



CAT[®] 796 AC

MINING TRUCK

PROVEN IN THE FIELD

- + Frame design: 18M+ hours
- + C175 engine: 22M+ hours
- + Field validation: 60,000+ hours
- + Electric drive system: 7M+ hours

UP TO 8% MORE TORQUE

- + Cat[®] TorqueBoost technology unlocks maximum drivetrain capability for working in the toughest conditions

EXCEPTIONAL CONTROLLABILITY

- + Strong dynamic retarding
- + Robust design empowers operator to use oil-cooled brakes regardless of speed or payload

SUPERIOR SERVICEABILITY

- + Engine walkways
- + Service platforms
- + Modular components
- + Ground-level, grouped service points

PAYLOAD WITHOUT COMPROMISE

- + Delivers nominal rated payload for all truck configurations — including attachments

INCREASED TIRE LIFE AND TKPH

- + 327-tonne (360-ton) payload matched with 59/80 R63 tires lowers operating costs and improves tire performance

EASIER MAINTENANCE, LESS OFTEN

- + First overhaul life of 25,000 hours drives lower cost of ownership
- + Engine and dual bearing drive alternator can be serviced separately, eliminating shimming
- + Modular wheel motors and final drives enable service on individual components
- + Sealed and pressurized inverter cabinet requires no cleaning, eliminating recurring maintenance
- + Long-life radial grid with AC motor control and serviceable elements

796 AC Mining Truck Specifications

Engine

Engine Model	Cat® C175-16	
Gross Power - SAE J1995:2014	2610 kW	3,500 hp
Net Power - SAE J1349:2011	2539 kW	3,405 hp
Rated Speed	1,800 rpm	
Emissions Rating	Fuel Optimized	
Bore	175 mm	6.9 in
Stroke	220 mm	8.7 in
Displacement	85 L	5,187 in ³

- Net Power advertised is the power available at the flywheel when the engine is equipped with air intake system, exhaust system, and alternator.
- U.S. EPA Tier 4 Final / EU Stage V available for applicable markets.
- Additional fuel optimized selectable power rating: 2312 kW / 3,100 hp

Weights – Approximate

Rated Gross Machine Weight (RGMW)	576 072 kg	1,270,000 lb
Chassis Weight (CW)	203 398 kg	448,415 lb
Body Weight (BW)	38 833 - 42 907 kg	85,611 - 94,594 lb
Nominal Rated Payload (NRP)	327 tonnes	360 tons

- Consult your tire manufacturer for maximum tire load
- Chassis weight with full fuel and fluids, standard & mandatory attachments, hoist, body mounting group, rims, and tires.
- Refer to Cat Mining Truck 10/10/20 Overload Policy (AEXQ0250) for maximum gross machine weight limitations.

Weight Distributions – Approximate

Front Axle - Empty	47 %
Rear Axle - Empty	53 %
Front Axle - Loaded	33 %
Rear Axle - Loaded	67 %

- Weight distributions optimized with Cat body.

AC Drive System

Total Reduction Ratio	35:1	
Top Speed - Loaded	64 km/h	40 mph
Generator/Alternator	Cat brushless, engine mounted, dual bearing	
Controls	Cat IGBT Inverter Technology, air cooled, pressurized cabinet with filtration	
Wheel Motor	Cat AC induction, rear axle mounted	
Cooling System	Cat variable speed, hydraulically driven cooling system	

Tires & Rims

59/80 R63
44" x 63" Rims

- Quick Change Rims optional.
- Caterpillar recommends the customer evaluate all job conditions and consult tire manufacturer for proper tire selection and TKPH (TMPH) capabilities.

Braking System

Service Brakes: Four-Corner, Wet Disc, Oil Cooled, Hydraulically Actuated		
Front Wet Disc Brake Surface Area	131 473 cm ²	20,378 in ²
Rear Wet Disc Brake Surface Area	198 388 cm ²	30,750 in ²
Standards (Service and Secondary)	ISO 3450:2011	
Parking Brake: Four-corner, Multi-disc, Spring applied, Hydraulically Released		
Load Brake - Rear service brakes		
Dynamic Retarding Power - Continuous	4086 kw	5,480 hp

- Anti-Lock Brake System (ABS) optional with CMD package

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Capacity – HE Body - 100% fill factor

Struck	97-153 m ³	127-200 yd ³
Heaped (SAE 2:1)	186-237 m ³	243-310 yd ³

- Consult your local Cat dealer for body recommendations.

