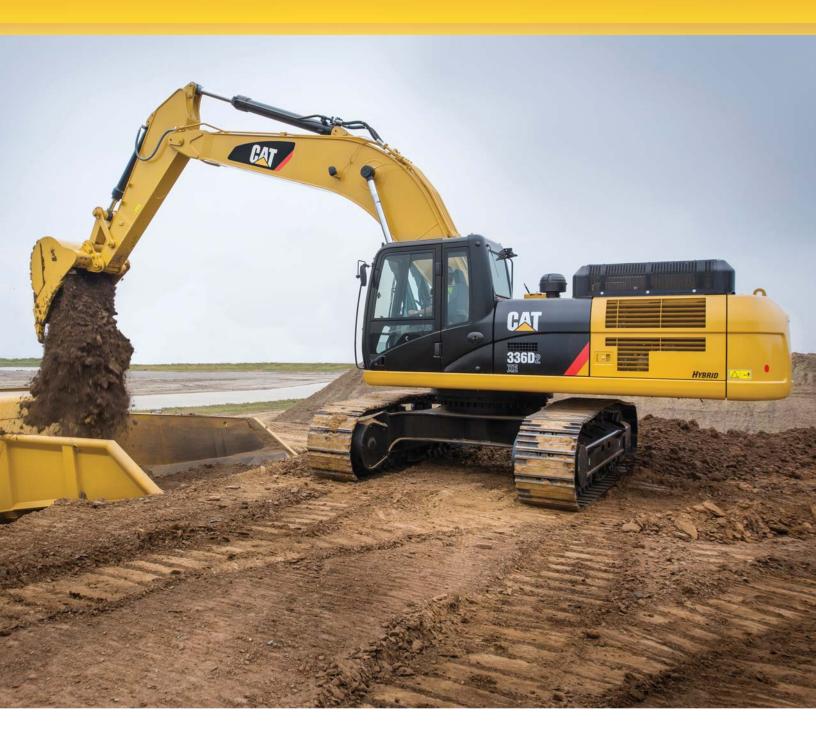
# **336D2 XE/D2 L XE** Hydraulic Excavator





Engine			Weights		
Engine Model	Cat <sup>®</sup> C9 A0	CERT™	Operating Weight – Standard Undercarriage	34 700 kg-	76,500 lb-
Engine Power (ISO 14396)	209 kW	281 hp		35 500 kg	78,300 lb
Net Power (SAE J1349/ISO 9249)	208 kW	279 hp	Operating Weight – Long Undercarriage	35 400 kg-	78,000 lb-
				37 200 kg	82,000 lb

#### 336D2 XE/D2 L XE Differentiating Features

#### **Engine and Hydraulics**

The Cat C9 ACERT meets U.S. EPA Tier 3, EU Stage IIIA equivalent and meets China Stage III Nonroad emission standards. The powerful engine, combined with a highly efficient hydraulic system, delivers excellent performance with low fuel consumption. In fact, this unique machine uses recovered energy from the swing to load your trucks all-day long using up to 25 percent less fuel than our powerful 336D2 machine moving the same amount of material.

#### **Structures**

Caterpillar design and manufacturing techniques provide outstanding durability and service life in the toughest applications.

#### **Operator Station**

The spacious cab features excellent visibility and easy-to-access switches. The monitor features a full-color graphical display that is easy to see and use.

#### **Reduced Service and Maintenance Costs**

Routine service and maintenance can be completed quickly and easily to help you reduce ownership costs. Convenient access points, extended service intervals, and advanced filtration help minimize downtime.

#### Cat 336D2 XE/D2 L XE Total Solutions

Caterpillar and its extensive dealer network offer a wide variety of solutions designed to meet the unique needs of your business.



#### **Contents**

GUIIGHIS	
Operator Station	4
Engine	6
Structures and Undercarriage	7
Hydraulics	8
Front Linkage	10
Service and Maintenance	11
Work Tools	12
Safety	14
Complete Customer Support	15
Integrated Technologies	16
Specifications	17
Standard and Optional Equipment	32
Notes	33



The 336D2 XE/D2 L XE incorporates innovations to improve your job site efficiency through low owning and operating costs, excellent performance, and high versatility.

# **Operator Station** Ergonomically designed to keep you comfortable and productive all day long.



#### **Cab Structure and Mounts**

The cab shell is attached to the frame with viscous rubber mounts, which dampen vibrations and sound levels while enhancing your comfort. Thick steel tubing along the bottom perimeter improves the cab's resistance to fatigue and vibration.

#### Seat

The suspension seat provides a variety of adjustments to accommodate a wide range of operators. The seat includes a reclining back, upper and lower seat slide adjustments, and height and tilt adjustments to meet your needs for comfort and productivity.

#### **Joystick Control and Console**

An electric controlled joystick is designed to match your natural wrist and arm position for maximum comfort and minimum fatigue. The right and left joystick console can be adjusted to meet your individual preferences, improving overall comfort and productivity throughout the work day.

### **Climate Control**

Positive filtered ventilation with a pressurized cab is standard. Fresh air or re-circulated air can be selected with a switch on the left console.

#### **Windows and Wipers**

All glass is affixed directly to the cab to maximize visibility, eliminating window frames. The upper front windshield opens, closes, and stores on the roof above the operator with a one-touch action release system. Pillar-mounted wipers increase your viewing area and offer continuous and intermittent modes.

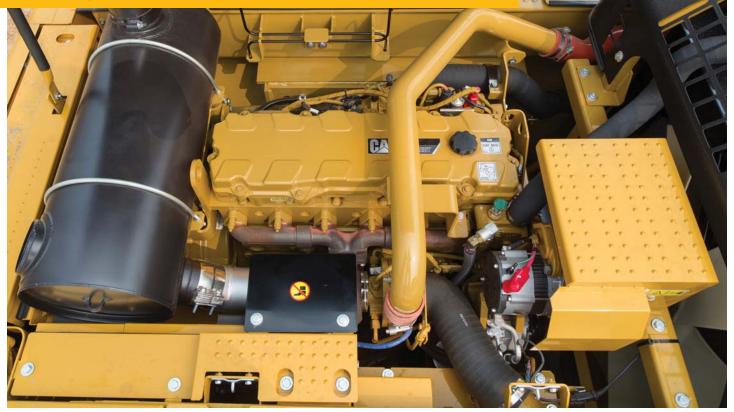


#### Monitor

Your operators can focus on the job at hand with a high-resolution LCD monitor that is programmable in 42 languages to support today's diverse workforce. It also projects the image from the rearview camera, further enhancing job site safety and productivity.

# Engine

Powerful, reliable, and fuel efficient to deliver more to your bottom line.



#### **Emission Standards**

The Cat C9 ACERT engine has been designed to meet U.S. EPA Tier 3, EU Stage IIIA equivalent, and China Nonroad III emission standards. The engine incorporates proven robust components and precision manufacturing for reliable and efficient operation.

#### **Isochronous Control**

The Isochronous engine speed control improves fuel efficiency and reduces fuel consumption and noise levels by managing pump and engine speed.

#### **Filtration System**

The engine features an improved 3-stage filtration system to ensure reliability even with less-than-quality fuel.

#### **Automatic Engine Speed Control**

Automatic engine speed control is activated during no-load or light-load conditions to reduce engine speed – all to help minimize fuel consumption.

#### Low Sound and Vibration

The Cat C9 ACERT engine is built to run quietly with low vibration, which creates a more comfortable work environment.

#### **Electric Fuel Priming Pump**

Electric priming pump eliminates the need for manual priming and reduces the risk of fuel contamination by preventing unfiltered fuel from being backfilled during filter changes.



# **Structures and Undercarriage** Strong and durable like you expect from Cat excavators.

#### **Main Frame**

The rugged main frame is built to perform in the toughest applications. The X-shaped, box-section carbody provides excellent resistance to torsional bending. Press-formed, robot-welded track roller frames provide exceptional strength and durability.

#### **Rollers and Idlers**

Sealed and lubricated track rollers, carrier rollers, and idlers provide excellent service life to keep your machine in the field and working longer.

#### **Standard Undercarriage**

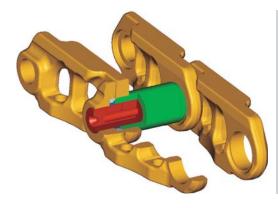
Standard undercarriage is well suited for applications that require frequent machine repositioning; it's also a good choice for restricted work spaces or uneven rocky terrain.

