797F
Mining Truck

Engine

<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Engine Model</td>
<td>Cat® C175-20</td>
<td></td>
</tr>
<tr>
<td>Gross Power</td>
<td>2983 kW 4,000 hp</td>
<td>2828 kW 3,793 hp</td>
</tr>
</tbody>
</table>

Weights – Approximate

<table>
<thead>
<tr>
<th>Operating Specifications</th>
<th>Gross Machine Operating Weight (GMW)</th>
<th>Nominal Payload Capacity</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>623 690 kg 1,375,000 lb</td>
<td>363 tonnes 400 tons</td>
</tr>
</tbody>
</table>
797F Features

High Performance Engine
The Cat® C175-20 engine offers you the perfect balance between power, robust design and economy.

Power Shift Transmission
The smooth shifting seven speed transmission provides a comfortable ride while providing constant power, improved fuel efficiency and peak power train performance.

Robust Braking
Cat oil-cooled, multiple disc brakes on all four corners offer you exceptional, fade-resistant braking in all haul road conditions.

Truck Body
A variety of Caterpillar designed and built bodies provide you optimal performance and reliability.

Comfortable Cab
Operators find the large, spacious cab offers unmatched visibility and exceptional comfort.

Enhanced Serviceability
Improved serviceability points and grouped service locations mean your truck spends more time on the haul road.

Contents
Power Train – Engine .........................................4
Power Train – Transmission ..............................5
Engine/Power Train Integration ..........................6
Cat Braking System ..........................................7
Truck Body Systems.........................................8
Structures .......................................................9
Operator’s Station ..........................................10
Monitoring System .........................................12
Safety ..............................................................13
Sustainability ..................................................14
Customer Support ..........................................15
Serviceability .................................................16
Specifications ................................................17
Standard Equipment .................................23
Optional Equipment ....................................24
Whether you’re hauling copper, coal, gold, iron ore or overburden the 797F provides you with the best in class cost per unit of production. Including the improvements in safety, productivity, serviceability and comfort you will see why the 797F is the industry leader of its class. Combine these features with unmatched dealer support and you will see why more mine sites choose Cat Mining Trucks for their production needs.
Power Train – Engine
The Cat C175-20 engine provides power, reliability and efficiency for your most demanding mining applications.

**Engine**
The Cat® C175-20 quad turbocharged and air-to-air aftercooled diesel engine has enhanced power management capability for maximum hauling performance in your most demanding mining applications.

**Design**
The C175-20 is a 20 cylinder, single block, four stroke design that uses long, effective power strokes for optimum efficiency.

**EPA Compliant**
Where applicable, the Cat C175-20 engine is compliant with U.S. Environmental Protection Agency emission requirements.

**Long Life**
High displacement, low rpm rating and conservative power ratings mean more time on the haul roads and less time in the shop.

**Cat Common Rail Fuel System**
The electronically-controlled system senses operating conditions and regulates fuel delivery for optimum fuel efficiency. This precise and flexible fuel system gives the engine the ability to meet emission regulations without sacrificing performance, reliability or durability.

**Cooling System**
The flexible core design of the MESABI radiator means easier serviceability along with long life and high durability. The MESABI radiator comes standard on the 797F.

**Starter**
The tank on the air start system is ground level for easy serviceability.
Power Train – Transmission
More power to the ground means greater productivity for you.

Mechanical Power Train
The Cat mechanical drive power train and powershift transmission provides you unmatched operating efficiency and control on steep grades, in poor underfoot conditions and on haul roads with high rolling resistance.

1 – Transmission
The Cat seven speed, planetary power shift transmission is matched with the C175-20 engine to deliver you constant power over a wide range of operating speeds.

• Robust Design – Designed for the higher power of the C175-20 engine, the proven planetary power shift transmission is built tough.
• Long Life – A dedicated oil tank and circuit provides cooler, cleaner oil for maximum performance and longer component life.

Electronic Clutch Pressure Control
ECPC provides maximum performance, smooth shifting, long clutch life and a more comfortable ride.

2 – Lock-Up Torque Converter
Combines maximum rimpull and cushioned shifting of torque converter drive with the efficiency and performance of direct drive. The lock-up torque converter engages at approximately 8 km/h (5 mph), delivering more power to the wheels.

3 – Final Drives
Cat final drives work as a system with the planetary power shift transmission to deliver maximum power to the ground. Built to withstand the forces of high torque and impact loads, double reduction final drives provide high torque multiplication to further reduce drive train stress.
Engine/Power Train Integration
Electronically combined power train components optimize performance.

Cat Data Link
Reduces your operating costs by electronically integrating the 797's machine computer systems. This optimizes overall power train performance while increasing reliability and component life.