Body Hoists

Twin, two-stage hydraulic cylinders with snubbing valve.

Pump Flow – High Idle	964 L/min	257.3 gal/min
Relief Valve Setting – Raise	20 884 kPa	3,029 psi
Body Raise Time – High Idle	21 Seconds	
Body Lower Time – Float	22 Seconds	
Body Power Down – High Idle	17.5 Seconds	

- Twin, two-stage hydraulic cylinders mounted outside main frame; double-acting cylinders in both stages.
- Power raise in both stages; power down capability in both stages.
- Automatic body-lower modulation reduces impact on frame.

Suspension

Self-contained nitrogen/oil cylinders, pin-to-pin mounting, top & bottom double shear clevis attachments

Effective Cylinder Stroke - Front	102.1 mm	4 in
Effective Cylinder Stroke - Rear	50.5 mm	2 in
Rear Axle Oscillation	+/- 5.32 degrees	

Service Refill Capacities

Fuel Tank	4922 L	1,300 gal
Fuel Tank (U.S. EPA Tier 4 Final / EU Stage V)	4542 L	1,200 gal
Diesel Exhaust Fluid (DEF) Tank	379 L	100 gal
Cooling System	799 L	211 gal
Crankcase	310 L	82 gal
Front Wheels, each	28 L	7 gal
Final Drives, each	254 L	67 gal
Hydraulic Tank	1121 L	296 gal
Hydraulic System (includes tank)	1458 L	385 gal
Grease Tank Capacity	41 kg	90 lb

Cab

Air Conditioning (HFC - 134A refrigerant)	21,600 Btu/hr
Heater / Defroster	24,600 Btu/hr

- Ambient capabilities down to -15C (5F) for heater/defroster and up to 50C (122F) for air conditioning.
- The operator sound pressure level, 75 dB(A), measured according to ISO 6394:2008 and ISO 6396:2008.
- ROPS (Rollover Protective Structure) meets ISO 3471:2008 for Operator and ISO 13459:2012 for Trainer.
- FOPS (Falling Objects Protective Structure) meets ISO 3449:2005 Level II for Operator and ISO 13459:2012 Level II for Trainer.

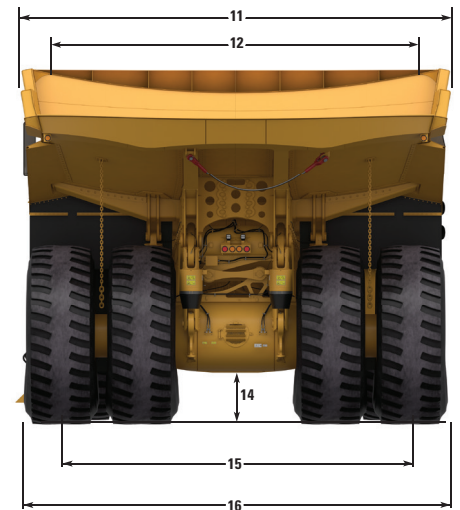
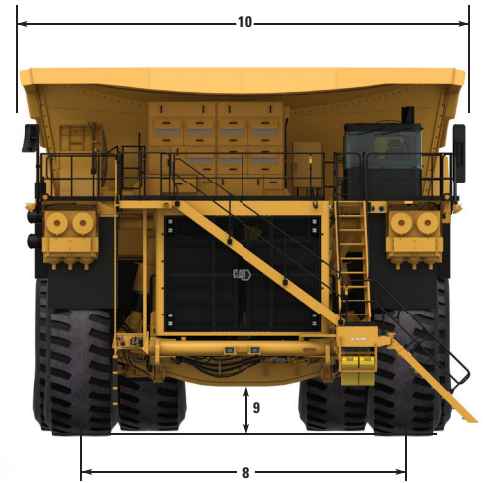
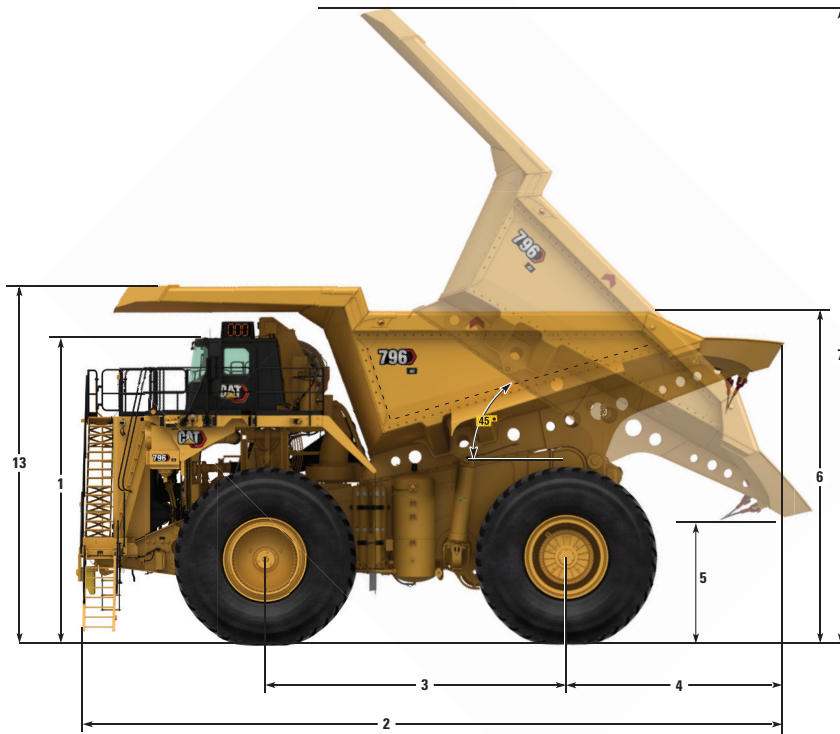
Steering

