

# **Cat**<sup>®</sup> MD6640

# **ROTARY BLASTHOLE DRILL**

# **Specifications**

# **Mainframe Components**

#### Air Compressor with Unloader Package

Oil-Flooded Screw Compressor and Constant Volume Oil Pump

for Uptimized Cooling	
Standard	85 m³/min (3,000 ft³/min) free air, 4.5 bar (65 psi)
Optional	108 m³/min (3,800 ft³/min) free air, 4.5 bar (65 psi)
Leveling Jacks (4)	
Automatic Leveling System	Standard
Jack Size – Rear	229 mm (9 in) diameter × 1676 mm (66 in) stroke
Jack Size – Front	229 mm (9 in) diameter × 1676 mm (66 in) stroke
• (2) positioned outside mast at rear and ( at front	(2) positioned outside frame
Lubrication Automatic PLC Centralized	Standard

# **Rated Capacity**

·······		
Hole Diameter	Up to 406 mm	Up to 16 in
Hole Depth		
Depth Single-pass	19.81 m	65 ft
Depth Multi-pass	Up to 39.6 m	Up to 130 ft
Depth Single-pass	21.3 m	70 ft
Depth Multi-pass	Up to 42.7 m	Up to 140 ft
Bit Load	54 341 kg or 64 000 kg	120,000 lb or 141,000 lb

# **Lower Works**

# Undercarriage

Cat 390 Excavator style undercarriage helps minimize downtime and reduce customers' owning and operating costs.

- All rollers and idlers are "sealed for life" which means they do not require periodic lubrication like the former model
- Double grouser track shoes provide more traction and allow the drill to be more aggressive in positioning
- 32% more drawbar pull, increasing the steering performance of the machine
- 56% more gradeability than previous version

## **Crawler Mounting**

Heavy-duty with Excavator-style Sprocket Drive Links Dual Axles Fixed Rear and

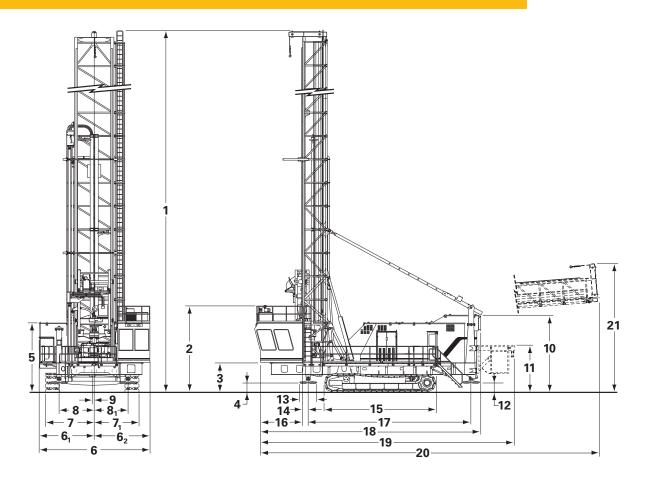
	<b>Pivotable Front</b>	
Overall Length	6.72 m	22 ft 6 in
Overall Width – Standard	6.08 m	19 ft 11 in
Shoe Widths – Standard	750 mm	29.53 in
Ground Bearing Pressure	140 kPa	20.3 psi
Optional Wide Shoes	900 mm	35.43 in
Ground Bearing Pressure	120 kPa	17.4 psi
Total Effective Bearing Area	12 m <sup>2</sup>	130 ft <sup>2</sup>
(Standard shoes)		
Propel Speeds	1.77 km/h	1.1 mph
Propel Speeds	0.48 km/h	0.3 mph
Operating Propel Grade	25%*	
Gradeability	42%	
*Stability limitations apply.		

