

349
Hydraulic Excavator

# **Technical Specifications**

Configurations and features may vary by region. Please consult your Cat® dealer for availability in your area.

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Engine		
Engine Model	Cat® C13	
Net Power – ISO 9249	316 kW	424 hp
Engine Power – ISO 14396	317 kW	425 hp
Bore	130 mm	5 in
Stroke	157 mm	6 in
Displacement	12.5 L	763 in <sup>3</sup>

- Meets Japan 2014 (Tier 4 Final) emission standards.
- Recommended for use up to 4500 m (14,764 ft) altitude with engine power derate above 2600 m (8,530 ft).
- Net power is tested per ISO 9249. Standards in effect at the time of manufacture.
- Net power advertised is the power available at the flywheel when the engine is equipped with fan, air intake system, exhaust system and alternator.
- Rated speed at 1,800 rpm.

Engine rpm		
Operation	1,650 rpm	
Travel	1,800 rpm	
Swing Mechanism		
Swing Speed	8.44 rpm	
Maximum Swing Torque	187 kN·m	138,000 lbf-ft
Weights		
Operating Weight	47 700 kg	105.300 lb

• Reach boom, R3.35TB (11'0") stick, HD 1.90 m³ (2.48 yd³) bucket, 600 mm (24") double grouser shoes, 9.0 t (19,842 lb) counterweight.

Track			
Track Shoes Width	750 mm	30 in	
Track Shoes Width	600 mm	24 in	
Number of Shoes (each side)	52		
Number of Track Rollers (each side)	9		
Number of Carrier Rollers (each side)	2		
Drive			
Gradeability	35°/70%		
Maximum Travel Speed	4.8 km/h	3.0 mph	
Maximum Drawbar Pull	335 kN 75,311		
Hydraulic System			
Main System – Maximum Flow –	779 L/min	206 gal/min	
Implement	(389 ×	(103 ×	
	2 pumps)	2 pumps)	

Hydraulic System		
Main System – Maximum Flow – Implement	779 L/min (389 × 2 pumps)	206 gal/min (103 × 2 pumps)
Maximum Pressure – Equipment – Implement	35 000 kPa	5,076 psi
Maximum Pressure – Travel	35 000 kPa	5,076 psi
Maximum Pressure – Swing	26 000 kPa	3,771 psi
Boom Cylinder – Bore	170 mm	7 in
Boom Cylinder – Stroke	1524 mm	60 in
Stick Cylinder – Bore	190 mm	7 in
Stick Cylinder – Stroke	1758 mm	69 in
TB Bucket Cylinder – Bore	160 mm	6 in
TB Bucket Cylinder – Stroke	1356 mm	53 in

Service Refill Capacities		
Fuel Tank Capacity	715 L	188.9 gal
Cooling System	52 L	13.7 gal
Engine Oil (with filter)	40 L	10.6 gal
Swing Drive	10.5 L	2.8 gal
Final Drive (each)	15 L	4.0 gal
Hydraulic System (including tank)	550 L	145.3 gal
Hydraulic Tank (including suction pipe)	217 L	57.3 gal
DEF Tank	46 L	12.2 gal

Standards			
Brakes	ISO 10265:2008		
Cab/ROPS	ISO 12117-2:2008		
Sound Performance			
Sound Performance  ISO 6395:2008 (external)	108 dB(A)		

• Hearing protection may be needed when operating with an open operator station and cab (when not properly maintained or doors/ windows open) for extended periods or in a noisy environment.

