

AIR CONDITIONERS

ALLIEDTM

Commercial

ML17KC2

MERIT[®] SERIES

Two-Stage | Omniguard[™] Coil | **R-454B** | 3-Phase | 60Hz

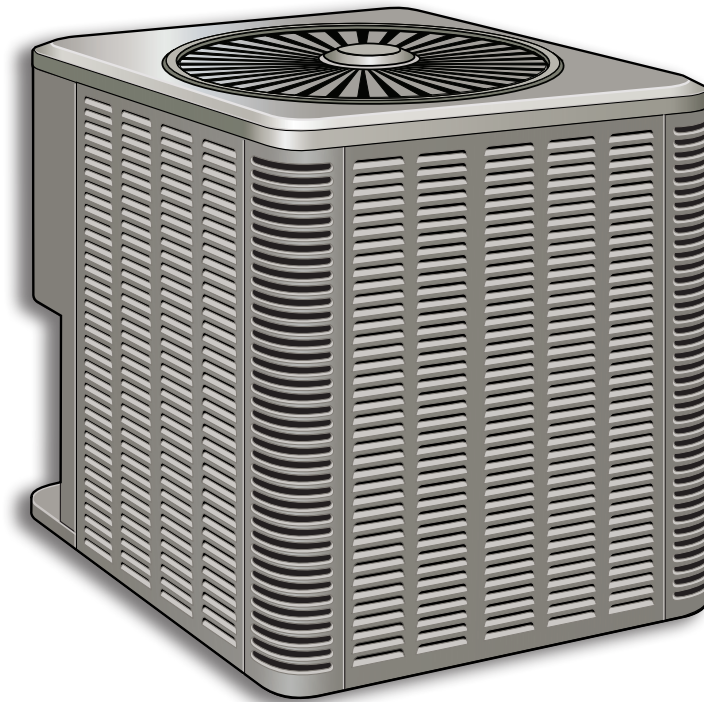
COMMERCIAL

PRODUCT SPECIFICATIONS (EHB)

