

400 Series 403D-07G Electro Unit

7.4 kWm @ 1800 rpm

The Perkins® 400 Series engine family continues to set new standards in the compact engine market. Developed alongside customers to fulfill their needs in the Genset, Compressor, Agricultural and general Industrial markets.

These Electro Units provide compact power, from a robust family of 2, 3 and 4 cylinder diesel engines designed to provide economic and durable operation at Prime and Standby duties, hitting the key power nodes required by the power generation industry.



Emissions statement

Industrial and IOPU Engines: Certified against the requirements of EU Stage IIIA (Directives 97/68/EC as last amended, and 2004/26/EC, as last amended).

Constant Speed engines for use in Industrial, IOPU and ElectropaK applications: Certified against the requirements of EU Stage IIIA (Directive 97/68/EC, as last amended) for mobile applications.

Specification		
Number of cylinders	3 vertical in-line	
Bore and stroke	67 x 72 mm	2.6 x 2.8 in
Displacement	0.761 litres	46.4 in ³
Aspiration	Naturally aspirated	
Cycle	4 stroke	
Combustion system	Indirect injection	
Compression ratio	23.5:1	
Rotation	Anti-clockwise, viewed on flywheel	
Total lubricating capacity	3.05 litres	0.8 US gal
Cooling system	Water cooled	
Total coolant capacity	2.6 litres	0.6 US gal

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Photographs are for illustrative purposes only and may not reflect final specification.
All information in this document is substantially correct at time of printing and may be altered subsequently.
Final weight and dimensions will depend on completed specification.

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 **Perkins®**

THE HEART OF EVERY GREAT MACHINE

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Features and benefits

Powered by your needs

- The Perkins 400D range has been developed in consultation with our marketplace. This 0.7 litre, 3 cylinder engine is one of the smallest engines offered by Perkins. However, this ultra-compact, lightweight power unit still maintains all the customer benefits experienced from this exciting product range

Compact, clean, efficient power

- Design features on the 400D range of ElectropaKs and Electro Units ensure clean rapid starting in all conditions whilst delivering impressive performance with low operating costs in a small, efficient package size

Lower operating costs

- Approved for operation on biodiesel* concentrations of up to 20%
- Oil and filter changes are 500 hours, dependent on load factor
- Engine durability and reliability, the warranty offering and ease of installation combine to drive down the cost of ownership

Long-term power solution

- The 400D range of ElectropaKs and Electro Units have been designed to fully comply with stringent EU emissions regulations, providing an emissions compliant power solution for the future

Warranties and Service Contracts

We provide one-year warranties for constant speed engines and two-year warranties for variable speed models, as standard. These are supported by multilevel Extended Service Contracts that can be bought additionally
Discover more: www.perkins.esc

Product support

- With highly trained Perkins distributors in thousands of communities in over 180 countries, you are never far away from expert product knowledge, genuine parts and a range of advanced diagnostic technology for keeping your engine in peak condition
- To find your local distributor: www.perkins.com/distributor

*Subject to conformance with ASTM D6751 and EN14214

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Technical information

Fuel system

- Mechanically governed cassette type fuel injection pump
- Split element fuel filter

Lubrication system

- Wet steel sump with filler and dipstick
- Spin-on full-flow lub oil filter

Cooling system

- Thermostatically-controlled system with belt driven coolant pump and pusher fan

Electrical equipment

- 12 volt starter motor and 12 volt 14 amp alternator with DC output
- Oil pressure and coolant temperature switches
- 12 volt shut-off solenoid energised to run
- Glow plug cold start aid and heater/starter switch

Flywheel and housing

- High inertia flywheel to SAE J620 Size 6½ Heavy
- Flywheel housing SAE 5 Long

Mountings

- Front and rear engine mounting brackets

Cooling pack

- Radiator and hoses supplied loose

Optional equipment

- Parts book

Option groups

A selection of optional items is available to enable you to prepare a specification precisely matched to your needs.

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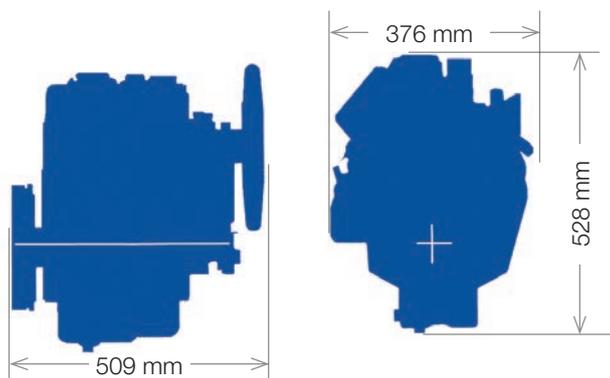
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Engine package weights and dimensions

Length	509 mm	20 in
Width	376 mm	14.8 in
Height	528 mm	20.7 in
Weight (dry)	71 kg	156.5 lb

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Speed rpm	Type of operation	Typical generator output (Net)		Engine power			
				Gross		Net	
		kVA	kWe	kWm	hp	kWm	hp
1800	Prime power	7.1	5.7	6.7	9.0	6.6	8.9
	Standby power	7.8	6.3	7.4	9.9	7.3	9.8

Power output for a run-in engine after 60 hours

The above ratings represent the engine performance capabilities to conditions specified in ISO 8528/1, ISO 3046/1:1986, BS 5514/1. **Derating may be required for conditions outside these; consult Perkins Engines Company Limited.**

Generator powers are typical and are based on typical alternator efficiencies and a power factor (cos θ) of 0.8. **Fuel specification:** BS 2869: Part 2 1998 Class A2 or ASTM D975 D2.

Rating definitions: **Prime power:** Power available at variable load in lieu of a main power network. Overload of 10% is permitted for 1 hour in every 12 hours operation. **Standby (maximum):** Power available at variable load in the event of a main power network failure. No overload is permitted.

Percent of prime power	Fuel consumption at 1800 rpm g/kWh	Fuel consumption at 1800 rpm l/hr
100%	258	2.3

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