



Separated Combustion - Low Profile - Horizontal Discharge - 60 Hz

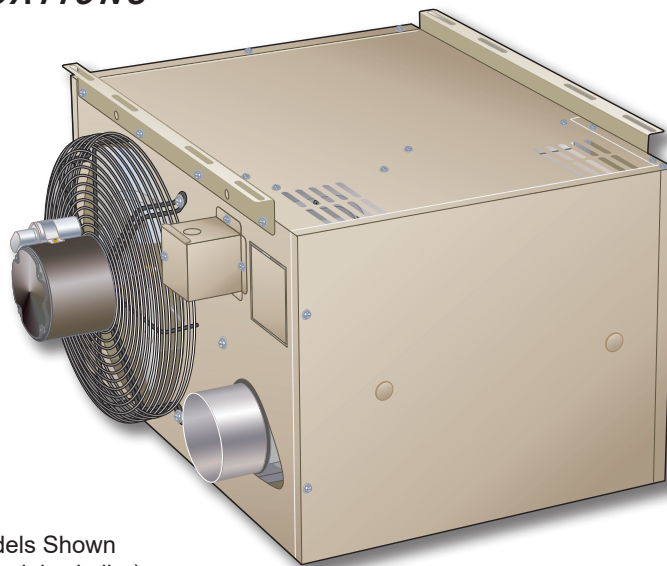
UNIT HEATERS

LS25-30-105

COMPACT UNIT HEATERS

RESIDENTIAL / COMMERCIAL PRODUCT SPECIFICATIONS

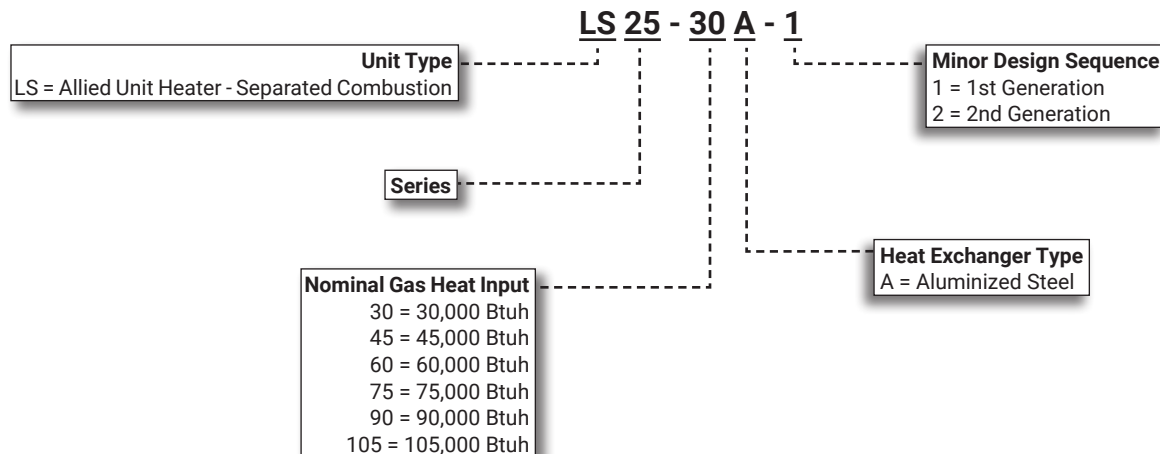
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LS25-30-45 Models Shown
(LS25-60-105 models similar)

