# Cat<sup>®</sup> 3412 Diesel Generator Sets





Bore – mm (in)	137.2 (5.4)			
Stroke – mm (in)	152.4 (6)			
Displacement – L (in <sup>3</sup> )	27.02 (1648.86)			
Compression Ratio	13.0:1			
Aspiration	TA			
Fuel System	Pump and Lines			
Governor Type	ADEM™ A5			

Image shown may not reflect actual configuration

Standby 50 Hz kVA (ekW)	Prime 50 Hz kVA (ekW)	Standby 50 Hz kVA (ekW)	Prime 50 Hz kVA (ekW)	Emissions Performance
800 (640)	793 (635)	900 (720)	810 (648)	Optimized for Low Fuel Consumption

# **Standard Features**

#### **Cat® Diesel Engine**

- Designed and optimized for low fuel consumption
- Reliable performance proven in thousands of applications worldwide

#### Generator Set Package

- Accepts 100% block load in one step and meets other NFPA 110 loading requirements
- Conforms to ISO 8528-5 G3 load acceptance requirements
- Reliability verified through torsional vibration, fuel consumption, oil consumption, transient performance, and endurance testing

#### Alternators

- Superior motor starting capability minimizes need for oversizing generator
- Designed to match performance and output characteristics of Cat diesel engines

#### **Cooling System**

- Cooling systems available to operate in ambient temperatures up to 50°C (122°F)
- · Tested to ensure proper generator set cooling

### **EMCP 4 Control Panels**

- User-friendly interface and navigation
- Scalable system to meet a wide range of installation requirements
- Expansion modules and site specific programming for specific customer requirements

#### Warranty

- 24 months/1000-hour warranty for standby and mission critical ratings
- 12 months/unlimited hour warranty for prime and continuous ratings
- Extended service protection is available to provide extended coverage options

#### Worldwide Product Support

- Cat dealers have over 1,800 dealer branch stores operating in 200 countries
- Your local Cat dealer provides extensive post-sale support, including maintenance and repair agreements

#### Financing

- Caterpillar offers an array of financial products to help you succeed through financial service excellence
- Options include loans, finance lease, operating lease, working capital, and revolving line of credit
- Contact your local Cat dealer for availability in your region

# **Optional Equipment**

#### Engine

#### Air Cleaner

Single element
Dual element
Heavy duty

#### Muffler

□ Industrial grade (10 dB)

#### Starting

Standard batteries
Oversized batteries
Heavy duty electric starter(s)
Dual electric starter(s)
Jacket water heater

#### Alternator

#### Output voltage

□ 380V □ 400V □ 415V

#### Temperature Rise

(over 40°C ambient) □ 130°C

□ 105°C □ 80°C

#### Winding type

Random wound

#### Excitation

Self excitedPermanent magnet (PM)

#### Attachments

□ Anti-condensation heater

- □ Stator and bearing temperature
- monitoring and protection

#### **Power Termination**

#### Туре

Bus bar
Circuit breaker
800A 1600A
2500A 3-pole
IEC
Manually operated
Electrically operated

#### Trip Unit

🗆 LSI

## **Fuel Tank**

□ 317 gal (1200 L)

#### Control System

#### Controller

EMCP 4.2
EMCP 4.3
EMCP 4.4

# Attachments

- Local annunciator module
- Remote annunciator module
- □ Expansion I/O module

Remote monitoring software

#### Charging

Battery charger - 5A

#### **Vibration Isolators**

Spring

#### **Extended Service Options**

#### Terms

2 year (prime)
3 year
5 year
10 year

#### Coverage

- Silver
- Gold
- Platinum
- Platinum Plus

#### **Ancillary Equipment**

- Automatic transfer switch (ATS)
- Uninterruptible power supply (UPS)
- Paralleling switchgear
- Paralleling controls

**Note:** Some options may not be available on all models. Certifications may not be available with all model configurations. Consult factory for availability.



