

**ML17KC2**

MERIT® SERIES

Two-Stage | Omnidguard™ Coil | **R-454B** | 3-Phase | 60Hz

**COMMERCIAL  
PRODUCT SPECIFICATIONS (EHB)**

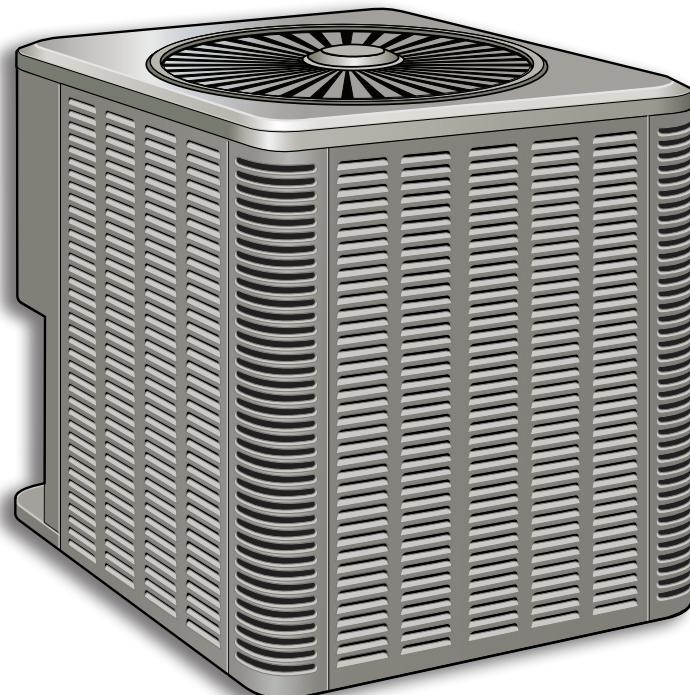
AIR CONDITIONERS

**ALLIED**™  
Commercial

3 to 5 Tons

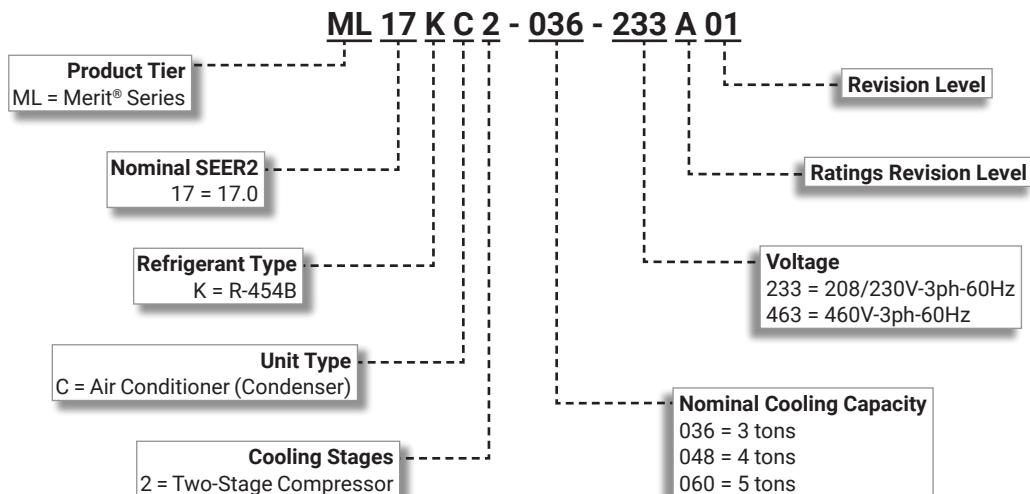
SEER2 up to 17.0

Cooling Capacity | 33,400 to 60,000 Btuh



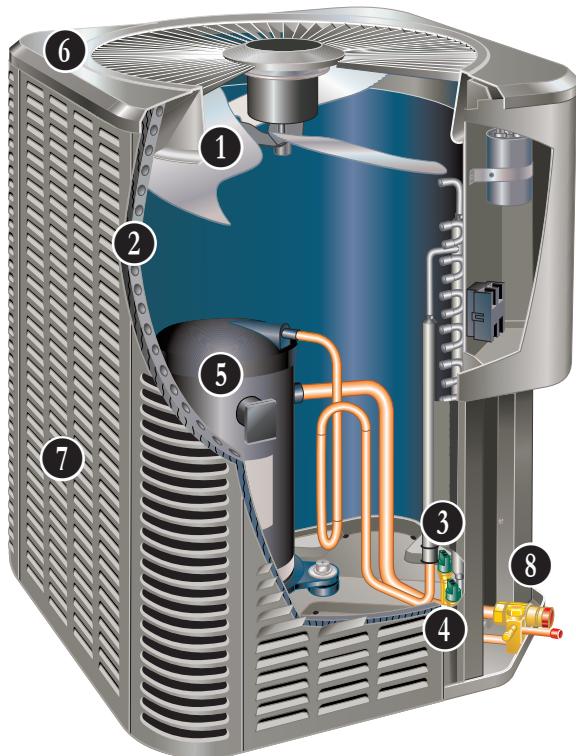
**OMNIGUARD™**  
Total Corrosion Protection Technology

#### MODEL NUMBER IDENTIFICATION



## FEATURE HIGHLIGHTS

1. Outdoor Coil Fan
2. Omnidgard™ Coil
3. High Pressure Switch
4. Low Pressure Switch
5. Two-Stage Scroll Compressor
6. Heavy Gauge Steel Cabinet
7. Louvered Steel Panels
8. Refrigerant Line Connections and Access



## CONTENTS

Approvals And Warranty	3
Dimensions - Unit	8
Electrical Data	7
Features	3
Installation Clearances	9
Model Number Identification	1
Optional Accessories - Order Separately	7
Optional Conventional Temperature Control Systems	6
Sound Data	9
Specifications	7
TXV Substitution - R-454B	10
TXV Usage	10

## APPROVALS AND WARRANTY

### APPROVALS

- AHRI Standard 210-240-2023 certified
- AHRI Certified system match-ups and expanded ratings, visit [www.ahridirectory.org](http://www.ahridirectory.org)
- Sound rated to AHRI Standard 270-2008 test conditions
- Tested in an environmental test room
- Rated According to U.S. Department of Energy (DOE) test procedures