Steer Angle	39 degrees	
Turning Diameter (ISO 7457:1997)	32.4 m	106.3 ft
Steering Standards	ISO 5010:2007	

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Dimensions

All dimensions are approximate. Shown with 237 m³ (310 yd³) HE Body.



1	Height to Top of ROPS	6720 mm	22' 1"
2	Overall Length	15 679 mm	51' 5"
3	Wheelbase	6674 mm	21' 11"
4	Rear Axle to Tail	4898 mm	16' 1"
5	Dump Clearance - Empty	1744 mm	5' 9"
6	Loading Height - Empty	7271 mm	23' 10"
7	Overall Height - Body Raised	14 890 mm	48' 10"
8	Centerline Front Tire Width	7028 mm	23' 1"
9	Front Axle Clearance - Loaded	855 mm	2' 10"
10	Overall Canopy Width (with rock deflectors)*	10 103 mm	33' 2"
11	Outside Body/Canopy Width (without rock deflectors)	9639 mm	31' 8"
12	Inside Body Width	8973 mm	29' 5"
13	Front Canopy Height - Empty	7928 mm	26'
14	Rear Axle Clearance - Loaded	854 mm	2' 10"
15	Centerline Rear Dual Tire Width	5943 mm	19' 6"
16	Overall Tire Width - Empty	9226 mm	20' 3"

*Dimension listed includes canopy deflectors (not pictured)