Body-Up Shift Inhibitor
Prevents the transmission from shifting above the pre-programmed gear without the body fully lowered. The machine can move forward but the speed is limited to avoid excessive racking when pulling away from a dump site.

Overspeed Protection
The transmission control electronically senses engine conditions and automatically up-shifts one gear to prevent overspeeding.

Programmable Top Gear
Transmission top gear maximum can be set using the Cat Electronic Technician service tool to help the operator maintain speed limits.

Downshift Inhibitor
Prevents engine overspeeding by keeping the transmission from downshifting until engine speed reaches the downshift point.

Controlled Throttle Shifting
Regulates engine rpm during shifting to reduce power train stress and clutch wear by controlling engine speed, torque converter lock-up and transmission clutch engagement for smoother shifts and longer component life.

Reverse Speed Inhibitor
Prevents shifts into reverse when forward ground speeds are in excess of 4.8 km/h (3 mph).
**Integrated Braking System**

The Cat, oil-cooled braking system delivers you reliable performance and control in extreme haul road conditions. The integrated system combines the service, secondary, parking brakes and retarding functions in the same system for optimum braking efficiency that does not burn fuel while retarding.

**Oil-Cooled Multiple Disc Brakes**

Cat four wheel, forced oil-cooled, multiple disc brakes are continuously cooled by water-to-oil heat exchanger for exceptional, non-fading braking and retarding performance.

**Brake Design**

Cat, oil-cooled disc brakes are designed with large discs and plates for reliable, adjustment-free operation and performance. Brakes are completely enclosed and sealed to prevent contamination and reduce maintenance.

**Long Life**

An oil film prevents direct contact between the discs. This design absorbs the braking forces by shearing the oil molecules and carrying heat away to extend brake life.

**Parking Brake**

Oil-cooled, spring-applied, hydraulically released parking brake is applied to all four wheels for superior parking capability on all grades up to 15 percent.

**Hydraulic Automatic Retarder Control (ARC)**

Hydraulically activated, automatic retarder control system electronically controls retarding on grade to maintain optimum engine rpm and brake system performance. ARC is now adjustable in each gear.
Cat Truck Bodies
You have a choice of four MSD II (Mine Specific Design) bodies in conjunction with a configurable liner system to achieve the most efficient hauling solutions at the lowest-cost-per-unit-of-production.

Body Selection
The Cat truck body program is committed to providing you the most efficient and highest value body solution for your operation. By studying your mine site and understanding the overall operational requirements and constraints, the body can be configured to meet the unique needs of your application.

MSD II Body
The MSD II bodies are the number one choice in the mining industry. The internal body shells are designed and manufactured for superior impact and wear protection. Coupled with the Caterpillar mine specific design process the MSD II bodies optimize the balance of payload and durability.

Truck Body Liners
A variety of liner options are available to save weight and extend body life through impact and wear management. The mine specific design system is utilized to provide you with the optimum liner for long life at your mine site.

Truck Body Systems
Designed and built for rugged performance and reliability.
Structures
Superior Cat structures in the 797F give you durability and long life.

Box Section Design
The 797F frame uses a box-section design, incorporating two forgings and 14 castings in high stress areas with deep penetrating and continuous wrap-around welds to resist damage from twisting loads without adding extra weight.

- **Steel Structures** — Mild steel used throughout frame provides flexibility, durability and resistance to impact loads, even in cold climates and allows for easy field repairs.

- **Castings** — Castings account for 80 percent of the frame’s weight and are key to providing durability in some of the world’s toughest conditions. The large radii castings are resilient to frame flexing and ensure long life.

Integral Four-Post Cab
Resiliently mounted to the frame to reduce vibration and sound, the integral ROPS is designed as an extension of the truck frame.

Suspension System
Designed to dissipate haul road and loading impacts for longer frame life and a more comfortable ride.

- **Durable Design** — Rugged cylinders utilize large diameter bore and low pressure nitrogen/oil design for long life with minimal maintenance.

- **Front** — Front cylinders with preset caster and camber are mounted on the frame and serve as steering kingpins for a tight turning radius with excellent maneuverability and low maintenance.

- **Rear** — Rear cylinders allow oscillation and absorb bending and twisting stresses caused by uneven and rough haul roads rather than transmitting them to the main frame.

Four-Bar Link Rear Suspension
The four-bar link suspension transfers and supports loads to the frame more efficiently than an A-frame design and allows more service area around the transmission.