Steady-State Efficiency - 82%
Input - 30,000 to 105,000 Btuh

MODEL NUMBER IDENTIFICATION



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APPROVALS AND WARRANTY

WARRANTY

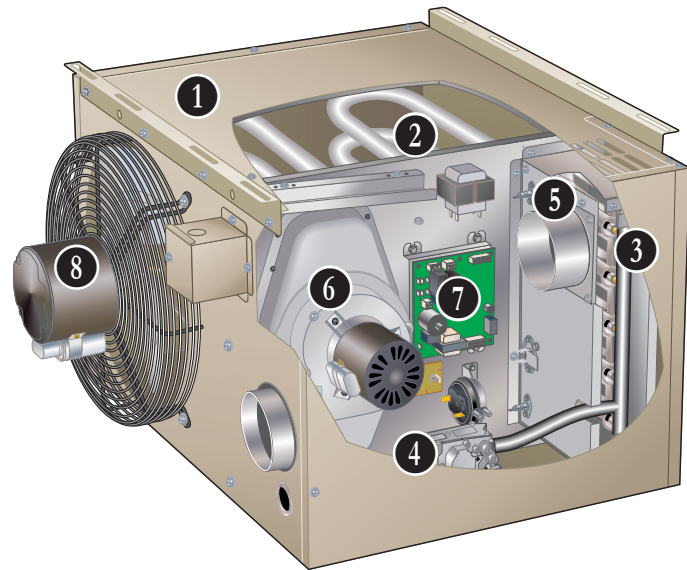
- Heat Exchanger - Aluminized steel - ten year limited
- All other covered components:
 - Five year limited - Residential installations
 - One year limited - Non-residential installations

APPROVALS

- CSA International certified
- Certified for natural or LPG/Propane gas
- Units are approved for vertical or horizontal venting

FEATURE HIGHLIGHTS

1. Heavy Gauge Steel Cabinet
2. Tubular Heat Exchanger
3. Inshot Burner Assembly
4. Gas Control Valve
5. Separated Combustion
6. Combustion Air Inducer
7. Combination Ignition/Fan Timer Control
8. Direct Drive Fan



FEATURES AND BENEFITS

APPLICATIONS

- Horizontal unit heaters are low profile, compact in design and easy to install
- Steady State Efficiencies - 82%
- Ideal for economical heating systems in garages and non-confined living spaces
- Shipped completely assembled with controls factory installed and wired
- Hanging brackets are shipped loose for field installation
- Test operated at the factory to ensure proper operation and dependability

NOTE - Installer must locate unit, make unit gas supply, combustion air, flue, electrical connections and mount thermostat to complete job.

CABINET

- 1 • Constructed of pre-painted heavy gauge cold rolled steel
- Hinged, reversible door for easy access
- Adjustable louvers are furnished on cabinet for control of air flow direction
- Wiring junction box is conveniently located outside unit cabinet for easy field wiring connections
- Hanging brackets for suspending unit are furnished for field installation
- Unit may be rotated 180 degrees (top for bottom) for ease of installation of gas, electrical and flue locations

HEATING SYSTEM

- 2 **Tubular Aluminized Steel Heat Exchanger**
 - Tubular heat exchanger is constructed of aluminized steel for superior resistance to corrosion and oxidation
 - Curving design of heat exchanger allows complete exposure of heating surfaces to supply air stream
 - Dimpled tubes with wrinkle bends allow for maximum heat transfer
 - Compact design reduces space requirements in unit cabinet
 - Heat exchanger has been laboratory life cycle tested
- 3 **Inshot Burner Assembly**
 - Aluminized steel inshot burners provide efficient trouble free operation
 - Burner venturi mixes air and gas in correct proportion for proper combustion
 - Burner assembly is removable from the unit as a single component for ease of service
- 4 **Gas Control Valve**
 - 24 volt redundant combination gas control valve combines manual shut off switch (On-Off), automatic electric valve (dual) and gas pressure regulation into a compact combination control
- 5 **Separated Combustion**
 - Combustion air is separate from the air in the heated space
 - Using outside air for combustion prevents dirt, lint, dust and other contaminants in the heated space from entering the combustion area of the unit heater
 - Sealed combustion air and burner compartments for optimum performance and reliability
 - Combustion air intake box may be rotated 180 degrees to facilitate top or bottom combustion air piping installations

FEATURES AND BENEFITS

HEATING SYSTEM (continued)

- 6** **Combustion Air Inducer**
- Prepurges heat exchanger and safely vents combustion products
 - Operates only during heating cycle
 - Blower motor has ball bearings and is thermally protected

Pressure Switch

- Pressure switch prevents unit operation in case of blocked inlet or flue outlet

Limit Control(s)

- Factory installed and accurately located
- Limit control has fixed temperature setting and protects heating system from abnormal operating conditions

Flame Rollout Switch

- Automatic reset switch is factory installed on the top of the burner box

Optional Accessories

Natural Gas to LPG/Propane Conversion Kit

- Required for field changeover from natural gas to LPG/Propane

NOTE - See Optional Accessories - Gas Heat for proper kit selection at different elevations.

