

# 330 Hydraulic Excavator

# **Technical Specifications**

Configurations and features may vary by region. Please consult your Cat® dealer for availability in your area.

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Engine		
Engine Model	Cat® C7.1	
Net Power		
ISO 9249	203.7 kW	273 hp
ISO 9249 (DIN)	277 hp (met	tric)
Engine Power		
ISO 14396	205 kW	275 hp
ISO 14396 (DIN)	279 hp (met	tric)
Bore	105 mm	4 in
Stroke	135 mm	5 in
Displacement	7.01 L	428 in <sup>3</sup>
Biodiesel capability	Up to B20 <sup>(1)</sup>	)

- Meets U.S. EPA Tier 4 Final, EU Stage V, Korea Stage V, and Japan 2014 emission standards.
- Recommended for use up to 4500 m (14,760 ft) altitude with engine power derate above 3000 m (9,840 ft).
- Advertised power is tested per the specified standard in effect at the time of manufacture.
- Net power advertised is the power available at the flywheel when the engine is equipped with fan, air intake system, exhaust system and alternator.
- Engine speed at 2,200 rpm.
- (1)Cat diesel engines are required to use ULSD (ultra-low sulfur diesel fuel with 15 ppm of sulfur or less) or ULSD blended with the following lower-carbon intensity fuels\*\* up to:
  - ✓ 20% biodiesel FAME (fatty acid methyl ester)\*
  - ✓ 100% renewable diesel, HVO (hydrogenated vegetable oil) and GTL (gas-to-liquid) fuels

Refer to guidelines for successful application. Please consult your Cat dealer or "Caterpillar Machine Fluids Recommendations" (SEBU6250) for details.

- \*Engines with no aftertreatment devices can use higher blends, up to 100% biodiesel (for use of blends higher than 20% biodiesel, consult your Cat dealer).
- \*\*Tailpipe greenhouse gas emissions from lower-carbon intensity fuels are essentially the same as traditional fuels.

Swing Mechanism		
Swing Speed	11.5 rpm	
Maximum Swing Torque	110 kN·m	81,132 lbf-ft

Weights		
Operating Weight	31 000 kg	68,400 lb

• Long undercarriage, HD Reach boom, R3.2 m (10'6") HD stick, Heavy Duty (HD) 1.76 m<sup>3</sup> (2.30 yd<sup>3</sup>) bucket, 600 mm (24") double grouser shoes and 6700 kg (14,770 lb) counterweight.

Track		
Track Shoes Width	600 mm	24 in
Number of Shoes (each side)	50	
Number of Track Rollers (each side)	9	
Number of Carrier Rollers (each side)	2	

Drive		
Gradeability	35°/70%	
Maximum Travel Speed	5.3 km/h	3.3 mph
Maximum Drawbar Pull	248 kN	55,753 lbf
Hydraulic System		
Main System – Maximum Flow –	560 L/min	148 gal/min
Implement	(280 ×	(74 ×
	2 pumps)	2 pumps)
Maximum Pressure – Equipment – Normal	35 000 kPa	5,075 psi
Maximum Pressure – Equipment – Heavy Lift Mode/Auto Dig Boost	38 000 kPa	5,510 psi
Maximum Pressure – Travel	35 000 kPa	5,075 psi
Maximum Pressure – Swing	29 800 kPa	4,320 psi
Boom Cylinder – Bore	140 mm	6 in
Boom Cylinder – Stroke	1407 mm	55 in
Stick Cylinder – Bore	150 mm	6 in
Stick Cylinder – Stroke	1646 mm	65 in
Bucket Cylinder – Bore	135 mm	5 in
Bucket Cylinder – Stroke	1156 mm	46 in
Service Refill Capacities		
Fuel Tank Capacity	474 L	125.2 gal
Cooling System	25 L	6.6 gal
Engine Oil	25 L	6.6 gal
Swing Drive	10 L	2.6 gal
Final Drive (each)	5.5 L	1.5 gal
Hydraulic System (including tank)	310 L	81.9 gal
Hydraulic Tank	147 L	38.8 gal
Diesel Exhaust Fluid (DEF) Tank	41 L	10.8 gal
Standards		
Brakes	ISO 10265:2008	
Cab/Rollover Protective Structure (ROPS)	ISO 12117-2	::2008
Operator Protective Guards (OPG)	ISO 10262:1998 Level II	

Standards	
Brakes	ISO 10265:2008
Cab/Rollover Protective Structure (ROPS)	ISO 12117-2:2008
Operator Protective Guards (OPG) (optional)	ISO 10262:1998 Level II

Sound Performance		
ISO 6395:2008 (external)	103 dB(A)	
ISO 6396:2008 (inside cab)	70 dB(A)	

• Hearing protection may be needed when operating with an open operator station and cab (when not properly maintained or doors/ windows open) for extended periods or in a noisy environment.

