



# 320 GC

## Hydraulic Excavator

# Technical Specifications

Configurations and features may vary by region. Please consult your Cat® dealer for availability in your area.

## Table of Contents

<b>Specifications</b> .....	<b>2</b>
Engine .....	2
Swing Mechanism .....	2
Weights .....	2
Track .....	2
Drive .....	2
Hydraulic System .....	2
Service Refill Capacities .....	2
Standards .....	2
Sound Performance .....	2
Operating Weight and Ground Pressure .....	3
Major Component Weights .....	3
Dimensions .....	4
Working Ranges .....	5
Reach Boom Lift Capacities – Counterweight: 4.2 mt (9,260 lb) .....	6
Bucket Specifications and Compatibility .....	7
Attachments Offering Guide .....	9
<b>Standard and Optional Equipment</b> .....	<b>10</b>
<b>Dealer Installed Kit and Attachments</b> .....	<b>12</b>
<b>320 GC Environmental Declaration</b> .....	<b>13</b>

# 320 GC Hydraulic Excavator Specifications

## Engine

Engine Model	Cat® C4.4	
Net Power		
ISO 9249	107 kW	143 hp
ISO 9249 (DIN)	145 hp (metric)	
Engine Power		
ISO 14396	108 kW	145 hp
ISO 14396 (DIN)	147 hp (metric)	
Bore	105 mm	4 in
Stroke	127 mm	5 in
Displacement	4.4 L	269 in <sup>3</sup>
Biodiesel Capability	Up to B20 <sup>(1)</sup>	

- Meets Brazil MAR-1 emission standards, equivalent to U.S. EPA Tier 3 and EU Stage IIIA.
- Recommended for use up to 4500 m (14,760 ft) altitude with engine power derate above 3000 m (9,840 ft).
- Advertised power is tested per the specified standard in effect at the time of manufacture.
- Net power advertised is the power available at the flywheel when the engine is equipped with fan, air intake system, exhaust system and alternator.
- Engine speed at 2,000 rpm.

<sup>(1)</sup>Cat engines are compatible with diesel fuel blended with the following lower-carbon intensity fuels\*\* up to:

- ✓ 100% biodiesel FAME (fatty acid methyl ester)\*
- ✓ 100% renewable diesel, HVO (hydrogenated vegetable oil) and GTL (gas-to-liquid) fuels

Refer to guidelines for successful application. Please consult your Cat dealer or “Caterpillar Machine Fluids Recommendations” (SEBU6250) for details.

\*For use of blends higher than 20% biodiesel, consult your Cat dealer.

\*\*Tailpipe greenhouse gas emissions from lower-carbon intensity fuels are essentially the same as traditional fuels.

## Swing Mechanism

Swing Speed	11.3 rpm	
Maximum Swing Torque	74.4 kN·m	54,900 lb-ft

## Weights

Operating Weight	21 200 kg	46,700 lb
• Reach boom, R2.9 (9'6") stick, General Duty (GD) 1.0 m <sup>3</sup> (1.31 yd <sup>3</sup> ) bucket, 600 mm (24") triple grouser shoes, 4.2 mt (9,260 lb) counterweight.		

## Track

Standard Track Shoes Width	600 mm	24 in
Number of Shoes (each side)	49	
Number of Track Rollers (each side)	8	
Number of Carrier Rollers (each side)	2	

## Drive

Gradeability	35°/70%	
Maximum Travel Speed	5.7 km/h	3.5 mph
Maximum Drawbar Pull	206 kN	46,311 lbf

## Hydraulic System

Main System – Maximum Flow – Implement	429 L/min (215 × 2 pumps)	113 gal/min (57 × 2 pumps)
Maximum Pressure – Equipment	35 000 kPa	5,075 psi
Maximum Pressure – Travel	34 300 kPa	4,974 psi
Maximum Pressure – Swing	25 000 kPa	3,625 psi
Boom Cylinder – Bore	120 mm	5 in
Boom Cylinder – Stroke	1260 mm	50 in
Stick Cylinder – Bore	135 mm	5 in
Stick Cylinder – Stroke	1504 mm	59 in
Bucket Cylinder – Bore	115 mm	5 in
Bucket Cylinder – Stroke	1104 mm	43 in

