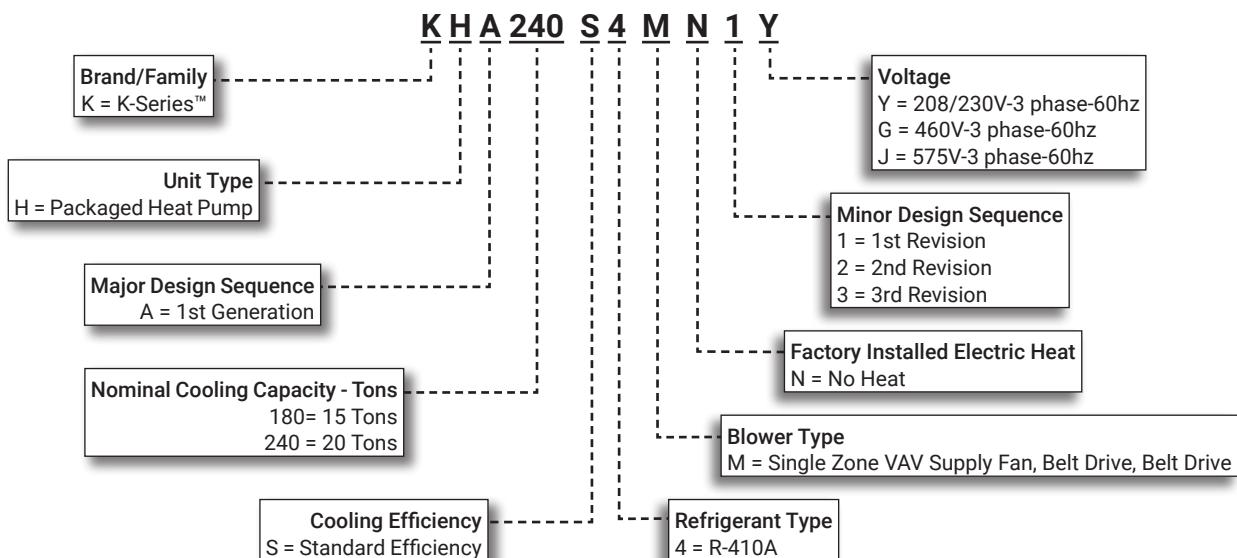



**COMMERCIAL  
PRODUCT SPECIFICATIONS**

 Bulletin No. 310554  
 May 2022  
 Supersedes March 2022

**ASHRAE 90.1  
COMPLIANT**

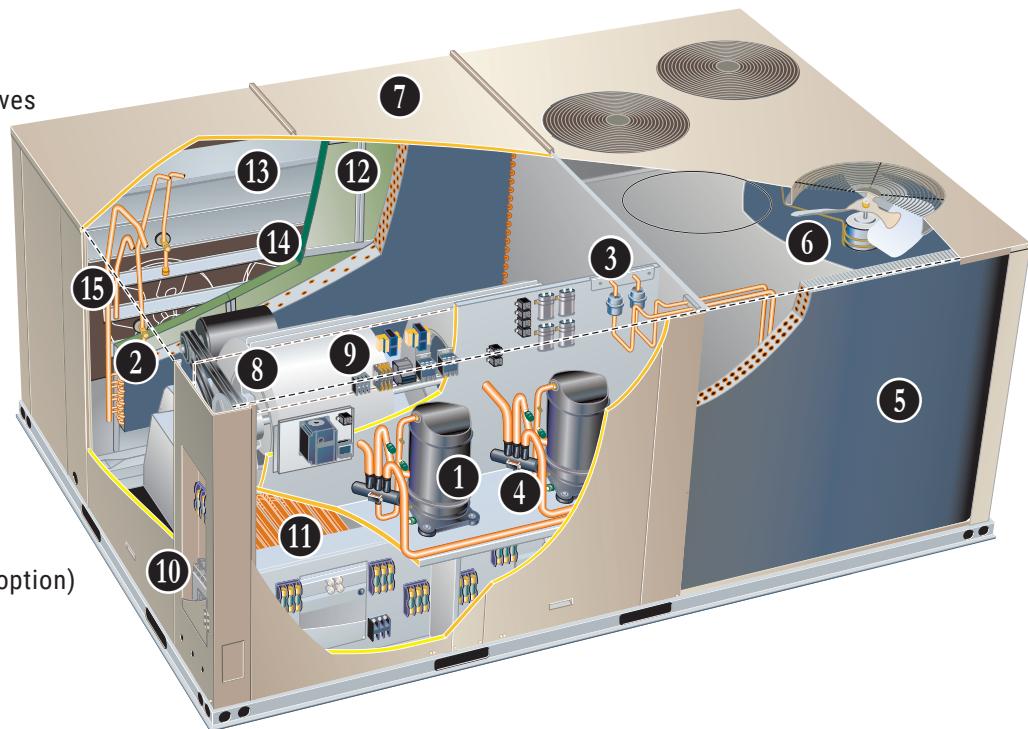
**15 and 20 Tons**  
**Net Cooling Capacity - 174,000 to 218,000 Btuh**  
**Optional Electric Heat - 15 to 90 kW**

**MODEL NUMBER IDENTIFICATION**


## FEATURE HIGHLIGHTS

K Series rooftop units from Allied are the new standard for reliable, efficient rooftop units built for long-lasting performance that can significantly improve indoor environments.

1. Scroll Compressors
2. Check/THERMAL EXPANSION Valves
3. Filter/Driers
4. Reversing Valves
5. Copper Tube Outdoor Coil
6. Outdoor Coil Fan Motors
7. Heavy Gauge Steel Cabinet
8. Supply Air Blower
9. Unit Control
10. Disconnect Switch (option)
11. Electric Heat (option)
12. Air Filters
13. Economizer (option)
14. Barometric Relief Dampers (option)
15. Power Exhaust (option)



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## APPROVALS AND WARRANTY

### APPROVALS

- AHRI Standard 340/360 certified
- ETL listed
- CSA certified energy ratings
- Unit and components ETL, NEC and CEC bonded for grounding to meet safety standards for servicing
- All models are ASHRAE 90.1-2010 energy efficiency compliant and meet or exceed requirements of Section 6.8
- All models meet California Code of Regulations, Title 24 and ASHRAE 90.1-2010 Section 6.4.3.10 requirements for staged airflow
- ISO 9001 Registered Manufacturing Quality System

### WARRANTY

- Compressors - Limited five years
- Variable-Frequency Drive (VFD) (optional) - Limited five years
- High Performance Economizers (optional) - Limited five years
- All other covered components - Limited one year

## FEATURES AND BENEFITS

### COOLING / HEATING SYSTEM

- Designed to maximize sensible and latent cooling performance at design conditions
- System can operate from 30°F to 125°F without any additional controls

#### R-410A Refrigerant

- Non-chlorine based
- Ozone friendly

#### 1 Scroll Compressors

- Scroll compressors for high performance, reliability and quiet operation
- Resiliently mounted on rubber grommets for quiet operation

#### Compressor Crankcase Heaters

- Protects against refrigerant migration that can occur during low ambient operation

#### 2 Check/Thermal Expansion Valves

- Ensures optimal performance throughout the application range
- Removable element head

#### 3 Filter/Driers

- High capacity bi-flow filter/drier protects the system from dirt and moisture

#### High Pressure Switches

- Protects the compressor from overload conditions
- Auto-reset

#### 4 Reversing Valves

- 4-way interchange reversing valve effects a rapid change in direction of refrigerant flow resulting in quick changeover from cooling to heating and vice versa

#### Freezestats

- Protects the indoor coil from damaging ice build-up due to conditions such as low/no airflow or low refrigerant charge

#### 5 Coil Construction

- Copper tube construction
- Enhanced rippled-edge aluminum fins
- Flared shoulder tubing connections
- Silver soldered construction
- Factory leak tested
- Two independent formed outdoor coils allow separation for cleaning
- Cross-row circuiting of indoor coil with rifled copper tubing optimizes both sensible and latent cooling capacity

#### Condensate Drain Pan

- Plastic pan, sloped to meet drainage requirements of ASHRAE 62.1
- Side or bottom drain connections

#### 6 Outdoor Coil Fan Motors

- Thermal overload protected
- Totally enclosed
- Permanently lubricated ball bearings
- Shaft up
- Wire basket mount

#### Outdoor Coil Fans

- PVC coated fan guards furnished

### Required Selections

#### Cooling Capacity

- Specify nominal cooling capacity

## FEATURES AND BENEFITS

### COOLING / HEATING SYSTEM (continued)

#### Options/Accessories

##### **Field Installed**

###### Condensate Drain Trap

- Available in copper or PVC

###### Drain Pan Overflow Switch

- Monitors condensate level in drain pan, shuts down unit if drain becomes clogged

###### Low Ambient Kit (0°F)

- Cycles the outdoor fan while allowing compressor operation in the cooling cycle
- Intermittent fan operation allows the system to operate without icing the indoor coil and losing capacity
- Designed for use in ambient temperatures no lower than 0°F

## CABINET

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#### Construction

- Heavy-gauge steel
- Two-layer enamel paint finish
- Full perimeter heavy-gauge galvanized steel base rail
- Base rails have rigging holes
- Three sides of the base rail have fork slots
- Raised edges around duct and power entry openings in the bottom of the unit for water protection

#### Airflow Choice

- Units are shipped in downflow (vertical) return air flow configuration

**NOTE** - Units can be field converted to horizontal air flow with optional Horizontal Return Air Panel Kit and Horizontal Roof Curb.

#### Power Entry

- Electrical lines can be routed through the unit base or through horizontal access knock-outs

#### Exterior Panels

- Constructed of heavy-gauge, galvanized steel
- Two-layer enamel paint finish

#### Insulation

- Fully insulated with non-hygroscopic fiberglass insulation (conditioned areas)
- Unit base is fully insulated
- Base insulation serves as an air seal to the roof curb, eliminating the need to add a seal during installation

#### Access Panels

- Filter section
- Blower section
- Heating section
- Compressor/controls section

#### Options/Accessories

##### **Factory Installed**

###### Corrosion Protection

- Completely flexible immersed coating
- Electrodeposited dry film process (AST ElectroFin E-Coat)
- Meets Mil Spec MIL-P-53084, ASTM B117 Standard Method Salt Spray Testing
- Indoor Corrosion Protection:
  - Coated coil
  - Painted blower housing
  - Painted base
- Outdoor Corrosion Protection:
  - Coated coil
  - Painted outdoor base

###### Hinged Access Panels

- Filter section
- Blower section
- Heating section
- Compressor/controls section
- Panels seal and slotted, 3/4 in. hex bolt quarter-turn latches provide a tight air and water seal

##### **Field Installed**

###### Combination Coil/Hail Guards

- Heavy gauge steel frame
- Painted to match cabinet
- Expanded metal mesh protects outdoor coil

###### Horizontal Return Air Panel Kit

- Required for horizontal applications with Horizontal Roof Curb
- Contains panel with return air opening for field replacement of existing unit panel and panel to cover bottom return air opening in unit
- See dimension drawings

## BLOWER

- A wide selection of supply air blower options are available to meet a variety of airflow requirements

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#### Motor

- Overload protected
- Ball bearings
- Belt drive motors are offered on all models and are available in several different sizes to maximize air performance

###### Supply Air Blower

- Forward curved blades
- Double inlet
- Blower wheel statically and dynamically balanced
- Ball bearings
- Adjustable pulley (allows speed change)
- Blower assembly slides out of unit for servicing

## FEATURES AND BENEFITS

### **BLOWER (continued)**

#### Required Selections

##### Select Single Zone VAV Supply Fan Supply Air Blower Option

- Order blower motor horsepower and drive kit number required when base unit is ordered
- See Drive Kit Specifications Table

##### Single Zone VAV Supply Fan Operation

- Units ordered with the **Single Zone VAV Supply Fan** option utilize a Variable Frequency Drive (VFD) to stage the supply air blower airflow
- VFD alters the frequency and voltage of the power supply to the blower to control blower speed
- The supply air blower has two speeds:
  1. Low speed for part-load cooling operation. Note - Low speed is 66% of high speed.
  2. High speed for full load cooling and all heat modes.
- Full speed blower operation is set by adjusting the motor pulley to deliver the desired air volume
- The ventilation speed is selectable between high and low speed

**NOTE** - Part load airflow in cooling mode on Single Zone VAV Supply Fan units should not be set below 220 cfm/nominal full load ton to reduce the risk of evaporator coil freeze-up.