Steering System
Hydraulic steering control system is designed for exceptional smoothness and precise control. A separate circuit prevents cross contamination for long life.
Operator’s Station
Ergonomically designed for all-day comfort, control and productivity.
Operator Environment
You now have the choice to select a cab with the features you desire. There are three choices based on popular arrangements. Available offerings include a Standard Cab, Deluxe Cab or Deluxe Cold Weather Cab.

Ergonomic Layout
To minimize operator fatigue and maximize productivity the all new F-Series operator station is ergonomically designed for total machine control in a comfortable, productive and safe environment. Controls, levers, switches and gauges are positioned for ease of use.

Viewing Area
Designed for excellent all-around visibility and clear sight lines to the haul road, the large viewing area offers exceptional visibility, allowing the operator to maneuver with confidence for high productivity. The air cleaners have been relocated to the front of the truck, allowing the operator increased visibility.

1) Air Suspension Seat with Three-Point Operator Restraint
2) Hoist Lever
3) Secondary Brake Pedal
4) Monitoring System
5) Steering Column
6) Transmission Controls
7) Gauges
8) Storage Compartment
9) Air Suspension Trainer Seat
10) Operator Window
11) Operator Controls
12) Heating/Air Conditioning
13) Four-Post ROPS
14) Camera System Monitor (optional)
15) MineStar Monitor (optional)
16) Cup Holder
17) Dome Courtesy Lights
**VIMS™ 3G Monitoring System**
Provides operator critical health and payload information in real-time to keep the 797F performing at optimum levels. VIMS is able to monitor information from all vehicle systems. Ten different machine parameters can be viewed at once. Data can be downloaded easily by service technicians for troubleshooting, planning and lowering costs.

**Production and Payload Management**
Information is available to manage payloads to improve fleet effectiveness and loading tool match and to prevent overloading to help extend component life and lower operating and maintenance costs.

---

**Monitoring System**
Keeping your production at peak levels.

---

**External Payload Indicators**
Standard external lights or optional digital display to help loading tool operator reach payload target and minimize overloading.

**Road Analysis Control**
Optional system measures frame rack, bias and pitch to help identify haul road problems so they can be repaired. This leads to improved cycle time, component lives and fuel efficiency.

**VIMSpc**
An Off-board software reporting program that allows your service personnel to download a complete record of machine health and productivity data. Health and payload reports can be generated for more effective machine management, which reduces downtime and lowers operating costs.

**Advisor Display**
The Advisor display provides real-time performance, maintenance and diagnostic data to the operator or service technician. A large number of machine parameters can be viewed including temperature, pressure, speed, and payload.
Safety
Designed with safety as the first priority.

Product Safety
Caterpillar is concerned about your safety and has been and continues to be proactive in developing mining machines that meet or exceed safety standards. Safety is an integral part of all machine and system designs.

Access and Egress
Improvements for machine level access and egress include a standard 600 mm (24 in) diagonal stairway across the front of the machine. Improvements for ground level access include an optional powered access stairway.

Cat Detect System
Knowing what’s around your 797F at all times is important. The Cat Detect system is factory installed as standard equipment on 797F Mining Trucks. The full Cat Detect system, RADAR AND CAMERA, provides both audible and visual indications of detected objects. This system uses a combination of short and medium range radars which surround the machine, along with cameras on each side to allow the operator to confirm the detected object. The cameras supplement the radar alerts and are selectable by touch screen menus through an intuitive interface.

Overload Policy
Safety is integral to maintaining the highest productivity in your mining operations. The Caterpillar 10/10/20 Overload Policy assures that steering and braking systems have sufficient capacity to perform, even at 20 percent overload.

Other Safety Features
• Slip resistant surfaces • 76 mm (3 in) wide orange, three-point operator restraint • Wide angle mirrors • Body raised indicator • Body retaining cables • Guard rails • Reverse neutralizer when dumping • Low interior sound level

Isolation Box
Lockout, tagout box mounted on front bumper includes engine shutdown switch, battery lockout, starter lockout and transmission lockout.

SAFETY.CAT.COM™
Sustainability

A variety of features improve sustainability in areas of decreasing waste, extending component life and lowering emissions levels.

Sustainability Features
The 797F Mining Truck offers continuous rear axle filtration, extended life filters and extended maintenance intervals, which aid in decreasing the amount of waste contributed to our environment.

Engines with Advanced Technology
Engines with advanced technology contribute fewer emissions to the environment while maintaining fuel efficiency.

Advanced Surface Technology (AST)
Advanced Surface Technology (AST) is a replacement for hard chrome coatings on some steel parts, including suspension and hoist cylinder rods. This technology improves wear resistance and reduces repair time. Chrome has been eliminated to reduce environmental impact.