# **Operating Weights and Ground Pressures**

	600 mm (24") Double Grouser Shoes		
	Weight	Ground Pressure kPa (psi)	
Base Machine Configurations	kg (lb)		
Base Frame with Track Rollers and Carrier Rollers			
6700 kg (14,770 lb) Counterweight + Long Undercarriage Base Machine			
HD Reach Boom + R3.2CB2 (10'6") HD Stick + 1.76 m³ (2.30 yd³) HD Bucket	31 000 (68,400)	59 (8.6)	
Mass Boom + M2.5DB (8'2") Stick + 2.12 m <sup>3</sup> (2.77 yd <sup>3</sup> ) HD Bucket	31 400 (69,200)	60 (8.7)	

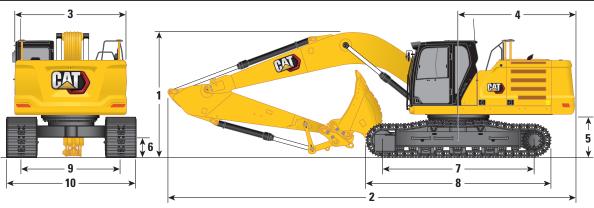
All operating weights include a 90% fuel tank with 75 kg (165 lb) operator.

# **Major Component Weights**

	kg	lb
Base machine (6700 kg [14,770 lb] counterweight, upper frame, long undercarriage with HD rollers and two boom cylinders) – does not include weight of 90% fuel tank and 75 kg (165 lb) operator.	21 200	46,700
Track Shoes:		
600 mm (24") Width, 14.5 mm (0.57") Thick, Double Grouser Track Shoes	3960	8,730
Two Boom Cylinders	490	1,080
Weight of 90% Fuel Tank and 75 kg (165 lb) Operator	460	1,010
Counterweight:		
6700 kg (14,770 lb) Counterweight	6700	14,770
Undercarriage (without track shoes):		
Long Undercarriage with HD Rollers	6700	14,800
Booms (including lines, pins, stick cylinder):		
HD Reach Boom 6.15 m (20'2")	2420	5,340
Mass Boom 5.55 m (18'2")	2390	5,270
Sticks (including lines, pins, bucket cylinder, bucket linkage):		
HD Reach Stick R3.2CB2 (10'6")	1610	3,550
Mass Stick M2.5DB (8'2") with Rebar	1710	3,770
Buckets (without linkage, with tips and side cutters):		
1.76 m³ (2.30 yd³) HD, CB Linkage	1350	2,980
2.12 m³ (2.77 yd³) HD, DB Linkage	1690	3,720
Quick Couplers (QC):		
Pin Grabber QC CB with Pins	530	1,170
Pin Grabber QC CB without Pins	500	1,100
Dedicated QC	430	950

## **Dimensions**

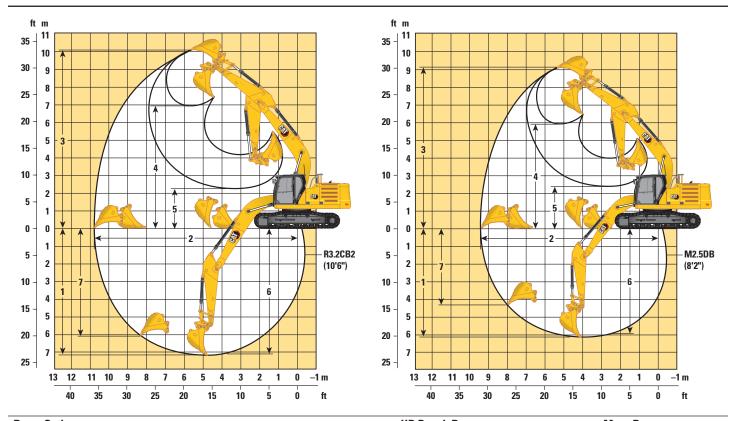
All dimensions are approximate and may vary depending on bucket selection.



