# Cat® 3512

### **Diesel Generator Sets**





| Bore – mm (in)         | 170 (6.69)     |  |  |  |  |
|------------------------|----------------|--|--|--|--|
| Stroke – mm (in)       | 190 (7.48)     |  |  |  |  |
| Displacement – L (in³) | 51.8 (3161.03) |  |  |  |  |
| Compression Ratio      | 13.5:1         |  |  |  |  |
| Aspiration             | TA             |  |  |  |  |
| Fuel System            | MUI            |  |  |  |  |
| Governor Type          | Woodward       |  |  |  |  |

Image shown may not reflect actual configuration

| Standk<br>50 Hz kVA ( | _    | Mission Critical<br>50 Hz kVA (ekW) | Prime<br>50 Hz kVA (ekW) | Continuous<br>50 Hz kVA (ekW) | Emissions Performance              |
|-----------------------|------|-------------------------------------|--------------------------|-------------------------------|------------------------------------|
| 1400 (11              | 20)  | 1400 (1120)                         | 1275 (1020)              | 1206 (965)                    | Optimized for Low Fuel Consumption |
| 1250 (10              | 000) | 1250 (1000)                         | 1150 (920)               | 1000 (800)                    | Optimized for Low Fuel Consumption |

### **Features**

### Cat® Diesel Engine

- Designed and optimized for low fuel consumption
- Reliable performance proven in thousands of applications worldwide

### **Generator Set Package**

- · Accepts 100% block load in one step
- Meets NFPA 110 loading requirements
- Conforms to ISO 8528-5 G3 load acceptance requirements
- Reliability verified through torsional vibration, fuel consumption, oil consumption, transient performance, and endurance testing

### **Alternators**

- Superior motor starting capability minimizes need for oversizing generator
- Designed to match performance and output characteristics of Cat diesel engines

### **Cooling System**

- Cooling systems available to operate in ambient temperatures up to 50°C (122°F)
- · Tested to ensure proper generator set cooling

### **EMCP 4 Control Panels**

- · User-friendly interface and navigation
- Scalable system to meet a wide range of installation requirements
- Expansion modules and site specific programming for specific customer requirements

### Warranty

- 24 months/1000-hour warranty for standby and mission critical ratings
- 12 months/unlimited hour warranty for prime and continuous ratings
- Extended service protection is available to provide extended coverage options

### **Worldwide Product Support**

- Cat dealers have over 1,800 dealer branch stores operating in 200 countries
- Your local Cat dealer provides extensive post-sale support, including maintenance and repair agreements

### Financing

- Caterpillar offers an array of financial products to help you succeed through financial service excellence
- Options include loans, finance lease, operating lease, working capital, and revolving line of credit
- Contact your local Cat dealer for availability in your region

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### **Standard and Optional Equipment**

