

349
Hydraulic Excavator

Technical Specifications

Configurations and features may vary by region. Please consult your Cat® dealer for availability in your area.

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Engine		
Engine Model	Cat® C13	
Net Power – ISO 9249	302 kW	405 hp
Engine Power – ISO 14396	303 kW	406 hp
Bore	130 mm	5 in
Stroke	157 mm	6 in
Displacement	12.5 L	763 in ³

- Meets China Nonroad Stage III emission standards, equivalent to U.S. EPA Tier 3 and EU Stage IIIA.
- Recommended for use up to 4500 m (14,764 ft) altitude with engine power derate above 2600 m (8,530 ft).
- Net power is tested per ISO 9249. Standards in effect at the time of manufacture.
- Net power advertised is the power available at the flywheel when the engine is equipped with fan, air intake system, exhaust system and alternator.
- Rated speed at 1,800 rpm.

Engine rpm		
Operation	1,650 rpm	
Travel	1,800 rpm	
Swing Mechanism		
Swing Speed	8.44 rpm	
Maximum Swing Torque	187 kN·m	138,000 lbf-ft
Weights		
Operating Weight	48 200 kg	106,300 lb
• Reach boom, HD R3.35TB (11 bucket, 600 mm (24") double g counterweight.		• •
Operating Weight	48 600 kg	107,100 lb

• Mass boom, HD M3.0UB (9'10") stick, SD 2.61 m³ (3.41 yd³) bucket, 600 mm (24") double grouser shoes, 9.0 mt (19,842 lb) counterweight.

Track		
Track Shoes Width	600 mm	24 in
Track Shoes Width	750 mm	30 in
Track Shoes Width	900 mm	35 in
Number of Shoes (each side)	52	
Number of Track Rollers (each side)	9	
Number of Carrier Rollers (each side)	2	

Drive		
Gradeability	35°/70%	
Maximum Travel Speed	4.8 km/h	3.0 mph
Maximum Drawbar Pull	335 kN	75,311 lbf
Hydraulic System		
Main System – Maximum Flow – Implement	779 L/min (389 × 2 pumps)	206 gal/min (103 × 2 pumps)
Maximum Pressure – Equipment – Implement	35 000 kPa	5,076 psi
Maximum Pressure – Equipment – Lift Mode	38 000 kPa	5,511 psi
Maximum Pressure – Travel	35 000 kPa	5,076 psi
Maximum Pressure – Swing	26 000 kPa	3,771 psi
Boom Cylinder – Bore	170 mm	7 in
Boom Cylinder – Stroke	1524 mm	60 in
Stick Cylinder – Bore	190 mm	7 in
Stick Cylinder – Stroke	1758 mm	69 in
TB Bucket Cylinder – Bore	160 mm	6 in
TB Bucket Cylinder – Stroke	1356 mm	53 in
UB Bucket Cylinder – Bore	170 mm	7 in
UB Bucket Cylinder – Stroke	1396 mm	55 in

Service Refill Capacities		
Fuel Tank Capacity	715 L	188.9 gal
Cooling System	52 L	13.7 gal
Engine Oil (with filter)	40 L	10.6 gal
Swing Drive	10.5 L	2.8 gal
Final Drive (each)	15 L	4.0 gal
Hydraulic System (including tank)	550 L	145.3 gal
Hydraulic Tank (including suction pipe)	217 L	57.3 gal

Standards	
Brakes	ISO 10265:2008
Cab/ROPS	ISO 12117-2:2008
Sound Performance	
ISO 6395:2008 (external)	105 dB(A)
ISO 6396:2008 (inside cab)	75 dB(A)

[•] Hearing protection may be needed when operating with an open operator station and cab (when not properly maintained or doors/ windows open) for extended periods or in a noisy environment.

