AIR CONDITIONERS

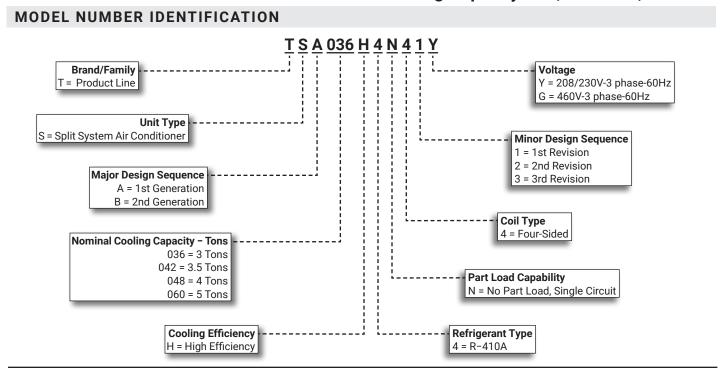


TSA Split System Units High Efficiency - R-410A - Three-Phase - 60 Hz

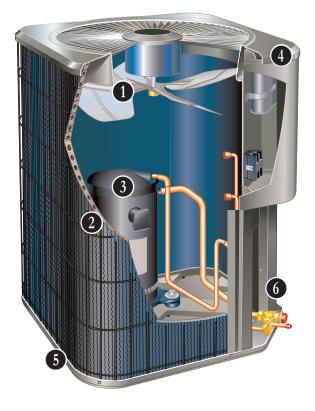
COMMERCIAL PRODUCT SPECIFICATIONS Bulletin No. 310837 November 2020 Supersedes May 2020



SEER up to 16.00 3 to 5 Tons Cooling Capacity - 31,000 to 59,000 Btuh



- 1. Outdoor Coil Fan
- 2. Copper Tube/Enhanced Fin Coil
- 3. Scroll Compressor
- 4. Heavy Gauge Steel Cabinet
- 5. Corrosion Resistant Base
- 6. Refrigerant Line Connections and Access



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APPROVALS AND WARRANTY

APPROVALS

- AHRI Standard 210/240 certified
- AHRI Certified system match-ups, visit www.ahridirectory.org
- Sound rated to AHRI Standard 270-2008 test conditions
- Tested in an environmental test room
- Rated According to U.S. Department of Energy (DOE) test procedures
- Unit and components ETL, NEC and CEC bonded for grounding to meet safety standards for servicing
- ETL certified (U.S. and Canada)
- ISO 9001 Registered Manufacturing Quality System

WARRANTY

- Compressor:
 - Limited five years in non-residential installations
- · All other covered components:
 - · Limited one year in non-residential installations

NOTE - Refer to Limited Warranty certificate included with unit for specific details.

FEATURES

APPLICATIONS

- 3 through 5 tons
- Three-phase power supply
- Sound levels as low as 76 dBA
- Vertical air discharge
- Applicable to indoor air handlers or gas furnaces with indoor add-on coils
- · Shipped completely factory assembled, piped and wired
- Factory test operated

REFRIGERATION SYSTEM

R-410A Refrigerant

- Non-chlorine, ozone friendly
- Unit is factory pre-charged

Outdoor Coil Fan

- Direct drive fan
- Vertical air discharge
- Louvered steel top fan guard
- Totally enclosed fan motor
- Rain shield
- Ball bearings
- Inherently protected

High Capacity Liquid Line Drier

- Factory installed in the liquid line
- Drier traps moisture or dirt
- 100% molecular-sieve, bead type

High Pressure Switch

- · Protects the system from high pressure conditions
- Automatic reset

Low Pressure Switch

- Shuts off unit if suction pressure falls below setting
- Loss of charge and freeze-up protection
- Automatic reset

2 Copper Tube/Enhanced Fin Coil

- Ripple-edged aluminum fins
- Copper tube construction
- · Lanced fins for maximum fin surface exposure
- · Fin collars grip tubing for maximum contact area
- · Flared shoulder tubing connections
- · Silver soldering construction.
- · Factory tested under high pressure
- · Entire coil is accessible for cleaning.
- · PVC coated steel wire coil guard furnished

Optional Accessories

Expansion Valve Kits

- · Field installed on certain indoor units
- See TXV Usage table
- Chatleff-style fitting

Refrigerant Line Kits

- Refrigerant lines are shipped refrigeration clean
- Lines are cleaned, dried, pressurized and sealed at factory
- Suction line fully insulated
- · Lines are stubbed at both ends
- **NOTE** Not available for 060 models. Must be field fabricated.

