

# INSTALLATION INSTRUCTIONS

## 4SCU16LS SERIES

### Two-Stage Split System Air Conditioner

**This manual must be left with the homeowner for future reference.**



This is a safety alert symbol and should never be ignored. When you see this symbol on labels or in manuals, be alert to the potential for personal injury or death.

#### **WARNING**

Installation and servicing of air conditioning equipment can be hazardous due to internal refrigerant pressure and live electrical components. Only trained and qualified service personnel should install or service this equipment. Installation and service performed by unqualified persons can result in property damage, personal injury, or death.

#### **WARNING**

##### **ELECTRICAL SHOCK HAZARD!**



Risk of electrical shock. Disconnect all remote power supplies before installing or servicing any portion of the system. Failure to disconnect power supplies can result in property damage, personal injury, or death.

#### **WARNING**

Sharp metal edges can cause injury. When installing the unit, use care to avoid sharp edges.

Manufactured By  
**Allied Air Enterprises LLC**  
 A Lennox International, Inc. Company  
 215 Metropolitan Drive  
 West Columbia, SC 29170

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#### General

Read this entire instruction manual, as well as the instructions supplied in separate equipment, before starting the installation. Observe and follow all warnings, cautions, instructional labels, and tags. Failure to comply with these instructions could result in an unsafe condition and/or premature component failure.

These instructions are intended as a general guide only for use by qualified personnel and do not supersede any national or local codes in any way. The installation must comply with all provincial, state, and local codes as well as the National Electrical Code (U.S.) or Canadian Electrical Code (Canada). Compliance should be determined prior to installation.



(P) 507607-03

**Save these instructions for future reference**

This unit uses R-410A, which is an ozone-friendly HFC refrigerant. The unit must be installed with a matching indoor coil and line set. A filter drier approved for use with R-410A is installed in the unit.

When servicing or repairing HVAC components, ensure the fasteners are appropriately tightened. Table 1 shows torque values for fasteners.

Fastener	Torque
Stem Caps	8 ft. lbs.
Service Port Caps	8 ft. lbs.
Sheet Metal Screws	16 in. lbs.
#8 Machine Screws	16 in. lbs.
#10 Machine Screws	28 in. lbs.
Compressor Bolts	90 in. lbs.

**Table 1. Torque Table**

### Inspection of Shipment

Upon receipt of equipment, carefully inspect it for possible shipping damage. If damage is found, it should be noted on the carrier's freight bill. Take special care to examine the unit inside the carton if the carton is damaged. Any concealed damage discovered should be reported to the last carrier immediately, preferably in writing, and should include a request for inspection by the carrier's agent.

If any damages are discovered and reported to the carrier **DO NOT INSTALL THE UNIT**, as claim may be denied.

Check the unit rating plate to confirm specifications are as ordered.

### Safety Precautions

Follow all safety codes. Wear safety glasses and work gloves. Use quenching cloth for brazing operations. Have fire extinguisher available. Read these instructions thoroughly and follow all warning or cautions attached to the unit.

1. Always wear proper personal protection equipment.
2. Always disconnect electrical power before removing panel or servicing equipment.
3. Keep hands and clothing away from moving parts.
4. Handle refrigerant with caution; refer to proper MSDS from refrigerant supplier.
5. Use care when lifting, avoid contact with sharp edges.

## Installation

**NOTE:** *In some cases, noise in the living area has been traced to gas pulsations from improper installation of equipment.*

- Locate unit away from windows, patios, decks, etc. where unit operation sounds may disturb customer.
- Leave some slack between structure and unit to absorb vibration.
- Place a sound-absorbing material, such as Isomode, under the unit if it will be installed in a location or position that will transmit sound or vibration to the living area or adjacent buildings.
- In heavy snow areas, do not locate the unit where drifting snow will occur. The unit base should be elevated above the depth of average snows.

**NOTE:** *Elevation of the unit may be accomplished by constructing a frame using suitable materials. If a support frame is constructed, it must not block drain holes in unit base.*

- When installed in areas where low ambient temperatures exist, locate unit so winter prevailing winds do not blow directly into outdoor coil.
- Locate unit away from overhanging roof lines which would allow water or ice to drop on, or in front of, coil or into unit.