## General

Cab (option)	FOPS to SAE	J231
Operating Temperature Range	-40° C to	-40° F to
	+50° C	+122° F



# **MD6640 Rotary Blasthole Drill**



# Dimensions

## **Optimal Working Ranges**

1	Overall height with mast for 19.8 m (65 ft) single pass	31.29 m	102 ft 8 in
2	Height to top of handrails on operator cab	5.71 m	18 ft 9 in
3	Ground line to top of deck	2.00 m	6 ft 7 in
4	Ground line to bottom of rear jack pads	0.68 m	2 ft 3 in
5	Ground line to top of machinery house roof	4.67 m	15 ft 4 in
6	Overall width of machine	7.24 m	23 ft 9 in
<b>6</b> <sub>1</sub>	Center line of machine to LH side	3.61 m	11 ft 10 in
62	Center line of machine to RH side	3.63 m	11 ft 11 in
7	Center line of machine to LH outside edge of 900 mm (35.43 in) tracks	3.17 m	10 ft 5 in
7,	Center line of machine to RH outside edge of 900 mm (35.43 in) tracks	2.92 m	9 ft 7 in
8	Center line of machine to center line of LH rear leveling jack	2.29 m	7 ft 6 in
8,1	Center line of machine to center line of RH rear leveling jack	2.21 m	7 ft 3 in
9	Center line of hole to center line of equalizer jack	127 mm	5 in

10	Height to top of machinery house pressurizing unit	5.05 m	16 ft 7 in
11	Height to top of cable reel (optional)	3.07 m	10 ft 1 in
12	Ground line to bottom of front jack panels	0.63 m	2 ft 1 in
13	Diameter of jack pads	1.12 m	3 ft 8 in
14	Center line of hole to center line of rear jacks	400 mm	15.75 in
15	Overall length of crawlers	6.72 m	22 ft 6 in
16	Center line of hole to rear of operator's cab	3.10 m	10 ft 2 in
17	Center line of rear jacks to center line of front jacks	11.02 m	36 ft 2 in
18	Overall length of machine	14.73 m	48 ft 4 in
19	Overall length of machine with optional cable reel	16.97 m	55 ft 8 in
20	Overall length of machine with mast for 19.8 m (65 ft) single pass drill depth – mast at rest	31.24 m	102 ft 6 in
21	Ground line to high point with mast for 19.8 m (65 ft) single pass drill depth – mast at rest	9.95 m	32 ft 8 in

# Weight\*

Working Weight

172 365 kg

\*Type and number of options will affect machine weight.

380,000 lb

# **MD6640 Rotary Blasthole Drill**

	Bailing Velocities: 15.5° C (60° F) @ Sea Level						
	Diameter				minal Compressor	Rating – m³/min (ic	:fm)
ŀ	Hole		pe	84.9	3,000)	107.6	(3,800)
cm	in	cm	in	m/min	ft/min	m/min	ft/min
25.1	9.875	17.8	7	3450	11,300	4378	14,359
27.0	10.625	19.4	7.625	3050	10,000	3879	12,724
31.1	12.25	21.9	8.625	2200	7,300	2807	9,206
31.1	12.25	23.5	9.25	2600	8,500	3293	10,800
34.9	13.75	27.3	10.75	2300	7,500	2890	9,478
38.1	15	32.4	12.75	2700	8,800	3402	11,157
38.1	15	34.0	13.375	3650	11,900	4606	15,108
40.6	16	32.4	12.75	1800	5,900	2273	7,456
40.6	16	34.0	13.375	2150	7,100	2754	9,034

Recommended Bailing Velocity Range: 1524-3658 m/min (5,000-12,000 ft/min)

## **Mast Components**

\*With optional angle hole equipment.

Mast		
Standard mast for drill pipe and one pipe rack	19.81 m	65 ft
Optional mast	21.33 m	70 ft
Computer analyzed, HD tubular lattice const	truction with bac	k braces
Raising and Lowering	(2) 228.6 mm (9 i hydraulic cylind	
Angle Hole Drilling	25° off vertical in 5° increments*	n
Hoist/Pulldown		
Chainless rack and pinion system driven by excavator grade DC motor	head-mounted	
Bit Loading	Up to 63 975 kg	Up to 141,000 lb
Feed Rate	Up to 7.62 m/min	Up to 25 ft/min
Hoist Rate	Up to 22.86 m/min	Up to 75 ft/min
Lowering Rate	Up to 22.86 m/min	Up to 75 ft/min
Electronic Depth Indicator	Standard	
Auxiliary Winch – Standard Capacity	5443 kg	12,000 lb
<b>Pipe Racks</b> Single Rack 0.31 m (13.375 in) OD pipe at least 25 mm (1 in) wall thickness Optional Rack Configurations and Maximum 2 Pipe Racks	Standard Drill Pipe Diame Maximum diame	
Rotary Drive		
Rotary Drive – DC motor	145 kW (195 hp)	@ 475V
Bit Maximum Speed	125 rpm	
Cat <sup>®</sup> Shock Coupling	Standard	

