CATERPILLAR®

C18 ACERT™ Fire Pump

Tier 3

522 bkW/700 bhp @ 1900 rpm



Image shown may not reflect actual engine

CATERPILLAR ENGINE SPECIFICATIONS

I-6, 4-Stroke-Cycle Diesel

Bore	145.0 mm (5.71 in
Stroke	
Displacement	18.1 L (1,104.53 in3
Aspiration	Turbocharged Aftercooled
Compression Ratio	16.3:
Rotation (from flywheel end) Counterclockwise
Weight, Net Dry (approxima	ite) 1769 kg (3900 lb

FEATURES

Emissions & Regulations

Meets U.S. EPA Tier 3 and CARB emissions requirements. FM approved. UL listed - US and Canada. Meets NFPA 20 requirements.

Worldwide Supplier Capability

Caterpillar

- Casts engine blocks, heads, cylinder liners, and flywheel housings
- Machines critical components
- Assembles complete engine
- Factory-designed systems built at Caterpillar ISO 9001:2000 certified facilities

Ownership of these manufacturing processes enables Caterpillar to produce high quality, dependable product.

Testing

Prototype testing on every model:

- proves computer design
- verifies system torsional stability
- functionality tests every model

Every Caterpillar engine is dynamometer tested under full load to ensure proper engine performance.

Full Range of Attachments

Wide range of bolt-on system expansion attachments, factory designed and tested.

Unmatched Product Support Offered Through Worldwide Caterpillar Dealer Network

More than 1,800 dealer outlets Caterpillar factory-trained dealer technicians service every aspect of your industrial engine

99.7% of parts orders filled within 24 hours worldwide

Caterpillar parts and labor warranty
Preventive maintenance agreements available for repair before failure options

Scheduled Oil Sampling program matches your oil sample against Caterpillar set standards to determine:

- internal engine component condition
- presence of unwanted fluids
- presence of combustion by-products

Web Site

For all your industrial power requirements, visit www.cat-industrial.com.



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STANDARD ENGINE EQUIPMENT

Air Inlet System

Dual turbocharger: front and rear inlet, 127.0 mm (5.0 in) Separate Circuit Aftercooled (SCAC)

Charging System

Charging alternator 24 volt, 50 amp

Control System

Dual Electronic Control Modules (ECMs) - primary and secondary
Electronic governing, PTO speed control
Programmable ratings
Cold mode start strategy
Automatic altitude compensation
Power compensation for fuel temperature
Programmable low and high idle and total engine limit (TEL)
Electronic diagnostics and fault logging
Engine monitoring and protection system (speeds, temperature, pressure)
J1939 Broadcast (diagnostic, engine status and control)

Cooling System

Thermostats and housing, vertical outlet Jacket water pump, gear driven, centrifugal Heat exchanger (installed) Expansion tank

Exhaust System

Exhaust manifold, dry Dual turbo: exhaust elbow, dry 203 mm (8 in)

Flywheels and Flywheel Housing

Flywheel, SAE #1 Flywheel housing, SAE #1 SAE standard rotation

Fuel System

Electronic unit injector
Fuel filter, secondary, mid-mount (LH 2 micron high
performance)
Fuel transfer pump, LH front
Fuel priming pump, LH mid-mount
Fuel sample valve, mounted on fuel filter base
Primary filter / water separator

Instrumentation

Instrument panel, LH Engine oil pressure gauge Voltmeter gauge Water temperature gauge Tachometer / engine hour meter

Lube System

Crankcase breather, front valve cover Oil cooler, RH (dual) Oil filter, RH Oil pan, front sump Oil filler, LH front Oil dipstick, LH front Oil pump

Mounting System

Front and rear support

Power Take-Offs

Flywheel stub shaft

Protection System

Stop-Start System, automatic (compatible with NFPA 20 requirements, able to be energized from either of two battery sources and capable of manual starter actuation)

Starting System

24 volt, LH electric starting motor Jacket water heater (3 kW, 120-240 volt)

General

Vibration damper and guard Paint, Caterpillar fire pump red Lifting eyes Automatic variable timing, electronic Electronic installation kit, 70 pin connector (connectors, pins, sockets) Literature, Owner and Operator's Manual



PERFORMANCE CURVES

C18 ACERT™ Fire Pump Tier 3 522 bkW/700 bhp @ 1900 rpm

EM0023-01

Performance curve is not shown since fire pump technical data is published at constant speed (rpm).

Below data is shown from 100% load to 10% load.

Engine Speed rpm	Engine Power kW	Torque N·m	BSFC g/kW-hr	Fuel Rate L/hr
1900	522	2624	221.8	138.0
1900	470	2361	226.3	126.7
1900	418	2099	231.5	115.2
1900	392	1968	234.3	109.4
1900	365	1836	237.6	103.5
1900	313	1574	244.4	91.3
1900	261	1312	251.9	78.4
1900	209	1049	247	61.5
1900	157	787	238.9	44.6
1900	131	656	232.4	36.2
1900	104	525	241.8	30.1
1900	52	262	326.9	20.3



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EM0023-01

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rpm	bhp	Ib-ft	BSFC IB/Bnp-nr	gal/hr
1900	700	1935	.365	36.5
1900	630	1741	.372	33.5
1900	560	1548	.381	30.4
1900	525	1452	.385	28.9
1900	490	1354	.391	27.3
1900	420	1161	.402	24.1
1900	350	968	.414	20.7
1900	280	774	.406	16.2
1900	210	580	.393	11.8
1900	175	484	.382	9.6
1900	140	387	.398	8.0
1900	70	193	.537	5.4

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RATINGS AND CONDITIONS

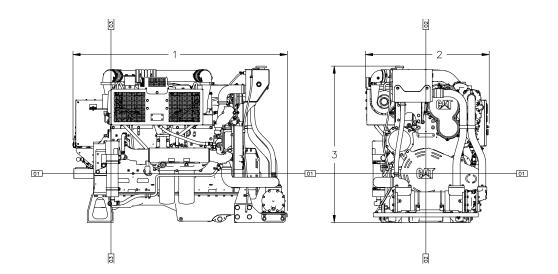
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Standby Fire Pump Ratings represent the output which may be utilized to drive stationary fire pumps where the pumping equipment has been sized according to NFPA 20 standards. Engine rating is FM approved and UL listed (US and Canada).

Engine Performance Diesel Engines — 7 liter and higher

All rating conditions are based on SAE J1995, inlet air standard conditions of 99 kPa (29.31 in. Hg) dry barometer and 25°C (77°F) temperature. Performance measured using a standard fuel with fuel gravity of 35° API having a lower heating value of 42,780 kJ/kg (18,390 btu/lb)when used at 29° C (84.2° F) with a density of 838.9 g/L.



Engine Dimensions			
(1) Length	1889.0 mm (74.37 in)		
(2) Width	1091.0 mm (42.95 in)		
(3) Height	1379.7 mm (54.32 in)		

Note: Do not use for installation design. See general dimension drawings for detail (Drawing #3222516).

Performance Number: EM0023-01

Feature Code: C18DF02 Arr. Number: 3149713

Materials and specifications are subject to change without notice.

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