- VFD has an operational range of -40 to 125° F outdoor air ambient temperature

**NOTE** - Lower operating costs are obtained when the blower is operated on lower speeds.

##### Single Zone VAV Supply Fan Sequence of Operation

- Ventilation speed is determined by the VENT SPEED switch setting on VFD control board (LO or HI)
- Blower operates in low speed for mechanical cooling (Y1)
- Blower operates in high speed for any other mode (free cooling, mechanical cooling Y1+Y2, and heating)
- Economizer damper minimum position is fully closed in unoccupied mode
- In occupied mode, the economizer damper minimum position is determined by the setting of the two potentiometers on VFD control board
  - LO SPD MIN POS potentiometer sets the minimum position when blower is operating at low speed
  - HI SPD MIN POS potentiometer sets the minimum position when blower is operating at high speed

**NOTE** - Units equipped a Variable Frequency Drive (VFD) are designed to operate on balanced, three-phase power. Operating units on unbalanced three-phase power will reduce the reliability of all electrical components in the unit. Unbalanced power is a result of the power delivery system supplied by the local utility company. Factory-installed inverters are sized to drive blower motors with an equivalent current rating using balanced three-phase power. If unbalanced three-phase power is supplied the installer must replace the existing factory-installed inverter with an inverter that has a higher current rating to allow for the imbalance. Refer to the installation instructions for additional information and replacement information.

#### Options/Accessories

##### **Field Installed**

###### VFD Manual Bypass Kit

- VFD Manual Bypass Control is available as a kit for units equipped with the Single Zone VAV Supply Fan option
- The VFD Manual Bypass Control is a manual bypass and is enabled by re-configuring the wiring on the unit

#### CONTROLS

##### 9 Unit Control

- All control voltage is provided via a 24V (secondary) transformer with built-in circuit breaker protection
- **Heat/Cool Staging** - Capable of up to 2 heat / 2 cool staging with a third party DDC control system or thermostat
- **Low Voltage Terminal Block** - Provides screw terminal connections for thermostat or controller wiring
- **Night Setback Mode** - Saves energy by closing outdoor air dampers and operating supply fan on thermostat demand only

##### Defrost Control

- Provides a defrost cycle, if needed, every 30 or 60 or 90 minutes (adjustable) of compressor "on" time at outdoor coil temperature below 35°F
- Pressure switch mounted on outdoor coil vapor line terminates defrost cycle

#### Options/Accessories

##### **Field Installed**

###### Smoke Detector

- Photoelectric type
- Installed in supply air section, return air section or both sections
- Available with power board and single sensor (supply or return) or power board and two sensors (supply and return)
- Power board located in unit control compartment

#### **Commercial Control Systems**

##### Thermostats

- Control system and thermostat options see page 10

## FEATURES AND BENEFITS

### ELECTRICAL

- All units include terminal block and fuse block in power entry junction box for single power entry application

### Marked & Color-Coded Wiring

- All electrical wiring is color-coded and marked to identify which components it is connecting

### Electrical Plugs

- Positive connection electrical plugs are used to connect common accessories or maintenance parts for easy removal or installation

### Phase Monitor

- Phase monitor detects the phasing of incoming power
- If incoming power is out of phase or if any of the three phases are lost, an indicator LED on the phase monitor will turn red and the unit will not start
- In normal operation with correct incoming power phasing, the LED will be green

**NOTE** - Phase Monitor is factory Installed in the control compartment on all units equipped with the Single Zone VAV Supply Fan.

### Required Selections

#### Voltage Choice

- Specify when ordering base unit

### Options/Accessories

#### Factory or Field Installed

##### 10) Disconnect Switch

- Accessible from outside of unit
- Spring loaded weatherproof cover furnished

#### GFI Service Outlets (2)

- 115V ground fault circuit interrupter (GFCI) type options:
- Factory installed, non-powered, field wired
- Field installed, non-powered, field wired

#### Field Installed

##### 11) Electric Heat

- Helix wound nichrome elements
- Individual element limit controls
- Wiring harness
- Unit fuse block
- See Options / Accessories tables for ordering information

#### GFI Weatherproof Cover

- Single-gang cover
- Heavy-duty UV-resistant polycarbonate case construction
- Hinged base cover with gasket

### INDOOR AIR QUALITY

##### 12) Air Filters

- Disposable 2-inch filters furnished as standard

### Options/Accessories

#### Field Installed

##### High Efficiency Air Filter

- Disposable MERV 8 or MERV 13 (Minimum Efficiency Reporting Value based on ASHRAE 52.2) efficiency 2-inch pleated filters

##### Replacement Filter Media Kit With Frame

- Replaces existing pleated filter media
- Washable metal mesh screen and metal frame with clip for holding replaceable non-pleated filter

##### UVC Germicidal Lamps



- Germicidal lamps emit ultra-violet (UV-C) energy, which has been proven to be effective in reducing microbes such as viruses, bacteria, yeasts, and molds
- This process either destroys the organism or controls its ability to reproduce
- UV-C energy greatly reduces the growth and proliferation of mold and other bioaerosols (bacteria and viruses) on illuminated surfaces (particularly coil and drain pan)
- Field installed in the blower/evaporator coil section
- Magnetic safety interlock terminates power when access panels are removed
- All necessary hardware for installation is included
- Lamps operate on 110/230V-1ph power supply

**NOTE** - Step-down transformer may be ordered separately for 460V and 575V units.

- Approved by ETL

##### Indoor Air Quality (CO<sub>2</sub>) Sensors

- Monitors CO<sub>2</sub> levels
- Reports to the Unit Controller which adjusts economizer dampers as needed

##### Needlepoint Bipolar Ionization (NPBI) Kit

- NPBI technology has been shown to effectively reduce harmful pathogens, pollutants and odors

**NOTE** - Please visit [www.sciencedirect.com](http://www.sciencedirect.com) for additional information.

- Brush-type ionizer introduces a high concentration of both positive and negative ions into the air stream
- These bipolar ions are then dispersed into the occupied space through the duct system proactively reducing the airborne contaminants
- Ions travel within the building air stream and attach to particles, pathogens, and gas molecules, making them larger and easier to capture in the filtration system
- UL 2998 certified for zero ozone emission

## OPTIONS / ACCESSORIES

### ECONOMIZER

#### Factory or Field Installed

##### 13) Economizer

##### (Standard and High Performance Common Features)

- Outdoor Air Hood with mist elimination filter is furnished
- Mixed Air Sensor is furnished for field installation in the rooftop unit

**NOTE** - Sensor is factory installed when Economizers are factory installed.

#### Standard Economizer Features

##### (Not for Title 24)

- Gear-driven action
- Return air and outdoor air dampers
- Plug-in connections to unit
- Nylon bearings
- Neoprene seals
- 24-volt, fully-modulating spring return motor

#### Standard Economizer Control Module

- The Standard Economizer Control Module can be adjusted to operate based on outdoor air temperatures



#### Economizer Controls:

- **Damper Minimum Position** - Can be set lower than traditional minimum air requirements resulting in cost savings
- **IAQ Sensor** - Signals dampers to modulate and maintain 55°F when CO<sub>2</sub> is higher than the CO<sub>2</sub> setpoint
- **Demand Control Ventilation (DCV) LED** - A steady green Demand Control Ventilation LED indicates the IAQ reading is higher than setpoint and requires more fresh air
- **Free Cool LED** - A steady green LED indicates outdoor air is suitable for free cooling
  - Free Cooling runs when outdoor air temperature is lower than the set temperature on the economizer control

**NOTE:** The Free Cooling default setting for outdoor air temperature sensor is 55°F.

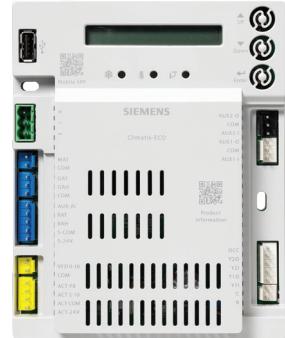
#### High Performance Economizer Features

- Approved for California Title 24 building standards
- Low leakage dampers are Air Movement and Control Association International (AMCA) Class 1A Certified - Maximum 3 cfm per sq. ft. leakage at 1 in. w.g.
- ASHRAE 90.1 compliant
- Gear-driven action
- High torque 24-volt fully-modulating spring return damper motor
- Return air and outdoor air dampers
- Plug-in connections to unit
- Stainless steel bearings
- Enhanced thermoplastic vulcanizate (TPV) seals
- Flexible stainless steel jamb seals

**NOTE** - High Performance Economizers are not approved for use with enthalpy controls in Title 24 applications.

#### High Performance Economizer Control Module

- Provides inputs and outputs to control economizer based on parameter settings
- Free cooling based on single dry bulb temperature, or combination temperature + humidity sensors
- Automatic switchover for different control modes
- Parameter settings based on climate zone, using GPS functionality in the Climatix Mobile application
- LED indication for free cooling operation, sensor operation and damper operation
- Quick installation and easy commissioning with the Climatix Mobile App on a mobile device



**NOTE** - WLAN Stick is required for App connection to module(s).

- Module displays any alarm messages (fault detection and diagnostics) as an aid in troubleshooting
- RS485 port for BACnet MSTP or Modbus RTU communication
- USB port for firmware updates and WLAN connection for setup and commissioning
- QR codes on module for quick access to download Climatix Mobile App and user documentation
- User Interface for normal operation, parameter setup, and alarm notifications with an LCD display and three operation buttons:
  1. **Up Button** - Move to the previous value, step or category
  2. **Down Button** - Move to the next value, step or category
  3. **Enter Button** -
    - Press to edit the current value or option
    - Press to confirm a newly selected value or option
    - Press Enter + Up to jump up one category
    - Press Enter + Down to jump down one category

**NOTE** - The Free Cooling setpoint for Title 24 applications must be set based on the Climate Zone where the system is installed. See Section 140.4 "Prescriptive Requirements for Space Conditioning Systems" of the California Energy Commission's 2013 Building Energy Efficiency Standards.

