

# 320D L

## Hydraulic Excavator

### Engine

Clean, quiet operation and superior power with ACERT™ Technology. The 320D L is equipped with a Cat® C6.6 ACERT™ engine which is powerful, strong and durable meeting all of your application needs. An ECO-mode feature helps to reduce fuel consumption by up to 15% for fuel conscious customers. ACERT engines incorporate proven, robust components and precision manufacturing you can count on for reliable and efficient day-long operation.

The Cat C6.6 engine is equipped with a new fuel filtration system that significantly improves the reliability and service life of the engine by limiting the negative impact of fuel contamination.

The additional fuel cooler helps preventing fuel injectors from being coked due to high fuel temperature.



# 320D L Hydraulic Excavator Specifications

## Engine

Engine Model	Cat® C6.6 ACERT™
Gross Power – SAE J1995	111 kW
Net Power – SAE J1349/ISO 9249	103 kW
Bore	105 mm
Stroke	127 mm
Displacement	6.6 L

- Net power advertised is the power available at the flywheel when the engine is equipped with fan, air cleaner, muffler and alternator.
- No engine derating needed up to 3000 m.

## Weights

Operating Weight	21 500 kg
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- Reach Boom (HD), R2.9 Stick (HD), 600 mm track shoes and 1.19 m<sup>3</sup> bucket

## Service Refill Capacities

Fuel Tank Capacity	410 L
Cooling System	29 L
Engine Oil	22 L
Swing Drive	8 L
Final Drive (each)	8 L
Hydraulic System Oil Capacity (including tank)	260 L
Hydraulic Tank Oil	120 L

## Swing Mechanism

Swing Speed	11.5 rpm
Swing Torque	62 kN·m

## Drive

Maximum Drawbar Pull	206 kN
Maximum Travel Speed	5.6 km/h

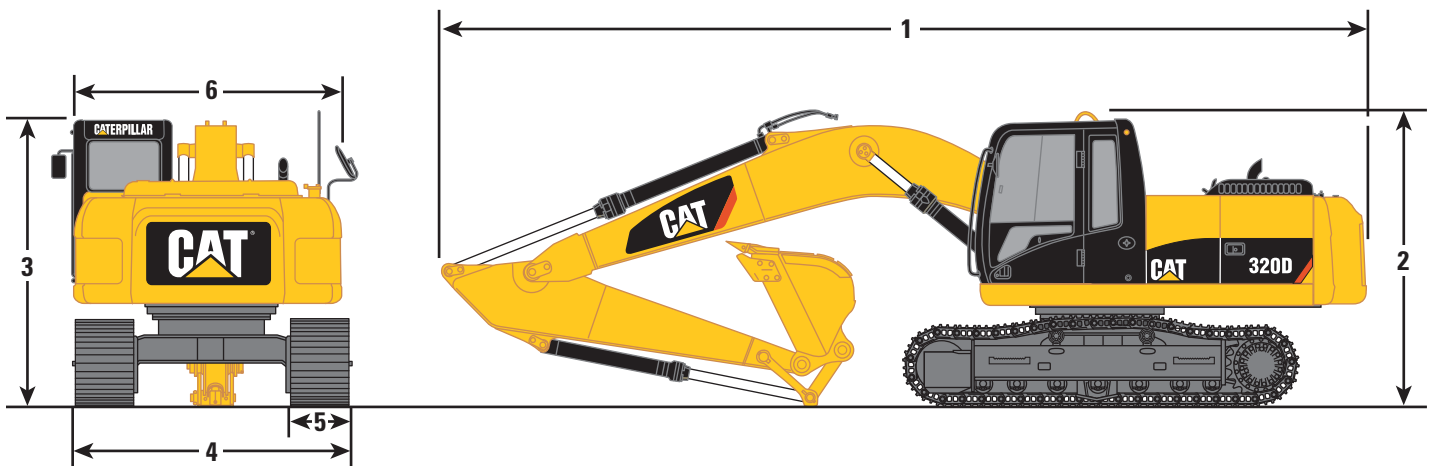
## Hydraulic System

Main Implement System – Maximum Flow (2x)	205 L/min
Maximum Pressure – Equipment	350 bar
Maximum Pressure – Travel	350 bar
Maximum Pressure – Swing	250 bar
Pilot System – Maximum Flow	32.4 L/min
Pilot System – Maximum Pressure	39 bar
Boom Cylinder – Bore	120 mm
Boom Cylinder – Stroke	1260 mm
Stick Cylinder – Bore	140 mm
Stick Cylinder – Stroke	1504 mm
B1 Family Bucket Cylinder – Bore	120 mm
B1 Family Bucket Cylinder – Stroke	1104 mm

# 320D L Hydraulic Excavator Specifications

## Dimensions

All dimensions are approximate.



