

M318D

Wheel Excavator



Engine

| | | |
|-----------------------------------|----------------------------------|--------|
| Engine Model | Cat® C6.6 with ACERT™ Technology | |
| Net power (ISO 9249) at 1,800 rpm | 124 kW | 166 hp |

Weights

| | | |
|------------------|------------------------|------------------------|
| Operating Weight | 18 200 to 20 100 kg | 40,124 to 44,313 lb |
|------------------|------------------------|------------------------|

Bucket Specifications

| | | |
|-------------------|-----------------------------|-----------------------------|
| Bucket Capacities | 0.38 to 1.26 m ³ | 0.5 to 1.65 yd ³ |
|-------------------|-----------------------------|-----------------------------|

Working Ranges

| | | |
|-------------------------------|---------|--------|
| Maximum Reach at Ground Level | 9600 mm | 31'6" |
| Maximum Digging Depth | 6360 mm | 20'11" |

Drive

| | | |
|----------------------|---------|--------|
| Maximum Travel Speed | 37 km/h | 23 mph |
|----------------------|---------|--------|

Features

Engine

The EPA Tier 3 compliant C6.6 offers increased performance and reliability while reducing fuel consumption and sound levels.

Environmentally Responsible Design

Helping to protect our environment, the engine has low operator and spectator sound levels, longer filter change intervals and is more fuel-efficient.

Hydraulics

The state of the art load-sensing hydraulic system combined with a separate dedicated swing pump provides fast cycle times, increased lift capacity and high bucket and stick forces. This combination maximizes your productivity in any job.

Serviceability

For increased safety, all daily maintenance points are accessible from ground level. A centralized greasing system allows lubrication of critical points.

Operator Comfort

The totally redesigned operator station maximizes comfort while increasing safety. The available auto-weight adjusted air-suspension seat with heated and cooled ventilated cushions improves operator comfort. Safety is enhanced by the new color monitor and standard rear-mounted camera.

Undercarriage

Various undercarriage configuration with blade and outriggers are available to provide the best solution for you.

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The D Series incorporates innovations for improved performance and versatility.

Increased lifting capacity, improved cycle times and ease of operation lead to increased productivity and lower operating costs.

Engine

Built for power, reliability, low maintenance, excellent fuel economy and low emissions.

Powerful Performance

The Cat® C6.6 engine with ACERT™ Technology introduces a series of evolutionary, incremental improvements that provide breakthrough engine performance. The building blocks of ACERT Technology are fuel delivery, air management and electronic control. ACERT Technology optimizes engine performance while meeting EPA Tier 3 engine emission regulations. The Cat C6.6 engine in the M318D delivers a maximum gross power of 130 kW (174 hp) at a rated speed of 1,800 rpm.

Low Fuel Consumption

The C6.6 is electronically controlled and uses Cat Common Rail Fuel System and fuel pump. This combination provides outstanding fuel consumption during both production and travel. When the system recognizes roading application the engine will operate at the most efficient system operating point to save fuel without compromising road performance.

Low Noise, Low Vibration

The Cat C6.6 design improves operator comfort by reducing sound and vibration.

Cooling System

An electronically controlled, hydraulic motor drives a variable speed on-demand fan for engine coolant and hydraulic oil. The optimum fan speed is determined based on coolant and hydraulic oil temperature resulting in reduced fuel consumption and lower sound levels. The electronic engine control continuously compensates for the varying fan load, providing consistent net power, regardless of operating conditions.

One-Touch Low Idle Control

The two stage, one-touch Automatic Engine Speed Control reduces engine speed if no operation is performed, maximizing fuel efficiency and reducing sound levels.

Waste Handling Package

The Waste Handling Package has been specifically developed for Cat Wheel Excavators working in waste transfer stations or other extremely dusty applications. This option features the following:

- An automatic, hydraulic reversible fan that reverses airflow after a set interval, manually adjustable between 5 and 60 minutes with a switch located inside the cab.
- A special dense wire mesh cooling system hood further reduces radiator clogging.
- Two cyclone filters provide clean filtered air to the engine compartment, air cleaner, aftercooler and air conditioner condenser.



Hydraulics

Load-sensing hydraulic system provides fast cycle times, increased lift capacity and high bucket and stick forces to maximize your productivity in any job.



Dedicated Swing Pump

A dedicated variable displacement piston pump and fixed displacement piston motor power the swing drive. This closed hydraulic circuit maximizes swing performance without reducing power to the other hydraulic functions, resulting in smoother combined movements.

Heavy Lift Mode

This mode maximizes lifting performance by boosting the lifting capability of the excavator by 7%.

Adjustable Hydraulic Sensitivity

This function allows the operator to adjust the aggressiveness of the machine according to the application. For precision work, one of four different levels of aggressiveness can be preselected.

Proportional Auxiliary Hydraulics

Versatility of the hydraulic system can be expanded to utilize a wide variety of hydraulic work tools using multiple valve options.

- The Multi-Combined Valve is the core of the Tool Control System, allowing the operator to select up to ten preprogrammed work tools from the monitor. These preset hydraulic parameters support either one-way or two-way flow. The joystick sliding switches allow modulated control of the work tool.
- A dedicated Hammer circuit is the best option for tools that require one-way flow only, and do not require the flexibility provided by the Multi-Combined Valve.
- The Medium Pressure Function Valve provides proportional flow that is ideal for tilting buckets or rotating tools.
- A new feature for the D Series Wheel Excavators is the optional second High Pressure valve. In combination with the Multi-Combined Valve, it provides the possibility to operate the machine with work tools or in applications requiring a third auxiliary hydraulic function, such as a tilting/rotating work tool.

Stick Regeneration Circuit

The stick regeneration circuit increases efficiency and helps increase controllability for higher productivity and lower operating costs.

Quick Coupler

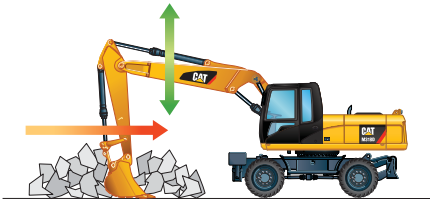
The machine can be optionally equipped with a dedicated hydraulic circuit to operate hydraulic quick couplers.

Hydraulic Snubbers

Caterpillar integrates its cylinder snubber technology into all Wheel Excavator boom and stick cylinders. These snubbers help cushion shocks, reduce sound and increase cylinder life.

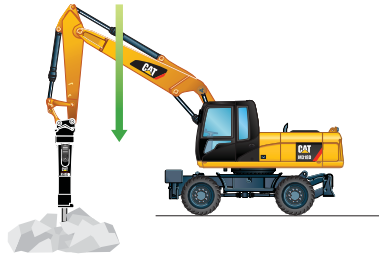
SmartBoom™

Reduces stress and vibrations transmitted to the machine and provides a more comfortable environment.



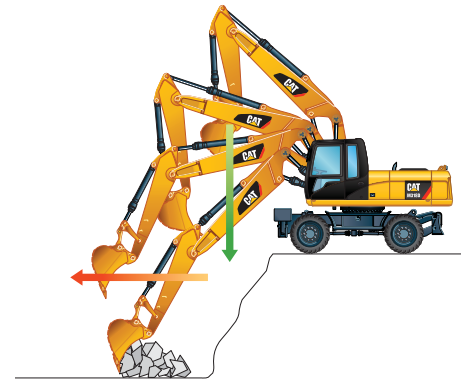
Rock Scraping

Scraping rock and finishing work is easy and fast. SmartBoom™ simplifies the task and allows the operator to concentrate on stick and bucket, while boom freely goes up and down without using pump flow.



Hammer Work

The front parts automatically follow the hammer while penetrating the rock. Blank shots or excessive force on the hammer are avoided resulting in longer life for the hammer and the machine. Similar advantages with vibratory plate compactors.



Truck Loading

Loading trucks from a bench is more productive and fuel efficient as the return cycle is reduced while the boom down function does not require pump flow.

Environmentally Responsible Design

The M318D helps build a better world and preserve the fragile environment.

Fuel Efficiency

The D Series Wheel Excavators are designed for outstanding performance with high fuel efficiency. This means more work done in a day, less fuel consumed and minimal impact on our environment.

Low Exhaust Emissions

The new Cat® C6.6 engine meets the EPA Tier 3 emissions regulations while offering increased performance, reliability and reduced fuel consumption and sound levels.

Quiet Operation

Operator and spectator noise levels are extremely low as a result of the new variable speed fan and remote cooling system.

Biodegradable Hydraulic Oil

The optional biodegradable hydraulic oil (Cat BIO HYDO Advanced HEES™) is formulated to provide excellent

high-pressure and high temperature characteristics, and is fully compatible with all hydraulic components. Cat BIO HYDO Advanced HEES™ is fully decomposed by soil or water microorganisms, providing a more environmentally sound alternative to mineral-based oils.

Fewer Leaks and Spills

Lubricant fillers and drains are designed to minimize spills. Cat O-Ring Face Seals, Cat XT™ Hose and hydraulic cylinders are all designed to help prevent fluid leaks that can reduce the machine performance and cause harm to the environment.

Longer Service Intervals

Working closely with your Cat dealer can help extend service intervals for engine oil, hydraulic oil, axle oil and coolant. Meaning fewer required fluids and fewer disposal, all adding up to lower operating costs.

Operator Comfort

The interior layout maximizes operator space, provides exceptional comfort and reduces operator fatigue.



Interior Operator Station

Improved visibility and ergonomics are some of the many new features of the D Series Wheel Excavators. The operator station provides maximum space and is designed for simplicity and functionality. Frequently used switches are centralized and are situated on the right-hand switch console. The left-hand seat console controls dozer blade and/or outriggers, and is tiltable for easy access to the cab. The fully automatic climate control adjusts temperature and air flow for exceptional operator comfort. Other comfort features include a cigar lighter, ashtray, cup/can holder, magazine rack and integrated mobile phone holder.

Cab Construction

The exterior design uses thick steel tubing along the bottom perimeter of the cab, improving the resistance to fatigue and vibration. This design allows the falling object guards to be bolted directly to the cab. The cab shell is attached to the frame with rubber mounts that limit vibration and sound transmitted from the frame, substantially reducing interior noise levels.

Viewing Area

To maximize visibility, all glass is affixed directly to the cab, eliminating the use of window frames. Choice of fixed or easy-to-open split front windshield meet operator preference and application conditions.

- The 70/30 split front windshield stores the upper portion above the operator. The lower front windshield features a rounded design to maximize downward visibility and improves wiper coverage. Also features the one-touch action release system.
- The fixed front windshield is high impact resistant laminated glass.
- A large skylight provides superb upward visibility. The retractable sunscreen blocks direct sunlight.

Heated Mirrors

Another new feature is electrically heated mirrors, increasing safety and visibility in cold conditions.

Wipers

The parallel wiper system maximizes visibility in poor weather conditions. The wiper virtually covers the entire front windshield, cleaning the operator's immediate line of sight.



Monitor

The new compact color monitor displays information in local language that is easy to read and understand. Functions include:

- 2 times 5 programmable “Quick Access” buttons for one-touch selection of favorite functions.
- Filter and oil change warnings are displayed when the number of hours reaches the maintenance interval.
- Tool select function allows the operator to select up to 10 predefined hydraulic work tools.
- Adjustable braking characteristics enable the operator to select three levels of travel motor retarder aggressiveness when releasing the travel pedal.
- Provides a rear camera view that is activated through the monitor menu.



Deluxe Seat

The optional deluxe seat, equipped with an active seat climate system, improves operator comfort. Cooled air flows through the seat cushions to reduce body perspiration. On cold days, a two-step seat heater keeps the operator warm and comfortable. The fully adjustable seat with adjustable lumbar support automatically adjusts to the driver’s weight providing a more relaxed and comfortable environment.



Lunch Box

A large storage compartment is located behind the operator’s seat. The compartment provides sufficient room to store items such as a lunch box. A cover secures the contents during machine operation.



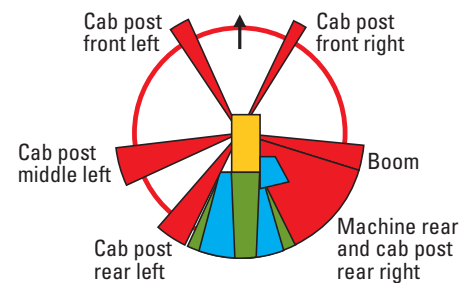
Foot Pedals

Two-way pedals for travel and auxiliary circuits provide increased floor space, reducing the need to change positions. The foot pedal for auxiliary high-pressure circuit can be locked in the off position and used as a footrest for greater operator comfort.

Cat Standard Rearview Camera

The rearview camera displays on the operator monitor. Together with the best in class visibility to the front, up, left and right, the rearview camera ensures the safe operation of the machine and fulfills the requirements of ISO 5006/EN474.

Field of Vision



Legend:

Red: limitations due to cab post and/or boom

Blue: additional visibility due to mirrors

Green: additional visibility due to rearview camera



Undercarriage

Undercarriage and axle design provides maximum strength, flexibility and mobility on wheels.

Increased Travel Speed

The maximum travel speed for the M318D is 37 km/h (23 mph), reducing travel time between sites and increasing productivity.

Heavy-Duty Axles and Stabilizers

The D Series Wheel Excavator undercarriage provides rigidity and long life. Effective hydraulic line routing, transmission protection and heavy-duty axles make the undercarriage perfect for wheel excavator applications. The front axle offers wide oscillating and steering angles. The transmission is mounted directly on the rear axle for protection and optimum ground clearance.

Advanced Disc Brake System

The disc brake system acts directly on the hub instead of the drive shaft to avoid planetary gear backlash. This solution minimizes the rocking effect associated with working free on wheels. The axle design lowers maintenance and lifetime costs. Oil change intervals are at 2,000 working hours, further reducing owning and operating costs.

Fenders

The optional fenders provide excellent coverage of the front and rear tires, protecting the machine from mud and dirt. Water cannot splash up on the windscreen or cooler. The fenders further protect the machine from stones and debris being thrown up by the tires, providing additional safety for the machine, other vehicles and personnel working close to the excavator.

Booms and Sticks

Designed for maximum flexibility to keep production high on all jobs.

Design

Booms and sticks are welded, box section structures with thick, multiplate fabrications in high stress areas, for rugged performance and long service life.

Flexibility

The choice of two booms and four sticks provides the right balance of reach and digging forces for all applications.

Variable Adjustable (VA) Boom

The VA boom offers improved right side visibility and machine roading balance. When working in tight quarters or lifting heavy loads, the VA boom offers the best performance.

One-Piece Boom

The one-piece boom fits best for all standard applications such as truck loading and digging. A unique straight section in the curve of the side plate reduces stress flow and helps increase boom life.