FEATURES

COMPRESSOR

Scroll Compressor

- High efficiency with uniform suction flow
- Constant discharge flow, high volumetric efficiency and quiet operation
- Low gas pulses during compression reduces operational sound levels
- Compressor motor is internally protected from excessive current and temperature
- Muffler in discharge line reduces operating sound levels
- Compressor is installed in the unit on resilient rubber mounts for vibration free operation

Scroll Compressor Operation

- Two involute spiral scrolls matched together generate a series of crescent-shaped gas pockets between them
- During compression, one scroll remains stationary while the other scroll orbits around it
- Gas is drawn into the outer pocket, the pocket is sealed as the scroll rotates
- As the spiral movement continues, gas pockets are pushed to the center of the scrolls. Volume between the pockets is simultaneously reduced
- When the pocket reaches the center, gas is now at high pressure and is forced out of a port located in the center of the fixed scrolls
- During compression, several pockets are compressed simultaneously resulting in a smooth continuous compression cycle
- Continuous flank contact, maintained by centrifugal force, minimizes gas leakage and maximizes efficiency
- Compressor is tolerant to the effects of slugging and contaminants. If this occurs, scrolls separate, allowing liquid or contaminants to be worked toward the center and discharged

Compressor Crankcase Heater

• Protects against refrigerant migration that can occur during low ambient operation

Optional Accessories

Compressor Sound Cover

- A reinforced vinyl compressor cover containing a 1-1/2 inch thick batt of fiberglass insulation.
- All open edges are sealed with a one-inch wide hook and loop fastening tape.

CABINET

- Heavy gauge steel cabinet
 - Five station metal wash process
 - Powder paint finish for superior rust and corrosion protection
 - Control box is conveniently located with all controls factory wired
 - Corner patch plate allows compressor access
 - Drainage holes provided in base section

Unit Base

Durable zinc-coated base section resists rust and corrosion

6 Refrigerant Line Connections, Electrical Inlets, Service Valves

- Sweat connection suction and liquid lines
- · Located on corner of unit cabinet
- Suction valve can be fully shut off, while liquid valve may be front seated to manage refrigerant charge while servicing system
- Refrigerant line connections and field wiring inlets are located in one central area of cabinet for easy access
- See dimension drawing

Optional Accessories

Hail Guards

- Heavy-gauge steel construction
- · Painted to match cabinet
- Surrounds unit on all four sides
- Prevent damage to the coil

Unit Stand-Off Kit

- Black high density polyethylene feet
- Raises unit off mounting surface
- Four feet furnished per order number



FEATURES

CONTROLS

Optional Accessories

Compressor Low Ambient Cut-Off Switch

- Non-adjustable switch (low ambient cut-out)
- Prevents compressor operation when outdoor temperature is below 35°F

Compressor Time-Off Control

- Kit prevents compressor short-cycling
- Allows time for suction and discharge pressure to equalize
- Permits compressor start-up in an unloaded condition
- Automatic reset
- Five minute delay between compressor shut-off and start-up

Indoor Blower Off Delay Relay Kit

· Delays indoor blower-off time during the cooling cycle

Low Ambient Kit

- Heat pump can operate in the cooling mode down to 45°F outdoor air temperature without additional controls
- Two low ambient control options are available for field installation:
- 1. Low Ambient Control Kit (30°F)
- 2. Low Ambient Control (0°F) Requires Speed Control and Weatherproof Kit (ordered separately). Available for 208/230V models only.
- **NOTE** Freezestat should be installed on compressors equipped with a low ambient kit.

Freezestat

- Installs on or near the vapor line of the indoor coil or on the suction line
- Senses suction line temperature and cycles the compressor off when suction line temperature falls below it's setpoint
- Opens at 29°F and closes at 58°F

Thermostat

• For thermostat options, see Optional Conventional Temperature Control Systems on page 10

