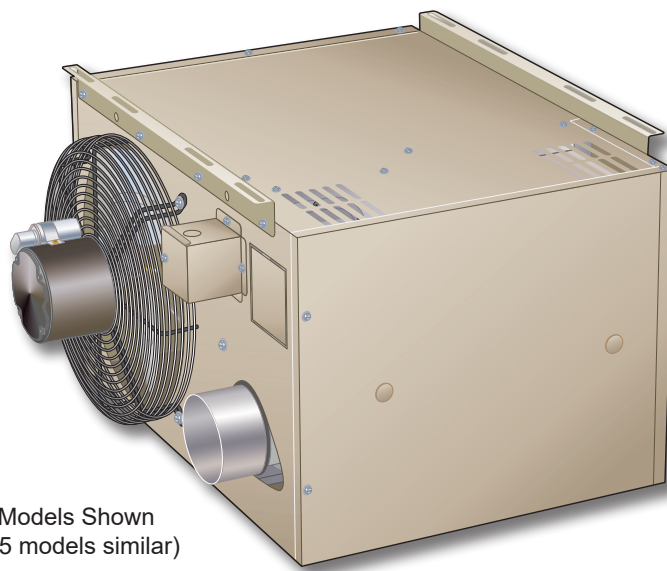




UNIT HEATERS
LF25-30-105
COMPACT UNIT HEATERS
Low Profile - Horizontal Discharge - 60Hz

**RESIDENTIAL / COMMERCIAL
PRODUCT SPECIFICATIONS**

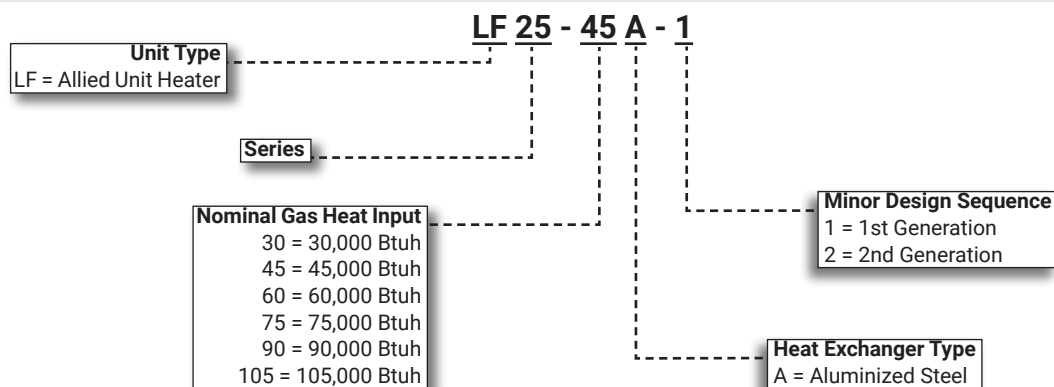
Bulletin No. 310892
November 2023
Supersedes October 2023



LF25-30-45 Models Shown
(LF25-60-105 models similar)

Steady-State Efficiency - up to 83.8%
Input - 30,000 to 105,000 Btuh

MODEL NUMBER IDENTIFICATION



CONTENTS

Approvals And Warranty	1
Dimensions - Unit	6
Electrical Data	4
Features And Benefits	2
Installation Clearances	5
Maximum Horizontal Vent Lengths	5
Model Number Identification.	1
Optional Accessories - Gas Heat	4
Optional Accessories - Must Be Ordered Separately	4
Specifications	4
Vent Kits And Accessory Drawings	7