## Service Refill Capacities

Fuel Tank Capacity	345 L	86.6 gal
Cooling System	25 L	6.6 gal
Engine Oil	15 L	4.0 gal
Swing Drive	12 L	3.2 gal
Final Drive (each)	4 L	1.1 gal
Hydraulic System (including tank)	234 L	61.8 gal
Hydraulic Tank	115 L	30.4 gal

## Standards

Brakes	ISO 10265:2008
Cab/Rollover Protective Structure (ROPS)	ISO 12117-2:2008
Cab/Falling Object Guard System (FOGS) (optional)	ISO 10262:1998 Level II

## Sound Performance

ISO 6395:2008 (external)	99 dB(A)
ISO 6396:2008 (inside cab)	70 dB(A)

- Hearing protection may be needed when operating with an open operator station and cab (when not properly maintained or doors/windows open) for extended periods or in a noisy environment.

# 320 GC Hydraulic Excavator Specifications

## Operating Weight and Ground Pressure

Base Machine Configurations	600 mm (24") Triple Grouser Shoes			
	Weight		Ground Pressure	
<b>Base Frame with Track Rollers and Carrier Rollers</b>				
<b>4.2 mt (9,260 lb) Counterweight + Long Undercarriage Base Machine</b>				
Reach Boom + R2.9 (9'6") Stick + 1.0 m <sup>3</sup> (1.31 yd <sup>3</sup> ) GD Bucket	21 200 kg	46,700 lb	44.1 kPa	6.4 psi

All operating weights include a 90% fuel tank with 75 kg (165 lb) operator.