When outdoor unit is connected to factory-approved indoor unit, outdoor unit contains system refrigerant charge for operation with matching indoor unit when connected by 15 ft. of field-supplied tubing. For proper unit operation, check refrigerant charge using charging information located on control box cover.

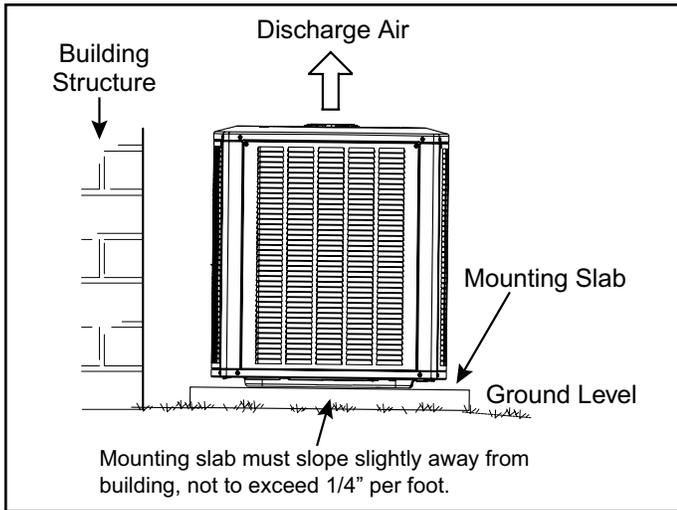
### Outdoor Section

Zoning ordinances may govern the minimum distance the condensing unit can be installed from the property line.

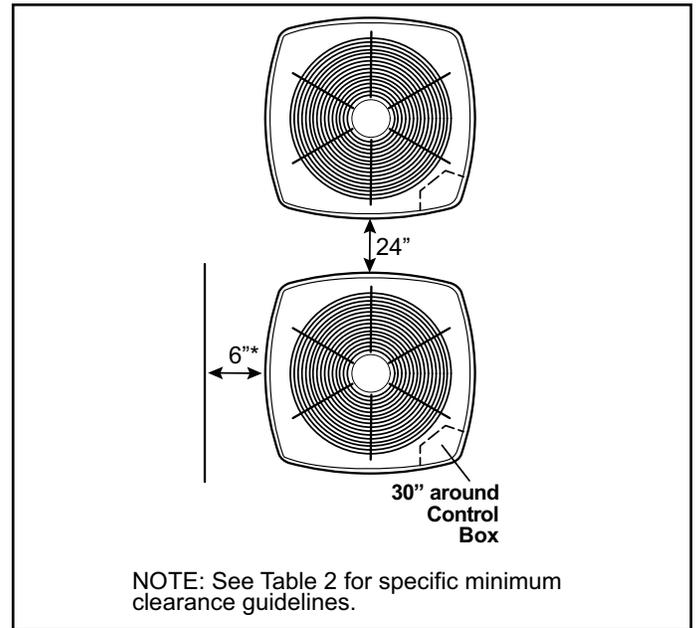
### Install on a Solid, Level Mounting Pad

The outdoor section is to be installed on a solid foundation. This foundation should extend a minimum of 2" (inches) beyond the sides of the outdoor section. To reduce the possibility of noise transmission, the foundation slab should NOT be in contact with or be an integral part of the building foundation. See Figure 1.

If conditions or local codes require the unit be attached to pad or mounting frame, tie down bolts should be used and secured to unit base pan.



**Figure 1. Slab Mounting**



**Figure 2.**

**Elevate Unit**

**⚠ CAUTION**

Accumulation of water and ice in base pan may cause equipment damage.

Elevate unit per local climate and code requirements to provide clearance above estimated snowfall level and ensure adequate drainage of unit. Use snow stand in areas where prolonged freezing temperatures are encountered.

If conditions or local codes require the unit be attached to pad or mounting frame, tie down bolts should be used and fastened through knockouts provided in unit base pan.

**Clearance Requirements**

When installing, allow sufficient space for airflow clearance, wiring, refrigerant piping, and service. For proper airflow, quiet operation and maximum efficiency. Position so water, snow, or ice from roof or eaves cannot fall directly on unit. Refer to Table 2 for installation clearances.