### **Operating Weights and Ground Pressures**

		600 mm (24") Double Grouser Shoes				750 mm (30") Triple Grouser Shoes			
	We	Weight		Veight Ground Pressure		We	Weight		Pressure
	kg	lb	kPa	psi	kg	lb	kPa	psi	
Base Frame with Track Rollers and Carrier Rollers									
9.0 t (19,842 lb) Counterweight + Long Undercarriage Ba	se Machine								
Reach Boom + Reach 3.35 m (11'0") Stick + 1.90 m <sup>3</sup> (2.48 vd <sup>3</sup> ) HD Bucket	47 700	105 300	88.9	12.9	48 500	106,900	90.4	13.1	

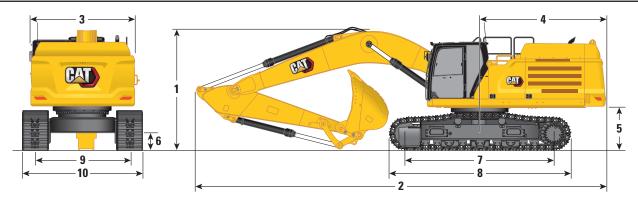
All operating weights include a 90% fuel tank with 75 kg (165 lb) operator.

### **Major Component Weights**

	kg	lb
Base machine with 9.0 t (19,842 lb) counterweight, standard swing frame, base frame with single flange track rollers and carrier rollers	32 520	71,700
Track Shoes:		
600 mm (24") Width, 15.5 mm (0.6") Thick, Double Grouser Track Shoes	5410	11,920
750 mm (30") Width, 15.5 mm (0.6") Thick, Triple Grouser Track Shoes	6040	13,310
Two Boom Cylinders	1760	3,880
Weight of 90% Fuel Tank and 75 kg (165 lb) Operator	630	1,380
Counterweight:		
9.0 t Counterweight	9000	19,842
Swing Frame:		
Standard Swing Frame	4070	8,980
Long Undercarriages:		
Base Frame with Single Flange Track Rollers and Carrier Rollers	6890	15,190
Base Frame with Double Flange Track Rollers and Carrier Rollers	6940	15,300
Boom (including lines, pins, stick cylinder):		
Reach Boom 6.9 m (22'8")	4390	9,680
Stick (including lines, pins, bucket cylinder, bucket linkage):		
Reach Stick R3.35TB (11'0")	2510	5,540
Buckets (without linkage):		
1.90 m <sup>3</sup> (2.48 yd <sup>3</sup> ) HD	2280	5,020

### **Dimensions**

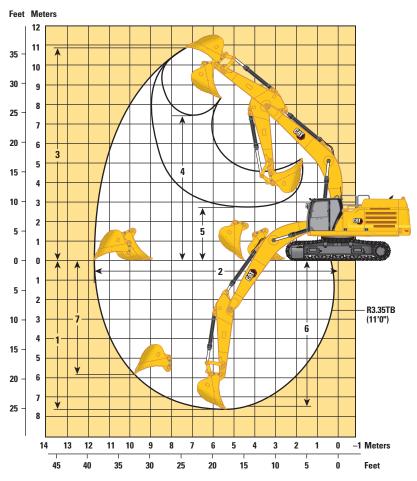
All dimensions are approximate and may vary depending on bucket selection.



Boom Option	Reach Boom 6	Reach Boom 6.9 m (22'8")			
Stick Option	Reach Stick R3.35TB (11'0")				
1 Machine Height:					
Cab Height	3230 mm	10.6 ft			
FOGS Height	3370 mm	11.1 ft			
Handrails Height	3370 mm	11.1 ft			
With Boom/Stick/Bucket Installed	3680 mm	12.1 ft			
With Boom/Stick Installed	3550 mm	11.6 ft			
With Boom Installed	3100 mm	10.2 ft			
With Boom/Stick/Bucket Installed (with Auxiliary Lines)	3680 mm	12.1 ft			
With Boom/Stick Installed (with Auxiliary Lines)	3550 mm	11.6 ft			
With Boom Installed (with Auxiliary Lines)	3130 mm	10.3 ft			
2 Machine Length:					
With Boom/Stick/Bucket Installed	11 920 mm	39.1 ft			
With Boom/Stick Installed	11 880 mm	39.0 ft			
With Boom Installed	10 650 mm	34.9 ft			
With Boom/Stick/Bucket Installed (with Auxiliary Lines)	11 920 mm	39.1 ft			
With Boom/Stick Installed (with Auxiliary Lines)	11 880 mm	39.0 ft			
With Boom Installed (with Auxiliary Lines)	10 650 mm	34.9 ft			
3 Upperframe Width without Walkways	3020 mm	9.9 ft			
4 Tail Swing Radius	3760 mm	12.3 ft			
<b>5</b> Counterweight Clearance without Shoe Lug	1280 mm	4.2 ft			
6 Ground Clearance without Shoe Lug	475 mm	1.6 ft			
7 Length to Center of Rollers	4360 mm	14.3 ft			
8 Track Length	5370 mm	17.6 ft			
9 Track Gauge	2740 mm	9.0 ft			
10 Undercarriage Width:					
600 mm (24") Shoes	3530 mm	11.6 ft			
750 mm (30") Shoes	3530 mm	11.6 ft			
Bucket Type	Heavy	Duty			
Bucket Capacity	1.90 m³	2.48 yd³			
Bucket Tip Radius	1891 mm	6.2 ft			