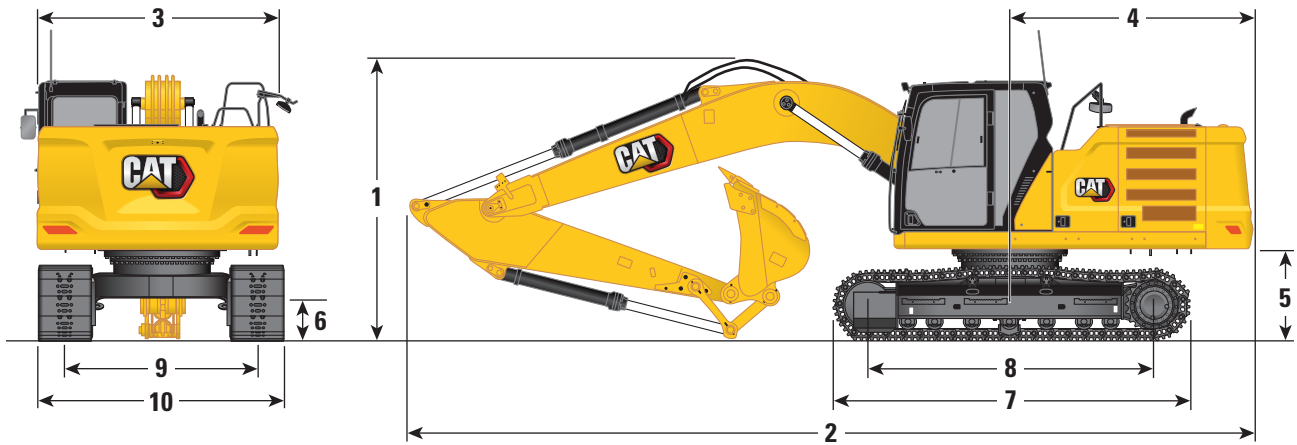
## Major Component Weights

	kg	lb
Base Machine (with 4.2 mt [9,260 lb] counterweight, semi-HD swing frame, standard base frame with HD track rollers and standard carrier rollers for long undercarriage, without boom cylinders – does not include 90% fuel and 75 kg [165 lb] operator)	14 400	31,700
Track Shoes:		
600 mm (24") Width, 8.5 mm (0.33") Thick Triple Grouser Track Shoes	2600	5,700
Two Boom Cylinders	340	700
Weight of 90% Fuel Tank and 75 kg (165 lb) Operator	310	700
Counterweight:		
4.2 mt (9,260 lb) Counterweight	4200	9,300
Swing Frame	1940	4,210
Undercarriage:		
Standard Base Frame with HD Track Rollers and Standard Carrier Rollers	4270	9,400
Boom (including lines, pins, stick cylinder):		
Reach Boom (5.7 m/18'8")	1690	3,700
Stick (including lines, pins, bucket cylinder, bucket linkage):		
Reach Stick (R2.9B1/9'6")	1080	2,400
Bucket (without linkage):		
1.0 m <sup>3</sup> (1.31 yd <sup>3</sup> ) GD	730	1,600

# 320 GC Hydraulic Excavator Specifications

## Dimensions

All dimensions are approximate and may vary depending on bucket selection.



### Boom Option

Reach Boom  
5.7 m (18'8")

### Stick Option

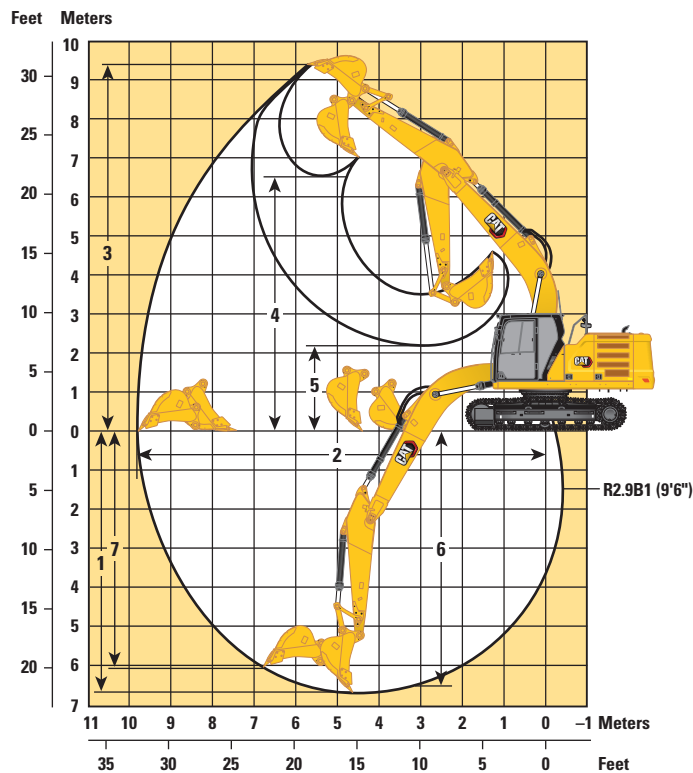
Reach Stick  
R2.9B1 (9'6")

<b>1</b> Machine Height:		
Top of Cab Height	2960 mm	9'9"
Top of FOGS Height	3100 mm	10'2"
Handrail Height	2950 mm	9'8"
With Boom/Stick/Bucket Installed	3160 mm	10'4"
With Boom/Stick Installed	2910 mm	9'7"
With Boom Installed	2480 mm	8'2"
<b>2</b> Machine Length:		
With Boom/Stick/Bucket Installed	9530 mm	31'3"
With Boom/Stick Installed	9500 mm	31'2"
With Boom Installed	8450 mm	27'9"
<b>3</b> Upperframe Width	2780 mm	9'1"
<b>4</b> Tail Swing Radius	2830 mm	9'3"
<b>5</b> Counterweight Clearance	1050 mm	3'5"
<b>6</b> Ground Clearance	470 mm	1'7"
<b>7</b> Track Length	4450 mm	14'7"
<b>8</b> Length to Center of Rollers	3650 mm	12'0"
<b>9</b> Track Gauge	2380 mm	7'9"
<b>10</b> Undercarriage Width:		
600 mm (24") Shoes	2980 mm	9'9"
Bucket Type	GD	
Bucket Capacity	1.0 m <sup>3</sup>	1.31 yd <sup>3</sup>
Bucket Tip Radius	1560 mm	5'1"

# 320 GC Hydraulic Excavator Specifications

## Working Ranges

All dimensions are approximate and may vary depending on bucket selection.