Operating Weights and Ground Pressures

	600 mm (24") Double Grouser Shoes		Grouser HD Double Grouser Triple Grouser Double Grouser		Double Grouser HD Double Grou		Triple Grouser		Triple Grouser		r Triple Grouser Double Grouser Triple		Oouble Grouser Triple Grouser		Double Grouser		Double Grouser		900 mm (35") Triple Grouser Shoes	
	Weight	Ground Pressure	Weight	Ground Pressure	Weight	Ground Pressure	Weight	Ground Pressure	Weight	Ground Pressure										
	kg (lb)	kPa (psi)	kg (lb)	kPa (psi)	kg (lb)	kPa (psi)	kg (lb)	kPa (psi)	kg (lb)	kPa (psi)										
se Frame with Single Flange Track R																				
9.0 mt (19,842 lb) Counterweight + Fi	xed Gauge I	ong Unde	rcarriage B	ase Machi	ine															
Reach Boom + HD Reach R3.35 m (11'0") TB Stick + 2.41 m ³ (3.15 yd ³) SD-E Bucket	48 200 (106,300)	89.8 (13.0)	48 600 (107,200)	90.6 (13.1)	48 800 (107,700)	91.0 (13.2)	49 000 (108,000)	91.2 (13.2)	49 600 (109,300)	92.4 (13.4)										
Reach Boom + HD Reach R2.9 m (9'6") TB Stick + 2.41 m ³ (3.15 yd ³) SD-E Bucket	48 000 (105,800)	89.4 (13.0)	48 400 (106,800)	90.2 (13.1)	48 600 (107,200)	90.6 (13.1)	48 800 (107,500)	90.9 (13.2)	49 400 (108,900)	92.0 (13.3)										
Mass Boom + HD Mass M3.0 m (9'1") UB Stick + 2.61 m ³ (3.41 yd ³) SD Bucket	48 600 (107,100)	90.5 (13.1)	49 000 (108,100)	91.3 (13.2)	49 200 (108,500)	91.7 (13.3)	49 400 (108,800)	92.0 (13.3)	50 000 (110,200)	93.1 (13.5)										
Mass Boom + HD Mass M2.5 m (8'2") UB Stick + 3.21 m ³ (4.20 yd ³) SD Bucket	48 700 (107,300)	90.7 (13.2)	49 100 (108,300)	91.5 (13.3)	49 300 (108,700)	91.9 (13.3)	49 500 (109,000)	92.1 (13.4)	50 100 (110,400)	93.3 (13.5)										

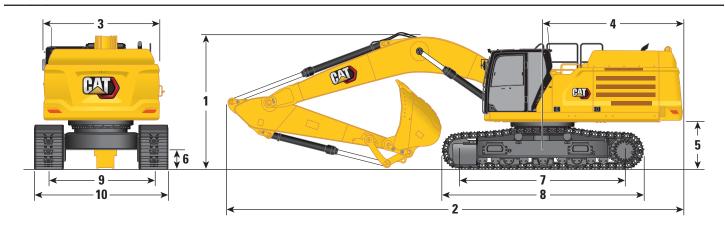
All operating weights include a 90% fuel tank with 75 kg (165 lb) operator.

Major Component Weights

	kg	lb
Base machine with 9.0 mt (19,842 lb) counterweight, standard swing frame, base frame with single flange track rollers and carrier rollers	32 110	70,800
Track Shoes:		
600 mm (24") Width, 15.5 mm (0.6") Thick, Double Grouser Track Shoes	5410	11,920
600 mm (24") Width, 19.5 mm (0.8") Thick, HD Double Grouser Track Shoes	5840	12,870
750 mm (30") Width, 15.5 mm (0.6") Thick, Triple Grouser Track Shoes	6040	13,310
750 mm (30") Width, 15.5 mm (0.6") Thick, Double Grouser Track Shoes	6180	13,620
900 mm (35") Width, 15.5 mm (0.6") Thick, Triple Grouser Track Shoes	6790	14,970
Two Boom Cylinders	1760	3,880
Weight of 90% Fuel Tank and 75 kg (165 lb) Operator	630	1,380
Counterweight:		
9.0 mt Counterweight	9000	19,842
Swing Frame:		
Standard Swing Frame	4070	8,980
Long Undercarriage:		
Base Frame with Single Flange Track Rollers and Carrier Rollers	6870	15,150
Booms (including lines, pins, stick cylinder):		
Reach Boom 6.9 m (22'8")	4410	9,720
Mass Boom 6.55 m (21'6")	4720	10,420
Sticks (including lines, pins, bucket cylinder, bucket linkage):		
HD Reach Stick R3.35TB (11'0")	2660	5,870
HD Reach Stick R2.9TB (9'6")	2460	5,430
HD Mass Stick M3.0UB (9'10")	2990	6,590
HD Mass Stick M2.5UB (8'2")	2770	6,110
Bucket (without linkage):		
2.41 m³ (3.15 yd³) SD	2990	6,590
2.61 m³ (3.41 yd³) SD	2740	6,040