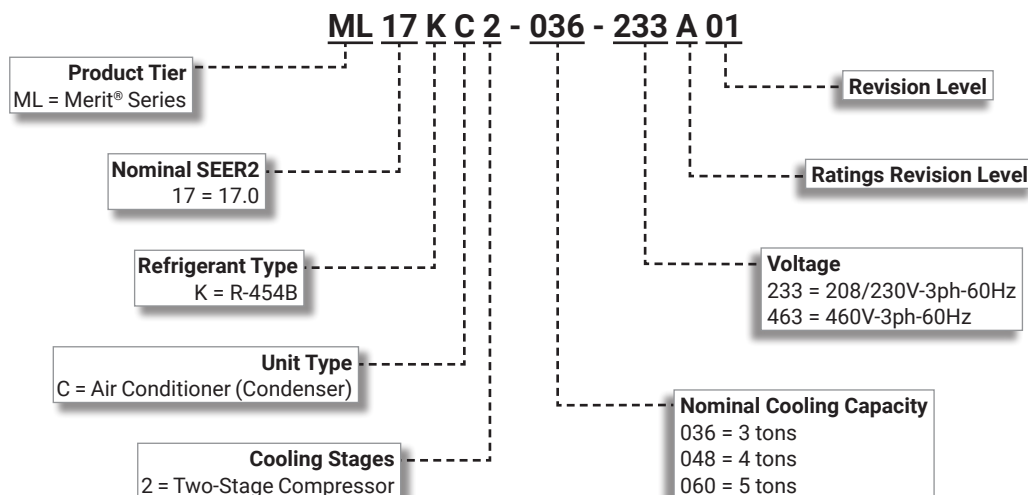
3 to 5 Tons

SEER2 up to 17.0

Cooling Capacity | 33,400 to 60,000 Btuh

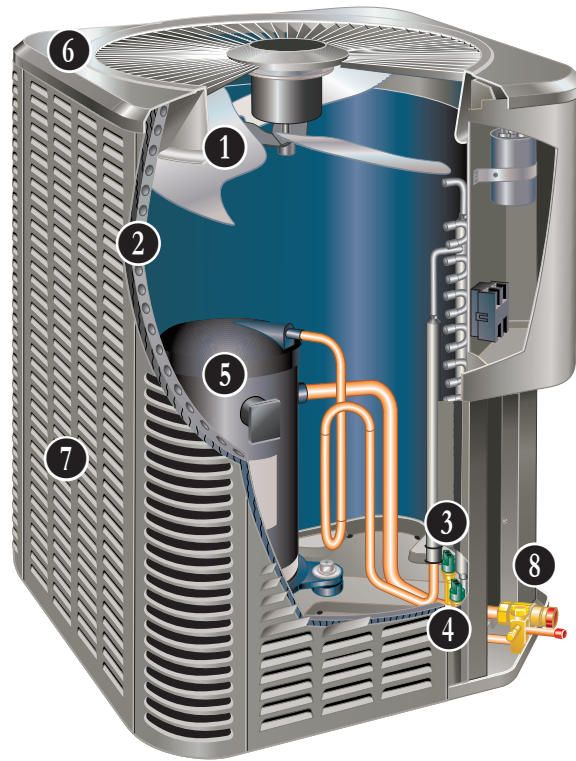


MODEL NUMBER IDENTIFICATION



FEATURE HIGHLIGHTS

1. Outdoor Coil Fan
2. Omniguard™ Coil
3. High Pressure Switch
4. Low Pressure Switch
5. Two-Stage Scroll Compressor
6. Heavy Gauge Steel Cabinet
7. Louvered Steel Panels
8. Refrigerant Line Connections and Access



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APPROVALS AND WARRANTY

APPROVALS

- AHRI Standard 210-240-2023 certified
- AHRI Certified system match-ups and expanded ratings, visit www.ahridirectory.org
- Sound rated to AHRI Standard 270-2008 test conditions
- Tested in an environmental test room
- Rated According to U.S. Department of Energy (DOE) test procedures
- Unit and components ETL, NEC and CEC bonded for grounding to meet safety standards for servicing
- ETL certified (U.S. and Canada)
- ISO 9001 Registered Manufacturing Quality System

WARRANTY

- Compressor - Limited five years
- All other covered components - Limited one year

NOTE - Refer to Lennox® Basic Limited Warranty at www.Lennox.com for additional details.

FEATURES

APPLICATIONS

- 3 through 5 ton
- 208/230V or 460V-3ph models
- Sound levels as low as 75 dBA
- Single phase power supply
- Applicable to indoor air handlers or gas furnaces with indoor add-on coils
- Shipped completely factory assembled, piped and wired

REFRIGERATION SYSTEM

R-454B Refrigerant

- Low GWP (Global Warming Potential)
- Zero ODP (Ozone Depletion Potential)
- Low Toxicity/Lower Flammability - A2L
- Unit is factory pre-charged

1 Outdoor Coil Fan

- Direct drive fan
- Vertical air discharge
- Sleeve bearings
- Inherently protected
- Totally enclosed fan motor
- ECM motor (060 model)
- Louvered steel top fan guard

2 Omniguard™ Coil

- Enhanced aluminum alloy tube/enhanced fin coil
- Superior corrosion resistance
- Lennox designed and fabricated coil
- Ripple-edged aluminum fins
- Aluminum tube construction
- Lanced fins for maximum fin surface exposure
- Fin collars grip tubing for maximum contact area
- Flared shoulder tubing connections
- Factory tested under high pressure
- Entire coil is accessible for cleaning

3 High Pressure Switch

- Protects the system from high pressure conditions that can be a result of fan failure or a blocked/dirty coil
- Automatic reset

4 Low Pressure Switch

- Shuts off unit if suction pressure falls below setting
- Provides loss of charge and freeze-up protection
- Automatic reset

High-Capacity Liquid Line Drier

- Furnished for field installation
- Drier traps moisture or dirt that could contaminate the system
- 100% molecular-sieve, bead type drier

FEATURES

REFRIGERATION SYSTEM (continued)

Optional Accessories

Expansion Valve Kits

- Field installed on indoor units (if required)
- See TXV Usage table
- Chatleff style fitting

Refrigerant Line Kits

- Refrigerant lines are shipped refrigeration clean
- Lines are cleaned, dried, pressurized and sealed at factory
- Suction line fully insulated
- Lines are stubbed at both ends

INDOOR REFRIGERANT DETECTION SYSTEM (RDS)