Fuel Efficiency
The engine provides additional retarding by running against compression on downhill hauls. During retarding applications the engine ECM does not inject fuel into the cylinders for exceptional fuel economy.
Commitment Makes the Difference
Cat dealers offer a wide range of solutions, services and products that help you lower costs, enhance productivity and manage your operation more efficiently. From the time you select a piece of Cat equipment until the day you trade or sell it, the support you get from your Cat dealer makes the difference.

Dealer Capability
Cat dealers provide the level of support you need, on a global scale. Dealer expert technicians have the knowledge, experience, training and tooling necessary to handle your repair and maintenance needs, when and where you need them.

Product Support
When Cat products reach the field, they are supported by a worldwide network of parts distribution facilities, dealer service centers and technical training facilities to keep your equipment up and running. Cat customers rely on prompt, dependable parts availability through our global dealer network, ready to meet your needs 24/7.

Customer Support
The most experienced dealer network in the world helps keep you up and running.

Service Support
Every piece of Cat equipment is designed and built to provide maximum productivity and operating economy throughout its working life. Cat dealers offer a wide range of service plans that will maximize uptime and return on your investment, including:
- Preventive Maintenance Programs
- Diagnostic Programs, such as Scheduled Oil Sampling and Technical Analysis
- Rebuild and Reman Option
- Customer Support Agreements

Application Awareness
Operating and maintenance costs are influenced by many application and site-specific factors, such as: material density, loading position, payload, grades, speeds, haul road design and maintenance. Your Cat dealer can provide you with an understanding of the effects application characteristics and operating techniques have on maintenance and operating costs.

Operation
Your Cat dealer can arrange training programs to help operator’s improve productivity, decrease downtime, reduce operating costs and enhance safety.
Serviceability
Reduced maintenance time results in more productivity.

Servicing Ease
Easy access to daily service points simplifies servicing and reduces your time spent on regular maintenance procedures. Enhanced serviceability and long service intervals are designed to increase machine availability and productivity.

In-Frame Access
Gives you easy access to major components for easy servicing and removal.

Ground Level Access
Grouped ground level points allow you convenient servicing of tanks, filters, drains, batteries, AutoLube system, pressure taps, screens, fluid sight gauges and engine shutdown. Ground level VIMS data port permits easier downloading of information.

AutoLube
Automatic lubrication system reduces your maintenance time by automatically lubricating necessary components on a regular basis.

Scheduled Oil Sampling
S·O·S™ sampling valves speed sampling and analysis reliability.

Sealed Electrical Connectors
Electrical connectors are sealed to lock out dust and moisture. Harnesses are braided for protection. Wires are color-coded for easy diagnosis and repair.
### Engine

<table>
<thead>
<tr>
<th>Specification</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Engine Model</td>
<td>Cat C175-20</td>
</tr>
<tr>
<td>Gross Power – SAE J1995</td>
<td>2983 kW 4,000 hp</td>
</tr>
<tr>
<td>Net Power – SAE J1349</td>
<td>2828 kW 3,793 hp</td>
</tr>
<tr>
<td>Bore</td>
<td>175 mm 6.9 in</td>
</tr>
<tr>
<td>Stroke</td>
<td>220 mm 8.7 in</td>
</tr>
<tr>
<td>Displacement</td>
<td>106 L 6,469 in³</td>
</tr>
</tbody>
</table>

- Power ratings apply at 1,750 rpm when tested under the specific conditions for the specified standard.
- Ratings based on SAE J1995 standard air conditions of 25°C (77°F) and 99 kPa (29.32 Hg) barometer. Power based on fuel having API gravity of 35 at 16°C (69°F) and an LHV of 42,780 kJ/kg (18,390 Btu/lb) when engine is used at 30°C (86°F).
- No low altitude arrangement (LAA) engine derating required up to 2134 m (7,000 ft) altitude.
- No high altitude arrangement (HAA) engine derating required up to 4877 m (16,000 ft) altitude.
- EPA Compliant. Where applicable, the Cat C175-20 engine is compliant with U.S. Environmental Protection Agency emission requirements.

### Weights – Approximate

<table>
<thead>
<tr>
<th>Weight</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Gross Machine Operating Weight</td>
<td>623 690 kg 1,375,000 lb (GMW)</td>
</tr>
<tr>
<td>Body Weight Range</td>
<td>41 368-61 235 kg 91,200-135,000 lb</td>
</tr>
<tr>
<td>Chassis Weight Range</td>
<td>210 630-219 146 kg 464,359-483,134 lb</td>
</tr>
</tbody>
</table>

- Refer to the Cat Mining Truck 10/10/20 Payload Policy for maximum gross machine weight limitations.
- Body weight varies depending on body and liner configuration. Weight range for known applications.
- Chassis weight with 100 percent fuel, hoist, body mounting group, rims and tires.