#### Long Undercarriage

Wide and sturdy long undercarriage offers an excellent platform for applications that require maximum stability and lift capacity.

#### **Counterweight**

The standard 5.35 mt (5.9 t) counterweight is available. It's designed to match the height of the machine and is built with thick steel plates and reinforced fabrications to make it less susceptible to damage. Its curved surfaces match the machine's sleek, smooth appearance.



#### Undercarriage

Durable Cat undercarriage absorbs stress and provides excellent stability. The 336D2 XE/D2 L XE comes standard with grease lubricated tracks. The track links are assembled and sealed with grease to decrease internal bushing wear, reduce travel noise, and extend service life, which lowers operating costs.

**Hydraulics** The more it works, the more you save.







#### Up to

25%

less fuel consumption than 336D2/D2 L – the fuel economy and performance leader in its class

High fuel efficiency was achieved with more than 300 patents for the technologies in this machine.

The 336D2 XE/D2 L XE uses three building block technologies to deliver outstanding fuel savings and performance:

- The Cat Electronic Standardized Programmable (ESP) pump smoothly transitions between the hydraulic hybrid power sources, engine, and accumulator to conserve fuel.
- The Cat Adaptive Control System (ACS) valve optimizes performance by intelligently managing restrictions and flows to control machine motion, which means operators will have the power and precision they need and expect.
- The Cat Hydraulic Hybrid Swing System captures the excavator's upper structure swing brake energy in an accumulator and then reuses the energy during swing acceleration.

The hydraulic hybrid system with Cat proven standard hydraulic components is a simple, reliable, and cost-effective solution that will help significantly reduce cost per ton, machine can still operate even if hybrid system doesn't. Technicians will require very little specialized training to service these machines and will not have to add high-voltage services.

#### Hydraulic Horsepower – a Cat Advantage

Hydraulic horsepower is the actual machine power available to do work through implements and work tools. It's much more than just the engine power under the hood – it's a core strength that differentiates Cat machines from other brands. In fact, pump and other system components put more power to the ground, which means moving more material in less time and keeping more money in your pocket at the end of the day.

# **Front Linkage** Reliable, durable, and versatile to meet all your application needs.

### **Heavy-Duty Reach Front Linkage**

The heavy-duty (HD) reach front linkage is built to work in a variety of tough, demanding applications such as heavy construction, quarries, or demanding hydraulic work tools (hammering). The 6.5 m (21'4") HD boom is made of high-tensile-strength steel using a large box-section design with two interior baffle plates and an additional bottom guard for long life and durability. Booms and sticks are stress-relieved for added durability.

There are two reach and two HD reach stick options available to meet all your application requirements:

- The 3.9 m (12'10") stick is a great choice when you need additional working range, for example, in truck loading and deep trenching.
- The 3.2 m (10'6") stick is a versatile option that will meet the needs for most of your construction applications.
- The HD R3.2 m (10'6") stick is the most versatile option and an excellent fit for truck loading and trenching in the most demanding applications.
- The HD R2.8 m (9'2") stick is ideally suited to applications requiring larger bucket sizes. It maximizes digging forces and enables you to get your jobs completed faster.



### **Mass Excavation Front Linkage**

The mass excavation (ME) front linkage is designed to maximize machine performance through superior digging forces and a larger bucket capacity. The 6.18 m (20'3") mass excavation boom is reinforced with a large cross section and two internal baffle plates for long life and durability. The ME reach boom has two stick options to meet your demanding applications:

- The 2.55 m (8'4") stick is designed for large, high-volume earthmoving work.
- The 2.15 m (7'1") stick is best when you primarily use high-capacity buckets in truck loading applications to maximize your breakout force and increase your bucket fill factor.

Talk to your Cat dealer to pick the best front linkage for your applications.

# **Service and Maintenance** Simplified design to save you time and money.



#### **Ground-Level Service**

The design and layout of the 336D2 XE/ D2 L XE was made with the service technician in mind. Most service locations are easily accessible at ground level to allow service and maintenance to get completed quickly and efficiently.

#### **Air Filter Compartment**

The air filter features a double-element construction for superior cleaning efficiency. When the air filter plugs up, a warning is displayed on the cab monitor. Maintenance-free batteries are standard, along with a battery disconnect switch.

#### **Greasing Points**

A concentrated remote greasing block on the boom allows greasing of hard-to-reach locations on the boom and stick.

#### Fan Guard

The engine radiator fan is enclosed by a steel guard that provides maximum protection when performing routine service and maintenance.

#### **Diagnostics and Monitoring**

Standard hydraulic test ports enable a service technician to evaluate the hydraulic system, engine oil, and coolant quickly and easily for more efficient maintenance.

#### Wiring Harness and Routing

Industrial-grade electrical wiring resists dust, water, and vibration. The wires are color coded and numbered to facilitate troubleshooting in case of an issue. The navy-type electrical braiding over the wiring is flame resistant and properly secured by bolts, adding extra protection to the electrical system.

#### **Pump Compartment**

A service door on the right side of the upper structure allows ground-level access to the hydraulic pumps, hydraulic filters, engine oil filter, and fuel filters.

#### **Radiator Compartment**

The left rear service door allows easy access to the engine radiator, hydraulic oil cooler, air-to-air aftercooler, and AC condenser. A reserve tank and drain cock are attached to the radiator for ground-level maintenance.

# **Work Tools**

Dig, hammer, rip, and cut with confidence.









Each Cat work tool is designed to optimize the versatility and performance of your machine. An extensive range of buckets, compactors, grapples, multi-processors, rippers, crushers, pulverizers, hammers, and shears is available for your 336D2 XE/D2 L XE.

### **General-Duty Buckets (GD)**

GD buckets are designed for digging in low-impact, moderately abrasive materials such as dirt, loam, gravel, and clay.

#### **Heavy-Duty Buckets (HD)**

HD buckets are a good starting point when application conditions vary – especially when conditions include mixed dirt, clay, sand, and gravel.

#### Severe-Duty Buckets (SD)

SD buckets are best suited to highly abrasive materials like shot rock, sand stone, and granite.

#### **Extreme-Duty Buckets (XD)**

XD buckets are designed for extremely abrasive materials like high-quartzite granite.



1) General-Duty Buckets (GD) 2) Heavy-Duty Buckets (HD) 3) Severe-Duty Buckets (SD) 4) Extreme-Duty Buckets (XD)

### Couplers

Quick couplers allow one person to change work tools in seconds for maximum performance and flexibility on a job site. One machine can move rapidly from task to task, and a fleet of similarly equipped machines can share a common work tool inventory.

### **Pin Grabber Coupler**

Pin grabber coupler features a patent locking system. A highly visible secondary lock clearly displays when the coupler is engaged or disengaged from the bucket or work tool.

# **E Series Hammers**

E Series hammers bring together customer expectations for performance, quality, and serviceability along with Caterpillar manufacturing expertise. They are also quiet – a significant benefit in urban and noiserestricted work areas.

# **Rippers**

Constructed from high-strength steels and built to last, Cat rippers endure in the toughest conditions. The box-section structure is reinforced for maximum rigidity, transmitting the full machine power to the material being ripped. Rippers feature a replaceable wear tip, and most models also come equipped with a replaceable shank protector.

# Grapples

Cat grapples make Cat excavators the ideal machine for handling loose material, sorting trash, and demolition site cleanup. An array of styles and sizes is available to match excavators to the task at hand.

#### **Multi-Processors**

Multi-processors do the work of many types of demolition tools by using interchangeable jaw sets. Changing jaws allows a single unit to crush, pulverize, and perform a variety of specialized tasks such as cutting steel rebar and tanks.

### Shears

Cat shears are designed to take full advantage of the hydraulic flows and pressures produced by Cat excavators – all to enhance productivity without compromising safety or causing premature wear of the shear or carrier.

### **Pulverizers**

Mechanical pulverizers are cost-effective tools for recycling demolished concrete debris. The bucket cylinder on the excavator powers the pulverizer, eliminating the need for a dedicated cylinder, associated hydraulics, and additional installation cost.

#### Compactors

Cat compactors make job site compaction quick, efficient, and cost effective.







# **Safety** Features to help protect you day in and day out.

# **Clear View**

Optional rearview camera systems improve rearward and right-hand-side visibility, giving a clear view to the back side of the machine.

This not only improves job site safety, but also enhances productivity and helps to maintain the asset value of your machine.

