



# Cat<sup>®</sup> CS68B

## *Smooth Drum Vibratory Soil Compactor*

**The Cat<sup>®</sup> CS68B features a smooth drum and is ideally suited for granular soil applications or cohesive soil applications with the use of an optional padfoot shell kit.**

### **Comfortable and Ergonomic Operator Station**

- Features pivoting seat with integrated multifunction LCD display and control console
- Outstanding visibility to the front and rear of machine
- Low sound levels and vibration for greater operator comfort and productivity

### **Rear Vision Camera**

- The rear vision camera enhances visibility for more complete operator control and safety

### **Exceptional Propel System**

- Built around the exclusive Cat dual pump propel system, two pumps provide separate dedicated flow to drum drive motor and rear axle motor for exceptional gradeability and traction in forward and reverse
- Electronic propel control provides more precise machine control

### **Virtually Maintenance Free**

- Maintenance-free hitch bearings
- Extended maintenance intervals for vibratory system and hydraulic system, providing more uptime and lower maintenance costs

### **Enhanced Compaction Performance**

- More weight at the drum and greater amplitude
- Automated speed control and vibratory system functions make it easy to ensure consistent, high quality compaction

### **Technologies that Enhance Quality and Productivity**

- Exclusive semi-autonomous Command for Compaction technology automates compaction to offer complete process control and help promote more uniform results
- Measurement and documentation technologies help the operator determine when compaction has been completed to specification for greater productivity and uniform compaction quality
- Accelerometer-based (CMV) and exclusive Machine Drive Power (MDP) measurement technologies available

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## Standard and Optional Equipment

Standard and optional equipment may vary. Consult your Cat dealer for details.