Sticks

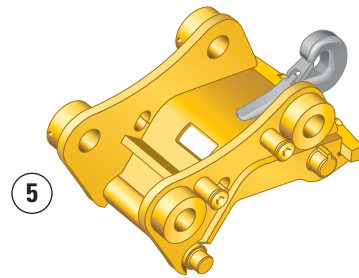
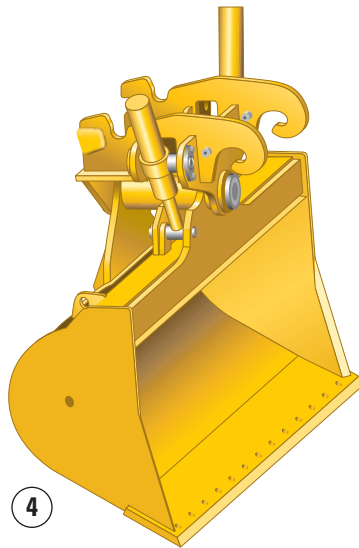
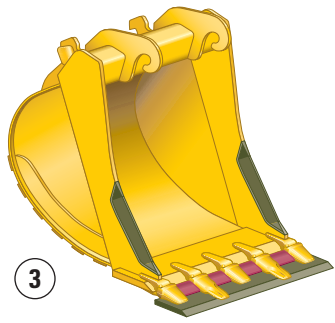
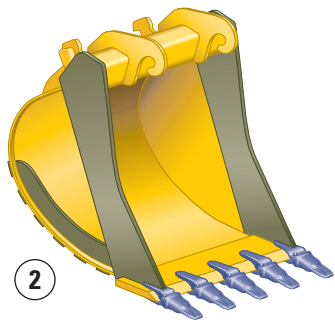
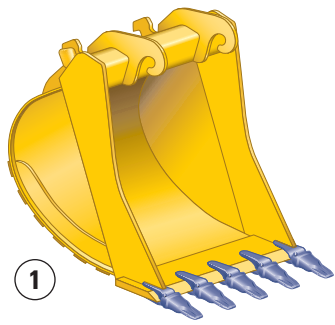
Four different stick lengths are offered to match different application requirements:

- Short stick (2200 mm [7 ft 3 in]) for maximum breakout force and lifting capability.
- Medium stick (2500 mm [8 ft 3 in]) for greater crowd force and lift capacity.
- Long stick (2800 mm [9 ft 3 in]) for greater depth and reach requirements.
- Industrial stick (3300 mm [10 ft 10 in]) for use with free-swinging grapples in material handling and industrial applications.



Work Tools

A wide variety of Work Tools help optimize machine performance.



Work Tools

Cat work tools are designed to function as an integral part of your excavator and to provide the best possible performance in your particular application. All work tools are performance-matched to Cat machines.

Quick Couplers

Quick Couplers enable the operator to simply release one work tool and connect to another, making your hydraulic excavator highly versatile. Productivity also increases, as a carrier no longer needs to be idle between jobs. Caterpillar offers hydraulic and spindle quick coupler versions.

Buckets

Caterpillar offers a wide range of specialized buckets, each designed and tested to function as an integral part of your excavator. Buckets feature the new Cat K Series™ Ground Engaging Tools.

- 1 **Excavation (X)**
- 2 **Extreme Excavation (EX)**
- 3 **Excavation Leveling**
- 4 **Ditch Cleaning**
- 5 **Quick Coupler**

Purpose designed and built to Caterpillar's high durability standards.

Hammers

Cat® hammer series deliver very high blow rates, increasing the productivity of your tool carriers in demolition and construction applications. Wide oil flow acceptance ranges make the Cat hammers suitable for a wide range of carriers and provide a system solution from one safe source.

Orange Peel Grapples

The Orange Peel Grapple is constructed of high-strength, wear-resistant steel, with a low and compact design that makes it ideal for dump clearance. There are several choices of tine and shell versions.

Multi-Processors

Thanks to its single basic housing design, the Multi- Processor series of hydraulic demolition equipment makes it possible to use a range of jaw sets that can handle any demolition job. The Multi-Processor is the most versatile demolition tool on the market.

Vibratory Plate Compactors

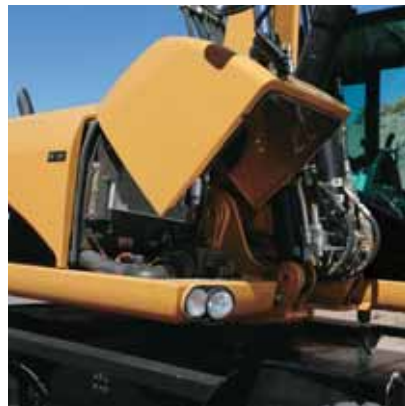
Cat compactors are performance-matched to Cat machines, and integrate perfectly with the Cat hammer line – brackets and hydraulic kits are fully interchangeable between hammers and compactors.

Shears

Cat shears provide superior and effective scrap processing, and are highly productive in demolition environments. Shears are compatible with a matching Cat excavator, and bolt-on brackets are available for either stick or boom-mounted options.



Serviceability and Complete Customer Support



Ground Level Maintenance

Caterpillar designed its D Series Wheel Excavators with the operator and service technician in mind. Gull-wing doors, with pneumatically-assisted lift cylinders, effortlessly lift up to allow critical maintenance to be performed quickly and efficiently while maintaining operator safety.

Extended Service Intervals

The D Series Wheel Excavator service and maintenance intervals have been extended to reduce machine service time, increase machine availability and reduce operating costs. Using S·O·SSM Scheduled Oil Sampling analysis, hydraulic oil change intervals can be extended up to 6,000 hours.

Engine Oil

Cat engine oil is formulated to optimize engine life and performance. The specially formulated oil is more cost effective and increases engine oil change interval to 500 hours, providing industry leading performance and savings.

Air Filters

Cat air filters eliminate the use of service tools, reducing maintenance time. The air filter features a double-element construction with wall flow filtration in the main element and built-in mini-cyclone precleaners for superior cleaning efficiency. The air filters are constantly monitored for optimum performance. If airflow becomes restricted, a warning is displayed by the way of the in-cab monitor.

Capsule Filter

The hydraulic return filter, a capsule filter, prevents contaminants from entering the system when the hydraulic oil is changed.

Fuel Filters

Cat high efficiency fuel filters with a Stay-Clean ValveTM features a special media that removes more than 98% of particles, increasing fuel injector life. Both the primary and secondary fuel filters are located in the engine compartment and can be easily changed from ground level.

Water Separator

The D Series is equipped with a primary fuel filter with water separator located in the engine compartment. For ease of service, the water separator can be easily accessed from ground level.

Fuel Tank Drain

The durable, corrosion-free tank has a remote drain located at the bottom of the upper frame to remove water and sediment. The tank drain with hose connection allows simple, spill-free fluid draining.

Simplified and easy maintenance save you time and money. Cat[®] dealer services help you operate longer with lower costs.

Front Compartment

The front compartment hood can be opened vertically, providing outstanding ground level access to the batteries, air-to-air aftercooler, air conditioner condenser and the engine air filter.

Swing-out Air Conditioner Condenser

The air conditioning condenser swings out horizontally to allow complete cleaning on both sides as well as excellent access to the air-to-air aftercooler.

Scheduled Oil Sampling

Caterpillar has specially developed S-O-SSM Oil Sampling Analysis to help ensure better performance, longer life and increased customer satisfaction. This thorough and reliable early warning system detects traces of metals, dirt and other contaminants in your engine, axle and hydraulic oil. It can predict potential trouble avoiding costly failures. Your Cat dealer can give you results and specific recommendations shortly after receiving your sample.

Engine Inspection

The engine can be accessed from both ground level and the upper structure. The longitudinal layout ensures that all daily inspection items can be accessed from ground level.

Anti-Skid Plates

They cover the top of the steps and upper structure to help prevent slipping during maintenance. The Anti-Skid plates reduce the accumulation of mud on the upper structure, improving the cleanliness and safety.

Easy to Clean Coolers

Flat fins on all coolers reduce clogging, making it easier to remove debris. The main cooling fan and air conditioner condenser are both hinged for easier cleaning.

Remote Greasing Blocks

For those hard to reach locations, greasing blocks have been provided to reduce maintenance time.

Handrails and Steps

Large handrails and steps assist the operator in climbing on and off the machine.

LED Rear Lights

Standard Light Emitting Diode (LED) rear lights provide increased visibility on the job site, higher durability and longer life.



Versatility

A wide variety of optional factory-installed attachments are available to enhance performance and improve job site management.



Tool Control

The integrated Tool Control system allows the operator to select up to 10 preset combinations. This eliminates the need to reset the hydraulic parameters each time a tool is changed. Individual flow and pressure can be programmed easily as well as one-way/two-way hydraulic functions. Each of the ten-programmed tools can even be given a specific name. The unique Cat proportional sliding switches and optional auxiliary pedal provide modulation to the tool to make precision work easy.

Joystick Steering

The unique joystick steering option enables an operator to reposition the machine while traveling in first gear by the use of the slider switch on the right joystick. This enables the operator to keep both hands on the joysticks while simultaneously moving the implements and traveling. The operator can do more precise work faster with increased safety around the machine.

Working and Travel Modes

There are 2 selectable working modes and one automatic travel setting. The operator can choose the best power setting for both engine and hydraulic power versus fuel efficiency.

- Economy Mode – used for lifting, pipe setting, grading, slope finishing and precise work while reducing fuel consumption.
- Power Mode – used for normal truck loading and digging applications, trenching or hammer use.
- Travel Mode – automatically set when the travel pedal is actuated. It provides maximum speed and drawbar pull.

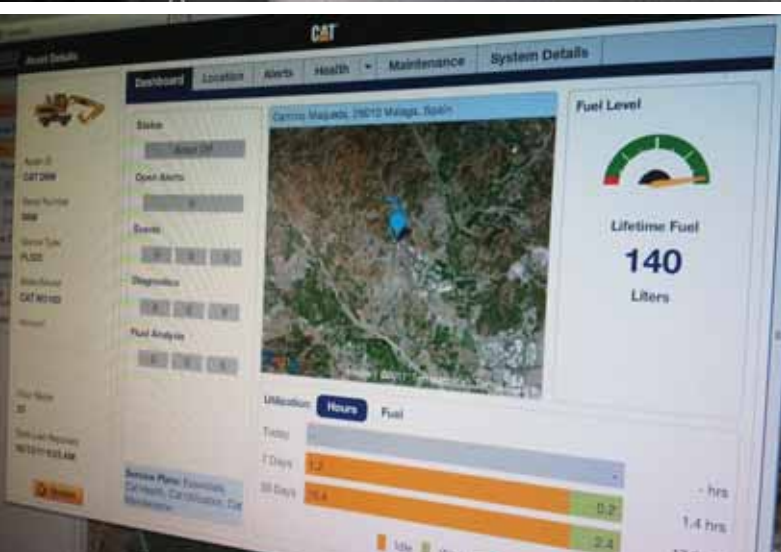
Product Link

Product Link allows remote monitoring of the machine, using a powerful telemetric system to transmit needed information to the customer and the dealer via a secure, web-based application, VisionLink™.

Critical information, such as event and diagnostic codes, is readily accessible, as are machine statistics, such as hour-meter reading, fuel consumption and idle time. Mapping functions include location and geo-fencing, which assist in servicing operations and in preventing unauthorized machine use. With Product Link, the customer and the dealer have an invaluable tool for more efficiently managing machines and fleets.

Ride Control

The ride control system improves operator comfort and allows the machine to travel faster over rough terrain with improved ride quality for the operator. The ride control system features accumulators acting as shock absorbers to dampen the front part motion. Ride control can be activated through a button located on the soft switch panel in the cab.



M318D Wheel Excavator Specifications

Engine

| | | |
|---|----------------------------------|---------------------|
| Engine Model | Cat® C6.6 with ACERT™ Technology | |
| Ratings | 1,800 rpm | |
| Gross Power | 130 kW | 174 hp |
| Net Power | | |
| ISO 9249 | 124 kW | 166 hp |
| 80/1269/EEC | 124 kW | 166 hp |
| Bore | 105 mm | 4.13 in |
| Stroke | 127 mm | 5 in |
| Displacement | 6.6 L | 403 in ³ |
| Cylinders | 6 | |
| Maximum Torque at 1,400 rpm | 805 N·m | 596 lb ft |
| <ul style="list-style-type: none"> • EPA Tier 3 compliant. • Full engine net power up to 3000 m (1.86 mi) altitude. | | |

Hydraulic System

| | | |
|--------------------------|-----------|------------|
| Tank Capacity | 170 L | 45 gal |
| System | 255 L | 67 gal |
| Maximum Pressure | | |
| Implement Circuit | | |
| Normal | 350 bar | 5,076 psi |
| Heavy Lift | 375 bar | 5,439 psi |
| Travel Circuit | 350 bar | 5,076 psi |
| Auxiliary Circuit | | |
| High Pressure | 350 bar | 5,076 psi |
| Medium Pressure | 185 bar | 2,683 psi |
| Swing Mechanism | 310 bar | 4,496 psi |
| Maximum Flow | | |
| Implement/Travel Circuit | 290 L/min | 77 gal/min |
| Auxiliary Circuit | | |
| High Pressure | 250 L/min | 66 gal/min |
| Medium Pressure | 50 L/min | 13 gal/min |
| Swing Mechanism | 112 L/min | 30 gal/min |

Weights

| | | |
|------------------------------|-----------|-----------|
| VA Boom* | | |
| Rear Dozer Only | 17 850 kg | 39,353 lb |
| Rear Dozer, Front Outriggers | 18 900 kg | 41,667 lb |
| Front and Rear Outriggers | 19 100 kg | 42,108 lb |
| One-Piece Boom* | | |
| Rear Dozer Only | 17 350 kg | 38,250 lb |
| Rear Dozer, Front Outriggers | 18 350 kg | 40,455 lb |
| Front and Rear Outriggers | 18 550 kg | 40,896 lb |
| Sticks | | |
| Short – 2200 mm (7'3") | 550 kg | 1,213 lb |
| Medium – 2500 mm (8'3") | 580 kg | 1,279 lb |
| Long – 2800 mm (9'3") | 600 kg | 1,323 lb |
| Industrial – 3300 mm (9'3") | 520 kg | 1,146 lb |
| Dozer Blade | 740 kg | 1,700 lb |
| Outriggers | 1030 kg | 2,270 lb |
| Counterweight | 4000 kg | 8,810 lb |

- Machine weight with medium stick, 4000 kg (8,810 lb) counterweight, with operator and full fuel tank, without work tool. Weight varies depending on configuration.

Transmission

| | | |
|----------------------|---------|-----------|
| Forward/Reverse | | |
| 1st Gear | 8 km/h | 5 mph |
| 2nd Gear | 37 km/h | 23 mph |
| Creeper Speed | | |
| 1st Gear | 3 km/h | 2 mph |
| 2nd Gear | 13 km/h | 8 mph |
| Drawbar Pull | 99 kN | 22,300 lb |
| Maximum Gradeability | 60% | |

Swing Mechanism

| | | |
|--------------|----------|--------------|
| Swing Speed | 10.5 rpm | |
| Swing Torque | 48 kN·m | 35,403 lb ft |

Tires

| | | |
|-----------------------------------|--|--|
| Standard | | |
| • 10.00-20 (dual pneumatic) | | |
| Optional | | |
| • 11.00-20 (dual pneumatic) | | |
| • 18 R 19.5 XF (single pneumatic) | | |
| • 10.00-20 (dual solid rubber) | | |

Undercarriage

| | | |
|------------------------|---------|-------|
| Ground Clearance | 370 mm | 15 in |
| Maximum Steering Angle | 35° | |
| Oscillation | ± 9° | |
| Axle Angle | | |
| Minimum Turning Radius | | |
| Standard Axle | | |
| Outside of Tire | 6400 mm | 21 ft |
| End of VA Boom | 7000 mm | 23 ft |
| End of One-Piece Boom | 8300 mm | 27 ft |
| Wide Axle | | |
| Outside of Tire | 6500 mm | 21 ft |
| End of VA Boom | 7100 mm | 23 ft |
| End of One-Piece Boom | 8500 mm | 28 ft |

Service Refill Capacities

| | | |
|------------------------------------|--------|---------|
| Fuel Tank | 385 L | 102 gal |
| Cooling | 36 L | 9.5 gal |
| Engine Crankcase | 15 L | 4 gal |
| Rear Axle Housing (differential) | 14 L | 3.7 gal |
| Front Steering Axle (differential) | 10.5 L | 2.8 gal |
| Final Drive | 2.5 L | 0.7 gal |
| Powershift Transmission | 2.5 L | 0.7 gal |

Sound Levels

| | | |
|--|--|--|
| Exterior Sound | | |
| • The labeled spectator sound power level measured according to the test procedures and conditions specified in 2000/14/EC is 103 dB(A). | | |

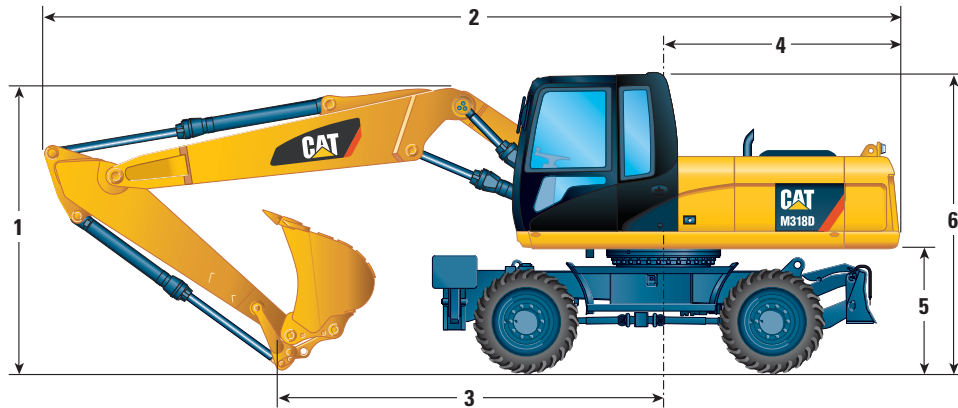
Cab/ROPS/FOGS

- Cat cab with integrated Roll Over Protective Structure (ROPS) meets ISO 12117-2:2008 criteria.
- Cab with Falling Object Guard Structure (FOGS) meets ISO 10262.