### Boom Option

Reach Boom  
5.7 m (18'8")

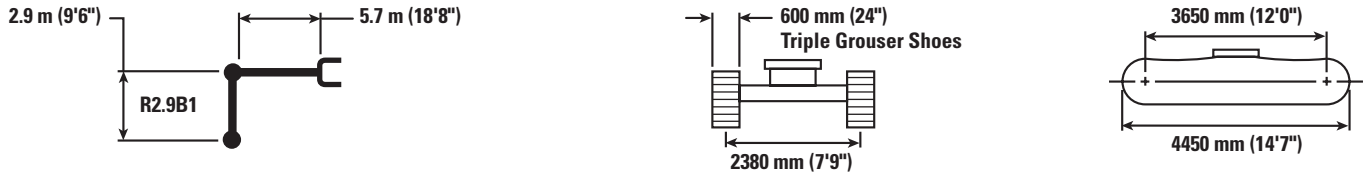
### Stick Option

Reach Stick  
R2.9B1 (9'6")

1 Maximum Digging Depth	6630 mm	21'9"
2 Maximum Reach at Ground Line	9770 mm	32'1"
3 Maximum Cutting Height	9440 mm	31'0"
4 Maximum Loading Height	6580 mm	21'7"
5 Minimum Loading Height	2260 mm	7'5"
6 Maximum Depth Cut for 2440 mm (8'0") Level Bottom	6460 mm	21'2"
7 Maximum Vertical Wall Digging Depth	6010 mm	19'9"
Bucket Digging Force (ISO)	129 kN	29,007 lbf
Stick Digging Force (ISO)	99 kN	22,301 lbf
Bucket Type	GD	
Bucket Capacity	1.0 m <sup>3</sup>	1.31 yd <sup>3</sup>
Bucket Tip Radius	1560 mm	5'1"

# 320 GC Hydraulic Excavator Specifications

## Reach Boom Lift Capacities – Counterweight: 4.2 mt (9,260 lb) – without Bucket



		1500 mm/60 in		3000 mm/120 in		4500 mm/180 in		6000 mm/240 in		7500 mm/300 in		mm in		
7500 mm 300 in	kg lb							*4350	*4350			*3750 *8,350	*3750 *8,350	6150 240
6000 mm 240 in	kg lb							*4950 *10,900	*4950 *10,900			*3500 *7,650	*3500 *7,650	7290 290
4500 mm 180 in	kg lb							*5450 *11,850	5200 11,200	*5150 *10,950	3700 7,900	*3400 *7,500	3350 7,350	7990 320
3000 mm 120 in	kg lb					*7950 *17,150	7600 16,350	*6250 *13,600	5000 10,750	*5450 *11,900	3600 7,750	*3500 *7,650	3050 6,700	8360 330
1500 mm 60 in	kg lb					*9650 *20,800	7100 15,300	*7100 *15,400	4750 10,250	5400 11,650	3500 7,500	*3700 *8,100	2950 6,450	8450 340
0 mm 0 in	kg lb			*5800 *13,250	*5800 *13,250	*10 600 *22,900	6850 14,700	7350 15,850	4600 9,900	5350 11,450	3400 7,300	*4100 *9,000	3000 6,550	8260 330
-1500 mm -60 in	kg lb	*6150 *13,800	*6150 *13,800	*10 000 *22,700	*10 000 *22,700	*10 700 *23,150	6750 14,550	7300 15,650	4550 9,750	5300 11,400	3400 7,250	*4800 *10,600	3250 7,100	7780 310
-3000 mm -120 in	kg lb	*10 600 *23,800	*10 600 *23,800	*14 150 *30,650	13 150 28,150	*10 000 *21,600	6800 14,650	7300 15,750	4550 9,800			5950 13,200	3800 8,400	6950 280
-4500 mm -180 in	kg lb			*11 300 *24,200	*11 300 *24,200	*8150 *17,300	7000 15,100					*6150 *13,500	5200 11,700	5600 220



ISO 10567



\*Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Lift capacity stays with ±5% for all available track shoes.