Location	Minimum Clearance
Service box	30"
Top of unit*	48"
Between units	24"
Against wall	6"

\* Maximum soffit overhang is 36".  
**NOTE:** At least one side should be unobstructed by a wall or other barrier.

**Table 2. Clearances**

**DO LOCATE THE UNIT:**

- With proper clearances on sides and top of unit
- On a solid, level foundation or pad (unit must be level to within  $\pm 1/4$  in./ft. per compressor manufacturer specifications)
- To minimize refrigerant line lengths

**DO NOT LOCATE THE UNIT:**

- On brick, concrete blocks or unstable surfaces
- Near clothes dryer exhaust vents where debris accumulates
- Near sleeping area or near windows
- Under eaves where water, snow or ice can fall directly on the unit
- With clearance less than 2 ft. from a second unit
- With clearance less than 4 ft. on top of unit

**Rooftop Installations**

Install unit at a minimum of 6" above surface of the roof to avoid ice buildup around the unit. Locate the unit above a load bearing wall or area of the roof that can adequately support the unit. Consult local codes for rooftop applications.

If unit cannot be mounted away from prevailing winds, a wind barrier should be constructed. Due to variation in installation applications, size and locate barrier according to the best judgment of the installer.

## Refrigeration Piping

- Use only refrigerant grade copper tubes.
- Split systems may be installed with up to 50 feet of line set (no more than 20 feet vertical) without special consideration (see long line set guidelines).
- Ensure that vapor and liquid tube diameters are appropriate to capacity of unit.
- Run refrigerant tubes as directly as possible by avoiding unnecessary turns and bends.
- When passing refrigerant tubes through the wall, seal opening with RTV or other silicon-based caulk.
- Avoid direct tubing contact with water pipes, duct work, floor joists, wall studs, floors, walls, and any structure.
- Do not suspend refrigerant tubing from joists and studs with a rigid wire or strap that comes in direct contact with tubing.
- Ensure that tubing insulation is pliable and completely surrounds vapor tube.

It is important that no tubing be cut or seals broken until you are ready to actually make connections to the evaporator and to the condenser section. DO NOT remove rubber plugs or copper caps from the tube ends until ready to make connections at evaporator and condenser. Under no circumstances leave the lines open to the atmosphere for any period of time, if so unit requires additional evacuation to remove moisture.

Model	16 SEER	
	Liquid Line	Suction Line
24	3/8	3/4
36	3/8	7/8
48	3/8	7/8
60	3/8	1-1/8
For lines longer than 50 ft., refer to long line set guidelines.		

**Table 3. Refrigerant Line Set Diameters (in.)**

Be extra careful with sharp bends. Tubing can “kink” very easily, and if this occurs, the entire tube length will have to be replaced. Extra care at this time will eliminate future service problems.

It is recommended that vertical suction risers not be up-sized. Proper oil return to the compressor should be maintained with suction gas velocity.

### Filter Drier

The filter drier is very important for proper system operation and reliability. If the drier is shipped loose, it must be installed by the installer in the field. Unit warranty will be void, if the drier is not installed.

### Installation of Line Sets

**DO NOT** fasten liquid or suction lines in direct contact with the floor or ceiling joist. Use an insulated or suspension type of hanger. Keep both lines separate, and always insulate the suction line. Liquid line runs (30 feet or more) in an attic will require insulation. Route refrigeration line sets to minimize length.

**DO NOT** let refrigerant lines come in direct contact with foundation. When running refrigerant lines through the foundation or wall, openings should allow for a sound and vibration absorbing material to be placed or installed between tubing and foundation. Any gap between foundation or wall and refrigerant lines should be filled with a vibration damping material.