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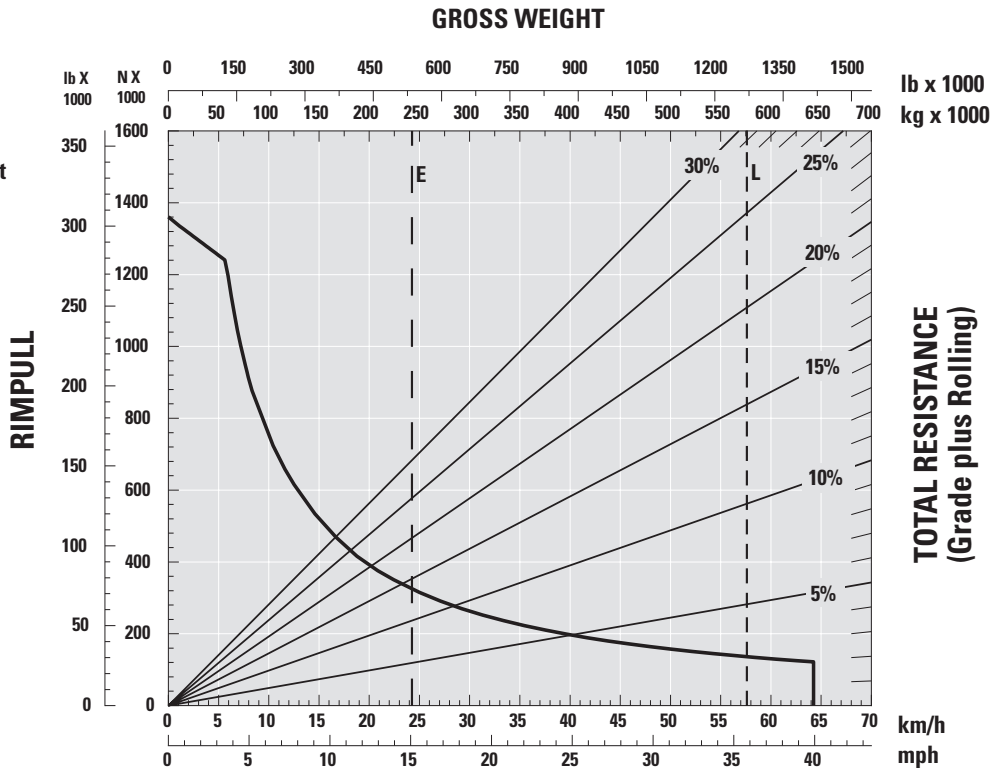
Gradeability/Speed/Rimpull*

To determine gradeability performance: Read from gross weight down to the percent of total resistance. Total resistance equals actual percent grade plus 1% for each 10 kg/t (20 lb/ton) of rolling resistance. Usable rimpull will depend upon traction available and weight on drive wheels.

*At sea level, 30° C (86° F), with 59/80 R63 tires

- — — E – Nominal Empty Machine Weight
242 231 kg (534,026 lb)
- L – Rated Gross Machine Weight
576 072 kg (1,270,000 lb)

Contact factory for performance estimates based upon site specific temperatures and altitudes.



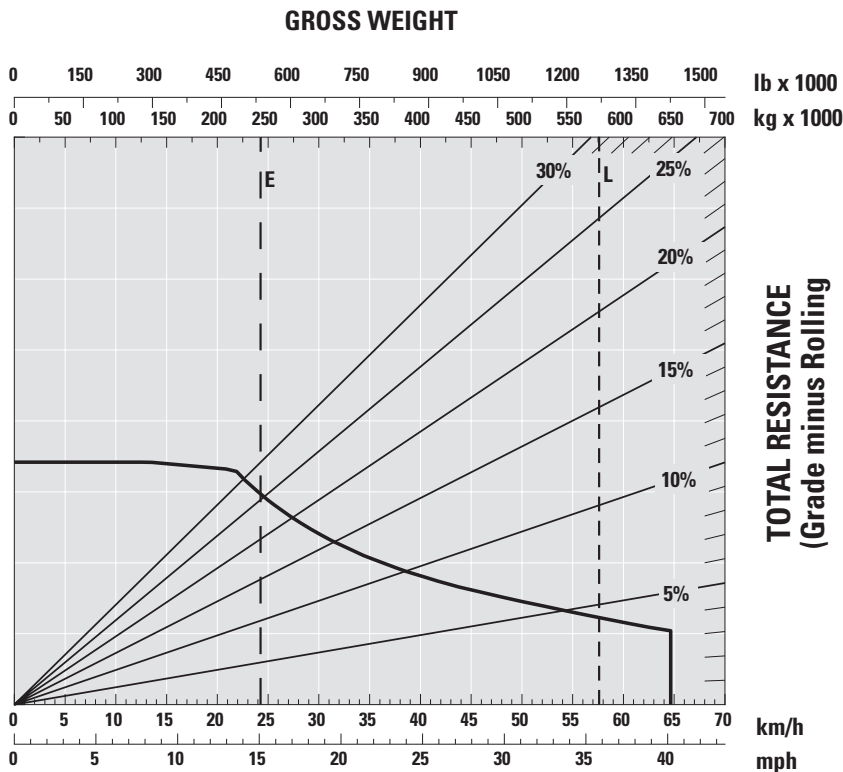
Retarding Performance - Continuous Grade*

To determine retarding performance: Read from gross weight down to the percent effective grade. Effective grade equals % grade minus 1% for each 10 kg/t (20 lb/ton) of rolling resistance.

