	Sales Model	257D/D3	277D	287D	297D2	297D2 XHP	
Interval	Serial Number Prefix	EZW, FMA, KEZ, LM7, S7E	FMT	НМТ	BL7	HP2	
Initial 250hrs	Cat GO SYN (SAE 75W-140)	Х	Х	Х	Х	Х	
250 Hours	Engine Oil Filter	Х	Х	Х	X	Х	
	Engine Air Primary Element	Х	Х	Х	Х	Х	
	In-line Fuel Filter	Х	Х	Х	Х	Х	
Extreme Duty	FWS Element	Х	Х	Х	Х	Х	
Interval	Seal Kit-Bowl	Х	Х	Х	Х	Х	
	SOS bottles (x2) incl sampling cost	Х	Х	Х	Х	Х	
	Customer Machine Inspection (Cat Inspect App)	Requested	Requested	Requested	Requested	Requested	
	Cat GO SYN (SAE 75W-140)	X	X	x	x	x	<b>.</b>
	Engine Oil Filter	Х	Х	Х	Х	х	
	Engine Air Primary Element	Х	Х	Х	Х	х	
	Engine Air Secondary Element	X	Х	Х	Х	Х	
	In-line Fuel Filter	Х	Х	Х	Х	х	
500 Hours	FWS Element	Х	Х	Х	Х	х	
	Breather Element	X	Х	Х	Х	Х	
	Fresh Air Element	X	Х	Х	Х	X	Closed
	Recirculating Element	X	Х	Х	Х	X	Closed
	Customer Provided T/A-1 Inspection (CAT app)	Requested	Requested	Requested	Requested	Requested	
	Engine Oil Filter	X	X	×	X	X	<b>.</b>
	Engine Air Primary Element	X	X	X	X	X	_
	In-line Fuel Filter	X	X	X	X	X	_
750 Hours Extreme Duty	FWS Element	X	X	X	X	X	_
Interval	Seal Kit-Bowl	Х	Х	Х	Х	Х	
	SOS bottles (x2) incl sampling cost	Х	Х	Х	Х	Х	
	Customer Machine Inspection (Cat Inspect App)	Requested	Requested	Requested	Requested	Requested	
	A/C Compressor Belt	X	Х	X	X	X	Closed
	Belt	X	x	x	x	x	
	Hydraulic Filter Element	X	× ×	x	x	x	
	Seal (Housing)	X	× ×	x	x	x	
		X	× ×	X	X	x	
	Sear (Housing)						
	Seal (Housing) Seal (Plug)	X	x	x	x	x	

1,000 Hours	Engine Oil Filter	Х	Х	Х	Х	х	
1,000 110015	Engine Air Primary Element	Х	Х	Х	Х	Х	
	Engine Air Secondary Element	Х	Х	Х	Х	X	
	In-line Fuel Filter	Х	Х	Х	Х	Х	
	FWS Element	Х	Х	Х	Х	Х	
	Breather Element	Х	Х	Х	Х	Х	
	Fresh Air Element	X	X	X	X	X	Closed Ca
	Recirculating Element	X	X	X	X	X	Closed Ca
	Customer Provided T/A-1 Inspection (CAT app)	Requested	Requested	Requested	Requested	Requested	
	Engine Oil Filter	Х	Х	Х	Х	X	<b>-</b>
	Engine Air Primary Element	Х	Х	Х	Х	Х	
1250 Hours	In-line Fuel Filter	Х	Х	Х	Х	Х	
Extreme Duty	FWS Element	Х	Х	Х	Х	Х	
Interval	Seal Kit-Bowl	Х	Х	Х	Х	Х	
	SOS bottles (x2) incl sampling cost	Х	Х	Х	Х	Х	
	Customer Machine Inspection (Cat Inspect App)	Requested	Requested	Requested	Requested	Requested	
	Crankcase Breather Element	x	x	X	X	×	
	Cat GO SYN (SAE 75W-140)	Х	Х	Х	Х	Х	
	Engine Oil Filter	Х	х	X	х	X	
	Engine Air Primary Element	Х	Х	Х	Х	Х	
	Engine Air Secondary Element	Х	Х	Х	Х	Х	
1,500 Hours	In-line Fuel Filter	Х	Х	Х	Х	Х	
	FWS Element	Х	Х	Х	Х	Х	
	Breather Element	Х	Х	Х	Х	Х	
	Fresh Air Element	X	X	Х	Х	Х	Closed C
	Recirculating Element	X	X	Х	Х	Х	Closed C
	Customer Provided T/A-1 Inspection (CAT app)	Requested	Requested	Requested	Requested	Requested	
	A/C Compressor Belt	X	X	×	×	X	Closed C
	A/C Receiver/Dryer	X	X	X	X	X	Closed C
	Belt	Х	Х	Х	Х	Х	
	Hydraulic Filter Element	Х	Х	Х	Х	Х	
	Seal (Housing)	Х	X	Х	Х	X	
	Seal (Housing)	Х	X	Х	Х	X	
	Seal (Plug)	Х	х	Х	Х	X	
	Cat GO SYN (SAE 75W-140)	Х	Х	Х	Х	X	7
2,000 Hours	Engine Oil Filter	Х	Х	Х	х	Х	
2,000 Hours		~	~	~	~ ~	~	