### CAUTION

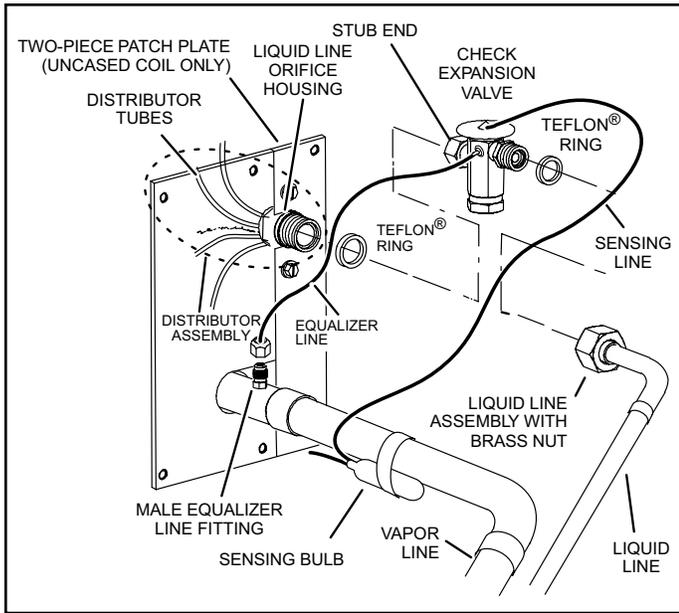
If ANY refrigerant tubing is required to be buried by state or local codes, provide a 6 inch vertical rise at service valve.

### Installation into an Existing R-22 System

If the unit will be installed in an existing system that uses an indoor unit or line sets charged with R-22 refrigerant, installer must perform the following procedures to convert the system to an R-410A system.

#### Remove Existing Expansion Valve

1. On fully cased coils, remove the coil access and plumbing panels.
2. Remove any shipping clamps from the liquid line and distributor assembly.
3. Disconnect the equalizer line from the check expansion valve equalizer line fitting on the vapor line.
4. Remove the vapor line sensing bulb.
5. Disconnect the liquid line from the check expansion valve at the liquid line assembly.
6. Disconnect the check expansion valve from the liquid line orifice housing. Take care not to twist or damage distributor tubes during this process.
7. Remove and discard check expansion valve and the two Teflon® rings (see Figure 3).
8. Use a field-provided fitting to temporarily reconnect the liquid line to the indoor unit's liquid line orifice housing.



**Figure 3. Remove Existing Expansion Valve (uncased coil shown)**

### Flushing Line Sets

If the unit will be installed in an existing system that uses an indoor unit or line sets charged with R-22 refrigerant, installer must perform the following flushing procedure.

**NOTE:** Existing system components (including line set and indoor coil) must be an AHRI match with the unit in order to fulfill unit warranty requirements.

### **⚠ WARNING**

Refrigerant must be reclaimed in accordance with national and local codes.

### **⚠ CAUTION**

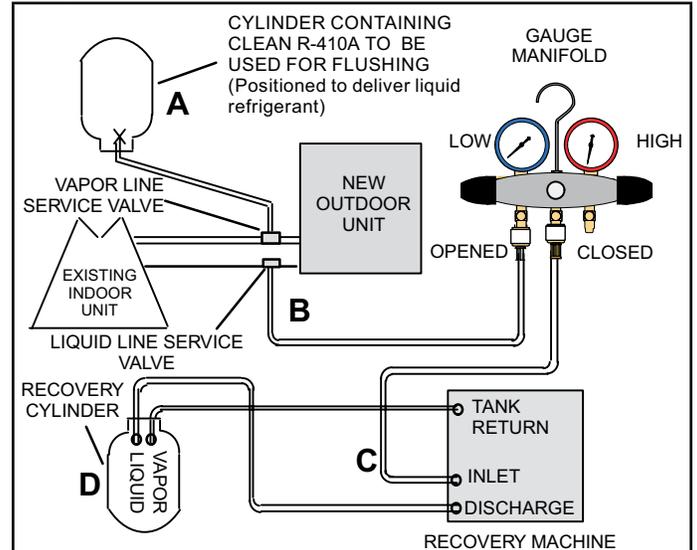
Do **NOT** attempt to flush and re-use existing line sets or indoor coil when the system contains contaminants (i.e., compressor burn out).

### **NOTE**

“Clean refrigerant” is any refrigerant in a system that has not had compressor burnout. If the system has experienced burnout, it is recommended that the existing line set and indoor coil be replaced.

### **NOTE**

In lieu of R-410A, an industry-standard flushing agent may also be used.



