



Safety Around Conveyor Belts

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TOPIC: Conveyors are one of the best productivity-enhancing tools available. They also cost employers millions of dollars every year due to injuries. Here are some basic conveyor safety rules:

Conveyor Belt Safety Rules

- Never perform ANY service on a conveyor until it is properly locked out
- Only authorized maintenance personnel should perform any type of service
- Keep clothing, fingers, hair, and any other body parts away from the conveyor
- Never climb, sit, or ride on a conveyor
- Don't load the conveyor outside of its limits
- Never remove or alter conveyor guards
- Know the location of the start and stop controls
- Keep the start and stop controls free of obstructions
- Keep all personnel clear of the conveyor before starting
- Only trained personnel should operate conveyors
- Keep the area around the conveyors clear of obstructions
- Always report any unsafe practices to management personnel

Discussion Date: _____

Employee Participants:

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