*At sea level, 30° C (86° F), with 59/80 R63 tires

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Standard and Optional Equipment

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional		Standard	Optional
POWER TRAIN			OPERATION & CONTROLS		
Cat C175-16 Diesel Engine:			Integrated ROPS/FOPS cab, insulated/sound suppressed		
2610 kW (3,500 hp) Fuel Optimized , U.S. EPA Tier 2 equivalent (available for applicable markets)	✓		Seat, operator, air suspension, adjustable, heated/cooled	✓	
2610 kW (3,500 hp) U.S. EPA Tier 4 Final / EU Stage V (available for applicable markets)	✓		Seatbelt, operator, three point	✓	
2312 kW (3,100 hp) power setting (Fuel optimized / U.S. EPA Tier 2 equiv. engines only)		✓	Seat, trainer, air suspension, adjustable	✓	
2050 kW (2,750 hp) power setting (Fuel optimized & U.S. EPA Tier 4 Final / EU Stage V engines)		✓	Seatbelt, trainer, two point	✓	
• Turbocharging (4) / Aftercooled (ATAAC)	✓		Steering wheel, tilt, telescopic, horn	✓	
• Centrifugal oil filter	✓		Horn, electric	✓	
• Self-cleaning oil filter	✓		Directional shift lever	✓	
• Charging Alternator (225 amp), brushless	✓		Single Pedal Retarding & oil-cooled brake control	✓	
• Pre-lubrication/engine	✓		Automatic Retard Control (ARC) toggle switch	✓	
• Air cleaner with precleaner (4)	✓		Load brake switch	✓	
• Multi-point oil pressure sensing	✓		Windshield with tinted/safety glass	✓	
• Exhaust - Muffler, Right Side Exit	✓		Window, electric powered, operator/passenger	✓	
• Exhaust - Body Heat		✓	Windshield Wipers (2), intermittent control and washer	✓	
Braking System:			Visor (2)	✓	
• Electric dynamic retarding with blended low speed	✓		Storage rear of seats	✓	
• Oil-cooled, Multi-disc (front and rear) - Service, Parking, Secondary	✓		Cup holder (2)	✓	
• Load Brake (rear axle only)	✓		Dome courtesy light	✓	
• Extended Life Brake Disc Material	✓		Entertainment radio ready with speakers and wiring harnesses	✓	
• Automatic Retarder Control (ARC)	✓		Converter, 12V	✓	
• Brake Release Motor (towing)	✓		12V DC power supply (1)	✓	
• Brake wear indicators (Front & Rear)		✓	Throttle lock		✓
• Anti-Lock Braking System (with Command for Hauling)		✓	Timer, engine shutdown		✓
Cat AC Drivetrain:			Mirrors, standard (Left-Flat, Right-Convex)	✓	
• AC generator	✓		Heated mirrors (Left and Right)		✓
• AC induction motors	✓		Fixed access ladder, left hand ground access	✓	
• IGBT motor control	✓		Powered access ladder, left hand ground access		✓
• Radial retarding grid with AC motor control	✓		HVAC:		
• Programmable top speed	✓		• Pressurized, filtered environment	✓	
• TorqueBoost technology	✓		• Air conditioner	✓	
• Traction control system	✓		• Heater/defroster	✓	
Directional Shift Management:			Metric or English gauges:		
• Body-up reverse neutralizer	✓		• Speedometer	✓	
• Body-up shift inhibitor	✓		• Tachometer	✓	
• Reverse shift inhibitor	✓		• Electric hour meter	✓	
• Neutral coast inhibitor	✓		• Fuel level	✓	
• Neutral start inhibitor	✓		• DEF level (U.S. EPA Tier 4 Final / EU Stage V engines only)	✓	
Additional Features:			• Hydraulic oil temperature	✓	
• Rear axle continuous lubrication and filtration	✓		• Engine coolant temperature	✓	
• Rear axle continuous oil cooling	✓				

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Standard and Optional Equipment *(continued)*