Dimensions

All dimensions are approximate and may vary depending on bucket selection.

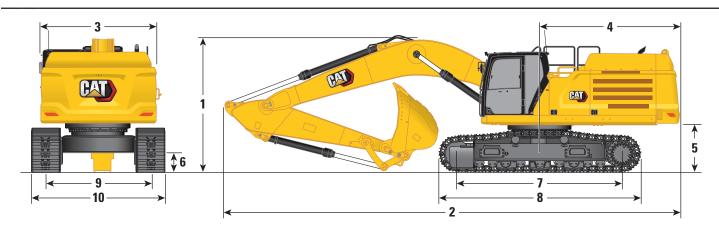


Boom Options			h Boom ı (22'8")	Mass Boom 6.55 m (21'6")				
Stick Options		ach Stick		HD Mass Stick				
	R3.35TB	(11'0")	R2.9TB	(9'6")	M3.0UB	(9'10")	M2.5UE	3 (8'2")
1 Machine Height:								
Cab Height	3230 mm	10'7"	3230 mm	10'7"	3230 mm	10'7"	3230 mm	10'7"
FOGS Height	3370 mm	11'0"	3370 mm	11'0"	3370 mm	11'0"	3370 mm	11'0"
Handrails Height	3370 mm	11'0"	3370 mm	11'0"	3370 mm	11'0"	3370 mm	11'0"
With Boom/Stick/Bucket Installed	3680 mm	12'0"	3670 mm	12'0"	4270 mm	14'0"	4000 mm	13'1"
With Boom/Stick Installed	3550 mm	11'7"	3460 mm	11'4"	3780 mm	12'4"	3740 mm	12'3"
With Boom Installed	3100 mm	10'2"	3100 mm	10'2"	3170 mm	10'4"	3170 mm	10'4"
With Boom/Stick/Bucket Installed (with Auxiliary Lines)	3680 mm	12'0"	3670 mm	12'0"	4270 mm	14'0"	4000 mm	13'1"
With Boom/Stick Installed (with Auxiliary Lines)	3550 mm	11'7"	3490 mm	11'5"	3780 mm	12'4"	3740 mm	12'3"
With Boom Installed (with Auxiliary Lines)	3130 mm	10'3"	3130 mm	10'3"	3190 mm	10'5"	3190 mm	10'5"
2 Machine Length:								
With Boom/Stick/Bucket Installed	11 920 mm	39'1"	11 920 mm	39'1"	11 640 mm	38'2"	11 680 mm	38'3"
With Boom/Stick Installed	11 880 mm	38'11"	11 860 mm	38'10"	11 540 mm	37'10"	11 590 mm	38'0"
With Boom Installed	10 650 mm	34'11"	10 650 mm	34'11"	10 290 mm	33'9"	10 290 mm	33'9"
With Boom/Stick/Bucket Installed (with Auxiliary Lines)	11 920 mm	39'1"	11 920 mm	39'1"	11 640 mm	38'2"	11 680 mm	38'3"
With Boom/Stick Installed (with Auxiliary Lines)	11 880 mm	38'11"	11 860 mm	38'10"	11 540 mm	37'10"	11 590 mm	38'0"
With Boom Installed (with Auxiliary Lines)	10 650 mm	34'11"	10 650 mm	34'11"	10 290 mm	33'9"	10 290 mm	33'9"
Bucket Type	Severe Du		Severe Duty		Severe Duty		Severe Duty	
Bucket Capacity	2.41 m ³	3.15 yd ³	2.41 m ³	3.15 yd ³	2.61 m ³	3.41 yd ³	2.61 m ³	3.41 yd³
Bucket Tip Radius	1993 mm	6.5 ft	1993 mm	6.5 ft	2108 mm	6.9 ft	2108 mm	6.9 ft