Boom Options	HD Reach Boom 6.15 m (20'2")		Mass Boom 5.55 m (18'2")	
Stick Options		HD Reach Stick R3.2CB2 (10'6")		Stick 3 (8'2")
1 Machine Height:				
Cab Height	3060 mm	10'0"	3060 mm	10'0"
Top of GNSS Antenna Height (if installed)	3080 mm	10'1"	3080 mm	10'1"
OPG Height	3200 mm	10'6"	3200 mm	10'6"
Handrail Height	3060 mm	10'0"	3060 mm	10'0"
With Boom/Stick/Bucket Installed	3400 mm	11'2"	3520 mm	11'7"
With Boom/Stick Installed	3380 mm	11'1"	3430 mm	11'3"
With Boom Installed	3060 mm	10'0"	3060 mm	10'0"
2 Machine Length:				
With Boom/Stick/Bucket Installed	10 420 mm	34'2"	9870 mm	32'5"
With Boom/Stick Installed	10 420 mm	34'2"	9850 mm	32'4"
With Boom Installed	9230 mm	30'3"	8600 mm	28'3"
<b>3</b> Upperframe Width	2940 mm	9'8"	2940 mm	9'8"
4 Tail Swing Radius	3130 mm	10'3"	3130 mm	10'3"
5 Counterweight Clearance	1120 mm	3'8"	1120 mm	3'8"
6 Ground Clearance	490 mm	1'7"	490 mm	1'7"
7 Length to Center of Rollers	3990 mm	13'1"	3990 mm	13'1"
8 Track Length	4860 mm	15'11"	4860 mm	15'11"
9 Track Gauge	2590 mm	8'6"	2590 mm	8'6"
<b>10</b> Undercarriage Width				
600 mm (24") Shoes	3190 mm	10'6"	3190 mm	10'6"
Bucket Type	HD		H	D
Bucket Capacity	1.76 m³	2.30 yd³	2.12 m³	2.77 yd³
Bucket Tip Radius	1660 mm	5'5"	1796 mm	5'11"

## **Working Ranges and Forces**

All dimensions are approximate and may vary depending on bucket selection.

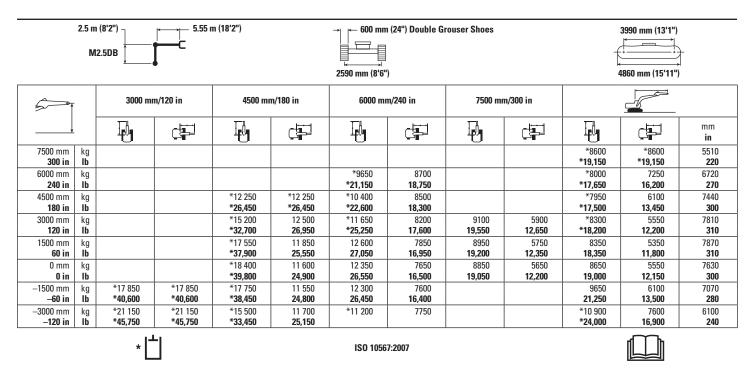


Boom Options HD Reach Bo 6.15 m (20'2				Boom (18'2")
Stick Options		HD Reach Stick R3.2CB2 (10'6")		Stick B (8'2")
1 Maximum Digging Depth	7240 mm	23'9"	6140 mm	20'2"
2 Maximum Reach at Ground Line	10 680 mm	35'0"	9480 mm	31'1"
3 Maximum Cutting Height	10 030 mm	32'11"	9160 mm	30'1"
4 Maximum Loading Height	6950 mm	22'10"	5960 mm	19'7"
5 Minimum Loading Height	2300 mm	7'7"	2430 mm	8'0"
<b>6</b> Maximum Depth Cut for 2440 mm (8 ft) Level Bottom	7090 mm	23'3"	5950 mm	19'6"
7 Maximum Vertical Wall Digging Depth	6010 mm	19'9"	4330 mm	14'2"
Bucket Digging Force (ISO)	179 kN	40,240 lbf	211 kN	47,430 lbf
Stick Digging Force (ISO)	126 kN	28,330 lbf	153 kN	34,400 lbf
Bucket Digging Force (ISO) – Auto Dig Boost	189 kN	42,480 lbf	_	_
Stick Digging Force (ISO) – Auto Dig Boost	133 kN	29,900 lbf	_	_
Bucket Type	HD		Н	D
Bucket Capacity	1.76 m³	2.30 yd³	2.12 m <sup>3</sup>	2.77 yd³
Bucket Tip Radius	1660 mm	5'5"	1796 mm	5'11"

