1540 | 3,390 |
| 500 mm (20") Triple Grouser Track Shoes with Rubber Pad | 2050 | 4,520 |
| 500 mm (20") Rubber Track Shoes | 1670 | 3,680 |
| 600 mm (24") Triple Grouser Track Shoes | 1810 | 4,000 |
| 600 mm (24") Rubber Track Shoes | 1970 | 4,340 |
| 700 mm (28") Triple Grouser Track Shoes with Additional Steps | 2020 | 4,440 |
| 770 mm (30") Triple Grouser Track Shoes with Additional Steps | 2160 | 4770 |
| Two Boom Cylinders | 240 | 530 |
| Weight of 90% Fuel Tank and 75 kg (165 lb) Operator | 270 | 600 |
| Blades (without lines, cylinders, frame modifications): | | |
| 2500 mm (8'2") Blade for use with 500 mm (20") Track Shoes | 440 | 960 |
| 2600 mm (8'6") Blade for use with 600 mm (24") Track Shoes | 490 | 1,080 |
| 2700 mm (8'10") Blade for use with 700 mm (28") Track Shoes and 790 mm (30") Track Shoes | 500 | 1,110 |
| Counterweight: | | |
| 2.47 mt (5,445 lb) Counterweight | 2470 | 5,440 |
| Swing Frame | 1240 | 2,730 |
| Undercarriages: | | |
| Base Frame with GD Track Rollers and One Carrier Rollers | 2620 | 5,770 |
| Base Frame with GD Track Rollers and One Carrier Rollers (blade compatible) | 2900 | 6,390 |
| Boom (including lines, pins, stick cylinder): | | |
| Reach Boom 4.65 m (15'3") | 1030 | 2,270 |
| Sticks (including lines, pins, bucket cylinder, bucket linkage): | | |
| Reach Stick R2.5 (8'2") | 590 | 1,300 |
| Reach Stick R3.0 (9'10") | 650 | 1,440 |
| Buckets (without linkages, with tips and side cutters): | | |
| 0.53 m ³ (0.69 yd ³) GD Bucket | 420 | 940 |
| 0.68 m³ (0.89 yd³) GD Bucket | 500 | 1,090 |
| 0.76 m³ (0.99 yd³) GD Bucket | 520 | 1,150 |
| Two Bucket Pins | 20 | 50 |
| Quick Coupler: | | |
| Pin Grabber Quick Coupler | 210 | 470 |

Dimensions

All dimensions are approximate and may vary depending on bucket selection.

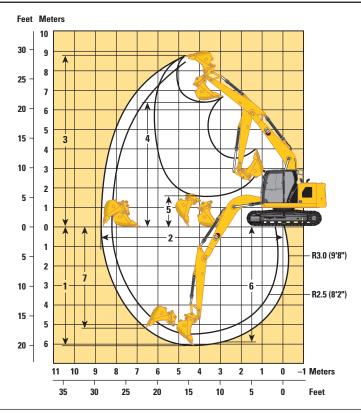


| Boom Option | | Reach Boom 4.65 m (15'3") | | | | | |
|--|---------------------|------------------------------|---------------------|----------------------|--|--|--|
| Stick Options | | | | | | | |
| | R2.5 | (8'2") | R3.0 (| 9'10") | | | |
| 1 Machine Height:* | | | | | | | |
| Top of Cab Height | 2810 mm | 9'3" | 2810 mm | 9'3" | | | |
| Top of FOGS Height | 2950 mm | 9'8" | 2950 mm | 9'8" | | | |
| Handrails Height | 2810 mm | 9'3" | 2810 mm | 9'3" | | | |
| With Boom/Stick/Bucket Installed (with stick cylinder lines) | 2890 mm | 9'6" | 3190 mm | 10'6" | | | |
| With Boom/Stick Installed (with stick cylinder lines) | 2890 mm | 9'6" | 3190 mm | 10'6" | | | |
| With Boom Installed (with stick cylinder lines) | 2370 mm | 7'9" | 2370 mm | 7'9" | | | |
| 2 Machine Length (without blade): | | | | | | | |
| With Boom/Stick/Bucket Installed (with stick cylinder lines) | 7690 mm | 25'3" | 7780 mm | 26'5" | | | |
| With Boom/Stick Installed (with stick cylinder lines) | 7690 mm | 25'3" | 7780 mm | 26'5" | | | |
| With Boom Installed (with stick cylinder lines) | 6890 mm | 22'7" | 6890 mm | 22'7" | | | |
| Machine Length (with blade, blade rear): | | | | | | | |
| With Boom/Stick/Bucket Installed (with stick cylinder lines) | 7970 mm | 26'2" | 8050 mm | 26'4" | | | |
| With Boom/Stick Installed (with stick cylinder lines) | 7970 mm | 26'2" | 8050 mm | 26'4" | | | |
| With Boom Installed (with stick cylinder lines) | 7170 mm | 23'6" | 7170 mm | 23'6" | | | |
| 3 Upperframe Width | 2480 mm | 8'2" | 2480 mm | 8'2" | | | |
| 4 Tail Swing Radius – 2.47 mt (5,445 lb) counterweight | 2190 mm | 7'2" | 2190 mm | 7'2" | | | |
| 5 Counterweight Clearance | 916 mm | 3'0" | 916 mm | 3'0" | | | |
| 6 Ground Clearance | 446 mm | 1'6" | 446 mm | 1'6" | | | |
| 7 Length to Center of Rollers | 3040 mm | 10'0" | 3040 mm | 10'0" | | | |
| 8 Overall Track Length | 3750 mm | 12'4" | 3750 mm | 12'4" | | | |
| 9 Track Gauge | 1990 mm | 6'6" | 1990 mm | 6'6" | | | |
| 10 Track Width/Undercarriage Width | | | | | | | |
| 500 mm (20") Shoes | 2490 mm | 8'2" | 2490 mm | 8'2" | | | |
| 600 mm (24") Shoes | 2590 mm | 8'6" | 2590 mm | 8'6" | | | |
| 700 mm (28") Shoes (with steps) | 2690 mm | 8'10" | 2690 mm | 8'10" | | | |
| 770 mm (30") Shoes (with steps) | 2760 mm | (9'1") | 2760 mm | (9'1") | | | |
| Bucket Type | G | D | G | D | | | |
| Bucket Capacity | 0.68 m ³ | 0.89 yd ³ | 0.68 m ³ | 0.89 yd ³ | | | |
| Bucket Tip Radius | 1240 mm | 4'1" | 1240 mm | 4'1" | | | |

^{*}For models with rubber track shoes or rubber pad add 40 mm (1.6") to machine height dimensions.