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Dimensions (continued)

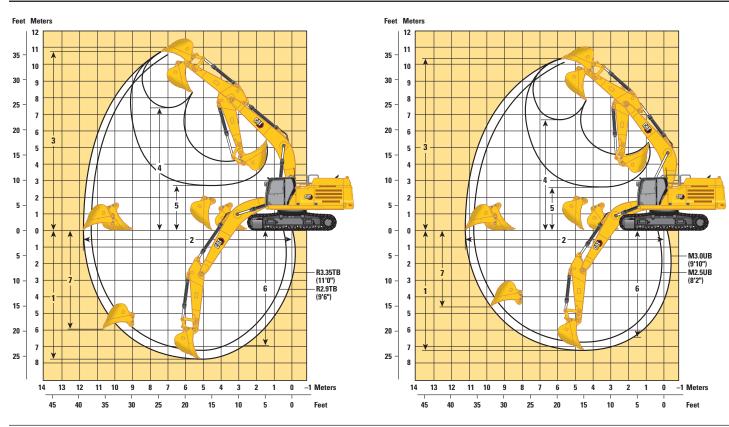
All dimensions are approximate and may vary depending on bucket selection.



om Options Reach Boom 6.9 m (22'8")										
Stick Options		HD Rea	ich Stick			HD Mass Stick				
	R3.35TE	3 (11'0")	R2.9TE	3 (9'6")	M3.0UE	B (9'10")	M2.5U	B (8'2")		
3 Upperframe Width without Walkways	3020 mm	9'10"	3020 mm	9'10"	3020 mm	9'10"	3020 mm	9'10"		
4 Tail Swing Radius	3760 mm	12'4"	3760 mm	12'4"	3760 mm	12'4"	3760 mm	12'4"		
5 Counterweight Clearance without Shoe Lug	1280 mm	4'2"	1280 mm	4'2"	1280 mm	4'2"	1280 mm	4'2"		
6 Ground Clearance without Shoe Lug	475 mm	1'6"	475 mm	1'6"	475 mm	1'6"	475 mm	1'6"		
7 Length to Center of Rollers	4360 mm	14'3"	4360 mm	14'3"	4360 mm	14'3"	4360 mm	14'3"		
8 Track Length	5370 mm	17'7"	5370 mm	17'7"	5370 mm	17'7"	5370 mm	17'7"		
9 Track Gauge	2740 mm	8'11"	2740 mm	8'11"	2740 mm	8'11"	2740 mm	8'11"		
10 Undercarriage Width:										
600 mm (24") Shoes	3530 mm	11'6"	3530 mm	11'6"	3530 mm	11'6"	3530 mm	11'6"		
750 mm (30") Shoes	3530 mm	11'6"	3530 mm	11'6"	3530 mm	11'6"	3530 mm	11'6"		
900 mm (35") Shoes	3640 mm	11'11"	3640 mm	11'11"	3640 mm	11'11"	3640 mm	11'11"		
Bucket Type	Severe Duty		Severe Duty		Severe Duty		Severe Duty			
Bucket Capacity	2.41 m³	3.15 yd ³	2.41 m ³	3.15 yd ³	2.61 m ³	3.41 yd ³	2.61 m ³	3.41 yd ³		
Bucket Tip Radius	1993 mm	6.5 ft	1993 mm	6.5 ft	2108 mm	6.9 ft	2108 mm	6.9 ft		

Working Ranges and Forces

All dimensions are approximate and may vary depending on bucket selection.