Always refer to the appropriate Operation and Maintenance Manual for specific product information.

# 320 GC Hydraulic Excavator Specifications

## Bucket Specifications and Compatibility

	Linkage	Width		Capacity		Weight		Fill %	4.2 mt (9,260 lb) Counterweight
		mm	in	m <sup>3</sup>	yd <sup>3</sup>	kg	lb		Reach Boom R2.9 (9'6")
<b>Pin-On (No Quick Coupler)</b>									
Utility Duty	B	600	24	0.39	0.51	503	1,108	100	●
	B	900	36	0.65	0.84	613	1,351	100	●
	B	1200	48	0.95	1.24	733	1,615	100	●
General Duty	B	600	24	0.46	0.60	550	1,212	100	●
	B	750	30	0.64	0.84	621	1,368	100	●
	B	1000	39	0.93	1.22	717	1,580	100	●
	B	1050	42	1.00	1.31	737	1,624	100	●
	B	1050	42	1.00	1.31	737	1,624	100	●
	B	1200	48	1.19	1.56	807	1,778	100	⊙
Heavy Duty	B	600	24	0.46	0.61	635	1,400	100	●
	B	750	30	0.64	0.84	737	1,625	100	●
	B	900	36	0.81	1.06	818	1,804	100	●
	B	1050	42	1.00	1.31	872	1,923	100	●
	B	1200	48	1.19	1.56	929	2,048	100	⊙
Clean Up	B	1800	72	1.60	2.09	979	2,157	100	○
	B	2000	78	1.76	2.31	1045	2,303	100	○
	B	2000	78	1.76	2.31	1045	2,303	100	○
Ditch Cleaning Tilt	B	1800	72	1.40	1.83	1105	2,437	100	⊖
Maximum load with pin-on (payload + bucket)								kg	3180
								lb	7,011

The above loads are in compliance with hydraulic excavator standard EN474-5:2006+A3:2013, they do not exceed 87% of hydraulic lifting capacity or 75% of tipping capacity with front linkage fully extended at ground line with bucket curled.

Capacity based on ISO 7451:2007.

Bucket weight with General Duty tips.

### Maximum Material Density:

- 2100 kg/m<sup>3</sup> (3,500 lb/yd<sup>3</sup>)
- ⊙ 1800 kg/m<sup>3</sup> (3,000 lb/yd<sup>3</sup>)
- ⊖ 1500 kg/m<sup>3</sup> (2,500 lb/yd<sup>3</sup>)
- 1200 kg/m<sup>3</sup> (2,000 lb/yd<sup>3</sup>)

Caterpillar recommends using appropriate work tools to maximize the value customers receive from our products. Use of work tools, including buckets, which are outside of Caterpillar's recommendations or specifications for weight, dimensions, flows, pressures, etc. may result in less-than-optimal performance, including but not limited to reductions in production, stability, reliability, and component durability. Improper use of a work tool resulting in sweeping, prying, twisting and/or catching of heavy loads will reduce the life of the boom and stick.