Working Ranges and Forces

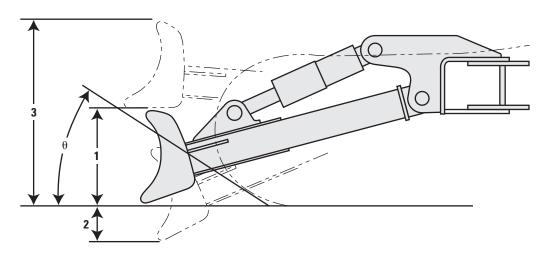
All dimensions are approximate and may vary depending on bucket selection.



| Boom Option | Reach Boom 4.65 m (15'3") | | | | | | | |
|---|------------------------------|----------------------|---------------------|----------------------|--|--|--|--|
| Stick Options | Reach Stick | | | | | | | |
| | R2.5 | (8'2") | R3.0 (| 9'10") | | | | |
| 1 Maximum Digging Depth | 5540 mm | 18'2" | 6040 mm | 19'10" | | | | |
| 2 Maximum Reach at Ground Line | 8190 mm | 26'10" | 8660 mm | 28'5" | | | | |
| 3 Maximum Cutting Height | 8560 mm | 28'1" | 8830 mm | 29'0" | | | | |
| 4 Maximum Loading Height | 6150 mm | 20'2" | 6420 mm | 21'1" | | | | |
| 5 Minimum Loading Height | 2080 mm | 6'10" | 1600 mm | 5'3" | | | | |
| 6 Maximum Depth Cut for 2440 mm (8'0") Level Bottom | 5330 mm | 17'6" | 5860 mm | 19'3" | | | | |
| 7 Maximum Vertical Wall Digging Depth | 4760 mm | 15'7" | 5190 mm | 17'0" | | | | |
| Minimum Working Equipment Radius | 2430 mm | 8'0" | 2570 mm | 8'5" | | | | |
| Bucket Digging Force (ISO) | 98.45 kN | 22,130 lbf | 98.67 kN | 22,180 lbf | | | | |
| Stick Digging Force (ISO) | 66.68 kN | 14,990 lbf | 59.29 kN | 13,330 lbf | | | | |
| Bucket Type | GD | | G | D | | | | |
| Bucket Capacity | 0.68 m ³ | 0.89 yd ³ | 0.68 m ³ | 0.89 yd ³ | | | | |
| Bucket Tip Radius | 1240 mm | 4'1" | 1240 mm | 4'1" | | | | |

Blade Working Ranges

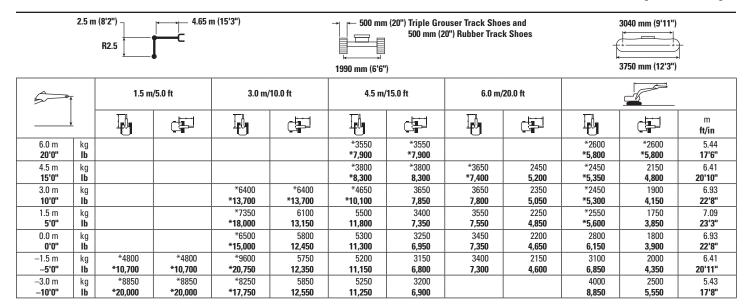
All dimensions are approximate and may vary depending on bucket selection.



| Blade Options | 2500 n (8'2" | | 2600 mm (8'6") | | 2700 mm (8'10") | |
|---------------------------------------|-----------------|-------|-------------------|-------|--------------------|-------|
| 1 Blade Height | 616 mm | 2'0" | 616 mm | 2'0" | 616 mm | 2'0" |
| 2 Maximum Lowering Depth from Ground | 550 mm | 1'10" | 550 mm | 1'10" | 550 mm | 1'10" |
| 3 Maximum Raising Height above Ground | 1018 mm | 3'4" | 1018 mm | 3'4" | 1018 mm | 3'4" |
| 6 Approach Angle | 26° | | 26° | | 26° | |

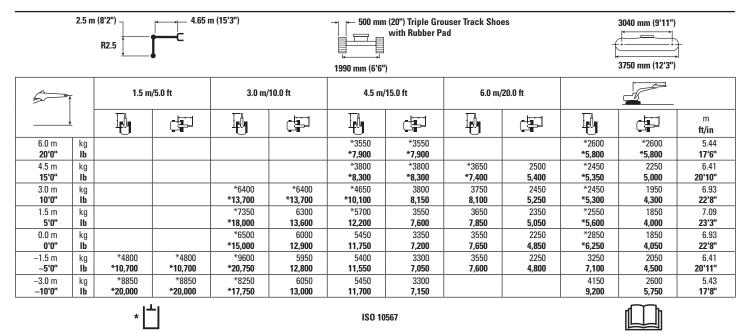
Reach Boom Lift Capacities – Counterweight: 2.47 mt (5,445 lb) – without Bucket

Long Undercarriage



Reach Boom Lift Capacities – Counterweight: 2.47 mt (5,445 lb) – without Bucket

Long Undercarriage



^{*}Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007.

They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

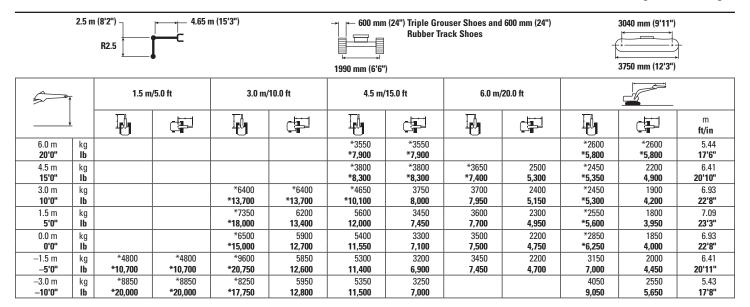
Lift capacity stays with ±5% for all available track shoes.

Always refer to the appropriate Operation and Maintenance Manual for specific product information.

There may be local regulations and/or government regulations that govern the use of excavators for lifting heavy objects. Obey all local and government regulations. Regional regulations may require the use of an overload warning device and boom and stick lowering control valves during object handling applications. Contact your Cat dealer for additional information.

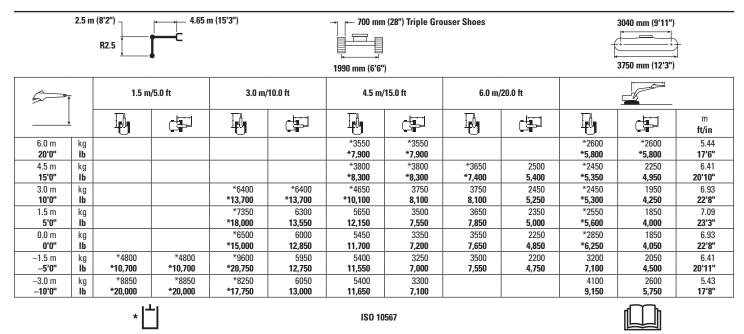
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Long Undercarriage



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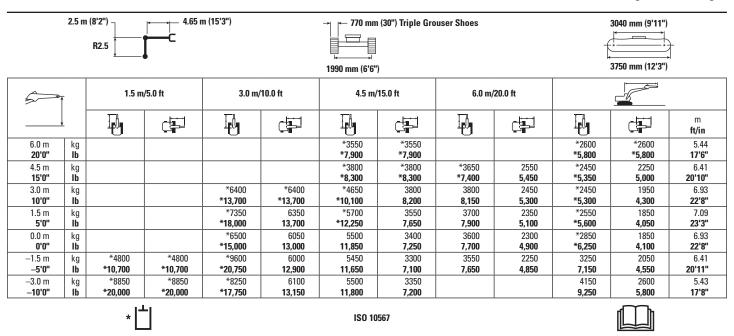
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Lift capacity stays with ±5% for all available track shoes.

