

980M Wheel Loader

Technical Specifications

Engine	
Engine Model	Cat® C13
Maximum Power (1,700 rpm)	
ISO 14396	313 kW (426 hp metric)
Maximum Net Power (1,700 rpm)	
ISO 9249	288 kW (392 hp metric)
Peak Torque (1,200 rpm)	
ISO 14396	2182 N·m
Maximum Net Torque (1,100 rpm)	
ISO 9249	2054 N·m
Bore	130 mm
Stroke	157 mm
Displacement	12.5 L

- Meets either EU Stage V or EU Stage IV* emission standards.
 *Stage IV engines comply with the transition provisions of the EU non-road emission regulation.
- The power ratings apply at the stated speed when tested under the reference conditions for the specified standards.
- The net power advertised is the power available at the flywheel when the engine is equipped with fan, alternator, air cleaner and aftertreatment.
- The gross power advertised is with the fan at maximum speed.

Buckets	
Bucket Capacities	4.20-12.00 m ³
Weight	
Operating Weight	30 090 kg

• Weight based on a machine configuration with Michelin 29.5R25 XLDD1 L4 radial tires, full fluids, operator, standard counterweight, cold start, roading fenders, Product LinkTM, open differential axles (front/rear), secondary steering, sound suppression, and a 5.4 m³ general purpose bucket with BOCE.

Service Refill Capacities	
Fuel Tank	426 L
DEF Tank	21 L
Cooling System	53 L
Crankcase	37 L
Transmission	77 L
Differentials and Final Drives – Front	84 L
Differentials and Final Drives – Rear	84 L
Hydraulic Tank	153 L

Operating Specifications	
Static Tipping Load – Full 40° Turn	
With Tire Deflection	19 565 kg
No Tire Deflection	20 796 kg
Breakout Force	224 kN

- For a machine configuration as defined under "Weight."
- Full compliance to ISO 14397-1:2007 Sections 1 thru 6, which requires 2% verification between calculations and testing.

Transmission	
Forward 1	6.9 km/h
Forward 2	13.3 km/h
Forward 3	23.5 km/h
Forward 4	39.5 km/h
Reverse 1	7.8 km/h
Reverse 2	15.2 km/h
Reverse 3	26.9 km/h
Reverse 4	39.5 km/h

 Maximum travel speed in standard vehicle with empty bucket and standard L4 tires with 933 mm roll radius.



Axles	
Front	Fixed
Rear	Oscillating ±13 degrees
Maximum Single-Wheel Rise and Fall	549 mm

Sound

The sound values indicated below are for specific operating conditions only. Machine and operator sound levels will vary at different engine and/or cooling fan speeds. Hearing protection may be needed when the machine is operated with a cabin that is not properly maintained, or when the doors and/or windows are open for extended periods or in a noisy environment.

Operator Sound Pressure Level (ISO 6396:2008)	72 dB(A)*
Exterior Sound Power Level	109 dB(A)*
European Union Directive "2000/14/EC" as	
amended by "2005/88/EC"	
Exterior Sound Pressure Level (SAE J88:2013)	78 dB(A)**

- *For a typical machine configuration, measured according to the procedures specified with the cooling fan speed set at 70% of maximum value.
- **For a typical machine configuration, measured according to the procedures specified. The measurement was conducted under the following conditions: distance of 15 m (49.2 ft), moving forward in second gear ratio with the cooling fan speed set at maximum value.