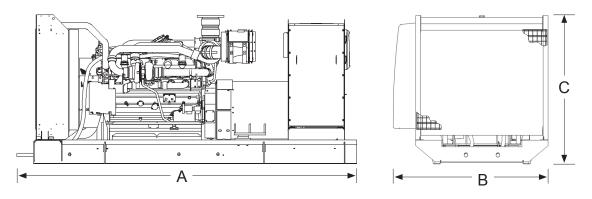


# Package Performance

Performance	Sta	ndby	Pr	rime	Sta	indby	Pr	ime
Frequency	50 Hz		50 Hz		50 Hz		50 Hz	
Gen set power rating with fan	640 ekW		635 ekW		720 ekW		648 ekW	
Gen set power rating with fan @ 0.8 power factor	800 kVA		793 kVA		900 kVA		810 kVA	
Emissions	Low Fuel		Low Fuel		Low Fuel		Low Fuel	
Performance number	EM1	166-01	EM1167-01		EM1164-00		EM1165-00	
Fuel Consumption								
100% load with fan – L/hr (gal/hr)	169.1	(44.7)	153.7	(40.6)	191.7	(50.6)	171.5	(45.3)
75% load with fan – L/hr (gal/hr)	128.9	(34.1)	117.5	(31.0)	143.8	(38.0)	130.2	(34.4)
50% load with fan – L/hr (gal/hr)	90.0	(23.8)	82.5	(21.8)	99.5	(26.3)	90.7	(23.9)
25% load with fan – L/hr (gal/hr)	52.1	(23.8)	48.2	(12.7)	57.0	(15.0)	52.4	(13.8)
Cooling System	÷							
Radiator air flow restriction (system) – kPa (in. water)	0.12	(0.48)	0.12	(0.48)	0.12	(0.48)	0.12	(0.48)
Radiator air flow – m³/min (cfm)	1236	(43648)	1236	(43648)	1236	(43648)	1236	(43648)
Engine coolant capacity – L (gal)	58.6	(15.5)	58.6	(15.5)	58.6	(15.5)	58.6	(15.5)
Radiator coolant capacity – L (gal)	90.0	(23.8)	90.0	(23.8)	90.0	(23.8)	90.0	(23.8)
Total coolant capacity – L (gal)	148.8	(39.3)	148.8	(39.3)	148.8	(39.3)	148.8	(39.3)
Inlet Air								
Combustion air inlet flow rate – m <sup>3</sup> /min (cfm)	48.1	(1698.5)	44.2	(1560.8)	54.6	(1928.7)	48.8	(1721.4)
Exhaust System								
Exhaust stack gas temperature – °C (°F)	538.7	(1001.7)	534.0	(993.2)	544.2	(1011.5)	539.4	(1002.9)
Exhaust gas flow rate – m³/min (cfm)	137.2	(4844.7)	125.4	(4428.1)	156.4	(5521.9)	139.1	(4913.4)
Exhaust system backpressure (maximum allowable) – kPa (in. water)	6.7	(27.0)	6.7	(27.0)	6.7	(27.0)	6.7	(27.0)
Heat Rejection								
Heat rejection to jacket water - kW (Btu/min)	381	(21667)	347	(19734)	431	(24527)	385	(21921)
Heat rejection to exhaust (total) – kW (Btu/min)	628	(35714)	571	(32473)	701	(39846)	636	(36184)
Heat rejection to aftercooler – kW (Btu/min)	83	(4703)	66	(3776)	115	(6518)	85	(4860)
Heat rejection to atmosphere from engine – kW (Btu/min)	105	(5971)	95	(5402)	120	(6801)	108	(6122)
Heat rejection from alternator – kW (Btu/min)	25	(1439)	22	(1268)	28	(1575)	24	(1376)
Emissions (Nominal)								
NOx mg/Nm <sup>3</sup> (g/hp-h)	2969.2	(6.21)	2932.1	(6.14)	3167.8	(6.05)	2972.5	(6.22)
CO mg/Nm <sup>3</sup> (g/hp-h)	181.6	(0.38)	171.7	(0.36)	443.3	(0.97)	193.7	(0.41)
HC mg/Nm <sup>3</sup> (g/hp-h)	120.1	(0.25)	102.6	(0.21)	248.1	(0.57)	122.3	(0.26)
PM mg/Nm <sup>3</sup> (g/hp-h)	45.1	(0.09)	45.0	(0.09)	51.5	(0.13)	45.9	(0.10)
Emissions (Potential Site Variation)								
NOx mg/Nm <sup>3</sup> (g/hp-h)	3592.7	(7.51)	3547.8	(7.43)	3833.0	(7.33)	3596.7	(7.52)
CO mg/Nm <sup>3</sup> (g/hp-h)	339.6	(0.71)	321.1	(0.67)	828.9	(1.82)	362.2	(0.76)
HC mg/Nm <sup>3</sup> (g/hp-h)	227.0	(0.48)	193.9	(0.41)	468.9	(1.07)	231.1	(0.48)
PM mg/Nm <sup>3</sup> (g/hp-h)	87.9	(0.18)	87.7	(0.18)	100.5	(0.26)	89.5	(0.19)



# Weights and Dimensions



Standby 50 Hz kVA (ekW)	Prime 50 Hz kVA (ekW)	Dim "A" mm (in)	Dim "B" mm (in)	Dim "C" mm (in)	Dry Weight kg (lb)
800 (640)	793 (635)	4125 (162.4)	1989 (78.3)	1906 (75)	5711 (12,590)
900 (720)	810 (648)	4125 (162.4)	1989 (78.3)	1906 (75)	5910 (13,030)

Note: For reference only. Do not use for installation design. Contact your local Cat dealer for precise weights and dimensions.

# **Ratings Definitions**

#### Standby

Output available with varying load for the duration of the interruption of the normal source power. Average power output is 70% of the standby power rating. Typical operation is 200 hours per year, with maximum expected usage of 500 hours per year.

#### Prime

Output available with varying load for an unlimited time. Average power output is 70% of the prime power rating. Typical peak demand is 100% of prime rated ekW with 10% overload capability for emergency use for a maximum of 1 hour in 12. Overload operation cannot exceed 25 hours per year.

#### **Applicable Codes and Standards**

AS1359, CSA C22.2 No100-04, UL142, UL489, UL869, UL2200, NFPA37, NFPA70, NFPA99, NFPA110, IBC, IEC60034-1, ISO3046, ISO8528, NEMA MG1-22, NEMA MG1-33, 2014/35/EU, 2006/42/EC, 2014/30/EU.

**Note:** Codes may not be available in all model configurations. Please consult your local Cat dealer for availability.

#### **Data Center Applications**

Tier III/Tier IV compliant per Uptime Institute requirements. ANSI/TIA-942 compliant for Rated-1 through Rated-4 data centers.

#### **Fuel Rates**

Fuel rates are based on fuel oil of  $35^{\circ}$  API [ $16^{\circ}C$  ( $60^{\circ}F$ )] gravity having an LHV of 42,780 kJ/kg (18,390 Btu/lb) when used at 29°C ( $85^{\circ}F$ ) and weighing 838.9 g/liter (7.001 lbs/U.S. gal.)

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