## Cat® C18 DIESEL GENERATOR SETS



#### Prime: 50 Hz; 415V



Picture shown may not reflect actual configuration

Engine Model	Cat® C18 In-line 6, 4-cycle diesel	
Bore x Stroke	145 mm x 183 mm (5.7 in x 7.2 in)	
Displacement	18.1 L (1106 in³)	
Compression Ratio	18:1	
Aspiration	Air-to-Air Aftercooled	
Fuel Injection System	MEUI	
Governor	Electronic ADEM™ A4	
Emission Certifications	India CPCB/ MoEF Standards	

## **FEATURES AND BENEFITS**

#### **CAT® DIESEL ENGINES**

The four-cycle Cat diesel engine combines consistent performance with excellent fuel economy and transient response that meets ISO 8528-5. The engines feature a reliable, rugged, and durable design that has been field proven in thousands of applications worldwide in emergency standby installations.

## **CAT NOISE ENCLOSURE**

The Genset is approved as per CPCB India Regulations. The Noise Enclosures are designed for easy access of all engine parts, and lube oil fumes disposal. The enclosures are made of Non-igniting, self-extinguishing mineral wool with resin bonded, used for noise and thermal insulation.

## **COOLING SYSTEM**

The cooling system has been designed and tested to ensure proper generator set cooling, and includes the radiator, fan, belts, and all guarding installed as standard. Contact your Cat dealer for specific ambient and altitude capabilities.

#### **GENERATORS**

The generators used on Cat packages have been designed and tested to work with the Cat engine. The generators are built with robust Class H insulation and provide industry-leading motor starting capability and altitude capabilities.

### **CONTROL PANELS**

The TCP 1000 is a compact Auto Mains (Utility) Failure Control Module that has been developed to provide an outstanding range of features. Monitoring engine speed, oil pressure, coolant temperature, frequency, voltage, current and power, the modules will give comprehensive engine and alternator protection.

## **GENERATOR SET SPECIFICATIONS**

Alternator Design	Brushless Single Bearing, 4 Pole
Stator	2/3 Pitch
No. of Leads	06
Available Voltage Option	415V
Frequency	50 Hz
Alternator Voltage	24V
Alternator Insulation and IP	Class H; IP23
Standard Temperature Rise	125°C
Available Excitation Options	Self-Excited
Voltage Regulation	±1%
Voltage Regulator	R150M

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# C18 DIESEL GENERATOR SETS ELECTRIC POWER



## **STANDARD and OPTIONAL EQUIPMENT**

Air Inlet System	Single element canister-type air cleaner Service indicator		
	Heavy duty air cleaner (Optional)		
Control Panels	TCP 1000 controller Emergency stop push button Product link generation — 444 Product link generation — 601 and 641 (Optional)		
Cooling System	Radiator fan and belt drive Fan and belt guard Coolant drain line with valve Coolant level sensor Cat extended life coolant		
Exhaust System	Dry exhaust manifold Flanged faced outlets Exhaust mufflers Stainless steel exhaust flex fittings Flanges		
Fuel System	Primary and secondary fuel filters Fuel priming pump Flexible fuel lines Engine fuel transfer pump Integrated fuel cooler Enclosure integrated fuel tank		
Generators and Generator Attachments	Self excited Class H insulation Class H temperature rise Random wound R150M voltage regulator Power terminal strip connections IP 23 protection		
Governing System	Cat electronic governor (ADEM™ A4).		
Lube System	Lubricating oil and filter Oil drain line with valves Fumes disposal Gear type lube oil pump Lube oil level indicator (dipstick)		
Mounting	Anti-vibration mounts		
Starting/Charging System	24 volt starting motor Batteries with rack and cables 45 amp charging alternator		
General	SAE standard rotation Flywheel – SAE No.14 Flywheel housing – SAE No. 0.5 Paint – Caterpillar Yellow (except rails and radiators gloss black)		