## HD Reach Boom Lift Capacities – Counterweight: 6700 kg (14,770 lb) – without Bucket, Heavy Lift: On

3.2 m (10'6") HD R3.2CB2				600 mm (24") Double Grouser Shoes 2590 mm (8'6")				3990 mm (13'1") 4860 mm (15'11")								
5	1500 mm/60 in 3000 mm/120 in			n/120 in	4500 mm/180 in 6000 mm/240 in		7500 mm/300 in 9000 mm/360 in		n/360 in							
		Į,		F.		F.		F.		Į,		P <sub>0</sub>		Į,		mm in
7500 mm <b>300 in</b>	kg <b>Ib</b>													*5550 <b>*12,300</b>	*5550 <b>*12,300</b>	7280 <b>290</b>
6000 mm <b>240 in</b>	kg <b>Ib</b>									*7800 <b>*16,600</b>	6250 <b>13,400</b>			*5300 <b>*11,650</b>	*5300 <b>*11,650</b>	8240 <b>330</b>
4500 mm <b>180 in</b>	kg <b>Ib</b>							*9150 <b>*19,800</b>	8600 <b>18,500</b>	*8250 <b>*18,000</b>	6100 <b>13,100</b>			*5250 <b>*11,550</b>	4700 <b>10,400</b>	8830 <b>350</b>
3000 mm <b>120 in</b>	kg <b>Ib</b>					*14 050 <b>*30,250</b>	12 500 <b>26,900</b>	*10 650 <b>*23,050</b>	8200 <b>17,650</b>	*9000 <b>*19,600</b>	5900 <b>12,700</b>	*6450	4500	*5400 <b>*11,850</b>	4400 <b>9,650</b>	9140 <b>360</b>
1500 mm <b>60 in</b>	kg <b>Ib</b>					*16 800 <b>*36,200</b>	11 750 <b>25,300</b>	*12 100 <b>*26,200</b>	7800 <b>16,850</b>	8900 <b>19,150</b>	5700 <b>12,300</b>	6800 <b>*13,550</b>	4400 <b>9,450</b>	*5750 <b>*12,600</b>	4250 <b>9,400</b>	9190 <b>370</b>
0 mm <b>0 in</b>	kg <b>Ib</b>					*18 050 <b>*39,000</b>	11 350 <b>24,450</b>	12 250 <b>26,300</b>	7550 <b>16,300</b>	8750 <b>18,800</b>	5550 <b>12,000</b>			*6300 <b>*13,900</b>	4350 <b>9,550</b>	8990 <b>360</b>
−1500 mm <b>−60 in</b>	kg <b>Ib</b>	*6900 <b>*15,450</b>	*6900 <b>*15,450</b>	*10 900 <b>*24,700</b>	*10 900 <b>*24,700</b>	*18 000 <b>*39,000</b>	11 300 <b>24,250</b>	12 100 <b>26,000</b>	7450 <b>16,050</b>	8650 <b>18,650</b>	5500 <b>11,850</b>			7250 <b>16,000</b>	4650 <b>10,250</b>	8520 <b>340</b>
−3000 mm − <b>120 in</b>	kg <b>Ib</b>	*12 450 <b>*27,900</b>	*12 450 <b>*27,900</b>	*17 600 <b>*40,000</b>	*17 600 <b>*40,000</b>	*16 900 <b>*36,550</b>	11 350 <b>24,400</b>	12 100 <b>26,050</b>	7450 <b>16,100</b>	8700 <b>18,800</b>	5550 <b>11,950</b>			8350 <b>18,550</b>	5350 <b>11,800</b>	7730 <b>310</b>
−4500 mm <b>−180 in</b>	kg <b>Ib</b>			*19 550 <b>*42,100</b>	*19 550 <b>*42,100</b>	*14 350 <b>*30,800</b>	11 600 <b>24,950</b>	*10 600 <b>*22,450</b>	7650 <b>16,550</b>					*9300 <b>*20,500</b>	6900 <b>15,450</b>	6510 <b>260</b>

### Mass Boom Lift Capacities – Counterweight: 6700 kg (14,770 lb) – without Bucket, Heavy Lift: On



<sup>\*</sup>Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007.