Reach Boom Lift Capacities – Counterweight: 2.47 mt (5,445 lb) – without Bucket

Long Undercarriage



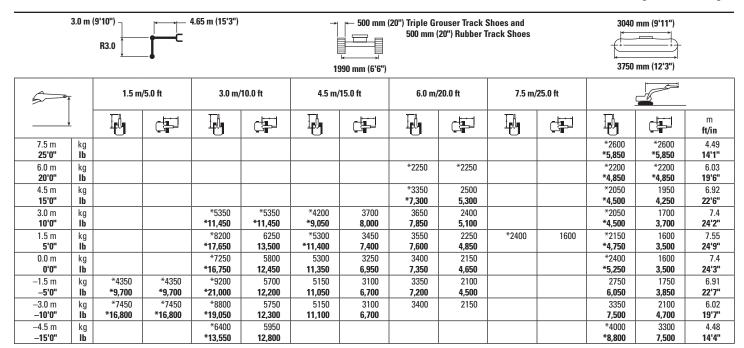
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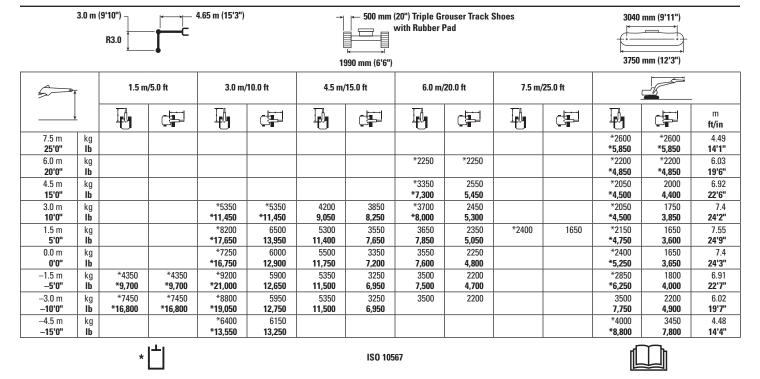
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Long Undercarriage



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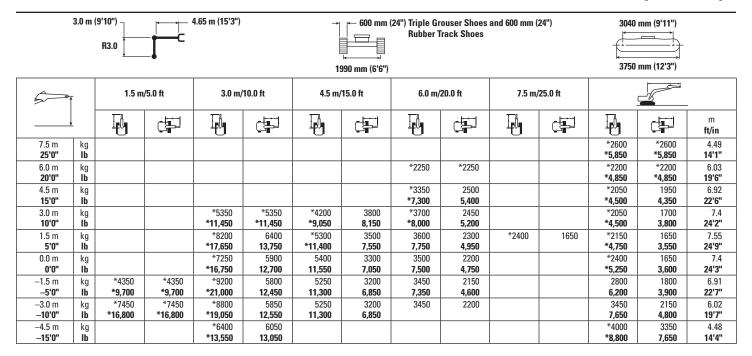
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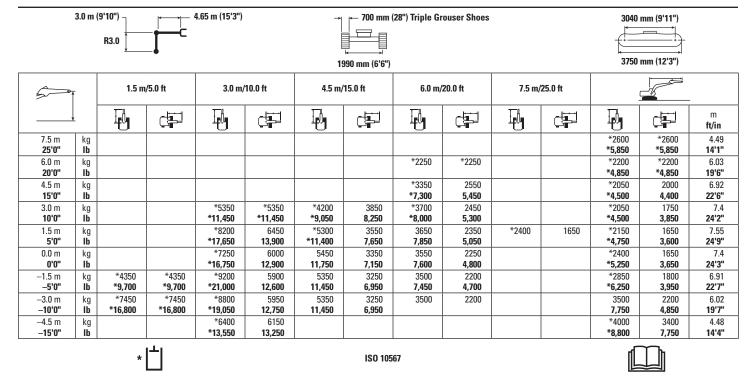
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Long Undercarriage



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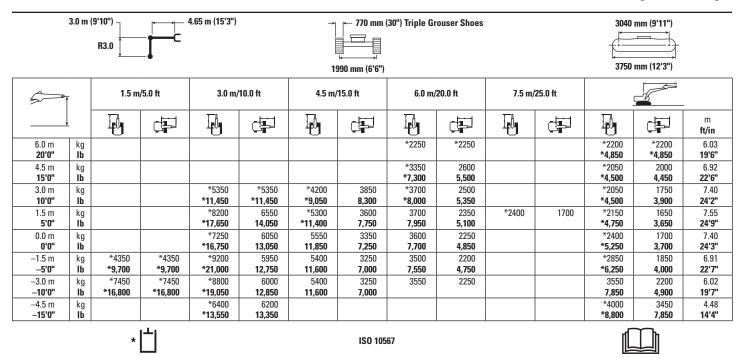
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Lift capacity stays with ±5% for all available track shoes.

Reach Boom Lift Capacities - Counterweight: 2.47 mt (5,445 lb) - without Bucket

Long Undercarriage



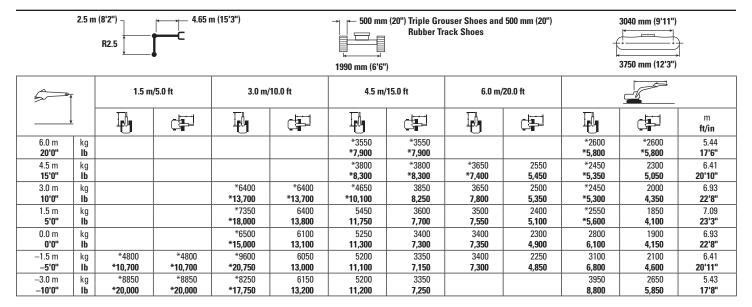
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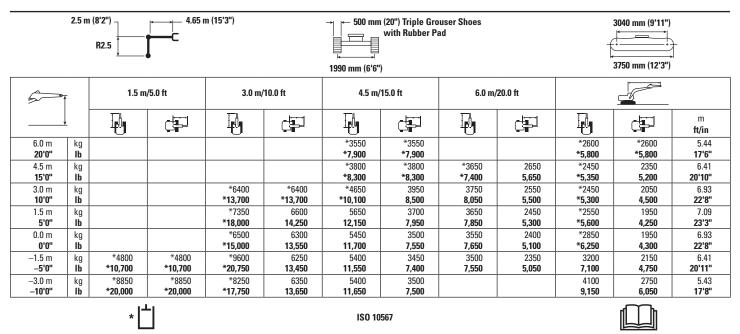
Reach Boom Lift Capacities – Counterweight: 2.47 mt (5,445 lb) – without Bucket – Blade Up

Long Undercarriage, 2500 mm (8'2") Blade



Reach Boom Lift Capacities – Counterweight: 2.47 mt (5,445 lb) – without Bucket – Blade Up

Long Undercarriage, 2500 mm (8'2") Blade



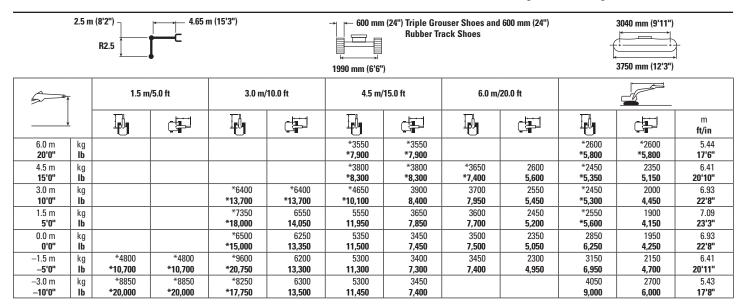
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Lift capacity stays with ±5% for all available track shoes.