**NOTE** - Refer to Installation Instructions for complete setup information and menu parameters available.

## **OPTIONS / ACCESSORIES**

### **ECONOMIZER (continued)**

#### **Factory or Field Installed**

##### **Single Enthalpy Temperature Control**

- Outdoor air enthalpy sensor enables economizer if the outdoor enthalpy is less than the setpoint of the control

#### **Field Installed**

##### **Differential Enthalpy Control (Not for Title 24)**

- Order two Single Enthalpy Controls:
  - One is field installed in the return air section
  - One in the outdoor air section
- Allows the economizer control board to select between outdoor air or return air, whichever has lower enthalpy

#### **WLAN Stick**

- Required for Climatix Mobile App usage
- Plugs into USB port on Module to provide a temporary WLAN connection for setup, commissioning, and servicing

**NOTE** - Only one WLAN Stick is required and can be used on multiple modules.

### **EXHAUST**

#### **Factory or Field Installed**

**14 Downflow Barometric Relief Dampers With Exhaust Hood**

- Allow relief of excess air
- Aluminum blade dampers prevent blow back and outdoor air infiltration during off cycle
- Exhaust hood with bird screen furnished

#### **Field Installed**

##### **Horizontal Barometric Relief Dampers With Exhaust Hood**

- For use when unit is configured for horizontal applications requiring an economizer
- Allows relief of excess air
- Aluminum blade dampers prevent blow back and outdoor air infiltration during off cycle
- Field installed in return air duct
- Exhaust hood with bird screen furnished

**15 Power Exhaust Fan**

- Installs internal to unit for downflow applications only with economizer option
- Provides exhaust air pressure relief. Interlocked to run when supply air blower is operating
- Fans runs when outdoor air dampers are 50% open (adjustable)
- Motor is overload protected
- Dual 20 in. diameter fans
- 5 blades
- Two 1/3 hp motors
- SCCR rated

**NOTE** - Requires Economizer with Outdoor Air Hood and Downflow Barometric Relief Dampers.

### **OUTDOOR AIR**

#### **Factory or Field Installed**

##### **Outdoor Air Damper - Downflow or Horizontal With Air Hood**

- Linked mechanical dampers
- 0 to 25% (fixed) outdoor air adjustable
- Installs in unit
- Includes outdoor air hood
- Motorized model features fully modulating spring return damper motor with plug-in connection
- Manual model features parallel blade with gear-driven dampers and adjustable fixed position

**NOTE** - Outdoor Air Hood is included when damper is factory installed and is furnished with damper when ordered for field installation.

## **OPTIONS / ACCESSORIES**

### **ROOF CURBS**

- Nailer strip furnished (downflow only)
- Mates to unit
- US National Roofing Contractors Approved
- Shipped knocked down

#### **Hybrid Roof Curbs, Downflow**

- Interlocking tabs fasten corners together
- No tools required for assembly
- Can also be fastened together with furnished hardware
- Available in 8, 14, 18, and 24 inch heights

#### **Adjustable Pitch Curb, Downflow**

- Fully adjustable pitch curbs (3/4 in. per foot in any direction) provide a level platform for rooftop units allowing flexible installations on roofs with uneven or sloped angles
- Interlocking tabs fasten corners together
- No tools required for assembly
- Hardware is furnished to connect upper curb with lower curb
- Available in 14 inch height

#### **Horizontal**

- Converts unit from downflow to horizontal (side) air flow
- Return air is on unit
- Supply air is on curb
- See dimension drawings

**NOTE** - Requires Horizontal Return Air Panel Kit. Available in 26, 30, 37 and 41 inch heights. Optional Insulation Kit is available to help prevent sweating.

#### **Adaptor Curbs (not shown)**

- Curbs are regionally sourced
- Dimensions vary based upon the source

**NOTE** - Contact your local sales representative for a detailed cut sheet with applicable dimensions.

### **CEILING DIFFUSERS**

#### **Field Installed**

- ##### **Ceiling Diffusers (Flush or Step-Down)**
- White powder coat finish on diffuser face and grilles
  - Insulated UL listed duct liner
  - Diffuser box has collars for duct connection
  - Step-down diffusers have double deflection blades
  - Flush diffusers have fixed blades
  - Provisions for suspending
  - Internally sealed to prevent recirculation
  - Removable return air grille
  - Adapts to T-bar ceiling grids or plaster ceilings

#### **Transitions (Supply and Return)**

- Used with diffusers
- Installs in roof curb
- Galvanized steel construction
- Flanges furnished for duct connection to diffusers
- Fully insulated

## OPTIONAL CONVENTIONAL TEMPERATURE CONTROL SYSTEMS

### Bacnet Compatible Thermostat With Reheat Function



- 7-Day Programmable
- For units with or without Dehumidification option
- BTL listed MS/TP ensures compatibility with any BACnet system
- Built-in control programs for conventional and heat pump applications
- Conventional systems up to 3-stage heat and 3-stage cool
- Heat pumps with 1 or 2 compressors and up to 2-stage auxiliary heat
- On-board temperature and humidity sensor
- Multiple configurable inputs and outputs enable advanced control strategies
- Set-up Wizard enables rapid system configuration
- No special tools required for installation or commissioning
- Seven-day (2, 4, or 6 event) occupancy scheduling per day
- Backlit 5-inch LCD touchscreen

Description		Model No.	Catalog No.
<b>BACnet Controls</b>	<sup>1</sup> 7-Day BACnet Thermostat	---	<b>Y8241</b>
	<sup>2</sup> BACnet Module (factory or field)	K0CTRL31C-2	<b>16X72</b>
<b><sup>3</sup> BACnet Room Sensors</b>	With Display	K0SNSR01FF1	<b>97W23</b>
	Without Display	K0SNSR00FF1	<b>97W24</b>

<sup>1</sup> BACnet Thermostat (Y8241) will control units with and without Dehumidification option. If there is a mix of units equipped with and without Dehumidification on the same site, this thermostat can be used for all units if suitable.

<sup>2</sup> Not compatible with units equipped with Dehumidification option.

<sup>3</sup> Only compatible with BACnet Module (16X72).

## OPTIONS / ACCESSORIES

Item Description	Catalog Number	180	240
<b>COOLING SYSTEM</b>			
Condensate Drain Trap	PVC	<b>22H54</b>	X X
	Copper	<b>76W27</b>	X X
Corrosion Protection	Factory	O O	
Drain Pan Overflow Switch	<b>10C24</b>	X X	
Efficiency	Standard	O O	
Low Ambient Kit	<b>55W73</b>	X X	
Refrigerant Type	R-410A	O O	
<b>BLOWER - SUPPLY AIR</b>			
Blower Options	Single Zone VAV Supply Fan	Factory	O O
Motors - Single Zone VAV Supply Fan	Belt Drive - 3 hp	Factory	O
	Belt Drive - 5 hp	Factory	O O
	Belt Drive - 7.5 hp	Factory	O O
	Belt Drive - 10 hp	Factory	O
VFD Manual Bypass Kit (for Single Zone VAV Supply Fan equipped units)	3 hp, 5 hp (208/230V)	<b>90W52</b>	X X
	3 hp, 5 hp, 7.5 hp, 10 hp (460V and 575V)		
Drive Kits  See Blower Data Tables for usage and selection	7.5 hp, 10 hp (208/230V)	<b>90W51</b>	X X
	Kit #1 535-725 rpm	Factory	O
	Kit #2 710-965 rpm	Factory	O
	Kit #3 685-856 rpm	Factory	O O
	Kit #4 850-1045 rpm	Factory	O O
	Kit #5 945-1185 rpm	Factory	O O
	Kit #6 850-1045 rpm	Factory	O O
	Kit #7 945-1185 rpm	Factory	O O
	Kit #8 1045-1285 rpm	Factory	O O
	Kit #10 1045-1285 rpm	Factory	O
	Kit #11 1135-1365 rpm	Factory	O
<b>CABINET</b>			
Combination Coil/Hail Guards	<b>13T26</b>	X X	
Hinged Access Panels	Factory	O O	
<b>CONTROLS</b>			
<b>NOTE - Also see Conventional Thermostat Control Systems on pagepage 10 for Additional Options.</b>			
Smoke Detector - Supply or Return (Power board and one sensor)	<b>22H56</b>	X X	
Smoke Detector - Supply and Return (Power board and two sensors)	<b>22H57</b>	X X	

NOTE - Catalog numbers shown are for ordering field installed accessories.

OX - Configure To Order (Factory Installed) or Field Installed

O = Configure To Order (Factory Installed)

X = Field Installed

## OPTIONS / ACCESSORIES

Item Description	Catalog Number	180	240
<b>INDOOR AIR QUALITY</b>			
<b>Air Filters</b>			
High Efficiency Air Filters 24 x 24 x 2 (Order 6 per unit)	MERV 8 <b>54W67</b> MERV 13 <b>52W40</b>	X    X X    X	
Replacement Media Filter With Metal Mesh Frame (includes non-pleated filter media)	<b>44N61</b>	X	X
<b>Indoor Air Quality (CO<sub>2</sub>) Sensors</b>			
Sensor - Wall-mount, off-white plastic cover with LCD display	<b>77N39</b>	X	X
Sensor - Wall-mount, off-white plastic cover, no display	<b>87N53</b>	X	X
Sensor - Black plastic case with LCD display, rated for plenum mounting	<b>87N52</b>	X	X
Sensor - Wall-mount, black plastic case, no display, rated for plenum mounting	<b>87N54</b>	X	X
CO <sub>2</sub> Sensor Duct Mounting Kit - for downflow applications	<b>85L43</b>	X	X
Aspiration Box - for duct mounting non-plenum rated CO <sub>2</sub> sensors (87N53 or 77N39)	<b>90N43</b>	X	X
<b>Needlepoint Bipolar Ionization (NPBI)</b>			
Needlepoint Bipolar Ionization Kits	<b>21U37</b> <b>21U38</b>	X	X
<b>UVC Germicidal Light Kit</b>			
<sup>1</sup> UVC Light Kit (110/230v-1ph)	<b>21A94</b>	X	X
Step-Down Transformers	460V primary, 230V secondary <b>10H20</b> 575V primary, 230V secondary <b>10H21</b>	X	X
<b>ELECTRICAL</b>			
Voltage 60 hz	208/230V - 3 phase 460V - 3 phase 575V - 3 phase	Factory Factory Factory	O    O O    O O    O
Disconnect Switch (see Electric Heat Tables for usage)	80 amp <b>54W85</b> 150 amp <b>54W86</b> 250 amp <b>54W87</b>	OX OX OX	OX    OX OX    OX OX    OX
GFI Service Outlets	15 amp non-powered, field-wired (208/230V, 460V only) <b>74M70</b> 20 amp non-powered, field-wired (575V only) <b>67E01</b>	OX X	OX    OX X    X
Weatherproof Cover for GFI		<b>10C89</b>	X    X
<b>ELECTRIC HEAT</b>			
15 kW	208/230V-3ph <b>22H66</b> 460V-3ph <b>22H67</b> 575V-3ph <b>22V35</b>	X X X	X    X X    X X    X
30 kW	208/230V-3ph <b>22H70</b> 460V-3ph <b>22H71</b> 575V-3ph <b>22V37</b>	X X X	X    X X    X X    X
45 kW	208/230V-3ph <b>22H74</b> 460V-3ph <b>22H75</b> 575V-3ph <b>22V39</b>	X X X	X    X X    X X    X
60 kW	208/230V-3ph <b>22H78</b> 460V-3ph <b>22H79</b> 575V-3ph <b>22V41</b>	X X X	X    X X    X X    X
90 kW	208/230V-3ph <b>22H80</b> 460V-3ph <b>22H81</b> 575V-3ph <b>22V42</b>		X X X

<sup>1</sup> Lamps operate on 110-230V single-phase power supply. Step-down transformer may be ordered separately for 460V and 575V units. Alternately, 110V power supply may be used to directly power the UVC ballast(s).