- Unit and components ETL, NEC and CEC bonded for grounding to meet safety standards for servicing
- ETL certified (U.S. and Canada)
- ISO 9001 Registered Manufacturing Quality System

### WARRANTY

- Compressor - Limited five years
- All other covered components - Limited one year

**NOTE** - Refer to Lennox® Basic Limited Warranty at [www.Lennox.com](http://www.Lennox.com) for additional details.

## FEATURES

### APPLICATIONS

- 3 through 5 ton
- 208/230V or 460V-3ph models
- Sound levels as low as 75 dBA
- Single phase power supply
- Applicable to indoor air handlers or gas furnaces with indoor add-on coils
- Shipped completely factory assembled, piped and wired

### REFRIGERATION SYSTEM

#### R-454B Refrigerant

- Low GWP (Global Warming Potential)
- Zero ODP (Ozone Depletion Potential)
- Low Toxicity/Lower Flammability - A2L
- Unit is factory pre-charged

### 1 Outdoor Coil Fan

- Direct drive fan
- Vertical air discharge
- Sleeve bearings
- Inherently protected
- Totally enclosed fan motor
- ECM motor (060 model)
- Louvered steel top fan guard

### 2 Omniduct™ Coil

- Enhanced aluminum alloy tube/enhanced fin coil
- Superior corrosion resistance
- Lennox designed and fabricated coil
- Ripple-edged aluminum fins
- Aluminum tube construction
- Lanced fins for maximum fin surface exposure
- Fin collars grip tubing for maximum contact area
- Flared shoulder tubing connections
- Factory tested under high pressure
- Entire coil is accessible for cleaning