APPROVALS AND WARRANTY

WARRANTY

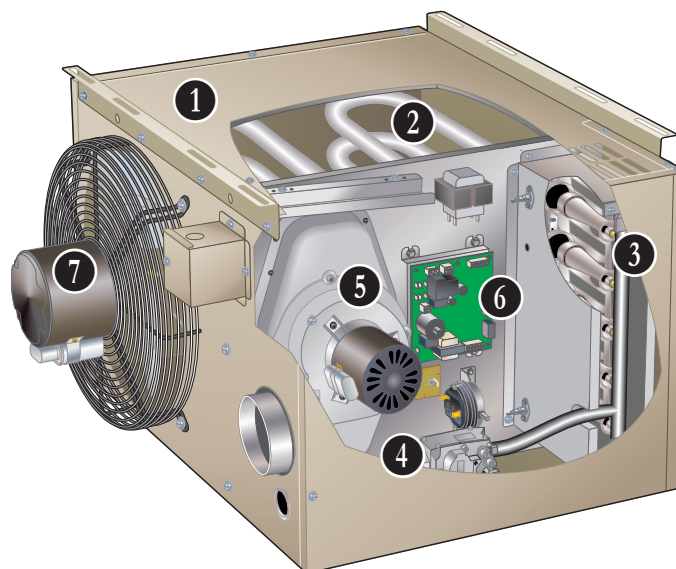
- Heat Exchanger - Aluminized steel - ten year limited
- All other covered components:
 - Five year limited - Residential installations
 - One year limited - Non-residential installations

APPROVALS

- CSA International certified
- Certified for natural or LPG/Propane gas
- Units are approved for vertical or horizontal venting

FEATURE HIGHLIGHTS

1. Heavy Gauge Steel Cabinet
2. Tubular Heat Exchanger
3. Inshot Burners
4. Gas Control Valve
5. Combustion Air Inducer
6. Combination Ignition/Fan Timer Control
7. Direct Drive fan



FEATURES AND BENEFITS

APPLICATIONS

- Horizontal unit heaters are low profile, compact in design and easy to install
- Steady State Efficiencies - Up to 83.8%
- Ideal for economical heating systems in garages and non-confined living spaces
- Shipped completely assembled with controls factory installed and wired
- Hanging brackets are shipped loose for field installation
- Test operated at the factory to ensure proper operation and dependability

NOTE - Installer must locate unit, make unit gas supply, flue, electrical connections and mount thermostat to complete job.

1 CABINET

- Constructed of pre-painted heavy gauge cold rolled steel
- Hinged, reversible door for easy access
- Adjustable louvers are furnished on cabinet for control of air flow direction
- Wiring junction box is conveniently located outside unit cabinet for easy field wiring connections
- Hanging brackets for suspending unit are furnished for field installation
- Unit may be rotated 180 degrees (top for bottom) for ease of installation of gas, electrical and flue locations

HEATING SYSTEM

2 Tubular Aluminized Steel Heat Exchanger

- Tubular heat exchanger is constructed of aluminized steel for superior resistance to corrosion and oxidation
- Curving design of heat exchanger allows complete exposure of heating surfaces to supply air stream
- Dimpled tubes with wrinkle bends allow for maximum heat transfer

- Compact design reduces space requirements in unit cabinet
- Heat exchanger has been laboratory life cycle tested

3 Inshot Burner Assembly

- Aluminized steel inshot burners provide efficient trouble free operation
- Burner venturi mixes air and gas in correct proportion for proper combustion
- Burner assembly is removable from the unit as a single component for ease of service

4 Gas Control Valve

- 24 volt redundant combination gas control valve combines manual shut off switch (On-Off), automatic electric valve (dual) and gas pressure regulation into a compact combination control

5 Combustion Air Inducer

- Prepurges heat exchanger and safely vents combustion products
- Operates only during heating cycle
- Blower motor has ball bearings and is thermally protected

Pressure Switch

- Pressure switch prevents unit operation in case of blocked flue outlet

Limit Control(s)

- Factory installed and accurately located
- Limit control has fixed temperature setting and protects heating system from abnormal operating conditions

Flame Rollout Switch

- Automatic reset switch is factory installed on the top of the burner box

FEATURES AND BENEFITS

HEATING SYSTEM (continued)

Optional Accessories

Natural Gas to LPG/Propane Conversion Kit

- Required for field changeover from natural gas to LPG/Propane

NOTE - See Optional Accessories - Gas Heat for proper kit selection at different elevations.