A	Cylinder with clean R-410A (positioned to deliver liquid refrigerant) to the vapor service valve.
B	Refrigerant gauge set (low side) to the liquid line valve.
C	Refrigerant gauge set center port to inlet on the recovery machine with an empty recovery tank connected to the gauge set.
D	Connect recovery tank to recovery machine per machine instructions.

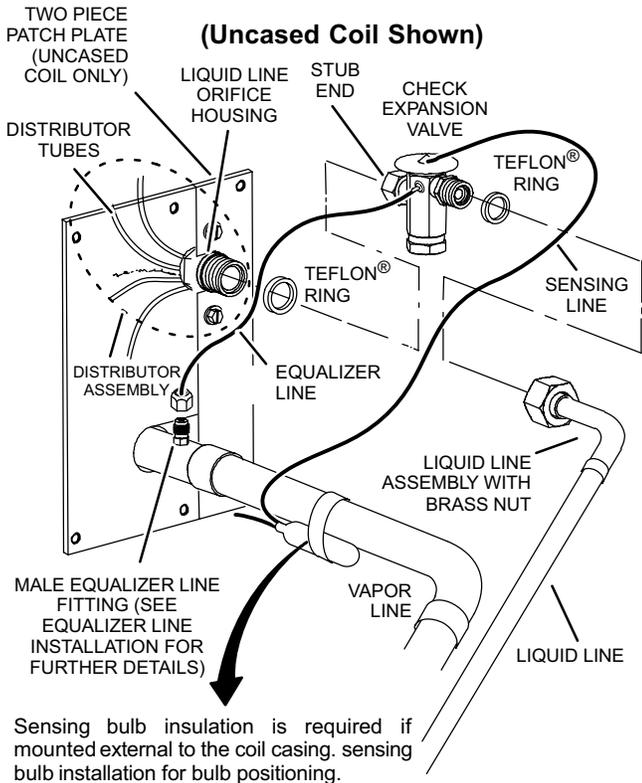
**Figure 4.**

1. Connect gauges and equipment as shown in Figure 4.
2. Set the recovery machine for liquid recovery and start the recovery machine. Open the gauge set valves to allow the recovery machine to pull a vacuum on the existing system line set and indoor unit coil.
3. Position the cylinder of clean R-410A for delivery of liquid refrigerant and open its valve to allow liquid refrigerant to flow into the system through the vapor line valve. Allow the refrigerant to pass from the cylinder and through the line set and the indoor unit coil before it enters the recovery machine.
4. After all of the liquid refrigerant has been recovered, switch the recovery machine to vapor recovery so that all of the R-410A vapor is recovered. Allow the recovery machine to pull the system down to 0.
5. Close the valve on the inverted R-410A drum and the gauge set valves. Pump the remaining refrigerant out of the recovery machine and turn the machine off.

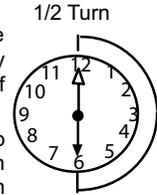
## Refrigerant Piping - Install Indoor Expansion Valve

This outdoor unit is designed for use in systems that include an expansion valve metering device (purchased separately) at the indoor coil. See the Product Specifications for approved expansion valve kit match-ups and application information. The check expansion valve unit can be installed internal or external to the indoor coil. In applications where an uncased coil is being installed in a field-provided plenum, install the check/expansion valve in a manner that will provide access for future field service of the expansion valve. Refer to below illustration for reference during installation of expansion valve unit.

### INDOOR EXPANSION VALVE INSTALLATION



- 3 - Install one of the provided Teflon® rings around the stubbed end of the check expansion valve and lightly lubricate the connector threads and expose surface of the Teflon® ring with refrigerant oil.
- 4 - Attach the stubbed end of the check expansion valve to the liquid line orifice housing. Finger tighten and use an appropriately sized wrench to turn an additional 1/2 turn clockwise as illustrated in the figure above, or tighten to 20 ft-lb.
- 5 - Place the remaining Teflon® washer around the other end of the check expansion valve. Lightly lubricate connector threads and expose surface of the Teflon® ring with refrigerant oil.
- 6 - Attach the liquid line assembly to the check expansion valve. Finger tighten and use an appropriately sized wrench to turn an additional 1/2 turn clockwise as illustrated in the figure above or tighten to 20 ft-lb.