High Altitude Conversion Kit - Natural Gas

- Required on all units for proper unit operation at altitudes from 5001 to 10,000 ft. (US) and 7501 to 10,000 ft. (Canada)

High Altitude Pressure Switch Kit

- Required for proper unit operation at various elevations

CONTROLS

- 7** **Combination Ignition/Fan Timer Control**
- Electronic direct spark ignition control provides positive and safe main burner ignition
 - Spark is intermittent and occurs only when required
 - Separate electronic flame sensor control assures safe and reliable operation
 - Should loss of flame occur, flame sensor controls will initiate 5 attempts at re-ignition before locking out unit operation
 - Control board contains all necessary controls and relays to operate unit
 - Includes: Fan timer control - fan on 30 seconds (fixed), fan off 150 seconds (fixed), terminal strip plug for thermostat connections, diagnostic LED for troubleshooting
 - Direct plug-in wiring harness

Transformer

- 120V/24V transformer furnished as standard

Optional Accessories

Remote Diagnostic LED Kit

- Allows for remote status updates and diagnosis of the unit

VENTING

- Units may be vented horizontally or vertically
 - **Residential Vertical Venting** - Units are approved for installation when vented in compliance with the latest edition of the National Fuel Gas Code (NFPA 54 / ANSI Z223.1) in the USA and with CSA-B149.1 codes in Canada
 - **Residential Horizontal Venting** - Units are approved for residential installation only with UL listed, Cat III stainless steel vent kits
 - **Commercial Vertical Venting** - Units are approved for installation with single wall metal vent pipe
 - **Commercial Horizontal Venting** - Units are approved for single-wall metal vent pipe or optional UL listed, Cat III stainless steel vent kits

NOTE - See installation instructions for detailed venting requirements.

Optional Accessories

Horizontal Vent Kits

- UL listed, Cat III stainless steel vent kits are required for horizontal venting
- Available for upward or downward slope
- Vent kits snap together
- Kits include unit transition, vent termination and wall thimble
- Upward slope vent kits have a drain connection
- Provisions for hanging must be field supplied
- Optional 45° or 90° elbow available for ease of vent connection
- Straight pipe sections in various lengths are available

NOTE - See Horizontal Vent Kits / Elbow table for Horizontal Vent Kits and accessories on Page 5.

NOTE - See drawings for additional information.

Vent Adaptor Kits

- Vent Adaptor Kits (Upslope and Downslope) for 4 inch unit flue pipe to 3 inch Category III vent pipe

DIRECT DRIVE FAN

- 8**
- Efficient and quiet operating direct drive propeller type fan
 - Permanently lubricated fan motor

SPECIFICATIONS

Gas Heating Performance		Model No.	LS25-30A	LS25-45A	LS25-60A	LS25-75A	LS25-90A	LS25-105A
Heating Capacity Input Btuh			30,000	45,000	60,000	75,000	90,000	105,000
Heating Capacity Output Btuh - Natural			24,600	36,900	49,200	61,500	73,800	86,100
Steady State Efficiency - Natural			82%	82%	82%	82%	82%	82%
Temperature rise - °F			37	52	47	65	43	59
Connections in.	Flue size (round)		1 4	1 4	4	4	4	4
	Combustion Air Size (round)		3	3	4	4	4	4
	Gas Piping Size - in.		1/2	1/2	1/2	1/2	1/2	1/2
Fan Data	Number of fans		1	1	1	1	1	1
	Fan Diameter - in.		10	10	14	14	16	16
	Number of blades		4	4	4	4	4	4
	Motor Output - hp		1/25	1/25	1/15	1/15	1/10	1/10
	rpm		1550	1550	1075	1075	1075	1075
	Air Volume - cfm		625	665	1000	1200	1600	1500
Air throw at 8 ft. mounting height - ft.			27	29	34	41	46	43
Weight Data	Net Weight - lbs. (kg)		55 (25)	60 (27)	85 (39)	90 (41)	115 (52)	120 (54)
	Shipping Weight - lbs. (kg)		60 (27)	65 (29)	90 (41)	95 (43)	120 (54)	125 (57)