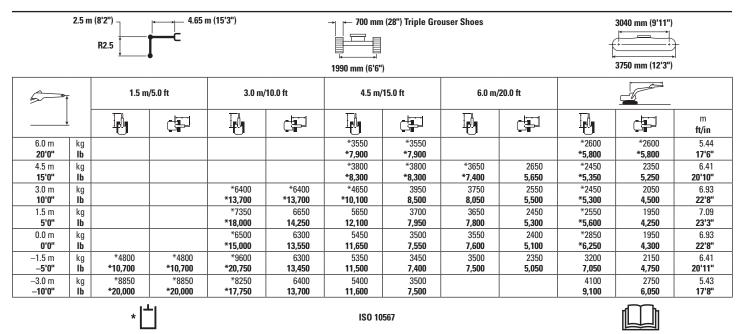
Reach Boom Lift Capacities – Counterweight: 2.47 mt (5,445 lb) – without Bucket – Blade Up

Long Undercarriage, 2600 mm (8'6") Blade



Reach Boom Lift Capacities – Counterweight: 2.47 mt (5,445 lb) – without Bucket – Blade Up

Long Undercarriage, 2700 mm (8'10") Blade



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Lift capacity stays with ±5% for all available track shoes.

Reach Boom Lift Capacities – Counterweight: 2.47 mt (5,445 lb) – without Bucket – Blade Up

Long Undercarriage, 2700 mm (8'10") Blade

| 2.5 m (8'2") 4.65 m (15'3") 770 mm (30") Triple Grouser Shoes 1990 mm (6'6") | | | | | | | | 3040 mm (9'11") 3750 mm (12'3") | † | | | |
|---|-----------------|-------------------------|-------------------------|-------------------------|-------------------------|---|------------------------|------------------------------------|----------------------|------------------------|------------------------|-----------------------|
| 5 | 1.5 : | | /5.0 ft | 3.0 m/10.0 ft | | 3.0 m/10.0 ft 4.5 m/15.0 ft 6.0 m/20.0 ft | | | | | | |
| | <u>.</u> | | | P. | | Į. | | | | | | m ft/in |
| 6.0 m 20'0" | kg lb | | | | | *3550 *7,900 | *3550 *7,900 | | | *2600 *5,800 | *2600 *5,800 | 5.44 17'6" |
| 4.5 m 15'0 " | kg Ib | | | | | *3800 *8,300 | *3800 *8,300 | *3650 *7,400 | 2650 5,700 | *2450 *5,350 | 2400 5,300 | 6.41 20'10" |
| 3.0 m 10'0" | kg Ib | | | *6400 *13,700 | *6400 *13,700 | *4650 *10,100 | 4000 8,600 | 3800 8,100 | 2600 5,550 | *2450 *5,300 | 2050 4,550 | 6.93 22'8" |
| 1.5 m 5'0" | kg lb | | | *7350 *18,000 | 6700 14,400 | *5700 12,250 | 3750 8,050 | 3650 7,900 | 2500 5,350 | *2550 *5,600 | 1950 4,300 | 7.09 23'3" |
| 0.0 m 0'0" | kg Ib | | | *6500 *15,000 | 6400 13,700 | 5500 11,800 | 3550 7,650 | 3600 7,700 | 2400 5,150 | *2850 *6,250 | 2000 4,350 | 6.93 22'8" |
| −1.5 m −5'0" | kg Ib | *4800 *10,700 | *4800 *10,700 | *9600 *20,750 | 6350 13,600 | 5400 11,600 | 3500 7,500 | 3550 7,600 | 2400 5,100 | 3250 7,150 | 2200 4,800 | 6.41 20'11" |
| −3.0 m − 10'0" | kg Ib | *8850 *20,000 | *8850 *20,000 | *8250 *17,750 | 6450 13,850 | 5450 11,700 | 3550 7,600 | | | 4150 9,200 | 2750 6,150 | 5.43 17'8" |
| * LT ISO 10567 | | | | | | | | | | | | |

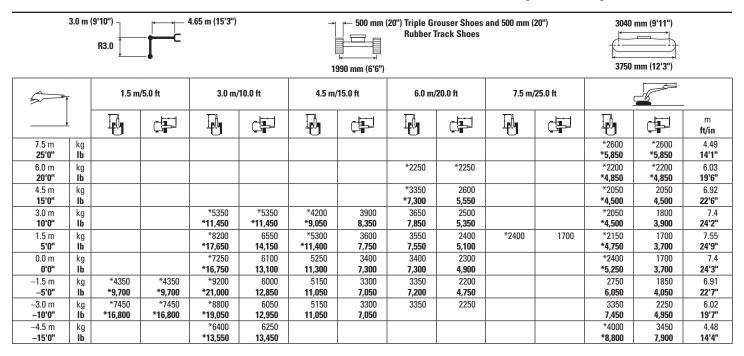
^{*}Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007.

They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Lift capacity stays with $\pm 5\%$ for all available track shoes.

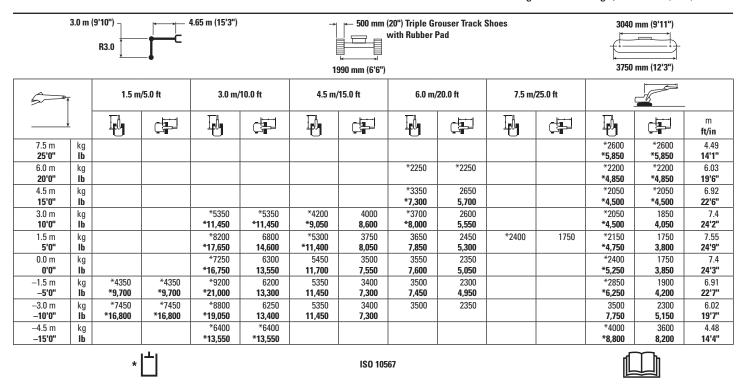
Reach Boom Lift Capacities – Counterweight: 2.47 mt (5,445 lb) – without Bucket – Blade Up

Long Undercarriage, 2500 mm (8'2") Blade



Reach Boom Lift Capacities – Counterweight: 2.47 mt (5,445 lb) – without Bucket – Blade Up

Long Undercarriage, 2500 mm (8'2") Blade



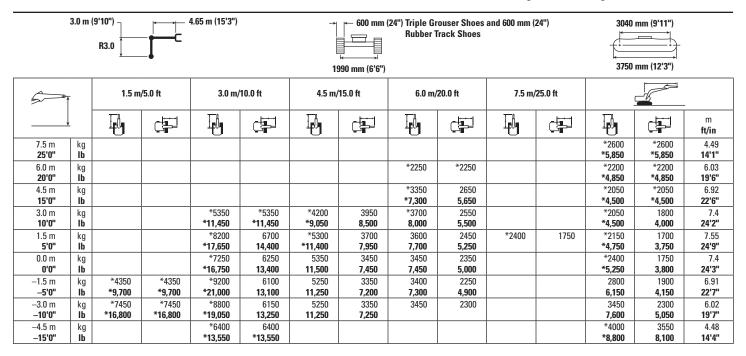
^{*}Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007.