### 3 High Pressure Switch

- Protects the system from high pressure conditions that can be a result of fan failure or a blocked/dirty coil
- Automatic reset

### 4 Low Pressure Switch

- Shuts off unit if suction pressure falls below setting
- Provides loss of charge and freeze-up protection
- Automatic reset

#### High-Capacity Liquid Line Drier

- Furnished for field installation
- Drier traps moisture or dirt that could contaminate the system
- 100% molecular-sieve, bead type drier

## FEATURES

### **REFRIGERATION SYSTEM (continued)**

#### Optional Accessories

##### Expansion Valve Kits

- Field installed on indoor units (if required)
- See TXV Usage table
- Chatleff style fitting

##### Refrigerant Line Kits

- Refrigerant lines are shipped refrigeration clean
- Lines are cleaned, dried, pressurized and sealed at factory
- Suction line fully insulated
- Lines are stubbed at both ends

### **INDOOR REFRIGERANT DETECTION SYSTEM (RDS)**

- Complies with UL 60335-2-40 approved standard
- Required for all systems using R-454B refrigerant
- Factory or field installed on all indoor units
- Consists of a RDS refrigerant detection sensor and a mitigation control in the indoor unit
- Ensures safe operation for systems equipped with R-454B refrigerant
- Indoor sensor will detect any R-454B refrigerant
- If R-454B refrigerant is detected, the refrigerant detection system will stop compressor operation and operate the blower to reduce concentrations in the conditioned space
- Once safe levels are reached the HVAC system will resume normal operation
- Refer to indoor unit Product Specifications documents for additional details

## **COMPRESSOR**

### **5 Two-Stage Scroll Compressor**

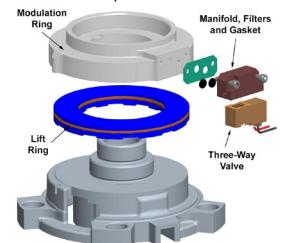
- High volumetric efficiency
- Uniform suction flow
- Constant discharge flow
- Quiet operation



#### Compressor Operation

- Two involute spiral scrolls matched together generate a series of crescent shaped gas pockets between them
- During compression, one scroll remains stationary while the other scroll orbits around it
- Gas is drawn into the outer pocket, the pocket is sealed as the scroll rotates
- As the spiral movement continues, gas pockets are pushed to the center of the scrolls
- Volume between the pockets is simultaneously reduced
- When the pocket reaches the center, gas is now at high pressure and is forced out of a port located in the center of the fixed scrolls

- During compression, several pockets are compressed simultaneously resulting in a smooth continuous compression cycle
- Continuous flank contact, maintained by centrifugal force, minimizes gas leakage and maximizes efficiency
- Compressor is tolerant to the effects of slugging and contaminants
- If this occurs, scrolls separate, allowing liquid or contaminants to be worked toward the center and discharged
- During the compression process, there are several pockets in the scroll that are compressing gas
- Modulation is achieved by venting a portion of the gas in the first suction pocket back to the low side of the compressor thereby reducing the effective displacement of the compressor
- A 24-volt DC solenoid valve inside the compressor controls staging
- When the 3-way solenoid is energized it moves the lift ring assembly to block the ports and the compressor operates at full-load or 100% capacity
- When the solenoid is de-energized the lift ring assembly moves to unblock the compressor ports and the compressor operates at part-load or approximately 67% of its full-load capacity
- The "loading" and "unloading" of the two stage scroll is done "on the fly" without shutting off the single-speed compressor motor between stages
- Low gas pulses during compression reduces operational sound levels
- Compressor motor is internally protected from excessive current and temperature
- Compressor is installed in the unit on specially formulated, resilient rubber mounts for better sound dampening and vibration free operation