Hydraulic System	
nyuruuno oystem	
Implement Pump Type	Variable Displacement Piston
Implement System	
Maximum Pump Output (2,250 rpm)	449 L/min
Maximum Operating Pressure	34 300 kPa
Optional 3 rd Function Maximum Flow	240 L/min
Optional 3 rd Function Maximum Pressure	21 780 kPa
Hydraulic Cycle Time with Rated Payloa	d:
Raise from Carry Position	5.3 Seconds
Dump, at Maximum Raise	1.7 Seconds
Lower, Empty, Float Down	3.1 Seconds
Total	10.1 Seconds
Brakes	
Brakes	Brakes meet ISO 3450:2011 standards

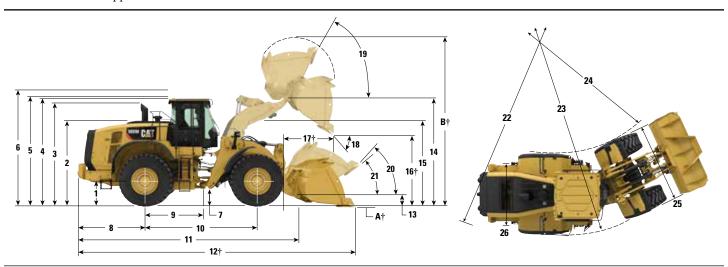
Air Conditioning System

The air conditioning system on this machine contains the fluorinated greenhouse gas refrigerant R134a (Global Warming Potential = 1430). The system contains 1.6 kg of refrigerant which has a $\rm CO_2$ equivalent 2.288 metric tonne.

Cab	
ROPS/FOPS	ROPS/FOPS meet
	ISO 3471:2008 and
	ISO 3449:2005 Level II
	standards

Dimensions

All dimensions are approximate.



		Standard Lift	High Lift
1	Height to Axle Centerline	892 mm	892 mm
2	Height to Top of Hood	3110 mm	3110 mm
3	Height to Top of Exhaust Pipe	3746 mm	3746 mm
4	Height to Top of ROPS	3813 mm	3813 mm
5	Height to Top of Product Link Antenna	3891 mm	3891 mm
6	Height to Top of Warning Beacon	4112 mm	4112 mm
7	Ground Clearance	453 mm	453 mm
8	Center Line of Rear Axle to Edge of Counterweight	2469 mm	2469 mm
9	Center Line of Rear Axle to Hitch	1900 mm	1900 mm
10	Wheelbase	3800 mm	3800 mm
11	Overall Length (without bucket)	7964 mm	8164 mm
12	Shipping Length (with bucket level on ground)*†	9493 mm	9799 mm
13	Hinge Pin Height at Carry Height	621 mm	678 mm
14	Hinge Pin Height at Maximum Lift	4539 mm	4760 mm
15	Lift Arm Clearance at Maximum Lift	3795 mm	4010 mm
16	Dump Clearance at Maximum Lift and 45° Discharge*†	3273 mm	3493 mm
17	Reach at Maximum Lift and 45° Discharge*†	1481 mm	1484 mm
18	Dump Angle at Maximum Lift and Dump (on stops)*	52 degrees	55 degrees
19	Rack Back at Maximum Lift*	61 degrees	61 degrees
20	Rack Back at Carry Height*	48 degrees	48 degrees
21	Rack Back at Ground*	40 degrees	39 degrees
22	Clearance Circle (dia) to Counterweight	13 700 mm	13 700 mm
23	Clearance Circle (dia) to Outside of Tires	14 806 mm	14 806 mm
24	Clearance Circle (dia) to Inside of Tires	8252 mm	8252 mm
25	Maximum Width over Tires (unloaded)	3265 mm	3265 mm
	Maximum Width over Tires (loaded)	3296 mm	3296 mm
26	Tread Width	2440 mm	2440 mm

^{*}With 5.4 m³ general purpose pin on bucket with BOCE (see Operating Specifications for other buckets)

[†]Dimensions are listed in Operating Specification charts.

All height and tire related dimensions are with Michelin 29.5R25 XLDD1 L4 radial tires and standard counterweight (see Dimension Changes – Tires chart for other tires). "Width over Tires" dimensions are over the bulge and include growth.