High Altitude Conversion Kit - Natural Gas

- Required on all units for proper unit operation at altitudes from 5001 to 10,000 ft. (US) and 7501 to 10,000 ft. (Canada)

High Altitude Pressure Switch Kit

- Required for proper unit operation at various elevations

CONTROLS

6 Combination Direct Spark Ignition/Fan Timer Control

- Electronic direct spark ignition control provides positive and safe main burner ignition
- Spark is intermittent and occurs only when required
- Separate electronic flame sensor control assures safe and reliable operation
- Should loss of flame occur, flame sensor controls will initiate 5 attempts at re-ignition before locking out unit operation
- Control board contains all necessary controls and relays to operate unit
- Includes: Fan timer control - fan on 30 seconds (fixed), fan off 150 seconds (fixed), terminal strip plug for thermostat connections, diagnostic LED for troubleshooting
- Direct plug-in wiring harness

Transformer

- 120V/24V transformer furnished as standard

Optional Accessories

Remote Diagnostic LED Kit

- Allows for remote status updates and diagnosis of the unit

VENTING

- Units may be vented horizontally or vertically
- **Residential Vertical Venting** - Units are approved for installation when vented in compliance with the latest edition of the National Fuel Gas Code (NFPA 54 / ANSI Z223.1) in the USA and with CSA-B149.1 codes in Canada
- **Residential Horizontal Venting** - Units are approved for residential installation only with UL listed, Cat III stainless steel vent kits
- **Commercial Vertical Venting** - Units are approved for installation with single wall metal vent pipe
- **Commercial Horizontal Venting** - Units are approved for single-wall metal vent pipe or optional UL listed, Cat III stainless steel vent kits

NOTE - See installation instructions for detailed venting requirements.

Optional Accessories

Horizontal Vent Kits

- UL listed, Cat III stainless steel vent kits are required for horizontal venting
- Available for upward or downward slope
- Vent kits snap together
- Kits include unit transition, vent termination and wall thimble
- Upward slope vent kits have a drain connection
- Provisions for hanging must be field supplied
- Optional 45° or 90° elbow available for ease of vent connection
- Straight pipe sections in various lengths are available

NOTE - See Horizontal Vent Kits / Elbow table for Horizontal Vent Kits and accessories on Page 5.

NOTE - See drawings for additional information.

Vent Adaptor Kits

- Mounting Plate Kit - Required for 4 inch to 3 inch vent pipe applications
- Vent Adaptor Kits (Upslope and Downslope) for 4 inch unit flue pipe to 3 inch Category III vent pipe

7 DIRECT DRIVE FAN

- Efficient and quiet operating direct drive propeller type fan
- Permanently lubricated fan motor

SPECIFICATIONS

		Model No.	LF25-30A	LF25-45A	LF25-60A	LF25-75A	LF25-90A	LF25-105A
Gas Heating Performance	Heating Capacity Input Btuh		30,000	45,000	60,000	75,000	90,000	105,000
	Heating Capacity Output Btuh - Natural		25,020	37,665	50,220	62,550	75,420	87,675
	Steady State Efficiency - Natural		83.4%	83.7%	83.7%	83.4%	83.8%	83.5%
	Temperature rise - °F		37	52	47	56	43	54
Connections in.	Flue size (round)		4	4	4	4	4	4
	Gas Piping Size - in.		1/2	1/2	1/2	1/2	1/2	1/2
Fan Data	Number of fans		1	1	1	1	1	1
	Fan Diameter - in.		10	10	14	14	16	16
	Number of blades		4	4	4	4	4	4
	Motor Output - hp		1/25	1/25	1/15	1/15	1/10	1/10
	rpm		1550	1550	1075	1075	1075	1075
	Air Volume - cfm		625	665	1000	1050	1600	1500
Air throw at 8 ft. mounting height - ft.			27	29	34	41	46	43
Weight Data	Net Weight - lbs. (kg)		55 (25)	60 (27)	85 (39)	90 (41)	115 (52)	120 (54)
	Shipping Weight - lbs. (kg)		60 (27)	65 (29)	90 (41)	95 (43)	120 (54)	125 (57)

ELECTRICAL DATA

Voltage		115 volts - 60 hertz - 1 phase					
Fan motor full load amps		2.0	2.0	2.0	2.0	3.0	3.0
Maximum overcurrent protection (MOCP)		15	15	15	15	15	15