### Operating Specifications

<table>
<thead>
<tr>
<th>Specification</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Nominal Payload Capacity</td>
<td>363 tonnes 400 tons</td>
</tr>
<tr>
<td>Heaped SAE (2:1) Capacity</td>
<td>240-267 m³ 314-350 yd³</td>
</tr>
<tr>
<td>Top Speed – Loaded</td>
<td>67.6 km/h 42 mph</td>
</tr>
<tr>
<td>Steer Angle</td>
<td>40 Degrees</td>
</tr>
<tr>
<td>Machine Clearance Turning Diameter</td>
<td>42 m 138 ft</td>
</tr>
</tbody>
</table>

### Final Drives

<table>
<thead>
<tr>
<th>Specification</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Differential Ratio</td>
<td>1.276:1</td>
</tr>
<tr>
<td>Planetary Ratio</td>
<td>16.67:1</td>
</tr>
<tr>
<td>Total Reduction Ratio</td>
<td>21.26:1</td>
</tr>
</tbody>
</table>

- Double reduction, planetary with full floating axles.

### Transmission

<table>
<thead>
<tr>
<th>Specification</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Forward 1</td>
<td>11.3 km/h 7 mph</td>
</tr>
<tr>
<td>Forward 2</td>
<td>15.2 km/h 9.5 mph</td>
</tr>
<tr>
<td>Forward 3</td>
<td>20.5 km/h 12.7 mph</td>
</tr>
<tr>
<td>Forward 4</td>
<td>27.7 km/h 17.2 mph</td>
</tr>
<tr>
<td>Forward 5</td>
<td>37.2 km/h 23.1 mph</td>
</tr>
<tr>
<td>Forward 6</td>
<td>50.3 km/h 31.2 mph</td>
</tr>
<tr>
<td>Forward 7</td>
<td>67.6 km/h 42 mph</td>
</tr>
<tr>
<td>Reverse</td>
<td>11.9 km/h 7.4 mph</td>
</tr>
</tbody>
</table>

### Suspension

<table>
<thead>
<tr>
<th>Specification</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Effective Cylinder Stroke – Front</td>
<td>313.6 mm 12.3 in</td>
</tr>
<tr>
<td>Effective Cylinder Stroke – Rear</td>
<td>165.1 mm 6.5 in</td>
</tr>
<tr>
<td>Rear Axle Oscillation</td>
<td>±4.0 degrees</td>
</tr>
</tbody>
</table>

### Body Hoists

<table>
<thead>
<tr>
<th>Specification</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pump Flow – High Idle</td>
<td>1200 L/min 317 gal/min</td>
</tr>
<tr>
<td>Relief Valve Setting – Raise</td>
<td>24 200 kPa 3,510 psi</td>
</tr>
<tr>
<td>Body Raise Time – High Idle</td>
<td>25 Seconds</td>
</tr>
<tr>
<td>High Idle Body Lower Time – Float</td>
<td>19 Seconds</td>
</tr>
</tbody>
</table>

### Brakes

<table>
<thead>
<tr>
<th>Specification</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Number of Discs per Side – Front</td>
<td>10</td>
</tr>
<tr>
<td>Number of Discs per Side – Rear</td>
<td>15</td>
</tr>
<tr>
<td>Outside Diameter</td>
<td>1067 mm 42 in</td>
</tr>
<tr>
<td>Brake Surface</td>
<td>330 517 cm² 51,243 in²</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Standards</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>J-ISO 3450 JAN88</td>
<td></td>
</tr>
<tr>
<td>ISO 3450-1996</td>
<td></td>
</tr>
</tbody>
</table>
Approximate Weights – MSD II

<p>| | | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Front Axle – Empty</td>
<td>47.2%</td>
<td></td>
</tr>
<tr>
<td>Front Axle – Loaded</td>
<td>33.3%</td>
<td></td>
</tr>
<tr>
<td>Rear Axle – Empty</td>
<td>52.8%</td>
<td></td>
</tr>
<tr>
<td>Rear Axle – Loaded</td>
<td>66.7%</td>
<td></td>
</tr>
</tbody>
</table>

Weight Distributions – Approximate

<p>| | | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Front Axle – Empty</td>
<td>47.2%</td>
<td></td>
</tr>
<tr>
<td>Rear Axle – Empty</td>
<td>52.8%</td>
<td></td>
</tr>
<tr>
<td>Front Axle – Loaded</td>
<td>33.3%</td>
<td></td>
</tr>
<tr>
<td>Rear Axle – Loaded</td>
<td>66.7%</td>
<td></td>
</tr>
</tbody>
</table>

Capacity – MSD II – 100% Fill Factor

<p>| | | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Struck</td>
<td>188-213 m³</td>
<td>246-290 yd³</td>
</tr>
<tr>
<td>Heaped (SAE 2:1)</td>
<td>240-267 m³</td>
<td>314-350 yd³</td>
</tr>
</tbody>
</table>

• Consult your local Cat dealer for truck body recommendations.