- Complies with UL 60335-2-40 approved standard
- Required for all systems using R-454B refrigerant
- Factory or field installed on all indoor units
- Consists of a RDS refrigerant detection sensor and a mitigation control in the indoor unit
- Ensures safe operation for systems equipped with R-454B refrigerant
- Indoor sensor will detect any R-454B refrigerant
- If R-454B refrigerant is detected, the refrigerant detection system will stop compressor operation and operate the blower to reduce concentrations in the conditioned space
- Once safe levels are reached the HVAC system will resume normal operation
- Refer to indoor unit Product Specifications documents for additional details

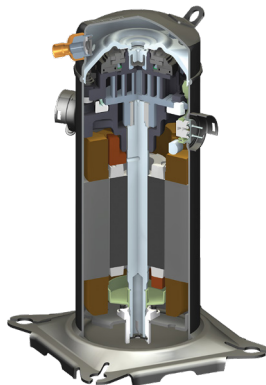
COMPRESSOR

5 Two-Stage Scroll Compressor

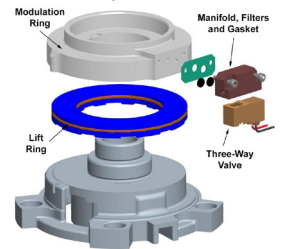
- High volumetric efficiency
- Uniform suction flow
- Constant discharge flow
- Quiet operation

Compressor Operation

- Two involute spiral scrolls matched together generate a series of crescent shaped gas pockets between them
- During compression, one scroll remains stationary while the other scroll orbits around it
- Gas is drawn into the outer pocket, the pocket is sealed as the scroll rotates
- As the spiral movement continues, gas pockets are pushed to the center of the scrolls
- Volume between the pockets is simultaneously reduced
- When the pocket reaches the center, gas is now at high pressure and is forced out of a port located in the center of the fixed scrolls



- During compression, several pockets are compressed simultaneously resulting in a smooth continuous compression cycle
- Continuous flank contact, maintained by centrifugal force, minimizes gas leakage and maximizes efficiency
- Compressor is tolerant to the effects of slugging and contaminants
- If this occurs, scrolls separate, allowing liquid or contaminants to be worked toward the center and discharged
- During the compression process, there are several pockets in the scroll that are compressing gas
- Modulation is achieved by venting a portion of the gas in the first suction pocket back to the low side of the compressor thereby reducing the effective displacement of the compressor
- A 24-volt DC solenoid valve inside the compressor controls staging
- When the 3-way solenoid is energized it moves the lift ring assembly to block the ports and the compressor operates at full-load or 100% capacity
- When the solenoid is de-energized the lift ring assembly moves to unblock the compressor ports and the compressor operates at part-load or approximately 67% of its full-load capacity
- The “loading” and “unloading” of the two stage scroll is done “on the fly” without shutting off the single-speed compressor motor between stages
- Low gas pulses during compression reduces operational sound levels
- Compressor motor is internally protected from excessive current and temperature
- Compressor is installed in the unit on specially formulated, resilient rubber mounts for better sound dampening and vibration free operation



Compressor Crankcase Heater (048-060 models)

- Prevents liquid refrigerant migration into compressor and ensures proper compressor lubrication

Optional Accessories

Compressor Crankcase Heater (036 models)

- Prevents liquid refrigerant migration into compressor and ensures proper compressor lubrication

Compressor Low Ambient Cut-Off

- Non-adjustable switch (low ambient cut-out)
- Prevents compressor operation when outdoor temperature is below 35°F

Compressor Sound Cover

- Reinforced vinyl compressor cover
- 1-1/2 inch thick batt fiberglass insulation
- All open edges are sealed with a one-inch wide hook and loop fastening tape

FEATURES

CONTROLS

Optional Accessories

Blower Relay Kit (for use with furnaces equipped with constant torque blower motors)

- Allows furnace blower speed changes when matched with two-stage air conditioners

Indoor Blower Off Delay Relay

- Delays the indoor blower-off time during the cooling cycle

Indoor Blower Speed Relay

- Relay kit provides the option of changing blower speeds on standard permanent split capacitor (PSC) multi-tap blower motors during cooling operation
- Provides optimum humidity control conditions by automatically reducing indoor blower speed during continuous fan operation or low stage compressor operation to reduce humidity levels

Low Ambient Kit

- Air conditioners can operate down to 45°F outdoor air temperature without additional controls
- Two low ambient control options are available for field installation:

1. Low Ambient Control Kit (30°F)
2. Low Ambient Control (0°F)

Requires Speed Control and Weatherproof Kit (ordered separately). Available for 208/230V models only.