M318D Wheel Excavator Specifications

Dimensions

All dimensions are approximate.

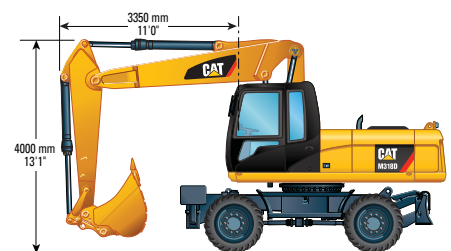
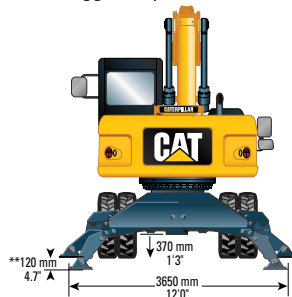
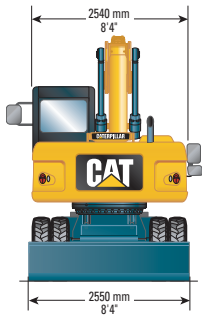


| | | VA Boom | | | | One-Piece Boom | | | |
|-------------------------------------|------------|---------------|--------------|---------------|----------------|----------------|--------------|---------------|----------------|
| Stick Length | mm (ft/in) | 2200 (7'3") | 2500 (8'3") | 2800 (9'3") | *3300 (10'10") | 2200 (7'3") | 2500 (8'3") | 2800 (9'3") | *3300 (10'10") |
| 1 Shipping Height | mm (ft/in) | 3170 (10'5") | 3170 (10'5") | 3300 (10'10") | 3330 (10'11") | 3190 (10'6") | 3210 (10'6") | 3330 (10'11") | 3290 (10'10") |
| 2 Shipping Length | mm (ft/in) | 8870 (29'1") | 8550 (28'6") | 8820 (28'11") | 8850 (29'0") | 8870 (29'1") | 8960 (29'5") | 8950 (29'4") | 9000 (29'6") |
| 3 Support Point | mm (ft/in) | 3920 (12'10") | 3650 (12'0") | 3510 (11'6") | 3270 (10'9") | 3810 (12'6") | 3490 (11'5") | 3310 (10'10") | 3080 (10'1") |
| 4 Tail Swing Radius | mm (ft/in) | 2565 (8'5") | | | | 2565 (8'5") | | | |
| 5 Counterweight Clearance | mm (ft/in) | 1275 (4'2") | | | | 1275 (4'2") | | | |
| 6 Cab Height | mm (ft/in) | 3170 (10'5") | | | | 3170 (10'5") | | | |
| With 1200 mm (4 ft) Fixed Cab Riser | mm (ft/in) | 4370 (14'4") | | | | 4370 (14'4") | | | |
| Overall Machine Width | mm (ft/in) | 2550 (8'4") | | | | 2550 (8'4") | | | |
| Wide Gauge Axle | mm (ft/in) | 2750 (9'0") | | | | 2750 (9'0") | | | |

* Industrial stick

** Maximum tire clearance with outrigger fully down

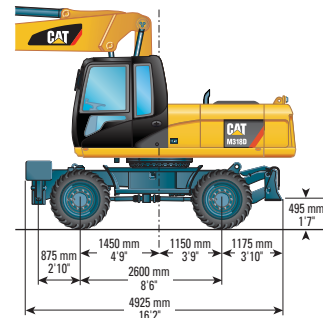
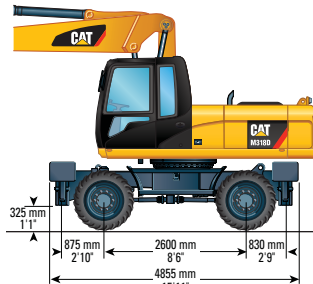
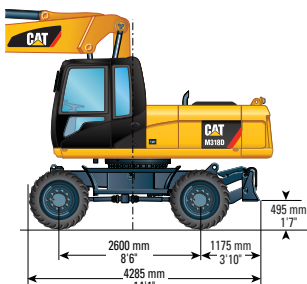
Roading position with 2400 mm stick



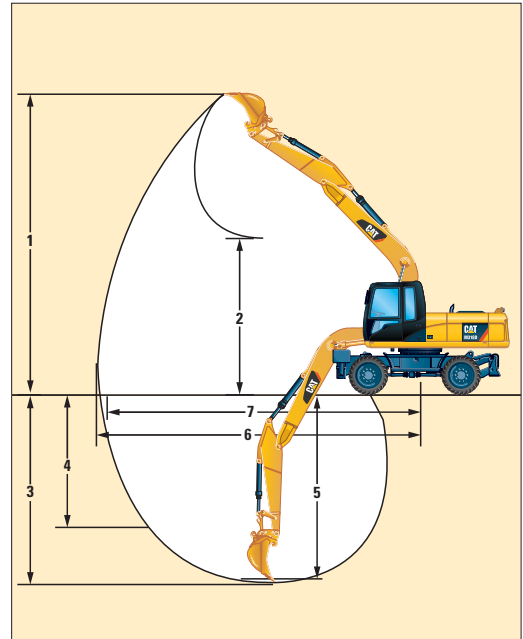
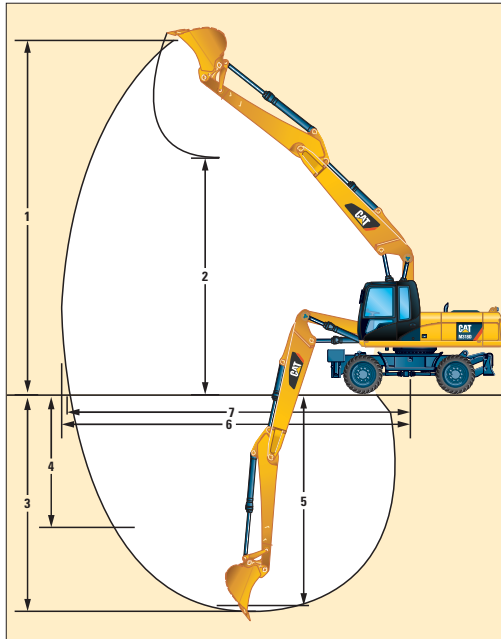
Undercarriage with dozer only

Undercarriage with 2 sets of outriggers

Undercarriage with 1 set of outriggers and dozer



Working Ranges



| | | VA Boom | | | | One-Piece Boom | | | |
|---|---------------|------------------|--------------------|-------------------|-------------------|-----------------|-----------------|------------------|-------------------|
| | | 2200 (7'3") | 2500 (8'3") | 2800 (9'3") | *3300 (10'10") | 2200 (7'3") | 2500 (8'3") | 2800 (9'3") | *3300 (10'10") |
| Stick Length | mm (ft/in) | | | | | | | | |
| 1 Digging Height | mm (ft/in) | 9710 (31'11") | 10 000 (32'10") | 10 210 (33'6") | 8620 (28'3") | 8760 (28'9") | 9010 (29'7") | 9170 (30'1") | 7560 (24'10") |
| 2 Dump Height | mm (ft/in) | 6700 (22'0") | 6970 (22'11") | 7190 (23'7") | 3550 (12'4") | 5900 (19'4") | 6110 (20'1") | 6270 (20'7") | 3140 (10'4") |
| 3 Digging Depth | mm (ft/in) | 5750 (18'11") | 6060 (19'11") | 6360 (20'11") | 5320 (17'6") | 5700 (18'9") | 6000 (19'8") | 6300 (20'7") | 5250 (17'3") |
| 4 Vertical Wall Digging Depth | mm (ft/in) | 3220 (10'7") | 3680 (12'1") | 3960 (13'0") | – | 2880 (9'5") | 3340 (11'0") | 3620 (11'11") | – |
| 5 Depth 2.5 m (8'3") Straight Clean-Up | mm (ft/in) | 5538 (18'2") | 5865 (19'3") | 6179 (20'4") | – | 5488 (18'0") | 5805 (19'1") | 6119 (20'1") | – |
| 6 Reach | mm (ft/in) | 9160 (30'1") | 9470 (31'1") | 9760 (32'1") | 8490 (27'11") | 9180 (30'2") | 9490 (31'2") | 9770 (32'1") | 8470 (27'10") |
| 7 Reach at Ground Level | mm (ft/in) | 8970 (29'6") | 9300 (30'7") | 9590 (31'6") | 8290 (27'3") | 9000 (29'7") | 9320 (30'7") | 9600 (31'6") | 8270 (27'2") |
| Bucket Forces (ISO 6015) | kN (lbf) | 126 (28,326) | 126 (28,326) | 126 (28,326) | – | 126 (28,326) | 126 (28,326) | 126 (28,326) | – |
| Stick Forces (ISO 6015) | kN (lbf) | 102 (22,931) | 91 (20,458) | 85 (19,109) | – | 102 (22,931) | 91 (20,458) | 85 (19,109) | – |

* Industrial stick has no bucket linkage. All dimensions refer to sticknose.

Values 1-7 are calculated with bucket and quick coupler with a tip radius of 1599 mm (5'3").

Breakout force values are calculated with heavy lift on (no quick coupler) and a tip radius of 1405 mm (4'7").

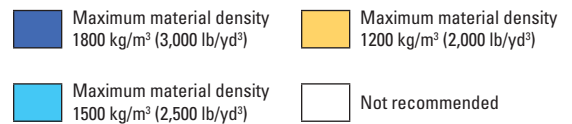
M318D Wheel Excavator Specifications

Bucket Specifications

Contact your Cat dealer for special bucket requirements.

| Pin-On Buckets | | | | | | | | Variable Adjustable Boom 5260 mm (17'3") | | | | | | | | | | | | |
|-------------------------------|-------|----|---------|-------|----------------|-----------------|----------|---|---------------|-----------------------------|------------------|----------------|---------------|-----------------------------|------------------|----------------|---------------|-----------------------------|------------------|--|
| Stick Length | | | | | | | | 2200 mm (7'3") | | | | 2500 mm (8'3") | | | | 2800 mm (9'3") | | | | |
| | Width | | Weight* | | Capacity (ISO) | | Adapters | Free on wheels | Dozer lowered | 1 set of stabilizer lowered | Fully stabilized | Free on wheels | Dozer lowered | 1 set of stabilizer lowered | Fully stabilized | Free on wheels | Dozer lowered | 1 set of stabilizer lowered | Fully stabilized | |
| | mm | in | kg | lb | m ³ | yd ³ | | | | | | | | | | | | | | |
| Excavation | 600 | 24 | 478 | 1,054 | 0.38 | 0.50 | 3 | | | | | | | | | | | | | |
| | 750 | 30 | 507 | 1,118 | 0.52 | 0.68 | 3 | | | | | | | | | | | | | |
| | 900 | 35 | 568 | 1,252 | 0.65 | 0.85 | 4 | | | | | | | | | | | | | |
| | 1000 | 39 | 602 | 1,327 | 0.75 | 0.98 | 4 | | | | | | | | | | | | | |
| | 1100 | 43 | 634 | 1,398 | 0.84 | 1.10 | 4 | | | | | | | | | | | | | |
| | 1200 | 47 | 678 | 1,495 | 0.94 | 1.23 | 5 | | | | | | | | | | | | | |
| | 1300 | 51 | 710 | 1,566 | 1.03 | 1.35 | 5 | | | | | | | | | | | | | |
| | 1400 | 55 | 744 | 1,641 | 1.13 | 1.48 | 5 | | | | | | | | | | | | | |
| Extreme Excavation | 1200 | 47 | 712 | 1,570 | 0.94 | 1.23 | 5 | | | | | | | | | | | | | |
| | 1300 | 51 | 745 | 1,643 | 1.03 | 1.35 | 5 | | | | | | | | | | | | | |
| Excavation (leveling) | 600 | 24 | 514 | 1,133 | 0.41 | 0.54 | 3 | | | | | | | | | | | | | |
| | 750 | 30 | 544 | 1,200 | 0.56 | 0.73 | 3 | | | | | | | | | | | | | |
| | 800 | 31 | 582 | 1,283 | 0.61 | 0.80 | 4 | | | | | | | | | | | | | |
| | 900 | 35 | 611 | 1,347 | 0.70 | 0.92 | 4 | | | | | | | | | | | | | |
| | 1000 | 39 | 651 | 1,435 | 0.82 | 1.07 | 4 | | | | | | | | | | | | | |
| | 1100 | 43 | 687 | 1,515 | 0.92 | 1.20 | 4 | | | | | | | | | | | | | |
| | 1200 | 47 | 740 | 1,632 | 1.04 | 1.36 | 5 | | | | | | | | | | | | | |
| | 1300 | 51 | 777 | 1,713 | 1.14 | 1.49 | 5 | | | | | | | | | | | | | |
| | 1400 | 55 | 813 | 1,793 | 1.26 | 1.65 | 5 | | | | | | | | | | | | | |
| Extreme Excavation (leveling) | 1200 | 47 | 772 | 1,702 | 1.04 | 1.36 | 5 | | | | | | | | | | | | | |
| | 1300 | 51 | 809 | 1,784 | 1.14 | 1.49 | 5 | | | | | | | | | | | | | |
| Ditch Cleaning | 1800 | 71 | 630 | 1,389 | 0.90 | 1.18 | | | | | | | | | | | | | | |
| | 2000 | 79 | 685 | 1,510 | 1.00 | 1.31 | | | | | | | | | | | | | | |
| Tilttable Ditch Cleaning | 1800 | 71 | 875 | 1,929 | 0.75 | 0.98 | | | | | | | | | | | | | | |
| | 2000 | 79 | 912 | 2,011 | 0.84 | 1.10 | | | | | | | | | | | | | | |

* Bucket weight includes Ground Engaging Tools



Bucket Specifications

Contact your Cat dealer for special bucket requirements.