#### Compressor Crankcase Heater (048-060 models)

- Prevents liquid refrigerant migration into compressor and ensures proper compressor lubrication

#### Optional Accessories

##### Compressor Crankcase Heater (036 models)

- Prevents liquid refrigerant migration into compressor and ensures proper compressor lubrication

##### Compressor Low Ambient Cut-Off

- Non-adjustable switch (low ambient cut-out)
- Prevents compressor operation when outdoor temperature is below 35°F

##### Compressor Sound Cover

- Reinforced vinyl compressor cover
- 1-1/2 inch thick batt fiberglass insulation
- All open edges are sealed with a one-inch wide hook and loop fastening tape

## FEATURES

### CONTROLS

#### Optional Accessories

##### Blower Relay Kit (for use with furnaces equipped with constant torque blower motors)

- Allows furnace blower speed changes when matched with two-stage air conditioners

##### Indoor Blower Off Delay Relay

- Delays the indoor blower-off time during the cooling cycle

##### Indoor Blower Speed Relay

- Relay kit provides the option of changing blower speeds on standard permanent split capacitor (PSC) multi-tap blower motors during cooling operation
- Provides optimum humidity control conditions by automatically reducing indoor blower speed during continuous fan operation or low stage compressor operation to reduce humidity levels

##### Low Ambient Kit

- Air conditioners can operate down to 45°F outdoor air temperature without additional controls
- Two low ambient control options are available for field installation:

1. Low Ambient Control Kit (30°F)
2. Low Ambient Control (0°F)

Requires Speed Control and Weatherproof Kit (ordered separately). Available for 208/230V models only.

**NOTE** - Freezestat should be installed on compressors equipped with a low ambient kit.

##### Freezestat

- Installs on or near the suction line of the indoor coil or on the suction line
- Senses suction line temperature and cycles the compressor off when suction line temperature falls below its setpoint
- Opens at 29°F and closes at 58°F

##### Thermostats

- For thermostat options, see Optional Conventional Temperature Control Systems on page 6

### CABINET

- 6 • Heavy-gauge steel construction
- Pre-painted powder paint cabinet finish
- 7 • Louvered heavy gauge steel panels surround unit on all four sides
- Control box is conveniently located with all controls factory wired
- Corner patch plate allows access to compressor components
- Drainage holes are provided in base section for moisture removal

#### Zinc-Coated Steel Unit Base

- Resists rust and corrosion

### **8** Refrigerant Line Connections, Electrical Inlets and Service Valves

- Sweat connection suction and liquid lines
- Located on corner of unit cabinet
- Suction valve can be fully shut off, while liquid valve may be front seated to manage refrigerant charge while servicing system
- Refrigerant line connections and field wiring inlets are located in one central area of the cabinet
- See dimension drawing

#### Braze-Free/Press Fitting Flexibility

- Units can accommodate braze-free or press fittings for installation versatility

### Optional Accessories

#### Unit Stand-Off Kit

- Black high density polyethylene feet are available to raise unit off of mounting surface away from damaging moisture
- Four feet are furnished per order number

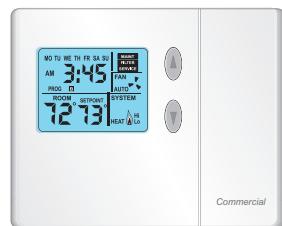
## OPTIONAL CONVENTIONAL TEMPERATURE CONTROL SYSTEMS

### CS7500 Commercial 7-Day Programmable Thermostat



- Four-Stage Heating / Three-Stage Cooling
- Universal Multi-Stage
- Intuitive Touchscreen Interface
- Automatic Changeover between Heating and Cooling
- Full Seven-Day Programming
- Four Time Periods Per Day
- Temperature and Humidity Control
- One-Touch Away Mode
- Holiday Scheduling
- Smooth Setback Recovery (SSR)
- Performance Reports
- Notifications/Reminders
- Dehumidification Control for Split Systems and Rooftop Units
- Economizer Relay Control
- Backlit Display
- Wallplate Furnished
- FDD, ASHRAE and IECC Compliant