They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Lift capacity stays with  $\pm 5\%$  for all available track shoes.

Always refer to the appropriate Operation and Maintenance Manual for specific product information.

## **Bucket Specifications and Compatibility**

		Wi	dth	Cap	acity	We	ight	Fill	HD Reach Boom	Mass Boom
	Linkage	mm	in	m³	yd³	kg	lb	%	HD R3.2 (10'6")	M2.5 (8'2")
Pin-On (No Quick Coupler)		•								
Heavy Duty	СВ	1450	57	1.60	2.09	1274	2,809	100	•	
	СВ	1650	66	1.90	2.49	1369	3,019	100	θ	
	СВ	1750	69	2.00	2.62	1397	3,081	100	θ	
Heavy Duty	СВ	1250	49	1.33	1.74	1158	2,554	100	•	
	СВ	1400	55	1.54	2.02	1263	2,784	100	•	
	СВ	1500	60	1.76	2.30	1391	3,067	100	•	
Heavy Duty	DB	1500	61	1.88	2.46	1633	3,601	100		•
	DB	1650	67	2.12	2.77	1731	3,817	100		•
Extreme Duty	DB	1400	56	1.64	2.14	1892	4,171	90		•
				Massimosma la		on (payload	d . bal.at\	kg	4450	5795
				ıvıaxımum id	au with pin	-on (payload	ı + Dücket)	lb	9,811	12,919
With Pin Grabber Quick Cou	pler									
Heavy Duty	СВ	1450	57	1.60	2.09	1274	2,809	100	$\Theta$	
	СВ	1650	66	1.90	2.49	1369	3,019	100	0	
	СВ	1750	69	2.00	2.62	1397	3,081	100	0	
Heavy Duty	СВ	1250	49	1.33	1.74	1158	2,554	100	•	
	СВ	1400	55	1.54	2.02	1263	2,784	100	•	
	СВ	1500	60	1.76	2.30	1391	3,067	100	θ	
Heavy Duty	DB	1500	61	1.88	2.46	1633	3,601	100		•
	DB	1650	67	2.12	2.77	1731	3,817	100		$\Theta$
Extreme Duty	DB	1400	56	1.64	2.14	1892	4,171	90		•
	· · · · · · · · · · · · · · · · · · ·	•								
					سيمم ماهنيينا	oler (payload	۱ . المصادمة ا	kg	3924	5269

The above loads are in compliance with hydraulic excavator standard EN474-5:2006+A3:2013, they do not exceed 87% of hydraulic lifting capacity or 75% of tipping capacity with front linkage fully extended at ground line with bucket curled. Capacity based on ISO 7451:2007.

Bucket weight with General Duty tips.

#### **Maximum Material Density:**

- 2100 kg/m³ (3,500 lb/yd³)
- 1800 kg/m³ (3,000 lb/yd³)
- → 1500 kg/m³ (2,500 lb/yd³)
- O 1200 kg/m³ (2,000 lb/yd³)

Caterpillar recommends using appropriate work tools to maximize the value customers receive from our products. Use of work tools, including buckets, which are outside of Caterpillar's recommendations or specifications for weight, dimensions, flows, pressures, etc. may result in less-than-optimal performance, including but not limited to reductions in production, stability, reliability, and component durability. Improper use of a work tool resulting in sweeping, prying, twisting and/or catching of heavy loads will reduce the life of the boom and stick.