NOTE - Freezestat should be installed on compressors equipped with a low ambient kit.

Freezestat

- Installs on or near the suction line of the indoor coil or on the suction line
- Senses suction line temperature and cycles the compressor off when suction line temperature falls below its setpoint
- Opens at 29°F and closes at 58°F

Thermostats

- For thermostat options, see Optional Conventional Temperature Control Systems on page 6

CABINET

- 6 • Heavy-gauge steel construction
- Pre-painted powder paint cabinet finish
- 7 • Louvered heavy gauge steel panels surround unit on all four sides
- Control box is conveniently located with all controls factory wired
- Corner patch plate allows access to compressor components
- Drainage holes are provided in base section for moisture removal

Zinc-Coated Steel Unit Base

- Resists rust and corrosion

8 Refrigerant Line Connections, Electrical Inlets and Service Valves

- Sweat connection suction and liquid lines
- Located on corner of unit cabinet
- Suction valve can be fully shut off, while liquid valve may be front seated to manage refrigerant charge while servicing system
- Refrigerant line connections and field wiring inlets are located in one central area of the cabinet
- See dimension drawing

Braze-Free/Press Fitting Flexibility

- Units can accommodate braze-free or press fittings for installation versatility

Optional Accessories

Unit Stand-Off Kit

- Black high density polyethylene feet are available to raise unit off of mounting surface away from damaging moisture
- Four feet are furnished per order number

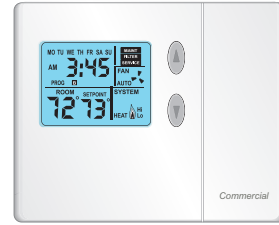
OPTIONAL CONVENTIONAL TEMPERATURE CONTROL SYSTEMS

CS7500 Commercial 7-Day Programmable Thermostat



- Four-Stage Heating / Three-Stage Cooling
- Universal Multi-Stage
- Intuitive Touchscreen Interface
- Automatic Changeover between Heating and Cooling
- Full Seven-Day Programming
- Four Time Periods Per Day
- Temperature and Humidity Control
- One-Touch Away Mode
- Holiday Scheduling
- Smooth Setback Recovery (SSR)
- Performance Reports
- Notifications/Reminders
- Dehumidification Control for Split Systems and Rooftop Units
- Economizer Relay Control
- Backlit Display
- Wallplate Furnished
- FDD, ASHRAE and IECC Compliant

CS3000 Commercial 5-2 Day Programmable Thermostat



- Two-Stage Heating / Two-Stage Cooling
- Conventional Systems
- Intuitive Interface
- 5-2 Day Programming
- Program Hold
- Remote Indoor Temperature Sensing
- Smooth Setback Recovery (SSR)
- Economizer Relay Control
- Maintenance/Filter/Service Reminders
- Backlit Display
- Wallplate Furnished
- Simple Up and Down Temperature Control

OPTIONAL CONVENTIONAL TEMPERATURE CONTROL SYSTEMS

Description		Catalog No.
CS7500 Commercial 7-Day Programmable Thermostat		
CS7500 7-Day Thermostat		24K41
Sensors/Accessories	² Remote non-adjustable wall-mount 20k	47W36
	² Remote non-adjustable wall-mount 10k	47W37
	Remote non-adjustable discharge air (duct mount)	19L22
	Outdoor temperature sensor	X2658
CS3000 Commercial 5-2 Day Programmable Thermostat		
CS3000 5-2 Day Thermostat		11Y05
Sensors/Accessories	Remote non-adjustable wall mount 10k averaging	47W37
	Thermostat wall mounting plate	X2659
Universal Thermostat Guard with Lock (clear)		
	Inside Dimensions (H x W) 5 7/8 x 8 3/8 in.	39P21

¹ Up to nine of the same type remote temperature sensors can be connected in parallel.