### CS3000 Commercial 5-2 Day Programmable Thermostat



- Two-Stage Heating / Two-Stage Cooling
- Conventional Systems
- Intuitive Interface
- 5-2 Day Programming
- Program Hold
- Remote Indoor Temperature Sensing
- Smooth Setback Recovery (SSR)
- Economizer Relay Control
- Maintenance/Filter/Service Reminders
- Backlit Display
- Wallplate Furnished
- Simple Up and Down Temperature Control

## OPTIONAL CONVENTIONAL TEMPERATURE CONTROL SYSTEMS

### Description

### Catalog No.

#### CS7500 Commercial 7-Day Programmable Thermostat

CS7500 7-Day Thermostat

24K41

Sensors/Accessories

47W36

<sup>2</sup> Remote non-adjustable wall-mount 20k

47W37

<sup>2</sup> Remote non-adjustable wall-mount 10k

19L22

Remote non-adjustable discharge air (duct mount)

X2658

Outdoor temperature sensor

#### CS3000 Commercial 5-2 Day Programmable Thermostat

CS3000 5-2 Day Thermostat

11Y05

Sensors/Accessories

47W37

Remote non-adjustable wall mount 10k averaging

X2659

Thermostat wall mounting plate

#### Universal Thermostat Guard with Lock (clear)

Inside Dimensions (H x W) 5 7/8 x 8 3/8 in.

39P21

<sup>1</sup> Up to nine of the same type remote temperature sensors can be connected in parallel.

<sup>2</sup> Remote wall-mount sensors can be applied in any of the following combinations:

One Sensor - (1) 47W36, Two Sensors - (2) 47W37, Three Sensors - (2) 47W36 and (1) 47W37

Four Sensors - (4) 47W36, Five Sensors - (3) 47W36 and (2) 47W37

## SPECIFICATIONS

Size	036	048	060
<b>Nominal Tonnage</b>	3	4	5
<b>Sound Rating Number</b>	dBA	73	74
<b>Connections</b>	Liquid line (OD) - in.	3/8	3/8
<b>(Sweat)</b>	Suction line (OD) - in.	7/8	7/8
<b>Compressor Type</b>	Two-Stage Scroll	Two-Stage Scroll	Two-Stage Scroll
<b>Refrigerant</b>	<sup>1</sup> R-454B charge furnished	6 lbs. 8 oz.	7 lbs. 14 oz.
<b>Indoor Unit Expansion Valve (TXV)</b>	<b>26Z70</b>	<b>26Z71</b>	<b>26Z72</b>
<b>Outdoor Coil</b>	Net face area - ft. <sup>2</sup>	Outer coil	16.33
		Inner coil	15.75
		Tube diameter - in.	5/16
		Rows	2
		Fins - in.	22
<b>Outdoor Fan</b>	HP	1/8	1/6
	Diameter - in.	22	22
	Blades	3	3
	Cfm	2890	3200
	Rpm	825	825
	Watts	165	240
<b>Shipping Data - lbs.</b>		188	206
			246

## ELECTRICAL DATA

Line voltage data (Volts-Phase-Hz)	208/230-3-60	460-3-60	208/230-3-60	460-3-60	208/230-3-60	460-3-60
<sup>2</sup> Maximum overcurrent protection (MOCP) amps	20	15	30	15	40	15
<sup>3</sup> Minimum circuit ampacity (MCA)	13.6	6.5	17.6	9.9	23.4	11.5
<b>Compressor</b>	Rated load amps	9.9	4.8	11.9	6.8	13.8
	Locked rotor amps	82	44.3	112	61.8	150
<b>Fan Motor</b>	Full load amps	0.74	0.74	1	0.50	1.7
	Locked rotor amps	1.65	1.65	1.9	1.2	3.2
						2.3