Attachments Offering Guide					
Not all Attachments are available in	all regions. Consult your Cat dealer for configurations available in your region.				
✓ Match	No Match				

Boom Types		HD Reach Boom	Mass Boom
Stick Lengths		HD R3.2 (10'6")	M2.5 (8'2")
Hydraulic Hammers	H130 GC	✓	✓
	H130 GC S	✓	✓
	H140 GC	✓	✓
	H140 GC S	✓	✓
	H160 GC	✓	✓
	H160 GC S	✓	✓
Rotary Cutters	RC20	✓	✓
	RC30	✓	✓

# **330 Standard and Optional Equipment**

# **Standard and Optional Equipment**

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional
CAT TECHNOLOGY		
VisionLink®	<b>√</b> *	
VisionLink Productivity		✓
Remote Flash	✓	
Remote Troubleshoot	✓	
Cat Grade Connectivity		✓
Compatibility with radios and base stations from Trimble, Topcon, and Leica	✓	
Capability to install 3D grade systems from Trimble, Topcon, and Leica	✓	
Cat Grade 2D	✓	
Cat Grade 2D with Attachment Ready Option (ARO)		✓
Cat Grade 3D single GNSS		✓
Cat Grade 3D dual GNSS		✓
Laser catcher		✓
Cat Assist:  - Grade Assist  - Boom Assist  - Bucket Assist  - Swing Assist  - Lift Assist	<b>√</b>	
Cat Payload:  Static weigh  Semiautomatic calibration  Payload/cycle information  USB reporting capability	<b>√</b>	
Work tool recognition (PL161)	✓	
Work tool tracking (PL161)	✓	
Cat Tilt Rotator (TRS) Integration		✓
Operator Coaching		✓

<sup>\*</sup>Connect subscription only. Additional subscriptions are available. Contact your Cat dealer for availability.

	Standard	Optional
ENGINE		
Cat® C7.1 twin turbo diesel engine	✓	
Three selectable modes: Power, Smart, Eco	✓	
Automatic engine speed control	✓	
Automatic engine idle-shutdown	✓	
4500 m (14,760 ft) altitude capability with engine power derate above 3000 m (9,840 ft)	✓	
50° C (122° F) high-ambient cooling capability with derate	✓	
–18° C (0° F) cold start capability	✓	
-32° C (-25° F) cold start capability		✓
Cold start block heaters		✓
2 × 115 amp dual alternator	✓	
Sealed double element air filter with integrated pre-cleaner	✓	
Two-stage fuel filtration with water separator and indicator	✓	
Electric fuel priming pump	✓	
Electric cooling fans with auto-reverse function	✓	
HYDRAULIC SYSTEM		
Electronic main control valve	✓	
Electric boom regeneration circuit	✓	
Stick regeneration circuit	✓	
Automatic hydraulic oil warm up	✓	
Automatic two-speed travel	✓	
Boom and stick drift reduction valve	✓	
Auto Dig Boost	✓	
Auto heavy lift	✓	
High performance hydraulic return filter	✓	
Final drive with bio hydraulic oil capable travel motor	✓	
Fine swing control	✓	
Hammer return filter		✓
Tool Control (two pump, one/two way high-pressure flow)		✓
Medium-pressure circuit		✓
Hydraulic efficiency monitoring		✓
Common Quick Coupler Circuit for Cat Pin Grabber and CW Dedicated		✓

(continued on next page)

# **330 Standard and Optional Equipment**

# Standard and Optional Equipment (continued)

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional
BOOMS, STICKS AND LINKAGES		
6.15 m (20'2") HD Reach boom		✓
5.55 m (18'2") Mass boom		✓
3.2 m (10'6") HD Reach stick		✓
2.5 m (8'2") Mass stick		✓
Bucket Linkage, CB2 family with lifting eye, Cat Grade		✓
Bucket Linkage, DB family with lifting eye, Cat Grade		✓
UNDERCARRIAGE AND STRUCTURES		
Full-length track guiding guards		✓
Segmented track guiding guards	✓	
Swivel guard		✓
Bottom guards	✓	
HD bottom guards		✓
Travel motor guards	✓	
HD travel motor guards		✓
Grease lubricated track	✓	
Base frame with HD rollers	✓	
Tie-down points on base frame	✓	
6700 kg (14,770 lb) counterweight	✓	
600 mm (24") triple grouser track shoes		✓
600 mm (24") double grouser track shoes		✓
800 mm (31") triple grouser track shoes		✓
ELECTRICAL SYSTEM		
Maintenance-free 1,000 CCA batteries (×2)	✓	
Programmable time delay LED working lights	✓	
Centralized electrical disconnect switch	✓	
LED chassis light, Left Hand (LH) and Right Hand (RH) boom lights, cab lights	✓	
Premium surround lighting package		✓