*(continued on next page)*

# 320 GC Hydraulic Excavator Specifications

## Bucket Specifications and Compatibility (continued)

	Linkage	Width		Capacity		Weight		Fill	4.2 mt (9,260 lb) Counterweight
		mm	in	m <sup>3</sup>	yd <sup>3</sup>	kg	lb		%
<b>With Cat Pin Grabber Coupler</b>									
Utility Duty	B	600	24	0.39	0.51	503	1,108	100	●
	B	900	36	0.65	0.84	613	1,351	100	●
	B	1200	48	0.95	1.24	733	1,615	100	●
General Duty	B	600	24	0.46	0.60	550	1,212	100	●
	B	750	30	0.64	0.84	621	1,368	100	●
	B	1000	39	0.93	1.22	717	1,580	100	●
	B	1050	42	1.00	1.31	737	1,624	100	●
	B	1050	42	1.00	1.31	737	1,624	100	●
	B	1200	48	1.19	1.56	807	1,778	100	⊖
	B	1400	55	1.43	1.87	874	1,926	100	○
	B	1500	60	1.58	2.06	914	2,014	100	○
Heavy Duty	B	600	24	0.46	0.61	635	1,400	100	●
	B	750	30	0.64	0.84	737	1,625	100	●
	B	900	36	0.81	1.06	818	1,804	100	●
	B	1050	42	1.00	1.31	872	1,923	100	⊙
	B	1200	48	1.19	1.56	929	2,048	100	⊖
	B	1350	54	1.38	1.81	1036	2,284	100	○
	B	1500	60	1.58	2.06	1094	2,412	100	◇
Clean Up	B	1800	72	1.60	2.09	979	2,157	100	◇
	B	2000	78	1.76	2.31	1045	2,303	100	◇
	B	2000	78	1.76	2.31	1045	2,303	100	◇
Ditch Cleaning Tilt	B	1800	72	1.40	1.83	1105	2,437	100	⊖
Maximum load with coupler (payload + bucket)								kg	2760
								lb	6,086

The above loads are in compliance with hydraulic excavator standard EN474-5:2006+A3:2013, they do not exceed 87% of hydraulic lifting capacity or 75% of tipping capacity with front linkage fully extended at ground line with bucket curled.

Capacity based on ISO 7451:2007.

Bucket weight with General Duty tips.

### Maximum Material Density:

- 2100 kg/m<sup>3</sup> (3,500 lb/yd<sup>3</sup>)
- ⊙ 1800 kg/m<sup>3</sup> (3,000 lb/yd<sup>3</sup>)
- ⊖ 1500 kg/m<sup>3</sup> (2,500 lb/yd<sup>3</sup>)
- 1200 kg/m<sup>3</sup> (2,000 lb/yd<sup>3</sup>)
- ◇ 900 kg/m<sup>3</sup> (1,500 lb/yd<sup>3</sup>)

Caterpillar recommends using appropriate work tools to maximize the value customers receive from our products. Use of work tools, including buckets, which are outside of Caterpillar's recommendations or specifications for weight, dimensions, flows, pressures, etc. may result in less-than-optimal performance, including but not limited to reductions in production, stability, reliability, and component durability. Improper use of a work tool resulting in sweeping, prying, twisting and/or catching of heavy loads will reduce the life of the boom and stick.



# 320 GC Hydraulic Excavator Specifications

## Attachments Offering Guide

Not all Attachments are available in all regions. Consult your Cat dealer for configurations available in your region.

Match
  \* Working range front only
  † Allowed usage on machine less than 50%

### PIN-ON ATTACHMENTS

Counterweight		4.2 mt (9,260 lb)
Boom Type		Reach
Stick Length		R2.9 (9'6")
Hydraulic Hammers	H115 S	✓
	H120 GC	✓
	H120 GC S	✓
	H120 S	✓†
	H130 S	✓†
Demolition and Sorting Grapples	G318	✓
Mobile Scrap and Demolition Shears	S3025 Flat Top	✓
Compactors (Vibratory Plate)	CVP110	✓

### CAT PIN GRABBER COUPLER ATTACHMENTS

Counterweight		4.2 mt (9,260 lb)
Boom Type		Reach
Stick Length		R2.9 (9'6")
Hydraulic Hammers	H115 S	✓
	H120 GC	✓†
	H120 GC S	✓†
	H120 S	✓†
	H130 GC	✓†*
	H130 GC S	✓†
	H130 S	✓†
Demolition and Sorting Grapples	G318	✓
Compactors (Vibratory Plate)	CVP110	✓

### BOOM-MOUNT ATTACHMENTS

Counterweight		4.2 mt (9,260 lb)
Boom Type		Reach
Mobile Scrap and Demolition Shears	S3035 Flat Top	✓