### **Hydraulic Lockout Lever**

The standard hydraulic lockout lever isolates all hydraulic and travel functions in the lowered position. It is specifically designed to not allow the operator to leave the cab without first lowering it.

### **Safe Platform**

Anti-skid plating with countersunk bolts reduces the potential for slippage and trip hazards, providing a safe platform for all routine service and maintenance needs.

### **Firewall**

A full length firewall separates the engine from the hydraulic pump and offers protection in the event of an incident.

### **Three Circuit Breakers and Battery Disconnect Switch**

Three circuit breakers protect critical electrical components to increase machine uptime.

A battery disconnect switch helps to deter theft by isolating the battery and enhances safety when servicing the machine.

### Shut-off Switch

Ground level shut-off switch stops all fuel to the engine when activated and shuts down the machine.

Caterpillar builds safety into every machine, allowing operators and service technicians to get home safely everyday.

Built with similar safety features like our standard machine, the 336D2 XE accumulator high-pressure oil is discharged after key-off to minimize risk during servicing.



# **Complete Customer Support** A wide range of personalized solutions from your local Cat dealer.



# **Product Support**

Cat dealers utilize a worldwide computer network to find in-stock parts to minimize machine downtime. You can also save money with our line of remanufactured components.

### **Machine Selection**

Your Cat dealers can provide specific recommendations with detailed comparisons of the Cat machines you are considering before you buy. This ensures you get the right size machine and appropriate work tools to meet all of your application needs.

#### **Maintenance Services**

Repair option programs guarantee the cost of repairs up front. Condition monitoring services and diagnostic programs such as scheduled oil sampling, coolant sampling, and technical analysis help you avoid unscheduled repairs.

#### **Customer Support Agreements**

Cat dealers offer a variety of product support agreements that can be tailored to meet your specific needs. These plans can cover the entire machine – including attachments – to help protect your investment.

#### Replacement

Repair, rebuild, or replace? Your Cat dealers can help you evaluate the costs involved so you can make the right choice.

# **Integrated Technologies** Monitor, manage, and enhance job site operations





Cat Connect makes smart use of technology and services to improve your job site efficiency. Using the data from technologyequipped machines, you'll get more information and insight into your equipment and operations than ever before.

Cat Connect technologies offers improvements in these key areas:

operating costs.



Equipment Management – increase uptime and reduce

# EQUIPMENT



**Productivity** – monitor production and manage job site efficiency.



**Safety** – enhance job site awareness to keep your people and equipment safe.

### LINK Technologies

LINK technologies like Product Link™ wirelessly connect you to your equipment, giving you valuable insight into how your machine or fleet is performing. Track location, hours, fuel usage, idle time, and event codes through the online VisionLink® interface so you can make timely, fact-based decisions that can boost job site efficiency and productivity, and lower operating costs.

# **DETECT Technologies**

DETECT technologies like the rear-vision camera enhance operator awareness by expanding your view of the environment around working equipment. Work with greater confidence and at peak potential while keeping people and assets safe.

# **336D2 XE/D2 L XE Hydraulic Excavator Specifications**

Engine		
Engine Model	Cat C9 AC	CERT
Engine Power (ISO 14396)	209 kW	281 hp
Net Power (SAE J1349/ISO 9249)	208 kW	279 hp
Bore	112 mm	4.41 in
Stroke	149 mm	5.87 in
Displacement	8.8 L	2.3 gal

• The Cat C9 ACERT equivalent to U.S. EPA Tier 3, EU Stage IIIA, and meets China Nonroad III emission standards.

• Net power advertised is the power available at the flywheel when the engine is equipped with fan, air cleaner, muffler, and alternator.

• The field-proven C9 ACERT engine can work efficiently at altitudes up to 2300 m (7,546 ft).

#### Weights

Operating Weight		
Standard Undercarriage*	34 700 kg-	76,500 lb-
	35 500 kg	78,300 lb
Long Undercarriage**	35 400 kg-	78,000 lb-
	37 200 kg	82,000 lb

\*Standard undercarriage minimum, R3.2 (10'6") reach stick, 600 mm (24 in) shoes, 5.35 mt (5.9 t) counterweight. Standard undercarriage maximum, M2.55 m (8'4") mass stick, 800 mm (32 in) shoes, 5.35 mt (5.9 t) counterweight.

\*\*Long undercarriage minimum, R3.2 (10'6") reach stick,
600 mm (24 in) shoes, 5.35 mt (5.9 t) counterweight.
Long undercarriage maximum, M2.55 m (8'4") mass stick,
800 mm (32 in) shoes, 5.35 mt (5.9 t) counterweight.

#### **Swing Mechanism**

Services Canad	0.2	
Swing Speed	8.3 rpm	
Swing Torque	109 kN∙m	80,144 lbf-ft

Drive

DINO		
Gradeability	30°/70%	
Maximum Travel Speed	4.6 km/h	2.9 mph
Maximum Drawbar Pull	300 kN	67,398 lbf

#### **Hydraulic System**

Main System – Maximum Flow (total)	562 L/min	148 gal
Swing System – Maximum Flow	265 L/min	70 gal
Maximum Pressure – Equipment	35 000 kPa	5,076 psi
Maximum Pressure – Travel	35 000 kPa	5,076 psi
Maximum Pressure – Swing	28 000 kPa	4,061 psi
Pilot System – Maximum Flow	32 L/min	8 gal/min
Pilot System – Maximum Pressure	4100 kPa	595 psi
Boom Cylinder – Bore	150 mm	5.9 in
Boom Cylinder – Stroke	1440 mm	56.7 in
Stick Cylinder – Bore	170 mm	6.7 in
Stick Cylinder – Stroke	1738 mm	68.4 in
Bucket Cylinder – Bore	150 mm	5.9 in
Bucket Cylinder – Stroke	1151 mm	45.3 in

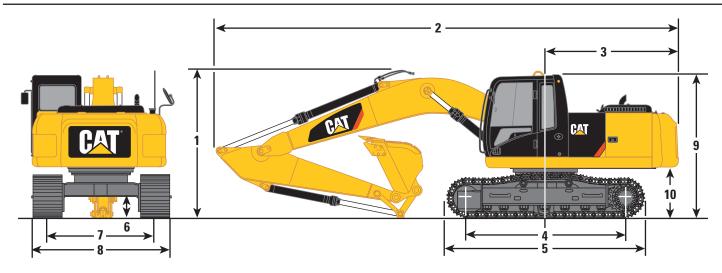
# **Service Refill Capacities**

Fuel Tank Capacity	620 L	164 gal
Cooling System	40 L	11 gal
Engine Oil	41 L	11 gal
Swing Drive	19 L	5 gal
Final Drive (each)	8 L	2 gal
Hydraulic System Oil Capacity (including tank)	410 L	108 gal
Hydraulic Tank Oil	175 L	46 gal

# **336D2 XE/D2 L XE Hydraulic Excavator Specifications**

### Dimensions

All dimensions are approximate.