| Pin-On Buckets | | | | | | | | One-Piece Boom 5350 mm (17'7") | | | | | | | | | | | | |
|-------------------------------|-------|----|---------|-------|----------------|-----------------|----------|-----------------------------------|---------------|-----------------------------|------------------|----------------|---------------|-----------------------------|------------------|----------------|---------------|-----------------------------|------------------|--|
| Stick Length | | | | | | | | 2200 mm (7'3") | | | | 2500 mm (8'3") | | | | 2800 mm (9'3") | | | | |
| | Width | | Weight* | | Capacity (ISO) | | Adapters | Free on wheels | Dozer lowered | 1 set of stabilizer lowered | Fully stabilized | Free on wheels | Dozer lowered | 1 set of stabilizer lowered | Fully stabilized | Free on wheels | Dozer lowered | 1 set of stabilizer lowered | Fully stabilized | |
| | mm | in | kg | lb | m ³ | yd ³ | | | | | | | | | | | | | | |
| Excavation | 600 | 24 | 478 | 1,054 | 0.38 | 0.50 | 3 | | | | | | | | | | | | | |
| | 750 | 30 | 507 | 1,118 | 0.52 | 0.68 | 3 | | | | | | | | | | | | | |
| | 900 | 35 | 568 | 1,252 | 0.65 | 0.85 | 4 | | | | | | | | | | | | | |
| | 1000 | 39 | 602 | 1,327 | 0.75 | 0.98 | 4 | | | | | | | | | | | | | |
| | 1100 | 43 | 634 | 1,398 | 0.84 | 1.10 | 4 | | | | | | | | | | | | | |
| | 1200 | 47 | 678 | 1,495 | 0.94 | 1.23 | 5 | | | | | | | | | | | | | |
| | 1300 | 51 | 710 | 1,566 | 1.03 | 1.35 | 5 | | | | | | | | | | | | | |
| | 1400 | 55 | 744 | 1,641 | 1.13 | 1.48 | 5 | | | | | | | | | | | | | |
| Extreme Excavation | 1200 | 47 | 712 | 1,570 | 0.94 | 1.23 | 5 | | | | | | | | | | | | | |
| | 1300 | 51 | 745 | 1,643 | 1.03 | 1.35 | 5 | | | | | | | | | | | | | |
| Excavation (leveling) | 600 | 24 | 514 | 1,133 | 0.41 | 0.54 | 3 | | | | | | | | | | | | | |
| | 750 | 30 | 544 | 1,200 | 0.56 | 0.73 | 3 | | | | | | | | | | | | | |
| | 800 | 31 | 582 | 1,283 | 0.61 | 0.80 | 4 | | | | | | | | | | | | | |
| | 900 | 35 | 611 | 1,347 | 0.70 | 0.92 | 4 | | | | | | | | | | | | | |
| | 1000 | 39 | 651 | 1,435 | 0.82 | 1.07 | 4 | | | | | | | | | | | | | |
| | 1100 | 43 | 687 | 1,515 | 0.92 | 1.20 | 4 | | | | | | | | | | | | | |
| | 1200 | 47 | 740 | 1,632 | 1.04 | 1.36 | 5 | | | | | | | | | | | | | |
| | 1300 | 51 | 777 | 1,713 | 1.14 | 1.49 | 5 | | | | | | | | | | | | | |
| | 1400 | 55 | 813 | 1,793 | 1.26 | 1.65 | 5 | | | | | | | | | | | | | |
| Extreme Excavation (leveling) | 1200 | 47 | 772 | 1,702 | 1.04 | 1.36 | 5 | | | | | | | | | | | | | |
| | 1300 | 51 | 809 | 1,784 | 1.14 | 1.49 | 5 | | | | | | | | | | | | | |
| Ditch Cleaning | 1800 | 71 | 630 | 1,389 | 0.90 | 1.18 | | | | | | | | | | | | | | |
| | 2000 | 79 | 685 | 1,510 | 1.00 | 1.31 | | | | | | | | | | | | | | |
| Tiltable Ditch Cleaning | 1800 | 71 | 875 | 1,929 | 0.75 | 0.98 | | | | | | | | | | | | | | |
| | 2000 | 79 | 912 | 2,011 | 0.84 | 1.10 | | | | | | | | | | | | | | |

* Bucket weight includes Ground Engaging Tools

| | | | |
|--|--|---|--|
|  | Maximum material density 1800 kg/m ³ (3,000 lb/yd ³) |  | Maximum material density 1200 kg/m ³ (2,000 lb/yd ³) |
|  | Maximum material density 1500 kg/m ³ (2,500 lb/yd ³) |  | Not recommended |

M318D Wheel Excavator Specifications

Work Tools Matching Guide

When choosing between various work tool models that can be installed onto the same machine configuration, consider work tool application, productivity requirements, and durability. Refer to work tool specifications for application recommendations and productivity information.

| Without Quick Coupler | | Variable Adjustable Boom 5260 mm (17'3") | | | | | | | | | | | | One-Piece Boom 5350 mm (17'7") | | | | | | | | | | | | |
|--------------------------------------|-------------------------------|---|------|------|--------|-------------------------------|------|------|--------|------------------------------|------|------|--------|-----------------------------------|------|------|--------|-------------------------------|------|------|--------|------------------------------|------|------|--------|--|
| | | Dozer lowered | | | | 2 sets of stabilizers lowered | | | | Dozer and stabilizer lowered | | | | Dozer lowered | | | | 2 sets of stabilizers lowered | | | | Dozer and stabilizer lowered | | | | |
| | | 2200 | 2500 | 2800 | 3300 | 2200 | 2500 | 2800 | 3300 | 2200 | 2500 | 2800 | 3300 | 2200 | 2500 | 2800 | 3300 | 2200 | 2500 | 2800 | 3300 | 2200 | 2500 | 2800 | 3300 | |
| | | 7'3" | 8'3" | 9'3" | 10'10" | 7'3" | 8'3" | 9'3" | 10'10" | 7'3" | 8'3" | 9'3" | 10'10" | 7'3" | 8'3" | 9'3" | 10'10" | 7'3" | 8'3" | 9'3" | 10'10" | 7'3" | 8'3" | 9'3" | 10'10" | |
| Hammers | H115 S, H120C S, H130 S | | | | | | | | | | | | | | | | | | | | | | | | | |
| Multiprocessors | MP15 | CC, CR | | | | | | | | | | | | | | | | | | | | | | | | |
| | MP15 | PP, PS | | | | | | | | | | | | | | | | | | | | | | | | |
| | MP15 | S | | | | | | | | | | | | | | | | | | | | | | | | |
| | MP20 | CC, CR | | | | | | | | | | | | | | | | | | | | | | | | |
| | MP20 | PP, PS, S | | | | | | | | | | | | | | | | | | | | | | | | |
| Hydraulic Shears (* boom mounted) | S320B | | | | | | | | | | | | | | | | | | | | | | | | | |
| | S320B* | | | | | | | | | | | | | | | | | | | | | | | | | |
| | S325B* | | | | | | | | | | | | | | | | | | | | | | | | | |
| Compactor | CVP75 | | | | | | | | | | | | | | | | | | | | | | | | | |
| GSH15B 4 tines | 400 L (0.53 yd ³) | | | | | | | | | | | | | | | | | | | | | | | | | |
| | 500 L (0.66 yd ³) | | | | | | | | | | | | | | | | | | | | | | | | | |
| | 600 L (0.79 yd ³) | | | | | | | | | | | | | | | | | | | | | | | | | |
| | 800 L (1.05 yd ³) | | | | | | | | | | | | | | | | | | | | | | | | | |
| | GSH20B 4 tines | 600 L (0.79 yd ³) | | | | | | | | | | | | | | | | | | | | | | | | |
| | | 800 L (1.05 yd ³) | | | | | | | | | | | | | | | | | | | | | | | | |
| | | 1000 L (1.3 yd ³) | | | | | | | | | | | | | | | | | | | | | | | | |

360° Working Range
Over the front only

Maximum material density 3000 kg/m³ (5,000 lb/yd³)
Maximum material density 1800 kg/m³ (3,000 lb/yd³)
Maximum material density 1200 kg/m³ (2,000 lb/yd³)

Lift Capacities – Variable Adjustable Boom (5260 mm [17'3"])

All values are without bucket and without QC, with counterweight (4000 kg [8,810 lb]), heavy lift on.

| Short Stick 2200 mm (7'3") | Undercarriage configuration | 3.0 m | | | 4.5 m | | | 6.0 m | | | 7.5 m | | | Load point height | | | m |
|----------------------------------|-----------------------------|--|-----------------|----------------|----------------|-----------------|----------------|----------------|-----------------|----------------|----------------|-----------------|----------------|-------------------|-------------------|-------|------|
| | | Load at maximum reach (sticknose/bucket pin) | Load over front | Load over rear | Load over side | Load over front | Load over rear | Load over side | Load over front | Load over rear | Load over side | Load over front | Load over rear | Load over side | Load point height | | |
| 6.0 m | Rear dozer up | kg | | | *6700 | 5800 | 5050 | 5050 | 3600 | 3150 | | | | *4350 | 3300 | 2900 | 6.25 |
| | Rear dozer down | kg | | | *6700 | 5750 | | *5750 | 3600 | | | | | *4350 | 3300 | 3300 | |
| | Dozer and stabilizer down | kg | | | *6700 | 5700 | | *5750 | 5300 | | | | | *4350 | 3350 | *4350 | |
| | 2 sets of stabilizers down | kg | | | *6700 | 5700 | *6700 | *5750 | 5750 | | | | | *4350 | 3350 | *4350 | |
| | Wide axle rear dozer up | kg | | | 5800 | 5500 | 5500 | 3600 | 3450 | | | | | 3350 | 3200 | 3200 | |
| 4.5 m | Rear dozer up | kg | | | *7650 | 5500 | 4800 | 4950 | 3500 | 3050 | | | | 3800 | 2650 | 2300 | 7.07 |
| | Rear dozer down | kg | | | *7650 | 5500 | | *6350 | 3500 | | | | | *4150 | 2650 | 2650 | |
| | Dozer and stabilizer down | kg | | | *7650 | 5200 | | *6350 | 5200 | | | | | *4150 | 3950 | 3950 | |
| | 2 sets of stabilizers down | kg | | | *7650 | 5200 | *7650 | *6350 | 6050 | | | | | *4150 | *4150 | *4150 | |
| | Wide axle rear dozer up | kg | | | 5550 | 5250 | 3500 | 3500 | 3350 | | | | | 2650 | 2550 | 2550 | |
| 3.0 m | Rear dozer up | kg | | | 7400 | 5050 | 4350 | 4800 | 3350 | 2900 | | | | 3400 | 2350 | 2050 | 7.50 |
| | Rear dozer down | kg | | | *9100 | 5050 | | *6900 | 3350 | | | | | *4200 | 2350 | 2350 | |
| | Dozer and stabilizer down | kg | | | *9100 | 7800 | | *6900 | 5000 | | | | | *4200 | 3550 | 3550 | |
| | 2 sets of stabilizers down | kg | | | *9100 | 7800 | *9100 | *6900 | 5850 | | | | | *4200 | 4100 | 4100 | |
| | Wide axle rear dozer up | kg | | | 5100 | 4800 | 4800 | 3350 | 3200 | | | | | 2350 | 2250 | 2250 | |
| 1.5 m | Rear dozer up | kg | | | 6950 | 4700 | 4000 | 4600 | 3150 | 2700 | 3300 | 2300 | 2000 | 3250 | 2250 | 1950 | 7.59 |
| | Rear dozer down | kg | | | *10 150 | 4650 | | *7400 | 3150 | | | | | *4500 | 2250 | 2250 | |
| | Dozer and stabilizer down | kg | | | *10 150 | 7350 | | *7400 | 4800 | | | | | *4500 | 3400 | 3400 | |
| | 2 sets of stabilizers down | kg | | | *10 150 | 8750 | | *7400 | 5650 | | *5600 | 4050 | 3500 | *4500 | 3950 | 3950 | |
| | Wide axle rear dozer up | kg | | | 4700 | 4400 | 4400 | 3150 | 3000 | | | 2300 | 2200 | 2250 | 2150 | 2150 | |
| 0.0 m | Rear dozer up | kg | | | 6750 | 4500 | 3800 | 4450 | 3050 | 2600 | | | | 3350 | 2300 | 2000 | 7.38 |
| | Rear dozer down | kg | | | *10 150 | 4450 | | *7450 | 7000 | 3050 | | | | *5050 | 2300 | 2300 | |
| | Dozer and stabilizer down | kg | | | *10 150 | 7150 | | *7450 | 4700 | | | | | *5050 | 3500 | 3500 | |
| | 2 sets of stabilizers down | kg | | | *10 150 | 8500 | | *7450 | 7250 | 5500 | | | | *5050 | 4100 | 4100 | |
| | Wide axle rear dozer up | kg | | | 4500 | 4250 | 4250 | 3050 | 2900 | | | | | 2300 | 2200 | 2200 | |
| -1.5 m | Rear dozer up | kg | *10 300 | 8500 | 6950 | 6750 | 4450 | 3800 | 4450 | 3000 | 2600 | | | 3750 | 2550 | 2200 | 6.81 |
| | Rear dozer down | kg | *10 300 | 8350 | | *9200 | 4450 | | *6800 | 3000 | | | | *5550 | 2550 | 2550 | |
| | Dozer and stabilizer down | kg | *10 300 | 8350 | *10 300 | *9200 | 7100 | | *6800 | 4650 | | | | *5550 | 3950 | 3950 | |
| | 2 sets of stabilizers down | kg | *10 300 | 8350 | *10 300 | *9200 | 8500 | | *6800 | 5450 | | | | *5550 | 4600 | 4600 | |
| | Wide axle rear dozer up | kg | 8500 | 7850 | 7850 | 4500 | 4200 | | 3000 | 2850 | | | | 2550 | 2450 | 2450 | |
| -3.0 m | Rear dozer up | kg | | | 6850 | 4600 | 3900 | | | | | | | 4750 | 3250 | 2800 | 5.80 |
| | Rear dozer down | kg | | | *7200 | 4550 | | | | | | | | *5000 | 3250 | 3250 | |
| | Dozer and stabilizer down | kg | | | *7200 | 7200 | | | | | | | | *5000 | 5000 | 5000 | |
| | 2 sets of stabilizers down | kg | | | *7200 | 7200 | | | | | | | | *5000 | 5000 | 5000 | |
| | Wide axle rear dozer up | kg | | | 4600 | 4300 | 4300 | | | | | | | 3250 | 3100 | 3100 | |