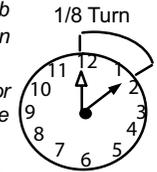
### SENSING BULB INSTALLATION

- 1 - Attach the vapor line sensing bulb in the proper orientation as illustrated to the right using the clamp and screws provided.

**NOTE** - Though it is preferred to have the sensing bulb installed on a horizontal run of the vapor line, installation on a vertical run of piping is acceptable if necessary.

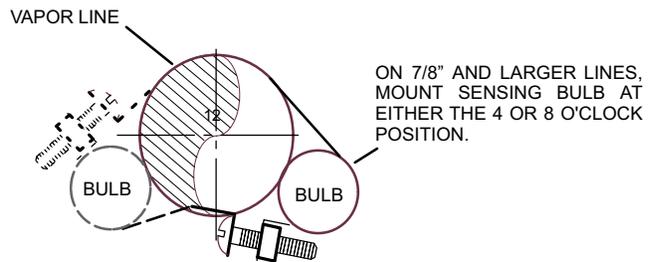
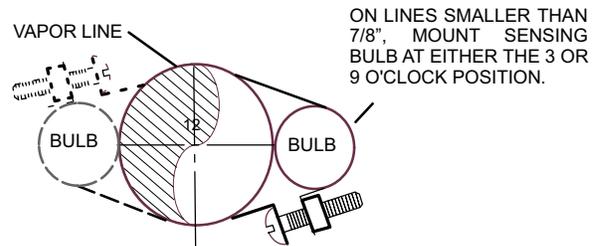
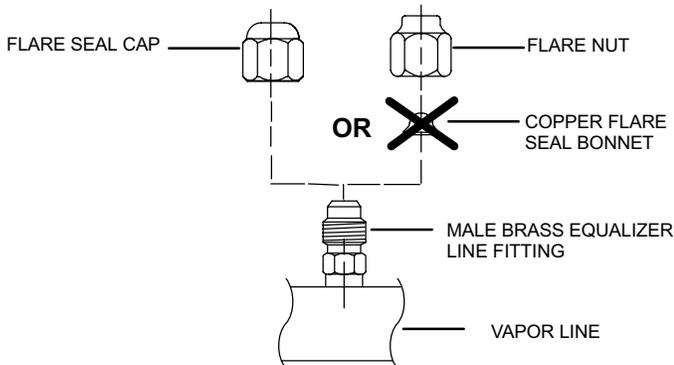
**NOTE** - Confirm proper thermal contact between vapor line and check/expansion bulb before insulating the sensing bulb once installed.

- 2 - Connect the equalizer line from the check expansion valve to the equalizer vapor port on the vapor line. Finger tighten the flare nut plus 1/8 turn (7 ft-lbs) as illustrated below.



### EQUALIZER LINE INSTALLATION

- 1 - Remove and discard either the flare seal cap or flare nut with copper flare seal bonnet from the equalizer line port on the vapor line as illustrated in the figure below.
- 2 - Remove the field-provided fitting that temporarily reconnected the liquid line to the indoor unit's distributor assembly.

