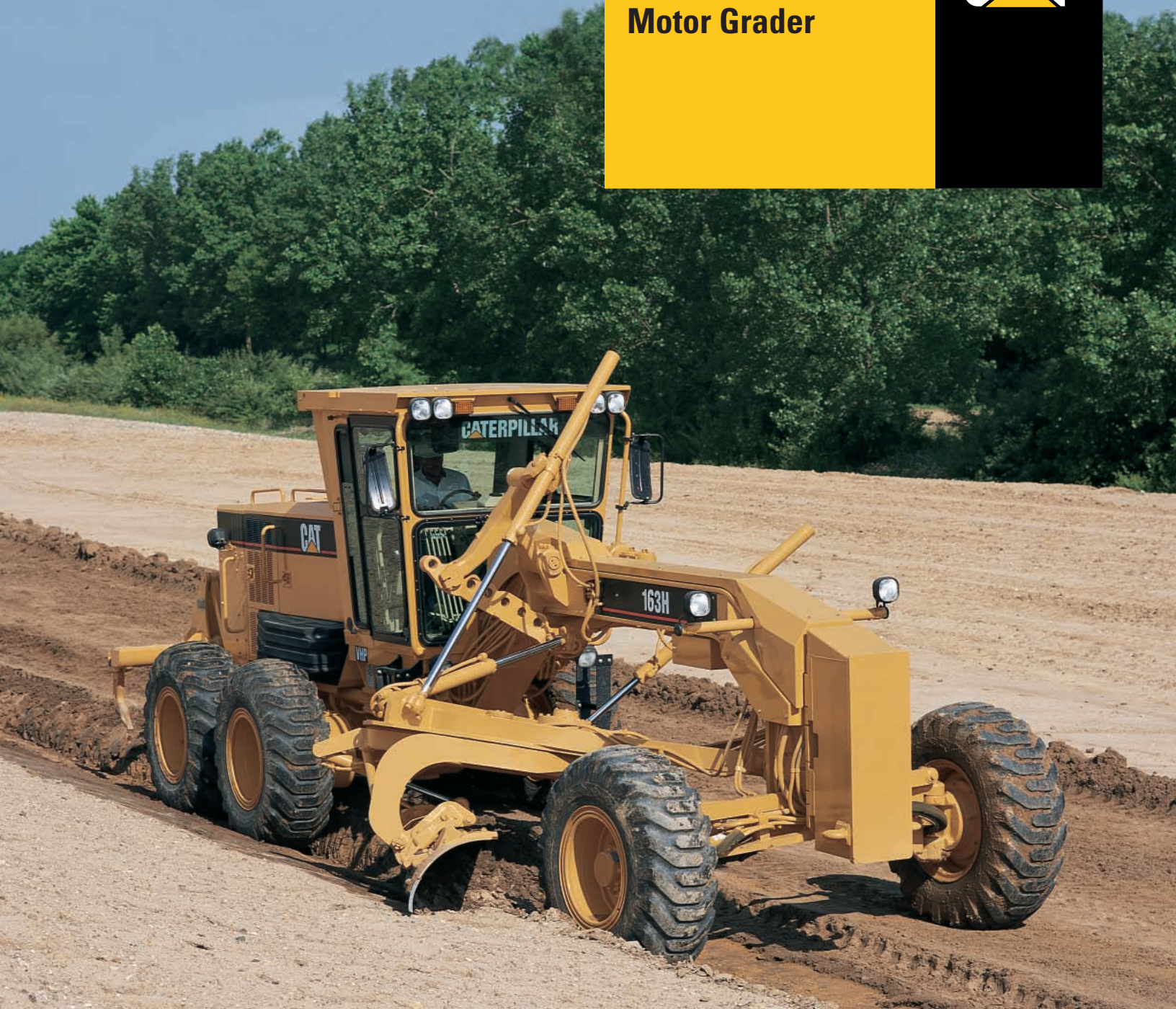


163H

Motor Grader



Global Version

Cat® 3176C DITA ATAAC, Variable HP

Variable Horsepower Arrangement, Net

- gears 1-3	134 kW	180 hp
- gears 4-8	149 kW	200 hp

Variable Horsepower Plus Arrangement, Net

- gears 1-3	134 kW	180 hp
- gears 4-6	149 kW	200 hp
- gears 7-8	164 kW	220 hp

Weights

Gross Vehicle Weight - base	16 280 kg	35,890 lb
front wheels	4589 kg	10,119 lb
rear wheels	11 691 kg	25,771 lb

Moldboard

Blade Width	4267 mm	14 ft
-------------	---------	-------

163H Motor Grader

The 163H blends productivity and durability to give you the best return on your investment.

Engine

- ✓ The Cat 3176C DITA ATAAC is designed to handle the tough loads. Variable Horsepower matches torque curves to the gear to maximize response, power, and efficiency. Low fuel consumption reduces operating costs and reduces environmental impact. **pg. 4**

Power Train

The power shift transmission takes full advantage of the powerful 3176C DITA ATAAC engine. Variable Horsepower uses specific torque curves for each gear range for optimum performance. Dual air system and multi-disc oil brakes assure reliable braking control. **pg. 5**

Hydraulics

The load-sensing hydraulic system lowers power consumption and system heat. The advanced PPPC control valves provide low lever effort, balanced flow, and consistent cylinder speeds for outstanding blade control. Blade float is incorporated into the blade lift valves. **pg. 6**

Operator's Station

- ✓ Low effort blade controls, electronic throttle control, EMS III monitoring system, and improved ventilation provide world-class operator control and comfort. Improved visibility to the front and rear increase operator confidence and productivity. **pg. 10**

All-Wheel Drive System

All-wheel drive improves tractive performance in poor underfoot conditions. The Variable Horsepower feature comes standard on the 163H. With three operating modes — automatic, manual, and off — the operator can match performance to any application. **pg. 12**

Caterpillar has matched and balanced all power train components, hydraulic systems, and structural elements to deliver a superior motor grader. Include the best operator station in the industry and world-class dealer support, and the Cat 163H represents a reliable, cost-effective investment.



Drawbar, Circle, Moldboard

Flexible moldboard positioning and a long wheelbase improve material handling. Rugged construction and replaceable wear parts minimize operation costs. **pg. 7**

Structures

The 163H frame is designed and built to exceed the expectations of the customer. **pg. 8**

Serviceability

- ✓ Inspection and service points have been grouped into a convenient left-hand side, ground level “service center.” Ground level fueling and extended engine and hydraulic oil change intervals help minimize downtime. **pg. 9**

Environmentally Responsible Design

- ✓ New engine arrangements and operator station designs reduce emissions and meet current and anticipated regulations for interior and exterior sound levels, emissions, and exhaust. **pg. 13**