SPECIFICAT	IONS									
General	М	odel No.	TSA03	86H4	TSA04	2H4	TSA04	48H4	TSA06	0H4
Data	Nominal	Nominal Tonnage 3		3.5	3.5		4		5	
Connections	Liquid line	uid line o.d in. 3/8			3/8		3/8		3/8	
(sweat)	Suction line	7/8		7/8		7/8		1-1/8		
¹ Refrigerant (R-410A) furnished			6 lbs. 1	1 oz.	8 lbs. 10 oz.		10 lbs. 0 oz.		12 lbs. 0 oz.	
Outdoor	Net face area	Outer coil	21.00		16.33		21.00		22.00	
Coil	sq. ft.	Inner coil		-	15.7	71	20.2	25	21.3	33
	Tube dian	neter - in.	5/1	6	5/1	6	5/1	6	5/1	6
	Numbe	er of rows	1		2		2		2	
	Fins	per inch	26	6	22)	22	2	22	
Outdoor	Dian	neter - in.	22	2	22		22	2	26	
Fan	Number	of blades	3		4		4		4	
		Motor hp	1/6	3	1/4	1	1/4	1	1/3	3
		Cfm	316	60	350	0	360	00	440	0
		Rpm	85	0	825		825		825	
		Watts	21	5	31	0	31	0	310	
Shipping Data - I	bs. 1 package		16	4	198	8	221		238	
ELECTRICA	L DATA									
	Line voltage data - 60	Hz - 3ph	208/230V	460V	208/230V	460V	208/230V	460V	208/230V	460V
² Max	kimum overcurrent protectio	n (amps)	20	15	30	15	30	15	35	15
	³ Minimum circuit	ampacity	12.35	7.65	18.2	8.5	18.8	8.8	21.8	10.7
Compressor	Rated Ic	ad amps	9.0	5.64	13.2	6	13.7	6.2	16	7.8
	Locked ro	tor amps	71	38	88	44	83	41	110	52
	Pov	ver factor	.85	.84	.83	.81	.90	.92	.90	.91
Condenser	Full Ic	ad amps	1.1	0.6	1.7	1.0	1.7	1.0	1.8	1.0
Fan Motor	Locked ro	tor amps	2.1	1.1	3.1	2.3	3.1	2.3	2.9	2.0
OPTIONAL	ACCESSORIES - OR	DER S	EPARAT	ELY						
Compressor Low	Ambient Cut-Off Switch	45F08			•		•		•	
Compressor Sou	ind Cover	18J42	•		•		•		•	
Compressor Tim	e-Off Control	47J27	•		•		•		•	
Freezestat	3/8 in. tubing	93G35	•		•		•		•	
	5/8 in. tubing	50A93	•		•		•		•	
Hail Guards	28 x 28 x 36 in.	14X14	•				•			
	28 x 28 x 28 in.	14X16			•					
	32 x 32 x 32 in.	14X24							•	
Indoor Blower Off Delay Relay 58M81				•		•		•		
⁴ Low Ambient Kit (Fan Cycling) (30°F) 34M72					•		•		•	
⁴ Low Ambient Control (0°F) 208/230V only	Speed Control Weatherproof Kit	X5867 56N41	•		•		•		•	
Refrigerant Line Sets					•		•			
		Fabricate							•	
Unit Stand-Off Ki		94J45	•		•		•		•	
	perating range are plus 10% and m				1		1		L	

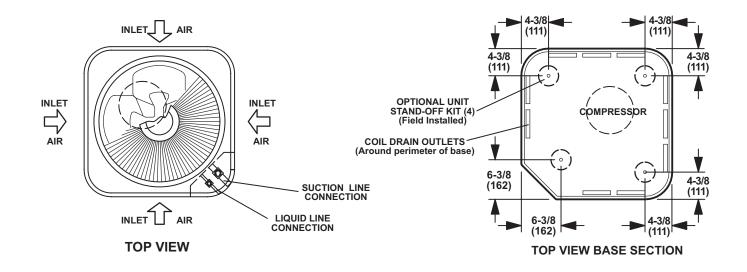
NOTE - Extremes of operating range are plus 10% and minus 5% of line voltage.

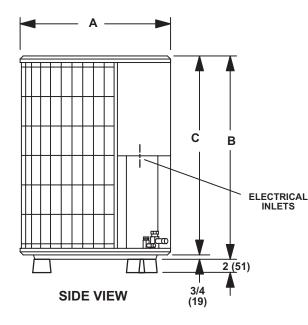
¹ Refrigerant charge sufficient for 15 ft. length of refrigerant lines. For longer line set requirements see the Installation Instructions for information about line set length and additional refrigerant charge required.

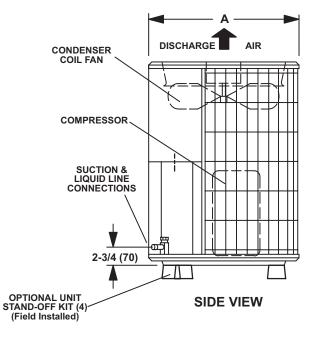
² HACR type circuit breaker or fuse.

³ Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.

⁴ Freezestat is recommended with Low Ambient Control.