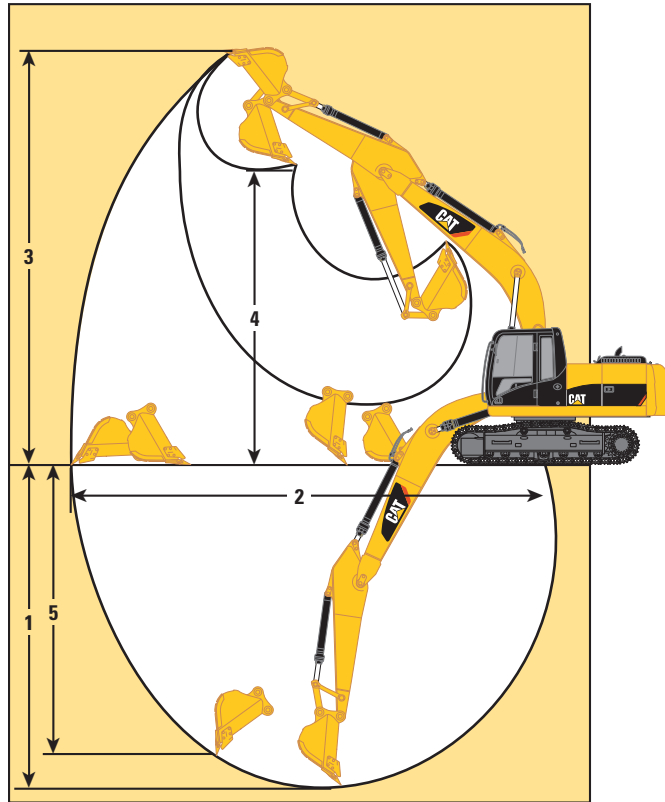
### Boom Options

	<b>320D L 5.7 m Reach Boom (HD)</b>
<b>Stick</b>	<b>R2.9 (HD)</b>
<b>Bucket</b>	<b>1.19 m<sup>3</sup></b>
<b>Shoe</b>	<b>600 mm</b>
<b>Undercarriage</b>	<b>Long</b>
<b>Approximate Weight</b>	21 500 kg
<b>1 Shipping Length</b>	9460 mm
<b>2 Shipping Height</b>	3030 mm
<b>3 Cab Height</b>	2950 mm
<b>4 Transport Width with 600 mm Shoes</b>	2998 mm
<b>5 Track Shoe Width</b>	600 mm
<b>6 Width of Upper Structure</b>	2740 mm
Tail Swing Radius	2750 mm
Track Length	4455 mm
Length to Center of Rollers	3650 mm
Ground Clearance	475 mm
Track Gauge	2380 mm

# 320D L Hydraulic Excavator Specifications

## Working Ranges

All dimensions are approximate.



Boom Options	Reach Boom
	5.7 m (HD)
Stick	2.9 m (HD)
Bucket	1.19 m <sup>3</sup>
1 Maximum Digging Depth	6720 mm
2 Maximum Reach at Ground Level	10 020 mm
3 Maximum Cutting Height	9490 mm
4 Maximum Loading Height	6490 mm
5 Maximum Digging (Vertical Wall)	6060 mm

# 320D L Hydraulic Excavator Specifications

## Heavy Duty Reach Boom Lift Capacities

















**Boom** – Reach HD

**Bucket** – None

**Undercarriage** – Long

**Stick** – 2.9 m HD

**Shoe** – 600 mm triple grouser

		1.5 m		3.0 m		4.5 m		6.0 m		7.5 m				m
														
7.5 m	kg							*4500	*4500			*3850	*3850	6.15
6.0 m	kg							*4800	*4800			*3600	*3600	7.28
4.5 m	kg							*5300	4950	*4950	3450	*3500	3050	7.98
3.0 m	kg					*7750	7150	*6050	4650	5250	3300	*3600	2800	8.35
1.5 m	kg					*9350	6600	*6900	4400	5100	3200	*3800	2650	8.44
Ground Line	kg			*6200	*6200	*10 250	6300	6950	4200	5000	3100	*4200	2700	8.26
-1.5 m	kg	*6600	*6600	*10 700	*10 700	*10 350	6200	6900	4100	5000	3050	4750	2900	7.78
-3.0 m	kg	*11 350	*11 350	*13 700	12 150	*9650	6250	6900	4150			5600	3450	6.94
-4.5 m	kg			*10 850	*10 850	*7800	6450					*5900	4800	5.60

\*Indicates that the load is limited by hydraulic lifting capacity rather than tipping load.