| Short Stick 2200 mm (7'3") | Undercarriage configuration | 10.0 ft | | | 15.0 ft | | | 20.0 ft | | | 25.0 ft | | | Load point height | | | ft |
|----------------------------------|-----------------------------|--|-----------------|----------------|----------------|-----------------|----------------|----------------|-----------------|----------------|----------------|-----------------|----------------|-------------------|-------------------|--------|-------|
| | | Load at maximum reach (sticknose/bucket pin) | Load over front | Load over rear | Load over side | Load over front | Load over rear | Load over side | Load over front | Load over rear | Load over side | Load over front | Load over rear | Load over side | Load point height | | |
| 20.0 ft | Rear dozer up | lb | | | *14,600 | 12,500 | 10,900 | 10,800 | 7,700 | 6,700 | | | | *9,600 | 7,500 | 6,500 | 20.28 |
| | Rear dozer down | lb | | | *14,600 | 12,400 | | *10,900 | 7,700 | | | | | *9,600 | 7,500 | 7,500 | |
| | Dozer and stabilizer down | lb | | | *14,600 | 14,600 | | *10,900 | 10,900 | | | | | *9,600 | 9,600 | 9,600 | |
| | 2 sets of stabilizers down | lb | | | *14,600 | 14,600 | *14,600 | *10,900 | 10,900 | | | | | *9,600 | 9,600 | 9,600 | |
| | Wide axle rear dozer up | lb | | | 12,500 | 11,900 | 11,900 | 7,700 | 7,300 | | | | | 7,500 | 7,100 | 7,100 | |
| 15.0 ft | Rear dozer up | lb | | | *16,500 | 11,900 | 10,300 | 10,700 | 7,600 | 6,600 | | | | 8,400 | 5,900 | 5,100 | 23.10 |
| | Rear dozer down | lb | | | *16,500 | 11,800 | | *13,900 | 7,600 | | | | | *9,200 | 5,900 | 5,900 | |
| | Dozer and stabilizer down | lb | | | *16,500 | 16,500 | | *13,900 | 11,200 | | | | | *9,200 | 8,800 | 8,800 | |
| | 2 sets of stabilizers down | lb | | | *16,500 | 16,500 | *16,500 | *13,900 | 13,000 | | | | | *9,200 | 9,200 | 9,200 | |
| | Wide axle rear dozer up | lb | | | 11,900 | 11,300 | 11,300 | 7,600 | 7,200 | | | | | 5,900 | 5,700 | 5,700 | |
| 10.0 ft | Rear dozer up | lb | | | 15,900 | 10,900 | 9,400 | 10,300 | 7,200 | 6,300 | | | | 7,500 | 5,200 | 4,500 | 24.57 |
| | Rear dozer down | lb | | | *19,600 | 10,900 | | *15,000 | 7,200 | | | | | *9,300 | 5,200 | 5,200 | |
| | Dozer and stabilizer down | lb | | | *19,600 | 16,800 | | *15,000 | 10,800 | | | | | *9,300 | 7,900 | 7,900 | |
| | 2 sets of stabilizers down | lb | | | *19,600 | 19,600 | *19,600 | *15,000 | 12,600 | | | | | *9,300 | 9,100 | 9,100 | |
| | Wide axle rear dozer up | lb | | | 11,000 | 10,400 | 10,400 | 7,200 | 6,900 | | | | | 5,200 | 5,000 | 5,000 | |
| 5.0 ft | Rear dozer up | lb | | | 15,000 | 10,100 | 8,600 | 9,900 | 6,800 | 5,900 | | | | 7,200 | 4,900 | 4,300 | 24.90 |
| | Rear dozer down | lb | | | *21,900 | 10,000 | | 15,400 | 6,800 | | | | | *9,900 | 5,000 | 5,000 | |
| | Dozer and stabilizer down | lb | | | *21,900 | 15,800 | | 15,600 | 10,400 | | | | | *9,900 | 7,500 | 7,500 | |
| | 2 sets of stabilizers down | lb | | | *21,900 | 18,800 | | 15,900 | 12,100 | | | | | *9,900 | 8,800 | 8,800 | |
| | Wide axle rear dozer up | lb | | | 10,100 | 9,600 | 9,600 | 6,800 | 6,500 | | | | | 5,000 | 4,700 | 4,700 | |
| 0.0 ft | Rear dozer up | lb | | | 14,600 | 9,700 | 8,200 | 9,600 | 6,600 | 5,600 | | | | 7,400 | 5,100 | 4,400 | 24.21 |
| | Rear dozer down | lb | | | *22,000 | 9,600 | | 15,000 | 6,500 | | | | | *11,100 | 5,100 | 5,100 | |
| | Dozer and stabilizer down | lb | | | *22,000 | 15,400 | | 15,300 | 10,100 | | | | | *11,100 | 7,800 | 7,800 | |
| | 2 sets of stabilizers down | lb | | | *22,000 | 18,300 | | 16,100 | 11,800 | | | | | *11,100 | 9,000 | 9,000 | |
| | Wide axle rear dozer up | lb | | | 9,700 | 9,200 | 9,200 | 6,600 | 6,200 | | | | | 5,100 | 4,800 | 4,800 | |
| -5.0 ft | Rear dozer up | lb | *23,500 | 18,200 | 14,900 | 14,500 | 9,600 | 8,200 | 9,600 | 6,500 | 5,600 | | | 8,300 | 5,700 | 4,900 | 22.31 |
| | Rear dozer down | lb | *23,500 | 17,900 | | *20,000 | 9,600 | | *14,600 | 6,500 | | | | *12,200 | 5,700 | 5,700 | |
| | Dozer and stabilizer down | lb | *23,500 | 23,500 | | *20,000 | 15,300 | | *14,600 | 10,100 | | | | *12,200 | 8,700 | 8,700 | |
| | 2 sets of stabilizers down | lb | *23,500 | 23,500 | *23,500 | *20,000 | 18,200 | | *14,600 | 11,800 | | | | *12,200 | 10,100 | 10,100 | |
| | Wide axle rear dozer up | lb | 18,200 | 16,800 | 16,800 | 9,700 | 9,100 | | 6,500 | 6,200 | | | | 5,700 | 5,400 | 5,400 | |
| -10.0 ft | Rear dozer up | lb | | | 14,800 | 9,900 | 8,400 | | | | | | | 10,600 | 7,300 | 6,200 | 18.90 |
| | Rear dozer down | lb | | | *15,400 | 9,800 | | | | | | | | *11,000 | 7,200 | 7,200 | |
| | Dozer and stabilizer down | lb | | | *15,400 | 15,400 | | | | | | | | *11,000 | 11,000 | 11,000 | |
| | 2 sets of stabilizers down | lb | | | *15,400 | 15,400 | | | | | | | | *11,000 | 11,000 | 11,000 | |
| | Wide axle rear dozer up | lb | | | 9,900 | 9,300 | 9,300 | | | | | | | 7,300 | 6,900 | 6,900 | |

*Limited by hydraulic rather than tipping load.

Lift capacity ratings are based on ISO 10567:2007, they do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. The load point is the center line of the bucket pivot mounting pin on the stick. The oscillating axle must be locked. Lifting capacities are based on the machine standing on a firm uniform supporting surface and the Variable Boom Cylinder adjusted to the maximum length. For lifting capacity including bucket and/or quick coupler, the respective weight has to be subtracted from above values. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Always refer to the appropriate Operation and Maintenance Manual for specific product information.

M318D Wheel Excavator Specifications

Lift Capacities – Variable Adjustable Boom (5260 mm [17'3"])

All values are without bucket and without QC, with counterweight (4000 kg [8,810 lb]), heavy lift on.

| Medium Stick 2500 mm (8'3") | Load at maximum reach (sticknose/bucket pin) | Load over front | Load over rear | Load over side | Load point height | Undercarriage configuration | | | | | | | | | | | | m |
|-----------------------------------|--|-----------------|----------------|----------------|-------------------|-----------------------------|------|------|-------|-------|------|-------|------|------|-------|-------|------|------|
| | | | | | | 3.0 m | | | 4.5 m | | | 6.0 m | | | 7.5 m | | | |
| 6.0 m | Rear dozer up | kg | | | | *6250 | 5850 | 5100 | 5100 | 3650 | 3200 | | | | *3300 | 3050 | 2650 | 6.63 |
| | Rear dozer down | kg | | | | *6250 | 5850 | | | *5550 | 3650 | | | | | *3300 | 3050 | |
| | Dozer and stabilizer down | kg | | | | *6250 | 5850 | | | *5550 | 5350 | | | | | *3300 | 3300 | |
| | 2 sets of stabilizers down | kg | | | | *6250 | 6250 | | | *5550 | 5550 | | | | | *3300 | 3300 | |
| | Wide axle rear dozer up | kg | | | | 5900 | 5600 | | | 3650 | 3500 | | | | | 3050 | 2900 | |
| 4.5 m | Rear dozer up | kg | | | | *7250 | 5600 | 4850 | 5000 | 3550 | 3100 | | | | *3150 | 2450 | 2150 | 7.41 |
| | Rear dozer down | kg | | | | *7250 | 5550 | | | *6150 | 3550 | | | | | *3150 | 2500 | |
| | Dozer and stabilizer down | kg | | | | *7250 | 5250 | | | *6150 | 5250 | | | | | *3150 | 3150 | |
| | 2 sets of stabilizers down | kg | | | | *7250 | 7250 | | | *6150 | 6050 | | | | | *3150 | 3150 | |
| | Wide axle rear dozer up | kg | | | | 5600 | 5300 | | | 3550 | 3400 | | | | | 2500 | 2350 | |
| 3.0 m | Rear dozer up | kg | | | | 7500 | 5150 | 4450 | 4800 | 3350 | 2950 | 3400 | 2350 | 2050 | 3200 | 2200 | 1900 | 7.82 |
| | Rear dozer down | kg | | | | *8800 | 5100 | | | *6750 | 3350 | | | | | *3200 | 2200 | |
| | Dozer and stabilizer down | kg | | | | *8800 | 7900 | | | *6750 | 5050 | | | | | *3200 | 3200 | |
| | 2 sets of stabilizers down | kg | | | | *8800 | 8800 | | | *6750 | 5850 | | | | | *3200 | 3200 | |
| | Wide axle rear dozer up | kg | | | | 5150 | 4900 | | | 3400 | 3200 | | | | | 2200 | 2100 | |
| 1.5 m | Rear dozer up | kg | | | | 7000 | 4750 | 4050 | 4600 | 3200 | 2750 | 3350 | 2300 | 2000 | 3050 | 2100 | 1800 | 7.91 |
| | Rear dozer down | kg | | | | *10 000 | 4700 | | | 7150 | 3150 | | | | *3350 | 2100 | | |
| | Dozer and stabilizer down | kg | | | | *10 000 | 7400 | | | 7250 | 4850 | | | | *3350 | 3250 | | |
| | 2 sets of stabilizers down | kg | | | | *10 000 | 8800 | | | *7300 | 5650 | | | | *3350 | 3350 | | |
| | Wide axle rear dozer up | kg | | | | 4750 | 4500 | | | 3200 | 3050 | | | | 2100 | 2000 | | |
| 0.0 m | Rear dozer up | kg | | | | 6800 | 4500 | 3850 | 4450 | 3050 | 2600 | 3250 | 2250 | 1900 | 3150 | 2150 | 1850 | 7.70 |
| | Rear dozer down | kg | | | | *10 250 | 4500 | | | 7000 | 3050 | | | | *3750 | 2150 | | |
| | Dozer and stabilizer down | kg | | | | *10 250 | 7150 | | | 7100 | 4700 | | | | *3750 | 3300 | | |
| | 2 sets of stabilizers down | kg | | | | *10 250 | 8550 | | | 7250 | 5500 | | | | *3750 | 3750 | | |
| | Wide axle rear dozer up | kg | | | | 4500 | 4250 | | | 3050 | 2900 | | | | 2150 | 2050 | | |
| -1.5 m | Rear dozer up | kg | *9500 | 8400 | 6900 | 6700 | 4450 | 3800 | 4400 | 3000 | 2550 | | | | 3450 | 2400 | 2050 | 7.16 |
| | Rear dozer down | kg | | *9500 | 8300 | *9500 | 4450 | | | 6950 | 3000 | | | | *4400 | 2400 | | |
| | Dozer and stabilizer down | kg | | *9500 | 9500 | *9500 | 7100 | | | *7000 | 4650 | | | | *4400 | 3650 | | |
| | 2 sets of stabilizers down | kg | | *9500 | 9500 | *9500 | 8450 | | | *7000 | 5450 | | | | *4400 | 4250 | | |
| | Wide axle rear dozer up | kg | | 8450 | 7800 | *9500 | 4450 | 4200 | | | 3000 | 2850 | | | 2400 | 2250 | | |
| -3.0 m | Rear dozer up | kg | | | | 6800 | 4550 | 3850 | 4500 | 3050 | 2650 | | | | 4300 | 2950 | 2550 | 6.21 |
| | Rear dozer down | kg | | | | *7700 | 4500 | | | *5350 | 3050 | | | | *4900 | 2950 | | |
| | Dozer and stabilizer down | kg | | | | *7700 | 7200 | | | *5350 | 4700 | | | | *4900 | 4500 | | |
| | 2 sets of stabilizers down | kg | | | | *7700 | 7700 | | | *5350 | 5350 | | | | *4900 | 4900 | | |
| | Wide axle rear dozer up | kg | | | | 4550 | 4300 | | | 3050 | 2900 | | | | 2950 | 2800 | | |

| Medium Stick 2500 mm (8'3") | Load at maximum reach (sticknose/bucket pin) | Load over front | Load over rear | Load over side | Load point height | Undercarriage configuration | | | | | | | | | | | | ft |
|-----------------------------------|--|-----------------|----------------|----------------|-------------------|-----------------------------|--------|--------|---------|---------|--------|---------|-------|-------|---------|---------|--------|-------|
| | | | | | | 10.0 ft | | | 15.0 ft | | | 20.0 ft | | | 25.0 ft | | | |
| 20.0 ft | Rear dozer up | lb | | | | *13,700 | 12,600 | 11,000 | 11,000 | 7,800 | 6,800 | | | | *7,400 | 6,800 | 5,900 | 21.56 |
| | Rear dozer down | lb | | | | *13,700 | 12,600 | | | *11,500 | 7,800 | | | | | *7,400 | 6,800 | |
| | Dozer and stabilizer down | lb | | | | *13,700 | 13,700 | | | *11,500 | 11,500 | | | | | *7,400 | 7,400 | |
| | 2 sets of stabilizers down | lb | | | | *13,700 | 13,700 | | | *11,500 | 11,500 | | | | | *7,400 | 7,400 | |
| | Wide axle rear dozer up | lb | | | | 12,700 | 12,000 | | | 7,800 | 7,500 | | | | | 6,800 | 6,500 | |
| 15.0 ft | Rear dozer up | lb | | | | *15,700 | 12,100 | 10,500 | 10,800 | 7,600 | 6,700 | | | | *7,000 | 5,500 | 4,800 | 24.21 |
| | Rear dozer down | lb | | | | *15,700 | 12,000 | | | *13,400 | 7,600 | | | | | *7,000 | 5,500 | |
| | Dozer and stabilizer down | lb | | | | *15,700 | 15,700 | | | *13,400 | 11,300 | | | | | *7,000 | 7,000 | |
| | 2 sets of stabilizers down | lb | | | | *15,700 | 15,700 | | | *13,400 | 13,100 | | | | | *7,000 | 7,000 | |
| | Wide axle rear dozer up | lb | | | | 12,100 | 11,500 | | | 7,700 | 7,300 | | | | | 5,500 | 5,300 | |
| 10.0 ft | Rear dozer up | lb | | | | 16,100 | 11,100 | 9,600 | 10,400 | 7,300 | 6,300 | 7,300 | 5,100 | 4,400 | *7,000 | 4,900 | 4,200 | 25.62 |
| | Rear dozer down | lb | | | | *18,900 | 11,100 | | | *14,600 | 7,300 | | | | | *7,000 | 4,900 | |
| | Dozer and stabilizer down | lb | | | | *18,900 | 17,000 | | | *14,600 | 10,900 | | | | | *7,000 | 7,000 | |
| | 2 sets of stabilizers down | lb | | | | *18,900 | 18,900 | | | *14,600 | 12,600 | | | | | *7,000 | 7,000 | |
| | Wide axle rear dozer up | lb | | | | 11,100 | 10,500 | | | 7,300 | 6,900 | | | | | 4,900 | 4,700 | |
| 5.0 ft | Rear dozer up | lb | | | | 15,100 | 10,200 | 8,700 | 9,900 | 6,900 | 5,900 | 7,200 | 4,900 | 4,300 | 6,800 | 4,700 | 4,000 | 25.95 |
| | Rear dozer down | lb | | | | *21,600 | 10,200 | | | 15,400 | 6,800 | | | | | *7,400 | 4,700 | |
| | Dozer and stabilizer down | lb | | | | *21,600 | 16,000 | | | 15,600 | 10,400 | | | | | *7,400 | 7,100 | |
| | 2 sets of stabilizers down | lb | | | | *21,600 | 18,900 | | | *15,800 | 12,200 | | | | | *7,400 | 7,400 | |
| | Wide axle rear dozer up | lb | | | | 10,200 | 9,700 | | | 6,900 | 6,500 | | | | | 4,700 | 4,400 | |
| 0.0 ft | Rear dozer up | lb | | | | 14,600 | 9,700 | 8,300 | 9,600 | 6,600 | 5,600 | 7,000 | 4,800 | 4,200 | 6,900 | 4,800 | 4,100 | 25.26 |
| | Rear dozer down | lb | | | | *22,200 | 9,700 | | | 15,000 | 6,600 | | | | | *8,200 | 4,800 | |
| | Dozer and stabilizer down | lb | | | | *22,200 | 15,400 | | | 15,300 | 10,100 | | | | | *8,200 | 7,300 | |
| | 2 sets of stabilizers down | lb | | | | *22,200 | 18,300 | | | *16,100 | 11,800 | | | | | *8,200 | 8,200 | |
| | Wide axle rear dozer up | lb | | | | 9,800 | 9,200 | | | 6,600 | 6,200 | | | | | 4,800 | 4,500 | |
| -5.0 ft | Rear dozer up | lb | *21,700 | 18,100 | 14,800 | 14,500 | 9,600 | 8,100 | 9,500 | 6,500 | 5,500 | | | | 7,700 | 5,200 | 4,500 | 23.46 |
| | Rear dozer down | lb | | *21,700 | 17,800 | *20,600 | 9,600 | | | 14,900 | 6,500 | | | | | *9,800 | 5,300 | |
| | Dozer and stabilizer down | lb | | *21,700 | 21,700 | *20,600 | 15,300 | | | *15,100 | 10,000 | | | | | *9,800 | 8,100 | |
| | 2 sets of stabilizers down | lb | | *21,700 | 21,700 | *20,600 | 18,200 | | | *15,100 | 11,700 | | | | | *9,800 | 9,400 | |
| | Wide axle rear dozer up | lb | | 18,100 | 16,700 | *20,600 | 9,600 | 9,100 | | | 6,500 | 6,100 | | | | 5,300 | 5,000 | |
| -10.0 ft | Rear dozer up | lb | | | | 14,700 | 9,800 | 8,300 | 9,700 | 6,600 | 5,700 | | | | 9,600 | 6,500 | 5,600 | 20.24 |
| | Rear dozer down | lb | | | | *16,600 | 9,700 | | | *11,100 | 6,600 | | | | | *10,700 | 6,500 | |
| | Dozer and stabilizer down | lb | | | | *16,600 | 15,500 | | | *11,100 | 10,200 | | | | | *10,700 | 10,100 | |
| | 2 sets of stabilizers down | lb | | | | *16,600 | 16,600 | | | *11,100 | 11,100 | | | | | *10,700 | 10,700 | |
| | Wide axle rear dozer up | lb | | | | 9,800 | 9,200 | | | 6,700 | 6,300 | | | | | 6,600 | 6,200 | |

*Limited by hydraulic rather than tipping load.