Customer Support

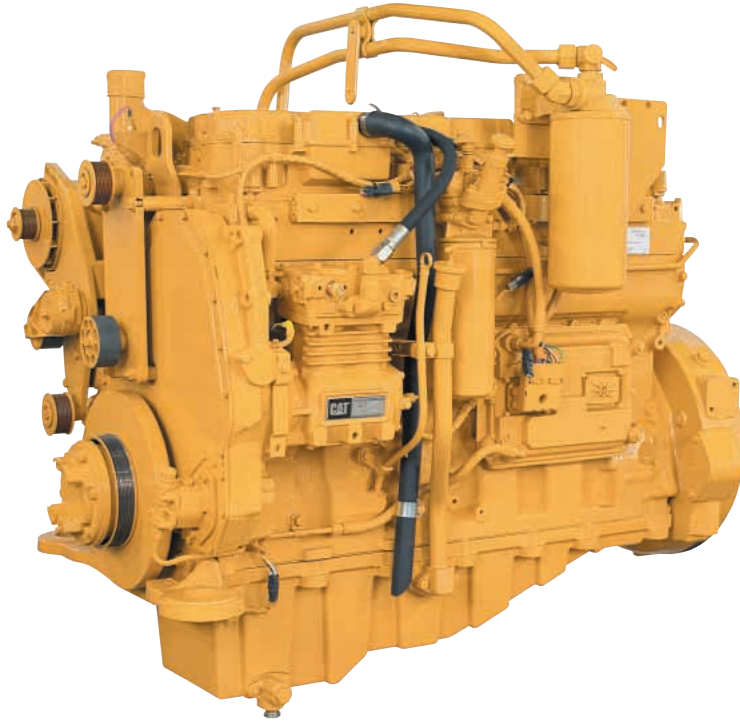
Your Cat dealer offers a range of services that help you operate longer with lower costs. **pg. 14**



✓ *New Feature*

Engine

Caterpillar engines deliver increased performance and lower operating costs.



Cat 3176C ATAAC Engine. The innovative Cat 3176C diesel engine delivers large-engine performance from a compact engine design. The six-cylinder engine is turbocharged and air-to-air aftercooled. With high displacement and low rated speed, this engine provides excellent fuel economy and durability that can significantly reduce operating costs.

Variable Horsepower (VHP) and VHP Plus. Automatically increases horsepower in higher gears when the machine can use it. In lower gears where traction is limited, horsepower is limited, reducing wheel slip and conserving fuel.

In applications such as snow removal, this power allows higher travel speeds and faster snow removal for more snow clearing in less time. Also, the higher rimpull in all gears maximizes performance during high-speed winging and heavy snow load applications.

- The 163H has a VHP Plus option to provide additional horsepower in forward gears 7-8.

Lugging Performance. High torque output and torque rise make the 3176C very responsive. Its superior lugging maintains consistent grading speeds without the need to downshift.

Fuel Efficiency. Caterpillar state-of-the-art electronically controlled, unit injection fuel system uses high injection pressures for complete fuel combustion, efficient fuel use, and reduced emissions. The dual-filter system reduces component wear.

Turbocharged and Air-To-Air Aftercooled.

Turbocharger packs more dense air into the cylinders for more complete combustion and lower emissions, improving performance and engine efficiency. These benefits are especially useful at high altitudes. Air-to-air aftercooler reduces smoke and emissions by providing cooler inlet air for more efficient combustion. This also extends the life of the piston rings and bore.

Extended Engine Life. The large bore-stroke design and conservative power rating minimize internal stresses and increase component life. The low engine speeds reduce engine wear and sound levels.

Hydraulic Demand Fan. The hydraulic demand fan control automatically adjusts cooling fan speed according to engine cooling requirements. This system reduces demands on the engine, putting more power to the ground and improving fuel efficiency.

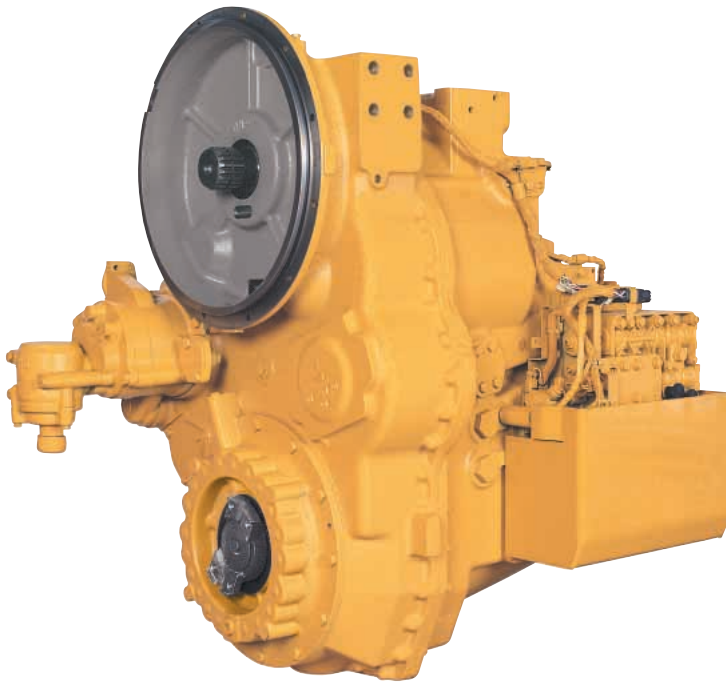
Caterpillar Engine Oil. It is formulated to optimize engine life and performance and is strongly recommended for use in Cat diesel engines. The engine oil change interval is increased to 500 hours.

Improved Torque. Power curves customized for the 163H increase peak torque for higher ground speeds and enhanced productivity. Rimpull has been increased in all gears for greater productivity.

Emissions Compliant. The new 163H has reduced NOx, hydrocarbon, and particulate emissions. The Cat 3176C meets or exceeds all U.S. EPA Tier 2 and EU Stage II emissions control standards worldwide.

Power Train

Matched Caterpillar components deliver smooth, responsive performance and reliability.



Power Shift Transmission. Designed and built specifically for Cat motor graders, the rugged transmission provides on-the-go, full-power shifting, as well as inching capability.

Direct Drive. Delivers superior fuel efficiency and “feel” of blade loads, material hardness, and ground speed.

Gear Selection. Eight forward and six reverse speeds offer a wide operating range for maximum flexibility. Four gears below 10.3 km/h (6.4 mph) match working speed to job conditions for maximum productivity in earthmoving jobs. Gears five, six, and seven are optimal for efficient snow removal operations. Gear eight is designed for roading.

Electronic Transmission Control. Produces easy, smooth shifts to maintain uniform surfaces during shifting and extends transmission life by reducing stress on transmission clutches. A single lever controls direction, gear, and the parking brake.

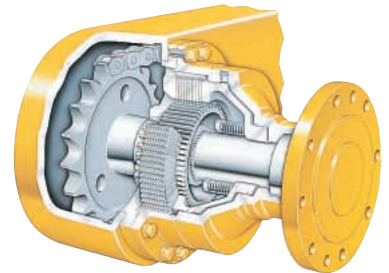
Electronic Clutch Pressure Control. ECPC smoothes shifts and improves inching control, which increases operator comfort and productivity. It uses input from the transmission and operator controls to modulate the directional clutches and produce consistent shifting.

Electronic Overspeed Protection. The transmission control upshifts the transmission to relieve overspeed conditions. The transmission control will also prevent a downshift until machine speed is within the range for the requested gear. This can prevent damage and reduce component wear.

Inching Pedal. Delivers precise control of machine movements in any gear with low pedal effort and excellent modulation, which is critical in close-quarter work or finish grading. A new pedal design and location improves modulation and operator comfort.