| •  | • •  |   |  |  |  |
|--|--|---|--|--|--|
| Engine   | Power Termination  | Vibration Isolators   |  |  |  |
| Air Cleaner ☐ Single element ☐ Dual element  | <i>Type</i> □ Bus bar □ Circuit breaker                                      | ☐ Rubber<br>☐ Spring  |  |  |  |
| ☐ Heavy duty   | □ 2000A  | Cat Connect  Connectivity  Ethernet Cellular  Extended Service Options  |  |  |  |
| Muffler ☐ Industrial grade (15 dB) Starting  | <ul><li>□ 2500A</li><li>□ 3200A</li><li>□ IEC</li><li>□ 3-pole</li></ul>     |   |  |  |  |
| ☐ Standard batteries   | ☐ Electrically operated  |   |  |  |  |
| <ul> <li>□ Oversized batteries</li> <li>□ Standard electric starter(s)</li> <li>□ Dual electric starter(s)</li> <li>□ Jacket water heater</li> </ul> | Trip Unit □ LSI □ LSI-G □ LSIG-P   | Terms  □ 2 year (prime) □ 3 year □ 5 year □ 10 year   |  |  |  |
| Alternator   | Control System   |   |  |  |  |
| Output voltage  □ 380V □ 400V □ 415V   | Controller  □ EMCP 4.2B □ EMCP 4.3 □ EMCP 4.4  Attachments                   | Coverage  ☐ Silver ☐ Gold ☐ Platinum ☐ Platinum Plus  |  |  |  |
| Temperature Rise (over 40°C ambient)  □ 150°C  □ 125°C/130°C  □ 105°C  □ 80°C  | ☐ Local annunciator module   |   |  |  |  |
|  | <ul><li>☐ Remote annunciator module</li><li>☐ Expansion I/O module</li></ul> | Ancillary Equipment  ☐ Automatic transfer switch  |  |  |  |
|  | ☐ Remote monitoring software   | (ATS)   |  |  |  |
|  | Charging   | <ul><li>□ Paralleling switchgear</li><li>□ Paralleling controls</li></ul>   |  |  |  |
| Winding type ☐ Random wound  | ☐ Battery charger – 10A☐ Battery charger – 20A☐                              | Certifications  |  |  |  |
| ☐ Form wound   | ☐ Battery charger – 35A  |   |  |  |  |
| Excitation  ☐ Internal excitation (IE) ☐ Permanent magnet (PM)   |  | <ul> <li>□ Telecomm Lab of China (TLC)</li> <li>□ EU &amp; GB Declaration of Confor</li> <li>□ EU &amp; GB Declaration of Incorport</li> <li>□ Eurasian Conformity (EAC)</li> </ul> |  |  |  |
| Attachments  |  | . , ,   |  |  |  |

**Note:** Some options may not be available on all models. Certifications may not be available with all model configurations. Consult factory for availability.

Anti-condensation heater
 Stator and bearing temperature monitoring and protection