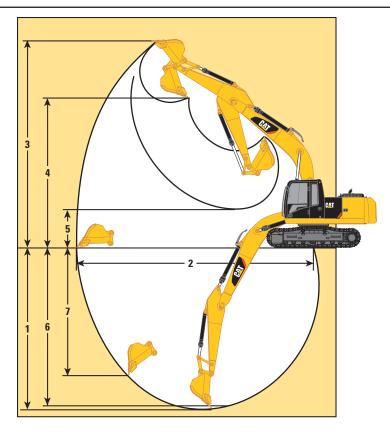
Boom Options		HD Reach Boom 6.5 m (21'4")	Mass Boom 6.18 m (20'3")		
Stick Options	R3.9DB (12'10")	HD R3.2DB/R3.2DB (10'6")	HD R2.8DB (9'2")	M2.55TB (8'4")	M2.15TB (7'1")
1 Shipping Height*	3670 mm (12'0")	3490 mm (11'5")	3640 mm (11'11")	3600 mm (11'10")	3630 mm (11'11")
<b>2</b> Shipping Length	11 210 mm (36'9")	11 190 mm (36'9")	11 230 mm (36'10")	10 890 mm (35'9")	10 930 mm (35'10")
<b>3</b> Tail Swing Radius	3500 mm (11'6")	3500 mm (11'6")	3500 mm (11'6")	3500 mm (11'6")	3500 mm (11'6")
4 Length to Center of Rollers					
Standard Undercarriage	3610 mm (11'10")	3610 mm (11'10")	3610 mm (11'10")	3610 mm (11'10")	3610 mm (11'10")
Long Undercarriage	4040 mm (13'3")	4040 mm (13'3")	4040 mm (13'3")	4040 mm (13'3")	4040 mm (13'3")
5 Track Length					
Standard Undercarriage	4590 mm (15'1")	4590 mm (15'1")	4590 mm (15'1")	4590 mm (15'1")	4590 mm (15'1")
Long Undercarriage	5020 mm (16'6")	5020 mm (16'6")	5020 mm (16'6")	5020 mm (16'6")	5020 mm (16'6")
<b>6</b> Ground Clearance*	480 mm (1'7")	480 mm (1'7")	480 mm (1'7")	480 mm (1'7")	480 mm (1'7")
Ground Clearance**	450 mm (1'6")	450 mm (1'6")	450 mm (1'6")	450 mm (1'6")	450 mm (1'6")
7 Track Gauge					
Standard Undercarriage	2590 mm (8'6")	2590 mm (8'6")	2590 mm (8'6")	2590 mm (8'6")	2590 mm (8'6")
Long Undercarriage	2590 mm (8'6")	2590 mm (8'6")	2590 mm (8'6")	2590 mm (8'6")	2590 mm (8'6")
8 Transport Width – Long/Standard	l Undercarriage				
600 mm (24 in) Shoes	3190 mm (10'6")	3190 mm (10'6")	3190 mm (10'6")	3190 mm (10'6")	3190 mm (10'6")
700 mm (28 in) Shoes	3290 mm (10'10")	3290 mm (10'10")	3290 mm (10'10")	3290 mm (10'10")	3290 mm (10'10")
800 mm (32 in) Shoes	3390 mm (11'1")	3390 mm (11'1")	3390 mm (11'1")	3390 mm (11'1")	3390 mm (11'1")
9 Cab Height*	3140 mm (10'4")	3140 mm (10'4")	3140 mm (10'4")	3140 mm (10'4")	3140 mm (10'4")
<b>10</b> Counterweight Clearance**	1220 mm (4'0")	1220 mm (4'0")	1220 mm (4'0")	1220 mm (4'0")	1220 mm (4'0")

\*Including shoe lug height.

\*\*Without shoe lug height.

# Working Ranges

All dimensions are approximate.



Boom Options		HD Reach Boom 6.5 m (21'4")			Mass Boom 6.18 m (20'3")	
Stick Options	R3.9DB	HD R3.2DB/R3.2DB	HD R2.8DB	M2.55TB	M2.15TB	
	(12'10")	(10'6")	(9'2")	(8'4")	(7'1")	
1 Maximum Digging Depth	8210 mm	7510 mm	7110 mm	6670 mm	6270 mm	
	(26'11")	(24'8")	(23'4")	(21'11")	(20'7")	
2 Maximum Reach at Ground Level	11 760 mm	11 050 mm	10 750 mm	10 280 mm	9850 mm	
	(38'7")	(36'3")	(35'3")	(33'9")	(32'4")	
3 Maximum Cutting Height	10 730 mm	10 250 mm	10 320 mm	9990 mm	9640 mm	
	(35'2")	(33'8")	(33'10")	(32'9")	(31'8")	
4 Maximum Loading Height	7510 mm	7080 mm	7080 mm	6600 mm	6310 mm	
	(24'8")	(23'3")	(23'3")	(21'8")	(20'8'')	
5 Minimum Loading Height	1880 mm	2580 mm	2980 mm	2900 mm	3300 mm	
	(6'2")	(8'6")	(9'9")	(9'6")	(10'10")	
<b>6</b> Maximum Depth Cut for 2440 mm (8'0") Level Bottom	8080 mm	7360 mm	6950 mm	6490 mm	6060 mm	
	(26'6")	(24'2")	(22'10")	(21'4")	(19'11")	
7 Maximum Vertical Wall Digging Depth	6290 mm	5420 mm	5400 mm	4700 mm	4060 mm	
	(20'8")	(17'9")	(17'9")	(15'5")	(13'4")	

# **336D2 XE/D2 L XE Hydraulic Excavator Specifications**

# **Major Component Weights**

Lower Structure (without counterweight and track)	
Standard Undercarriage	8200 kg (18,100 lb)
Long Undercarriage	8700 kg (19,200 lb)
Upper Structure (without front linkage)	
For 5.35 mt (5.9 t) Counterweight	9700 kg (21,400 lb)
Counterweight	
5.35 mt (5.9 t)	5400 kg (11,900 lb)
Boom (includes lines, pins and stick cylinder)	
HD Reach Boom – 6.5 m (21'4")	4200 kg (9,300 lb)
Mass Boom – 6.18 m (20'3")	4000 kg (8,800 lb)
Stick (includes lines, pins and bucket cylinder)	
R3.9DB (12'10")	2100 kg (4,600 lb)
R3.2DB (10'6")	1800 kg (4,000 lb)
HD R3.2DB (10'6")	2000 kg (4,400 lb)
HD R2.8DB (9'2")	1900 kg (4,200 lb)
M2.55TB (8'4")	2000 kg (4,400 lb)
M2.15TB (7'1")	1900 kg (4,200 lb)
Track Shoe	
Standard Undercarriage	
600 mm (24") Triple Grouser	3700 kg (8,200 lb)
600 mm (24") Double Grouser	4500 kg (9,900 lb)
Long Undercarriage	
600 mm (24") Triple Grouser	4100 kg (9,000 lb)
600 mm (24") Double Grouser	4900 kg (10,800 lb)
700 mm (28") Triple Grouser	4400 kg (9,700 lb)
800 mm (32") Triple Grouser	5100 kg (11,200 lb)

\*Base machine includes 75 kg (165 lb) operator weight and 90% fuel weight, and undercarriage with center guard.

# **Operating Weights and Ground Pressures**

		336D	2 XE – Standard	l Undercarri	age – Counterv	veight 5.35 m	t (5.9 t)	
	800 mm Triple Grou		700 mm Triple Grou		600 mm Triple Grou	ı (24 in) ıser Shoes	600 mm Double Gro	
HD Reach Boom – 6.5 m (21'4")								
HD R3.2DB (10'6")	_	_		_	34 800 kg	72.0 kPa	35 500 kg	73.4 kPa
	_	—	—	—	(76,700 lb)	(10.4 psi)	(78,300 lb)	(10.7 psi)
HD R2.8DB (9'2")	_	_	—	_	34 700 kg	71.8 kPa	35 400 kg	73.2 kPa
	—	—	_	—	(76,500 lb)	(10.4 psi)	(78,000 lb)	(10.6 psi)
		336	D2 L XE – Long	Undercarria	ge – Counterwo	eight 5.35 mt	(5.9 t)	
	800 mm Triple Grou		700 mm Triple Grou		600 mm Triple Grou	ı (24 in) ıser Shoes	600 mm Double Gro	
HD Reach Boom 6.5 m (21'4")								
R3.9DB (12'10")	36 700 kg	51.3 kPa	36 000 kg	57.5 kPa	35 700 kg	66.5 kPa	36 500 kg	68.0 kPa
	(80,900 lb)	(7.4 psi)	(79,400 lb)	(8.3 psi)	(78,700 lb)	(9.6 psi)	(80,500 lb)	(9.9 psi)
R3.2DB (10'6")	36 400 kg	50.9 kPa	35 800 kg	57.2 kPa	35 400 kg	66.0 kPa	36 300 kg	67.6 kPa
	(80,200 lb)	(7.4 psi)	(78,900 lb)	(8.3 psi)	(78,000 lb)	(9.6 psi)	(80,000 lb)	(9.8 psi)
HD R3.2DB (10'6")	36 600 kg	51.1 kPa	35 900 kg	57.3 kPa	35 600 kg	66.3 kPa	36 400 kg	67.8 kPa
	(80,700 lb)	(7.4 psi)	(79,100 lb)	(8.3 psi)	(78,500 lb)	(9.6 psi)	(80,200 lb)	(9.8 psi)
HD R2.8DB (9'2")	36 500 kg	51.0 kPa	35 800 kg	57.2 kPa	35 500 kg	66.1 kPa	36 300 kg	67.6 kPa
	(80,500 lb)	(7.4 psi)	(78,900 lb)	(8.3 psi)	(78,300 lb)	(9.6 psi)	(80,000 lb)	(9.8 psi)
Mass Boom – 6.18 m (20'3")								
M2.55TB (8'4")	37 200 kg	52.0 kPa	36 500 kg	58.3 kPa	36 200 kg	67.5 kPa	37 000 kg	68.9 kPa
	(82,000 lb)	(7.5 psi)	(80,500 lb)	(8.5 psi)	(79,800 lb)	(9.8 psi)	(81,600 lb)	(10.0 psi)
M2.15TB (7'1")	37 200 kg	52.0 kPa	36 400 kg	58.1 kPa	36 100 kg	67.3 kPa	36 900 kg	68.8 kPa
× •	(82,000 lb)	(7.5 psi)	(80,200 lb)	(8.4 psi)	(79,600 lb)	(9.8 psi)	(81,400 lb)	(10.0 psi)