Service Refill Capacities

<p>| | | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Fuel Tank</td>
<td>3785 L</td>
<td>1,000 gal</td>
</tr>
<tr>
<td>Cooling System</td>
<td>1160 L</td>
<td>306 gal</td>
</tr>
<tr>
<td>Crankcase</td>
<td>319 L</td>
<td>84 gal</td>
</tr>
<tr>
<td>Front Wheels, Each</td>
<td>61 L</td>
<td>16 gal</td>
</tr>
<tr>
<td>Final Drives, Each</td>
<td>185 L</td>
<td>49 gal</td>
</tr>
<tr>
<td>Differentials</td>
<td>1176 L</td>
<td>311 gal</td>
</tr>
<tr>
<td>Steering Tank</td>
<td>254 L</td>
<td>67 gal</td>
</tr>
<tr>
<td>Steering System (Includes Tank)</td>
<td>355 L</td>
<td>94 gal</td>
</tr>
<tr>
<td>Brake/Hoist Lines</td>
<td>830 L</td>
<td>219 gal</td>
</tr>
<tr>
<td>Brake/Hoist System (Includes Tank)</td>
<td>1600 L</td>
<td>441 gal</td>
</tr>
<tr>
<td>Brake/Hoist Tank</td>
<td>770 L</td>
<td>203 gal</td>
</tr>
<tr>
<td>Torque Converter Sump</td>
<td>303 L</td>
<td>80 gal</td>
</tr>
<tr>
<td>Torque Converter/Transmission System (Includes Sump)</td>
<td>629 L</td>
<td>166 gal</td>
</tr>
</tbody>
</table>

Tires

<table>
<thead>
<tr>
<th></th>
<th>59/80R63 – Michelin or Bridgestone</th>
</tr>
</thead>
</table>

• Productive capabilities of the 797F are such that, under certain job conditions, TKPH (TMPH) capabilities of standard tires could be exceeded and, therefore, limit production.

ROPS

ROPS Standards

• ROPS (Rollover Protective Structure) for cab offered by Caterpillar meets ISO 3471:2008 ROPS criteria.
• FOPS (Falling Objects Protective Structure) meets ISO 3449:1992 Level II FOPS criteria.

Sound

Sound Standards

• The operator sound pressure level measured according to work cycle procedures specified in ISO 6394 and 6396 is 76 dB(A) for cab offered by Caterpillar when properly installed and maintained and tested with doors and windows closed.
• Hearing protection may be needed when operating with an open operator station and cab (when not properly maintained or doors/windows open) for extended periods or in a noisy environment.

Steering

Steering Standards

<table>
<thead>
<tr>
<th></th>
<th>SAE J15111 OCT90, ISO 5010:1992</th>
</tr>
</thead>
</table>

### Dimensions

All dimensions are approximate. Dimensions are with standard body 290-6420.