² Remote wall-mount sensors can be applied in any of the following combinations:

One Sensor - (1) 47W36, Two Sensors - (2) 47W37, Three Sensors - (2) 47W36 and (1) 47W37
Four Sensors - (4) 47W36, Five Sensors - (3) 47W36 and (2) 47W37

SPECIFICATIONS						
Size		036	048	060		
Nominal Tonnage		3	4	5		
Sound Rating Number		dBA 73	74	75		
Connections (Sweat)	Liquid line (OD) - in.	3/8	3/8	3/8		
	Suction line (OD) - in.	7/8	7/8	1-1/8		
Compressor Type		Two-Stage Scroll	Two-Stage Scroll	Two-Stage Scroll		
Refrigerant		¹ R-454B charge furnished 6 lbs. 8 oz.	7 lbs. 14 oz.	9 lbs. 5 oz.		
Indoor Unit Expansion Valve (TXV)		26Z70	26Z71	26Z72		
Outdoor Coil	Net face area - ft. ²	Outer coil 16.33	16.33	24.93		
		Inner coil 15.75	15.75	24.13		
	Tube diameter - in.	5/16	5/16	5/16		
	Rows	2	2	2		
	Fins - in.	22	22	22		
Outdoor Fan	HP	1/8	1/6	1/4		
	Diameter - in.	22	22	22		
	Blades	3	3	3		
	Cfm	2890	3200	3620		
	Rpm	825	825	825		
	Watts	165	240	265		
Shipping Data - lbs.		188	206	246		

ELECTRICAL DATA						
Line voltage data (Volts-Phase-Hz)		208/230-3-60	460-3-60	208/230-3-60	460-3-60	208/230-3-60
² Maximum overcurrent protection (MOCP) amps		20	15	30	15	40
³ Minimum circuit ampacity (MCA)		13.6	6.5	17.6	9.9	23.4
Compressor	Rated load amps	9.9	4.8	11.9	6.8	13.8
	Locked rotor amps	82	44.3	112	61.8	150
Fan Motor	Full load amps	0.74	0.74	1	0.50	1.7
	Locked rotor amps	1.65	1.65	1.9	1.2	3.2

OPTIONAL ACCESSORIES - ORDER SEPARATELY						
Compressor Crankcase Heater		93M04	•			
Compressor Low Ambient Cut-Off Switch		45F08	•	•		•
Compressor Sound Cover Kit		18J42	•	•		•
Compressor Timed-Off Control		47J27	•	•		•
Freezestat		3/8 in. 93G35	•	•		•
Indoor Blower Off Delay Relay		58M81	•	•		•
Loss of Charge Switch Kit		84M23	•	•		•
⁴ Low Ambient Kit (Fan Cycling) (30°F)		34M72	•	•		•
⁴ Low Ambient Control (0°F) (208/230V only)	Speed Control	X5867	•	---	•	---
	Weatherproof Kit	56N41	•	---	•	---
Refrigerant Line Sets	3/8 x 7/8 3/8 30 ft.	89J60				
	3/8 x 7/8 3/8 40 ft.	89J61	•	•		
	Liquid x Suction OD Insulation Thickness Length	3/8 x 7/8 3/8 50 ft. 89J62				
		3/8 x 1-1/8 x 3/8 - 50 ft. 73P91				•
Unit Stand-Off Kit		94J45	•	•		•

NOTE - Extremes of operating range are plus 10% and minus 5% of line voltage.

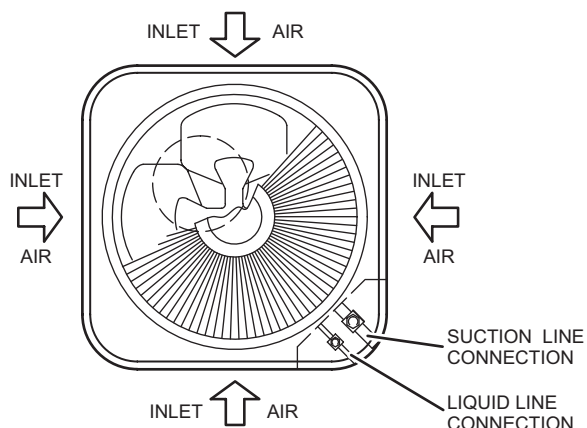
¹ Refrigerant charge is sufficient for 15 ft. length of refrigerant lines. For longer line set requirements see the Installation Instructions for information about line set length and additional refrigerant charge required.

² HACR type breaker or fuse.

