

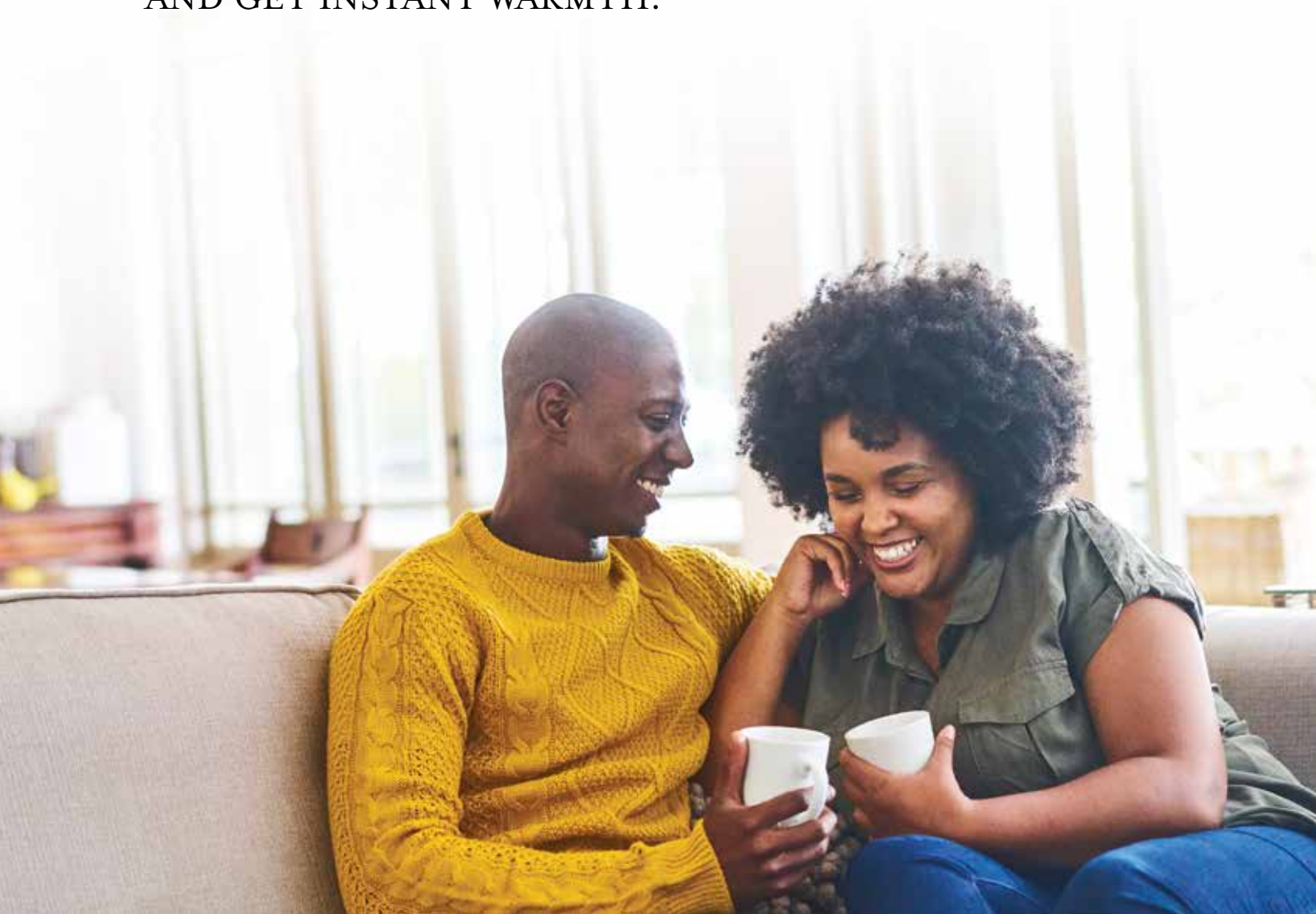


**ALLIED™**

# Gas Furnaces

80% AFUE

MAKE THE EASY CHOICE  
AND GET INSTANT WARMTH.



# Some Decisions Are Tough. This One Isn't.

When you consider an Allied™ gas furnace, quality and value are a given. You're getting peace of mind with great features and a smart design—and best of all, you get it right now.