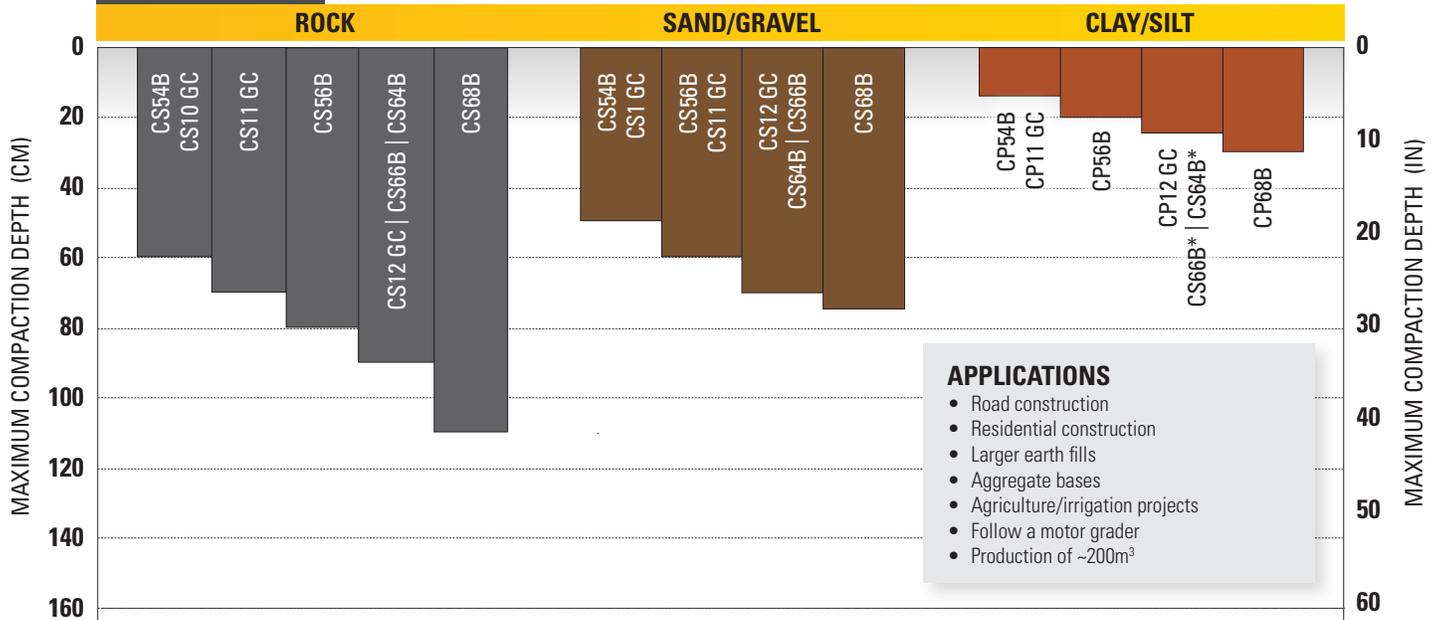
	Standard	Optional		Standard	Optional
<b>OPERATOR ENVIRONMENT</b>			<b>POWERTRAIN</b>		
ROPS/FOPS Cab with Climate Control, External Rear View Mirrors	✓		Cat® C4.4 Diesel Engine	✓	
Cloth Adjustable Pivoting Seat with Integrated Console and LCD Display	✓		Air Cleaner, Dual Element	✓	
Adjustable Tilting Steering Column with Integrated Cup Holders	✓		Three-Speed Throttle Switch, Eco-mode and Automatic Speed Control	✓	
Rear Vision Camera with Color Touchscreen Display	✓		Dual Propel Pumps; One for Drum Drive, One for Rear Axle	✓	
Seat Belt	✓		Fuel Filter, Water Separator, Priming Pump, Water Indicator	✓	
12-volt Power Outlet	✓		Tilting Radiator/Hydraulic Oil Cooler	✓	
Horn, Backup Alarm	✓		Dual Braking System	✓	
Internal Rear View Mirrors		✓	Two-speed Hydrostatic Transmission	✓	
Sun Visor		✓	Transmission Guard		✓
Cab Internal Roll-down Sun Screen		✓	<b>TECHNOLOGY</b>		
<b>VIBRATORY SYSTEM</b>			Measure - Machine Drive Power		✓
Smooth Drum	✓		Map - SBAS GNSS Mapping		✓
Dual Amplitude, Single Frequency	✓		Connect - Cloud and Machine Connectivity		✓
Dual Pod-Style Eccentric Weight Housings	✓		Command for Compaction		✓
Auto-vibe Function	✓		<b>ELECTRICAL</b>		
Front Adjustable Steel Scraper	✓		24 volt Electrical System	✓	
Padfoot Shell Kit (oval or square pads available)		✓	100 ampere Alternator	✓	
Leveling Blade		✓	750 Cold-cranking Amps Battery Capacity	✓	
Variable Frequency		✓	<b>OTHER</b>		
Dual Adjustable Steel Scrapers		✓	Product Link™	✓	
Dual Adjustable Polyurethane Scrapers		✓	Sight Gauges Hydraulic Oil Level and Radiator Coolant Level	✓	
			S•O•S <sup>SM</sup> Sampling Valves: Engine Oil, Hydraulic Oil and Coolant	✓	
			Factory Filled Bio Hydraulic Oil		✓
			Upgraded Halogen Light Package		✓
			Amber Rotating Beacon		✓
			Fuel Fill Access Door		✓

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## Vibratory Soil Compactor Selection Guide

10 - 15 T

Assumes density specification is 95% of Standard Proctor and can vary substantially due to different soil conditions.



### APPLICATIONS

- Road construction
- Residential construction
- Larger earth fills
- Aggregate bases
- Agriculture/irrigation projects
- Follow a motor grader
- Production of ~200m<sup>3</sup>

#### Rock

Smooth drum, high amplitude moving to low amplitude when approaching compaction, 4-8 passes

Size: Less than 50 mm (2 in) diameter

#### Sand/Gravel

Smooth drum, high amplitude moving to low amplitude when approaching compaction, 4-6 passes

#### Clay/Silt

Padfoot and smooth drum application (for smoothing), 4-10 passes. Compaction in cohesive soils strongly depends on moisture content.

\* Smooth drum model equipped with padfoot shell kit

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## Technical Specifications

Engine - Powertrain		
Engine Model	Cat C4.4	
Emissions	U.S. EPA Tier 4 Final EU Stage IV	
Engine Power ISO 14396:2002	117.0 kW	156.9 hp
Gross Power SAE J1995:2014	118.6 kW	159.0 hp
Net Power ISO 9249:2007*	98.1 kW	131.6 hp
Net Power SAE J1349:2011*	96.9 kW	129.9 hp
Displacement	4.4 L	268.5 in <sup>3</sup>
Stroke	127 mm	5 in
Bore	105 mm	4.1 in
Max. Travel Speed (Forward or Reverse)	11.4 km/h	7 mph
Theoretical Gradeability, with or without vibration**	65%	