ELECTRICAL DATA

Voltage		115 volts - 60 hertz - 1 phase					
Fan motor full load amps		2.0	2.0	2.0	2.0	3.0	3.0
Maximum overcurrent protection (MOCP)		15	15	15	15	15	15

OPTIONAL ACCESSORIES - MUST BE ORDERED SEPARATELY

Remote Diagnostic LED Kit	22C99	22C99	22C99	22C99	22C99	22C99
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¹ Unit flue connection is 4 in. diameter. 30 and 45 size units are approved for use with 3 in. venting. A 4 in. x 3 in. diameter transition must be field provided for 3 in. venting.

OPTIONAL ACCESSORIES - GAS HEAT

NATURAL GAS TO LPG/PROPANE CONVERSION KITS

US		CANADA	
0 - 5000 ft.	18L11	0 - 7500 ft.	18L11
5001- 8000 ft.	19A10	7501- 9500 ft.	19A12
8001 - 10,000 ft.	19A11		

HIGH ALTITUDE CONVERSION KITS - NATURAL GAS

US		CANADA	
5001 - 7000 ft.	19A17	7501 - 9500 ft.	19A17
7001 - 10,000 ft.	19A18		

HIGH ALTITUDE PRESSURE SWITCH KITS

Model No.	LS25-30A	LS25-45A	LS25-60A	LS25-75A	LS25-90A	LS25-105A
0 - 2,000 ft.	Factory	Factory	Factory	Factory	Factory	Factory
2,001 - 3,000 ft.	Factory	Factory	Factory	22J46	Factory	22J45
3,001 - 4,000 ft.	Factory	22J46	22L29	22L29	22L29	22L29
4,001 - 5,000 ft.	22L29	22L30	22L29	22L29	22L29	22L29
5,001 - 6,000 ft.	22L29	22L30	22L29	22L32	22L32	22L29
6,001 - 7,000 ft.	22L29	22L30	22L31	22L32	22L32	22L31
7,001 - 9,000 ft.	22L32	22L32	22L31	22L32	22L32	22L31
9,001 - 10,000 ft.	22L32	22L32	22L31	22L33	22L33	22L31

HORIZONTAL VENT KITS AND ELBOWS

REQUIRED FOR RESIDENTIAL HORIZONTAL VENTING APPLICATIONS

Unit Heater Model No.	Vent Diameter (in.)	Upslope Vent Kit Catalog No.	Downslope Vent Kit Catalog No.	45° Elbow Catalog No.	90° Elbow Catalog No.	¹ Minimum Vent Length (ft.)
LS25-30A, LS25-45A	3	75W62	75W66	87W79 (Optional)	75W70 (Optional)	5
LS25-60A, LS25-75A LS25-90A, LS25-105A	4	75W63	75W67	87W80 (Optional)	75W71 (Optional)	5

¹ Length does not include termination (or elbow if used).

STRAIGHT VENT PIPE - FOR HORIZONTAL VENTING

Unit Heater	Vent Diameter (in.)	Length (in.)	Catalog No.
LS25-30A, LS25-45A	3	6	75W74
	3	12	75W75
	3	36	75W76
LS25-60A, LS25-75A LS25-90A, LS25-105A	4	6	75W77
	4	12	75W78
	4	36	75W79

VENT ADAPTOR KITS (FOR RETRO-FIT INSTALLATIONS)

Unit Heater	Description	Catalog No.
LS25-30A	Vent Adaptor Kit (Upslope) - 4 inch unit flue pipe to 3 inch Category III vent pipe	19V95
LS25-45A	Vent Adaptor Kit (Downslope) - 4 inch unit flue pipe to 3 inch Category III vent pipe	19V96

INSTALLATION CLEARANCES

	in.	mm
Top	1	25
Side opposite control box/access panel	1	25
Control Box/Access Panel Side	24	610
Back	18	457
Bottom	1	1
¹ Flue	6	152

See Installation Instructions for further installation considerations.

¹ Single-Wall vent clearance. Type B Double-Wall vent clearance is in accordance with the manufacturer's listing.