Optional Autoshift. Improves ease of operation and maximizes productivity by automatically shifting the transmission at optimal shift points.

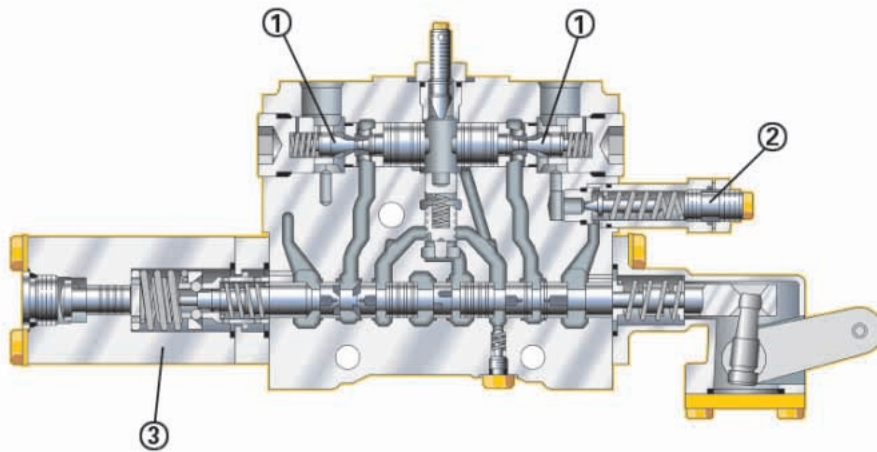
Dual Certified Air Tanks. Supply braking capacity to each side of the machine. This system ensures secondary braking capability in the event a failure occurs in a single brake line. The dual air system also has a large reserve for stalled-engine braking.



Brakes. Caterpillar multi-disc brakes offer a large surface area for dependable, extended-life braking. The air-actuated service brakes, located in each of the four wheel spindle housings, are sealed, adjustment free, and lubricated and cooled by tandem housing oil. The parking/emergency brakes, located in the transmission on the output shaft, are spring actuated and air pressure released. When engaged, they neutralize the transmission and lock the wheels on any surface.

Hydraulics

Balanced hydraulics deliver consistent, precise, and responsive control.



1 Lock valve; 2 Line relief valve; 3 Blade float detent

Load Sensing Hydraulics. A load sensing variable displacement pump and the advanced proportional priority pressure-compensating (PPPC, or “triple-PC”) hydraulic valves provide superior implement control and enhanced machine performance and efficiency. Continuously matching hydraulic flow and pressure to power demands creates less heat and reduces power consumption.

Implement Control Valves. PPPC valves have different flow rates for the head and rod ends of the cylinder. This ensures consistent extension and retraction properties for each cylinder and improves operator “feel” and system response, ultimately reducing operator fatigue. All control valves use lock valves to maintain blade settings. Line relief valves protect cylinders from excessive pressure.

Balanced Flow. Hydraulic flow is proportioned to ensure all implements operate simultaneously. If demand exceeds pump capacity, all cylinders are reduced by the same ratio. The result is improved productivity in virtually any application.

Blade Float. Blade float, incorporated into the blade lift control valves, allows the blade to move freely under its own weight. By floating both cylinders, the blade can follow the contours of the road when removing snow. Floating only one cylinder permits the toe of the blade to follow a hard surface while the operator controls the slope with the other lift cylinder.

Independent Oil Supply. Large separate hydraulic oil supply prevents cross-contamination and provides proper oil cooling, which reduces heat build-up and extends component life.

Heavy Duty XT™ Hose. Caterpillar hose technology allows high pressures for maximum power and reduced downtime, and intelligent routing minimizes exposure to damage.

Optional Hydraulic Lockout.

Mechanically locks all moldboard, machine, and attachment control levers during machine roading. This prevents implements from being accidentally engaged when the motor grader is travelling down the road.

Drawbar, Circle, Moldboard

Every component is designed for maximum productivity and durability.

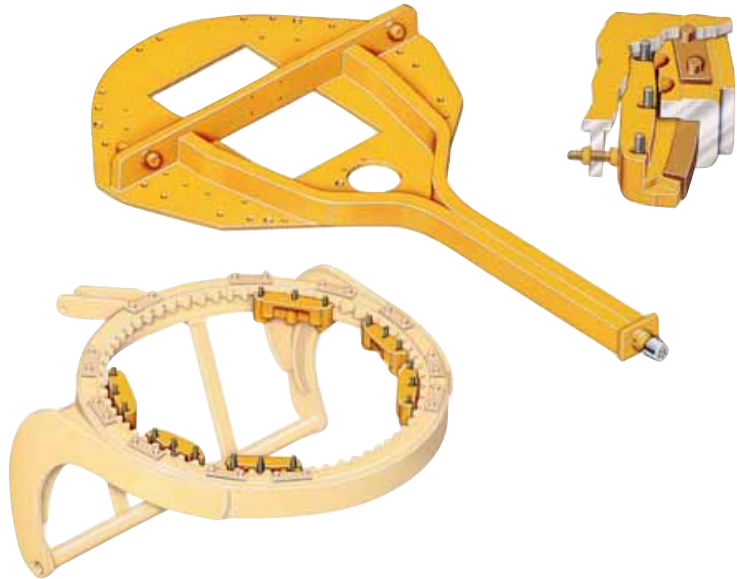


Blade. Heat treated moldboard rails, through-hardened, curved DH-2 steel cutting edge and end bits, and replaceable metallic wear inserts assure a long, reliable service life. Three sideshift mounting locations for the optional moldboard add flexibility.

Blade Positioning. The blade linkage design provides extensive moldboard positioning, most beneficial in mid-range bank sloping and in ditch cutting and cleaning.

Blade Angle. A long wheelbase allows the operator to obtain an aggressive moldboard angle. This aggressive angle permits material to roll more freely along the blade, which reduces power requirements. This is particularly helpful in handling very dry materials, cohesive soils, snow, and ice.

Circle Construction. One-piece forged circle with hydraulically driven motor stands up to high stress loads. Raised wear surfaces prevent circle teeth wear against the drawbar. Sixty-four uniformly spaced teeth on the front 240° of the circle are flame cut and heat induction hardened to resist wear. And the circle, with 360° rotation, is secured to the drawbar by six vertically and horizontally adjustable shoes for maximum support.



Replaceable Wear Items. Tough, durable nylon composite wear inserts are located between the drawbar and circle, and between the support shoes and circle. This sacrificial wear system helps keep components tight for fine grading and allows easy replacement. These inserts reduce rotational friction, resulting in extended component life.