The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Always refer to the appropriate Operation and Maintenance Manual for specific product information.

# 320D L Hydraulic Excavator Standard Equipment

## Standard Equipment

Standard equipment may vary. Consult your Cat dealer for details.

### UPPER STRUCTURE

- Electrical
  - Alternator, 80 Amp
  - Light, storage box mounted (one)
  - Signaling/Warning horn
  - Starter Motor 8 kW
- Engine
  - C6.6 with ACERT™ Technology
  - 3000 m altitude capability with no deration
  - 4 fuel filtrations (4 micron)
  - Automatic engine speed control with one touch low idle
    - Standard power version with Economy mode
  - High ambient cooling package (-52° capability)
  - Radial seal air filter
  - Water separator in fuel line with 4 micron fuel filter
    - with water level indicator
  - Waved fin radiator with space for cleaning
  - Auxiliary hydraulic valve (one)
- Automatic swing parking brake
- Boom drift reducing valve
- Boom lowering device for back-up
- Capability of stackable valves for main valve (maximum three valves)
- Capability of auxiliary circuit (auxiliary pump and valves)
- Capability of boom and stick lowering control device
- Cat data link with capability of E.T.
- Cat one key security system
- Counterweight
- Door locks and cap locks
- Fixed type condenser core for air conditioning
- Mirrors, rearview (frame-right, cab-left)
- Product Link – Cellular PL 522
- Regeneration circuit for boom and stick
- Reverse swing damping valve
- Secondary engine shutoff switch
- Steel wall between engine and pump compartment
- Stick drift reducing valve
- Straight travel hydraulic circuit
- Two speed travel
- Undercarriage
  - Idler and center section track guiding
  - Towing eye on base frame
  - Track type undercarriage with grease lubricated seals, resin seal type 2

### OPERATOR STATION

- Cab
  - Adjustable armrest
  - Antenna and Harness
  - Ashtray and lighter
  - Beverage holder
  - Bi-Level air conditioner (automatic) with defroster
  - Capability of installing two additional pedals
  - Coat hook
  - Front windshield glass split 70/30
  - Interior lighting
  - Control lever joysticks
  - Laminated front windshield and tempered other windows
  - Mounting for two stereo speakers (two locations)
  - Neutral lever (lock out) for all controls
  - Openable front windshield with assist device
  - Openable metal roof hatch
  - Pillar mounted upper windshield wiper and washer
  - Pressurized cab (Positive filtered ventilation)
  - Radio mounting (DIN size)
  - Rear window, emergency exit
  - Removable lower windshield with in-cab storage bracket
  - Seat suspension, four way adjustable low back with
    - integrated, adjustable console
  - Electric provision for seat heater
  - Seat belt, retractable (51 mm, two inch width)
  - Sliding upper door window
  - Travel control pedals with removable hand levers
  - Washable floor mat
- Monitor
  - Fuel
  - Economy mode
  - Full time clock
  - Language display – Full color and graphical display
  - Machine condition, error code and tool mode setting
  - Start-up level check for hydraulic oil, engine oil and coolant
  - Warning information, filter/fluid change information and working hour

### ADDITIONAL STANDARD EQUIPMENT

- Front Linkage
  - Bucket linkage, B1-family
  - Heavy-duty 5.7 m reach boom (with left side light)
  - Heavy-duty R2.9B1 stick for heavy-duty reach boom
- Tracks
  - 600 mm triple grouser shoes
- Auxiliary hydraulics and lines
  - High Pressure boom and stick lines
  - Tool control system
    - Hammer, 1 way only
      - Foot pedal operated 2P, one way circuit for hammers, pile drivers etc.
- Air prefilter
- Converter (2 sockets, 12V, max 10A)
- Guard Package include Bottom, travel motor, swivel



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Materials and specifications are subject to change without notice.

Featured machines in photos may include additional equipment.

For more complete information on Cat products, dealer services, and industry solutions, visit us on the web at [www.cat.com](http://www.cat.com).

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