They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Lift capacity stays with ±5% for all available track shoes.

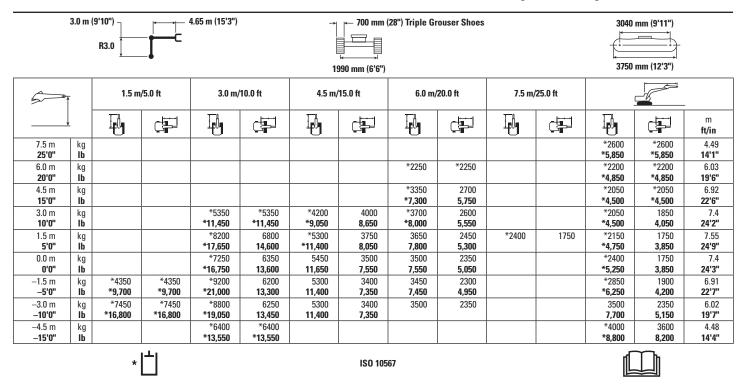
Reach Boom Lift Capacities – Counterweight: 2.47 mt (5,445 lb) – without Bucket – Blade Up

Long Undercarriage, 2600 mm (8'6") Blade



Reach Boom Lift Capacities – Counterweight: 2.47 mt (5,445 lb) – without Bucket – Blade Up

Long Undercarriage, 2700 mm (8'10") Blade



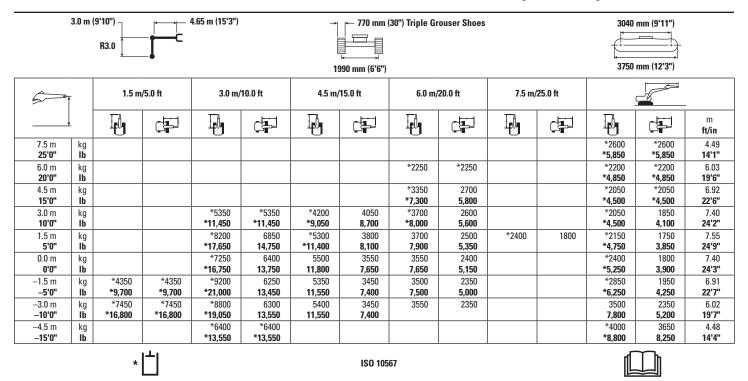
^{*}Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007.

They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Lift capacity stays with ±5% for all available track shoes.

Reach Boom Lift Capacities – Counterweight: 2.47 mt (5,445 lb) – without Bucket – Blade Up

Long Undercarriage, 2700 mm (8'10") Blade



^{*}Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007.

They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Lift capacity stays with ±5% for all available track shoes.

Bucket Specifications and Compatibility

| | | | | | | | | | 2.47 mt (5,445 lb |) Counterweight |
|------------------------------|-----|------|----|---------|----------------|---------------|--------------|-----|-------------------|-----------------|
| | | | | | | | | | Reach | Boom |
| | | mm | in | m³ | yd³ | kg | lb | % | R2.5 (8'2") | R3.0 (9'10") |
| Pin-On (No Quick Coupler) | | | | | | | | | | |
| General Duty | 312 | 600 | 24 | 0.31 | 0.40 | 316 | 696 | 100 | • | • |
| | 312 | 900 | 36 | 0.53 | 0.69 | 414 | 914 | 100 | • | • |
| | 312 | 1000 | 39 | 0.60 | 0.78 | 438 | 967 | 100 | • | • |
| | 312 | 1100 | 43 | 0.68 | 0.89 | 474 | 1,045 | 100 | • | • |
| General Duty | 312 | 450 | 18 | 0.20 | 0.26 | 266 | 587 | 100 | • | • |
| (without Adjuster Gp) | 312 | 600 | 24 | 0.31 | 0.40 | 310 | 684 | 100 | • | • |
| | 312 | 750 | 30 | 0.41 | 0.54 | 358 | 790 | 100 | • | • |
| | 312 | 900 | 36 | 0.53 | 0.69 | 407 | 898 | 100 | • | • |
| | 312 | 1050 | 42 | 0.65 | 0.84 | 457 | 1,006 | 100 | • | • |
| Heavy Duty | 312 | 450 | 18 | 0.20 | 0.27 | 279 | 615 | 100 | • | • |
| | 312 | 1200 | 48 | 0.76 | 0.99 | 513 | 1,131 | 100 | • | Θ |
| Ditch Cleaning | 312 | 1800 | 72 | 0.68 | 0.89 | 540 | 1,191 | 100 | • | Θ |
| Ditch Cleaning Tilt | 312 | 1800 | 72 | 0.60 | 0.78 | 724 | 1,597 | 100 | • | θ |
| | | | | | | | | kg | 1850 | 1640 |
| | | | | IVIa | ximum load p | oin-on (payio | ad + bucket) | lb | 4,075 | 3,612 |
| With Cat Pin Grabber Coupler | | | | | | | | , | | |
| General Duty | 312 | 600 | 24 | 0.31 | 0.40 | 316 | 696 | 100 | • | • |
| | 312 | 900 | 36 | 0.53 | 0.69 | 414 | 914 | 100 | • | • |
| | 312 | 1000 | 39 | 0.60 | 0.78 | 438 | 967 | 100 | • | θ |
| | 312 | 1100 | 43 | 0.68 | 0.89 | 474 | 1,045 | 100 | • | 0 |
| | 312 | 1200 | 48 | 0.76 | 1.00 | 504 | 1,110 | 100 | Θ | 0 |
| General Duty | 312 | 450 | 18 | 0.20 | 0.26 | 266 | 587 | 100 | • | • |
| | 312 | 600 | 24 | 0.31 | 0.40 | 310 | 684 | 100 | • | • |
| | 312 | 750 | 30 | 0.41 | 0.54 | 358 | 790 | 100 | • | • |
| | 312 | 900 | 36 | 0.53 | 0.69 | 407 | 898 | 100 | • | • |
| | 312 | 1050 | 42 | 0.65 | 0.84 | 457 | 1,006 | 100 | • | θ |
| | 312 | 1200 | 48 | 0.76 | 1.00 | 497 | 1,095 | 100 | Θ | 0 |
| Heavy Duty | 312 | 450 | 18 | 0.20 | 0.27 | 279 | 615 | 100 | • | • |
| | 312 | 1200 | 48 | 0.76 | 0.99 | 513 | 1,131 | 100 | Θ | 0 |
| Ditch Cleaning | 312 | 1800 | 72 | 0.68 | 0.89 | 540 | 1,191 | 100 | Θ | 0 |
| Ditch Cleaning Tilt | 312 | 1800 | 72 | 0.60 | 0.78 | 724 | 1,597 | 100 | Θ | 0 |
| | · | | | | . 1 | | | kg | 1649 | 1439 |
| | | | | Maximun | n load with co | oupler (paylo | ad + bucket) | lb | 3,635 | 3,172 |

The above loads are in compliance with hydraulic excavator standard EN474-5:2006 + A3:2013, they do not exceed 87% of hydraulic lifting capacity or 75% of tipping capacity with front linkage fully extended at ground line with bucket curled. Capacity based on ISO 7451:2007.