# **Bucket and Stick Digging Forces**

	HD F	Reach Boom – 6.5 m (	21'4")	Mass Boom –	- 6.18 m (20'3")
	R3.9DB (12'10")	HD R3.2DB (10'6")	HD R2.8DB (9'2")	M2.55TB (8'4")	M2.15TB (7'1")
eavy-Duty Bucket					
Bucket Digging Force (ISO)	211 kN	211 kN	211 kN	265 kN	265 kN
	(47,460 lbf)	(47,460 lbf)	(47,460 lbf)	(59,570 lbf)	(59,570 lbf)
Bucket Digging Force (SAE)	185 kN	185 kN	185 kN	229 kN	229 kN
	(41,440 lbf)	(41,440 lbf)	(41,440 lbf)	(51,410 lbf)	(51,410 lbf)
Stick Digging Force (ISO)	145 kN	167 kN	186 kN	191 kN	222 kN
	(32,600 lbf)	(37,520 lbf)	(41,760 lbf)	(42,880 lbf)	(49,950 lbf)
Stick Digging Force (SAE)	141 kN	162 kN	179 kN	183 kN	212 kN
	(31,700 lbf)	(36,360 lbf)	(40,320 lbf)	(41,130 lbf)	(47,630 lbf)

3.9 m (12'	10") -	R3.9DB		→ 6 <b>C</b>	.5 m (21'4"	)		<b>→</b>		00 mm (24" iple Grous			+	₩ +	nm (13'3")	
5	₽	1500 m	m/60 in	3000 mr	n/120 in	4500 mi	m/180 in	6000 mi	n/240 in	7500 mi	n/300 in	9000 mi	n/360 in		5	ŦŊ
	•									Į.						mm in
9000 mm 360 in	kg Ib													*5650 * <b>12,600</b>	*5650 * <b>12,600</b>	7370 <b>290</b>
7500 mm	kg									*6850	*6850			*5250	*5250	8560
300 in	lb									*15,150	*15,150			*11,600	*11,600	340
6000 mm	kg									*7100	7000	*6900	5050	*5100	4700	9360
240 in	lb									*15,550	15,000	*13,350	10,800	*11,200	10,400	370
4500 mm	kg							*8700	*8700	*7800	6700	*7250	4950	*5100	4200	9860
180 in	lb					*13 650	*13 650	*18,900 *10 300	*18,900	*16,900 *8650	14,450	*15,850	<b>10,600</b> 4750	*11,200 *5250	9,250	390
3000 mm 120 in	kg Ib					* <b>29,350</b>	* <b>29.350</b>	* <b>22,300</b>	8950 <b>19,250</b>	*18.750	6350 <b>13,700</b>	7600 <b>16,300</b>	4750 <b>10.200</b>	*11,500	3900 <b>8,600</b>	10 120 <b>400</b>
1500 mm	kg					*16 450	12 550	*11 850	8300	*9500	6050	7400	4600	*5550	3800	10 150
60 in	lb					*35,450	27,000	*25,550	17,900	*20,600	12,950	15,900	9,850	*12,150	8,300	400
0 mm	kg			*7600	*7600	*17 900	11 850	*12 900	7850	9500	5750	7250	4450	*6000	3800	9950
0 in	lb			*17,300	*17,300	*38,650	25,500	*27,850	16,950	20,400	12,400	15,550	9,500	*13,250	8,400	400
-1500 mm	kg	*7950	*7950	*12 000	*12 000	*18 100	11 600	13 050	7650	9300	5600	7150	4350	6650	4050	9510
-60 in	lb	*17,750	*17,750	*27,150	*27,150	*39,200	24,950	28,050	16,400	20,000	12,050	15,400	9,350	14,600	8,900	380
-3000 mm - <b>120 in</b>	kg Ib	*12 750 * <b>28.550</b>	*12 750 * <b>28.550</b>	*17 650 * <b>39,900</b>	*17 650 * <b>39,900</b>	*17 300 * <b>37,450</b>	11 600 <b>24.950</b>	*12 950 <b>27.900</b>	7600 <b>16,350</b>	9250 <b>19.950</b>	5550 <b>12,000</b>			7450 <b>16,450</b>	4550 <b>10.000</b>	8790 <b>350</b>
-4500 mm	kg	*18 400	*18 400	*21 350	*21 350	*15 400	11 850	*11 650	7700	*8700	5700			*8300	5550	7710
-180 in	lb	*41,400	*41,400	*46,000	*46,000	*33,150	25,500	*25,000	16,650	*18,350	12,400			*18,200	12,350	310
-6000 mm	kg					*11 650	*11 650	*8250	8150					*8000	*8000	6090
-240 in	lb					*24,500	*24,500							*17,500	*17,500	240
			L.												-	

\* 📩

GB/T 13331-2014 (ISO 10567:2007)



\*Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard GB/T 13331-2014 (ISO 10567:2007). They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Lift capacity stays with ±5% for all available track shoes.

3.2 m (10	'6") –	↓ HD R3.2D		6.5 m (	(21'4")		<b>→</b>	1 1	0 mm (24") ple Grouser				0 mm (13'3")	
3000 mm/120 in 4500 mm/180 in 6000 mm/240 in 7500 mm/300 in 9000 mm/360 in													i son	*  ₽
														mm in
7500 mm <b>300 in</b>	kg Ib							*7750	6850			*6700 <b>*14,800</b>	6550 <b>14,650</b>	7710 <b>300</b>
6000 mm	kg							*7850	6800			*6500	5350	8580
240 in	lb							*17,200	14,550			*14,300	11,900	340
4500 mm	kg			*12 050	*12 050	*9650	9300	*8450	6550	7650	4800	*6550	4700	9130
180 in	lb					*20,850	20,050	*18,350	14,050			*14,350	10,400	360
3000 mm	kg			*15 200	13 200	*11 150	8700	*9200	6250	7500	4700	*6800	4350	9410
120 in	lb			*32,650	28,450	*24,100	18,700	*19,950	13,400	16,100	10,050	*14,900	9,600	370
1500 mm <b>60 in</b>	kg   Ib			*17 500 * <b>37,700</b>	12 200 <b>26,250</b>	*12 450 <b>*26,950</b>	8150 <b>17,550</b>	9700 <b>20,800</b>	5950 <b>12,800</b>	7350 <b>15,800</b>	4550 <b>9,750</b>	6850 <b>15,050</b>	4200 <b>9,250</b>	9440 <b>380</b>
0 mm	kg			*18 250	11 750	*13 250	7800	9450	5750	7250	4450	7000	4300	9220
0 in	lb			*39,500	25,300	28,450	16,800	20,300	12,300	15,550	9,550	15,350	9,400	370
–1500 mm	kg	*13 250	*13 250	*17 850	11 700	13 100	7650	9350	5650			7500	4600	8750
-60 in	lb	*29,900	*29,900	*38,700	25,100	28,100	16,500	20,050	12,100			16,550	10,100	350
-3000 mm	kg	*20 900	*20 900	*16 550	11 800	*12 600	7700	9400	5700			8650	5250	7960
–120 in	lb	*47,350	*47,350	*35,800	25,400	*27,150	16,550	20,200	12,250			19,150	11,650	320
-4500 mm	kg	*18 550	*18 550	*13 950	12 150	*10 550	7950					*8900	6800	6750
–180 in	lb	*39,900	*39,900	*30,000	26,150	*22,450	17,150					*19,550	15,200	270

\*

GB/T 13331-2014 (ISO 10567:2007)



\*Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard GB/T 13331-2014 (ISO 10567:2007). They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Lift capacity stays with  $\pm 5\%$  for all available track shoes.