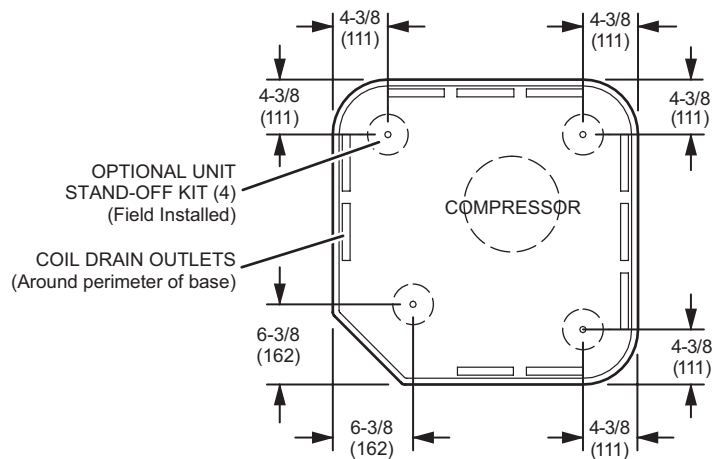
³ Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.

⁴ Crankcase Heater and Freezestat are recommended with Low Ambient Kit.

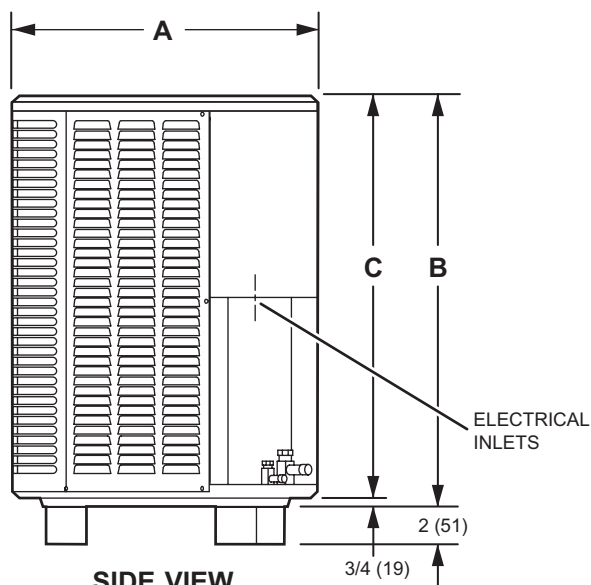
DIMENSIONS - UNIT



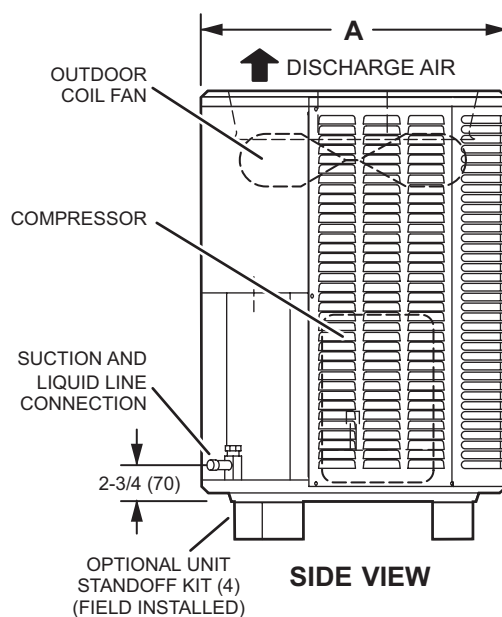
TOP VIEW



TOP VIEW BASE SECTION



SIDE VIEW



SIDE VIEW

Size	A Width and Depth		B Height		C	
	inches	mm	inches	mm	inches	mm
036	28-1/4	718	33-3/4	857	33	838
048	32-1/4	718	33-3/4	857	33	838
060	32-1/4	819	43-1/4	1099	42-1/4	1073

SOUND DATA

Size	Octave Band Sound Power Levels dBA, re 10 ⁻¹² Watts Center Frequency - HZ							¹ Sound Rating Number (dBA)	² Estimated Sound Pressure Level at Distance From Unit (dBA at distance in ft.)				
	125	250	500	1000	2000	4000	8000		3	5	10	15	50
036	54.6	61.5	66.8	69.2	63.3	58.3	54.3	73	66	61	55	52	41
048	56.7	63.6	68.6	70.4	65.5	61.6	54.9	74	67	62	56	53	42
060	57.6	63.1	69.2	70.9	67.0	64.4	59.2	75	68	63	57	54	43

NOTE - the octave sound power data does not include tonal correction.