Lift capacity ratings are based on ISO 10567:2007, they do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. The load point is the center line of the bucket pivot mounting pin on the stick. The oscillating axle must be locked. Lifting capacities are based on the machine standing on a firm uniform supporting surface and the Variable Boom Cylinder adjusted to the maximum length. For lifting capacity including bucket and/or quick coupler, the respective weight has to be subtracted from above values. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Always refer to the appropriate Operation and Maintenance Manual for specific product information.

Lift Capacities – Variable Adjustable Boom (5260 mm [17'3"])

All values are without bucket and without QC, with counterweight (4000 kg [8,810 lb]), heavy lift on.

| Long Stick 2800 mm (9'3") | Undercarriage configuration | 3.0 m | | | 4.5 m | | | 6.0 m | | | 7.5 m | | | Load point height | | | m | |
|---------------------------------|-----------------------------|-------|---------|---------|---------|-------|---------|-------|-------|-------|-------|------|-------|-------------------|-------|-------|------|------|
| | | kg | kg | kg | kg | kg | kg | kg | kg | kg | kg | kg | kg | kg | kg | | | |
| 6.0 m | Rear dozer up | kg | | | | | | 5200 | 3700 | 3250 | | | | *2900 | 2800 | 2450 | 6.98 | |
| | Rear dozer down | kg | | | | | | | *5200 | 3700 | | | | *2900 | *2900 | 2800 | | |
| | Dozer and stabilizer down | kg | | | | | | | *5200 | *5200 | | | | *2900 | *2900 | *2900 | | |
| | 2 sets of stabilizers down | kg | | | | | | | *5200 | *5200 | *5200 | | | *2900 | *2900 | *2900 | | |
| | Wide axle rear dozer up | kg | | | | | | | 3700 | 3550 | | | | *2900 | 2850 | 2700 | | |
| 4.5 m | Rear dozer up | kg | | | | *6650 | 5700 | 4950 | 5050 | 3600 | 3150 | 3500 | 2450 | 2150 | *2800 | 2350 | 2050 | 7.72 |
| | Rear dozer down | kg | | | | *6650 | *6650 | 5650 | | *5900 | 3600 | | *3950 | 2450 | *2800 | *2800 | | |
| | Dozer and stabilizer down | kg | | | | *6650 | *6650 | *6650 | | *5900 | 5300 | | *3950 | 3700 | *2800 | *2800 | | |
| | 2 sets of stabilizers down | kg | | | | *6650 | *6650 | *6650 | | *5900 | *5900 | | *3950 | *3950 | *2800 | *2800 | | |
| | Wide axle rear dozer up | kg | | | | | 5700 | 5400 | | | 3600 | 3450 | | | *2800 | *2800 | 2250 | |
| 3.0 m | Rear dozer up | kg | | | | 7600 | 5250 | 4500 | 4850 | 3400 | 2950 | 3450 | 2400 | 2100 | *2800 | 2100 | 1800 | 8.10 |
| | Rear dozer down | kg | | | | | *8450 | 5200 | | *6550 | 3400 | | *5150 | 2400 | *2800 | *2800 | | |
| | Dozer and stabilizer down | kg | | | | | *8450 | 8000 | | *6550 | 5100 | | 5250 | 3600 | *2800 | *2800 | | |
| | 2 sets of stabilizers down | kg | | | | | *8450 | *8450 | | *6550 | 5900 | | *5550 | 5400 | *2800 | *2800 | | |
| | Wide axle rear dozer up | kg | | | | | 5250 | 4950 | | | 3400 | 3250 | | 2400 | 2300 | 2100 | 2000 | |
| 1.5 m | Rear dozer up | kg | | | | 7100 | 4800 | 4100 | 4650 | 3200 | 2750 | 3350 | 2300 | 2000 | 2900 | 2000 | 1750 | 8.19 |
| | Rear dozer down | kg | | | | | *9800 | 4750 | | *7200 | 3200 | | *5050 | 2300 | *2950 | *2950 | | |
| | Dozer and stabilizer down | kg | | | | | *9800 | 7500 | | *7200 | 4900 | | 5150 | 3500 | *2950 | *2950 | | |
| | 2 sets of stabilizers down | kg | | | | | *9800 | 8850 | | *7200 | 5700 | | *5800 | 5250 | *2950 | *2950 | | |
| | Wide axle rear dozer up | kg | | | | | 4800 | 4550 | | | 3200 | 3050 | | 2300 | 2200 | 2000 | 1900 | |
| 0.0 m | Rear dozer up | kg | | | | 6800 | 4550 | 3850 | 4500 | 3050 | 2600 | 3250 | 2250 | 1950 | 3000 | 2050 | 1750 | 7.99 |
| | Rear dozer down | kg | | | | | *10 250 | 4500 | | 7000 | 3050 | | 4950 | 2250 | *3250 | *3250 | | |
| | Dozer and stabilizer down | kg | | | | | *10 250 | 7200 | | 4700 | 5100 | | 5100 | 3450 | *3250 | *3150 | | |
| | 2 sets of stabilizers down | kg | | | | | *10 250 | 8550 | | *7450 | 7250 | | *5800 | 5200 | *3250 | *3250 | | |
| | Wide axle rear dozer up | kg | | | | | 4550 | 4300 | | | 3050 | 2900 | | 2250 | 2150 | 2050 | 1950 | |
| -1.5 m | Rear dozer up | kg | *9050 | 8350 | 6800 | 6700 | 4450 | 3750 | 4400 | 3000 | 2550 | | | | 3250 | 2250 | 1900 | 7.48 |
| | Rear dozer down | kg | | *9050 | 8200 | | *9700 | 4400 | | 6950 | 3000 | | | | *3800 | 2250 | | |
| | Dozer and stabilizer down | kg | | *9050 | *9050 | | *9700 | 7100 | | 7050 | 4650 | | | | *3800 | 3450 | | |
| | 2 sets of stabilizers down | kg | | *9050 | *9050 | | *9700 | 8450 | | *7150 | 5450 | | | | *3800 | *3800 | | |
| | Wide axle rear dozer up | kg | | 8350 | 7700 | | 4450 | 4200 | | | 3000 | 2850 | | | 2250 | 2150 | | |
| -3.0 m | Rear dozer up | kg | *11 150 | 8500 | 6950 | 6750 | 4500 | 3800 | 4450 | 3000 | 2600 | | | | 3950 | 2700 | 2300 | 6.58 |
| | Rear dozer down | kg | | *11 150 | 8400 | | *8200 | 4450 | | *5850 | 3000 | | | | *4850 | 2700 | | |
| | Dozer and stabilizer down | kg | | *11 150 | *11 150 | | *8200 | 7150 | | *5850 | 4700 | | | | *4850 | 4150 | | |
| | 2 sets of stabilizers down | kg | | *11 150 | *11 150 | | *8200 | *8200 | | *5850 | 5500 | | | | *4850 | *4850 | | |
| | Wide axle rear dozer up | kg | | 8550 | 7900 | | 4500 | 4250 | | | 3050 | 2900 | | | 2700 | 2550 | | |

| Long Stick 2800 mm (9'3") | Undercarriage configuration | 10.0 ft | | | 15.0 ft | | | 20.0 ft | | | 25.0 ft | | | Load point height | | | ft | |
|---------------------------------|-----------------------------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|--------|---------|-------------------|---------|---------|--------|-------|
| | | lb | lb | lb | lb | lb | lb | lb | lb | lb | lb | lb | lb | lb | lb | | | |
| 20.0 ft | Rear dozer up | lb | | | | | | 11,100 | 8,000 | 7,000 | | | | | *6,400 | 6,300 | 5,500 | 22.67 |
| | Rear dozer down | lb | | | | | | | *11,200 | 7,900 | | | | | *6,400 | *6,400 | 6,300 | |
| | Dozer and stabilizer down | lb | | | | | | | *11,200 | *11,200 | | | | | *6,400 | *6,400 | *6,400 | |
| | 2 sets of stabilizers down | lb | | | | | | | *11,200 | *11,200 | *11,200 | | | | *6,400 | *6,400 | *6,400 | |
| | Wide axle rear dozer up | lb | | | | | | | 8,000 | 7,600 | | | | | *6,400 | 6,300 | 6,000 | |
| 15.0 ft | Rear dozer up | lb | | | | *14,400 | 12,300 | 10,700 | 10,900 | 7,800 | 6,800 | *7,100 | 5,300 | 4,600 | *6,200 | 5,200 | 4,500 | 25.23 |
| | Rear dozer down | lb | | | | | *14,400 | 12,200 | | *12,900 | 7,700 | | *7,100 | 5,300 | *6,200 | *6,200 | | |
| | Dozer and stabilizer down | lb | | | | | *14,400 | *14,400 | | *12,900 | 11,400 | | *7,100 | *7,100 | *6,200 | *6,200 | | |
| | 2 sets of stabilizers down | lb | | | | | *14,400 | *14,400 | | *12,900 | *12,900 | | *7,100 | *7,100 | *6,200 | *6,200 | | |
| | Wide axle rear dozer up | lb | | | | | 12,300 | 11,700 | | | 7,800 | 7,400 | | 5,300 | 5,100 | 5,200 | 5,000 | |
| 10.0 ft | Rear dozer up | lb | | | | 16,300 | 11,300 | 9,800 | 10,500 | 7,400 | 6,400 | 7,400 | 5,200 | 4,500 | *6,200 | 4,600 | 4,000 | 26.57 |
| | Rear dozer down | lb | | | | | *18,200 | 11,200 | | *14,200 | 7,300 | | 11,100 | 5,200 | *6,200 | 4,600 | | |
| | Dozer and stabilizer down | lb | | | | | *18,200 | 17,200 | | *14,200 | 11,000 | | *11,300 | 7,800 | *6,200 | *6,200 | | |
| | 2 sets of stabilizers down | lb | | | | | *18,200 | *18,200 | | *14,200 | 12,700 | | *11,300 | 9,900 | *6,200 | *6,200 | | |
| | Wide axle rear dozer up | lb | | | | | 11,300 | 10,700 | | | 7,400 | 7,000 | | 5,200 | 4,900 | 4,600 | 4,400 | |
| 5.0 ft | Rear dozer up | lb | | | | 15,300 | 10,300 | 8,800 | 10,000 | 6,900 | 6,000 | 7,200 | 5,000 | 4,300 | 6,400 | 4,400 | 3,800 | 26.87 |
| | Rear dozer down | lb | | | | | *21,200 | 10,300 | | 15,500 | 6,900 | | 10,900 | 5,000 | *6,500 | 4,400 | | |
| | Dozer and stabilizer down | lb | | | | | *21,200 | 16,100 | | *15,600 | 10,500 | | 11,100 | 7,600 | *6,500 | *6,500 | | |
| | 2 sets of stabilizers down | lb | | | | | *21,200 | 19,100 | | *15,600 | 12,200 | | 11,300 | 8,800 | *6,500 | *6,500 | | |
| | Wide axle rear dozer up | lb | | | | | 10,400 | 9,800 | | | 6,900 | 6,600 | | 5,000 | 4,800 | 4,400 | 4,200 | |
| 0.0 ft | Rear dozer up | lb | | | | 14,600 | 9,800 | 8,300 | 9,700 | 6,600 | 5,700 | 7,000 | 4,800 | 4,200 | 6,600 | 4,500 | 3,900 | 26.21 |
| | Rear dozer down | lb | | | | | *22,200 | 9,700 | | 15,100 | 6,600 | | 10,700 | 4,800 | *7,100 | 4,500 | | |
| | Dozer and stabilizer down | lb | | | | | *22,200 | 15,500 | | 15,300 | 10,200 | | 10,900 | 7,400 | *7,100 | 6,900 | | |
| | 2 sets of stabilizers down | lb | | | | | *22,200 | 18,400 | | *16,100 | 15,600 | | 11,900 | 8,600 | *7,100 | *7,100 | | |
| | Wide axle rear dozer up | lb | | | | | 9,800 | 9,200 | | | 6,600 | 6,300 | | 4,800 | 4,600 | 4,100 | 4,300 | |
| -5.0 ft | Rear dozer up | lb | *20,600 | 17,900 | 14,700 | 14,400 | 9,600 | 8,100 | 9,500 | 6,400 | 5,500 | | | | 7,200 | 4,900 | 4,200 | 24.51 |
| | Rear dozer down | lb | | *20,600 | 17,600 | | *21,000 | 9,500 | | 14,900 | 6,400 | | | | *8,400 | 4,900 | | |
| | Dozer and stabilizer down | lb | | *20,600 | *20,600 | | *21,000 | 15,300 | | 15,100 | 10,000 | | | | *8,400 | 7,600 | | |
| | 2 sets of stabilizers down | lb | | *20,600 | *20,600 | | *21,000 | 18,200 | | *15,400 | 11,700 | | | | *8,400 | *8,400 | | |
| | Wide axle rear dozer up | lb | | 18,000 | 16,600 | | 9,600 | 9,100 | | | 6,500 | 6,100 | | | 4,900 | 4,700 | | |
| -10.0 ft | Rear dozer up | lb | *24,100 | 18,300 | 15,000 | 14,600 | 9,700 | 8,200 | 9,600 | 6,500 | 5,600 | | | | 8,800 | 6,000 | 5,200 | 21.46 |
| | Rear dozer down | lb | | *24,100 | 18,000 | | *17,600 | 9,600 | | *12,400 | 6,500 | | | | *10,600 | 6,000 | | |
| | Dozer and stabilizer down | lb | | *24,100 | *24,100 | | *17,600 | 15,400 | | *12,400 | 10,100 | | | | *10,600 | 9,200 | | |
| | 2 sets of stabilizers down | lb | | *24,100 | *24,100 | | *17,600 | *17,600 | | *12,400 | 11,800 | | | | *10,600 | *10,600 | | |
| | Wide axle rear dozer up | lb | | 18,300 | 16,900 | | 9,700 | 9,200 | | | 6,600 | 6,200 | | | 6,000 | 5,700 | | |

*Limited by hydraulic rather than tipping load.