<table>
<thead>
<tr>
<th></th>
<th>Description</th>
<th>Metric</th>
<th>English</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Height to Top of ROPS – Empty</td>
<td>6526 mm</td>
<td>21 ft 5 in</td>
</tr>
<tr>
<td>2</td>
<td>Overall Body Length</td>
<td>14 802 mm</td>
<td>48 ft 7 in</td>
</tr>
<tr>
<td>3</td>
<td>Inside Body Length</td>
<td>9976 mm</td>
<td>32 ft 9 in</td>
</tr>
<tr>
<td>4</td>
<td>Overall Length</td>
<td>15 080 mm</td>
<td>49 ft 6 in</td>
</tr>
<tr>
<td>5</td>
<td>Wheelbase</td>
<td>7195 mm</td>
<td>23 ft 7 in</td>
</tr>
<tr>
<td>6</td>
<td>Rear Axle to Tail</td>
<td>3944 mm</td>
<td>12 ft 11 in</td>
</tr>
<tr>
<td>7</td>
<td>Loaded Ground Clearance</td>
<td>786 mm</td>
<td>2 ft 7 in</td>
</tr>
<tr>
<td>8</td>
<td>Dump Clearance</td>
<td>2017 mm</td>
<td>6 ft 7 in</td>
</tr>
<tr>
<td>9</td>
<td>Loading Height – Empty</td>
<td>6998 mm</td>
<td>23 ft 0 in</td>
</tr>
<tr>
<td>10</td>
<td>Inside Body Depth – Maximum</td>
<td>3363 mm</td>
<td>11 ft 0 in</td>
</tr>
<tr>
<td>11</td>
<td>Overall Height – Body Raised</td>
<td>15 701 mm</td>
<td>51 ft 6 in</td>
</tr>
<tr>
<td>12</td>
<td>Centerline Front Tire Width</td>
<td>6534 mm</td>
<td>21 ft 5 in</td>
</tr>
<tr>
<td>13</td>
<td>Engine Guard Clearance – Loaded</td>
<td>1025 mm</td>
<td>3 ft 4 in</td>
</tr>
<tr>
<td>14</td>
<td>Outside Body Width</td>
<td>9755 mm</td>
<td>32 ft 0 in</td>
</tr>
<tr>
<td>15</td>
<td>Overall Canopy Width</td>
<td>9116 mm</td>
<td>29 ft 11 in</td>
</tr>
<tr>
<td>16</td>
<td>Inside Body Width</td>
<td>8513 mm</td>
<td>27 ft 11 in</td>
</tr>
<tr>
<td>17</td>
<td>Front Canopy Height – Empty</td>
<td>7709 mm</td>
<td>25 ft 4 in</td>
</tr>
<tr>
<td>18</td>
<td>Rear Axle Clearance – Loaded</td>
<td>947 mm</td>
<td>3 ft 1 in</td>
</tr>
<tr>
<td>19</td>
<td>Centerline Rear Dual Tire Width</td>
<td>6233 mm</td>
<td>20 ft 5 in</td>
</tr>
<tr>
<td>20</td>
<td>Overall Tire Width</td>
<td>9529 mm</td>
<td>31 ft 3 in</td>
</tr>
</tbody>
</table>
To determine gradeability performance: Read from gross weight down to the percent of total resistance. Total resistance equals actual percent grade plus 1% for each 10 kg/t (20 lb/ton) of rolling resistance. From this weight-resistance point, read horizontally to the curve with the highest obtainable gear, then down to maximum speed. Usable rimpull will depend upon traction available and weight on drive wheels.

---

**Typical Field Empty Weight**

**Gross Machine Operating Weight**

623,690 kg (1,375,000 lb)
To determine retarding performance: Add lengths of all downhill segments and, using this total, refer to proper retarding chart. Read from gross weight down to the percent effective grade. Effective grade equals actual % grade minus 1% for each 10 kg/t (20 lb/ton) of rolling resistance. From this weight-effective grade point, read horizontally to the curve with the highest obtainable gear, then down to maximum descent speed brakes can properly handle without exceeding cooling capacity. The following charts are based on these conditions: 32° C (90° F) ambient temperature, at sea level, with 59/80R63 tires.

NOTE: Select the proper gear to maintain engine rpm at the highest possible level, without overspeeding the engine. If cooling oil overheats, reduce ground speed to allow transmission to shift to the next lower speed range.
797F Retarding – 450 m (1,475 ft)*

Typical Field Empty Weight

Gross Machine Operating Weight

623 690 kg (1,375,000 lb)

1 – 1st Gear
2 – 2nd Gear
3 – 3rd Gear
4 – 4th Gear
5 – 5th Gear
6 – 6th Gear

* at sea level

797F Retarding – 1500 m (4,900 ft)*

Typical Field Empty Weight

Gross Machine Operating Weight

623 690 kg (1,375,000 lb)

1 – 1st Gear
2 – 2nd Gear
3 – 3rd Gear
4 – 4th Gear
5 – 5th Gear
6 – 6th Gear

* at sea level
Standard Equipment

Standard equipment may vary. Consult your Cat dealer for details.

**ELECTRICAL**

- Alarm, back-up
- Brushless, alternator, 150 ampere
- Batteries, 12V (2) 93 amp-hour
- Converter, 12V electrical
- Electrical system, 24V, 10, 20 and 25 amp
- Battery charge receptacle
- Lighting system:
  - Back-up and hazard lights
  - Directional signals (front, rear LED)
  - Front stair access/Service deck
  - Stop/tail lights (LED)
- Engine compartment
- VIMS, blue light (LED)
- Headlights with lo-hi beam selector

**OPERATOR ENVIRONMENT**

- Standard cab:
  - Standard optimized operator seats
  - Suspension trainer seat
  - Flip down front visor
  - Standard side of cab access
- Deluxe cab:
  - Heated and ventilated seats
  - Suspension trainer seat
  - Retractable front visor
  - Rear of cab access and standard side of cab access
  - Power windows
- Deluxe cold weather cab:
  - Heated and ventilated seats
  - Suspension trainer seat
  - Retractable front visor
  - Rear of cab access and standard side of cab access
- Power windows
- Heated mirrors

