TOOLBOX TALKS

MACHINE SAFETY – THE SIX S's

Toolbox Talks are designed to promote safety discussions and best practices on the jobsite. To see more Toolbox Talks, please visit cat.com/toolboxtalks.

MACHINE SAFETY – THE SIX S's

☑ **OVERVIEW:**

As a machine operator, your goal in any emergency should be to complete these six S's:

1. **Stop** The Machine – First, stop your machine as quickly and safely as possible
2. **Shift** To Neutral
3. **Set** The Parking Brake
4. **Shut** Down The Engine
5. **Summon** Help – Call the service technician and describe the problem
6. **Stay** In The Cab – Usually you should stay in the cab until help arrives. This is especially true if there's a chance of a potential hazard around the truck that you can't see. However, if there's a threat to your safety in the cab, you should find the safest, fastest exit.

Discussion Date: _____

Employee Participants:

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There are a lot of moving parts on the jobsite. To find a safety topic relevant to your operation, please visit cat.com/toolboxtalks.

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