NOTE - Catalog numbers shown are for ordering field installed accessories.

OX - Configure To Order (Factory Installed) or Field Installed

O = Configure To Order (Factory Installed)

X = Field Installed

## OPTIONS / ACCESSORIES

Item Description	Catalog Number	180	240
<b>ECONOMIZER</b>			
<b>Standard Economizer With Outdoor Air Hood (Not for Title 24)</b>			
Standard Economizer Downflow or Horizontal Applications - Includes Outdoor Air Hood, order Downflow or Horizontal Barometric Relief Dampers separately	13U48	OX	OX
<b>Standard Economizer Controls (Not for Title 24)</b>			
Single Enthalpy Control	21Z09	OX	OX
Differential Enthalpy Control (order 2)	21Z09	X	X
<b>High Performance Economizer With Outdoor Air Hood (Approved for California Title 24 Building Standards / AMCA Class 1A Certified)</b>			
High Performance Economizer Downflow or Horizontal Applications - Includes Outdoor Air Hood, order Downflow or Horizontal Barometric Relief Dampers separately	23G24	OX	OX
<b>High Performance Economizer Controls (Not for Title 24)</b>			
Single Enthalpy Control	23G26	OX	OX
Differential Enthalpy Control (order 2)	23G26	X	X
<b>Barometric Relief Dampers With Exhaust Hood</b>			
Downflow Barometric Relief Dampers	54W78	OX	OX
Horizontal Barometric Relief Dampers	16K99	X	X
<b>OUTDOOR AIR</b>			
<b>Outdoor Air Dampers With Outdoor Air Hood</b>			
Motorized	22J27	OX	OX
Manual	13U05	OX	OX
<b><sup>1</sup> POWER EXHAUST (DOWNFLOW APPLICATIONS ONLY)</b>			
Standard Static, SCCR Rated	208/230V 460V 575V	22H90 22H91 22V34	X X X X X X
<b>ROOF CURBS</b>			
<b>Hybrid Roof Curbs, Downflow</b>			
8 in. height	11F58	X	X
14 in. height	11F59	X	X
18 in. height	11F60	X	X
24 in. height	11F61	X	X
<b>Adjustable Pitch Curb</b>			
14 in. height	43W26	X	X
<b>Standard Roof Curbs, Horizontal - Requires Horizontal Return Air Panel Kit</b>			
26 in. height - slab applications	11T89	X	X
37 in. height - rooftop applications	11T96	X	X
<b>Insulation Kit For Standard Horizontal Curbs</b>			
For 26 in. Curb	73K32	X	X
For 37 in. Curb	73K34	X	X
<b>Horizontal Return Air Panel Kit</b>			
Required for Horizontal Applications with Roof Curb	87M00	X	X
<b>CEILING DIFFUSERS</b>			
Step-Down - Order one	RTD11-185S RTD11-275S	13K63 13K64	X X
Flush - Order one	FD11-185S FD11-275S	13K58 13K59	X X
Transitions (Supply and Return) - Order one	C1DIFF33C-1 C1DIFF34C-1	12X68 12X70	X X

<sup>1</sup> Field installed Power Exhaust requires Economizer with Outdoor Air Hood and Downflow Barometric Relief Dampers with Exhaust Hood. Must be ordered separately.

NOTE - Catalog and model numbers shown are for ordering field installed accessories.

OX = Configure To Order (Factory Installed) or Field Installed

O = Configure To Order (Factory Installed)

X = Field Installed

## SPECIFICATIONS

General Data		Nominal Tonnage	15 Ton	20 Ton
		Model Number	KHA180S4M	
		Efficiency Type	Standard	
		Blower Type	Single Zone VAV Supply Fan	
Cooling Performance	Gross Cooling Capacity - Btuh	179,000	226,000	
	<sup>1</sup> Net Cooling Capacity - Btuh	174,000	214,000	
	AHRI Rated Air Flow - cfm	6000	7500	
	Total Unit Power - kW	16.4	20.5	
	<sup>1</sup> EER (Btuh/Watt)	10.6	10.6	
	<sup>2</sup> IEER (Btuh/Watt)	13.2	13.0	
	Refrigerant Type	R-410A	R-410A	
	Refrigerant Charge Furnished	Circuit 1 21 lbs. 0 oz.	26 lbs. 0 oz.	
		Circuit 2 21 lbs. 0 oz.	26 lbs. 0 oz.	
Heating Performance	<sup>1</sup> Total High Heat Capacity - Btuh	178,000	220,000	
	Total Unit Power - kW	16.1	19.9	
	<sup>1</sup> C.O.P.	3.2	3.2	
	<sup>1</sup> Total Low Heat Capacity - Btuh	100,000	124,000	
	Total Unit Power (kW)	14.9	18.3	
	<sup>1</sup> C.O.P.	2.05	2.05	
	Electric Heat Available - See page 12	15-30-45-60 kW	15-30-45-60-90 kW	
	Compressor Type (number)	Scroll (2)	Scroll (2)	
	Outdoor Coils	Net face area (total) - sq. ft.	57.0	57.0
		Tube diameter - in.	3/8	3/8
		Fins per inch	20	20
Outdoor Coil Fans	Motor - (No.) horsepower	(4) 1/3	(4) 1/3	
	Motor rpm	1075	1075	
	Total Motor watts	1500	1500	
	Diameter - (No.) in.	(4) 24	(4) 24	
	Number of blades	3	3	
	Total Air volume - cfm	15,450	15,450	
Indoor Coils	Net face area (total) - sq. ft.	21.4	21.4	
	Tube diameter - in.	3/8	3/8	
	Number of rows	3	4	
	Fins per inch	14	14	
	Drain connection - No. and size	(1) 1 in. FPT	(1) 1in. FPT	
	Expansion device type	Balance port TXV, removable head		
	<sup>3</sup> Indoor Blower and Drive Selection	Nominal motor output	3 hp, 5 hp, 7.5 hp	5 hp, 7.5 hp, 10 hp
		Maximum usable motor output (US Only)	3.45 hp, 5.75 hp, 8.63 hp	5.75 hp, 8.63 hp, 11.5 hp
		Motor - Drive kit number	3 hp Kit 1 535-725 rpm Kit 2 710-965 rpm  5 hp Kit 3 685-856 rpm Kit 4 850-1045 rpm Kit 5 945-1185 rpm  7.5 hp Kit 6 850-1045 rpm Kit 7 945-1185 rpm Kit 8 1045-1285 rpm  10 hp Kit 7 945-1185 rpm Kit 10 1045-1285 rpm Kit 11 1135-1365 rpm	5 hp Kit 3 685-856 rpm Kit 4 850-1045 rpm Kit 5 945-1185 rpm  7.5 hp Kit 6 850-1045 rpm Kit 7 945-1185 rpm Kit 8 1045-1285 rpm  10 hp Kit 7 945-1185 rpm Kit 10 1045-1285 rpm Kit 11 1135-1365 rpm
		Blower wheel nominal diameter x width - in.	(2) 15 x 15	(2) 15 x 15
Filters	Type of filter	Fiberglass, disposable		
	Number and size - in.	(6) 24 x 24 x 2		
Electrical characteristics		208/230V, 460V or 575V - 60 hertz - 3 phase		

NOTE - Gross cooling capacity includes evaporator blower motor heat deduction. Net cooling capacity does not include evaporator blower motor heat deduction.

<sup>1</sup> AHRI Certified to AHRI Standard 340/360:

**Cooling Ratings** - 95°F outdoor air temperature and 80°F db/67°F wb entering indoor coil air.

**High Temperature Heating Ratings** - 47°F db/43°F wb outdoor air temperature and 70°F entering indoor coil air.

**Low Temperature Heating Ratings** - 17°F db/15°F wb outdoor air temperature and 70°F entering indoor coil air.

<sup>2</sup> Integrated Energy Efficiency Ratio tested according to AHRI Standard 340/360.

<sup>3</sup> Using total air volume and system static pressure requirements determine from blower performance tables rpm and motor output required. Maximum usable output of motors furnished are shown. In Canada, nominal motor output is also maximum usable motor output. If motors of comparable output are used, be sure to keep within the service factor limitations outlined on the motor nameplate.

NOTE - All models are limited to a motor service factor of 1.0.





**BLOWER DATA****BLOWER TABLE INCLUDES RESISTANCE FOR BASE UNIT ONLY WITH DRY INDOOR COIL & AIR FILTERS IN PLACE**

FOR ALL UNITS ADD:

- 1 - Wet indoor coil air resistance of selected unit.  
 2 - Any factory installed options air resistance (electric heat, economizer, etc.)  
 3 - Any field installed accessories air resistance (electric heat, duct resistance, diffuser, etc.)

Then determine from blower table blower motor output and drive required.  
 See page 18 for wet coil and option/accessory air resistance data.

See page 18 for factory installed drive kit specifications.

**MINIMUM AIR VOLUME REQUIRED FOR USE WITH OPTIONAL ELECTRIC HEAT**

All units require 6000 cfm minimum air with electric heat.

**TOTAL STATIC PRESSURE - Inches Water Gauge (Pa)**

Air Volume cfm	0.20	0.40	0.60	0.80	1.00	1.20	1.40	1.60	1.80	2.00	2.20	2.40	2.60	
	RPM	BHP	RPM											
3250	405	0.40	520	0.60	615	0.85	695	1.10	765	1.30	830	1.60	890	1.85
3500	415	0.45	530	0.70	620	0.95	700	1.20	775	1.45	840	1.70	900	2.00
3750	425	0.50	540	0.75	630	1.05	710	1.30	780	1.60	845	1.85	905	2.15
4000	435	0.55	545	0.85	635	1.10	715	1.40	785	1.70	850	2.00	910	2.30
4250	445	0.60	555	0.90	645	1.25	725	1.55	795	1.85	855	2.15	915	2.45
4500	455	0.70	565	1.00	655	1.35	730	1.65	800	2.00	865	2.35	925	2.65
4750	470	0.75	575	1.10	660	1.45	740	1.80	810	2.15	870	2.50	930	2.85
5000	480	0.85	585	1.25	670	1.60	750	1.95	815	2.30	880	2.70	940	3.05
5250	495	0.95	595	1.35	680	1.70	755	2.10	825	2.50	890	2.90	945	3.25
5500	505	1.05	605	1.45	690	1.85	765	2.25	835	2.65	895	3.05	955	3.45
5750	520	1.15	615	1.60	700	2.00	775	2.45	840	2.85	905	3.25	960	3.65
6000	530	1.30	630	1.75	710	2.15	785	2.60	850	3.05	910	3.45	970	3.90
6250	545	1.40	640	1.90	720	2.35	795	2.80	860	3.25	920	3.70	975	4.15
6500	560	1.55	650	2.05	730	2.50	805	3.00	870	3.45	930	3.95	985	4.40
6750	570	1.70	665	2.20	745	2.70	815	3.20	880	3.70	940	4.20	995	4.65
7000	585	1.85	675	2.35	755	2.90	825	3.40	890	3.95	950	4.45	1005	4.95
7250	600	2.00	690	2.60	765	3.10	835	3.65	900	4.15	955	4.65	1015	5.25
7500	615	2.20	700	2.75	775	3.30	845	3.85	910	4.45	965	4.95	1020	5.50
7750	630	2.40	715	3.00	790	3.55	855	4.10	920	4.70	975	5.25	1030	5.80
8000	640	2.55	725	3.20	800	3.80	865	4.35	930	4.95	985	5.50	1040	6.10
8250	655	2.80	740	3.40	810	4.00	880	4.65	940	5.25	995	5.85	1050	6.45
8500	670	3.00	750	3.65	825	4.30	890	4.90	950	5.55	1005	6.15	1060	6.80
8750	685	3.25	765	3.90	835	4.55	900	5.20	960	5.85	1015	6.45	1070	7.15
9000	700	3.50	780	4.20	850	4.85	910	5.50	970	6.15	1025	6.80	1080	7.50
9250	715	3.75	790	4.45	860	5.15	925	5.85	985	6.55	1040	7.20	1090	7.85
9500	730	4.00	805	4.75	875	5.45	935	6.15	995	6.90	1050	7.60	1120	8.25
9750	745	4.30	820	5.05	885	5.75	950	6.55	1005	7.20	1060	7.95	1130	8.65
10,000	760	4.60	835	5.40	900	6.15	960	6.85	1015	7.60	1070	8.35	1140	9.20
10,250	775	4.90	845	5.65	910	6.45	970	7.20	1030	8.00	1080	8.75	1135	9.55
10,500	790	5.20	860	6.00	925	6.85	985	7.65	1040	8.40	1095	9.20	1145	9.85
10,750	805	5.55	875	6.40	940	7.25	1000	8.05	1055	8.85	1105	9.65	1155	10.45
11,000	820	5.90	890	6.80	950	7.60	1010	8.45	1065	9.30	1115	10.05	1165	10.90