	Standard	Optional
ERVICE AND MAINTENANCE		
Grouped location of engine oil and fuel filters	✓	
Ground-level second dipstick for engine oil	✓	
Side entry to service platform	✓	
Scheduled Oil Sampling (S·O·S <sup>SM</sup> ) ports	✓	
QuickEvac <sup>TM</sup> maintenance ready		✓
Electric refueling pump with automatic shutoff		✓
Radiator screen		✓
Integrated vehicle health	✓	
management system		
AFETY AND SECURITY		
Cat Command (remote control)		✓
2D E-Fence:  - E-ceiling	✓	
– E-floor – E-swing – E-wall		
E-cab avoidance		
Auto hammer stop	✓	
Rearview camera	✓	
Right-hand-sideview camera	✓	
360° visibility		✓
Secure start with PIN code	✓	
Caterpillar One Key security system	✓	
Lockable external tool/storage box	✓	
Lockable door, fuel, and hydraulic tank locks	✓	
Lockable fuel drain compartment	✓	
Service platform with anti-skid plate and recessed bolts	✓	
RH handrail and hand hold	✓	
Cab mirror for RH track edge	✓	
Signaling/warning horn	✓	
Swing alarm		✓
Ground-level secondary engine shutoff switch in cab	✓	
Lockable disconnect switch	✓	
Hydraulic lock out lever that neutralizes all controls	✓	
Travel alarm	✓	
Inspection lighting		✓

# 330 Cab Options

# **Cab Options**

	Comfort	Deluxe
ROPS	•	•
High-resolution 203 mm (8") LCD touchscreen monitor	•	Х
High-resolution 254 mm (10") LCD touchscreen monitor	0	•
Auto bi-level air conditioner	•	•
Jog dial and shortcut keys for monitor control	•	•
Keyless push-to-start engine control	•	•
Height-adjustable console	X	•
Height-adjustable console, three steps with tool	•	Х
Tilt-up left-side console	X	•
Fixed left-side console	•	Х
Mechanical-suspension seat	•	Х
Heated air-suspension seat	X	•
51 mm (2") seat belt	•	•
Monitor integrated Bluetooth® radio with USB/Auxiliary ports	•	•
12V DC outlets	•	•
Document storage	•	•
Overhead storage and rear storage with nets	X	•
Beverage holder	•	•
Cup holder	•	•
Openable two-piece front window	•	•
Rear window emergency exit	•	•
Radial wiper with washer	•	•
Openable polycarbonate skylight hatch	X	
Openable steel hatch	•	Х
LED dome light	•	•
Roof sunscreen	Х	•
Roller front sunscreen	•	•
Roller rear sunscreen	0	0
Washable floor mat	•	•
Beacon ready	•	•

Standard

O Optional

X Not available

### **Dealer Installed Kits and Attachments**

Attachments may vary. Consult your Cat dealer for details.

#### CAB

- RH electrical pedal (two-way) for tool control
- Radial lower wiper for two piece (70/30) windshield, with washer
- Rain protector plus cab light cover
- Retractable 75 mm (3") seat belt

#### **SAFETY AND SECURITY**

- Cat Detect People Detection
- Cat Command Remote control kit
- Seat belt indicator
- Bluetooth receiver
- Bluetooth key fob

#### **GUARDS**

- Side rubber bumper guard
- Operator Protective Guards (not compatible with cab light cover, rain protector)
- Mesh guard full front (not compatible with cab light cover, rain protector)
- Full protecting vandalism guard (not compatible with cab light cover, rain protector)

#### **ELECTRICAL**

• Jump start wiring

#### **SERVICE AND MAINTENANCE**

• Grease gun holder

# 330 Environmental Declaration

The following information applies to the machine at the time of final manufacture as configured for sale in the regions covered in this document. The content of this declaration is valid as of the date issued; however, content related to machine features and specifications are subject to change without notice. For additional information, please see the machine's Operation and Maintenance Manual.

For more information on sustainability in action and our progress, please visit <a href="https://www.caterpillar.com/en/company/sustainability">https://www.caterpillar.com/en/company/sustainability</a>.