Dimension Changes – Tires

Tire Brand	Michelin	Michelin	Michelin	Bridgestone	Bridgestone	Bridgestone
Tire Size	29.5R25	29.5R25	29.5R25	29.5R25	29.5R25	29.5R25
Tread Type	L-3	L-5	L-5	L-3	L-4	L-5
Tread Pattern	XHA2	XLDD2	XMINE D2	VMT	VSNT	VSDL
Width over Tires – Maximum (empty)*	3273 mm	3269 mm	3281 mm	3257 mm	3243 mm	3252 mm
Width over Tires – Maximum (loaded)*	3293 mm	3297 mm	3295 mm	3284 mm	3265 mm	3274 mm
Change in Vertical Dimensions	–33 mm	–6 mm	9 mm	–21 mm	4 mm	23 mm
(average of front and rear)	-33 IIIII	-0 IIIII	J IIIII	-21 mm	7 111111	23 111111
Change in Horizontal Reach	23 mm	3 mm	3 mm	21 mm	1 mm	-10 mm
Change in Clearance Circle to Outside of Tires	–4 mm	1 mm	−2 mm	-13 mm	−32 mm	-23 mm
Change in Clearance Circle to Inside of Tires	4 mm	-1 mm	2 mm	13 mm	32 mm	23 mm
Change in Operating Weight (without Ballast)	−544 kg	364 kg	688 kg	−356 kg	156 kg	864 kg
Change in Static Tipping Load – Straight	-411 kg	275 kg	519 kg	–269 kg	118 kg	652 kg
Change in Static Tipping Load – Articulated	−357 kg	239 kg	452 kg	–234 kg	102 kg	568 kg

^{*}Width over bulge and includes tire growth.

NOTE: Changes compared to 980M with Michelin XLDD1 L4 tires.

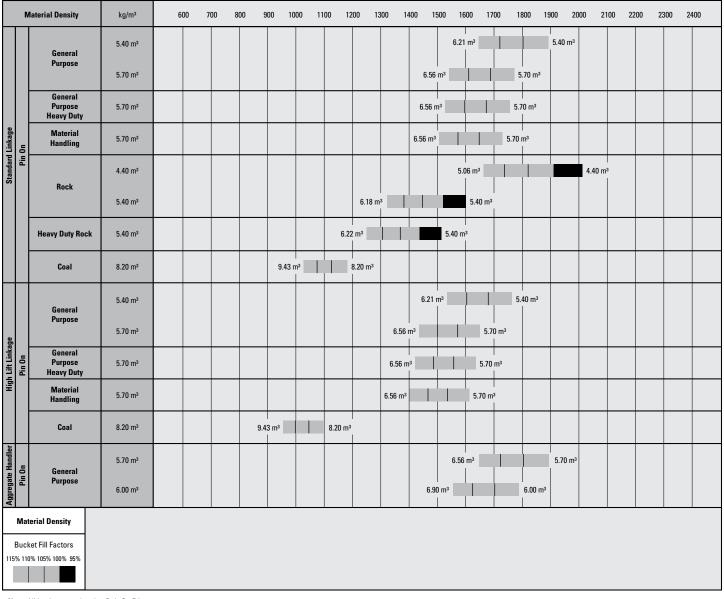
Bucket Fill Factors and Selection Chart

The bucket size must be chosen based on the density of the material and on the expected fill factor. The Cat Performance Series Buckets with longer floor, larger bucket opening, increased repository angle, rounded side boards and integrated spill guard, demonstrate fill factors significantly higher than previous generation or non Cat buckets. The actual volume handled by the machine is thus often larger than the rated capacity.

Loose Material		Fill Factor (%)*	Material Density
Earth/Clay		115	1.5-1.7
Sand and Gravel		115	1.5-1.7
Aggregate:	25-76 mm	110	1.6-1.7
	19 mm and smaller	105	1.8
Rock:	76 mm and larger	100	1.6

^{*}As a % of ISO 7546 rated capacity.

Note: Fill Factors achieved will also depend on whether the product is washed or not washed.



Note: All buckets are showing Bolt-On Edges.

