

400 Series 403F-15 Industrial

18.4 kW / 24.6 hp @ 2100 rpm

The latest Perkins® 400F range of industrial engines is an evolution of the highly successful and productive Perkins 400D range and has been developed specifically to meet the latest set of emissions in North America.

For our customers, these compact 3 and 4 cylinder engines offer a simple, cost effective upgrade to the latest stringent EPA legislation.

This 1.5 litre, 3 cylinder engine complements the exciting 400 Series product line-up, offering customers a choice of ultra-compact, lightweight power units whilst maintaining all the customer benefits they can experience from other products in the range.

With no change to the core engine or hook up points and a high level of component commonality with 400D range, our customers benefit from minimum machine change and development costs to upgrade to Tier 4 Final and a common machine for export markets.

The comprehensive 400 Series engine family continues to set new standards in the compact engine market. Developed alongside customers to fulfil their needs in the construction, materials handling, agricultural/turf, genset and compressor markets, it is another class-leading diesel range from Perkins.



Emissions statement

Industrial and IOPU Engines: Certified against the requirements of US EPA Tier 4 Final (40 CFR Part 1039). Less than 19 kW, EC certification not required.

Specification		
Number of cylinders	3 in-line	
Bore and stroke	84 x 90 mm	3.3 x 3.5 in
Displacement	1.496 litres	91.0 in ³
Aspiration	Naturally aspirated	
Cycle	4 stroke	
Combustion system	Indirect injection	
Compression ratio	22.5:1	
Rotation	Anti-clockwise, viewed on flywheel	
Total lubricating capacity	6 litres	1.5 US gal
Cooling system	Liquid	
Total coolant capacity	2.6 litres	0.6 US gal

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 **Perkins®**

THE HEART OF EVERY GREAT MACHINE

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Features and benefits

Ultra-compact power

- Up to 18.4 kW (24.6 bhp) from an engine envelope of 0.16 m³ (5.6 ft³)
- Coolant temperature of 112°C allows reduction in radiator sizes

Clean and quiet

- Noise levels have been kept to a minimum
- Subjective harshness has been carefully controlled making the engine sound even quieter

Durable power

- Product design and process improvements enhance both engine reliability and durability
- The introduction of a simple electronic governor system gives customers the flexibility of electronic machine integration if needed

Low operating costs

- Approved for operation on biodiesel* concentrations of up to 20%
- Oil and filter changes are 500 hours, dependent on load factor
- Engine durability and reliability, the warranty offering, and ease of installation combine to drive down the cost of ownership
- **Warranties and Service Contracts**

We provide one-year warranties for constant speed engines and two-year warranties for variable speed models, as standard. These are supported by multilevel Extended Service Contracts that can be bought additionally
Discover more: www.perkins.esc

Product support

- With highly trained Perkins distributors in thousands of communities in over 180 countries, you are never far away from expert product knowledge, genuine parts and a range of advanced diagnostic technology for keeping your engine in peak condition
- To find your local distributor: www.perkins.com/distributor

*Subject to conformance with ASTM D6751 and EN14214

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Technical information

- Cast iron engine block
- Flywheel and flywheel housing
- CTD fuel injection pump
- Spin on fuel filter
- Glow plug starting aid
- Lub oil sump
- Spin on lub oil filter
- Inlet manifold
- Cast iron exhaust manifold – side outlet
- Coolant pump belt driven
- Choice of cooling fans
- Starter motor 12 volt and 24 volt
- Alternator 12 volt 65 amp alternator with DC output
- Lub oil pressure switch
- Coolant temperature switch
- SAE A PTO
- Cold start to -20°C (aided)
- High and low fan position
- Electronic controlled governing

Option groups

A selection of optional items is available to enable you to prepare a specification precisely matched to your needs.

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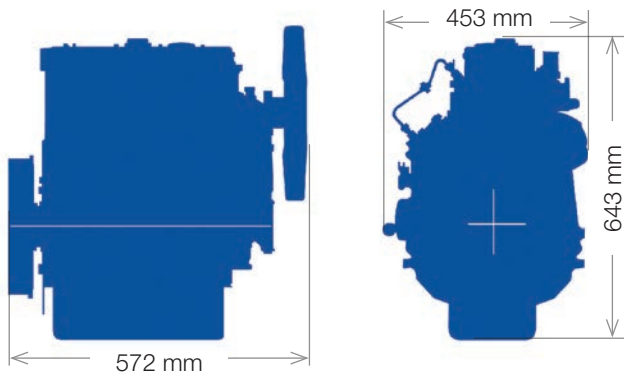
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Engine package weights and dimensions		
Length	572 mm	22.5 in
Width	453 mm	17.9 in
Height	643 mm	25.3 in
Weight (dry)	149 kg	328 lb

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Performance data	Gross intermittent (ISO/TR 14396)	Speed rpm
Power output (kW)	18.4	2100
Power output (hp)	24.6	2100
Peak torque (Nm)	86.0	1800
Peak torque (lbf·ft)	63.4	1800

Power output for a run-in engine after 60 hours