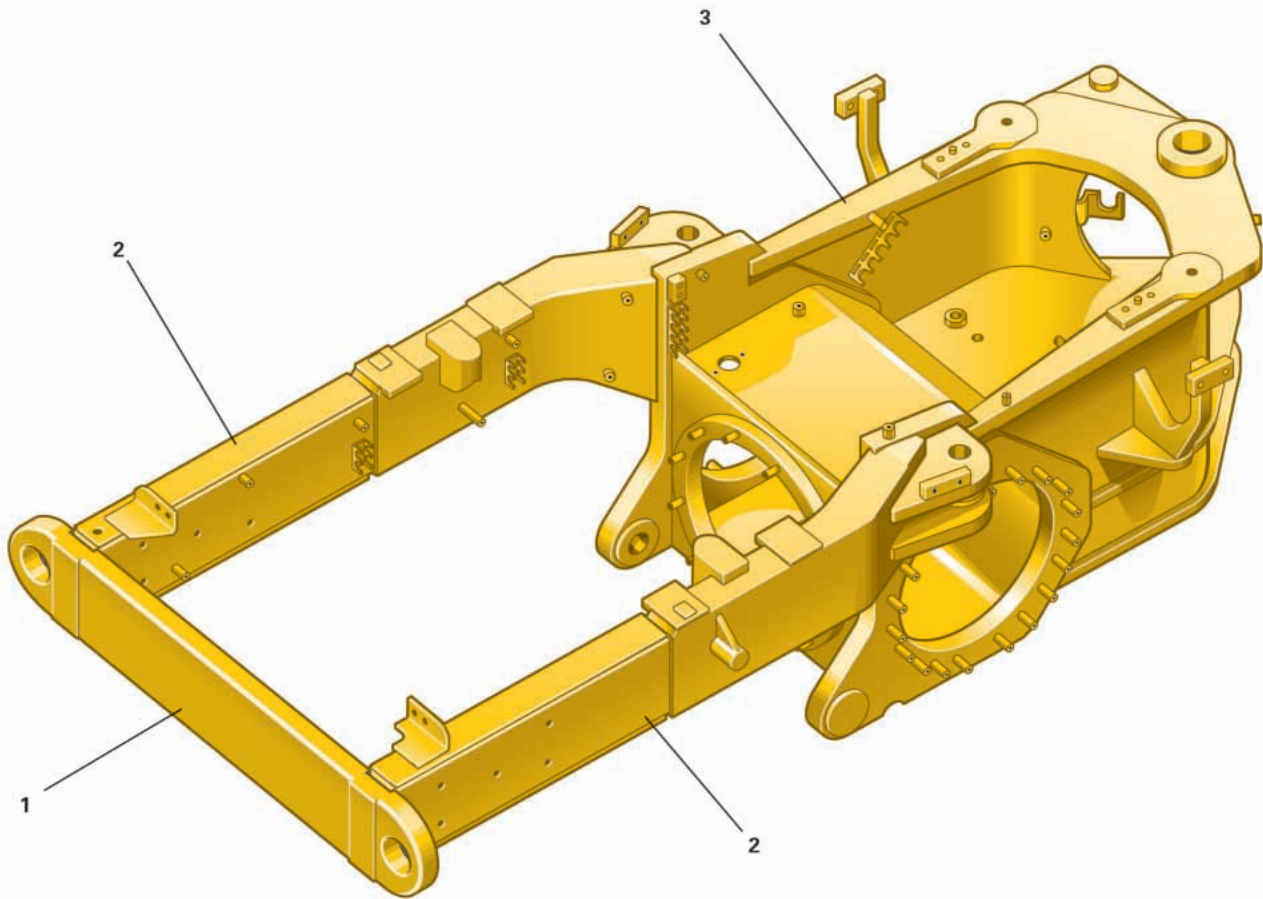
Circle Drive Slip Clutch. This standard feature protects the drawbar, circle, and moldboard components from shock loads when the blade encounters immovable objects. It also reduces the possibility of the grader making abrupt directional changes in poor traction conditions.

Drawbar Construction. The Y-frame drawbar is constructed of two solid beams for high strength and optimum durability, as well as precise blading control. And the yoke plate completely covers the top of the circle.

Blade Lift Accumulators. These optional blade lift accumulators absorb vertical shocks encountered when the moldboard contacts immovable objects. This option is especially useful in rough grading and rocky areas.

Structures

The 163H frame is designed and built to exceed the expectations of the customer.



1 Integrated bumper; 2 Box-sectioned channels; 3 Fully welded differential

Integrated Bumper. The integrated bumper ties the rear frame together into a cohesive unit to provide a solid platform for the new 3176C power train. This is especially important in ripping or snow removal applications where graders are equipped with snow wing attachments.

Rear Frame. Rear frame has two box-sectioned channels integral with a fully welded differential case for a solid working platform.

Front Frame. Continuous top and bottom plate construction provides consistency and strength. The flanged box section design removes welds from high stress areas, improving reliability and durability, and increasing resale values for the customer.

Serviceability

Re-engineered inspection and service points save time and expense.



Service Center. A “Service Center” on the left-hand side provides easy, centralized access to most check and maintenance points. Routine inspection and service are faster and easier, providing better machine availability and lower operating costs.

- Large hinged doors provide easy access to the adjacent engine and maintenance service compartments.
- Engine and hydraulic oil checkpoints, coolant gauges, and air filters
- Spin-on filters for oils, fuel, and coolant
- Remote lubrication points, purge valves, and ecology drain lines
- Fuse panel with new automotive style fuses located inside cab
- Tandem oil checkpoint is conveniently located between the wheels in the center of the tandem.
- Sample ports for engine, hydraulic and transmission fluids, coolant, and fuel encourage preventive maintenance and diagnostics like the S•O•S program.

Fuel Tank. The 397 L (105-gallon) ground-level fuel tank allows longer work shifts and reduces refueling frequency. An easily accessible fuel tank sediment drain enables the operator to remove sediment accumulation, reducing the risk of fuel system damage.

Extended Oil Change Interval. Operate a full 500 hours between engine oil and filter changes, 4000 hours between hydraulic oil changes, and 6000 hours between engine coolant changes. This reduces downtime and operating expense.

Cat XT Hose. Caterpillar XT hose technology allows high pressures for maximum power and reduced downtime. Hoses are securely routed to minimize exposure to damage.

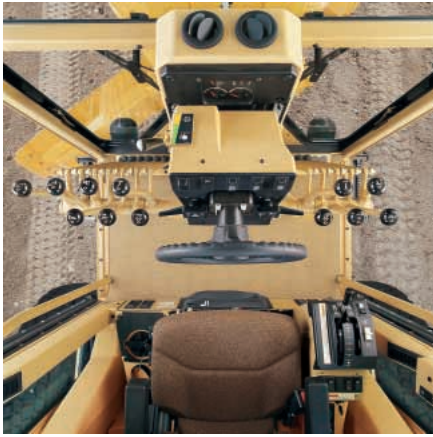
O-Ring Face Seals. Cat O-ring face seals assure rock-solid connections that maintain pressure and reduce oil leaks. Intelligent hose routing minimizes exposure to damage, increasing hose life and enhancing reliability.

Radiator Cleanout Access. Radiator clean-out access gives the operator the ability to clear away debris and other materials that build up around the radiator. This ensures that the radiator functions properly, keeping the engine cool and increasing component life.

Operator's Station

The 163H includes innovative changes to improve operator efficiency and, in turn, provide greater machine productivity.





Comfort and Convenience. Comfort and convenience are designed into every feature of the operator's station.

Autoshift Transmission. Improves ease of operation and maximizes productivity by automatically shifting the transmission at optimal shift points.

Optimized Inching Modulation. The new Electronic Clutch Pressure Control (ECPC) optimizes inching modulation and smoothes shifting. It also eliminates cable control, improving reliability, and enhances cold oil characteristics.