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## Package Performance

| Performance   | Sta      | ndby     | Mission   | n Critical | Pr        | ime      | Cont      | inuous   |
|---|----------|----------|-----------|------------|-----------|----------|-----------|----------|
| Frequency   | 50 Hz    |          | 50 Hz     |            | 50 Hz     |          | 50 Hz     |          |
| Gen set power rating with fan                                     | 1120 eKW |          | 1120 eKW  |            | 1020 eKW  |          | 965 eKW   |          |
| Gen set power rating with fan @ 0.8 power factor                  | 1400     | ) KVA    | 1400 KVA  |            | 1275 kVA  |          | 1206 kVA  |          |
| Emissions   | Low      | / Fuel   | Low Fuel  |            | Low Fuel  |          | Low Fuel  |          |
| Performance number  | DM8      | 221-03   | EM0602-00 |            | DM8222-03 |          | DM8223-01 |          |
| Fuel Consumption  |          |          |           |            |           |          |           |          |
| 100% load with fan - L/hr (gal/hr)                                | 288.3    | (76.2)   | 288.3     | (76.2)     | 256.1     | (67.7)   | 243.1     | (64.2)   |
| 75% load with fan – L/hr (gal/hr)                                 | 217.9    | (57.6)   | 217.9     | (57.6)     | 196.6     | (51.9)   | 186.9     | (49.4)   |
| 50% load with fan – L/hr (gal/hr)                                 | 151.6    | (40.0)   | 151.6     | (40.0)     | 136.3     | (36.0)   | 129.8     | (34.3)   |
| 25% load with fan – L/hr (gal/hr)                                 | 87.0     | (23.0)   | 87.0      | (23.0)     | 78.2      | (20.7)   | 75.0      | (19.8)   |
| Cooling System  |          |          |           |            |           |          |           |          |
| Radiator air flow restriction (system) – kPa (in. water)          | 0.12     | (0.48)   | 0.12      | (0.48)     | 0.12      | (0.48)   | 0.12      | (0.48)   |
| Radiator air flow – m³/min (cfm)                                  | 1106     | (39058)  | 1106      | (39058)    | 1106      | (39058)  | 1106      | (39058)  |
| Engine coolant capacity – L (gal)                                 | 156.8    | (41.4)   | 156.8     | (41.4)     | 156.8     | (41.4)   | 156.8     | (41.4)   |
| Radiator coolant capacity – L (gal)                               | 130.0    | (34.3)   | 130.0     | (34.3)     | 130.0     | (34.3)   | 130.0     | (34.3)   |
| Total coolant capacity – L (gal)                                  | 286.8    | (75.7)   | 286.8     | (75.7)     | 286.8     | (75.7)   | 286.8     | (75.7)   |
| Inlet Air   |          |          |           |            |           |          |           |          |
| Combustion air inlet flow rate – m³/min (cfm)                     | 100.4    | (3545.1) | 100.4     | (3545.1)   | 92.0      | (3248.5) | 87.7      | (3096.1) |
| Exhaust System  |          |          |           |            |           |          |           |          |
| Exhaust stack gas temperature – °C (°F)                           | 470.1    | (878.2)  | 470.1     | (878.2)    | 453.2     | (847.8)  | 446.1     | (835.0)  |
| Exhaust gas flow rate – m³/min (cfm)                              | 260.8    | (9208.8) | 260.8     | (9208.8)   | 231.8     | (8184.9) | 220.3     | (7778.3) |
| Exhaust system backpressure (maximum allowable) – kPa (in. water) | 6.7      | (26.9)   | 6.7       | (26.9)     | 6.7       | (26.9)   | 6.7       | (26.9)   |
| Heat Rejection  |          |          |           |            |           |          |           |          |
| Heat rejection to jacket water – kW (Btu/min)                     | 695      | (39523)  | 695       | (39523)    | 616       | (35031)  | 582       | (33073)  |
| Heat rejection to exhaust (total) – kW (Btu/min)                  | 1162     | (66080)  | 1162      | (66080)    | 1016      | (57778)  | 959       | (54535)  |
| Heat rejection to aftercooler – kW (Btu/min)                      | 203      | (11544)  | 203       | (11544)    | 159       | (9042)   | 140       | (7982)   |
| Heat rejection to atmosphere from engine – kW (Btu/min)           | 119      | (6767)   | 119       | (6767)     | 115       | (6540)   | 113       | (6429)   |
| Heat rejection from alternator – kW (Btu/min)                     | 57       | (3213)   | 57        | (3213)     | 49        | (2798)   | 46        | (2588)   |
| Emissions* (Nominal)  |          |          |           |            |           |          |           |          |
| NOx mg/Nm³ (g/hp-h)   | 3268.6   | (8.15)   | 3268.6    | (8.15)     | 3501.8    | (8.62)   | 3604.9    | (8.85)   |
| CO mg/Nm³ (g/hp-h)  | 987.5    | (2.46)   | 987.5     | (2.46)     | 919.2     | (2.26)   | 892.5     | (2.19)   |
| HC mg/Nm³ (g/hp-h)  | 54.1     | (0.13)   | 54.1      | (0.13)     | 74.3      | (0.18)   | 86.6      | (0.21)   |

 $<sup>^\</sup>star mg/Nm^3$  levels are corrected to 5% O2. Contact your local Cat dealer for further information.