2.8 m (9	' <b>2")</b> –	↓ HD R2.8D		6.5 m (	(21'4")		<b>→</b>		0 mm (24") ple Grouser				10 mm (13'3")	
5	₽	3000 mr	n/120 in	4500 mr	n/180 in	6000 mi	n/240 in	7500 mr	m/300 in	9000 mi	n/360 in			*  ₽
														mm in
7500 mm <b>300 in</b>	kg <b>Ib</b>											*8400 <b>*18,550</b>	7000 <b>15,800</b>	7340 <b>290</b>
6000 mm	kg					*9000	*9000	*8350	6750			*8150	5650	8250
240 in	lb					*19,500	*19,500	*18,250	14,400			*18,000	12,600	330
4500 mm	kg			*13 000	*13 000	*10 200	9200	*8850	6500			7900	4950	8820
180 in	lb			*27,850	*27,850	*22,050	19,800	*19,200	14,000			17,400	10,950	350
3000 mm	kg			*16 100	12 950	*11 650	8600	*9550	6200	7500	4700	7350	4600	9110 <b>360</b>
<b>120 in</b> 1500 mm	lb			* <b>34,600</b> *15 900	27,950 12 100	*25,150 *12 850	<b>18,550</b> 8100	* <b>20,700</b> 9700	<b>13,400</b> 5950	7350	4550	<b>16,200</b> 7200	<b>10,100</b> 4450	9140
1500 mm 60 in	kg Ib			*38,700	26,050	*27,750	17,500	20,800	12,800	7350	4000	15,850	9,800	9140 <b>360</b>
0 mm	kg			*18 300	11 800	13 250	7850	9500	5750			7400	4550	8920
0 in	lb			*39,700	25,400	28,500	16,900	20,400	12,400			16,250	10,000	350
–1500 mm	kg	*12 350	*12 350	*17 650	11 800	13 150	7750	9400	5700			8000	4900	8420
-60 in	lĎ	*28,100	*28,100	*38,250	25,400	28,250	16,650	20,250	12,300			17,650	10,800	340
–3000 mm	kg	*21 050	*21 050	*16 000	12 000	*12 300	7800	*9300	5800			*9050	5750	7600
–120 in	lb	*45,750	*45,750	*34,700	25,800	*26,550	16,850					*19,950	12,700	300
-4500 mm	kg	*16 750	*16 750	*13 000	12 400	*9650	8150					*8800	7600	6330
–180 in	lb	*35,950	*35,950	*27,850	26,650	*20,250	17,650					*19,350	17,100	250

\*

GB/T 13331-2014 (ISO 10567:2007)



\* Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard GB/T 13331-2014 (ISO 10567:2007). They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Lift capacity stays with  $\pm 5\%$  for all available track shoes.

2.55 m (8	'4") _	M2.55TB		- 6.18 m (20'3"	)	-		mm (24") le Grouser			4040 mm (13': 5020 mm (16')	
5	₹	3000 mr	n/120 in	4500 mr	n/180 in	6000 mi	n/240 in	7500 mr	n/300 in	Ģ		
				Ī								mm in
7500 mm <b>300 in</b>	kg Ib					*9250 <b>*20,450</b>	*9250 <b>*20,450</b>			*8300 * <b>18,400</b>	8300 * <b>18,400</b>	6590 <b>260</b>
6000 mm	kg					*9600	9600	*9050	6600	*7900	6450	7600
240 in	lb					*20,850	20,600			*17,450	14,350	300
4500 mm	kg			*13 400	*13 400	*10 650	9100	*9300	6450	*7900	5500	8210
180 in	lb			*28,750	*28,750	*23,050	19,650	*20,300	13,800	*17,400	12,200	330
3000 mm	kg			*16 350	12 950	*11 950	8550	*9900	6150	8100	5050	8520
120 in	lb			*35,150	27,950	*25,900	18,500	21,300	13,250	17,900	11,150	340
1500 mm <b>60 in</b>	kg Ib			*18 200 * <b>39,250</b>	12 150 <b>26,150</b>	*13 050 * <b>28,250</b>	8100 <b>17,500</b>	9650 <b>20,750</b>	5950 <b>12,750</b>	7950 <b>17,450</b>	4900 <b>10,800</b>	8550 <b>340</b>
0 mm	kg			*18 350	11 850	13 250	7850	9500	5800	8200	5050	8310
0 in	lb			* <b>39,800</b>	<b>25,500</b>	28,500	16,900	20,400	12,450	18,000	11,050	330
-1500 mm	kg	*16 900	*16 900	*17 450	11 900	*13 200	7800	9450	5750	9000	5500	7780
-60 in	lb	*38,350	*38,350	*37,800	25,550	28,350	16,750	20,400	12,450	19,850	12,150	310
-3000 mm	kg	*19 950	*19 950	*15 350	12 100	*11 700	7900			*9650	6650	6880
–120 in	lb	*43,300	*43,300	*33,200	26,000	*25,100	17,100			*21,200	14,700	270
–4500 mm	kg			*11 250	*11 250					*8900	*8900	5430
–180 in	lb			*23,800	*23,800					*19,450	*19,450	210

\* 🗖

GB/T 13331-2014 (ISO 10567:2007)



\*Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard GB/T 13331-2014 (ISO 10567:2007). They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Lift capacity stays with ±5% for all available track shoes.

2.15 m (7	'1") – : :	M2.15TB		- 6.18 m (20'3'	)	_		mm (24") le Grouser 			4040 mm (13'3	
5	•	3000 mr	n/120 in	4500 mi	n/180 in	6000 mi	n/240 in	7500 mi	m/300 in	G		_
	<u> </u>			Į.								mm in
7500 mm <b>300 in</b>	kg Ib					*10 050	9600			*10 050 * <b>22,300</b>	9550 <b>21,650</b>	6030 <b>240</b>
6000 mm	kg					*10 150	9500			*9700	7100	7120
240 in	lb					*22,150	20,400			*21,350	15,900	280
4500 mm	kg			*14 250	13 950	*11 150	9050	*9750	6400	9550	6000	7780
180 in	lb			*30,650	30,100	*24,150	19,450	*21,300	13,700	21,150	13,300	310
3000 mm	kg					*12 400	8500	9900	6150	8800	5500	8100
120 in	lb			*36,850	27,400	*26,800	18,350	21,300	13,250	19,350	12,100	320
1500 mm	kg					*13 350	8100	9650	5950	8550	5300	8140
60 in	lb					*28,850	17,400	20,800	12,800	18,850	11,650	320
0 mm	kg			*18 150	11 900	13 300	7850	9550	5850	8900	5450	7890
0 in	lb			*39,450	25,600	28,550	16,950	20,500	12,550	19,550	12,000	310
–1500 mm	kg	*17 800	*17 800	*16 950	12 000	*13 000	7850			9900	6050	7320
-60 in	lb	*40,750	*40,750	*36,750	25,750	*28,100	16,900			21,900	13,350	290
-3000 mm	kg	*17 950	*17 950	*14 500	12 250	*11 050	8050			*10 100	7500	6360
–120 in	lb	*39,050	*39,050	*31,350	26,350	*23,550	17,450			*22,250	16,700	250

\*

GB/T 13331-2014 (ISO 10567:2007)



\*Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard GB/T 13331-2014 (ISO 10567:2007). They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Lift capacity stays with  $\pm 5\%$  for all available track shoes.