## BLOWER DATA

### FACTORY INSTALLED BELT DRIVE KIT SPECIFICATIONS

Nominal hp	Maximum hp	Drive Kit Number	RPM Range
3	3.45	1	535 - 725
3	3.45	2	710 - 965
5	5.75	3	685 - 856
5	5.75	4	850 - 1045
5	5.75	5	945 - 1185
7.5	8.63	6	850 - 1045
7.5	8.63	7	945 - 1185
7.5	8.63	8	1045 - 1285
10	11.50	7	945 - 1185
10	11.50	10	1045 - 1285
10	11.50	11	1135 - 1365

NOTE - Using total air volume and system static pressure requirements determine from blower performance tables rpm and motor output required. Maximum usable output of motors furnished are shown. In Canada, nominal motor output is also maximum usable motor output. If motors of comparable output are used, be sure to keep within the service factor limitations outlined on the motor nameplate.

NOTE – All models are limited to a motor service factor of 1.0.

### FACTORY INSTALLED OPTIONS/FIELD INSTALLED ACCESSORY AIR RESISTANCE - in. w.g.

Air Volume cfm	Wet Indoor Coil		Electric Heat	Economizer	Filters		Horizontal Roof Curb
	180S	240S			MERV 8	MERV 13	
3250	0.02	0.03	---	---	0.01	0.04	0.04
3500	0.02	0.03	---	---	0.01	0.04	0.05
3750	0.02	0.03	---	---	0.01	0.04	0.05
4000	0.02	0.04	---	---	0.01	0.04	0.06
4250	0.02	0.04	---	---	0.01	0.05	0.07
4500	0.02	0.05	---	---	0.01	0.05	0.07
4750	0.02	0.05	---	---	0.02	0.05	0.08
5000	0.03	0.05	---	---	0.02	0.06	0.08
5250	0.03	0.06	---	---	0.02	0.06	0.09
5500	0.03	0.07	---	---	0.02	0.06	0.10
5750	0.03	0.07	---	---	0.02	0.07	0.11
6000	0.04	0.08	0.01	---	0.03	0.07	0.11
6250	0.04	0.08	0.01	0.01	0.03	0.07	0.12
6500	0.04	0.09	0.01	0.02	0.03	0.08	0.13
6750	0.05	0.10	0.01	0.03	0.03	0.08	0.14
7000	0.05	0.10	0.01	0.04	0.04	0.08	0.15
7250	0.06	0.11	0.01	0.05	0.04	0.09	0.16
7500	0.06	0.12	0.01	0.06	0.04	0.09	0.17
8000	0.07	0.13	0.02	0.09	0.05	0.10	0.19
8500	0.08	0.15	0.02	0.11	0.05	0.10	0.21
9000	0.09	0.16	0.04	0.14	0.06	0.11	0.24
9500	0.10	0.18	0.05	0.16	0.07	0.12	0.26
10,000	0.11	0.20	0.06	0.19	0.07	0.12	0.29
10,500	0.12	0.22	0.09	0.22	0.08	0.13	0.31
11,000	0.14	0.24	0.11	0.25	0.09	0.14	0.34

## BLOWER DATA

### CEILING DIFFUSER AIR RESISTANCE - in. w.g.

Air Volume cfm	Step-Down Diffuser						Flush Diffuser	
	RTD11-185S			RTD11-275			FD11-185S	FD11-275
	2 Ends Open	1 Side/2 Ends Open	All Ends & Sides Open	2 Ends Open	1 Side/2 Ends Open	All Ends & Sides Open		
5000	.51	.44	.39	---	---	---	.27	---
5200	.56	.48	.42	---	---	---	.30	---
5400	.61	.52	.45	---	---	---	.33	---
5600	.66	.56	.48	---	---	---	.36	---
5800	.71	.59	.51	---	---	---	.39	---
6000	.76	.63	.55	.36	.31	.27	.42	.29
6200	.80	.68	.59	---	---	---	.46	---
6400	.86	.72	.63	---	---	---	.50	---
6500	---	---	---	.42	.36	.31	---	.34
6600	.92	.77	.67	---	---	---	.54	---
6800	.99	.83	.72	---	---	---	.58	---
7000	1.03	.87	.76	.49	.41	.36	.62	.40
7200	1.09	.92	.80	---	---	---	.66	---
7400	1.15	.97	.84	---	---	---	.70	---
7500	---	---	---	.51	.46	.41	---	.45
7600	1.20	1.02	.88	---	---	---	.74	---
8000	---	---	---	.59	.49	.43	---	.50
8500	---	---	---	.69	.58	.50	---	.57
9000	---	---	---	.79	.67	.58	---	.66
9500	---	---	---	.89	.75	.65	---	.74
10,000	---	---	---	1.00	.84	.73	---	.81
10,500	---	---	---	1.10	.92	.80	---	.89
11,000	---	---	---	1.21	1.01	.88	---	.96

### CEILING DIFFUSER AIR THROW DATA

Model No.	Air Volume cfm	¹ Effective Throw Range - ft.		Model No.	Air Volume cfm	¹ Effective Throw Range - ft.	
		RTD11-185S Step-Down	FD11-185S Flush			RTD11-275 Step-Down	FD11-275 Flush
180	5600	39 - 49	28 - 37	240	7200	33 - 38	26 - 35
	5800	42 - 51	29 - 38		7400	35 - 40	28 - 37
	6000	44 - 54	40 - 50		7600	36 - 41	29 - 38
	6200	45 - 55	42 - 51		7800	38 - 43	40 - 50
	6400	46 - 55	43 - 52		8000	39 - 44	42 - 51
	6600	47 - 56	45 - 56		8200	41 - 46	43 - 52

<sup>1</sup> Throw is the horizontal or vertical distance an airstream travels on leaving the outlet or diffuser before the maximum velocity is reduced to 50 ft. per minute. Four sides open.

### POWER EXHAUST FAN PERFORMANCE

Return Air System Static Pressure in. w.g.	Air Volume Exhausted cfm
0.00	8630
0.05	8210
0.10	7725
0.15	7110
0.20	6470
0.25	5790
0.30	5060
0.35	4300
0.40	3510
0.45	2690
0.50	1840



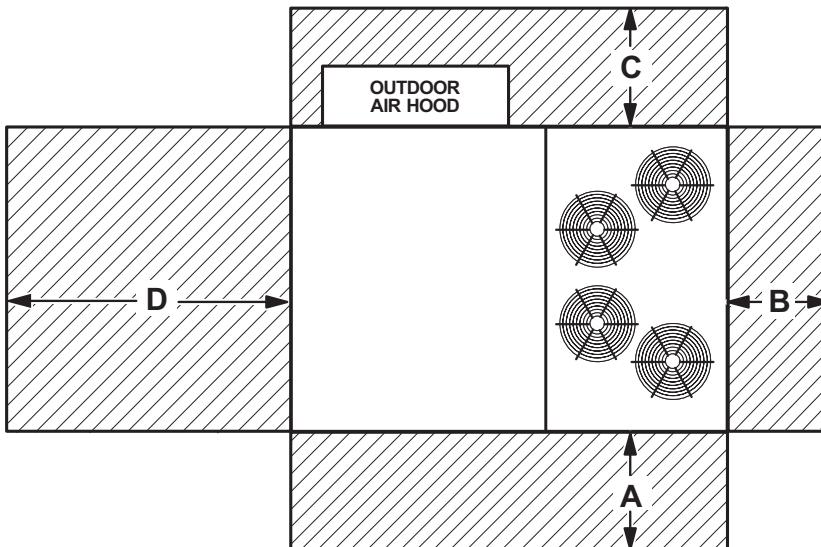


## ELECTRIC HEAT CAPACITIES

Volts Input	15 kW			30 kW			45 kW			60 kW			90 kW		
	kW Input	Btuh Output	No. of Stages	kW Input	Btuh Output	No. of Stages	kW Input	Btuh Output	No. of Stages	kW Input	Btuh Output	No. of Stages	kW Input	Btuh Output	No. of Stages
208	11.3	38,600	1	22.5	76,800	1	33.8	115,300	2	45.0	153,600	2	67.6	230,700	2
220	12.6	43,000	1	25.2	86,000	1	37.8	129,000	2	50.4	172,000	2	75.6	258,000	2
230	13.8	47,100	1	27.5	93,900	1	41.3	141,000	2	55.1	188,000	2	82.7	282,200	2
240	15.0	51,200	1	30.0	102,400	1	45.0	153,600	2	60.0	204,800	2	90.0	307,100	2
440	12.6	43,000	1	25.2	86,000	1	37.8	129,000	2	50.4	172,000	2	75.6	258,000	2
460	13.8	47,100	1	27.5	93,900	1	41.3	141,000	2	55.1	188,000	2	82.7	282,200	2
480	15.0	51,200	1	30.0	102,400	1	45.0	153,600	2	60.0	204,800	2	90.0	307,100	2
550	12.6	43,000	1	25.2	86,000	1	37.8	129,000	2	50.4	172,000	2	75.6	258,000	2
575	13.8	47,100	1	27.5	93,900	1	41.3	141,000	2	55.1	188,000	2	82.7	282,200	2
600	15.0	51,200	1	30.0	102,400	1	45.0	153,600	2	60.0	204,800	2	90.0	307,100	2

## UNIT CLEARANCES

### Unit With Economizer



<sup>1</sup> Unit Clearance	A		B		C		D		Top Clearance
	in.	mm	in.	mm	in.	mm	in.	mm	
<b>Service Clearance</b>	60	1524	36	914	36	914	66	1676	Unobstructed
<b>Minimum Operation Clearance</b>	45	1143	36	914	36	914	41	1041	

NOTE - Entire perimeter of unit base requires support when elevated above the mounting surface.

<sup>1</sup> Service Clearance - Required for removal of serviceable parts.

Minimum Operation Clearance - Required clearance for proper unit operation.