Bucket weight with General Duty tips.

Maximum Material Density:

- 2100 kg/m³ (3,500 lb/yd³)
- 1800 kg/m³ (3,000 lb/yd³)
- → 1500 kg/m³ (2,500 lb/yd³)
- O 1200 kg/m³ (2,000 lb/yd³)

Caterpillar recommends using appropriate work tools to maximize the value customers receive from our products. Use of work tools, including buckets, which are outside of Caterpillar's recommendations or specifications for weight, dimensions, flows, pressures, etc. may result in less-than-optimal performance, including but not limited to reductions in production, stability, reliability, and component durability. Improper use of a work tool resulting in sweeping, prying, twisting and/or catching of heavy loads will reduce the life of the boom and stick.

(continued on next page)

Bucket Specifications and Compatibility (continued)

| | | | | | | | | | 2.47 mt (5,445 lk |) Counterweight |
|------------------------------|-----|------|----|-----------|----------------|---------------|--------------|-----|-------------------|-----------------|
| | | | | | | | | | Reacl | ı Boom |
| | | mm | in | m³ | yd³ | kg | lb | % | R2.5 (8'2") | R3.0 (9'10") |
| With CW20 Coupler | | | | | | | | | | |
| General Duty | 312 | 600 | 24 | 0.31 | 0.40 | 341 | 752 | 100 | • | • |
| | 312 | 900 | 36 | 0.53 | 0.69 | 426 | 940 | 100 | • | • |
| | 312 | 1100 | 43 | 0.68 | 0.89 | 487 | 1,073 | 100 | Θ | 0 |
| | 312 | 1200 | 48 | 0.76 | 1.00 | 516 | 1,137 | 100 | Θ | 0 |
| Heavy Duty | 312 | 1200 | 48 | 0.76 | 1.00 | 526 | 1,159 | 100 | Θ | 0 |
| General Duty – Leveling Edge | 312 | 690 | 27 | 0.40 | 0.52 | 413 | 910 | 100 | • | • |
| | 312 | 600 | 24 | 0.33 | 0.43 | 395 | 870 | 100 | • | • |
| | 312 | 790 | 31 | 0.47 | 0.61 | 455 | 1,003 | 100 | • | • |
| | 312 | 996 | 39 | 0.63 | 0.83 | 517 | 1,140 | 100 | • | Θ |
| | 312 | 1184 | 47 | 0.80 | 1.05 | 603 | 1,328 | 100 | 0 | ♦ |
| Ditch Cleaning | 312 | 1800 | 72 | 0.68 | 0.89 | 516 | 1,138 | 100 | Θ | 0 |
| | 312 | 1800 | 72 | 0.90 | 1.18 | 554 | 1,221 | 100 | 0 | ♦ |
| | | • | | Marrianna | | | - d . bd4\ | kg | 1643 | 1434 |
| | | | | iviaximun | i load with co | oupler (paylo | ad + bucket) | lb | 3,623 | 3,160 |
| With CW20S Coupler | | | | | | | | | | • |
| General Duty | 312 | 450 | 18 | 0.20 | 0.26 | 301 | 664 | 100 | • | • |
| | 312 | 500 | 20 | 0.24 | 0.31 | 310 | 684 | 100 | • | • |
| | 312 | 600 | 24 | 0.31 | 0.40 | 329 | 726 | 100 | • | • |
| | 312 | 750 | 30 | 0.41 | 0.54 | 377 | 830 | 100 | • | • |
| | 312 | 900 | 36 | 0.53 | 0.69 | 426 | 940 | 100 | • | • |
| | 312 | 1000 | 39 | 0.60 | 0.78 | 451 | 995 | 100 | • | Θ |
| | 312 | 1100 | 43 | 0.68 | 0.89 | 487 | 1,073 | 100 | • | 0 |
| | 312 | 1200 | 48 | 0.76 | 1.00 | 516 | 1,137 | 100 | Θ | 0 |
| Heavy Duty | 312 | 500 | 20 | 0.24 | 0.31 | 313 | 689 | 100 | • | • |
| | 312 | 1200 | 48 | 0.76 | 1.00 | 524 | 1,154 | 100 | 0 | 0 |
| Ditch Cleaning | 312 | 1800 | 72 | 0.68 | 0.89 | 548 | 1,207 | 100 | 0 | 0 |
| | 312 | 2000 | 78 | 1.00 | 1.31 | 630 | 1,389 | 100 | \Diamond | Х |
| Ditch Cleaning Tilt | 312 | 1800 | 72 | 0.60 | 0.78 | 822 | 1,812 | 100 | 0 | |
| - | | 1 | | | 1 1 21 | | | kg | 1665 | 1456 |
| | | | | Maximun | i load with co | oupler (paylo | ad + bucket) | lb | 3,672 | 3,209 |

The above loads are in compliance with hydraulic excavator standard EN474-5:2006 + A3:2013, they do not exceed 87% of hydraulic lifting capacity or 75% of tipping capacity with front linkage fully extended at ground line with bucket curled. Capacity based on ISO 7451:2007.

Bucket weight with General Duty tips.

Maximum Material Density:

- 2100 kg/m³ (3,500 lb/yd³)
- 1800 kg/m³ (3,000 lb/yd³)
- → 1500 kg/m³ (2,500 lb/yd³)
- O 1200 kg/m³ (2,000 lb/yd³)
- ♦ 900 kg/m³ (1,500 lb/yd³)

Caterpillar recommends using appropriate work tools to maximize the value customers receive from our products. Use of work tools, including buckets, which are outside of Caterpillar's recommendations or specifications for weight, dimensions, flows, pressures, etc. may result in less-than-optimal performance, including but not limited to reductions in production, stability, reliability, and component durability. Improper use of a work tool resulting in sweeping, prying, twisting and/or catching of heavy loads will reduce the life of the boom and stick.