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional		Standard	Optional
Service & Information:			Fueling:		
• Diagnostic connection port	✓		• 4922 L (1,300 gal) fuel tank (Fuel optimized engines only)	✓	
• Electric engine control fault indicator	✓		• 4543 L (1,200 gal) fuel tank (U.S. EPA Tier 4 Final / EU Stage V engines only)	✓	
• Alarm, Park brake / open operator door	✓		• 379 L (100 gallon) DEF tank (U.S. EPA Tier 4 Final / EU Stage V engines only)	✓	
• Third party telematics port	✓		• Fuel filter with water separator	✓	
• VIMS message center advisor	✓		• 210 GPM Fast fill fuel system (Left and Right)	✓	
Language monitors – English, Spanish, Italian, Portuguese, Dutch, Norwegian, Swedish, Estonian, Latin, Lithuanian, Slovakian, Slovenian, Greek, Romanian, Russian, Polish, Czech, Hungarian, Icelandic, Finnish, Danish, Thai, Indonesian, Vietnam, Malaysian, Chinese			• 300 GPM Fast fill fuel system (Left and Right)		✓
ELECTRICAL			Service:		
Audible Alarm, backup	✓		• Engine service platforms (2)	✓	
Electrical system, 24V with fuses and breakers	✓		• Inverter platform (rear access)		✓
Batteries, 12V (8) 90 amp hour	✓		• ANSI or ISO service instructions	✓	
Ground level Battery charge receptacle	✓		• S-O-S SM sample points (hydraulic oil, engine coolant, engine oil)	✓	
Lighting, signals/service:			• Service Center, fast-fill		✓
• Headlights (4 low beam, 4 high beam), LED	✓		• Ground level machine lockout (battery)	✓	
• Backup and marker/hazard, LED	✓		• Ground level engine shut-down	✓	
• Directional signals (front and rear), LED	✓		• Drivetrain lockout	✓	
• Front stair access/service deck, LED	✓		• Engine start lockout	✓	
• Stop/tail lights, LED	✓		• Auxiliary “buddy” dumping quick connect	✓	
• Engine compartment, LED	✓		• Auxiliary steering quick connect (towing)	✓	
• Inverter energy warning lights, LED	✓		ANTIFREEZE		
• Fog lights, LED		✓	Cat [®] Extended Life Coolant (ELC) protects to –35° C (–30° F)	✓	
• Work lights, LED		✓	Antifreeze/coolant protects to –50° C (–58° F)		✓
• Side profile lights, LED		✓	CAT TECHNOLOGY PRODUCTS		
• Dump body marker/stop lights, LED		✓	Cat [®] MineStar [™] Detect (Radar and Camera) System	✓	
Retarding indicator light, multi-color, cab exterior		✓	Cat [®] MineStar [™] Detect (Camera Only) System		✓
Payload indicator, red/green	✓		Product Link [™] Elite (Cellular)	✓	
Payload, digital display		✓	Product Link [™] Elite (Satellite)		✓
ADDITIONAL FEATURES & EQUIPMENT			Cat [®] MineStar [™] Health		✓
Accumulators (Steering & Brake) – Australian and Canadian certified	✓		Cat [®] MineStar [™] Fleet		✓
Automatic lubrication system	✓		Cat [®] MineStar [™] Terrain		✓
Rotating component guards	✓		Cat [®] MineStar [™] Command-Ready		✓
Mud Flaps	✓		Cat [®] MineStar [™] Command		✓
Portable fire extinguisher		✓	Cat [®] Trolley Assist Attachment		✓
Tow hooks and pins (front)	✓		DUMP BODY		
Tow pin (rear) (empty truck only)	✓		High Efficiency (HE) body, 186-237 m ³ (243-310 yd ³)	✓	
Front bumper single-point center tow		✓	HE Body Mounting Group	✓	
Wheel chocks (ANSI and ISO)		✓	HE rock box liner		✓
44 x 63 rims, six position (6)	✓		HE canopy rock deflectors		✓
44 x 63 rims, quick change (2 quick change, 4 standard)		✓	HE rear tire rock deflectors		✓
			HE impact liner		✓
			Rock ejectors (chain)	✓	

For more complete information on Cat products, dealer services, and industry solutions, visit us on the web at www.cat.com

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(Global)

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