## OPTIONAL ACCESSORIES - ORDER SEPARATELY

<b>Compressor Crankcase Heater</b>	<b>93M04</b>	•				
<b>Compressor Low Ambient Cut-Off Switch</b>	<b>45F08</b>	•		•		•
<b>Copressor Sound Cover Kit</b>	<b>18J42</b>	•		•		•
<b>Compressor Timed-Off Control</b>	<b>47J27</b>	•		•		•
<b>Freezestat</b>	3/8 in. <b>93G35</b>	•		•		•
<b>Indoor Blower Off Delay Relay</b>	<b>58M81</b>	•		•		•
<b>Loss of Charge Switch Kit</b>	<b>84M23</b>	•		•		•
<b><sup>4</sup> Low Ambient Kit (Fan Cycling) (30°F)</b>	<b>34M72</b>	•		•		•
<b><sup>4</sup> Low Ambient Control</b>	Speed Control <b>X5867</b>	•	---	•	---	•
(0°F) (208/230V only)	Weatherproof Kit <b>56N41</b>	•	---	•	---	•
<b>Refrigerant</b>	3/8 x 7/8   3/8   30 ft. <b>89J60</b>					
<b>Line Sets</b>	3/8 x 7/8   3/8   40 ft. <b>89J61</b>	•		•		
Liquid x Suction OD	3/8 x 7/8   3/8   50 ft. <b>89J62</b>					
Insulation Thickness						
Length	3/8 x 1-1/8 x 3/8 - 50 ft. <b>73P91</b>					•
<b>Unit Stand-Off Kit</b>	<b>94J45</b>	•		•		•

NOTE - Extremes of operating range are plus 10% and minus 5% of line voltage.

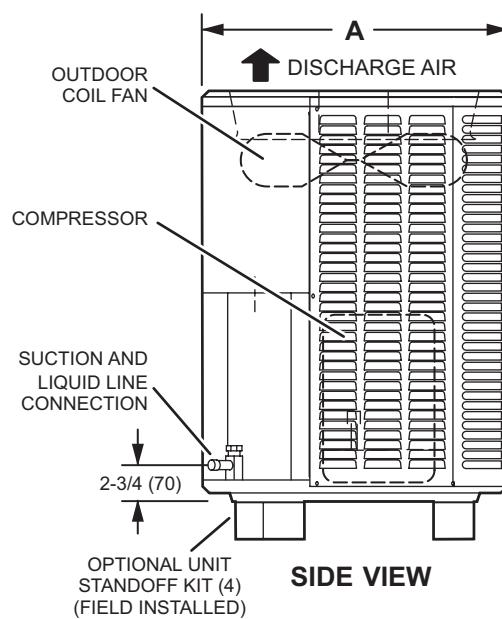
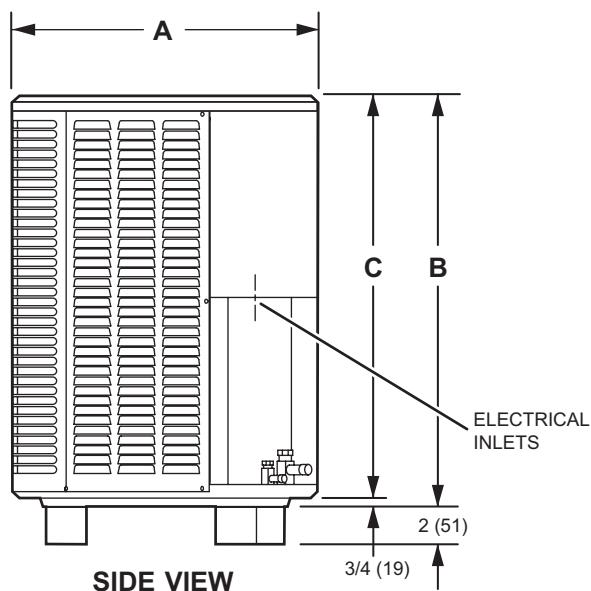
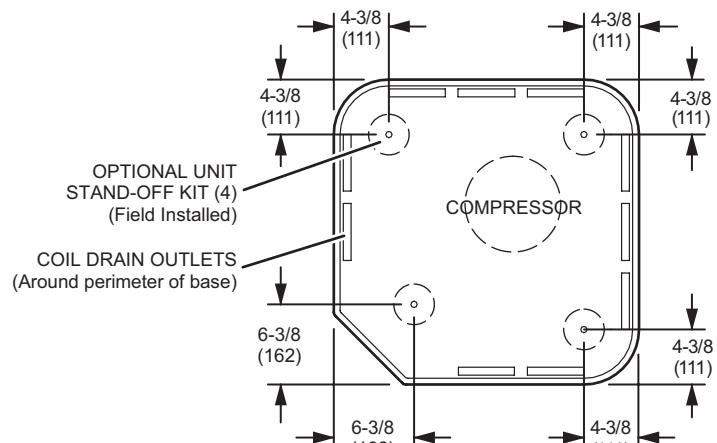
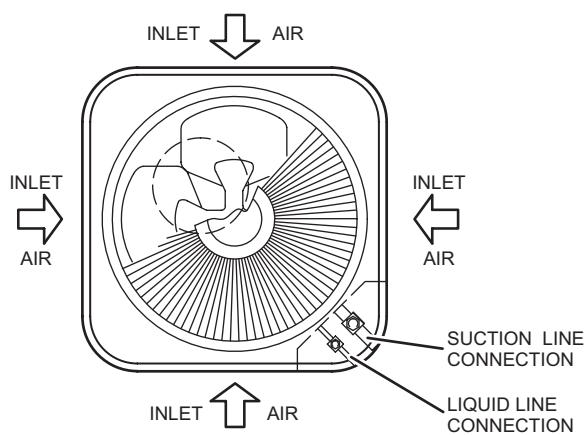
<sup>1</sup> Refrigerant charge is sufficient for 15 ft. length of refrigerant lines. For longer line set requirements see the Installation Instructions for information about line set length and additional refrigerant charge required.