| Attachments Offering Guide | | | |
|--|-------------------------------------|--------------------------|---------------|
| Not all Attachments are available in all regions. Consult yo | our Cat dealer for configurations a | vailable in your region. | |
| ✓ Match * Working range front only | No Match | 1200 kg/m³ (2,000 lb | o/yd³) |
| PIN-ON ATTACHMENTS | | | |
| Counterweight | | 2.47 mt | (5,445 lb) |
| Boom Type | | Re | ach |
| Stick Length | | 2.5 m (8'2") | 3.0 m (9'10") |
| Hydraulic Hammers | H110 GC S | ✓ | ✓ |
| | H110 S | ✓ | ✓ |
| | H115 GC S | ✓ | ✓ |
| | H115 S | ✓ | ✓ |
| Demolition and Sorting Grapples | G312 GC | ✓ | ✓ |
| | G313 GC | | √ * |
| Mobile Scrap and Demolition Shears | S3015 Flat Top | ✓ | |
| Compactors (Vibratory Plate) | CVP75 | ✓ | ✓ |
| Orange Peel Grapples | GSV520 GC-400 | 0 | |
| AT PIN GRABBER COUPLER ATTACHMENTS | | | |
| Hydraulic Hammers | H110 GC S | ✓ | ✓ |
| | H110 S | ✓ | ✓ |
| | H115 GC S | ✓ | √ * |
| | H115 S | ✓ | ✓ |
| Demolition and Sorting Grapples | G312 GC | ✓ | |
| Compactors (Vibratory Plate) | CVP75 | ✓ | ✓ |
| W-20s DEDICATED COUPLER ATTACHMENTS | | | |
| Hydraulic Hammers | H110 GC S | ✓ | ✓ |
| | H110 S | ✓ | ✓ |
| | H115 GC S | ✓ | |
| | H115 S | ✓ | ✓ |
| Demolition and Sorting Grapples | G312 GC | ✓ | √ * |
| Compactors (Vibratory Plate) | CVP75 | ✓ | ✓ |
| CW-20 DEDICATED COUPLER ATTACHMENTS | | | |
| Hydraulic Hammers | H110 GC S | ✓ | ✓ |
| | H110 S | ✓ | ✓ |
| | H115 GC S | ✓ | |
| | H115 S | ✓ | ✓ |
| Demolition and Sorting Grapples | G312 GC | ✓ | √ * |
| | G312 GC Fixed CAN | ✓ | √ * |
| Compactors (Vibratory Plate) | CVP75 | ✓ | ✓ |

(continued on next page)

| Attachments Offering Guide (continued) | | | |
|--|---|------------------------------|---------------|
| Not all Attachments are available in all regions. Co | nsult vour Cat dealer for configuration | ns available in vour region. | |
| | | | |
| ✓ Match * Working r | ange front only | No Match | |
| | | | |
| 660 DEDICATED COUPLER ATTACHMENTS | | | |
| Counterweight | | 2.47 mt | (5,445 lb) |
| Boom Type | | Re | ach |
| Stick Length | | 2.5 m (8'2") | 3.0 m (9'10") |
| Hydraulic Hammers | H110 GC S | ✓ | ✓ |
| | H110 S | ✓ | ✓ |
| | H115 GC S | ✓ | ✓ |
| | H115 S | ✓ | ✓ |
| Demolition and Sorting Grapples | G312 GC | ✓ | √ * |
| Mobile Scrap and Demolition Shears | S3015 Flat Top | √ * | |
| Compactors (Vibratory Plate) | CVP75 | ✓ | ✓ |
| HCS60 DEDICATED COUPLER ATTACHMENTS | | | |
| Hydraulic Hammers | H110 S | ✓ | ✓ |
| | H115 S | ✓ | ✓ |
| Demolition and Sorting Grapples | G312 GC | ✓ | |
| Compactors (Vibratory Plate) | CVP75 | ✓ | ✓ |
| HCS65 DEDICATED COUPLER ATTACHMENTS | | | |
| Hydraulic Hammers | H110 S | ✓ | ✓ |
| | H115 S | ✓ | ✓ |
| Demolition and Sorting Grapples | G312 GC | √ * | |
| Compactors (Vibratory Plate) | CVP75 | ✓ | ✓ |
| BOOM-MOUNT ATTACHMENTS | | | |
| Counterweight | | 2.47 mt | (5,445 lb) |
| Room Tyne | · | Re | ach |

S3025 Flat Top

Mobile Scrap and Demolition Shears

313 GC Standard and Optional Equipment

Standard and Optional Equipment

Standard and optional equipment may vary. Consult your Cat dealer for details.

| | Standard | Optional |
|---|------------|------------|
| BOOM, STICKS AND LINKAGE | | |
| 4.65 m (15'3") Reach boom | ✓ | |
| 3.0 m (9'10") Reach stick | | √ 1 |
| 2.5 m (8'2") Reach stick | | ✓2 |
| Bucket linkage, with lifting eye | √ 1 | |
| Bucket linkage, without lifting eye | √3 | |
| CAB | | |
| ROPS | ✓ | |
| High-resolution 203 mm (8") LCD touchscreen monitor | ✓ | |
| Auto bi-level air conditioner | ✓ | |
| Jog dial and shortcut keys for monitor control | ✓ | |
| Keyless push-to-start engine control | ✓ | |
| Height-adjustable console, three steps with tool | ✓ | |
| Fixed left-side console | ✓ | |
| Mechanical-suspension seat | ✓ | |
| 51 mm (2") seat belt | ✓ | |
| Bluetooth® radio with USB/ Aux ports/DAB | ✓ | |
| 12V DC outlets | ✓ | |
| Document storage | ✓ | |
| Beverage holder | ✓ | |
| Cup holder | ✓ | |
| Openable two-piece front window | ✓ | |
| Rear window emergency exit | ✓ | |
| Radial wiper with washer | ✓ | |
| Openable steel hatch | ✓ | |
| LED dome light | ✓ | |
| Roller front sunscreen | ✓ | |
| Roller rear sunscreen | | √ 1 |
| Washable floor mat | ✓ | |
| Beacon ready | ✓ | |

| Cat Product Link TM | \checkmark | |
|--|--------------|---|
| Remote Flash | ✓ | |
| Remote Troubleshoot | ✓ | |
| Auto hammer stop | ✓ | |
| ELECTRICAL SYSTEM | | |
| Maintenance free battery | ✓ | |
| Centralized electrical disconnect switch | ✓ | |
| LED chassis light, left-side boom light, cab lights | ✓ | |
| LED right-side boom light | | ✓ |
| Programmable time-delay LED working lights | ✓ | |
| 360° lighting¹ | | ✓ |
| ENGINE | | |
| Cat® C3.6 single turbo diesel engine | ✓ | |
| Two selectable modes: Power, Smart | ✓ | |
| Automatic engine speed control | ✓ | |
| Auto engine shutdown | ✓ | |
| 52° C (125° F) high-ambient cooling capacity without de-rate | ✓ | |
| −18° C (0° F) cold start capability | ✓ | |
| Electric fuel priming pump | ✓ | |
| Variable speed fan | ✓ | |
| Single fuel filtration system | ✓ | |
| Double element air filter with integrated pre-cleaner | ✓ | |

CAT TECHNOLOGY

 $(continued\ on\ next\ page)$

Optional

Standard

¹Europe only

²Standard for Kingdom of Saudi Arabia and Turkey

³ Kingdom of Saudi Arabia and Turkey only

313 GC Standard and Optional Equipment

Standard and Optional Equipment (continued)

Standard and optional equipment may vary. Consult your Cat dealer for details.