MAXIMUM MOUNTING HEIGHT

LS25-30-45-60-75	10 ft.	3 m
LS25-90-105	12 ft.	3.7 m

MAXIMUM HORIZONTAL VENT LENGTHS

No. of Elbows	Maximum Length (feet) of Straight Vent Pipe
1	25
2	20
3	15
4	10
5	5

NOTES - Minimum horizontal vent length is 5 ft.

Horizontal venting requires the use of a UL listed, Cat III Horizontal Vent Kit and Vent Pipe.

Horizontal venting must terminate in a tee.

Maximum total length of vent pipe must not exceed 30 ft.

One elbow is equivalent to 5 ft. of vent pipe.

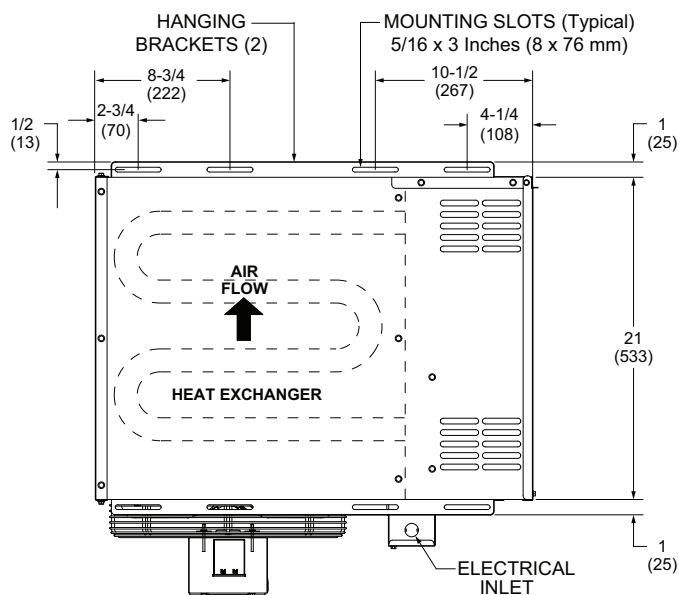
Residential Vertical Venting - Units are approved for installation when vented in compliance with the latest edition of the National Fuel Gas Code (NFPA 54 / ANSI Z223.1) in the USA and with CSA-B149.1 codes in Canada

Residential Horizontal Venting - Units are approved for residential installation only with UL listed, Cat III stainless steel vent kits

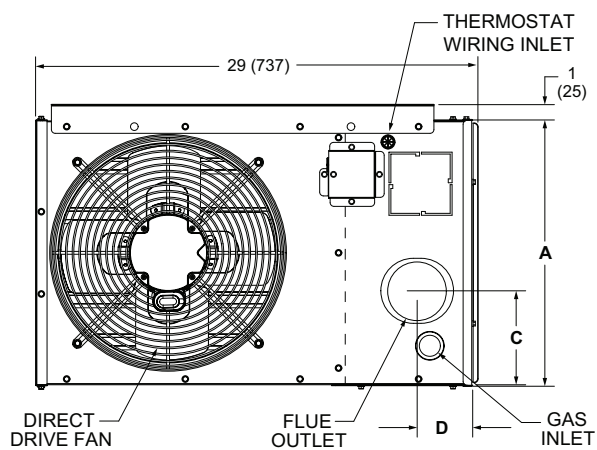
Commercial Vertical Venting - Units are approved for installation with single wall metal vent pipe

Commercial Horizontal Venting - Units are approved for single-wall metal vent pipe or optional UL listed, Cat III stainless steel vent kits