# **336D2 XE/D2 L XE Hydraulic Excavator Specifications**

# HD Reach Boom Lift Capacities - Long Undercarriage - Counterweight: 5.35 mt (5.9 t)

3.9 m (12'	10") -	R3.9DB		→ 6 C	.5 m (21'4")	)		<b>→</b>		10 mm (24" iple Grous			(	₩ +	nm (13'3")	
	₽	1500 m	m/60 in	3000 mr	n/120 in	4500 mi	m/180 in	6000 mr	n/240 in	7500 mi	n/300 in	9000 mr	n/360 in		f -	₹Ŋ
	ļ									Į.						mm in
9000 mm <b>360 in</b>	kg Ib													*5650 <b>*12,600</b>	*5650 * <b>12,600</b>	7370 <b>290</b>
7500 mm	kg									*6850	*6850			*5250	*5250	8560
300 in	lb									*15,150	*15,150			*11,600	*11,600	340
6000 mm <b>240 in</b>	kg Ib									*7100 * <b>15.550</b>	7050 <b>15,200</b>	*6900 * <b>13.350</b>	5150 <b>10,950</b>	*5100 * <b>11.200</b>	4750 <b>10.550</b>	9360 <b>370</b>
4500 mm	kg							*8700	*8700	*7800	6800	*7250	5000	*5100	4250	9860
180 in	lb							*18,900	*18,900	*16,900	14,600	*15,850	10,750	*11,200	9,350	<b>390</b>
3000 mm	kg					*13 650	*13 650	*10 300	9050	*8650	6450	*7700	4850	*5250	3950	10 120
120 in	lb					*29,350	*29,350	*22,300	19,450	*18,750	13,900	16,500	10,350	*11,500	8,700	400
1500 mm	kg					*16 450	12 700	*11 850	8400	*9500	6100	7500	4650	*5550	3850	10 150
<b>60 in</b> 0 mm	lb kg			*7600	*7600	*35,450 *17 900	<b>27,350</b> 12 000	*25,550 *12 900	<b>18,150</b> 8000	* <b>20,600</b> 9600	<b>13,150</b> 5850	<b>16,100</b> 7300	<b>10,000</b> 4500	*12,150 *6000	8,450 3900	<b>400</b> 9950
0 in	ky Ib			*17,300	*17,300	*38,650	<b>25,850</b>	*27,850	17,200	20,600	12,550	15,750	<b>9,650</b>	*13,250	8,550	<b>400</b>
-1500 mm	kg	*7950	*7950	*12 000	*12 000	*18 100	11 750	13 200	7750	9400	5700	7250	4400	6700	4100	9510
-60 in	lb	*17,750	*17,750	*27,150	*27,150	*39,200	25,300	28,350	16,650	20,250	12,200	15,550	9,500	14,800	9,050	380
-3000 mm	kg	*12 750	*12 750	*17 650	*17 650	*17 300	11 800	*12 950	7700	9350	5650			7500	4600	8790
-120 in	lb	*28,550	*28,550	*39,900	*39,900	*37,450	25,350	*28,000	16,550	20,150	12,150			16,650	10,150	350
-4500 mm	kg	*18 400	*18 400	*21 350	*21 350	*15 400	12 000	*11 650	7850	*8700	5800 12 550			*8300	5600 12 500	7710 <b>310</b>
		41,400	41,400	40,000	40,000					10,330	12,000					6090
	۲y Ib							0200	0200							<b>240</b>
<b>–180 in</b> –6000 mm <b>–240 in</b>	lb kg Ib	*41,400	*41,400	*46,000	*46,000	*33,150 *11 650 *24,500	25,850 *11 650 *24,500	* <b>25,000</b> *8250	<b>16,900</b> *8250	*18,350	12,550			*18,200 *8000 *17,500	12,500 *8000 *17,500	

∗│┶

GB/T 13331-2014 (ISO 10567:2007)



\*Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard GB/T 13331-2014 (ISO 10567:2007). They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Lift capacity stays with ±5% for all available track shoes.

3.2 m (10	'6") –	HD R3.2D	B	6.5 m (	(21'4")		<b>→</b>		0 mm (24") ple Grouser				20 mm (13'3") 20 mm (16'6")	
5	₽	3000 mr	n/120 in	4500 mr	n/180 in	6000 mr	n/240 in	7500 mr	n/300 in	9000 mr	n/360 in		in the second se	*  ⊐°
	<u> </u>													mm in
7500 mm <b>300 in</b>	kg Ib							*7750	6950			*6700 <b>*14,800</b>	6600 * <b>14,800</b>	7710 <b>300</b>
6000 mm	kg							*7850	6900			*6500	5400	8580
240 in	lb							*17,200	14,750			*14,300	12,050	340
4500 mm	kg			*12 050	*12 050	*9650	9400	*8450	6650	*7700	4900	*6550	4750	9130
180 in	lb					*20,850	20,300	*18,350	14,250			*14,350	10,550	360
3000 mm	kg			*15 200	13 350	*11 150	8800	*9200	6300	7600	4750	*6800	4400	9410
120 in	lb			*32,650	28,850	*24,100	18,950	*19,950	13,600	16,300	10,200	*14,900	9,700	370
1500 mm <b>60 in</b>	kg Ib			*17 500 * <b>37,700</b>	12 350 <b>26,650</b>	*12 450 <b>*26,950</b>	8250 <b>17,800</b>	9800 <b>21,050</b>	6050 <b>12,950</b>	7450 <b>15,950</b>	4600 <b>9,900</b>	6900 <b>15,200</b>	4300 <b>9,400</b>	9440 <b>380</b>
0 mm	kg			*18 250	11 950	*13 250	7900	9550	5800	7300	4500	7050	4350	9220
0 in	lb			*39,500	<b>25,650</b>	*28,650	17,050	<b>20,550</b>	12,500	15,750	<b>9,650</b>	15,550	9,550	3220 370
-1500 mm	kg	*13 250	*13 250	*17 850	11 850	13 250	7800	9450	5700		-,	7600	4650	8750
-60 in	lb	*29,900	*29,900	*38,700	25,450	28,400	16,750	20,300	12,300			16,750	10,250	350
-3000 mm	kg	*20 900	*20 900	*16 550	12 000	*12 600	7800	9500	5750			8750	5350	7960
–120 in	lb	*47,350	*47,350	*35,800	25,750	*27,150	16,800	20,450	12,450			19,400	11,850	320
-4500 mm	kg	*18 550	*18 550	*13 950	12 300	*10 550	8050					*8900	6900	6750
–180 in	lb	*39,900	*39,900	*30,000	26,500	*22,450	17,400					*19,550	15,450	270

\*

GB/T 13331-2014 (ISO 10567:2007)



\*Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard GB/T 13331-2014 (ISO 10567:2007). They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Lift capacity stays with ±5% for all available track shoes.

2.8 m (9	'2") -	↓ HD R2.8D		6.5 m	(21'4")		<b>→</b>		0 mm (24") ple Grouser				0 mm (13'3")	
5	₹	3000 mr	n/120 in	9000 mi	n/360 in		in the second se	*  ⊅						
														mm in
7500 mm <b>300 in</b>	kg Ib											*8400 <b>*18,550</b>	7100 <b>16,000</b>	7340 <b>290</b>
6000 mm	kg					*9000	*9000	*8350	6800			*8150	5750	8250
240 in	lb					*19,500	*19,500	*18,250	14,600			*18,000	12,800	330
4500 mm	kg			*13 000	*13 000	*10 200	9300	*8850	6600			7950	5050	8820
180 in	lb			*27,850	*27,850	*22,050	20,050	*19,200	14,150			17,600	11,100	350
3000 mm	kg			*16 100	13 100	*11 650	8700	*9550	6300	7600	4750	7450	4650	9110
120 in	lb			*34,600	28,300	*25,150	18,800	*20,700	13,550	7450	4050	16,400	10,250	360
1500 mm <b>60 in</b>	kg Ib			*15 900 * <b>38,700</b>	12 250 <b>26,450</b>	*12 850 <b>*27,750</b>	8250 <b>17,750</b>	9800 <b>21.050</b>	6050 <b>13,000</b>	7450	4650	7300 <b>16,050</b>	4550 <b>9.950</b>	9140 <b>360</b>
0 mm	kg			*18 300	12 000	13 400	7950	9600	5850			7500	4600	8920
0 in	lb			*39,700	25,800	28,850	17,100	20,600	12,600			16,450	10,150	350
-1500 mm	kg	*12 350	*12 350	*17 650	12 000	*13 300	7850	9500	5800			8100	5000	8420
-60 in	lb	*28,100	*28,100	*38,250	25,750	28,600	16,900	20,500	12,450			17,850	11,000	340
-3000 mm	kg	*21 050	*21 050	*16 000	12 150	*12 300	7950	*9300	5900			*9050	5800	7600
–120 in	lb	*45,750	*45,750	*34,700	26,150	*26,550	17,100					*19,950	12,850	300
-4500 mm	kg	*16 750	*16 750	*13 000	12 550	*9650	8250					*8800	7750	6330
–180 in	lb	*35,950	*35,950	*27,850	27,000	*20,250	17,850					*19,350	17,350	250

\* 🗖

GB/T 13331-2014 (ISO 10567:2007)



\*Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard GB/T 13331-2014 (ISO 10567:2007). They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Lift capacity stays with  $\pm 5\%$  for all available track shoes.