Boom Options			n Boom (22'8")		Mass Boom 6.55 m (21'6")			
Stick Options		HD Reach Stick				HD Ma	ss Stick	
	R3.35TE	3 (11'0")	R2.9TE	3 (9'6")	M3.0UE	3 (9'10")	M2.5U	B (8'2")
1 Maximum Digging Depth	7700 mm	25'3"	7250 mm	23'9"	7290 mm	23'11"	6790 mm	22'3"
2 Maximum Reach at Ground Line	11 770 mm	38'7"	11 350 mm	37'2"	11 260 mm	36'11"	10 800 mm	35'5"
3 Maximum Cutting Height	10 730 mm	35'2"	10 550 mm	34'7"	10 290 mm	33'9"	10 100 mm	33'1"
4 Maximum Loading Height	7390 mm	24'2"	7210 mm	23'7"	6760 mm	22'2"	6560 mm	21'6"
5 Minimum Loading Height	2710 mm	8'10"	3160 mm	10'4"	2590 mm	8'5"	3090 mm	10'1"
6 Maximum Depth Cut for 2440 mm (8 ft) Level Bottom	6950 mm	22'9"	6430 mm	21'1"	6440 mm	21'1"	5850 mm	19'2"
7 Maximum Vertical Wall Digging Depth	5440 mm	17'10"	5030 mm	16'6"	4610 mm	15'1"	4180 mm	13'8"
Bucket Digging Force (ISO)	271 kN	60,850 lbf	271 kN	60,850 lbf	296 kN	66,620 lbf	296 kN	66,620 lbf
Stick Digging Force (ISO)	202 kN	45,350 lbf	222 kN	49,860 lbf	212 kN	47,680 lbf	241 kN	54,080 lbf
Bucket Type	Severe Duty Severe Dut		Duty	Severe Duty		Severe Duty		
Bucket Capacity	2.41 m³	3.15 yd ³	2.41 m ³	3.15 yd ³	2.61 m ³	3.41 yd³	2.61 m ³	3.41 yd ³
Bucket Tip Radius	1993 mm	6.5 ft	1993 mm	6.5 ft	2108 mm	6.9 ft	2108 mm	6.9 ft

Bucket Specifications and Compatibility

									Fixed Gauge Long Undercarriage		
									9.0 mt	(19,842 lb) Counter	weight
		Width		Capacity		Weight		Fill	Reach Boom 6.9 m (22'8")		Mass Boom 6.55 m (21'6")
	Linkage	mm	in	m³	yd³	kg	lb	%	HD R2.9 (9'6")	HD R3.35 (11'0")	M3.0 (9'10")
Pin-On (No Quick Coupler)											
General Duty	TB	1900	75	3.10	4.05	2449	5,398	100	Θ	Θ	
Heavy Duty	TB	1650	65	2.41	3.15	2377	5,240	100	•	•	
	TB	1900	75	2.80	3.66	2551	5,624	100	Θ	Θ	
Severe Duty	TB	1650	65	2.41	3.16	2497	5,504	90	•	•	
	TB	1900	75	2.80	3.66	2770	6,106	90	Θ	Θ	
Severe Duty Extreme	TB	1700	69	2.41	3.16	2902	6,397	90	•	Θ	
	TB	1850	73	2.60	3.40	3025	6,668	90	•	Θ	
Severe Duty	UB	1550	61	2.61	3.41	2623	5,782	90			•
	UB	1850	73	3.21	4.20	2953	6,510	90			0
Severe Duty Extreme	UB	1500	59	2.40	3.13	2874	6,336	90			•
				Maximum la	od with nin	on Inoulos	d . buokat)	kg	7075	6570	6785
		Maximum load with pin-on (payload + bucket)			lb	15,598	14,484	14,958			

The above loads are in compliance with hydraulic excavator standard EN474-5:2006 + A3:2013, they do not exceed 87% of hydraulic lifting capacity or 75% of tipping capacity with front linkage fully extended at ground line with bucket curled. Capacity based on ISO 7451:2007.