OPTIONAL ACCESSORIES - MUST BE ORDERED SEPARATELY

Remote Diagnostic LED Kit	22C99	22C99	22C99	22C99	22C99	22C99	22C99
---------------------------	-------	-------	-------	-------	-------	-------	-------

OPTIONAL ACCESSORIES - GAS HEAT

NATURAL GAS TO LPG/PROPANE CONVERSION KITS

US		CANADA	
0 - 5000 ft.	18L11	0 - 7500 ft.	18L11
5001- 8000 ft.	19A10	7501- 9500 ft.	19A12
8001 - 10,000 ft.	19A11		

HIGH ALTITUDE CONVERSION KITS - NATURAL GAS

US		CANADA	
5001 - 7000 ft.	19A17	7501 - 9500 ft.	19A17
7001 - 10,000 ft.	19A18		

HIGH ALTITUDE PRESSURE SWITCH KITS

Model No.	LF25-30A	LF25-45A	LF25-60A	LF25-75A	Model No.	LF25-90A	LF25-105A
0-3000 ft.	Factory	Factory	Factory	Factory	0-2000 ft.	Factory	Factory
3000-5000 ft.	Factory	Factory	Factory	22K44	2001-4000 ft.	22K44	Factory
5001-6000 ft.	Factory	Factory	22L26	22K44	4001-6000 ft.	22L26	22K44
6001-9000 ft.	22L27	22L27	22L26	22L27	6001-7000 ft.	22L27	22K44
9001-10,000 ft.	22L27	22L27	22L28	22L27	7001-10,000 ft.	22L27	22L27

HORIZONTAL VENT KITS AND ELBOWS

REQUIRED FOR RESIDENTIAL HORIZONTAL VENTING APPLICATIONS

Unit Heater Model No.	Vent Diameter (in.)	Upslope Vent Kit Catalog No.	Downslope Vent Kit Catalog No.	45° Elbow Catalog No.	90° Elbow Catalog No.	¹ Minimum Vent Length (ft.)
LF25-30A, LF25-45A LF25-60A, LF25-75A LF25-90A, LF25-105A	4	75W63	75W67	87W80 (Optional)	75W71 (Optional)	5

¹ Length does not include termination (or elbow if used).

STRAIGHT VENT PIPE - FOR HORIZONTAL VENTING

Unit Heater	Vent Diameter (in.)	Length (in.)	Catalog No.
LF25-30A, LF25-45A LF25-60A, LF25-75A LF25-90A, LF25-105A	4	6	75W77
	4	12	75W78
	4	36	75W79

VENT ADAPTOR KITS (FOR RETRO-FIT INSTALLATIONS)

Unit Heater	Description	Catalog No.
LF25-45A	Combustion Air Inducer Mounting Plate Kit (required for 4 inch to 3 inch vent pipe applications)	19U97
LF25-30A LF25-45A	Vent Adaptor Kit (Upslope) - 4 inch unit flue pipe to 3 inch Category III vent pipe	19V95
	Vent Adaptor Kit (Downslope) - 4 inch unit flue pipe to 3 inch Category III vent pipe	19V96

INSTALLATION CLEARANCES

	in.	mm
Top	1	25
Side opposite control box/access panel	1	25
Control Box/Access Panel Side	24	610
Back	18	457
Bottom	1	1
¹ Flue	6	152

See Installation Instructions for further installation considerations.

¹ Single-Wall vent clearance. Type B Double-Wall vent clearance is in accordance with the manufacturer's listing.

MAXIMUM MOUNTING HEIGHT

LF25-30-45-60-75	10 ft.	3 m
LF25-90-105	12 ft.	3.7 m

MAXIMUM HORIZONTAL VENT LENGTHS

No. of Elbows	Maximum Length (feet) of Straight Vent Pipe
1	25
2	20
3	15
4	10
5	5

NOTES - Minimum horizontal vent length is 5 ft.

Horizontal venting requires the use of a UL listed, Cat III Horizontal Vent Kit and Vent Pipe.

Horizontal venting must terminate in a tee.

Maximum total length of vent pipe must not exceed 30 ft.