### **Working Ranges and Forces**

All dimensions are approximate and may vary depending on bucket selection.



Boom Option	Reach Boom 6.9 m (22'8")		
Stick Option	Reach Stick R3.35TB (11'0")		
1 Maximum Digging Depth	7660 mm	25.1 ft	
2 Maximum Reach at Ground Line	11 730 mm	38.5 ft	
3 Maximum Cutting Height	10 820 mm	35.5 ft	
4 Maximum Loading Height	7430 mm	24.4 ft	
5 Minimum Loading Height	2750 mm	9.0 ft	
6 Maximum Depth Cut for 2440 mm (8 ft) Level Bottom	7520 mm	24.7 ft	
7 Maximum Vertical Wall Digging Depth	5830 mm	19.1 ft	
Bucket Digging Force (ISO)	268 kN	60,250 lbf	
Stick Digging Force (ISO)	199 kN	44,740 lbf	
Bucket Type	Heavy Duty		
Bucket Capacity	1.90 m³	2.48 yd³	
Bucket Tip Radius	1891 mm	6.2 ft	

### **Bucket Specifications and Compatibility**

·									Fixed Gauge Long Undercarriage
									9.0 t (19,842 lb) Counterweight
		Width		Capacity		We	ight	Fill	Reach Boom 6.9 m (22'8")
	Linkage	mm	in	m³	yd³	kg	lb	%	R3.35 (11'0")
Pin-On (No Quick (	Coupler)								
General Duty	ТВ	1500	59	1.90	2.48	1857	4,094	100	•
	ТВ	1600	63	2.00	2.62	1904	4,197	100	•
Heavy Duty	ТВ	1550	61	1.90	2.48	2275	5,015	100	•
	ТВ	1700	67	2.10	2.75	2415	5,324	100	•
Severe Duty	ТВ	1700	67	2.41	3.15	2496	5,502	90	•
	ТВ	1850	74	2.69	3.52	2696	5,943	90	$\Theta$
	'			Maximum	load with pi	n on Inculos	d - buokat\	kg	6690
				IVIAXIIIIUIII	ioau witii pi	ii-uii (payiua	u + bucket)	lb	14,749
With Cat Pin Grabb	oer Coupler								
General Duty	ТВ	1500	59	1.90	2.48	1857	4,094	100	•
	ТВ	1600	63	2.00	2.62	1904	4,197	100	•
Heavy Duty	ТВ	1550	61	1.90	2.48	2275	5,015	100	•
	ТВ	1700	67	2.10	2.75	2415	5,324	100	$\Theta$
Severe Duty	ТВ	1700	67	2.41	3.15	2496	5,502	90	$\Theta$
	ТВ	1850	74	2.69	3.52	2696	5,943	90	0
	•			Maximum	oad with cou	ınlar (navlas	d   buoket\	kg	5637
				ividXIIIIuIII I	uau Willi COl	ihiei (hayioa	u + Duckel)	lb	12,428

The above loads are in compliance with hydraulic excavator standard EN474-5:2006 + A3:2013, they do not exceed 87% of hydraulic lifting capacity or 75% of tipping capacity with front linkage fully extended at ground line with bucket curled.

Capacity based on ISO 7451:2007.