Bucket weight with Long tips.

Maximum Material Density:

- 2100 kg/m³ (3,500 lb/yd³)
- 1800 kg/m³ (3,000 lb/yd³)
- → 1500 kg/m³ (2,500 lb/yd³)
- O 1200 kg/m³ (2,000 lb/yd³)

Caterpillar recommends using appropriate work tools to maximize the value customers receive from our products. Use of work tools, including buckets, which are outside of Caterpillar's recommendations or specifications for weight, dimensions, flows, pressures, etc. may result in less-than-optimal performance, including but not limited to reductions in production, stability, reliability, and component durability. Improper use of a work tool resulting in sweeping, prying, twisting and/or catching of heavy loads will reduce the life of the boom and stick.

Attachments Offering Gui	de				
Not all Attachments are availab	ble in all regions. Consult your Cat dealer for co	onfigurations available in y	our region.		
✓ Match	No Match				
CAT PIN-ON ATTACHMENTS					
Undercarriage			L		
Counterweight			9.0 mt (19,842 lb)		
Boom Type		Reach	Reach	ME	
Stick Length		2.9 m HD (9'6")	3.35 m HD (11'0")	3.0 m (9'10")	
Hydraulic Hammers	H160 GC			✓	
	H160 GC S			✓	
	H180 GC	✓	✓	✓	
	H180 GC S	✓	✓	✓	
CAT PIN GRABBER ATTACHMENTS	S				
Undercarriage			L		
Counterweight			9.0 mt (19,842 lb)		
Boom Type		Reach	Reach	ME	
Stick Length		2.9 m HD (9'6")	3.35 m HD (11'0")	3.0 m (9'10")	
Hydraulic Hammers	H160 GC			✓	
	H160 GC S			✓	
	H180 GC	✓	✓	✓	
	U190 СС С		./	./	

349 Standard and Optional Equipment

Standard and Optional Equipment

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional
ENGINE		
Cold start block heaters		✓
Three selectable modes: Power, Smart, Eco	✓	
Automatic engine speed control	✓	
Up to 4500 m (14,760 ft) altitude capability	✓	
52° C (126° F) high-ambient cooling capacity	✓	
Hydraulic reverse fan		✓
–18° C (0° F) cold start capability	✓	
−32° C (−25° F) cold start capability		✓
Double element air filter with integrated precleaner	✓	
115 amp alternator	✓	
Single plane three horizontal cooling system	✓	
Dual stage 5.5 micron primary filter and 4.4 micron 2nd/3rd filters	✓	
Secure start with PIN code	✓	
Biodiesel capability up to B20	✓	
HYDRAULIC SYSTEM		
Boom and stick regeneration circuit	✓	
Electronic main control valve	✓	
Automatic hydraulic oil warm up	✓	
Automatic swing parking brake	✓	
High performance hydraulic return filter	✓	
Two speed travel	✓	
Bio hydraulic oil capability	✓	
Basic one-way tool control		✓
Combined two-way tool control		✓
Combined two-way tool control + hammer return filter		✓
Medium-pressure auxiliary circuit		✓
Quick coupler circuit		✓