Vibratory System Specifications		
Frequency		
Standard	30.5 Hz	1830 vpm
During Eco-mode Operation	27.7 Hz	1664 vpm
Optional Variable Frequency	23.3-30.5 Hz	1400-1830 vpm
Nominal Amplitude @ 30.5 Hz (1830 vpm)		
High	2.1 mm	0.083 in
Low	0.98 mm	0.039 in
Centrifugal Force @ 30.5 Hz (1830 vpm)		
Maximum	301 kN	67,600 lb
Minimum	141 kN	31,670 lb
Static Linear Load		
w/ ROPS/FOPS cab	42.9 kg/cm	240.0 lbs/in

Weights***		
Operating Weight w/ ROPS/FOPS cab	14 325 kg	31,605 lb
w/ Leveling Blade	14 980 kg	33,011 lb
w/ Padfoot Shell Kit	15 730 kg	34,662 lb
w/ Padfoot Shell Kit and Leveling Blade	16 380 kg	36,101 lb
Weight at Drum w/ ROPS/FOPS cab	9150 kg	20,164 lb
w/ Leveling Blade	10 105 kg	22,271 lb
w/ Padfoot Shell Kit	10 550 kg	23,247 lb
w/ Padfoot Shell Kit and Leveling Blade	11 505 kg	25,354 lb

Service Refill Capacities		
Fuel Tank, total capacity	242 L	64 gal
Diesel Exhaust Fuel refill capacity	19 L	5 gal
Cooling System	27.8 L	7.3 gal
Engine Oil w/ Filter	11.6 L	3.1 gal
Eccentric Weight Housings (combined)	26 L	6.9 gal
Axle and Final Drives	18 L	4.8 gal
Hydraulic Tank (service refill)	50 L	13.2 gal

\* Net power advertised is the power available at the engine flywheel when equipped with a fan at maximum speed, air cleaner, clean emissions module, and alternator.

\*\* Actual gradeability may vary based on site conditions and machine configuration. Refer to the Operation and Maintenance Manual for more information.

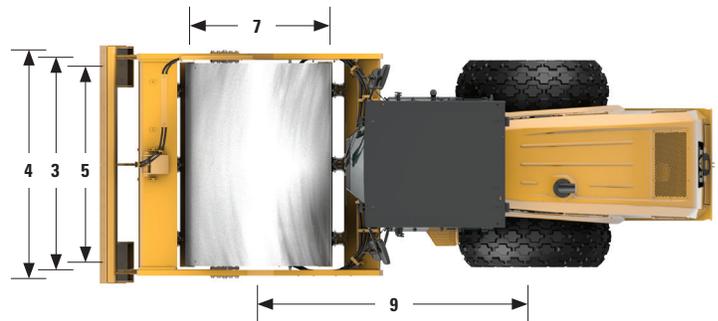
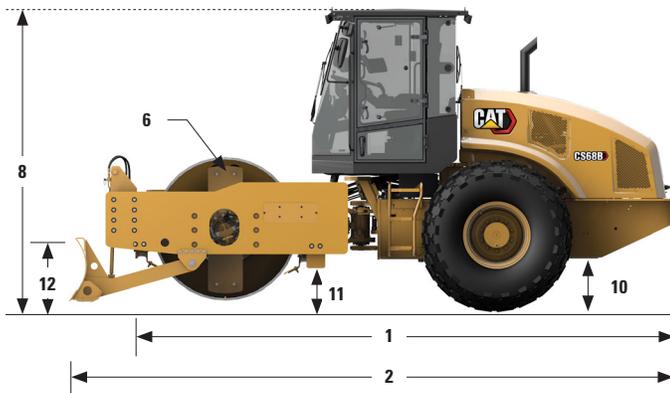
\*\*\* Standard operating weight considers full fuel tank, 75 kg operator, traction tires, oval pad drum, and cab with A/C.