2.55 m (8	'4") –	M2.55TB	←  C	– 6.18 m (20'3"	)	-		mm (24") le Grouser			4040 mm (13':	
	₹	3000 mr	n/120 in	4500 mr	n/180 in	6000 mi	n/240 in	7500 mi	n/300 in			, 
	<u> </u>											mm in
7500 mm <b>300 in</b>	kg Ib					*9250 <b>*20,450</b>	*9250 <b>*20,450</b>			*8300 * <b>18,400</b>	*8300 * <b>18,400</b>	6590 <b>260</b>
6000 mm	kg					*9600	*9600	*9050	6650	*7900	6500	7600
240 in	lb					*20,850	20,850			*17,450	14,500	300
4500 mm	kg			*13 400	*13 400	*10 650	9250	*9300	6500	*7900	5600	8210
180 in	lb			*28,750	*28,750	*23,050	19,900	*20,300	14,000	*17,400	12,400	330
3000 mm <b>120 in</b>	kg Ib			*16 350 * <b>35.150</b>	13 100 <b>28,350</b>	*11 950 <b>*25,900</b>	8700 <b>18,700</b>	*9900 * <b>21,500</b>	6250 <b>13,450</b>	8200 * <b>18,050</b>	5150 <b>11,300</b>	8520 <b>340</b>
1500 mm	kg			*18 200	12 300	*13 050	8250	9750	6000	8000	5000	8550
60 in	lb			*39,250	26,500	*28,250	17,750	21,000	12,950	17,650	10,950	340
0 mm	kg			*18 350	12 050	13 400	7950	9600	5850	8300	5100	8310
0 in	lĎ			*39,800	25,900	28,850	17,150	20,600	12,600	18,200	11,250	330
-1500 mm	kg	*16 900	*16 900	*17 450	12 050	*13 200	7900	9550	5850	9100	5600	7780
-60 in	lb	*38,350	*38,350	*37,800	25,900	*28,550	17,000	20,600	12,600	20,100	12,300	310
-3000 mm	kg	*19 950	*19 950	*15 350	12 250	*11 700	8050			*9650	6700	6880
–120 in	lb	*43,300	*43,300	*33,200	26,350	*25,100	17,300			*21,200	14,900	270
-4500 mm	kg			*11 250	*11 250					*8900	*8900	5430
–180 in	lb			*23,800	*23,800					*19,450	*19,450	210

\* 🗖

GB/T 13331-2014 (ISO 10567:2007)



\*Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard GB/T 13331-2014 (ISO 10567:2007). They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Lift capacity stays with ±5% for all available track shoes.

2.15 m (7	- ("1") : :	M2.15TB	 ► - - C	- 6.18 m (20'3'	')	-		mm (24") le Grouser			4040 mm (13'3	
5	₹	3000 mr	n/120 in	4500 mi	m/180 in	6000 mr	n/240 in	7500 mi	m/300 in			
	<u> </u>					Ī		Ī				mm in
7500 mm <b>300 in</b>	kg <b>Ib</b>					*10 050	9700			*10 050 * <b>22,300</b>	9650 <b>21,900</b>	6030 <b>240</b>
6000 mm	kg					*10 150	9600			*9700	7200	7120
240 in	lb					* <b>22,150</b>	20,600			*21,350	16,100	280
4500 mm	kg			*14 250	14 100	*11 150	9150	*9750	6450	*9600	6100	7780
180 in	lb			*30,650	30,450	*24,150	19,700	*21,300	13,900	*21,150	13,500	310
3000 mm	kg					*12 400	8600	10 000	6250	8900	5550	8100
120 in	lb			*36,850	27,750	*26,800	18,550	21,500	13,450	19,600	12,250	320
1500 mm	kg					*13 350	8200	9750	6050	8650	5400	8140
60 in	lb					*28,850	17,650	21,000	13,000	19,100	11,850	320
0 mm	kg			*18 150	12 050	13 450	8000	9650	5900	9000	5550	7890
0 in	lb	*17.000	*17.000	*39,450	25,950	28,850	17,200	20,750	12,750	19,800	12,200	310
–1500 mm <b>–60 in</b>	kg Ib	*17 800 * <b>40,750</b>	*17 800 * <b>40,750</b>	*16 950 * <b>36,750</b>	12 150 <b>26,100</b>	*13 000 <b>*28,100</b>	7950 <b>17,150</b>			10 000 <b>22,100</b>	6150 <b>13,550</b>	7320 <b>290</b>
-3000 mm	kg	*17 950	*17 950	*14 500	12 400	*11 050	8200			*10 100	7600	6360
-3000 mm	lb	* <b>39,050</b>	* <b>39,050</b>	* <b>31,350</b>	26,700	* <b>23,550</b>	17,650			* <b>22,250</b>	16,900	250

\*

GB/T 13331-2014 (ISO 10567:2007)



\*Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard GB/T 13331-2014 (ISO 10567:2007). They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Lift capacity stays with  $\pm 5\%$  for all available track shoes.

# **Standard Equipment**

Standard equipment may vary. Consult your Cat dealer for details.

#### ENGINE

- Cat C9 ACERT engine
- 2300 m (7,546 ft) altitude capability
- 65 amp alternator
- Air intake heater
- High power version with Power Management Mode
- Radial seal air filters (primary and secondary filter)
- Automatic engine speed control
- Water separator with water level indicator sensor
- Waved fin radiator with space for cleaning
- Two-speed travel
- Two (2) micron fuel filters
- Electric priming pump

#### HYDRAULIC SYSTEM

- Capability of installing additional valves and circuits
- Regeneration circuits for boom and stick
- Automatic swing parking brake
- Bio-oil capability

#### CAB

- Retractable seat belt (51 mm [2 in])
- 70/30 split front windshield
- Laminated upper front windshield and tempered other windows
- Sliding upper door window
- Bi-level air conditioner (automatic) with defroster (pressurized cab)
- Color LCD display with warning, filter/ fluid change, and working hour information
- Neutral lever (lock out) for all controls
- Travel control pedals with removable hand levers
- Radio mounting (DIN size)
- Two stereo speakers
- Beverage holder
- Coat hook, ashtray, literature holder
- Openable roof hatch
- Washable floor mat

#### UNDERCARRIAGE

- Idler and center section track guiding guards
- Towing eye on base frame
- Grease lubricated track GLT2, resin seal

#### ELECTRICAL

- Circuit breaker
- Light, boom mounted, left and right
- Light, storage box mounted

#### SAFETY AND SECURITY

- Cat one key security system
- Door and compartment locks
- Signaling/warning horn
- Rearview mirrors
- Emergency engine shutoff switch
- · Emergency exit rear window
- Capability to connect a beacon

#### COUNTERWEIGHT

• 5.35 mt (5.9 t) counterweight

### **Optional Equipment**

Optional equipment may vary. Consult your Cat dealer for details.

#### FRONT PARTS

- Heavy duty Reach boom 6.5 m (21'4")
- -R3.9DB stick
- -R3.2DB stick
- -HD R3.2DB stick
- -HD R2.8DB stick
- Mass Excavation boom
- -M2.55TB stick
- -M2.15TB stick
- Bucket linkage
- DB Bucket linkage (with/without lifting eye)
- -TB Bucket linkage (with lifting eye)

#### UNDERCARRIAGE

- Standard undercarriage
- Long undercarriage
- Heavy duty bottom guard
- Standard/HD Swivel guard
- HD Travel motor guard
- Full length track guiding guards
- FOGS (bolt-on)
- 600 mm (24 in) Double Grouser tracks
- 600 mm, 700 mm, 800 mm (24 in, 28 in, 32 in) Triple Grouser tracks

#### HYDRAULICS

- · Boom and Stick High pressure lines
- · Boom and Stick Medium pressure lines
- Boom and Stick Quick coupler lines
- Quick coupler circuit

#### CAB

- Mechanical suspension seat, with head rest
- AM/FM radio

#### **OTHER OPTIONAL EQUIPMENT**

- Travel alarm
- Starting kit, cold weather
- Electric refueling pump with auto shut off

#### **INTEGRATED TECHNOLOGIES**

- Rearview camera
- Cat Product Link

# Notes

For more complete information on Cat products, dealer services, and industry solutions, visit us on the web at **www.cat.com** 

© 2015 Caterpillar All rights reserved

Materials and specifications are subject to change without notice. Featured machines in photos may include additional equipment. See your Cat dealer for available options.

CAT, CATERPILLAR, SAFETY.CAT.COM, their respective logos, "Caterpillar Yellow" and the "Power Edge" trade dress, as well as corporate and product identity used herein, are trademarks of Caterpillar and may not be used without permission.

VisionLink is a trademark of Trimble Navigation Limited, registered in the United States and in other countries.

AEHQ7642 (12-2015) (GCN1/APD/ADSD-S)