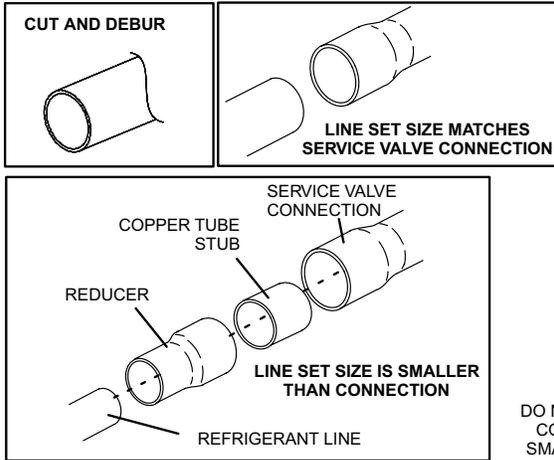


**NOTE** - NEVER MOUNT THE SENSING BULB ON BOTTOM OF LINE.

# Refrigerant Piping - Brazing Procedures

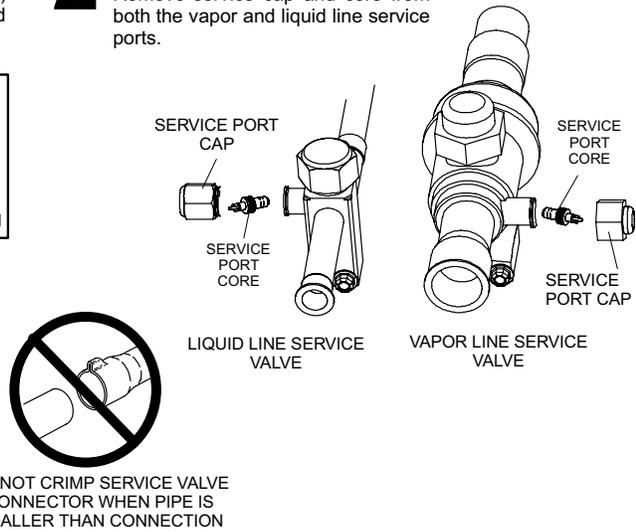
## 1 CUT AND DEBUR

Cut ends of the refrigerant lines square (free from nicks or dents) and debur the ends. The pipe must remain round. Do not crimp end of the line.



## 2 CAP AND CORE REMOVAL

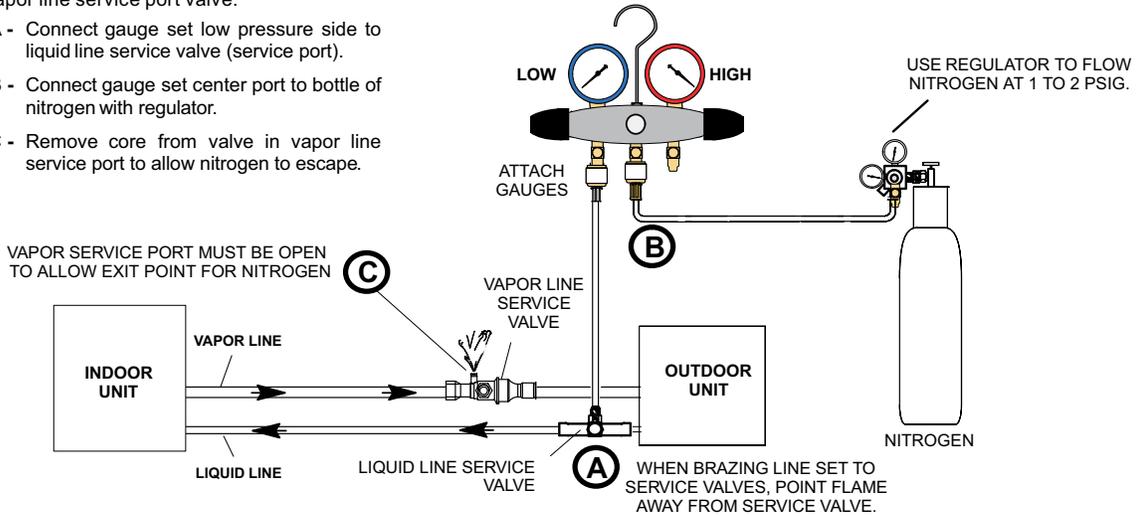
Remove service cap and core from both the vapor and liquid line service ports.



## 3 ATTACH THE MANIFOLD GAUGE SET FOR BRAZING LIQUID AND VAPOR LINE SERVICE VALVES

Flow regulated nitrogen (at 1 to 2 psig) through the low-side refrigeration gauge set into the liquid line service port valve, and out of the vapor line service port valve.

- A - Connect gauge set low pressure side to liquid line service valve (service port).
- B - Connect gauge set center port to bottle of nitrogen with regulator.
- C - Remove core from valve in vapor line service port to allow nitrogen to escape.



### NOTE

Use a manifold gauge set designed for use on R-410A refrigerant systems.

### WARNING

Before brazing, ensure the system is fully recovered of all refrigerant. Application of a brazing torch to a pressurized system may result in ignition of the refrigerant and oil mixture. Check the high and low pressures before applying heat.



### WARNING

Brazing alloys and flux contain materials which are hazardous to your health.

Avoid breathing vapors or fumes from brazing operations. Perform operations only in well-ventilated areas.