Lift capacity ratings are based on ISO 10567:2007, they do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. The load point is the center line of the bucket pivot mounting pin on the stick. The oscillating axle must be locked. Lifting capacities are based on the machine standing on a firm uniform supporting surface and the Variable Boom Cylinder adjusted to the maximum length. For lifting capacity including bucket and/or quick coupler, the respective weight has to be subtracted from above values. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Always refer to the appropriate Operation and Maintenance Manual for specific product information.

M318D Wheel Excavator Specifications

Lift Capacities – Variable Adjustable Boom (5260 mm [17'3"])

All values are without bucket and without QC, with counterweight (4000 kg [8,810 lb]), heavy lift on.

| Industrial Stick 3300 mm (10'10") | Undercarriage configuration | 3.0 m | | | 4.5 m | | | 6.0 m | | | 7.5 m | | | Load point height | | | m |
|---|-----------------------------|---------|-------|-------|-------|-------|-------|-------|---------|-------|-------|-------|-------|-------------------|-------|-------|------|
| | | kg | kg | kg | kg | kg | kg | kg | kg | kg | kg | kg | kg | kg | kg | | |
| 6.0 m | Rear dozer up | | | | | | | *4950 | 4050 | 3600 | | | | *3150 | 2900 | 2600 | 7.31 |
| | Rear dozer down | | | | | | | | *4950 | 4000 | | | | | *3150 | 2900 | |
| | Dozer and stabilizer down | | | | | | | | *4950 | *4950 | | | | | *3150 | *3150 | |
| | 2 sets of stabilizers down | | | | | | | | *4950 | *4950 | | | | | *3150 | *3150 | |
| 4.5 m | Wide axle rear dozer up | | | | | | | 4050 | 3850 | | | | | | 2950 | 2800 | 8.02 |
| | Rear dozer up | | | | *5900 | *5900 | 5300 | 5400 | 3950 | 3500 | 3850 | 2800 | 2450 | *3100 | 2500 | 2200 | |
| | Rear dozer down | | | | | | | | *5800 | 3900 | | | | | *3100 | 2500 | |
| | Dozer and stabilizer down | | | | | | | | *5800 | 5650 | | | | | *3100 | *3100 | |
| 3.0 m | 2 sets of stabilizers down | | | | *5900 | *5900 | 5900 | *5800 | *5800 | *5800 | *4500 | *4500 | *4500 | *3100 | *3100 | *3100 | 8.40 |
| | Wide axle rear dozer up | | | | | | | | 2800 | 2700 | | | | | 2500 | 2400 | |
| | Rear dozer up | | | | 8000 | 5650 | 4950 | 5200 | 3750 | 3300 | 3750 | 2700 | 2400 | 3150 | 2250 | 2000 | |
| | Rear dozer down | | | | | *8150 | 5650 | | *6550 | 3750 | | | | | *3200 | 2250 | |
| 1.5 m | Dozer and stabilizer down | | | | | *8150 | *8150 | | *6550 | 5450 | | | | | *3200 | *3200 | 8.48 |
| | 2 sets of stabilizers down | | | | | | | | *6550 | 6250 | | | | | *3200 | *3200 | |
| | Wide axle rear dozer up | | | | | 5700 | 5400 | | 3750 | 3600 | | | | | 2250 | 2200 | |
| | Rear dozer up | | | | 7550 | 5200 | 4500 | 4950 | 3550 | 3100 | 3650 | 2600 | 2300 | 3050 | 2200 | 1900 | |
| 0.0 m | Rear dozer down | | | | | | | | *9800 | 5200 | | | | | *3400 | 2200 | 8.29 |
| | Dozer and stabilizer down | | | | | | | | *9800 | 7950 | | | | | *3400 | 3200 | |
| | 2 sets of stabilizers down | | | | | | | | *9800 | 9300 | | | | | *3400 | *3400 | |
| | Wide axle rear dozer up | | | | | | | | | 5250 | 4950 | | | | 2200 | 2100 | |
| -1.5 m | Rear dozer up | *7000 | *7000 | *7000 | 7200 | 4900 | 4200 | 4800 | 3350 | 2950 | 3550 | 2500 | 2200 | 3100 | 2200 | 1950 | 7.79 |
| | Rear dozer down | | | | | | | | *10 600 | 4900 | | | | | *3800 | 2200 | |
| | Dozer and stabilizer down | | | | | | | | *10 600 | 7600 | | | | | *3800 | 3250 | |
| | 2 sets of stabilizers down | | | | | | | | | 8950 | | | | | *3800 | 3750 | |
| -3.0 m | Wide axle rear dozer up | | | | | | | | | 4650 | | | | | 2200 | 2100 | 6.93 |
| | Rear dozer up | *9800 | 8750 | 7200 | 7050 | 4800 | 4100 | 4700 | 3300 | 2850 | 3500 | 2450 | 2150 | 3350 | 2350 | 2050 | |
| | Rear dozer down | | | | | | | | | 4750 | | | | | *4500 | 2350 | |
| | Dozer and stabilizer down | | | | | | | | | 7450 | | | | | *4500 | 3500 | |
| -5.0 m | 2 sets of stabilizers down | | | | | | | | | 4950 | | | | | *4500 | 4000 | 7.99 |
| | Wide axle rear dozer up | | | | | | | | | 4550 | | | | | 2350 | 2250 | |
| | Rear dozer up | *12 950 | 8850 | 7250 | 7050 | 4800 | 4100 | 4700 | 3250 | 2850 | | | | 3900 | 2750 | 2400 | |
| | Rear dozer down | | | | | | | | | *9200 | 4750 | | | | *5450 | 2750 | |
| -7.5 m | Dozer and stabilizer down | | | | | | | | | 7450 | | | | | *5450 | 4100 | 6.93 |
| | 2 sets of stabilizers down | | | | | | | | | 8800 | | | | | *5450 | 4700 | |
| | Wide axle rear dozer up | | | | | | | | | 4500 | | | | | 2750 | 2600 | |
| | Rear dozer up | *12 950 | 8850 | 7250 | 7050 | 4800 | 4100 | 4700 | 3250 | 2850 | | | | *5450 | 2750 | 2400 | |

| Industrial Stick 3300 mm (10'10") | Undercarriage configuration | 10.0 ft | | | 15.0 ft | | | 20.0 ft | | | 25.0 ft | | | Load point height | | | ft |
|---|-----------------------------|---------|---------|--------|---------|---------|--------|---------|-------|-------|---------|-------|-------|-------------------|-------|-------|-------|
| | | lb | lb | lb | lb | lb | lb | lb | lb | lb | lb | lb | lb | lb | lb | | |
| 20.0 ft | Rear dozer up | | | | | | | | | | | | | | | | 23.79 |
| | Rear dozer down | | | | | | | | | | | | | | | | |
| | Dozer and stabilizer down | | | | | | | | | | | | | | | | |
| | 2 sets of stabilizers down | | | | | | | | | | | | | | | | |
| 15.0 ft | Wide axle rear dozer up | | | | | | | | | | | | | | | | 26.25 |
| | Rear dozer up | | | | *12,800 | *12,800 | 11,500 | 11,600 | 8,500 | 7,500 | 8,200 | 6,000 | 5,300 | *6,800 | 5,500 | 4,900 | |
| | Rear dozer down | | | | | | | | | | | | | | | | |
| | Dozer and stabilizer down | | | | | | | | | | | | | | | | |
| 10.0 ft | 2 sets of stabilizers down | | | | | | | | | | | | | | | | 27.53 |
| | Wide axle rear dozer up | | | | | | | | | | | | | | | | |
| | Rear dozer up | | | | 17,300 | 12,200 | 10,700 | 11,200 | 8,100 | 7,100 | 8,100 | 6,000 | 5,100 | 7,000 | 5,000 | 4,400 | |
| | Rear dozer down | | | | | | | | | | | | | | | | |
| 5.0 ft | Dozer and stabilizer down | | | | | | | | | | | | | | | | 27.82 |
| | 2 sets of stabilizers down | | | | | | | | | | | | | | | | |
| | Wide axle rear dozer up | | | | | | | | | | | | | | | | |
| | Rear dozer up | | | | 16,200 | 11,300 | 9,800 | 10,700 | 7,600 | 6,700 | 7,800 | 5,600 | 4,900 | 6,700 | 4,800 | 4,200 | |
| 0.0 ft | Rear dozer down | | | | | | | | | | | | | | | | 27.20 |
| | Dozer and stabilizer down | | | | | | | | | | | | | | | | |
| | 2 sets of stabilizers down | | | | | | | | | | | | | | | | |
| | Wide axle rear dozer up | | | | | | | | | | | | | | | | |
| -5.0 ft | Rear dozer up | *16,000 | *16,000 | 15,600 | 15,500 | 10,600 | 9,100 | 10,300 | 7,300 | 6,300 | 7,600 | 5,400 | 4,800 | 6,800 | 4,900 | 4,300 | 25.52 |
| | Rear dozer down | | | | | | | | | | | | | | | | |
| | Dozer and stabilizer down | | | | | | | | | | | | | | | | |
| | 2 sets of stabilizers down | | | | | | | | | | | | | | | | |
| -10.0 ft | Wide axle rear dozer up | | | | | | | | | | | | | | | | 22.64 |
| | Rear dozer up | *22,200 | 18,800 | 15,500 | 15,200 | 10,300 | 8,800 | 10,100 | 7,100 | 6,200 | 7,600 | 5,300 | 4,700 | 7,400 | 5,200 | 4,600 | |
| | Rear dozer down | | | | | | | | | | | | | | | | |
| | Dozer and stabilizer down | | | | | | | | | | | | | | | | |
| -12.5 ft | 2 sets of stabilizers down | | | | | | | | | | | | | | | | 22.64 |
| | Wide axle rear dozer up | | | | | | | | | | | | | | | | |
| | Rear dozer up | *28,000 | 19,000 | 15,700 | 15,200 | 10,300 | 8,800 | 10,100 | 7,100 | 6,100 | | | | 8,600 | 6,100 | 5,300 | |
| | Rear dozer down | | | | | | | | | | | | | | | | |
| -15.0 ft | Dozer and stabilizer down | | | | | | | | | | | | | | | | 22.64 |
| | 2 sets of stabilizers down | | | | | | | | | | | | | | | | |
| | Wide axle rear dozer up | | | | | | | | | | | | | | | | |
| | Rear dozer up | *28,000 | 19,000 | 15,700 | 15,200 | 10,300 | 8,800 | 10,100 | 7,100 | 6,100 | | | | 8,600 | 6,100 | 5,300 | |
| -17.5 ft | Rear dozer down | | | | | | | | | | | | | | | | 22.64 |
| | Dozer and stabilizer down | | | | | | | | | | | | | | | | |
| | 2 sets of stabilizers down | | | | | | | | | | | | | | | | |
| | Wide axle rear dozer up | | | | | | | | | | | | | | | | |

*Limited by hydraulic rather than tipping load.
 Lift capacity ratings are based on ISO 10567:2007, they do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. The load point is the center line of the bucket pivot mounting pin on the stick. The oscillating axle must be locked. Lifting capacities are based on the machine standing on a firm uniform supporting surface and the Variable Boom Cylinder adjusted to the maximum length. For lifting capacity including bucket and/or quick coupler, the respective weight has to be subtracted from above values. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.
 Always refer to the appropriate Operation and Maintenance Manual for specific product information.

M318D Wheel Excavator Specifications

Lift Capacities – One-Piece Boom (5350 mm [17'7"])

All values are without bucket and without QC, with counterweight (4000 kg [8,810 lb]), heavy lift on.

| Medium Stick 2500 mm (8'3") | Undercarriage configuration | 3.0 m | | | 4.5 m | | | 6.0 m | | | 7.5 m | | | Load point height | | | m | |
|-----------------------------------|-----------------------------|-------|---------|--------|--------|--------|---------|--------|---------|---------|---------|---------|-------|-------------------|---------|--------|-------|-------|
| | | kg | kg | kg | kg | kg | kg | kg | kg | kg | kg | kg | kg | kg | kg | | | |
| 6.0 m | Rear dozer up | kg | | | | | | 5050 | 3650 | 3200 | | | | *3450 | 3000 | 2650 | 6.66 | |
| | Rear dozer down | kg | | | | | | | *5550 | 3650 | | | | | *3450 | 3000 | | |
| 4.5 m | Dozer and stabilizer down | kg | | | | | | | *5550 | 5300 | | | | *3450 | *3450 | *3450 | 7.43 | |
| | 2 sets of stabilizers down | kg | | | | | | | *5550 | 3650 | | | | *3450 | *3450 | *3450 | | |
| 3.0 m | Wide axle rear dozer up | kg | | | | | | | 3650 | 3500 | | | | 3050 | 2900 | 2400 | 7.84 | |
| | Rear dozer up | kg | | | | | | 4950 | 3550 | 3100 | | | | *3350 | 2500 | 2150 | | |
| 1.5 m | Rear dozer down | kg | | | | | | | *6000 | 3550 | | | | | *3350 | 2500 | 7.93 | |
| | Dozer and stabilizer down | kg | | | | | | | *6000 | 5200 | | | | *3350 | *3350 | *3350 | | |
| 0.0 m | 2 sets of stabilizers down | kg | | | | | | | *6000 | *6000 | *6000 | | | *3350 | *3350 | *3350 | 7.72 | |
| | Wide axle rear dozer up | kg | | | | | | | 3550 | 3400 | | | | 2500 | 2400 | 2400 | | |
| -1.5 m | Rear dozer up | kg | | | | 7400 | 5100 | 4400 | 4800 | 3350 | 2950 | 3400 | 2400 | 2100 | 3150 | 2200 | 1950 | 7.19 |
| | Rear dozer down | kg | | | | | *8700 | *8700 | *8700 | *6650 | 3350 | 5050 | 5050 | 5050 | *3450 | *3450 | | |
| -3.0 m | Dozer and stabilizer down | kg | | | | | *8700 | *8700 | *6650 | 5800 | 5000 | *5500 | 5300 | 4100 | *3450 | *3450 | 6.24 | |
| | 2 sets of stabilizers down | kg | | | | | 5100 | 4850 | 3350 | 3200 | 3200 | 2400 | 2300 | 2200 | 2200 | 2150 | | |
| 20.0 ft | Rear dozer up | lb | | | | | | 10,900 | 7,800 | 6,900 | | | | *7,700 | 6,800 | 6,000 | 21.65 | |
| | Rear dozer down | lb | | | | | | | *11,600 | 7,800 | | | | | *7,700 | 6,800 | | |
| 15.0 ft | Dozer and stabilizer down | lb | | | | | | | *11,600 | 11,400 | | | | *7,700 | *7,700 | *7,700 | 24.31 | |
| | 2 sets of stabilizers down | lb | | | | | | | *11,600 | *11,600 | | | | *7,700 | *7,700 | *7,700 | | |
| 10.0 ft | Wide axle rear dozer up | lb | | | | | | | 7,800 | 7,500 | | | | 6,800 | 6,500 | 6,500 | 25.69 | |
| | Rear dozer up | lb | | | | 16,000 | 11,000 | 9,600 | 10,300 | 7,300 | 6,300 | 7,300 | 5,100 | 4,500 | 7,000 | 4,900 | | 4,300 |
| 5.0 ft | Rear dozer down | lb | | | | | | | *14,500 | 7,200 | | | | *10,600 | 5,100 | 4,900 | 26.02 | |
| | Dozer and stabilizer down | lb | | | | | | | *14,500 | 10,800 | | | | *10,600 | 7,700 | 7,300 | | |
| 0.0 ft | 2 sets of stabilizers down | lb | | | | | | | *14,500 | 12,500 | *10,600 | *10,600 | 8,900 | *7,600 | *7,600 | *7,600 | 25.33 | |
| | Wide axle rear dozer up | lb | | | | | | | 7,300 | 6,900 | | | | 4,900 | 4,700 | 4,700 | | |
| -5.0 ft | Rear dozer up | lb | | | | 15,000 | 10,200 | 8,800 | 9,900 | 6,900 | 6,000 | 7,200 | 5,000 | 4,300 | 6,700 | 4,700 | 4,100 | 23.56 |
| | Rear dozer down | lb | | | | | *21,600 | 10,200 | 15,200 | 6,900 | 6,900 | 10,700 | 5,000 | *8,100 | *8,100 | 4,700 | | |
| -10.0 ft | Dozer and stabilizer down | lb | | | | | *21,600 | 15,900 | 15,500 | 10,400 | | | | *8,100 | *8,100 | 7,100 | 20.34 | |
| | 2 sets of stabilizers down | lb | | | | | *21,600 | 18,800 | *15,800 | 12,100 | *12,700 | 11,200 | 8,700 | *8,100 | *8,100 | *8,100 | | |
| 20.34 | Wide axle rear dozer up | lb | | | | | 9,700 | 9,200 | 6,500 | 6,200 | | | | 4,700 | 4,500 | 5,000 | | |
| | Rear dozer up | lb | *21,400 | 18,200 | 15,000 | 14,400 | 9,700 | 8,200 | 9,500 | 6,500 | 5,600 | | | 7,600 | 5,200 | 4,500 | | |
| 20.34 | Rear dozer down | lb | | | | | *21,100 | 9,600 | 14,800 | 6,500 | | | | *11,100 | *11,100 | 5,300 | 20.34 | |
| | Dozer and stabilizer down | lb | | | | | *21,100 | 15,300 | 15,000 | 10,000 | | | | *11,100 | *11,100 | 8,000 | | |
| 20.34 | 2 sets of stabilizers down | lb | | | | | *21,100 | 18,100 | *15,500 | 11,700 | | | | *11,100 | *11,100 | 9,300 | 20.34 | |
| | Wide axle rear dozer up | lb | | | | | 9,700 | 9,200 | 6,500 | 6,200 | | | | 5,300 | 5,000 | 5,000 | | |
| 20.34 | Rear dozer up | lb | *23,800 | 18,500 | 15,300 | 14,600 | 9,800 | 8,400 | 9,700 | 6,600 | 5,700 | | | 9,400 | 6,500 | 5,600 | 20.34 | |
| | Rear dozer down | lb | | | | | *17,600 | 9,800 | *12,300 | 6,600 | | | | *11,800 | *11,800 | 6,500 | | |
| 20.34 | Dozer and stabilizer down | lb | | | | | *17,600 | 15,400 | *12,300 | 10,100 | | | | *11,800 | *11,800 | 9,900 | 20.34 | |
| | 2 sets of stabilizers down | lb | | | | | *17,600 | 15,400 | *12,300 | 11,800 | | | | *11,800 | *11,800 | 11,600 | | |
| 20.34 | Wide axle rear dozer up | lb | | | | | 9,800 | 9,300 | 6,700 | 6,300 | | | | 6,500 | 6,200 | 6,200 | | |
| | Rear dozer up | lb | *23,800 | 18,500 | 15,300 | 14,600 | 9,800 | 8,400 | 9,700 | 6,600 | 5,700 | | | 9,400 | 6,500 | 5,600 | | |