All-Wheel Drive. Using the rocker switch on the transmission console, the operator can choose from three operating modes — automatic, manual, or off. The torque control lever allows the operator to control the aggressiveness of the front wheels in both active modes.

Electronic Throttle Control. ETC provides easier, more precise, more consistent throttle operation. Two modes on a single switch offer flexibility for varying applications and operator preference. Like cruise control, ETC improves fuel efficiency.

Electronic Monitoring System. Powerful monitoring and diagnostic capabilities allow more efficient and safer machine operation. The Cat EMS III keeps operators better informed of machine status with:

- Continuous tracking of all critical machine parameters on a dash display
- Warnings/alerts for abnormal conditions
- Retrieval or adjustment of over 200 vehicle system parameters using the powerful Cat ET service tool

Controls on Steering Console. Controls and switches are located on the steering console, shift console, and right cab post, all within easy reach. Gauges are located inside the cab, directly in front of the operator.

Backlit Controls. Rocker switches and transmission shifter are backlit for nighttime operation.

Optional Air Conditioner/Heater.

The optional heater and air conditioner arrangements help create a comfortable work environment. The high-capacity systems dehumidify air and pressurize the cab, while circulating fresh air and sealing out dust. Multiple additional vents evenly distribute air throughout the cab for clear windows and operator comfort.



Exceptional Visibility. A redesigned operator's console improves forward visibility. Large side windows allow a clear view of the moldboard heel and tandem tires. A wide rear window and tapered engine hood provide a good view to the rear of the machine. Moving the air dryer and air cleaner, and aligning the precleaner and muffler, improves visibility to the rear of the machine. Operators can work more confidently and efficiently.

All-Wheel Drive System

All-wheel drive keeps productivity high, even in poor underfoot conditions.



Constant Net Horsepower. This exclusive system increases horsepower in all gears when all-wheel drive is engaged. The additional horsepower compensates for power redirected to hydraulic pumps and front motors. The system delivers a smooth constant net horsepower in all gears, delivering more power to the ground.

Superior Traction. All-wheel drive improves tractive performance in poor underfoot conditions such as snow, mud, and sand. This feature also provides excellent steering and sidedraft control.

More Power. The Variable Horsepower feature is standard on the 163H. When all-wheel drive is engaged, Variable Horsepower kicks in and delivers maximum power in all gears via an electronically controlled variable displacement piston pump driven directly from the transmission.

Wide Working Range. All-wheel drive is available in gears 1-7 forward and 1-5 reverse, making it effective in both low-speed and high-speed applications — from ditch cutting to snow winging. Electronically controlled dual displacement wheel motors deliver high displacement in gears 1-4 forward and 1-3 reverse, and low displacement in gears 5-7 forward and 4-5 reverse. Front wheels freewheel in 8 forward and 6 reverse.

Three Operating Modes. Three operating modes are available —automatic, manual, or off. The operator selects the operating mode using a rocker switch on the transmission console.

- Automatic mode makes the all-wheel drive feature easy to use. It automatically increases torque to the front wheels as rear wheel slip increases. The operator controls the responsiveness of the front wheel by adjusting the torque control lever. The farther forward the lever, the more rapidly front wheel torque will increase as slip increases. This mode provides power to the front wheels only when needed, which reduces hydraulic system heat and lowers power consumption. It also allows the operator to focus all his attention on his work.
- Manual mode gives the operator 100 percent control. He adjusts the torque control lever to set a constant torque level to the front wheels. He can make torque setting adjustments as operating conditions change. There are many situations where an operator may want to control the front wheels independent of rear wheel slip such as when trying to remove a machine from a snow drift; when making a tight turn on snow, mud, or sand; or when working on a side slope.

Environmentally Responsible Design

Caterpillar builds machines that help you create a better world.

Quiet Cab. The resiliently mounted engine and transmission reduce interior engine noise and vibration to less than 81 dB(A), measured according to ISO 6394. With the sound suppression group, interior sound levels do not exceed 72 dB(A), measured according to ISO 6394. Lower interior noise levels improve operator working conditions.

Quiet Machine. Exterior sound levels are under 110 dB(A), measured according to ISO 6395. The sound suppression group lowers exterior sound levels below 107 dB(A), complying with the EU 2000/14/EC. This quiet operation lets the 163H work with minimal disturbance to the surroundings.

Low Emissions. The 163H Motor Grader is even more environmentally friendly than its predecessors with reductions in NO_x, hydrocarbon, and particulate emissions. It complies with all U.S. EPA Tier 2 and EU Stage II emissions control standards worldwide.

Fuel Efficient. Caterpillar state-of-the-art electronically controlled, unit injection fuel system has high injection pressure for complete fuel combustion, increased fuel efficiency, and reduced emissions.

Dry Machine. Lubricant fill points and filters are designed to minimize spillage. O-ring face seals, Cat XT hose, and Cat hydraulic cylinders protect against leaks.



Extended Oil Change Interval. Operate a full 500 hours between engine oil and filter changes, and 4000 hours between hydraulic oil changes. This reduces machine downtime and operating expense, and helps preserve our natural resources.

Ecology Drains. Make regular maintenance easier and help prevent spills when changing fluids.

Ozone Protection. To help protect the earth's ozone layer, air-conditioning units use a refrigerant free of chlorofluorocarbons (CFCs).

Customer Support

Cat dealer services help you operate longer with lower costs.



Product Support. You will find nearly all parts at our dealer parts counter. Cat dealers use a worldwide computer network to find in-stock parts to minimize machine downtime. Save money with genuine Cat Reman parts. You receive the same warranty and reliability as new products at substantial cost savings.

Machine Selection. Make detailed comparisons of the machines under consideration before purchase. Cat dealers can estimate component life, preventive maintenance cost, and the true cost of lost production.

Purchase. Look past initial price. Consider the financing options available, as well as day-to-day operating costs. Look at dealer services that can be included in the cost of the machine to yield lower equipment owning and operating costs over the long run.

Customer Support Agreements.

Cat dealers offer a variety of product support agreements and work with customers to develop a plan that best meets specific needs. These plans can cover the entire machine, including attachments, to help protect the customer's investment.

Operation. Improving operating techniques can boost your profits. Your Cat dealer has videotapes, literature, and other ideas to help you increase productivity, and Caterpillar offers certified operator training classes to help maximize the return on your machine investment.

Maintenance Services. Talk to your dealer about the range of available maintenance services. Repair option programs guarantee the cost of repairs up front. Diagnostic programs such as S-O-S and Coolant Sampling and Technical Analysis help avoid unscheduled repairs.

Replacement. Repair, rebuild, or replace? Your Cat dealer can help you evaluate the cost involved so you can make the right choice.