	Engine Air Secondary Element	Х	Х	Х	Х	Х	
	In-line Fuel Filter	Х	Х	Х	Х	Х	
	FWS Element	Х	Х	Х	Х	Х	
	Breather Element	Х	Х	Х	Х	Х	
	Fresh Air Element	X	X	X	X	X	Closed Ca
	Recirculating Element	Х	Х	X	X	X	Closed Ca
	Customer Provided T/A-1 Inspection (CAT app)	Requested	Requested	Requested	Requested	Requested	
	Cat GO SYN (SAE 75W-140)	x	x	х	X	x	
	Engine Oil Filter	Х	Х	х	X	х	_
	Engine Air Primary Element	Х	Х	х	x	х	_
	Engine Air Secondary Element	Х	Х	Х	Х	х	_
	In-line Fuel Filter	Х	Х	х	X	х	_
2,500 Hours	FWS Element	Х	Х	х	Х	х	_
	Breather Element	Х	Х	х	х	х	_
	Fresh Air Element	X	X	X	X	X	Closed Ca
	Recirculating Element	Х	Х	X	X	X	Closed Ca
	Customer Provided T/A-1 Inspection (CAT app)	Requested	Requested	Requested	Requested	Requested	
	A/C Compressor Belt	×		×	×	X	Closed Ca
		×	X	X X	X		Closed Ca
	Crankcase Breather Element		x	X	X	X	
	Belt	X X			X	X	
	Hydraulic Filter Element		X X	X X	X	X	
	Seal (Housing)	x	×	×	X	X X	
	Seal (Housing) Seal (Plug)	× ×	×	×	×	X	
	Cat GO SYN (SAE 75W-140)	× ×	×	×	×	X	
3,000 Hours		× ×	×	×	×	X	
3,000 Hours	Engine Oil Filter Engine Air Primary Element	× ×	×	×	×	X	
	Engine Air Secondary Element	× ×	× ×	×	×	X	
	In-line Fuel Filter	× ×	× ×	×	×	X	
	FWS Element	x	x	X	X	×	
	Breather Element	X	x	X	X	×	
	Fresh Air Element	X	×	X	X	×	Closed C
	Recirculating Element	X	×	X	X	×	Closed C
	Customer Provided T/A-1 Inspection (CAT app)	Requested	Requested	Requested	Requested	Requested	Closed C
		· · ·	· ·	· ·	· ·	· ·	
	Cat GO SYN (SAE 75W-140)	Х	Х	Х	Х	Х	
	Engine Oil Filter	Х	Х	Х	Х	Х	
	Engine Air Primary Element	Х	Х	Х	Х	Х	