*Limited by hydraulic rather than tipping load.

Lift capacity ratings are based on ISO 10567:2007, they do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. The load point is the center line of the bucket pivot mounting pin on the stick. The oscillating axle must be locked. Lifting capacities are based on the machine standing on a firm uniform supporting surface. For lifting capacity including bucket and/or quick coupler, the respective weight has to be subtracted from above values. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Always refer to the appropriate Operation and Maintenance Manual for specific product information.

M318D Wheel Excavator Specifications

Lift Capacities – One-Piece Boom (5350 mm [17'7"])

All values are without bucket and without QC, with counterweight (4000 kg [8,810 lb]), heavy lift on.

| Industrial Stick 3300 mm (10'10") | Undercarriage configuration | 3.0 m | | | 4.5 m | | | 6.0 m | | | 7.5 m | | | Load point height | | | m | | | | |
|---|--|--|-----------------|----------------|----------------|--|-----------------|----------------|----------------|--|-----------------|----------------|----------------|--|-----------------|----------------|------|----------------|------|------|------|
| | | Load at maximum reach (sticknose/bucket pin) | Load over front | Load over rear | Load over side | Load at maximum reach (sticknose/bucket pin) | Load over front | Load over rear | Load over side | Load at maximum reach (sticknose/bucket pin) | Load over front | Load over rear | Load over side | Load at maximum reach (sticknose/bucket pin) | Load over front | Load over rear | | Load over side | | | |
| 6.0 m | Rear dozer up Rear dozer down Dozer and stabilizer down 2 sets of stabilizers down Wide axle rear dozer up | kg | | | | | | | | | | | | | | | | *3250 | 2950 | 2600 | 7.30 |
| 4.5 m | Rear dozer up Rear dozer down Dozer and stabilizer down 2 sets of stabilizers down Wide axle rear dozer up | kg | | | | | | | 5350 | 3900 | 3450 | 3800 | 2800 | 2500 | *3250 | 2500 | 2250 | *3250 | 2500 | 2250 | 8.01 |
| 3.0 m | Rear dozer up Rear dozer down Dozer and stabilizer down 2 sets of stabilizers down Wide axle rear dozer up | kg | | | | 7900 | 5600 | 4900 | 5150 | 3750 | 3300 | 3750 | 2700 | 2400 | 3150 | 2300 | 2050 | *3350 | 2300 | 2050 | 8.38 |
| 1.5 m | Rear dozer up Rear dozer down Dozer and stabilizer down 2 sets of stabilizers down Wide axle rear dozer up | kg | | | | 7500 | 5200 | 4500 | 4950 | 3550 | 3100 | 3650 | 2600 | 2300 | 3050 | 2200 | 1950 | *3600 | 2200 | 1950 | 8.47 |
| 0.0 m | Rear dozer up Rear dozer down Dozer and stabilizer down 2 sets of stabilizers down Wide axle rear dozer up | kg | *6950 | *6950 | *6950 | 7200 | 4950 | 4250 | 4800 | 3400 | 2950 | 3550 | 2550 | 2250 | 3100 | 2200 | 1950 | *4100 | 2200 | 1950 | 8.27 |
| -1.5 m | Rear dozer up Rear dozer down Dozer and stabilizer down 2 sets of stabilizers down Wide axle rear dozer up | kg | *9700 | 8800 | 7300 | 7050 | 4800 | 4150 | 4700 | 3300 | 2900 | 3500 | 2500 | 2200 | 3350 | 2400 | 2100 | *4950 | 2400 | 2100 | 7.78 |
| -3.0 m | Rear dozer up Rear dozer down Dozer and stabilizer down 2 sets of stabilizers down Wide axle rear dozer up | kg | *13 600 | 8850 | 7350 | 7050 | 4800 | 4150 | 4700 | 3300 | 2850 | | | | 3900 | 2750 | 2400 | *5800 | 2750 | 2400 | 6.92 |
| -4.5 m | Rear dozer up Rear dozer down Dozer and stabilizer down 2 sets of stabilizers down Wide axle rear dozer up | kg | *10 050 | 9100 | 7550 | 7150 | 4900 | 4250 | | | | | | | 5350 | 3750 | 3300 | *5650 | 3750 | 3300 | 5.50 |

| Industrial Stick 3300 mm (10'10") | Undercarriage configuration | 10.0 ft | | | 15.0 ft | | | 20.0 ft | | | 25.0 ft | | | Load point height | | | ft | | | | |
|---|--|--|-----------------|----------------|----------------|--|-----------------|----------------|----------------|--|-----------------|----------------|----------------|--|-----------------|----------------|-------|----------------|-------|-------|-------|
| | | Load at maximum reach (sticknose/bucket pin) | Load over front | Load over rear | Load over side | Load at maximum reach (sticknose/bucket pin) | Load over front | Load over rear | Load over side | Load at maximum reach (sticknose/bucket pin) | Load over front | Load over rear | Load over side | Load at maximum reach (sticknose/bucket pin) | Load over front | Load over rear | | Load over side | | | |
| 20.0 ft | Rear dozer up Rear dozer down Dozer and stabilizer down 2 sets of stabilizers down Wide axle rear dozer up | lb | | | | | | | | | | | | | | | | *7,100 | 6,600 | 5,800 | 23.75 |
| 15.0 ft | Rear dozer up Rear dozer down Dozer and stabilizer down 2 sets of stabilizers down Wide axle rear dozer up | lb | | | | | | | 11,500 | 8,400 | 7,500 | 8,200 | 6,000 | 5,300 | *7,100 | 5,600 | 4,900 | *9,300 | 5,600 | 4,900 | 26.18 |
| 10.0 ft | Rear dozer up Rear dozer down Dozer and stabilizer down 2 sets of stabilizers down Wide axle rear dozer up | lb | *25,800 | 22,400 | 18,900 | 17,100 | 12,100 | 10,600 | 11,100 | 8,000 | 7,100 | 8,000 | 6,000 | 5,300 | 7,000 | 5,100 | 4,500 | *14,000 | 5,100 | 4,500 | 27.46 |
| 5.0 ft | Rear dozer up Rear dozer down Dozer and stabilizer down 2 sets of stabilizers down Wide axle rear dozer up | lb | | | | 16,100 | 11,200 | 9,800 | 10,700 | 7,600 | 6,700 | 7,800 | 5,600 | 5,000 | 6,700 | 4,900 | 4,300 | *15,700 | 4,900 | 4,300 | 27.79 |
| 0.0 ft | Rear dozer up Rear dozer down Dozer and stabilizer down 2 sets of stabilizers down Wide axle rear dozer up | lb | *15,900 | *15,900 | 15,800 | 15,500 | 10,600 | 9,200 | 10,300 | 7,300 | 6,400 | 7,600 | 5,500 | 4,800 | 6,800 | 4,900 | 4,300 | *23,000 | 4,900 | 4,300 | 27.13 |
| -5.0 ft | Rear dozer up Rear dozer down Dozer and stabilizer down 2 sets of stabilizers down Wide axle rear dozer up | lb | *22,000 | 18,900 | 15,700 | 15,200 | 10,400 | 8,900 | 10,100 | 7,100 | 6,200 | 7,500 | 5,400 | 4,700 | 7,400 | 5,200 | 4,600 | *22,900 | 4,700 | 4,600 | 25.49 |
| -10.0 ft | Rear dozer up Rear dozer down Dozer and stabilizer down 2 sets of stabilizers down Wide axle rear dozer up | lb | *29,400 | 19,100 | 15,800 | 15,200 | 10,400 | 8,900 | 10,100 | 7,100 | 6,200 | | | | 8,600 | 6,100 | 5,400 | *29,400 | 6,100 | 5,400 | 22.57 |
| -15.0 ft | Rear dozer up Rear dozer down Dozer and stabilizer down 2 sets of stabilizers down Wide axle rear dozer up | lb | *21,400 | 19,500 | 16,300 | *15,400 | 10,600 | 9,200 | | | | | | | 12,100 | 8,500 | 7,400 | *21,400 | 8,500 | 7,400 | 17.75 |

*Limited by hydraulic rather than tipping load.

Lift capacity ratings are based on ISO 10567:2007, they do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. The load point is the center line of the bucket pivot mounting pin on the stick. The oscillating axle must be locked. Lifting capacities are based on the machine standing on a firm uniform supporting surface. For lifting capacity including bucket and/or quick coupler, the respective weight has to be subtracted from above values. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Always refer to the appropriate Operation and Maintenance Manual for specific product information.

M318D Wheel Excavator Standard Equipment

Standard equipment may vary. Consult your Cat dealer for details.

Electrical

Alternator, 75 A
Lights
 Boom working light
 Cab interior light
 Roading lights two front
 Roading lights two LED modules rear
 Rotating beacon on cab
 Working lights, cab mounted
 (front and rear)
Main shut-off switch
Maintenance free batteries
Signal/warning horn

Engine

Automatic engine speed control
Automatic starting aid
Cat C6.6 with ACERT Technology
 EPA Tier 3 compliant
Fuel/water separator with level indicator

Hydraulics

Heavy lift mode
Load-sensing Plus hydraulic system
Manual work modes (economy, power)
Separate swing pump
Stick regeneration circuit

Operator Station

ROPS cab structure compliant with
 2006/42/EC and tested according
 to ISO 12117-2:2008
Adjustable armrests
Air conditioner, heater and defroster
 with automatic climate control
Ash tray with cigarette lighter (24 volt)
Beverage cup/can holder
Bolt-on FOGS capability
Bottle holder
Bottom mounted parallel wiping system
 that covers the upper and lower
 windshield glass
Camera mounted on counterweight displays
 through cab monitor
Coat hook
Floor mat, washable, with storage
 compartment
Fully adjustable mechanical suspension seat
Instrument panel and gauges
 Information and warning messages
 in local language
 Gauges for fuel level, engine coolant
 and hydraulic oil temperature
 Filters/fluids change interval
 Indicators for headlights, turning signal,
 low fuel, engine dial setting
 Clock with 10-day backup battery
Laminated front windshield
Left side console, tiltable, with lock out
 for all controls
Literature compartment behind seat
Literature holder in right console
Mobile phone holder
Parking brake
Positive filtered ventilation
Power supply, 12V-7A
Rear window, emergency exit
Retractable seat belt
Skylight
Sliding door windows
Steering column, tiltable
Storage area suitable for a lunch box
Sunshade for windshield and skylight

Undercarriage

Heavy-duty axles, advanced travel motor,
 adjustable braking force
Oscillating front axle with remote greasing
Tires, 10.00-20 16 PR, dual
Tool boxes (right- and left-hand side)
 in undercarriage
Two-piece drive shaft

Other Equipment

Automatic swing brake
Counterweight, 4000 kg (8,810 lb)
Mirrors, frame and cab
Product Link ready
Tool box in upperframe, lockable

M318D Wheel Excavator Optional Equipment

Optional equipment may vary. Consult your Cat dealer for details.

Auxiliary Controls and Lines

Auxiliary boom and stick lines
Anti-drift valves for bucket, stick, VA boom and tool control/multi-function circuits
Basic control circuits:
Single action
One-way, high pressure circuit, for hammering application
Medium pressure
Two-way, medium pressure circuit, for rotating or tilting of work tools
Tool control/multi function
One/two-way high pressure for hammer application or opening and closing of a work tool
Programmable flow and pressure for up to 10 work tools – selection via monitor
Second high pressure
Additional two-way, high pressure circuit, for tools requiring a second high or medium pressure function
Quick coupler control
Cat BIO HYDO Advanced HEEST™ biodegradable hydraulic oil
Generator with valve and priority function
Lowering control devices for boom and stick
SmartBoom™

Front Linkage

Booms
One-piece boom, 5350 mm (17 ft 7 in)
VA boom (two piece), 5260 mm (17 ft 3 in)
Bucket linkage with diverter valve
Sticks
2200 mm (7 ft 3 in), 2500 mm (8 ft 3 in), 2800 mm (9 ft 3 in)
3300 mm (10 ft 10 in) industrial with drop nose

Electrical

Back-up alarm
Heavy-duty maintenance free batteries
Refueling pump

Operator Station

Adjustable hydraulic sensitivity
CD/MP3 Radio (12V) at rear location including speakers and 12V converter
Falling objects guard
Joystick steering
Seat, adjustable high-back
– air suspension (vertical)
– deluxe with headrest, air suspension
Travel speed lock
Vandalism guards
Visor for rain protection
Windshield
One-piece high impact resistant
70/30 split, openable

Undercarriage

Dozer blade, front or rear mounted
Outriggers, front and/or rear mounted
Spacer rings for tires
Wide axles

Other Equipment

Auto-lube system (implements and swing gear)
Cat Machine Security System
Cat Product Link
Mirrors heated, frame and cab
Ride Control
Tires (see pg.15)
Waste Handling Package

M318D Wheel Excavator

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