Bucket weight with Long tips.

#### **Maximum Material Density:**

- 2100 kg/m³ (3,500 lb/yd³)
- 1800 kg/m³ (3,000 lb/yd³)
- → 1500 kg/m³ (2,500 lb/yd³)
- O 1200 kg/m³ (2,000 lb/yd³)

Caterpillar recommends using appropriate work tools to maximize the value customers receive from our products. Use of work tools, including buckets, which are outside of Caterpillar's recommendations or specifications for weight, dimensions, flows, pressures, etc. may result in less-than-optimal performance, including but not limited to reductions in production, stability, reliability, and component durability. Improper use of a work tool resulting in sweeping, prying, twisting and/or catching of heavy loads will reduce the life of the boom and stick.

### **Attachments Offering Guide**

Not all Attachments are available in all regions. Consult your Cat dealer for configurations available in your region.

✓ Match

† Allowed usage on machine less than 50%

Undercarriage		L
Counterweight		9.0 t (19,842 lb)
Boom Type		Reach HD
Stick Length		3.35 m HD (11'0")
Hydraulic Hammers	H160 S	✓
	H180 S	✓
Mobile Scrap and Demolition Shears	S3050	✓
Pulverizers	P235	✓

CAT PIN GRABBER ATTACHMENTS		
Undercarriage		L
Counterweight		9.0 t (19,842 lb)
Boom Type		Reach HD
Stick Length		3.35 m HD (11'0")
Hydraulic Hammers	H160 S	✓
	H180 S	<b>√</b> †
Pulverizers	P235	✓

BOOM-MOUNT ATTACHMENTS		
Undercarriage		L
Counterweight		9.0 t (19,842 lb)
Boom Type		Reach HD
Stick Length		3.35 m HD (11'0")
Mobile Scrap and Demolition Shears	S2090	✓
	S3070	✓
	S3090	✓

# **349 Standard and Optional Equipment**

### **Standard and Optional Equipment**

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional
ENGINE		
Cold start block heaters		✓
Three selectable modes: Power, Smart, Eco	✓	
Automatic engine speed control	✓	
Up to 4500 m (14,764 ft) altitude capability	✓	
52° C (126° F) high-ambient cooling capacity	✓	
Hydraulic reverse fan		✓
-18° C (0° F) cold start capability	✓	
-32° C (-25° F) cold start capability		✓
Double element air filter with integrated precleaner	✓	
115 amp alternator	✓	
Single plane three horizontal cooling system	✓	
Dual stage 5.5 micron primary filter and 4.4 micron 2nd/3rd filters	✓	
Secure start with PIN code	✓	
HYDRAULIC SYSTEM		
Boom and stick regeneration circuit	✓	
Electronic main control valve	✓	
Automatic hydraulic oil warm up	✓	
Automatic swing parking brake	✓	
High performance hydraulic return filter	✓	
Two speed travel	✓	
Bio hydraulic oil capability	✓	
Combined two-way auxiliary circuit		✓
Medium-pressure auxiliary circuit		✓
Advanced Tool Control		✓

	Standard	Optional
UNDERCARRIAGE AND STRUCTURES		
Towing eye on base frame	✓	
Full-length track guiding guards		✓
Segmented track guiding guards		✓
Swivel guard	✓	
Grease lubricated track	✓	
9.0 t (19,842 lb) counterweight	✓	
600 mm (24") double grouser track shoes		✓
750 mm (30") triple grouser track shoes		✓
BOOM, STICK AND LINKAGE		
6.9 m (22'8") Reach boom	✓	
3.35 m (11'0") stick	✓	
Bucket Linkage, TB family without	✓	
lifting eye, Cat GRADE		
ELECTRICAL SYSTEM		
Maintenance-free 1,000 CCA	$\checkmark$	
batteries (×4)		
Centralized electrical disconnect switch	$\checkmark$	
LED chassis light, LH and RH boom	✓	
lights, cab lights		
Premium surround lighting package		✓

(continued on next page)