Engine

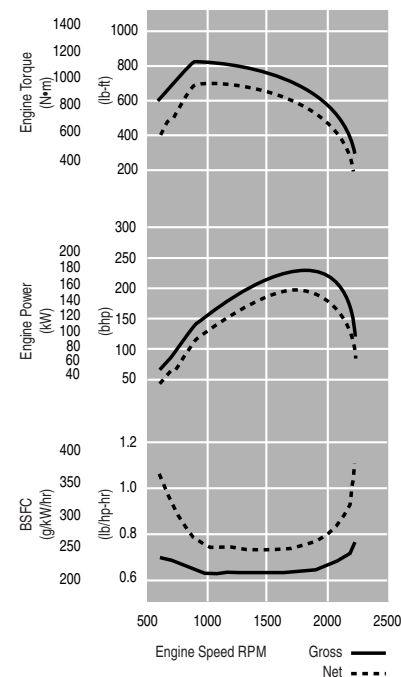
Engine Model	Cat 3176C DITA ATAAC, Variable HP	
VHP - gears 1-3 Net	134 kW	180 hp
- gears 4-8 Net	149 kW	200 hp
VHP Plus - gears 1-3 Net	134 kW	180 hp
- gears 4-6 Net	149 kW	200 hp
- gears 7-8 Net	164 kW	220 hp
VHP - gears 1-3 Gross	147 kW	197 hp
- gears 4-8 Gross	162 kW	217 hp
VHP Plus - gears 1-3 Gross	147 kW	197 hp
- gears 4-6 Gross	162 kW	217 hp
- gears 7-8 Gross	177 kW	237 hp
VHP AWD on - gears 1-3 Gross	162 kW	217 hp
- gears 4-8 Gross	177 kW	237 hp
VHP Plus AWD on	162 kW	217 hp
- gears 1-3 Gross		
- gears 4-6 Gross	177 kW	237 hp
- gears 7-8 Gross	192 kW	257 hp
Displacement	10.3 L	629 in ³
Bore	125 mm	4.9 in
Stroke	140 mm	5.5 in

Torque rise	50%	
Max torque @ 1000 RPM	1095 N·m	808 lb ft
Speed @ rated power	2000 RPM	
Number of cylinders	6	
Derating altitude	3048 m	10,000 ft
Std - Fan speed - max	1350 RPM	
	500 RPM	
Std - Ambient Capability	47° C	117° F

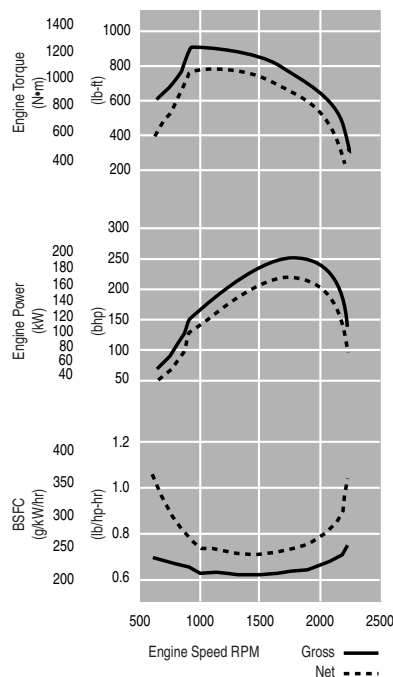
- Net power is tested per ISO 9249, SAE J1349, and EEC 80/1269 standards in effect at the time of manufacture.
- VHP Plus is an optional arrangement.
- Net power advertised is the power available at rated speed of 2000 RPM, measured at the flywheel when engine is equipped with fan, air cleaner, muffler, and alternator.
- No derating required up to 3048 m (10,000 ft) altitude. Deration rate of 1.5% per 304.8 m (1000 feet) above 3048 m (10,000 feet).

Base
VHP
VHP Plus

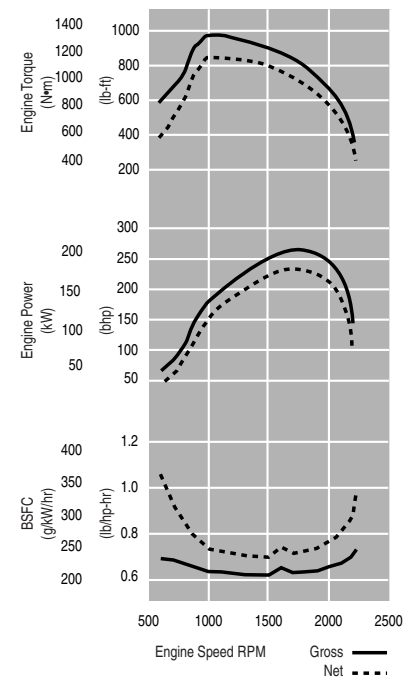
Gears 1 - 8
Gears 1 - 3
Gears 1 - 3



Gears 4 - 8
Gears 4 - 6



Gears 7 - 8



Power Train

Forward/Reverse Gears	8 fwd/6 rev
Transmission	Direct drive, power shift
Brakes, Service	air-actuated, oil-disc
Brakes, Service - surface area	23 948 cm ² 3,712 in ²
Brakes, Parking	manual, multiple oil-disc
Brakes, Secondary	air actuated, oil-disc

All-Wheel Drive System

Pump output (2500 rpm, 35 000 kPa)	175 L/min	46.2 gal/min
Maximum operating pressure	35 000 kPa	5,080 psi
Minimum operating pressure	5500 kPa	800 psi
Motor displacement - high	1650 cc/rev	100.7 in ³ /rev
Motor displacement - low	660 cc/rev	40.2 in ³ /rev

Hydraulic System

Circuit type	Closed center load sense	
Pump type	Axial piston	
Pump output @ 2100 RPM	206 L/min	54.4 gal/min
Maximum system pressure	24 150 kPa	3,500 psi
Reservoir tank capacity	53 L	14 gal
Standby pressure	3100 kPa	450 psi

Operating Specifications

Top Speed - Fwd.	43.6 kph	27.1 mph
- Rev.	34.4 kph	21.4 mph
Turning radius (outside front tires)	7.5 m	24.6 ft
Steering Range - left/right	50°	
Articulation Angle - left/right	20°	
Fwd. 1st	3.8 kph	2.4 mph
2nd	5.1 kph	3.2 mph
3rd	7.5 kph	4.7 mph
4th	10.3 kph	6.4 mph
5th	16 kph	9.9 mph
6th	21.8 kph	13.5 mph
7th	30 kph	18.6 mph
8th	43.6 kph	27.1 mph
Rev. 1st	3 kph	1.9 mph
2nd	5.6 kph	3.5 mph
3rd	8.1 kph	5.1 mph
4th	12.6 kph	7.9 mph
5th	23.7 kph	14.7 mph
6th	34.4 kph	21.4 mph

Service Refill

Fuel Tank	397 L	105 gal
Cooling system	38 L	10 gal
Hydraulic system - total	80 L	20.8 gal
- tank	38 L	9.9 gal
Engine oil	39 L	10.2 gal
Differential/Final Drives	47 L	12.4 gal
Tandem housing (each)	80 L	21.1 gal
Front wheel spindle bearing housing	0.5 L	0.13 gal
Circle drive housing	7 L	1.8 gal

Frame

Circle - diameter	1530 mm	60.2 in
- blade beam thickness	30 mm	1.2 in
Drawbar - height	127 mm	5 in
- thickness	76 mm	3 in
Front - top/bottom plate - width	305 mm	12 in
- thickness	25 mm	1 in
Front - side plates - width	241 mm	9.5 in
- thickness	12 mm	0.5 in
Front - linear weights - min	165 kg/m	112 lb/ft
- max	213 kg/m	144 lb/ft
Front - section modulus - min	2083 cm ³	127 in ³
- max	4785 cm ³	291 in ³
Front axle - ground clearance	625 mm	24.6 in
- front wheel lean	18°	
- oscillation angle	32°	