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## **Package Performance**

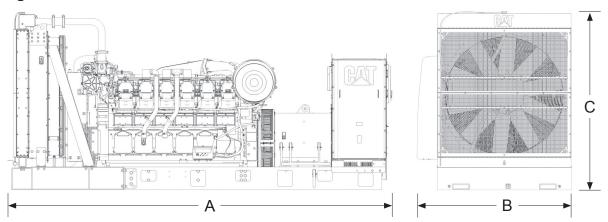
| Performance   | Sta       | ndby     | Missior   | n Critical | Pr        | ime      | Cont      | inuous   |
|---|-----------|----------|-----------|------------|-----------|----------|-----------|----------|
| Frequency   | 50 Hz     |          | 50 Hz     |            | 50 Hz     |          | 50 Hz     |          |
| Gen set power rating with fan                                     | 1000 ekW  |          | 1000 ekW  |            | 920 ekW   |          | 800 ekW   |          |
| Gen set power rating with fan @ 0.8 power factor                  | 1250 kVA  |          | 1250 kVA  |            | 1150 kVA  |          | 1000 kVA  |          |
| Emissions   | Low       | Fuel     | Low Fuel  |            | Low Fuel  |          | Low Fuel  |          |
| Performance number  | DM8218-02 |          | EM0580-01 |            | DM8219-03 |          | DM8220-01 |          |
| Fuel Consumption  |           |          |           |            |           |          |           |          |
| 100% load with fan - L/hr (gal/hr)                                | 251.5     | (66.4)   | 251.5     | (66.4)     | 234.1     | (61.8)   | 205.5     | (54.3)   |
| 75% load with fan – L/hr (gal/hr)                                 | 193.5     | (51.1)   | 193.5     | (51.1)     | 179.3     | (47.4)   | 158.0     | (41.7)   |
| 50% load with fan – L/hr (gal/hr)                                 | 134.4     | (35.5)   | 134.4     | (35.5)     | 125.0     | (33.0)   | 111.1     | (29.4)   |
| 25% load with fan – L/hr (gal/hr)                                 | 77.4      | (20.4)   | 77.4      | (20.4)     | 72.9      | (19.3)   | 66.4      | (17.5)   |
| Cooling System  |           |          |           |            |           |          |           |          |
| Radiator air flow restriction (system) – kPa (in. water)          | 0.12      | (0.48)   | 0.12      | (0.48)     | 0.12      | (0.48)   | 0.12      | (0.48)   |
| Radiator air flow – m³/min (cfm)                                  | 928       | (32772)  | 928       | (32772)    | 928       | (32772)  | 928       | (32772)  |
| Engine coolant capacity – L (gal)                                 | 156.8     | (41.4)   | 156.8     | (41.4)     | 156.8     | (41.4)   | 156.8     | (41.4)   |
| Radiator coolant capacity – L (gal)                               | 130.0     | (34.3)   | 130.0     | (34.3)     | 130.0     | (34.3)   | 130.0     | (34.3)   |
| Total coolant capacity – L (gal)                                  | 286.8     | (75.7)   | 286.8     | (75.7)     | 286.8     | (75.7)   | 286.8     | (75.7)   |
| Inlet Air   |           |          |           |            |           |          |           |          |
| Combustion air inlet flow rate – m³/min (cfm)                     | 90.5      | (3195.7) | 90.5      | (3195.7)   | 84.0      | (2966.0) | 74.6      | (2634.2) |
| Exhaust System  |           |          |           |            |           |          |           |          |
| Exhaust stack gas temperature – °C (°F)                           | 447.7     | (837.9)  | 447.7     | (837.9)    | 451.3     | (844.3)  | 448.4     | (839.1)  |
| Exhaust gas flow rate – m³/min (cfm)                              | 227.7     | (8040.4) | 227.7     | (8040.4)   | 212.5     | (7503.3) | 187.8     | (6631.3) |
| Exhaust system backpressure (maximum allowable) – kPa (in. water) | 6.7       | (26.9)   | 6.7       | (26.9)     | 6.7       | (26.9)   | 6.7       | (26.9)   |
| Heat Rejection  |           |          |           |            |           |          |           |          |
| Heat rejection to jacket water – kW (Btu/min)                     | 604       | (34350)  | 604       | (34350)    | 556       | (31618)  | 485       | (27581)  |
| Heat rejection to exhaust (total) – kW (Btu/min)                  | 995       | (56586)  | 995       | (56586)    | 916       | (52091)  | 804       | (45723)  |
| Heat rejection to aftercooler – kW (Btu/min)                      | 152       | (8644)   | 152       | (8644)     | 125       | (7108)   | 87        | (4970)   |
| Heat rejection to atmosphere from engine – kW (Btu/min)           | 114       | (6483)   | 114       | (6483)     | 111       | (6312)   | 107       | (6085)   |
| Heat rejection from alternator – kW (Btu/min)                     | 52        | (2929)   | 52        | (2929)     | 45        | (2582)   | 39        | (2195)   |
| Emissions* (Nominal)  |           |          |           |            |           |          |           |          |
| NOx mg/Nm³ (g/hp-h)   | 3535.9    | (8.69)   | 3535.9    | (8.69)     | 3721.2    | (9.12)   | 3832.4    | (9.41)   |
| CO mg/Nm³ (g/hp-h)  | 909.5     | (2.24)   | 909.5     | (2.24)     | 882.2     | (2.16)   | 775.2     | (1.90)   |
| HC mg/Nm³ (g/hp-h)  | 78.7      | (0.19)   | 78.7      | (0.19)     | 92.9      | (0.23)   | 99.2      | (0.24)   |