Operating Specifications with Buckets

Linkage		Standard Linkage						
Bucket Type			General Purpose			General Purpose Heavy Duty		-
Edge Type		Bolt-On Cutting Edges	Teeth and Segments	Bolt-On Cutting Edges	Teeth and Segments	Bolt-On Cutting Edges	Teeth and Segments	High Lift Linkage Change**
Capacity – Rated	m^3	5.40	5.40	5.70	5.70	5.70	5.70	_
Capacity – Rated at 110% Fill Factor	m^3	5.94	5.94	6.27	6.27	6.27	6.27	_
Width	mm	3447	3535	3447	3535	3447	3535	_
16 † Dump Clearance at Maximum Lift and 45° Discharge	mm	3273	3107	3204	3037	3204	3037	221
17† Reach at Maximum Lift and 45° Discharge	mm	1481	1618	1529	1663	1529	1663	3
Reach at Level Lift Arm and Bucket Level	mm	2965	3177	3049	3261	3049	3261	160
A† Digging Depth	mm	103	103	103	103	103	103	-2
12† Shipping Length (with Bucket)	mm	9493	9734	9577	9818	9577	9818	201
B † Overall Height with Bucket at Maximum Lift	mm	6421	6421	6243	6243	6243	6243	221
Loader Clearance Circle with Bucket at Carry Position	mm	15 223	15 451	15 270	15 498	15 270	15 498	1009
Static Tipping Load, Straight (With Tire Deflection)*	kg	22 639	22 453	22 391	22 204	22 232	22 045	-1939
Static Tipping Load, Straight (No Tire Deflection)*	kg	24 023	23 835	23 775	23 586	23 614	23 425	-2145
Static Tipping Load, Articulated (With Tire Deflection)*	kg	19 565	19 379	19 334	19 147	19 175	18 988	-1321
Static Tipping Load, Articulated (No Tire Deflection)*	kg	20 796	20 608	20 567	20 378	20 406	20 217	-1500
Breakout Force***	kN	224	222	211	209	211	209	17
Operating Weight*	kg	30 090	30 228	30 173	30 311	30 319	30 458	115

^{*}Static tipping loads and operating weights shown are based on a machine configuration with Michelin 29.5R25 XLDD1 L4 radial tires, full fluids, operator, standard counterweight, cold start, roading fenders, Product Link, limited slip differentials, power train guard, secondary steering and sound suppression.

Specifications and ratings conform to all applicable standards recommended by the Society of Automotive Engineers, including SAE Standard J732C governing loader ratings.

(With Tire Deflection) Full compliance to ISO 14397-1:2007 Sections 1 thru 6, which requires 2% verification between calculations and testing.

(No Tire Deflection) Compliance to ISO 14397-1:2007 Sections 1 thru 5.

†Illustration shown with Dimension charts.

Other buckets are available and offerings vary by region. Consult your local Cat dealer for further details.

^{**}Maximum values.

^{***}Measured 102 mm behind tip of cutting edge with bucket hinge pin as pivot in accordance with SAE J732C.