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## Technical Specifications

Dimensions			
1	Overall Length	6.1 m	19.8 ft
2	Overall Length w/ optional Leveling Blade	6.6 m	21.5 ft
3	Overall Width	2.3 m	7.6 ft
4	Overall Width w/ optional Leveling Blade	2.5 m	8.3 ft
5	Drum Width	2134 mm	84 in
6	Drum Shell Thickness	30 mm	1.2 in
7	Drum Diameter	1534 mm	60.4 in
8	Overall Height	3.1 m	10.2 ft
9	Wheelbase	2.9 m	9.5 ft
10	Ground Clearance	437 mm	17.2 in
11	Curb Clearance	489 mm	19.3 in
12	Optional Leveling Blade Height	688 mm	27.1 in
	Inside Turning Radius	3.7 m	12.1 ft
	Hitch Articulation Angle	34°	
	Hitch Oscillation Angle	15°	

Optional Padfoot Shell Kit Specifications			
Number of Pads		120	
Pad Height, oval pads		89.8 mm	3.5 in
Pad Face Area, oval pads		63.5 cm <sup>2</sup>	9.8 in <sup>2</sup>
Pad Height, optional square pads		89.8 mm	3.5 in
Pad Face Area, optional square pads		105.7 cm <sup>2</sup>	16.4 in <sup>2</sup>
Number of Chevrons		16	



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## Environmental Declaration

The following information applies to the machine at the time of final manufacture as configured for sale in the regions covered in this document. The content of this declaration is valid as of the date issued; however, content related to machine features and specifications are subject to change without notice. For additional information, please see the machine's Operation and Maintenance Manual.

For more information on sustainability in action and our progress, please visit [www.caterpillar.com/en/company/sustainability.html](http://www.caterpillar.com/en/company/sustainability.html).

## ENGINE

- The Cat C4.4 is available in configurations that meet U.S. EPA Tier 4 Final emission standards.
- Cat diesel engines are required to use ULSD (ultra-low sulfur diesel fuel with 15 ppm of sulfur or less) or ULSD blended with the following lower-carbon intensity fuels up to:
  - ✓ 20% biodiesel FAME (fatty acid methyl ester)\*
  - ✓ 100% renewable diesel, HVO (hydrogenated vegetable oil) and GTL (gas-to-liquid) fuels

Refer to guidelines for successful application. Please consult your Cat dealer or "Caterpillar Machine Fluids Recommendations" (SEBU6250) for details.

*\*Engines with no aftertreatment devices can use higher blends, up to 20% biodiesel.*

## AIR CONDITIONING SYSTEM

The air conditioning system on this machine contains the fluorinated greenhouse gas refrigerant R134a (Global Warming Potential = 1430). The system contains 0.8 kg (1.8 lb) of refrigerant, which has a CO<sub>2</sub> equivalent of 1.144 metric tonnes (1.261 tons).

## PAINT

- Based on best available knowledge, the maximum allowable concentration, measured in parts per million (PPM), of the following heavy metals in paint are:
  - Barium < 0.01%
  - Cadmium < 0.01%
  - Chromium < 0.01%
  - Lead < 0.01%

## SOUND PERFORMANCE

With cooling fan speed at maximum value:

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Exterior Sound Power Level (ISO 6395:2008) – 108 dB(A)

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With cooling fan speed at 70% of maximum value:

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Operator Sound Pressure Level (ISO 6396:2008) – 79 dB(A)

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- When properly installed and maintained, the cab offered by Caterpillar, when tested with doors and windows closed according to ANSI/SAE J1166 OCT98, meets OSHA and MSHA requirements for operator sound exposure limits in effect at time of manufacture.
- Hearing protection may be needed when operating with an open operator station and cab (when not properly maintained or doors/windows open) for extended periods or in a noisy environment.

## OILS AND FLUIDS

- Caterpillar factory fills with ethylene glycol coolants. Cat Diesel Engine Antifreeze/Coolant (DEAC) and Cat Extended Life Coolant (ELC) can be recycled. Consult your Cat dealer for more information.
- Cat BIO HYDO™ Advanced is an EU Ecolabel approved biodegradable hydraulic oil.
- Additional fluids are likely to be present, please consult the Operations and Maintenance Manual or the Application and Installation guide for complete fluid recommendations and maintenance intervals.

## FEATURES AND TECHNOLOGY

- The following features and technology may contribute to fuel savings and/or carbon reduction. Features may vary. Consult your Cat dealer for details.
  - Standard eco-mode limits engine RPM, lowering overall fuel consumption compared to high idle
  - Optional compaction control reduces unnecessary passes, contributing to lower overall fuel consumption
  - Extended maintenance intervals reduce fluid and filter consumption
  - Auto idle shutdown reduces unproductive hours and fuel burned
  - Hydraulic on demand fan changes speed with temperature



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Materials and specifications are subject to change without notice. Featured machines in photos may include additional equipment. See your Cat dealer for available options.

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QEHQ1560-07 (08-2022)  
Build Number: 01A