Tandems

Height	572 mm	22.5 in
Width	201 mm	7.9 in
Sidewall thickness - inner	16 mm	0.63 in
- outer	18 mm	0.71 in
Drive chain pitch	51 mm	2 in
Wheel axle spacing	1522 mm	60 in
Tandem oscillation - forward	15°	
- reverse	25°	

Moldboard

Blade Width	4.267 m	14 ft
Blade Height	686 mm	27 in
Blade Thickness	25 mm	1 in
Arc radius	413 mm	16.25 in
Throat clearance	90 mm	3.5 in
Cutting edge - width	203 mm	8 in
- thickness	16 mm	0.63 in
End Bit - width	203 mm	8 in
- thickness	16 mm	0.63 in
Blade Pull - max GVW	20 953 kg	46,193 lb
- base GVW	14 652 kg	32,229 lb
Down Pressure - max GVW	14 365 kg	31,161 lb
- base GVW	7932 kg	17,482 lb

- Blade pull calculated at 0.9 traction coefficient, which is equal to ideal no-slip conditions, and Gross Vehicle Weight (GVW).

Blade Range

Circle centershift - right	881 mm	34.7 in
- left	848 mm	33.4 in
Moldboard sideshift - right	943 mm	37.1 in
- left	851 mm	33.5 in
Maximum blade position angle	90°	
Blade tip range (forward)	40°	
(backward)	5°	
Maximum shoulder reach outside of tires - right	2261 mm	89 in
- left	2223 mm	87.5 in
Maximum lift above ground	452 mm	17.8 in
Maximum depth of cut	770 mm	30.3 in

Ripper

Ripping depth, maximum	462 mm	18.2 in
Ripper shank holders	5	
Ripper shank holder spacing	533 mm	21 in
Penetration force	8047 kg	17,740 lb
Pryout force	9281 kg	20,460 lb
Machine length increase, beam raised	970 mm	38.2 in

Scarifier

Front, V-Type: Working width	1184 mm	46.6 in
Scarifying depth, maximum	292 mm	11.5 in
Scarifier shank holders	11	
Scarifier shank spacing	116 mm	4.6 in
Front, straight: Working width	1800 mm	71 in
Scarifying depth, maximum	317 mm	12.5 in
Scarifier shank holders	17	
Scarifier shank spacing	111 mm	4.38 in
Rear: Working width	2300 mm	91 in
Ripping depth, maximum	411 mm	16.2 in
Scarifier shank holders	9	
Scarifier shank holder spacing	267 mm	10.5 in

Weights

Gross Vehicle Weight - max	23 281 kg	51,326 lb
front axles	8311 kg	18,322 lb
rear axles	14 970 kg	33,004 lb
Gross Vehicle Weight - base	16 280 kg	35,890 lb
front axles	4589 kg	10,119 lb
rear axles	11 691 kg	25,771 lb

- Base operating weight calculated on standard machine configuration with 14.00-24 12PR (G-2) tires, full fuel tank, coolant, lubricants, and operator.

Cab

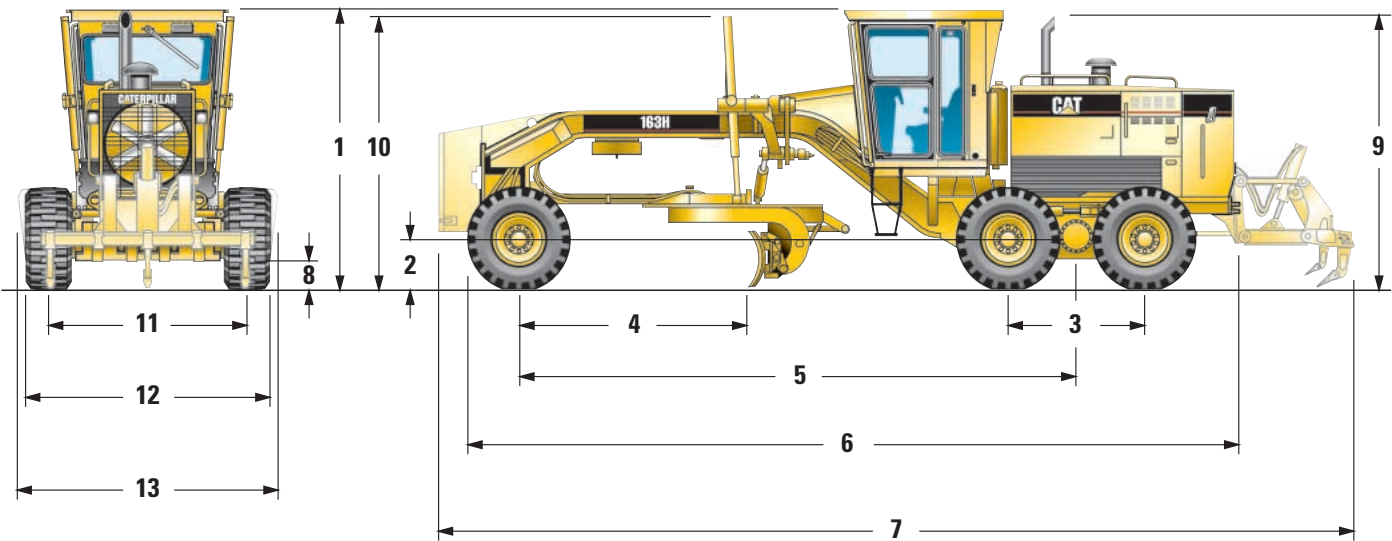
- ROPS (Rollover Protective Structure) meets the following criteria: SAE J1040 MAY 94, ISO 3471:1986, ISO 3471:1994
- FOPS (Falling Object Protective Structure) meets the following criteria: ISO 3449:1984, ISO 3449:1992 Level II

Brakes

- Brakes meet the following standard: SAE J/ISO 3450 JAN 98.

Dimensions

All dimensions are approximate. Based on standard machine configuration with 14.00-24 12PR tires.



1	Height - low profile cab	3131 mm	123 in
	- high profile cab	3356 mm	132 in
	- no cab	3103 mm	122.2 in
2	Height to axle	600 mm	23.6 in
3	Length - between tandem axles	1523 mm	60 in
4	Length - front axle to moldboard	2518 mm	99.1 in
5	Length - front axle to mid tandem	6169 mm	243 in
6	Length - front tire to end of rear frame	8713 mm	343 in

7	Length - counterweight to ripper	10 097 mm	398 in
8	Ground clearance at trans. case	344 mm	13.5 in
9	Height to exhaust stack	3103 mm	122.2 in
10	Height to top of cylinders	3028 mm	119.2 in
11	Width - tire center lines	2091 mm	82.3 in
12	Width - outside rear tires	2457 mm	96.7 in
13	Width - outside front tires	2553 mm	100.5 in

Standard Equipment

Standard equipment may vary. Consult your Caterpillar dealer for details.