## OUTDOOR SOUND DATA

Unit Model Number	Octave Band Sound Power Levels dBA, re 10 <sup>-12</sup> Watts - Center Frequency - Hz							<sup>1</sup> Sound Rating Number (dBA)
	125	250	500	1000	2000	4000	8000	
KHA180 Cooling	75	81	87	89	86	81	69	93
KHA180 Heating	76	81	87	89	87	81	70	93
KHA240 Cooling	77	81	87	89	86	80	67	93
KHA240 Heating	78	81	88	89	87	81	67	93

NOTE - The octave sound power data does not include tonal corrections.

<sup>1</sup> Sound Rating Number according to AHRI Standard 370-2001 (includes pure tone penalty). Sound Rating Number is the overall A-Weighted Sound Power Level, (LWA), dB (100 Hz to 10,000 Hz).

## WEIGHT DATA

Model Number	Net		Shipping	
	lbs.	kg	lbs.	kg
180 Base Unit	1950	885	2150	975
180 Max. Unit	2270	1030	2470	1120
240 Base Unit	2150	975	2350	1066
240 Max. Unit	2480	1125	2680	1216

Max. Unit - The unit with ALL INTERNAL OPTIONS Installed. (Economizer, Standard Static Power Exhaust Fans, Controls, etc.). Does not include accessories external to unit.

## OPTIONS / ACCESSORIES

Description	Shipping Weight	
	lbs.	kg

### ECONOMIZER / OUTDOOR AIR / EXHAUST

#### Economizer

Economizer Dampers	102	46
Barometric Relief Dampers (downflow)	30	14
Barometric Relief Dampers (horizontal)	20	9
Outdoor Air Damper Hood (downflow)	65	29

#### Outdoor Air Dampers

Outdoor Air Damper Section (downflow) - Automatic (including Hood)	18	39
Outdoor Air Damper Section (downflow) - Manual (including Hood)	10	22

#### Power Exhaust

	62	28
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### ELECTRIC HEAT

15 kW	59	27
30 kW	59	27
45 kW	76	34
60 kW	76	34
90 kW	84	38

### Single Zone VAV Supply Fan SUPPLY AIR BLOWER OPTION

Variable Frequency Drive (VFD) and associated components	10	5
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### ROOF CURBS

#### Hybrid Roof Curbs, Downflow

8 in. height	75	34
14 in. height	105	48
18 in. height	125	57
24 in. height	155	70

#### Adjustable Pitch Curb, Downflow

14 in. height	262	119
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#### Horizontal Roof Curbs, Standard

26 in. height	420	191
37 in. height	580	263

### CEILING DIFFUSERS

#### Step-Down

RTD11-185S	168	76
RTD11-275S	238	108

#### Flush

FD11-185S	168	76
FD11-275S	238	108

#### Transitions

C1DIFF33C-1	80	36
C1DIFF34C-1	75	34

### PACKAGING

LTL Packaging (less than truck load)	310	141
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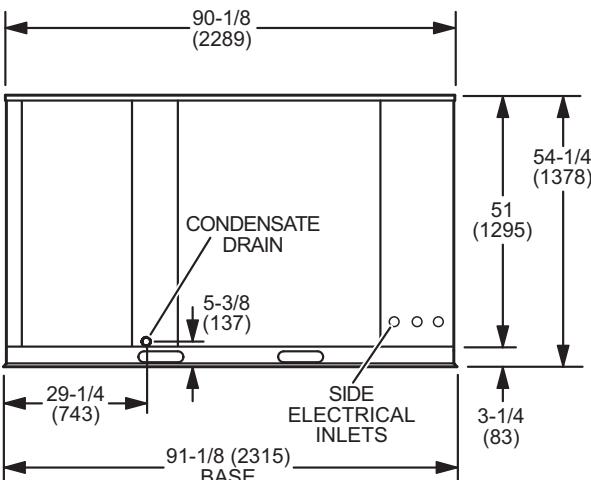
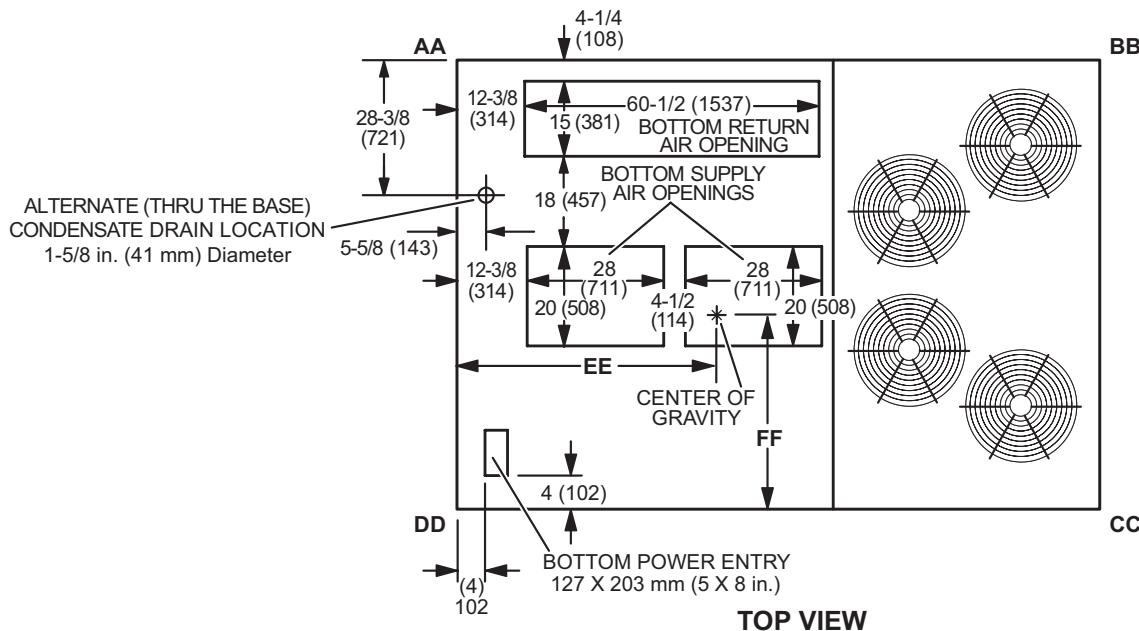
## DIMENSIONS - UNIT

### CORNER WEIGHTS

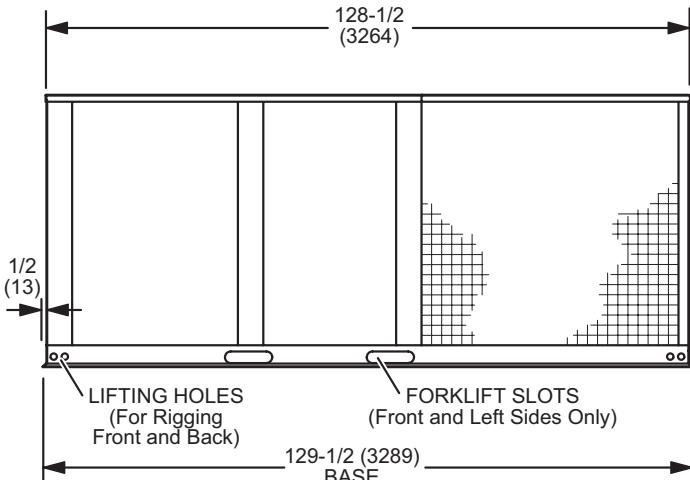
Model No.	AA		BB		CC		DD		EE		FF	
	Ibs.	kg	Ibs.	kg	Ibs.	kg	Ibs.	kg	in.	mm	in.	mm
KHA180 Std. Unit	385	182	466	220	602	284	497	235	59	1499	39-3/4	1010
KHA180 Max. Unit	492	232	548	258	648	306	582	275	56-3/4	1441	41-3/4	1060
KHA240 Std. Unit	423	199	497	235	665	314	565	267	58-1/4	1480	39	991
KHA240 Max. Unit	536	253	580	274	709	335	655	309	56	1422	41	1041

Std. Unit - The unit with NO INTERNAL OPTIONS.

Max. Unit - The unit with ALL INTERNAL OPTIONS Installed. (Economizer, Standard Static Power Exhaust Fans, Controls, etc.). Does not include accessories external to unit.