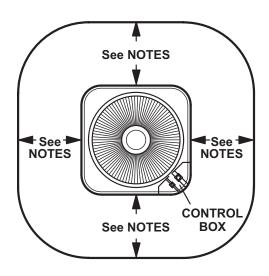






Madal Na	4	4	E	3	С		
Model No.	inches	mm	inches	mm	inches	mm	
TSA036H4	28-1/4	718	37-1/4	946	36-1/2	927	
TSA042H4	28-1/4	718	29-1/4	743	28-1/2	724	
TSA048H4	28-1/4	718	37-1/4	946	36-1/2	927	
TSA060H4	32-1/4	817	33-1/4	845	32-1/2	826	

INSTALLATION CLEARANCES



NOTES:

Service clearance of 30 in. (762 mm) must be maintained on one of the sides adjacent to the control box.

Clearance to one of the other three sides must be 36 in. (914 mm)

Clearance to one of the remaining two sides may be 12 in. (305 mm) and the final side may be 6 in. (152 mm).

A clearance of 24 in. must be maintained between two units.

48 in. (1219 mm) clearance required on top of unit.

SOUND DATA

¹ Unit							¹ Sound Rating		² Estimated Sound Pressure Level at Distance From Unit (dBA at distance in ft.)				
Model	125	250	500	1000	2000	4000	8000	Number (dBA)	3	5	10	15	50
TSA036H4	73.5	75	74	72.5	67.5	62.5	56.5	76	69	64	58	55	44
TSA042H4	73.5	75.5	74.5	73.5	70.5	64	58.5	78	71	66	60	57	46
TSA048H4	76.5	74	73.5	73.5	70	62.5	58.5	78	71	66	60	57	46
TSA060H4	76.5	77.5	77.5	73.5	69	63.5	60.5	80	73	68	62	59	48

NOTE - the octave sound power data does not include tonal correction.

¹ Tested according to AHRI Standard 270-2008 test conditions.

² Estimated sound pressure level at distance based on AHRI Standard 275-2010 method for equipment located on the ground, roof, or on side of building wall with no adjacent reflective surface within 9.8 feet. Sound pressure levels will increase based on changes to assumptions. For other applications, refer to AHRI Standard 275.

TXV USAGE

Use this table for C35, CH23, CH35 and CR33 Field Installed TXV Match-Ups.

Model No.	Thermal Expansion Valve (TXV)
TSA036H4	12J19
TSA042H4	12J20
TSA048H4	12J20
TSA060H4	12J20

CX35 and CHX35 coils and all Lennox air handlers are shipped with a factory installed TXV

C35 and CH35 coils - Replace the factory installed RFC orifice with the expansion valve listed.

CR33 and CH23 coils - Use the expansion valve listed.

AHRI STANDARD 210/240

Cooling or heating capacities are net values, including the effects of blower motor heat, and do not include supplementary heat. Power input is the total power input to the compressor(s) and fan(s), plus any controls and other items required as part of the system for normal operation.

Units which do not have an indoor air-circulating blower furnished as part of the model, i.e., split system with indoor coil only, is established by subtracting from the total cooling capacity 1250 Btu/h per 1,000 cfm, and by adding the same amount to the heating capacity. Total power input for both heating and cooling is increased by 365 W per 1,000 cfm of indoor air circulated.

TXV SUBSTITUTION

A general guide for replacing the factory installed TXV if the indoor unit (coil/air handler) is larger or smaller than the outdoor unit.

Outdo	or Unit	Indoo	r Unit	TXV	TXV
Size	Tons	Size	Tons	Furnished	Replacement
036	3	24	2	12J18	12J19
036	3	30	2.5	12J18	12J19
042	3.5	24	2	12J18	12J20
042	3.5	30	2.5	12J18	12J20
042	3.5	30/36	3	12J19	12J20
042	3.5	36	3	12J19	12J20
048	4	30/36	2.5/3	12J19	12J20
048	4	36	3	12J19	12J20

TXV Ranges:

12J18 - 1.5 to 2.5 ton systems - Use on 2.5 ton (030) and lower systems.

12J19 - 3 ton systems - Use down to 2 ton (024) systems.

12J20 - 3.5 to 5 ton systems - Use down to 3 ton (036) systems.

REVISIONS				
Sections	Description of Change			
TXV Substitution	Updated.			







Visit us at <u>www.allied-commercial.com</u> For the latest technical information, visit us at <u>www.allied-commercial.com</u> Contact us at 1-800-448-5872

NOTE - Due to Allied Commercial ongoing commitment to quality, Specifications, Ratings and Dimensions subject to change without notice and without incurring liability. Improper installation, adjustment, alteration, service or maintenance can cause property damage or personal injury. Installation and service must be performed by a qualified installer and servicing agency.