 $<sup>^*</sup>mg/Nm^3$  levels are corrected to 5% O2. Contact your local Cat dealer for further information.

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### Weights and Dimensions



| Standby<br>50 Hz<br>kVA (ekW) | Mission Critical<br>50 Hz<br>kVA (ekW) | Prime<br>50 Hz<br>kVA (ekW) | Continuous<br>50 Hz<br>kVA (ekW) | Dim "A"<br>mm (in) | Dim "B"<br>mm (in) | Dim "C"<br>mm (in) | Dry Weight<br>kg (lb) |
|-------------------------------|--|-----------------------------|----------------------------------|--------------------|--------------------|--------------------|-----------------------|
| 1400 (1120)                   | 1400 (1120)                            | 1275 (1020)                 | 1206 (965)                       | 5274 (207.7)       | 2126 (83.7)        | 2304 (90.7)        | 10 708 (23,607)       |
| 1250 (1000)                   | 1250 (1000)                            | 1150 (920)                  | 1000 (800)                       | 5174 (203.7)       | 2126 (83.7)        | 2304 (90.7)        | 10 472 (23,087)       |

Note: For reference only. Do not use for installation design. Contact your local Cat dealer for precise weights and dimensions.

### **Ratings Definitions**

### Standby

Output available with varying load for the duration of the interruption of the normal source power. Average power output is 70% of the standby rated ekW. Typical operation is 200 hours per year, with maximum expected usage of 500 hours per year.

### **Mission Critical**

Output available with varying load for the duration of the interruption of the normal source power. Average power output is 85% of the mission critical rated ekW. Typical peak demand up to 100% of rated ekW for up to 5% of the operating time. Typical operation is 200 hours per year, with maximum expected usage of 500 hours per year.

### **Prime**

Output available with varying load for an unlimited time. Average power output is 70% of the prime rated ekW. Typical peak demand is 100% of prime rated ekW with 10% overload capability for emergency use for a maximum of 1 hour in 12. Overload operation cannot exceed 25 hours per year.

#### Continuous

Output available with non-varying load for an unlimited time. Average power output is 70-100% of the continuous rated ekW. Typical peak demand is 100% of continuous rated ekW for 100% of the operating hours.

#### **Applicable Codes and Standards**

AS 1359, IBC, IEC 60034-1, ISO 3046, ISO 8528, NEMA MG1-22, NEMA MG1-33, 2014/35/EU, 2006/42/EC, 2014/30/EU and facilitates compliance to NFPA 37, NFPA 70, NFPA 99, NFPA 110.

Note: Codes may not be available in all model configurations. Please consult your local Cat dealer for availability.

### **Data Center Applications**

- All ratings Tier III/Tier IV compliant per Uptime Institute requirements.
- All ratings ANSI/TIA-942 compliant for Rated-1 through Rated-4 data centers.

### **Fuel Rates**

Fuel consumption reported in accordance with ISO 3046-1, based on fuel oil of 35° API [16°C (60°F)] gravity having an LHV of 42,780 kJ/kg (18,390 Btu/lb) when used at 15°C (59°F) and weighing 850 g/liter (7.0936 lbs/U.S. gal.) All fuel consumption values refer to rated engine power.

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Materials and specifications are subject to change without notice.