One elbow is equivalent to 5 ft. of vent pipe.

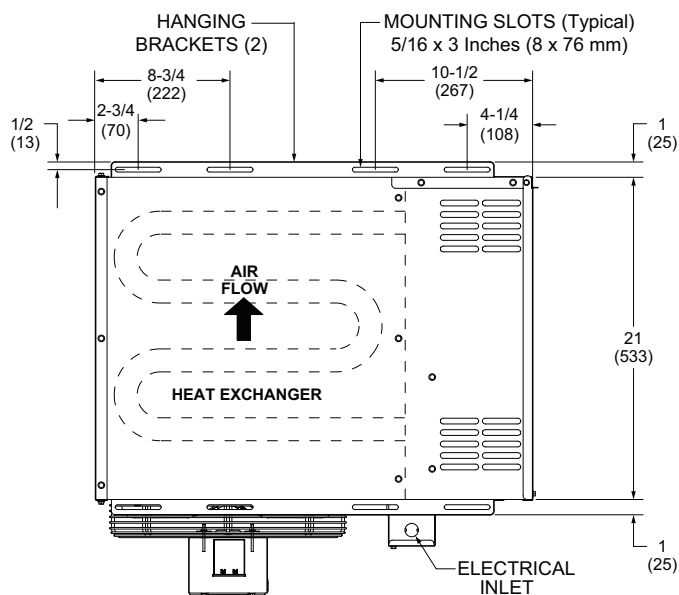
Residential Vertical Venting - Units are approved for installation when vented in compliance with the latest edition of the National Fuel Gas Code (NFPA 54 / ANSI Z223.1) in the USA and with CSA-B149.1 codes in Canada

Residential Horizontal Venting - Units are approved for residential installation only with UL listed, Cat III stainless steel vent kits

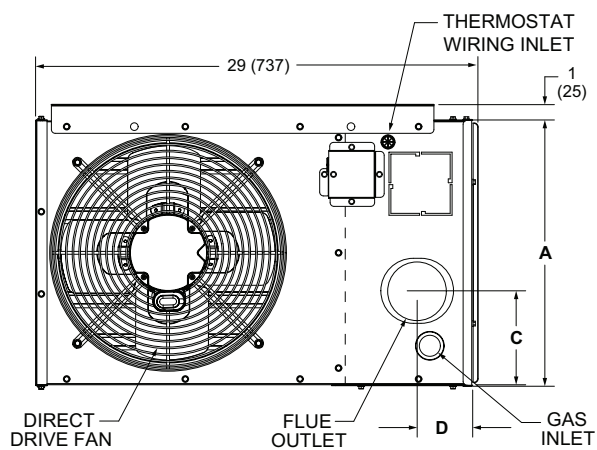
Commercial Vertical Venting - Units are approved for installation with single wall metal vent pipe

Commercial Horizontal Venting - Units are approved for single-wall metal vent pipe or optional UL listed, Cat III stainless steel vent kits