Operating Specifications with Buckets

Linkage			Standard Linkage				
Bucket Type		Material Handling HD	Rock V-Edge	Rock V-Edge	HD Rock V-Edge	Coal	
Edge Type		FMT	Teeth and Segments	Teeth and Segments	Teeth and Segments	Bolt-On Cutting Edges	High Lift Linkage Change**
Capacity – Rated	m ³	5.60	4.50	5.40	5.40	8.20	_
Capacity - Rated at 110% Fill Factor	m^3	6.15	4.93	5.91	5.95	9.02	
Width	mm	3580	3504	3504	3645	3638	_
16 † Dump Clearance at Maximum Lift and 45° Discharge	mm	3201	3051	2890	2941	2917	221
17† Reach at Maximum Lift and 45° Discharge	mm	1389	1713	1904	1890	1625	3
Reach at Level Lift Arm and Bucket Level	mm	2968	3284	3533	3486	3336	160
A† Digging Depth	mm	74	106	71	77	108	-2
12† Shipping Length (with Bucket)	mm	9472	9827	10 076	10 035	9867	202
B † Overall Height with Bucket at Maximum Lift	mm	6486	6204	6378	6378	6536	221
Loader Clearance Circle with Bucket at Carry Position	mm	15 324	15 468	15 614	15 718	15 609	1009
Static Tipping Load, Straight (With Tire Deflection)*	kg	21 213	22 740	22 412	21 524	21 615	-1983
Static Tipping Load, Straight (No Tire Deflection)*	kg	22 555	24 137	23 824	22 925	23 054	-2191
Static Tipping Load, Articulated (With Tire Deflection)*	kg	18 184	19 589	19 299	18 395	18 575	-1350
Static Tipping Load, Articulated (No Tire Deflection)*	kg	19 377	20 830	20 557	19 642	19 864	-1531
Breakout Force***	kN	220	208	191	192	175	17
Operating Weight*	kg	31 109	30 978	31 024	31 742	30 677	115

^{*}Static tipping loads and operating weights shown are based on a machine configuration with Michelin 29.5R25 XLDD1 L4 radial tires, full fluids, operator, standard counterweight, cold start, roading fenders, Product Link, limited slip differentials, power train guard, secondary steering and sound suppression.

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(No Tire Deflection) Compliance to ISO 14397-1:2007 Sections 1 thru 5.

†Illustration shown with Dimension charts.

Other buckets are available and offerings vary by region. Consult your local Cat dealer for further details.

FMT = Flush Mounted Teeth

HD = Heavy Duty

^{**}Maximum values

^{***}Measured 102 mm behind tip of cutting edge with bucket hinge pin as pivot in accordance with SAE J732C.

Operating Specifications with Buckets – Aggregate Handler

Linkage	Aggregate Handler				
Bucket Type	General	Coal			
Edge Type		Bolt-On Cutting Edges	Bolt-On Cutting Edges	Bolt-On Cutting Edges	
Capacity – Rated	m^3	5.70	6.00	8.20	
Capacity – Rated at 110% Fill Factor	m^3	6.27	6.60	9.02	
Width	mm	3447	3447	3638	
16 † Dump Clearance at Maximum Lift and 45° Discharge	mm	3204	3187	2917	
17† Reach at Maximum Lift and 45° Discharge	mm	1529	1550	1625	
Reach at Level Lift Arm and Bucket Level	mm	3049	3077	3336	
A† Digging Depth	mm	103	103	108	
12† Shipping Length (with Bucket)	mm	9638	9666	9928	
B† Overall Height with Bucket at Maximum Lift	mm	6243	6269	6536	
Loader Clearance Circle with Bucket at Carry Position	mm	15 270	15 285	15 609	
Static Tipping Load, Straight (With Tire Deflection)*	kg	23 972	23 827	23 180	
Static Tipping Load, Straight (No Tire Deflection)*	kg	25 481	25 339	24 750	
Static Tipping Load, Articulated (With Tire Deflection)*	kg	20 630	20 491	19 857	
Static Tipping Load, Articulated (No Tire Deflection)*	kg	21 997	21 860	21 286	
Breakout Force**	kN	211	207	175	
Operating Weight*	kg	30 822	30 918	31 326	

^{*}Static tipping loads and operating weights shown are based on a machine configuration with Michelin 29.5R25 XLDD1 L4 radial tires, full fluids, operator, aggregate counterweight, cold start, roading fenders, Product Link, limited slip differentials, power train guard, secondary steering and sound suppression.

Specifications and ratings conform to all applicable standards recommended by the Society of Automotive Engineers, including SAE Standard J732C governing loader ratings.

(With Tire Deflection) Full compliance to ISO 14397-1:2007 Sections 1 thru 6, which requires 2% verification between calculations and testing.

(No Tire Deflection) Compliance to ISO 14397-1:2007 Sections 1 thru 5.