	Standard	Optional
INDERCARRIAGE AND STRUCTURES		
Towing eye on base frame	✓	
Full-length track guiding guards		✓
Segmented track guiding guards		✓
Swivel guard	✓	
Grease lubricated track	✓	
9.0 mt (19,842 lb) counterweight	✓	
600 mm (24") double grouser track shoes		✓
600 mm (24") HD double grouser track shoes		✓
750 mm (30") double grouser track shoes		✓
750 mm (30") triple grouser track shoes		✓
900 mm (35") triple grouser track shoes		✓
BOOMS, STICKS AND LINKAGES		
6.9 m (22'8") Reach boom		✓
6.55 m (21'6") Mass boom		✓
3.35 m (11'0") HD Reach stick		✓
3.0 m (9'10") HD Mass stick		✓
2.9 m (9'6") HD Reach stick		✓
2.5 m (8'2") HD Mass stick		✓
Bucket Linkage, TB family without lifting eye, Cat GRADE		✓
Bucket Linkage, UB family without lifting eye, Cat GRADE		✓
ELECTRICAL SYSTEM		
Maintenance-free 1,000 CCA batteries (×4)	✓	
Centralized electrical disconnect switch	✓	
LED chassis light, LH and RH boom lights, cab lights	✓	
Premium surround lighting package		✓

349 Standard and Optional Equipment

Standard and Optional Equipment (continued)

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional
CAT TECHNOLOGY		
Cat Product Link TM	✓	
Work tool recognition	✓	
Cat GRADE with 2D	✓	
Cat GRADE with Advanced 2D		✓
Cat GRADE with 3D connectivity: - Virtual Reference Station* - Internet Base Service Station* - Trimble Connected Community*		√
Cat Assist: - Boom Assist - Bucket Assist - Swing Assist - Grade Assist - Lift Assist	√	
Cat PAYLOAD: - Static Weigh - Auto Calibration - Payload/Cycle Information - USB reporting capability	✓	
E-Fence: - E-ceiling - E-floor - E-swing - E-wall - E-cab avoidance	√	
Auto hammer stop	✓	
Remote Services capability	✓	

	Standard	Optional
SERVICE AND MAINTENANCE		
Grouped location of engine oil and fuel filters	✓	
Scheduled Oil Sampling (S·O·S SM) ports	✓	
Preventative maintenance ready (QuickEvac TM)		✓
SAFETY AND SECURITY		
Caterpillar One Key security system	✓	
Lockable external tool/storage box	✓	
Lockable door, fuel, and hydraulic tank locks	✓	
Lockable fuel drain compartment	✓	
Service platform with anti-skid plate and recessed bolts	✓	
RH handrail and hand hold (ISO 2867:2011 compliant)	✓	
Standard visibility mirror package	✓	
Signaling/warning horn	✓	
Ground-level secondary engine shutoff switch	✓	
Rearview camera	✓	
360° visibility		✓

349 Attachments

Dealer Installed Kit and Attachments

Attachments may vary. Consult your Cat dealer for details.

CAB

- · Radial lower wiper
- Polycarbonate roof hatch
- LH/RH electrical pedal for tool control
- Rain protector plus cab light cover
- · Joystick sliders

GUARDS

- Falling object guard system (not compatible Bluetooth® key fob with cab light cover, rain protector)
- Mesh guard full front (not compatible with cab light cover, rain protector)
- Mesh guard lower half front
- Rain protector for front windshield with cab light cover

SAFETY AND SECURITY

^{*}Subscription Required.

349 Cab

Cab

ROPS, standard sound suppression	•
High-resolution 203 mm (8") LCD touchscreen monitor	•
Automatic bi-level air conditioner	•
Jog dial and shortcut keys for monitor control	•
Keyless push-to-start engine control	•
Height-adjustable console, three steps with tool	•
Mechanically adjustable seat suspension	•
51 mm (2") seat belt	•
Fixed left-side console	•
Bluetooth integrated radio with USB ports	•
12V DC outlets (×2)	•
Document storage	•
Cup and bottle holders	•
Openable two-piece front window	•
Upper radial wiper with 70/30 with washer	•
Openable steel hatch	•
LED dome and lower interior lights	•
Roller front sunscreen	•
Beacon ready	•
Washable floor mat	•

Standard

For more complete information on Cat products, dealer services, and industry solutions, visit us on the web at **www.cat.com**

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Materials and specifications are subject to change without notice. Featured machines in photos may include additional equipment. See your Cat dealer for available options.

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AEXQ2524-02 (09-2020) Replaces AEXQ2524-01 Build Number: 07C (China)