All cab options include the following features:

- Air conditioner with automatic climate control
- 12V DC power supply (3)
- Coat hook
- Diagnostic connection port
- Dome courtesy light
- Entertainment radio ready 5 amp converter, speakers and wiring harness
  - Gauges/Indicators:
    - Gauge panel:
      - Transmission fluid temperature
      - Brake oil temperature
    - Engine coolant temperature
    - Fuel level
    - Torque converter oil temperature
    - Electric engine control fault indicator
    - Electric hour meter
    - Speedometer
    - Tachometer
    - Transmission gear indicator
    - VIMS message center with advisor
  - Heater/defroster (11 070 kCal/43,930 Btu)
  - Horn
  - Cat Detect System
  - Storage compartments
  - Hoist, body control (electric)
  - ROPS cab, insulated/sound suppressed
  - Seat, operator, air suspension
  - Seatbelt, operator, three-points, retractable
  - Seat, trainer, air suspension
  - Seatbelt, trainer, two-points, retractable
  - Stairway and walkway access, 600 mm (23.6 in)
  - Steering wheel, multi tilt, padded, telescopic
  - Tinted glass
  - Window, operator, electric powered
  - Windshield wiper, intermittent control and washer
  - Cup holder
  - Mirrors, right and left

**POWER TRAIN**

- C175-20 Tier 2 emissions compliant engine:
  - Turbocharging (4)/Air-to-Air Aftercooler (ATAAC)
  - Air cleaner with precleaner (4)
  - Ground level engine shutdown
  - Ether starting aid (automatic)
  - Elevated low idle control
  - Crankcase protection
  - Multi-point oil pressure sensing
  - Automatic starter protection
- Braking system:
  - Park brake integrated with gear selector
  - Brake release motor (towing)
  - Oil-cooled, multi-disc (front and rear) – service, retarding, parking, secondary
  - Automatic Retarder Control, adjustable
  - Engine overspeed protection
  - Extended life brake disc material

**OTHER STANDARD EQUIPMENT**

- Traction Control System
- Auto lubrication system
- Aux “buddy” dumping quick connect
- Aux steering quick connect (towing)
- Driveline guard
- Fast fill fuel system
- Fuel filter with water separator
- Ground level VIMS data port
- Ground level battery lockout
- Ground level transmission lockout
- Ground level engine start lockout
- Ground level engine shut-down
- High-speed crankcase oil change
- Reservoirs (3 separate):
  - Brake/Hoist, Steering/Fan, Transmission/Converter
- Rock ejectors
- Supplemental steering (automatic)
- Tie-down eyes
- Center hitch and tow points (front), tow pin (rear)
- Vandalism protection locks
- Vital Information Management System (VIMS):
  - Includes VIMS Payload Monitor with max payload and speed manager
- Hydraulic filters, 1,000 hour
- S-O-S sample ports
- Service points, ground level
- Sight level gauges for hydraulic/engine oil

**ANTIFREEZE**

- Extended Life Coolant to –35° C (–30° F)
## Optional Equipment

Optional equipment may vary. Consult your Cat dealer for details.

<table>
<thead>
<tr>
<th>Optional Equipment</th>
<th>Optional Equipment</th>
<th>Optional Equipment</th>
</tr>
</thead>
<tbody>
<tr>
<td>• Cat Detect System</td>
<td>• Body heat</td>
<td>• Portable fire extinguisher</td>
</tr>
<tr>
<td>• Cabin air precleaner</td>
<td>• Rear axle lubrication cooler</td>
<td>• Torque converter guard</td>
</tr>
<tr>
<td>• Throttle lock</td>
<td>• External digital payload display</td>
<td>• Brake wear indicator gauge</td>
</tr>
<tr>
<td>• Engine delay shutdown timer</td>
<td>• Oil renewal system</td>
<td>• Rims (wedge)</td>
</tr>
<tr>
<td>• Antifreeze/coolant protects to –50° C (–58° F)</td>
<td>• Oil renewal system with 3 day tank</td>
<td>• Rim guard</td>
</tr>
<tr>
<td>• Fuel tank (7570 L/2,000 gal)</td>
<td>• Engine coolant and oil heater for cold weather starts</td>
<td></td>
</tr>
<tr>
<td>• SL-V grease injectors</td>
<td>• Road Analysis Control (RAC)</td>
<td></td>
</tr>
</tbody>
</table>