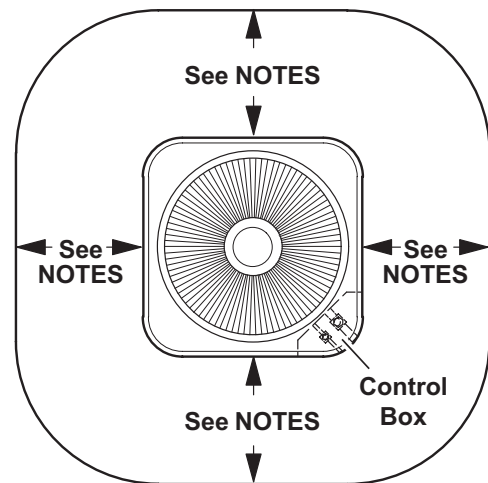
¹ Tested according to AHRI Standard 270-2008 test conditions.

² Estimated sound pressure level at distance based on AHRI Standard 275-2010 method for equipment located on the ground, roof, or on side of building wall with no adjacent reflective surface within 9.8 feet. Sound pressure levels will increase based on changes to assumptions. For other applications, refer to AHRI Standard 275.

INSTALLATION CLEARANCES

NOTES:

- Service Clearance – 30 in. (762 mm) on one of the sides adjacent to the Control Box.
- One of other three sides must be 36 in. (914 mm).
- One of the two remaining sides may be 12 in. (305 mm).
- The remaining side may be 6 in. (152 mm).
- 48 in. (1219 mm) clearance required on top of unit
- 24 in. (610 mm) required between two units



TXV USAGE

Order the correct TXV based on size. If a different size TXV is required, it will be listed in the "TXV SUBSTITUTION" table by size. The correct TXV must be ordered separately and field installed.

Size	Order Number
036	26Z70
048	26Z71
060	26Z72

AHRI STANDARD 210-240-2023

Standard Ratings relating to cooling or heating capacities shall be net values, including the effects of circulating-fan heat, but not including supplementary electric heat. Power input used for calculating efficiency shall be the Total Power.

Standard Ratings of units which do not have indoor air-circulating fans furnished as part of the model, i.e., Coil-only System, shall be established by subtracting from the total cooling capacity 1,505 Btu/h per 1,000 SCFM, and by adding the same amount to the heating capacity for non-mobile-home, non-Space Constrained units. Total Power for both heating and cooling shall be increased by 441 W per 1,000 SCFM of indoor air circulated.

TXV SUBSTITUTION - R-454B

A general guide for replacing the factory installed R-454B TXV if the indoor unit (coil/air handler) is larger or smaller than the outdoor unit.

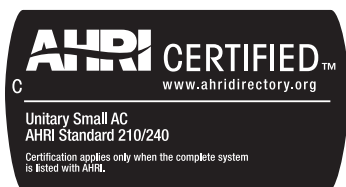
Outdoor Unit		Indoor Unit		Indoor TXV Furnished	Indoor TXV Replacement
Size	Tons	Size	Tons		
036	3	42	3.5	26Z71	26Z70
036	3	48	4	26Z71	26Z70
036	3	49	4	26Z71	26Z70
036	3	50/60	4/5	26Z71	26Z70
036	3	51/61	4/5	26Z71	26Z70
036	3	60	5	26Z72	26Z70
048	4	30/36	2.5/3	26Z70	26Z71
048	4	36	3	26Z70	26Z71
048	4	60	5	26Z72	26Z71
060	5	50/60	4/5	26Z71	26Z72
060	5	51/61	4/5	26Z71	26Z72

TXV Ranges:

26Z70 - 1.5 to 3 ton systems - Use on 3 ton (036) and lower systems.

26Z71 - 3.5-4 ton systems - Use on 4 ton (048) and down to 3.5 ton (042) systems.

26Z72 - 5 ton systems - Use on 5 ton (060) systems only.



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Contact us at 1-800-448-5872

NOTE - Due to Allied Commercial ongoing commitment to quality, Specifications, Ratings and Dimensions subject to change without notice and without incurring liability. Improper installation, adjustment, alteration, service or maintenance can cause property damage or personal injury. Installation and service must be performed by a qualified installer and servicing agency.

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