<sup>2</sup> HACR type breaker or fuse.

<sup>3</sup> Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.

<sup>4</sup> Crankcase Heater and Freezestat are recommended with Low Ambient Kit.

## DIMENSIONS - UNIT



Size	A Width and Depth		B Height		C	
	inches	mm	inches	mm	inches	mm
036	28-1/4	718	33-3/4	857	33	838
048	32-1/4	718	33-3/4	857	33	838
060	32-1/4	819	43-1/4	1099	42-1/4	1073

## SOUND DATA

Size	Octave Band Sound Power Levels dBA, re 10 <sup>-12</sup> Watts Center Frequency - HZ							¹ Sound Rating Number (dBA)	² Estimated Sound Pressure Level at Distance From Unit (dBA at distance in ft.)				
	125	250	500	1000	2000	4000	8000		3	5	10	15	50
036	54.6	61.5	66.8	69.2	63.3	58.3	54.3	73	66	61	55	52	41
048	56.7	63.6	68.6	70.4	65.5	61.6	54.9	74	67	62	56	53	42
060	57.6	63.1	69.2	70.9	67.0	64.4	59.2	75	68	63	57	54	43

NOTE - the octave sound power data does not include tonal correction.

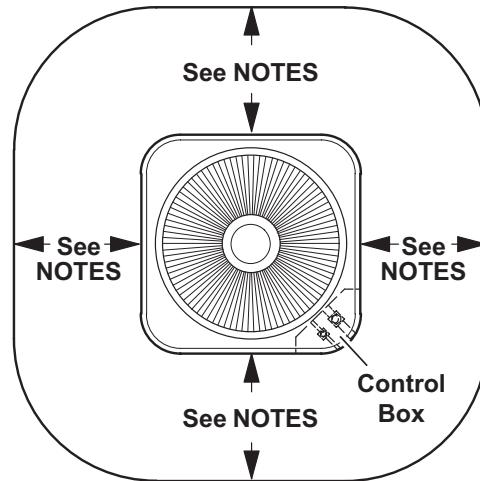
<sup>1</sup> Tested according to AHRI Standard 270-2008 test conditions.