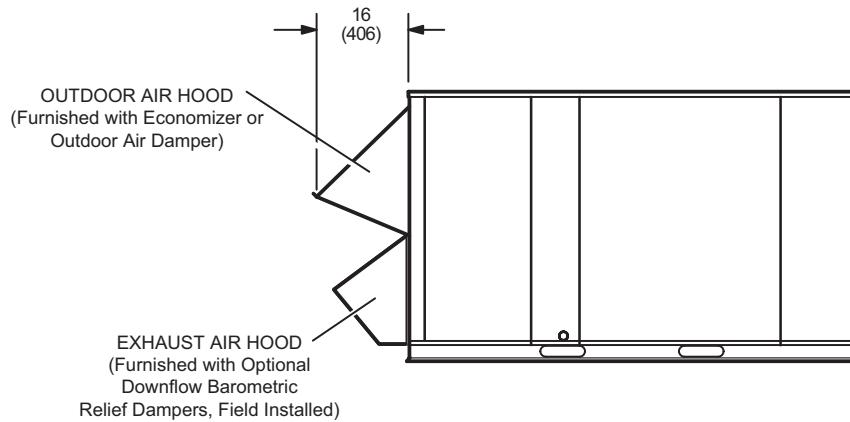


END VIEW

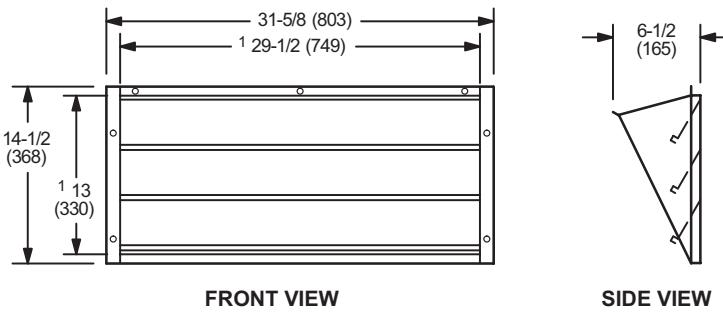


SIDE VIEW

**OUTDOOR AIR HOOD DETAIL**



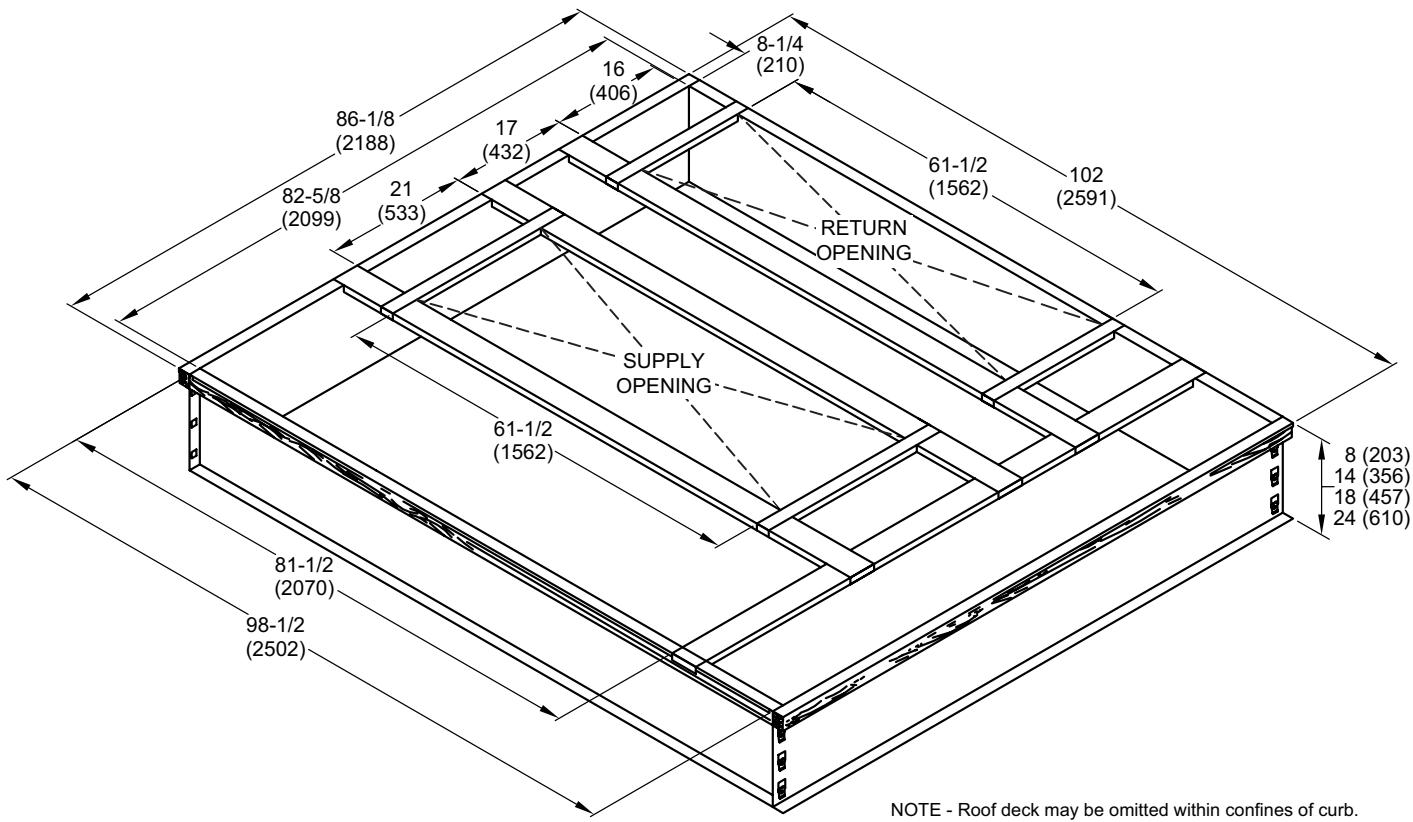
**OPTIONAL HORIZONTAL BAROMETRIC RELIEF DAMPERS WITH HOOD**  
(Field installed in horizontal return air duct adjacent to unit)



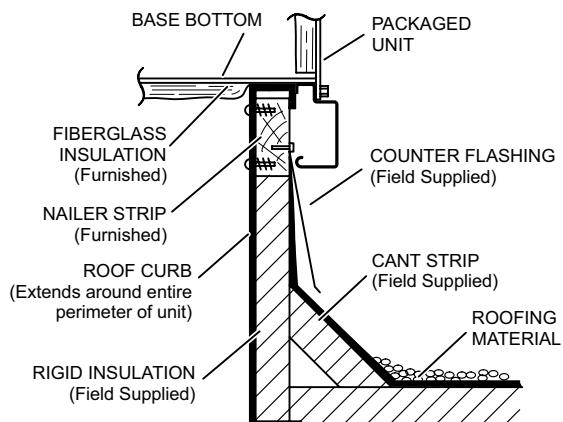
FRONT VIEW  
NOTE - Two furnished per order no.  
1 NOTE - Opening size required in return air duct.

## DIMENSIONS - ACCESSORIES

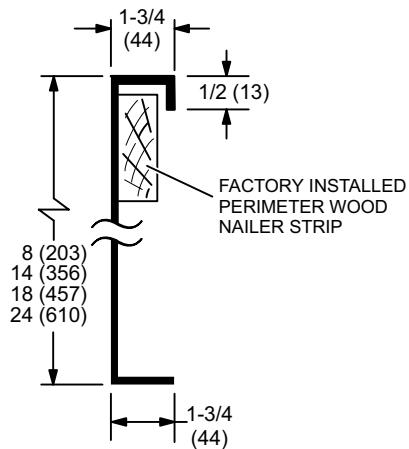
### HYBRID ROOF CURBS - DOUBLE DUCT OPENING



**TYPICAL FLASHING DETAIL FOR ROOF CURB**

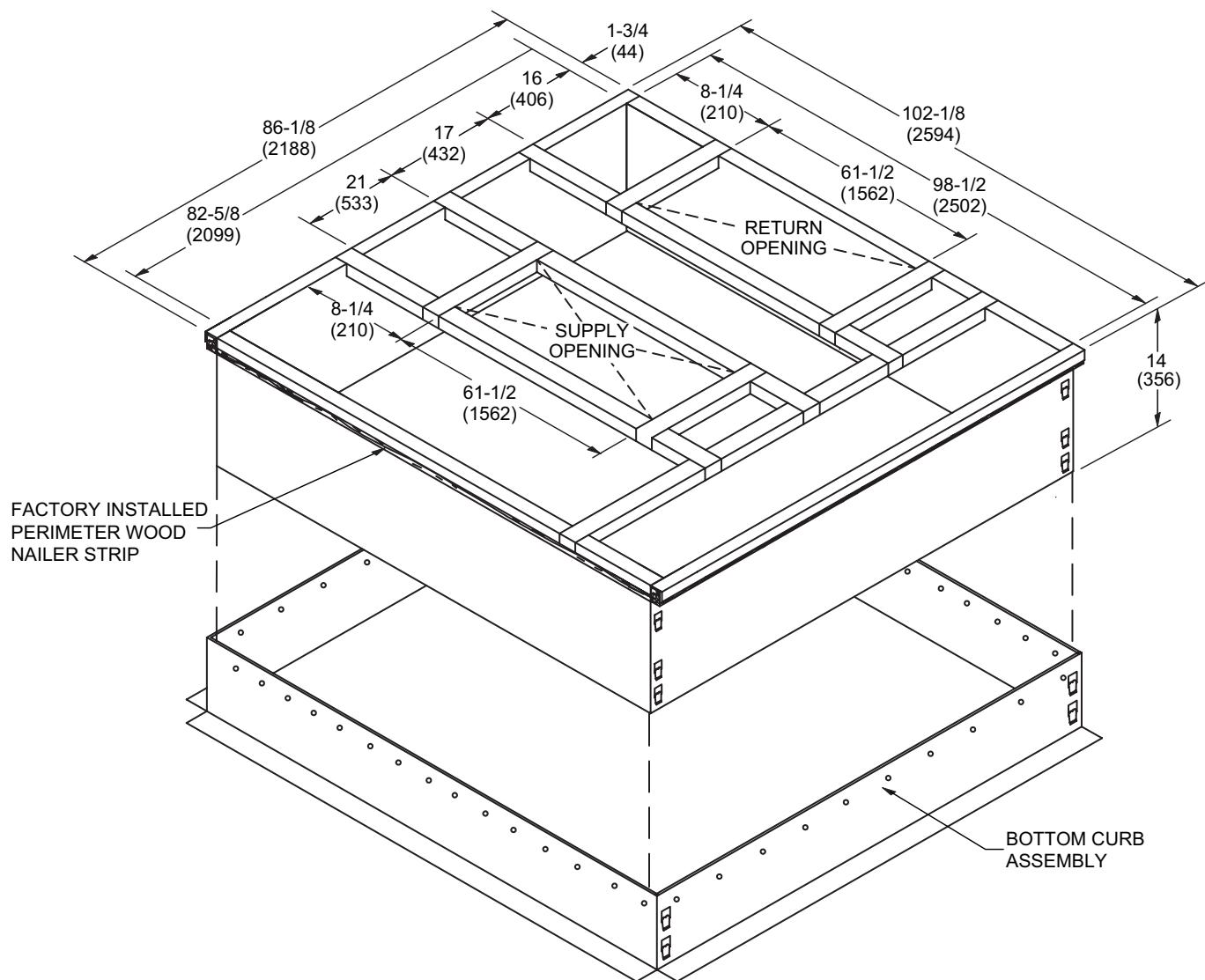


**DETAIL ROOF CURB**



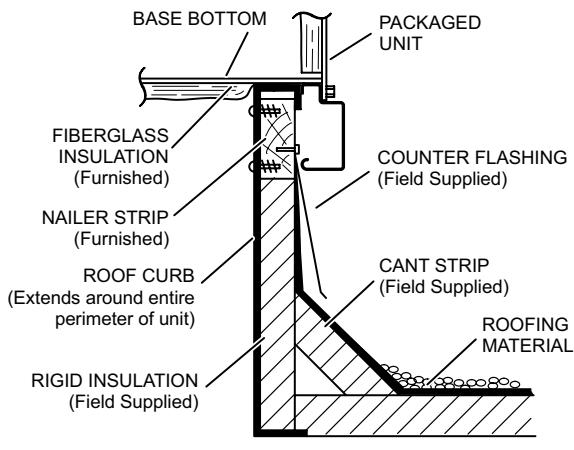
## DIMENSIONS - ACCESSORIES

### ADJUSTABLE PITCH CURB - DOUBLE DUCT OPENING

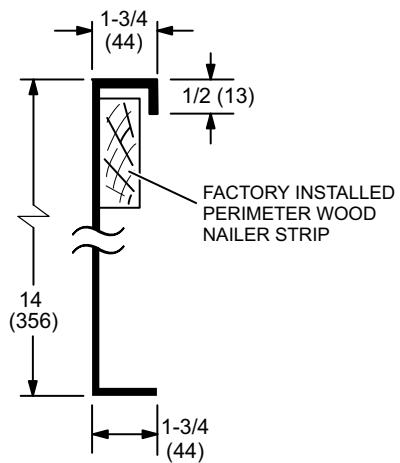


NOTE - Maximum slope pitch is 3/4 in. per 1 foot (19 mm per 305 mm) in any one direction.