# 320 GC Standard and Optional Equipment

## Standard and Optional Equipment

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional		Standard	Optional
<b>BOOM, STICKS AND LINKAGES</b>			<b>CAT TECHNOLOGY</b>		
5.7 m (18'8") Reach boom	✓		VisionLink®	✓*	
2.9 m (9'6") Reach stick	✓		VisionLink Productivity		✓
Bucket linkage, B1-family with lifting eye	✓		Remote Flash	✓	
<b>CAB</b>			<b>ELECTRICAL SYSTEM</b>		
ROPS	✓		1,000 CCA maintenance-free batteries (×2)	✓	
High-resolution 203 mm (8") LCD touchscreen monitor	✓		Centralized electrical disconnect switch	✓	
Auto bi-level air conditioner	✓		Programmable time-delay LED working lights	✓	
Keyless push-to-start engine control	✓		LED chassis light and Left Hand (LH) boom light – 850 lumens	✓	
Height-adjustable console, three steps with tool	✓		LED chassis light, LH and Right Hand (RH) boom lights, cab lights – 850 lumens		✓
Fixed left-side console	✓		<b>ENGINE</b>		
Mechanical-suspension seat	✓		Cat C4.4 single turbo diesel engine	✓	
51 mm (2") seat belt	✓		Two selectable power modes	✓	
Console mounted Bluetooth® radio with USB ports	✓		Automatic engine speed control	✓	
24V DC outlet	✓		Auto engine idle shutdown	✓	
Document storage	✓		Work up to 3000 m (9,840 ft) above sea level without engine power de-rating	✓	
Overhead storage and rear storage with nets	✓		52° C (125° F) high-ambient cooling capacity	✓	
Beverage holder	✓		Cold starting capability for –32° C (–25° F)	✓	
Cup holder	✓		Double element air filter with integrated pre-cleaner	✓	
Openable two-piece front window	✓		Electric fuel priming pump	✓	
Rear window emergency exit	✓		Electric cooling fans with auto-reverse function	✓	
Radial wiper with washer	✓				
Openable steel hatch	✓				
LED dome light	✓				
Roller front sunscreen	✓				
Roller rear sunscreen		✓			
Washable floor mat	✓				
Beacon ready	✓				

(continued on next page)

\*Connect subscription only. Additional subscriptions are available. Contact your Cat dealer for availability.

## Standard and Optional Equipment *(continued)*

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional		Standard	Optional
<b>HYDRAULIC SYSTEM</b>			<b>SERVICE AND MAINTENANCE</b>		
Boom and stick regeneration circuits	✓		Scheduled Oil Sampling (S·O·S <sup>SM</sup> ) ports	✓	
Boom and stick lowering check valves	✓		Grouped location for engine oil and fuel filters	✓	
Electronic main control valve	✓		Ground-level second dipstick for engine oil	✓	
Auto warm up	✓		Side entry to service platform	✓	
Auto two-speed travel	✓		Radiator screen		✓
Boom and stick drift reduction valve	✓		Integrated vehicle health management system	✓	
Element type main hydraulic filter	✓		<b>UNDERCARRIAGE AND STRUCTURES</b>		
Slider joysticks	✓		600 mm (24") triple grouser track shoes	✓	
Tandem type electronic main pump	✓		Tie-down points on base frame	✓	
Fine swing control	✓		Segmented track guiding guards	✓	
Tool Control (two pump, one/two way high-pressure flow)	✓		Bottom guards	✓	
Hammer return circuit		✓	Swivel guard		✓
Quick coupler circuit for Cat pin grabber	✓		Travel motor guards	✓	
Operating pattern film (two way)	✓		Grease lubricated track links	✓	
<b>SAFETY AND SECURITY</b>			4.2 mt (9,260 lb) counterweight	✓	
Auto hammer stop	✓				
Rearview and right-hand-sideview cameras	✓				
Neutral lever (lock out) for all controls	✓				
Anti-skid plate and countersunk bolts on service platform	✓				
Ground-level accessible secondary engine shutoff switch in cab	✓				
Lockable disconnect switch	✓				
RH handrail and handhold (ISO 2867:2011 compliant)	✓				
Travel alarm	✓				
Swing alarm		✓			
Inspection lighting		✓			

## Dealer Installed Kit and Attachments

Attachments may vary. Consult your Cat dealer for details.