	Engine Air Secondary Element	Х	х	Х	Х	Х	
3,500 Hours	In-line Fuel Filter	X	Х	Х	Х	Х	
	FWS Element	Х	Х	Х	Х	Х	
	Breather Element	Х	Х	Х	Х	Х	
	Fresh Air Element	X	Х	X	Х	X	Closed C
	Recirculating Element	X	Х	X	Х	X	Closed C
	Customer Provided T/A-1 Inspection (CAT app)	Requested	Requested	Requested	Requested	Requested	
	A/C Compressor Belt	X	X	X	X	X	Closed C
	A/C Receiver/Dryer	Х	Х	Х	Х	Х	Closed C
	Belt	Х	Х	Х	Х	Х	
	Hydraulic Filter Element	Х	Х	Х	Х	х	
	Seal (Housing)	Х	Х	Х	Х	Х	
	Seal (Housing)	Х	Х	Х	Х	Х	
	Seal (Plug)	Х	Х	Х	Х	Х	
	Cat GO SYN (SAE 75W-140)	Х	Х	Х	Х	Х	
4,000 Hours	Engine Oil Filter	Х	Х	Х	Х	Х	
	Engine Air Primary Element	Х	Х	Х	Х	Х	
	Engine Air Secondary Element	Х	Х	Х	Х	Х	
	In-line Fuel Filter	Х	Х	Х	Х	Х	
	FWS Element	Х	Х	Х	Х	Х	
	Breather Element	Х	Х	Х	Х	Х	
	Fresh Air Element	Х	Х	Х	Х	Х	Closed (
	Recirculating Element	Х	Х	Х	Х	Х	Closed (
	Customer Provided T/A-1 Inspection (CAT app)	Requested	Requested	Requested	Requested	Requested	
	Cat GO SYN (SAE 75W-140)	X	x	х	х	х	
	Crankcase Breather Element	Х	Х	Х	Х	Х	
	Engine Oil Filter	Х	Х	Х	Х	х	
					Х	х	
	Engine Air Primary Element	х	Х	Х	~ ~		
	Engine Air Primary Element Engine Air Secondary Element	X X	X X	X X	x	Х	
I,500 Hours						x x	-
l,500 Hours	Engine Air Secondary Element	Х	X	Х	Х		-
l,500 Hours	Engine Air Secondary Element In-line Fuel Filter	x x	X X	x x	x x	х	-
I,500 Hours	Engine Air Secondary Element In-line Fuel Filter FWS Element	X X X X	X X X X	X X X	X X X	X X	Closed
,500 Hours	Engine Air Secondary Element In-line Fuel Filter FWS Element Breather Element	X X X X X	X X X X X	X X X X	X X X X	X X X	
,500 Hours	Engine Air Secondary Element In-line Fuel Filter FWS Element Breather Element Fresh Air Element	X X X X X X X	X X X X X X	X X X X X	X X X X X	X X X X	
1,500 Hours	Engine Air Secondary Element In-line Fuel Filter FWS Element Breather Element Fresh Air Element Recirculating Element	X X X X X X X X	X X X X X X X X	X X X X X X	X X X X X X	X X X X X X	Closed ( Closed ( Closed (

	Hydraulic Filter Element	Х	Х	Х	Х	Х	
	Seal (Housing)	X	Х	Х	Х	Х	
	Seal (Housing)	Х	Х	Х	Х	Х	
	Seal (Plug)	Х	Х	Х	Х	Х	
	Cat GO SYN (SAE 75W-140)	Х	Х	Х	Х	Х	
5.000 Hours	Engine Oil Filter	Х	Х	Х	Х	Х	
5,000 Hours	Engine Air Primary Element	Х	Х	Х	Х	Х	
	Engine Air Secondary Element	Х	Х	Х	Х	Х	
	In-line Fuel Filter	Х	Х	Х	Х	Х	
	FWS Element	Х	Х	Х	Х	Х	
	Breather Element	Х	Х	Х	Х	Х	
	Fresh Air Element	X	Х	X	X	X	Closed Cab
	Recirculating Element	X	X	X	X	X	Closed Cab
	Customer Provided T/A-1 Inspection (CAT app)	Requested	Requested	Requested	Requested	Requested	

## EXCLUSIONS

Ensure that all safety information, warnings, and instructions are read and understood before any operation or any maintenance procedures are performed. The user is responsible for the performance of maintenance, including all adjustments, the use of proper lubricants, fluids, filters, and the replacement of components due to normal wear and aging. Failure to adhere to proper maintenance intervals a procedures may result in diminished performance of the product and/or accelerated wear of components. Use mileage, fuel consumption, service hours, or calendar time, WHICH EVER OCCURS FIRST, to determine the maintenance intervals. **Products that operate in severe operating conditions may require more frequent maintenance. This chart is not intended to be a comprehensive list of** *all* **maintenance activities that may be recommended or required and does not contain fluids schedules or requirements associated with the above maintenance activities.** 

- \* Valve lash checks are recommended every 1,000 hours
- \*\* Coolant is recommended to be replaced every 2 years, unless extended by utilizing Extended Life Coolant (ELC) additive.
- \*\*\* The maintenance manual recommends cleaning or replacing the DPF with a new or remanufactured DPF every 3000 hours
- \*\*\*\* Seat Belts are recommended to be replaced every 3 years.

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