# Electrical

Equipment Static DC Variable Output

#### **Power Requirements**

Voltage

## **Main Electrical Systems**

Air Compressor/AC Induction Motor Dual Shaft – Standard

#### Optional

Hoist/Pulldown – DC Motor Main Hydraulic Oil Pumps

Windshield Wipers – Upper and Lower Front

Machinery House Pressurization – @ 529 m³/min (18,700 ft³/min) with 2.2 kW (3 hp) bleed fan Operator Cab Pressurization with Heater and Air Conditioner Hydraulic Oil Cooler Fan Drive Transformer Transformer, Auxiliary Lighting 3 Phase, 50 or 60 Hz, 4,160V to 7,200V\*\*

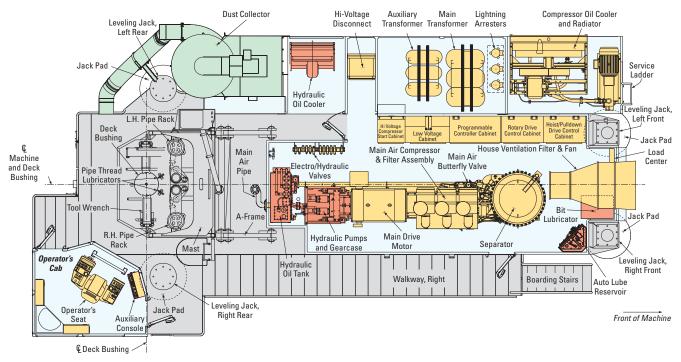
448 kW (600 hp) @ 4,160V
available for 85 m³/min
(3,000 ft³/min) compressor
597 kW (800 hp) available
for 108 m <sup>3</sup> /min (3,800 ft <sup>3</sup> /min)
compressors
97 kW (130 hp) @ 475V
Driven from main air
compressor motor
15 kW (20 hp) @ 460V

## Standard

4 kW	5 hp
3 Phase, 425	kVA dry-type
3 Phase, 250	kVA dry-type
120/240V	
Standard	

\*\*For alternate power configurations consult Caterpillar.

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# COMPONENTS

- Bit Viewing Hatch Hydraulic Operated (not shown)
- Hydraulic Breakout Wrench (optional) (not shown)
- Dust Collector Dry (optional)
- Leveling Jack (4)
- Dust Control, Water Injection 3785 L (1,000 gal) (optional) (not shown)
- Hydraulic Oil Cooler and Guard
- Transformers
- Compressor Oil Cooler
- Heated and Insulated Cooler Compartment (optional)
- Cable Reel (optional) (not shown)
- Boarding Stairs
- Main Air Compressor Package
- Main Drive Motor

## **OPTIONS**

- 18.3 m (60 ft) or 21.3 m (70 ft) Masts
- Angle Hole Drilling
- Automatic Fire Suppression System Interface
- Cold Weather Options
- Dry Dust and Water Injection Dust Control Systems
- Dust Curtains
- Remote Propel
- Front Tow Bar/Rear Tow Hooks

- Hydraulic Pumps and Gearcase
- Pipe Racks 1 Standard (2 optional)
- Operator's Cab
- Hydraulic Oil Reservoir
- Electro/Hydraulic Valves
- Air Compressor Motor Control Center (MCC) High Voltage Compressor Start Cabinet
- Low Voltage Cabinet
- Programmable Controller Cabinet (PLC)
- Rotary Drive Control Cabinet
- Hoist/Pulldown Drive Control Cabinet
- Auto-Lube Reservoir
- GPS Interface
- Hydraulic Breakout Wrench (controlled from operator's control console)
- Hydraulic Drive Cable Reels
- Optional 108 m³/min (3,800 ft³/min) Compressor
- Programmed Drill Control
- Quick-Fill System for Oils and Lubricants

Additional options to meet customer's needs.

For more complete information on Cat products, dealer services, and industry solutions, visit us on the web at www.cat.com

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AEHQ6544-02 (09-2016) Replaces AEHQ6544-01