Aggregate Handler configuration is not compatible with teeth and segments, tips, rock buckets, high lift, and L5 tires.

Other buckets are available and offerings vary by region. Consult your local Cat dealer for further details.

^{**}Measured 102 mm behind tip of cutting edge with bucket hinge pin as pivot in accordance with SAE J732C.

[†]Illustration shown with Dimension charts.

980M Wheel Loader Standard and Optional Equipment

Standard and Optional Equipment

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional
OWER TRAIN		
Axles, ecology drains	✓	
Axles, open differential, front and rear	✓	
Axles – limited slip differentials, axle oil cooler		✓
Brake wear indicators	√	
Brakes, full hydraulic enclosed wet-disc with Integrated Braking System (IBS)	✓	
Cat Clean Emissions Module (CEM) with Diesel Exhaust Fluid (DEF) tank and pump	√	
Economy mode (selectable)	✓	
Engine, Cat C13 – Stage V	✓	
Fan, radiator, electronically controlled, hydraulically driven, temperature sensing, on demand	✓	
Fan, VPF (variable pitch fan), automatic and manual control		✓
Fuel priming pump (electric)	✓	
Fuel/water separator	✓	
Parking brake, disc and caliper	✓	
Precleaner, engine air intake	✓	
Radiator, high debris, 6 fins per inch, 43° cooling capacity	✓	
Radiator, low debris, 9 fins per inch, high ambient 47° cooling capacity		✓
Switch, transmission neutralizer lockout	✓	
Torque converter, locking clutch with free wheel stator	✓	
Transmission, automatic planetary power shift (4F/4R)	✓	
Transmission, heavy duty		✓
AT® CONNECT TECHNOLOGIES		
Detect technologies:		
Rear vision camera Cat rear object detection	✓	✓
Link technologies: Product Link	√	
VIMS TM		✓
Payload technologies: Cat Production Measurement 2.0 (CPM),		√
Printer, Aggregate Autodig		
Machine security system		✓

	Standard	Ontional
ODED ATOD ENVIRONMENT	Stanuaru	Optional
OPERATOR ENVIRONMENT		
Air conditioner, heater, and defroster (auto temp and fan)	~	
Beverage holders (2) with storage compartment for cell phone/MP3 player	✓	
Bucket/work tool function lockout	✓	
Cab access ladders and handrails	✓	
Cab air filter	✓	
Cab, pressurized and sound suppressed (ROPS/FOPS)	✓	
Cab tie-off	✓	
Coat hook (2)	✓	
Cover, HVAC metallic		✓
Door, remote opening system		✓
EH controls, SAL (single axis lever)	√	
lift and tilt function		
EH controls, SAL 3 rd function		✓
EH controls, joystick lift and tilt: - Additional integrated roller switches for 3 rd function		✓
EH parking brake	✓	
Filter, carbon fresh air	· · · · · · · · · · · · · · · · · · ·	√
Horn, electric		<u> </u>
Light, two dome (cab)		
Mirrors, heated rearview external	•	./
with integrated spot mirrors		•
Mirrors, rearview external with integrated spot mirrors	✓	
Multi-function 18 cm color LCD touch-	✓	
screen display for rear vision camera		
image display (reverse travel activated) and machine status, setting and health		
parameters		
Post mounted membrane	√	
16 switch keypad		
Precleaner, HVAC		✓
Precleaner, HVAC (RESPA)		✓
Radio, AM/FM/CD/USB/MP3 Bluetooth®		✓
Radio, CB ready		✓
Radio ready (entertainment) includes antenna, speakers and converter (12V, 10-amp)	✓	
Receptacles (3), 12V	✓	

(continued on next page)

980M Wheel Loader Standard and Optional Equipment

Standard and Optional Equipment (continued)