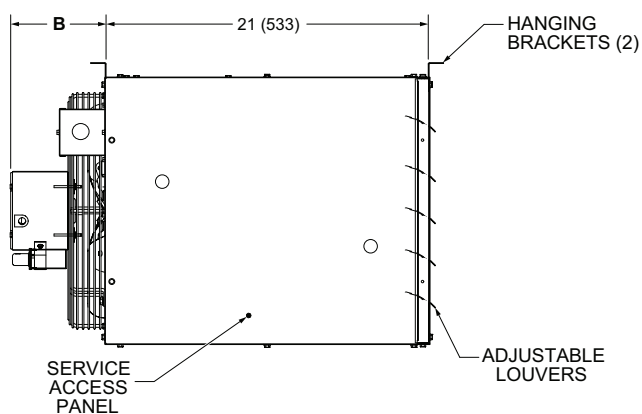
DIMENSIONS - UNIT



TOP VIEW



BACK VIEW

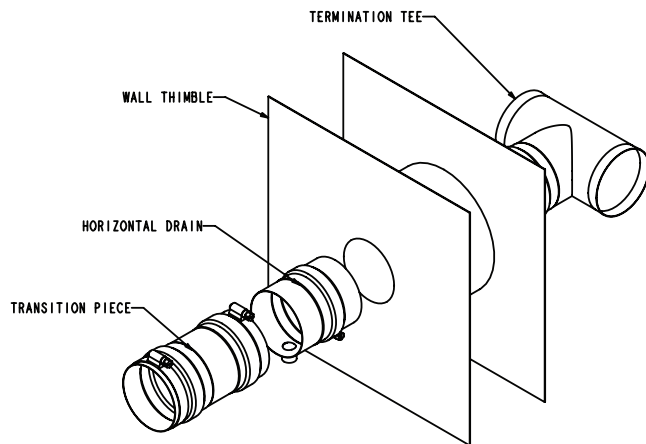


SIDE VIEW

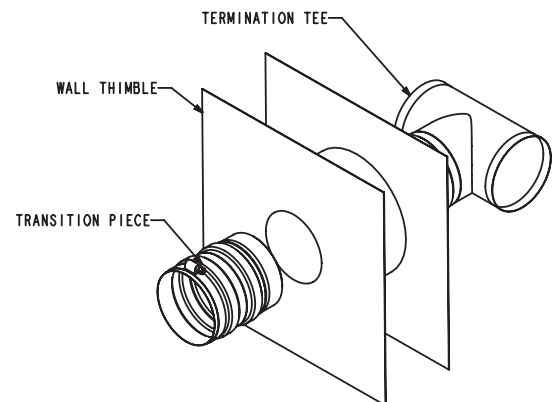
Model No.	A		B		C		D	
	in.	mm	in.	mm	in.	mm	in.	mm
LS25-30A LS25-45A	12-3/8	314	6-1/2	165	4	102	6	152
LS25-60A LS25-75A	17-1/2	445	6-1/4	159	6-1/8	156	3-5/8	92
LS25-90A LS25-105A	23	584	7-7/8	200	9-1/8	232	3-5/8	92

VENT KITS AND ACCESSORY DRAWINGS

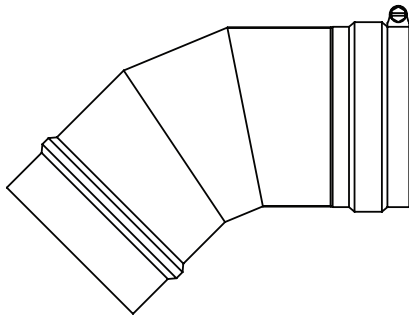
HORIZONTAL VENT KITS (UPSLOPE)



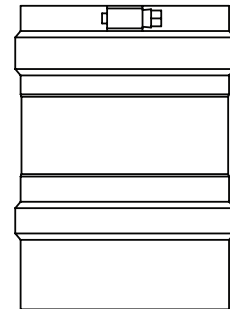
HORIZONTAL VENT KITS (DOWNSLOPE)



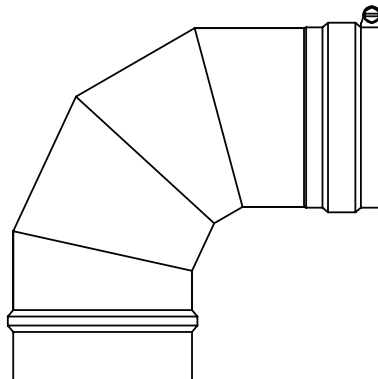
45° ELBOW (Typical)



STRAIGHT PIPE (Typical)



90° ELBOW (Typical)



REVISIONS

Sections	Description of Change
Specifications	Input updated for LS25-105A.



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