### **349 Standard and Optional Equipment**

### Standard and Optional Equipment (continued)

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional
CAT TECHNOLOGY		
Cat Product Link <sup>TM</sup>	✓	
Work tool recognition	✓	
Work tool tracking*	✓	
Cat GRADE with 2D	✓	
Cat GRADE with Advanced 2D		✓
Cat GRADE with 3D connectivity:  - Virtual Reference Station**  - Internet Base Service Station**  - Trimble Connected Community**		<b>√</b>
Cat Assist:  - Boom Assist  - Bucket Assist  - Swing Assist  - Grade Assist  - Lift Assist	✓	
Cat Payload:  - Static Weigh  - Auto Calibration  - Payload/Cycle Information  - USB reporting capability	✓	
E-Fence:  - E-ceiling  - E-floor  - E-swing  - E-wall  - E-cab avoidance	<b>√</b>	
Auto hammer stop	✓	
Remote Services capability	✓	

	Standard	Optional
SERVICE AND MAINTENANCE		
Grouped location of engine oil and fuel filters	✓	
Scheduled Oil Sampling (S·O·S <sup>SM</sup> ) ports	✓	
SAFETY AND SECURITY		
Caterpillar One Key security system	✓	
Lockable external tool/storage box	✓	
Lockable door, fuel, and hydraulic tank locks	✓	
Lockable fuel drain compartment	✓	
Service platform with anti-skid plate and recessed bolts	✓	
RH handrail and hand hold (ISO 2867:2011 compliant)	✓	
Standard visibility mirror package	✓	
Signaling/warning horn	✓	
Ground-level secondary engine shutoff switch	✓	
Rearview camera	✓	
360° visibility		✓

### **349 Attachments**

#### **Dealer Installed Kit and Attachments**

Attachments may vary. Consult your Cat dealer for details.

#### CAB

- · Radial lower wiper
- LH/RH electrical pedal for tool control

#### **GUARDS**

- Falling object guard system (not compatible Bluetooth® key fob with cab light cover, rain protector)
- Mesh guard full front (not compatible with cab light cover, rain protector)
- · Mesh guard lower half front
- Rain protector for front windshield with cab light cover

#### **SAFETY AND SECURITY**

<sup>\*</sup>Paired with PL161 attachment locator.

<sup>\*\*</sup>Subscription required.

### **Cab Options**

	Deluxe	Premium
ROPS, standard sound suppression	•	Х
ROPS, advanced sound suppression	Х	•
High-resolution 254 mm (10") LCD touchscreen monitor	•	•
High-resolution 254 mm (10") LCD touchscreen monitor + additional monitor (only for use with 360° visibility and Cat GRADE with Advanced 2D or Cat GRADE with 3D)	0	0
Automatic bi-level air conditioner	•	•
Jog dial and shortcut keys for monitor control	•	•
Keyless push-to-start engine control	•	•
Height-adjustable console, infinite with no tool	•	•
Heated seat with air-adjustable suspension	•	Х
Heated and cooled seat with automatic adjustable suspension	Х	•
51 mm (2") seat belt	•	•
Tilt-up left-side console	•	•
Bluetooth integrated radio with USB ports	•	•
12V DC outlets (×2)	•	•
Document storage	•	•
Cup and bottle holders	•	•
Openable two-piece front window	•	0
Radial wiper with washer	•	Х
Parallel wiper with washer	Х	•
Openable polycarbonate skylight hatch	•	0
LED dome and lower interior lights	•	•
Roller rear sunscreen	0	•

Standard

O Optional

X Not available

For more complete information on Cat products, dealer services, and industry solutions, visit us on the web at www.cat.com

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Materials and specifications are subject to change without notice. Featured machines in photos may include additional equipment. See your Cat dealer for available options.

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Based on the Labor, Safety and Health Laws in Japan, employer of small construction equipment are required to provide specific training for all operators on machines with ship weight less than 3 metric ton. For machines greater than 3 metric ton, operator needs to obtain operator license certification from a Government approved registered training school.

AEXQ2491-01 (09-2020) Replaces AEXQ2491 Build Number: 07C (Japan)