<sup>2</sup> Estimated sound pressure level at distance based on AHRI Standard 275-2010 method for equipment located on the ground, roof, or on side of building wall with no adjacent reflective surface within 9.8 feet. Sound pressure levels will increase based on changes to assumptions. For other applications, refer to AHRI Standard 275.

## INSTALLATION CLEARANCES

### NOTES:

- Service Clearance – 30 in. (762 mm) on one of the sides adjacent to the Control Box.
- One of other three sides must be 36 in. (914 mm).
- One of the two remaining sides may be 12 in. (305 mm).
- The remaining side may be 6 in. (152 mm).
- 48 in. (1219 mm) clearance required on top of unit
- 24 in. (610 mm) required between two units



## TXV USAGE

Order the correct TXV based on size. If a different size TXV is required, it will be listed in the "TXV SUBSTITUTION" table by size. The correct TXV must be ordered separately and field installed.

Size	Order Number
036	<b>26Z70</b>
048	<b>26Z71</b>
060	<b>26Z72</b>

## AHRI STANDARD 210-240-2023

Standard Ratings relating to cooling or heating capacities shall be net values, including the effects of circulating-fan heat, but not including supplementary electric heat. Power input used for calculating efficiency shall be the Total Power.

Standard Ratings of units which do not have indoor air-circulating fans furnished as part of the model, i.e., Coil-only System, shall be established by subtracting from the total cooling capacity 1,505 Btu/h per 1,000 SCFM, and by adding the same amount to the heating capacity for non-mobile-home, non-Space Constrained units. Total Power for both heating and cooling shall be increased by 441 W per 1,000 SCFM of indoor air circulated.

## TXV SUBSTITUTION - R-454B

A general guide for replacing the factory installed R-454B TXV if the indoor unit (coil/air handler) is larger or smaller than the outdoor unit.

Outdoor Unit		Indoor Unit		Indoor TXV Furnished	Indoor TXV Replacement
Size	Tons	Size	Tons		
036	3	42	3.5	<b>26Z71</b>	<b>26Z70</b>
036	3	48	4	<b>26Z71</b>	<b>26Z70</b>
036	3	49	4	<b>26Z71</b>	<b>26Z70</b>
036	3	50/60	4/5	<b>26Z71</b>	<b>26Z70</b>
036	3	51/61	4/5	<b>26Z71</b>	<b>26Z70</b>
036	3	60	5	<b>26Z72</b>	<b>26Z70</b>
048	4	30/36	2.5/3	<b>26Z70</b>	<b>26Z71</b>
048	4	36	3	<b>26Z70</b>	<b>26Z71</b>
048	4	60	5	<b>26Z72</b>	<b>26Z71</b>
060	5	50/60	4/5	<b>26Z71</b>	<b>26Z72</b>
060	5	51/61	4/5	<b>26Z71</b>	<b>26Z72</b>

### TXV Ranges:

**26Z70** - 1.5 to 3 ton systems - Use on 3 ton (036) and lower systems.

**26Z71** - 3.5-4 ton systems - Use on 4 ton (048) and down to 3.5 ton (042) systems.

**26Z72** - 5 ton systems - Use on 5 ton (060) systems only.





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Contact us at 1-800-448-5872

NOTE - Due to Allied Commercial ongoing commitment to quality, Specifications, Ratings and Dimensions subject to change without notice and without incurring liability. Improper installation, adjustment, alteration, service or maintenance can cause property damage or personal injury. Installation and service must be performed by a qualified installer and servicing agency.

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