#### **Engine**

- The Cat® C7.1 engine meets U.S. EPA Tier 4 Final, EU Stage V, Korea Stage V, and Japan 2014 emission standards.
- Cat diesel engines are required to use ULSD (ultra-low sulfur diesel fuel with 15 ppm of sulfur or less) or ULSD blended with the following lower-carbon intensity fuels\*\* up to:
  - ✓ 20% biodiesel FAME (fatty acid methyl ester)\*
  - √ 100% renewable diesel, HVO (hydrogenated vegetable oil) and GTL (gas-to-liquid) fuels

Refer to guidelines for successful application. Please consult your Cat dealer or "Caterpillar Machine Fluids Recommendations" (SEBU6250) for details.

- \*Engines with no aftertreatment devices can use higher blends, up to 100% biodiesel (for use of blends higher than 20% biodiesel, consult your Cat dealer).
- \*\*Tailpipe greenhouse gas emissions from lower-carbon intensity fuels are essentially the same as traditional fuels.

## **Air Conditioning System**

• The air conditioning system on this machine contains the fluorinated greenhouse gas refrigerant R134a (Global Warming Potential = 1430). The system contains 0.85 kg (1.9 lb) of refrigerant which has a CO<sub>2</sub> equivalent of 1.216 metric tonnes (1.340 tons).

#### **Paint**

- Based on best available knowledge, the maximum allowable concentration, measured in parts per million (PPM), of the following heavy metals in paint are:
- Barium < 0.01%
- Cadmium < 0.01%
- Chromium < 0.01%
- Lead < 0.01%

#### **Sound Performance**

ISO 6395:2008 (external) – 103 dB(A)

ISO 6396:2008 (inside cab) – 70 dB(A)

 Hearing protection may be needed when operating with an open operator station and cab (when not properly maintained or doors/ windows open) for extended periods or in a noisy environment.

#### **Oils and Fluids**

- Caterpillar factory fills with ethylene glycol coolants. Cat Diesel Engine Antifreeze/Coolant (DEAC) and Cat Extended Life Coolant (ELC) can be recycled. Consult your Cat dealer for more information.
- Cat Bio HYDO™ Advanced is an EU Ecolabel approved biodegradable hydraulic oil.
- Additional fluids are likely to be present, please consult the Operations and Maintenance Manual or the Application and Installation guide for complete fluid recommendations and maintenance intervals.

## **Features and Technology**

- The following features and technology may contribute to fuel savings and/or carbon reduction. Features may vary.
   Consult your Cat dealer for details.
- Advanced hydraulic systems balance power and efficiency
- Smart mode matches machine power to digging requirements automatically
- Eco mode minimizes fuel consumption for light applications
- Increase operating efficiency up to 45% with standard Cat technologies
- Cut maintenance costs with extended service intervals
- Programmable high-efficiency cooling fans run only when needed
- The latest hydraulic oil filter provides longer life with a 3,000-hour replacement interval

#### Recycling

• The materials included in machines are categorized as below with approximate weight percentage. Because of variations of product configurations, the following values in the table may vary.

Material Type	Weight Percentage
Steel	86.85%
Iron	4.63%
Nonferrous Metal	1.55%
Mixed Metal	0.07%
Mixed-Metal and Nonmetal	0.63%
Plastic	1.79%
Rubber	0.16%
Mixed Nonmetallic	0.23%
Fluid	3.12%
Other	0.96%
Uncategorized	0.00%
Total	100%

 A machine with higher recyclability rate will ensure more efficient usage of valuable natural resources and enhance End-of-Life value of the product. According to ISO 16714:2008 (Earthmoving machinery – Recyclability and recoverability – Terminology and calculation method), recyclability rate is defined as percentage by mass (mass fraction in percent) of the new machine potentially able to be recycled, reused or both.

All parts in the bill of material are first evaluated by component type based on a list of components defined by the ISO 16714:2008 and Japan CEMA (Construction Equipment Manufacturers Association) standards. Remaining parts are further evaluated for recyclability based on material type.

Because of variations of product configurations, the following value in the table may vary.

Recyclability - 97%

For more complete information on Cat products, dealer services, and industry solutions, visit us on the web at **www.cat.com** 

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Materials and specifications are subject to change without notice. Featured machines in photos may include additional equipment. See your Cat dealer for available options.

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