## Efficiency ratings

Consider the AFUE (Annual Fuel Utilization Efficiency) ratings that measure how efficiently the fuel is used by the furnace. Higher numbers mean greater efficiency and lower gas bills for you.\*



## Everyday savings

The blower in a gas furnace operates all year long to circulate hot air or cold air throughout your home. Compared to a fixed-speed (PSC) blower motor, a constant torque or variable-speed blower motor can provide everyday savings on your electric bill.\*



## Is it time to replace your gas furnace?

It can be hard to decide whether to repair or replace. Here are a few things to keep in mind when you're deciding:

- **Age of the furnace** – With the average life span of furnaces being 10-12 years, it's worth considering investing in a new one, as repairs may not be worth the investment.
- **Updates** – New technology is making furnaces more efficient and easier to use and control. Rigorous run testing of each furnace in our factory helps ensure reliable performance in your home.
- **Repair costs** – Once repair costs exceed 50% of the cost of a new gas furnace, a new purchase might be in order. This is especially true if you'll be staying in your house several more years.



WHATEVER YOUR NEEDS, AN ALLIED™ FURNACE IS THE RIGHT CHOICE, RIGHT NOW.



**More comfort all year long**

- Two-stage operation adjusts heat output to help optimize comfort and efficiency
- Constant air movement reduces dust and other allergens to improve indoor air quality

Variable-speed motor keeps temperature and humidity levels perfectly controlled



**Enhanced performance that helps save you money**

- Two-stage operation adjusts its output based on the conditions inside or outside the home
- Each furnace undergoes a thorough inspection and reliability test before leaving the factory
- Proven technology designed to help fit your budget



**Reliable heating at the right price**

- Constant torque blower motor produces consistent airflow and even temperatures
- Saves up to 30% in electrical efficiency over older models with PSC blower motors

**PEACE OF MIND**

All gas furnaces are factory run-tested to help ensure reliable performance in your home. They come with a 10-year limited warranty on parts and a limited lifetime warranty on the heat exchanger.†



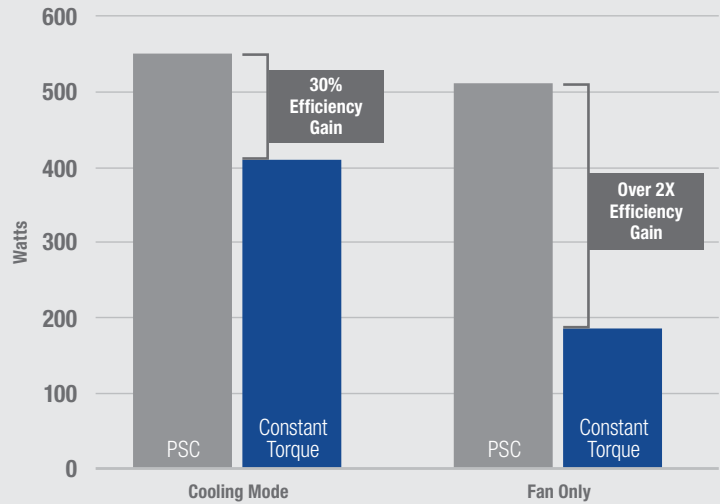
\* Actual system efficiency may vary; savings may vary depending on use, geography, lifestyle, maintenance, installation and other factors.

\*\* Low NOx (14ng/J) compliant available.

† Timely registration required (except in California, Quebec, or any other jurisdiction where registration requirements to effectuate warranties are prohibited by law). We encourage you to read the full terms and conditions at [www.alliednow.com](http://www.alliednow.com).

## BUILT-IN EFFICIENCY.

When compared to standard motors, constant torque motors operate with 25% fewer watts while operating in cooling mode and up to 75% fewer watts in fan-only mode.



## MAKE A FURNACE DECISION YOU WON'T REGRET.

When you think about everything Allied™ delivers, your decision is easy. With Allied, all your heating and cooling questions are answered. The performance and reliability you want are right here in a gas furnace that is ready to work for you.

**Allied. It's the right choice. Right now.**



[www.alliednow.com](http://www.alliednow.com)  
1.800.448.5872

Due to our policy of continuous improvement, specifications are subject to change without notice.

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California Only

Select furnaces do not meet the South Coast Air Quality Management District (SCAQMD) Rule 1111 NOx emission limit (14 ng/J) and cannot be installed in the SCAQMD.

If installed in San Joaquin Valley Air Pollution Control District (SJVAPCD) only: Select furnaces do not meet the SJVAPCD Rule 4905 NOx emission limit (14 ng/J), and thus are subject to a mitigation fee of up to \$450.