#### TYPICAL FLASHING DETAIL FOR ROOF CURB

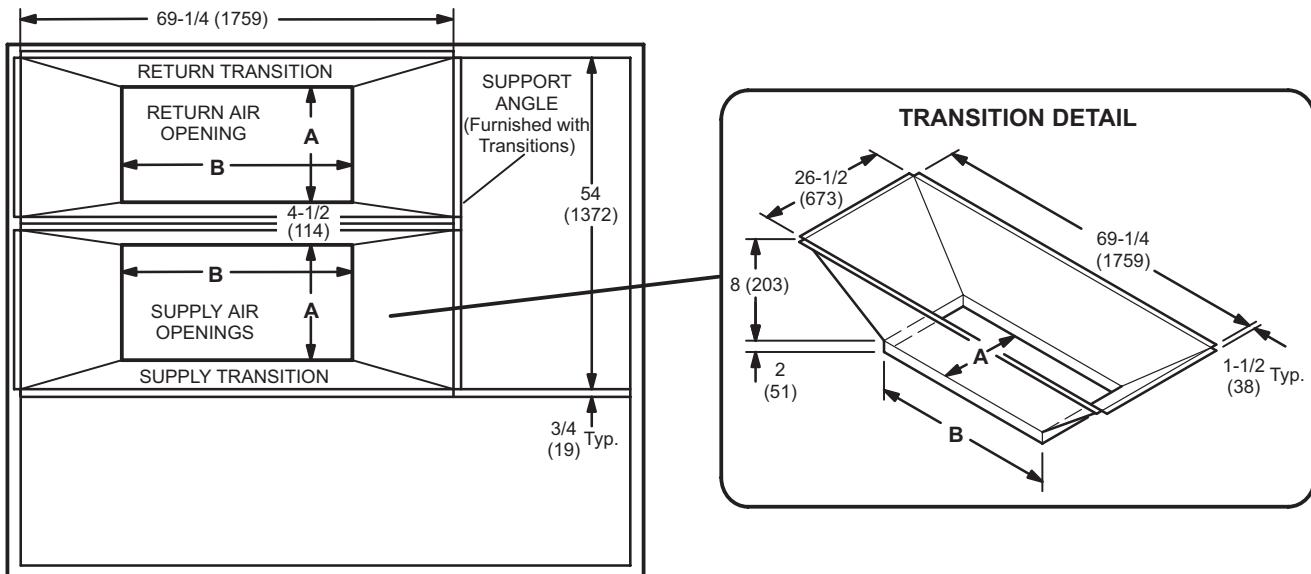


#### DETAIL ROOF CURB



## DIMENSIONS - ACCESSORIES

### ROOF CURBS WITH SUPPLY & RETURN AIR TRANSITIONS FOR CEILING DIFFUSERS

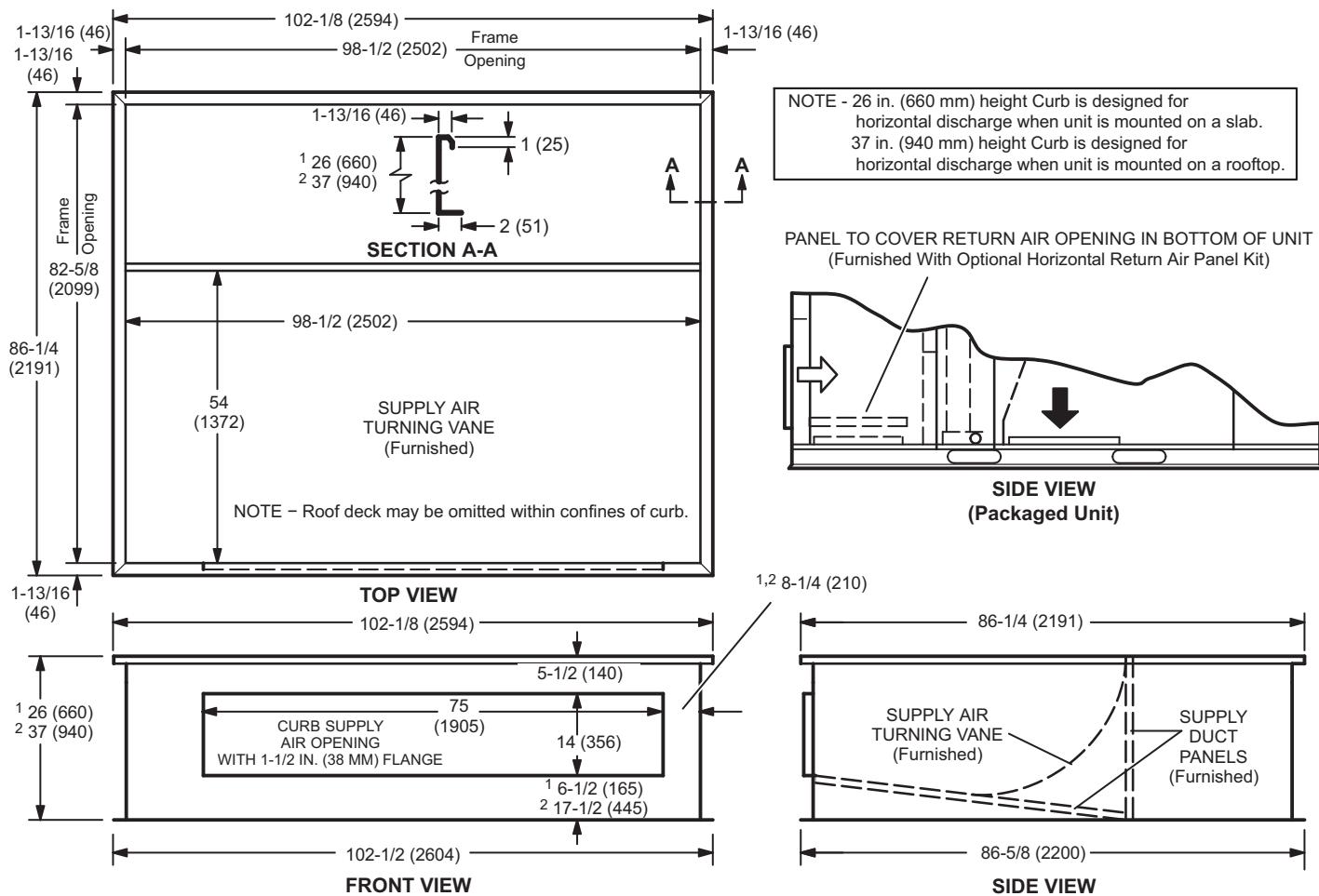


TRANSITION OPENING SIZES

Model Number	A		B	
	inch	mm	inch	mm
C1DIFF33C-1	18	457	36	914
C1DIFF34C-1	24	610	48	1219

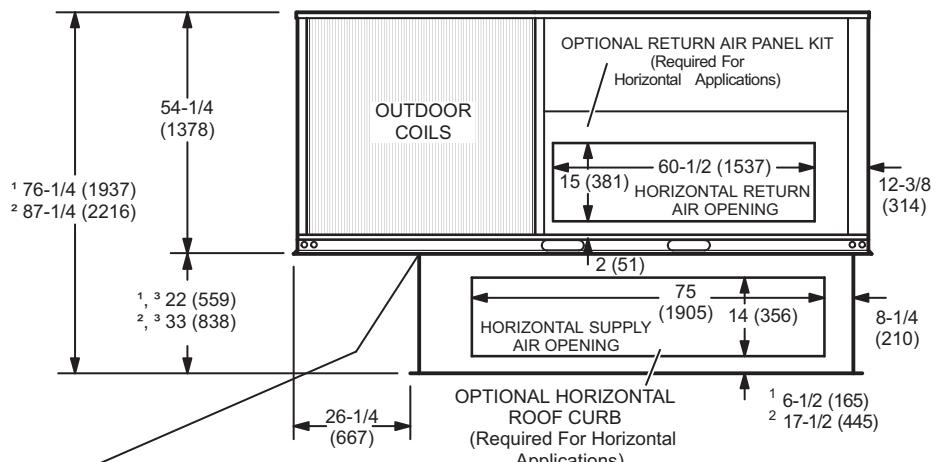
## DIMENSIONS - ACCESSORIES

### HORIZONTAL ROOF CURBS – Requires Optional Horizontal Return Air Panel Kit



<sup>1</sup> Slab Applications      <sup>2</sup> Rooftop Applications

### HORIZONTAL SUPPLY AND RETURN AIR OPENINGS WITH HORIZONTAL ROOF CURB



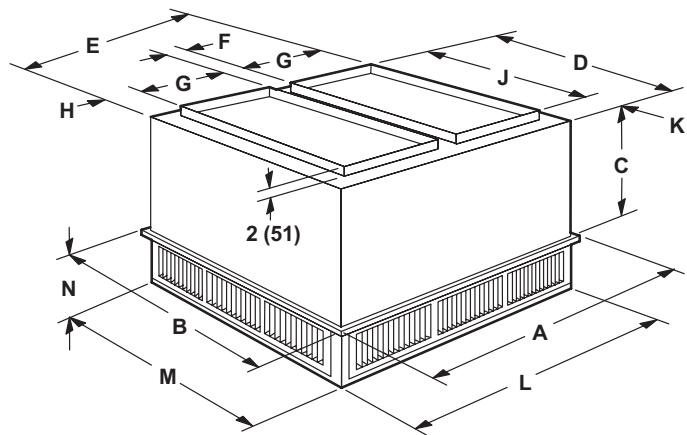
<sup>3</sup> NOTE – Top of Roof Curb extends 4 inch (102 mm) inside bottom of unit base. See Typical flashing detail.

<sup>1</sup> Slab Applications  
<sup>2</sup> Rooftop Applications

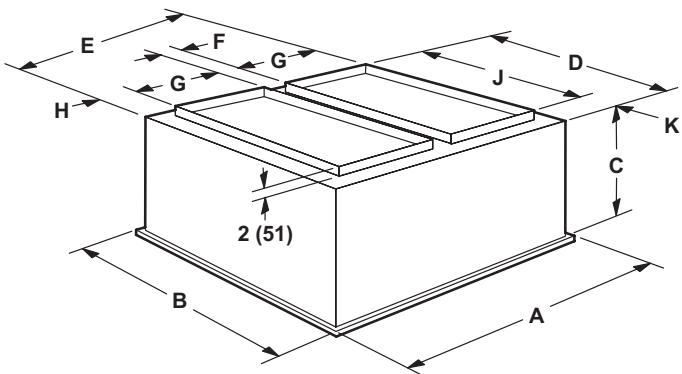
## DIMENSIONS - ACCESSORIES

### COMBINATION CEILING SUPPLY AND RETURN DIFFUSERS

#### STEP-DOWN CEILING DIFFUSER



#### FLUSH CEILING DIFFUSER



Model Number		RTD11-185S	RTD11-275
<b>A</b>	in.	47-5/8	59-5/8
	mm	1210	1514
<b>B</b>	in.	47-5/8	59-5/8
	mm	1210	1514
<b>C</b>	in.	24-5/8	30-5/8
	mm	625	778
<b>D</b>	in.	45-1/2	57-1/2
	mm	1156	1461
<b>E</b>	in.	45-1/2	57-1/2
	mm	1156	1461
<b>F</b>	in.	4-1/2	4-1/2
	mm	114	114
<b>G</b>	in.	18	24
	mm	457	610
<b>H</b>	in.	2-1/2	2-1/2
	mm	64	64
<b>J</b>	in.	36	48
	mm	914	1219
<b>K</b>	in.	4-3/4	4-3/4
	mm	121	121
<b>L</b>	in.	45-1/2	57-1/2
	mm	1156	1461
<b>M</b>	in.	45-1/2	57-1/2
	mm	1156	1461
<b>N</b>	in.	10-1/8	11-1/8
	mm	257	283
<b>Duct Size</b>	in.	18 x 36	24 x 48
	mm	457 x 914	610 x 1219

Model Number		FD11-185S	FD11-275
<b>A</b>	in.	47-5/8	59-5/8
	mm	1210	1514
<b>B</b>	in.	47-5/8	59-5/8
	mm	1210	1514
<b>C</b>	in.	29-1/4	35-1/4
	mm	743	895
<b>D</b>	in.	45	57
	mm	1143	1148
<b>E</b>	in.	45	57
	mm	1143	1448
<b>F</b>	in.	4-1/2	4-1/2
	mm	114	114
<b>G</b>	in.	18	24
	mm	457	610
<b>H</b>	in.	2-1/4	2-1/4
	mm	57	57
<b>J</b>	in.	36	48
	mm	914	1219
<b>K</b>	in.	4-1/2	4-1/2
	mm	114	114
<b>Duct Size</b>	in.	18 x 36	24 x 48
	mm	457 x 914	610 x 1219



## REVISIONS

Sections	Description of Change
Options/Accessories	High Performance Economizer information updated.



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