### CAB

- Lower radial wiper
- Rain protector plus cab light cover
- Polycarbonate roof hatch
- Sun visor, slider
- Laminated P5A glass front windshield
- LH/RH electrical pedal for tool control
- Armrest kit
- Dual exit rear window kit
- 75 mm (3") retractable seat belt
- Lunch box net
- Rear storage
- Tool box

### GUARDS

- Swivel guard
- Side rubber bumper guard
- Falling object guard system
- Mesh guard full front
- Mesh guard half front
- Full protecting vandalism guard

### MAINTENANCE

- Duct ready kit

### SAFETY AND SECURITY

- Bluetooth receiver

The following information applies to the machine at the time of final manufacture as configured for sale in the regions covered in this document. The content of this declaration is valid as of the date issued; however, content related to machine features and specifications are subject to change without notice. For additional information, please see the machine's Operation and Maintenance Manual.

For more information on sustainability in action and our progress, please visit <https://www.caterpillar.com/en/company/sustainability>.

## Engine

- The Cat® C4.4 engine meets Brazil MAR-1 emission standards, equivalent to U.S. EPA Tier 3 and EU Stage IIIA.
- Cat engines are compatible with diesel fuel blended with the following lower-carbon intensity fuels\*\* up to:
  - ✓ 100% biodiesel FAME (fatty acid methyl ester)\*
  - ✓ 100% renewable diesel, HVO (hydrogenated vegetable oil) and GTL (gas-to-liquid) fuels

Refer to guidelines for successful application. Please consult your Cat dealer or “Caterpillar Machine Fluids Recommendations” (SEBU6250) for details.

*\*For use of blends higher than 20% biodiesel, consult your Cat dealer.*

*\*\*Tailpipe greenhouse gas emissions from lower-carbon intensity fuels are essentially the same as traditional fuels.*

## Air Conditioning System

- The air conditioning system on this machine contains the fluorinated greenhouse gas refrigerant R134a (Global Warming Potential = 1430). The system contains 0.85 kg (1.9 lb) of refrigerant which has a CO<sub>2</sub> equivalent of 1.216 metric tonnes (1.340 tons).

## Paint

- Based on best available knowledge, the maximum allowable concentration, measured in parts per million (PPM), of the following heavy metals in paint are:
  - Barium < 0.01%
  - Cadmium < 0.01%
  - Chromium < 0.01%
  - Lead < 0.01%

## Sound Performance

ISO 6395 (external) – 99 dB(A)

ISO 6396 (inside cab) – 70 dB(A)

- Hearing protection may be needed when operating with an open operator station and cab (when not properly maintained or doors/windows open) for extended periods or in a noisy environment.

## Oils and Fluids

- Caterpillar factory fills with ethylene glycol coolants. Cat Diesel Engine Antifreeze/Coolant (DEAC) and Cat Extended Life Coolant (ELC) can be recycled. Consult your Cat dealer for more information.
- Cat Bio HYDO™ Advanced is an EU Ecolabel approved biodegradable hydraulic oil.
- Additional fluids are likely to be present, please consult the Operations and Maintenance Manual or the Application and Installation guide for complete fluid recommendations and maintenance intervals.

## Features and Technology

- The following features and technology may contribute to fuel savings and/or carbon reduction. Features may vary. Consult your Cat dealer for details.
  - Advanced hydraulic systems balance power and efficiency
  - Smart mode matches machine power to digging requirements automatically
  - Eco mode minimizes fuel consumption for light applications
  - Cut maintenance costs up to 20% with extended service intervals
  - Programmable high-efficiency cooling fans run only when needed
  - The latest hydraulic oil filter provides longer life with a 3,000-hour replacement interval

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Materials and specifications are subject to change without notice. Featured machines in photos may include additional equipment. See your Cat dealer for available options.

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AEXQ2213-09 (09-2023)  
Replaces AEXQ2213-08  
Build Number: 07G  
(Aus-NZ)