| | Standard | Optional |
|---|------------|------------|
| HYDRAULIC SYSTEM | | |
| Boom and stick regeneration circuits | ✓ | |
| Automatic hydraulic oil warm up | ✓ | |
| Automatic two-speed travel | ✓ | |
| Electric main control valve | ✓ | |
| Boom and stick drift reduction valve | ✓ | |
| Swing drive, without fine swing control function | ✓ | |
| Boom and stick lowering check valves | √ 1 | |
| Medium-pressure line | | √ 1 |
| High-pressure line | | ✓2 |
| Quick coupler line | | √ 1 |
| SAFETY AND SECURITY | | |
| Falling Object Guard (FOGS) | | √ 1 |
| Rear and right-side-view cameras | ✓ | |
| Hydraulic lock out lever | ✓ | |
| Ground level engine shutoff switch | ✓ | |
| Service platform with anti-skid plate and countersunk bolts | ✓ | |
| Signaling/warning horn | ✓ | |
| Swing alarm | | ✓ |
| Inspection lighting | | ✓ |
| SERVICE AND MAINTENANCE | | |
| Grouped engine oil and fuel filters | ✓ | |
| Side entry to service platform | ✓ | |
| Ground level engine oil dipstick | ✓ | |
| Scheduled Oil Sampling (S·O·S SM) ports | ✓ | |
| Integrated vehicle health management system | | ✓ |

| | Standard | Optional |
|---|----------|------------|
| UNDERCARRIAGE AND STRUCTURES | | |
| Grease lubricated track link | ✓ | |
| 500 mm (20") triple grouser track shoes | | ✓2 |
| 500 mm (20") triple grouser track shoes with rubber pad | | √ 1 |
| 500 mm (20") rubber track shoes | | √ 1 |
| 600 mm (24") triple grouser track shoes | | √ 1 |
| 600 mm (24") rubber track shoes | | √ 1 |
| 700 mm (28") triple grouser track shoes | | √ 1 |
| 770 mm (30") triple grouser track shoes | | √ 1 |
| 2500 mm (8'2") blade | | √ 1 |
| 2600 mm (8'6") blade | | √ 1 |
| 2700 mm (8'10") blade | | √ 1 |
| 2.47 mt (5,445 lb) counterweight | ✓ | |
| Center track guiding guards | ✓ | |
| Bottom guards | ✓ | |
| Travel motor guards | ✓ | |
| ISO 15818 tie-down points on base frame | ✓ | |

¹Europe only

²Standard for Kingdom of Saudi Arabia and Turkey

313 GC Attachments

Dealer Installed Kits and Attachments

Attachments may vary. Consult your Cat dealer for details.

CAB

- · Radial lower wiper
- Left-hand and right-hand electrical pedal (two-way) for tool control
- Dual exit rear window kit
- Rain protector plus cab light cover
- Polycarbonate roof hatch
- Front windshield laminated glass (P5A glass, EU demolition regulation)
- Key fob (for use with Bluetooth receiver)

SAFETY AND SECURITY

- 76 mm (3") retractable seat belt
- · Bluetooth receiver

GUARDS

- FOGS (not compatible with cab light cover, rain protector)
- Mesh guard full front (not compatible with cab light cover, rain protector)
- Mesh guard lower half front
- Full protecting vandalism guard

313 GC Environmental Declaration

The following information applies to the machine at the time of final manufacture as configured for sale in the regions covered in this document. The content of this declaration is valid as of the date issued; however, content related to machine features and specifications are subject to change without notice. For additional information, please see the machine's Operation and Maintenance Manual.

For more information on sustainability in action and our progress, please visit https://www.caterpillar.com/en/company/sustainability.

Engine

- The Cat® C3.6 engine meets U.S. EPA Tier 4 Final, EU Stage V, and Japan 2014 emission standards.
- Cat diesel engines are required to use ULSD (ultra-low sulfur diesel fuel with 15 ppm of sulfur or less) or ULSD blended with the following lower-carbon intensity fuels up to:
 - ✓ 20% biodiesel FAME (fatty acid methyl ester)*
 - ✓ 100% renewable diesel, HVO (hydrogenated vegetable oil) and GTL (gas-to-liquid) fuels

Refer to guidelines for successful application. Please consult your Cat dealer or "Caterpillar Machine Fluids Recommendations" (SEBU6250) for details.

*Engines with no aftertreatment devices can use higher blends, up to 100% biodiesel.

Air Conditioning System

• The air conditioning system on this machine contains the fluorinated greenhouse gas refrigerant R134a (Global Warming Potential = 1430). The system contains 0.85 kg (1.9 lb) of refrigerant which has a CO₂ equivalent of 1.216 metric tonnes (1.340 tons).

Paint

- Based on best available knowledge, the maximum allowable concentration, measured in parts per million (PPM), of the following heavy metals in paint are:
- − Barium < 0.01%
- Cadmium < 0.01%
- Chromium < 0.01%
- Lead < 0.01%

Sound Performance

| ISO 6395 (external) | 99 dB(A) |
|-----------------------|----------|
| ISO 6396 (inside cab) | 68 dB(A) |

- When properly installed and maintained, the cab offered by Caterpillar, when tested with doors and windows closed according to ANSI/SAE J1166 OCT98, meets OSHA and MSHA requirements for operator sound exposure limits in effect at time of manufacture.
- Hearing protection may be needed when operating with an open operator station and cab (when not properly maintained or doors/ windows open) for extended periods or in a noisy environment.

Oils and Fluids

- Caterpillar factory fills with ethylene glycol coolants. Cat Diesel Engine Antifreeze/Coolant (DEAC) and Cat Extended Life Coolant (ELC) can be recycled. Consult your Cat dealer for more information.
- Cat Bio HYDO[™] Advanced is an EU Ecolabel approved biodegradable hydraulic oil.
- Additional fluids are likely to be present, please consult the Operations and Maintenance Manual or the Application and Installation guide for complete fluid recommendations and maintenance intervals.

Features and Technology

- The following features and technology may contribute to fuel savings and/or carbon reduction. Features may vary. Consult your Cat dealer for details.
 - Advanced hydraulic systems balance power and efficiency
 - Smart mode matches machine power to digging requirements automatically
 - Eco mode minimizes fuel consumption for light applications
- One-touch low idle with automatic engine speed control
- Cat Grade with 2D improves operator efficiency by up to 45%
- Cut maintenance costs up to 25% with extended and synchronized intervals
- Remote Flash and Remote Troubleshoot

Recycling

 The materials included in machines are categorized as below with approximate weight percentage. Because of variations of product configurations, the following values in the table may vary.

| Material Type | Weight Percentage |
|--------------------------|-------------------|
| Steel | 82.77% |
| Iron | 4.18% |
| Nonferrous Metal | 1.88% |
| Mixed Metal | 0.30% |
| Mixed-Metal and Nonmetal | 2.50% |
| Plastic | 0.16% |
| Rubber | 3.30% |
| Mixed Nonmetallic | 0.85% |
| Fluid | 2.47% |
| Other | 1.59% |
| Uncategorized | 0.00% |
| Total | 100% |

 A machine with higher recyclability rate will ensure more efficient usage of valuable natural resources and enhance End-of-Life value of the product. According to ISO 16714 (Earthmoving machinery – Recyclability and recoverability – Terminology and calculation method), recyclability rate is defined as percentage by mass (mass fraction in percent) of the new machine potentially able to be recycled, reused, or both.

All parts in the bill of material are first evaluated by component type based on a list of components defined by the ISO 16714 and Japan CEMA (Construction Equipment Manufacturers Association) standards. Remaining parts are further evaluated for recyclability based on material type.

Because of variations of product configurations, the following value in the table may vary.

Recyclability - 95%

For more complete information on Cat products, dealer services, and industry solutions, visit us on the web at **www.cat.com**

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Materials and specifications are subject to change without notice. Featured machines in photos may include additional equipment. See your Cat dealer for available options.

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