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Fuel Injection System	MEUI	
Governor	Electronic ADEM™ A4	
Emission Certifications	India CPCB/ MoEF Standards	

Model	Prime	Emission Strategy	
C18	600 kVA	India CPCB/ MoEF Standards	

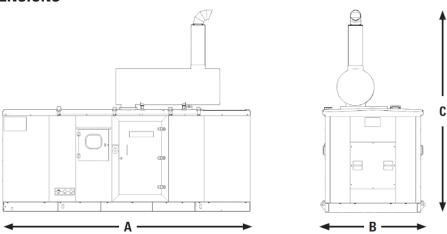
## **PACKAGE PERFORMANCE**

Performance	Prime
Frequency	50 Hz
Gen set power rating with fan @ 0.8 power factor	600 kVA
Engine Power Rating	705 BHP
Fuelling strategy	India CPCB/ MoEF Standards
Performance number	EM0553
Fuel Consumption	
100% load with fan, L/hr (gal/hr)	123.0 (32.5)
75% load with fan, L/hr (gal/hr)	97.3 (25.7)
50% load with fan, L/hr (gal/hr)	67.7 (17.8)
25% load with fan, L/hr (gal/hr)	38.3 (10.1)
Cooling System <sup>1</sup>	
Radiator air flow restriction (system), kPa (in. Water)	0.12 (0.48)
Radiator air flow, m³/min (cfm)	660 (23308)
Total cooling system coolant capacity, L (gal)	70±2 (18.5±0.5)
Inlet Air	
Combustion air inlet flow rate, m³/min (cfm)	37.8 (1334.8)
Max. allowable combustion air inlet temp, °C (°F)	48 (118)
Exhaust System	
Exhaust stack gas temperature, °C (°F)	511 (951.8 )
Exhaust gas flow rate, m³/min (cfm)	105.3 (3718.6)
Exhaust system backpressure (maximum allowable), kPa (in. water)	10.0 (40.0)
Heat Rejection	
Heat rejection to jacket water, kW (Btu/min)	151 (8587)
Heat rejection to exhaust (total), kW (Btu/min)	483 (27468)
Heat rejection to atmosphere from engine, kW (Btu/min)	75 (4265)
Heat rejection to atmosphere from generator, kW (Btu/min)	26 (1501)
Lube System	
Sump refill with filter	62.0 (16.3)
Alternator <sup>2</sup>	
Voltage, V	415
Motor starting capability @ 30% voltage dip, skVA	800
Current, A	834.7
Frame Size	LSAP47E
Excitation	Self-excited
Temperature Rise, °C	125

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## **WEIGHTS and DIMENSIONS**



Genset Model	Length "A"	Width "B" mm (in)	Height "C" mm (in)	Generator Set Weight kg (lb)
600 kVA, 480 ekW	5,450 (215)	2,000 (79)	2,200 (87)	5,990 (13,206)

<sup>\*</sup>Note: For reference only - do not use for dealer for installation design. Please contact your local exact weights and dimensions.

### **DEFINITIONS AND CONDITIONS**

- <sup>1</sup> For ambient and altitude capabilities consult your Cat dealer. Air flow restriction (system) is added to the existing restriction from the factory.
- $^2$  Alternator temperature rise is based on a 40  $^{\circ}\text{C}$  (104  $^{\circ}\text{F})$  ambient per NEMA MG1-32

### **APPLICABLE CODES AND STANDARDS**

ISO 3046, ISO 8528, IEC60034-1, IS4722.

**Prime:** Output available with varying load for an unlimited time. Prime power in accordance with ISO 8528. 10% overload power in accordance with ISO 3046.

**Ratings:** Ratings are based on SAE J1349 standard conditions. These ratings also apply at ISO 3046 standard conditions.

**Fuel Rates:** Fuel Consumption reported in accordance as per the ISO 3046-1 standard.

Additional ratings may be available for specific customer requirements, contact your Cat representative for details.