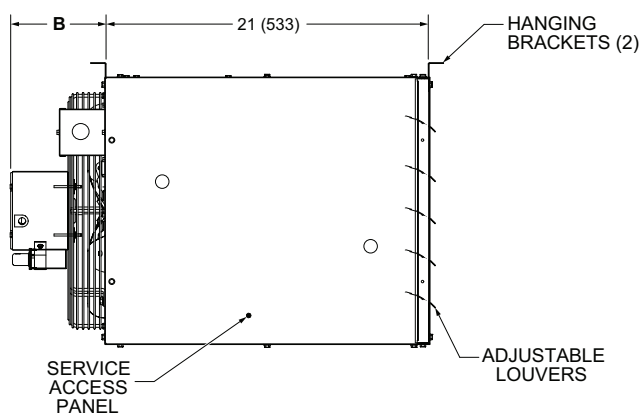
DIMENSIONS - UNIT



TOP VIEW



BACK VIEW

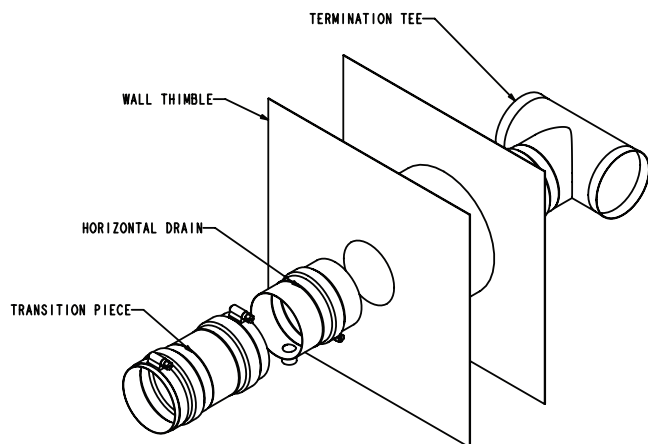


SIDE VIEW

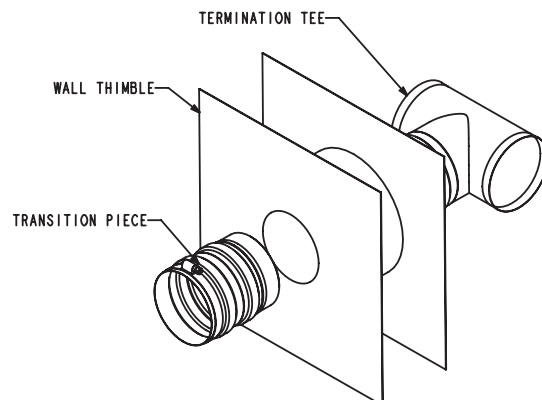
Model No.	A		B		C		D	
	in.	mm	in.	mm	in.	mm	in.	mm
LF25-30A LF25-45A	12-3/8	314	6-1/2	165	4	102	6	152
LF25-60A LF25-75A	17-1/2	445	6-1/4	159	6-1/8	156	3-5/8	92
LF25-90A LF25-105A	23	584	7-7/8	200	9-1/8	232	3-5/8	92

VENT KITS AND ACCESSORY DRAWINGS

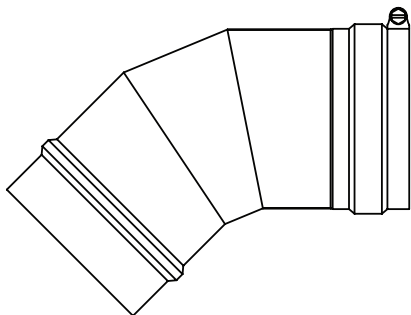
HORIZONTAL VENT KITS (UPSLOPE)



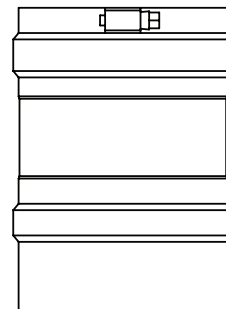
HORIZONTAL VENT KITS (DOWNSLOPE)



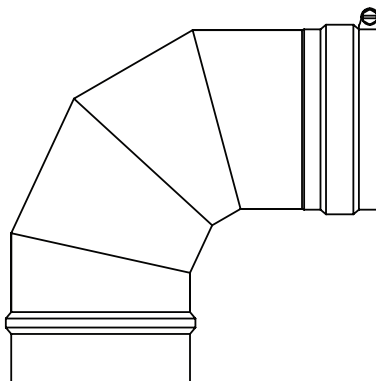
45° ELBOW (Typical)



STRAIGHT PIPE (Typical)



90° ELBOW (Typical)



REVISIONS

Sections	Description of Change
Specifications	Updated Temperature Rise and Air Volume data for 75 and 105 models



Visit us at www.allied-commercial.com

For the latest technical information, visit us at www.allied-commercial.com

Contact us at 1-800-448-5872

NOTE - Due to Allied Commercial ongoing commitment to quality, Specifications, Ratings and Dimensions subject to change without notice and without incurring liability. Improper installation, adjustment, alteration, service or maintenance can cause property damage or personal injury. Installation and service must be performed by a qualified installer and servicing agency.

©2023 Allied Air Enterprises LLC, a Lennox International Inc. Company