ELECTRICAL

- Alarm, back-up
- Alternator, 75 ampere, sealed
- Batteries, maintenance free, 1100 CCA
- Electrical system, 24 volt
- Lights, stop and tail
- Motor, starting
- Product link connection

OPERATOR ENVIRONMENT

- Accelerator
- Ashtray and lighter
- Coat hook
- Control console, adjustable
- Cup holder
- EMS III operator warning system
- Panel gauges inside the cab
 - fuel
 - articulation
 - engine coolant temp
 - system voltage
 - air brake pressure
- Hydraulic controls, load sensing
 - right/left blade lift with float position
 - blade sideshift and tip
 - circle drive
 - centershift
 - front wheel lean
 - articulation
- Meter, hour, digital
- Mirror, inside rearview, wide angle
- Mounting bracket, general purpose
- Power steering, hydraulic
- ROPS cab, sound suppressed, low profile
- Seat, cloth, contour suspension
- Seat belt, retractable 76 mm (3 in)
- Steering wheel, tilt, adjustable
- Storage area for cooler/lunchbox
- Sunscreen, front windshield
- Throttle control, electronic
- Washer/wipers, (3) front windshields
- Windows, fixed lower front

POWER TRAIN

- Air cleaner with dry-type radial seal, service indicator, automatic dust ejector
- Air-to-Air Aftercooler (ATAAC)
- Brakes — oil disc, four-wheel air actuated
- Demand fan
- Differential, lock-unlock
- Engine, 3176C DITA ATAAC diesel with VHP, automatic derate, automatic idle control
- Fuel tank, sediment drain
- Fuel-water separator
- Lube for life pump drive shaft
- Muffler, under hood
- Parking brake — multi-disc, sealed and oil cooled
- Pre-screener
- Priming pump, fuel
- Serpentine belt, automatic tensioner
- Tandem drive
- Transmission
 - 8 forward/6 reverse speeds
 - power shift
 - direct drive
 - electronic shift control
 - overspeed protection

OTHER STANDARD EQUIPMENT

- Antifreeze -35° C (-30° F)
- Bumper, rear, integrated, with hitch
- Clutch, circle drive slip
- Cutting edges
 - 152 mm × 16 mm (6" × 5/8")
 - curved DH-2 steel
 - 16 mm (5/8") mounting bolts
- Doors, engine compartment, locking
- Drawbar — 6 shoe, replaceable wear strips
- End bits — 16 mm (5/8") DH-2 steel, 16 mm (5/8") mounting bolts
- Engine shutdown, ground level
- Frame, articulated with safety lock
- Fuel tank, 397 L (105 gallon)
- Fueling, ground level
- Horn, air
- Moldboard
 - 4267 mm × 686 mm × 25 mm (14' × 27" × 1")
 - hydraulic sideshift and tip
- Radiator cleanout access
- S•O•S ports: engine, hydraulic, transmission, coolant, fuel
- Tool box

TIRES, RIMS, & WHEELS

- Partial allowance: 14.00-24 12PR on 9" single piece rims

Optional Equipment

Optional equipment may vary. Consult your Caterpillar dealer for details.

All weights approximate.

	kg	lb
Accumulators, blade lift	71	156
Air conditioner with heater and pressurizer	49	107
Air dryer	13	29
Autoshift, transmission	2	5
Batteries, extreme duty, 1300 CCA	15	32
Blade, 3658 mm × 688 mm × 25 mm (12 ft × 27 in × 1 in)	151	340
Blade, 4267 mm × 610 mm × 22 mm (14 ft × 24 in × 7/8 in)	75	166
Blade, 4267 mm × 688 mm × 25 mm (14 ft × 27 in × 1 in)	261	574
Blade, front-mounted 2750 mm × 980 mm	850	1874
Cab, ROPS, high profile, sound suppressed	77	170
Converter, 25-amp, 24-V to 12-V	5	11
Covers, louver with screen	7	15
Covers, lower rear frame	11	25
Covers, metallic, fuel tank	11	25
Cutting edges for 22 mm (7/8 in) thick blade		
203 mm × 19 mm (8 in × 3/4 in) for 3.7 m blade		
203 mm × 19 mm (8 in × 3/4 in) for 4.1 m blade		
203 mm × 16 mm (8 in × 5/8 in) for 3.7 m blade		
203 mm × 16 mm (8 in × 5/8 in) for 4.1 m blade		
Cutting edges for 25 mm (1 in) thick blade		
203 mm × 19 mm (8 in × 3/4 in) for 3.7 m blade		
203 mm × 19 mm (8 in × 3/4 in) for 4.1 m blade		
End bits, overlay, reversible	11	24
Engine, VHP Plus	4	10
Ether starting aid	1	2
Extensions, blade 610 mm (2 ft) right and left		
for 22 mm (7/8 in) thick blade	114	250
for 25 mm (1 in) thick blade	148	325
Fan, defroster, front and rear	2	4
Grader bit system, penetration bit type	163	360
Guard, brake lines	8	18
Guard, lower platform	23	50
Guard, transmission	98	215
Hammer, with mounting	5	12
Heater, engine coolant	1	3
Heater, with pressurizer	18	40

Hydraulic arrangements with one or more additional hydraulic valves are available for front scarifier, rear ripper-scarifier, dozer, dozer angle, snow plow, and snow wing. See dealer price list.

	kg	lb
Hydraulic lockout	2	5
Lighting systems:		
bar mounted, directional and headlights	13	28
cab mounted, directional and headlights	9	20
cab and bar mounted, directional, headlights and work lights	22	48
cab and bar mounted, high, directional, headlights and work lights	22	48
work lights, front and rear	6	13
snow wing light, right	18	40
warning light, cab or canopy mounted	3	6
Mirrors, dual, inside mounted		
Mirrors, outside mounted	8	18
Mirrors, outside mounted, heated	8	18
Power port, 12-V	2	5
Precleaner, turbine-type		
Push plate, front mounted	919	2025
Radio ready, entertainment		
Receptacle — starting, plug-in	2	5
Rims, tires — see dealer price list		
Ripper-scarifier, rear	961	2119
Ripper-scarifier/tooth, one	33	72
Rear scarifier, shanks/teeth, nine	65	144
Scarifier, front mounted, V-type	845	1862
Scarifier, front mounted, straight	903	1988
Seat, cloth-covered, contour air suspension		
Snow arrangements, refer to		
Snow Arrangement Supplement		
Sound suppression	91	200
Speedometer/tachometer	1	2
Steering, secondary	50	111
Sunshade, rear window	3	7
Windows, lower front, opening	3	6
Windows, sliding side	4	8
Wiper and washer, rear, intermittent	7	16
Wipers, intermittent (3), front	0.5	1
European roading group which provides an additional air tank, air circuit protection valve and two position lights with integral turn signals. Dealer supplied equipment is required to meet some specific country on-road requirements	23	52

163H Motor Grader

AEHQ5510-01 (5-03)

Replaces AEHQ5510 (8-02)

For more complete information on Cat products, dealer services,
and industry solutions, visit us on the web at **www.CAT.com**

© 2003 Caterpillar
Printed in U.S.A.

Materials and specifications are subject to change without notice.
Featured machines in photos may include additional equipment.
See your Caterpillar dealer for available options.

CATERPILLAR[®]