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional
OPERATOR ENVIRONMENT (continued)		
Roof, metallic		✓
Seat, cloth, air suspension	✓	
Seat, suede/cloth, air suspension, heated		✓
Seat, leather/cloth, air suspension, heated/cooled		✓
Seat belt, 51 mm retractable, with indicator	✓	
Seat, heated air suspension		✓
Steering, EH joystick, speed sensing with force feedback	√	
Steering, EH wheel with directional FNR shifter and gear selector: - Additional FNR with implement controls		✓
Steering, secondary	✓	
Sun visor, front	✓	
Sun visor, rear		✓
Viscous mounts	✓	
Wet-arm wipers/washers front and rear, intermittent front wiper	✓	
Windows, rubber mounted		✓
Window, sliding (left and right sides)	✓	
Windows, with front guard		✓
Windows, with heavy duty front guard		✓
Windows, with full guards front, rear and sides		✓
ELECTRICAL AND LIGHTING		
Alarm, back-up	✓	
Alternator, 145-amp brushed	✓	
Batteries (2), maintenance free 1,400 CCA	✓	
Cold start, 120V, 240V		✓
External seat belt indicator light		✓
Ignition key: start/stop switch	✓	
Lighting system: four halogen work lights (cab-mounted), two halogen roading lights (with signals), two halogen rear	✓	
vision lights (hood-mounted)		
Lighting system: work lights, four additional halogen cab-mounted or;		✓
Lighting system: work lights, two additional auxiliary front HI LED and two additional auxiliary rear LED cabmounted, two LED work lights in the radiator grill, LED front turn signals, replacement of the standard four halogen cab mounted work lights with four LED work lights		✓

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	Standard	Optional
ELECTRICAL AND LIGHTING (continued)	,	
Main disconnect switch	√	
Receptacle start (cables not included)	✓	
Reversing strobes		✓
Speed limiter – 20 km/h		✓
Starter, electric, heavy duty	✓	
Starting and charging system (24V)	✓	
Warning amber strobe beacon		✓
FLUIDS		
Premixed extended life coolant with freeze protection to -34°C	✓	
Premixed extended life coolant with freeze protection to -50°C		✓
HYDRAULICS		
Couplings, Cat O-ring face seal	✓	
Hoses, Cat XT TM	✓	
Hydraulic oil cooler (swing-out)	✓	
Hydraulic system, load sensing	✓	
Oil sampling valves	✓	
3 rd function with Ride Control: standard		✓
linkage, high lift linkage, logger linkage		
Remote diagnostic pressure taps	✓	
Ride control, 2V	✓	
Steering, load sensing	✓	
LINKAGE		
Logger		\checkmark
High lift		✓
Kickout, lift and tilt, automatic (adjustable in cab)	✓	
Quick coupler ready		✓
Z-bar, cast crosstube/tilt lever	✓	
STARTERS, BATTERIES, AND ALTERNATORS		
Batteries (4), maintenance free 1,400 CCA with 240V engine coolant heater		✓
WORK TOOLS		
Forks, logging		✓
Forks, pallet		✓
Performance Series buckets		✓
(continued on	next nage)

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980M Wheel Loader Standard and Optional Equipment

Standard and Optional Equipment (continued)

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional	
COMPUTERIZED MONITORING SYSTEM			OTHER S
With following gauges:	✓		Auto
Speedometer/tachometer			Cat A
Digital gear range indicator			Ecolo
Diesel Exhaust Fluid (DEF) level			and h
Temperature: engine coolant, hydraulic			
oil, transmission oil			Ether
Fuel level			Fende
With following warning indicators:	\checkmark		with e
Regeneration			Fende
Temperature: axle oil, engine intake			Filters
manifold			hydra
Pressure: engine oil, fuel pressure			Fuel c
hi/low, primary steering oil, service			Fuel t
brake oil			
Battery voltage hi/low Engine air filter restriction			Greas
Hydraulic oil filter restriction			Grill,
Parking brake			Guard
DEF low level			Hitch
Transmission filter bypass			
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Standard	Optional
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Materials and specifications are subject to change without notice. Featured machines in photos may include additional equipment. See your Cat dealer for available options.

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