Wear gloves and protective goggles or face shield to protect against burns.

Wash hands with soap and water after handling brazing alloys and flux.

## 4 WRAP SERVICE VALVES

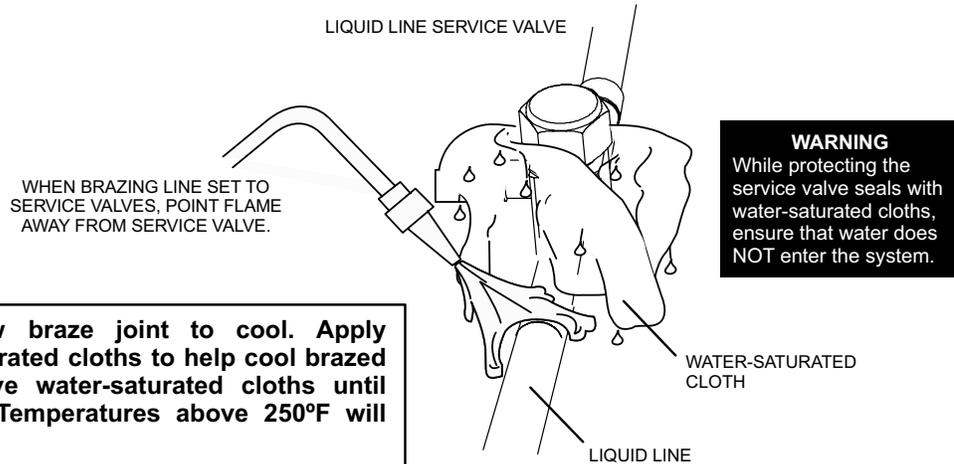
To help protect service valve seals during brazing, wrap water-saturated cloths around service valve bodies and copper tube stubs. Use additional water-saturated cloths underneath the valve body to protect the base paint.

## 5 FLOW NITROGEN

Flow regulated nitrogen (at 1 to 2 psig) through the refrigeration gauge set into the valve stem port connection on the liquid service valve and out of the vapor valve stem port. See steps 3A, 3B and 3C on manifold gauge set connections.

## 6 BRAZE LINE SET

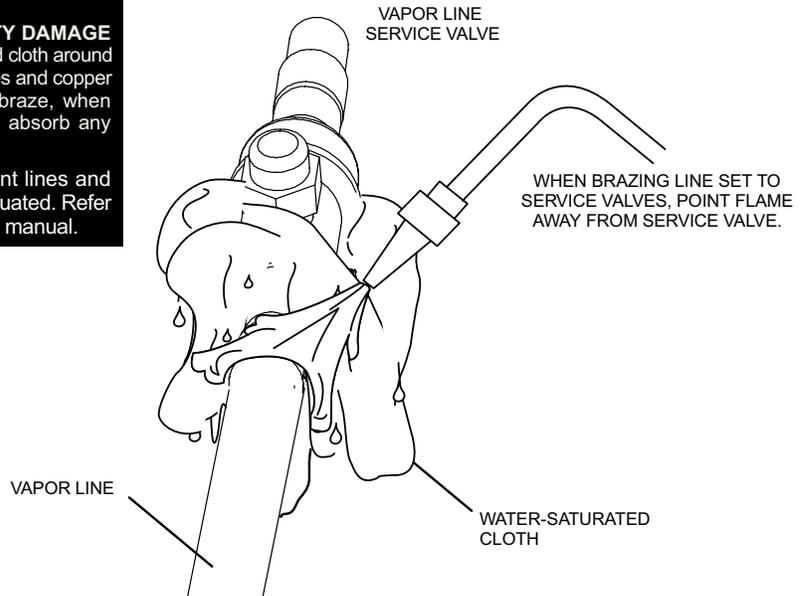
Wrap both service valves with water-saturated cloths as illustrated here and as mentioned in step 4, before brazing to line set. Cloths must remain water-saturated throughout the brazing and cool-down process.



### WARNING

**FIRE, PERSONAL INJURY, OR PROPERTY DAMAGE** may result if you do not wrap a water-saturated cloth around both liquid and suction line service valve bodies and copper tube stub while brazing the line set! The braze, when complete, must be quenched with water to absorb any residual heat.

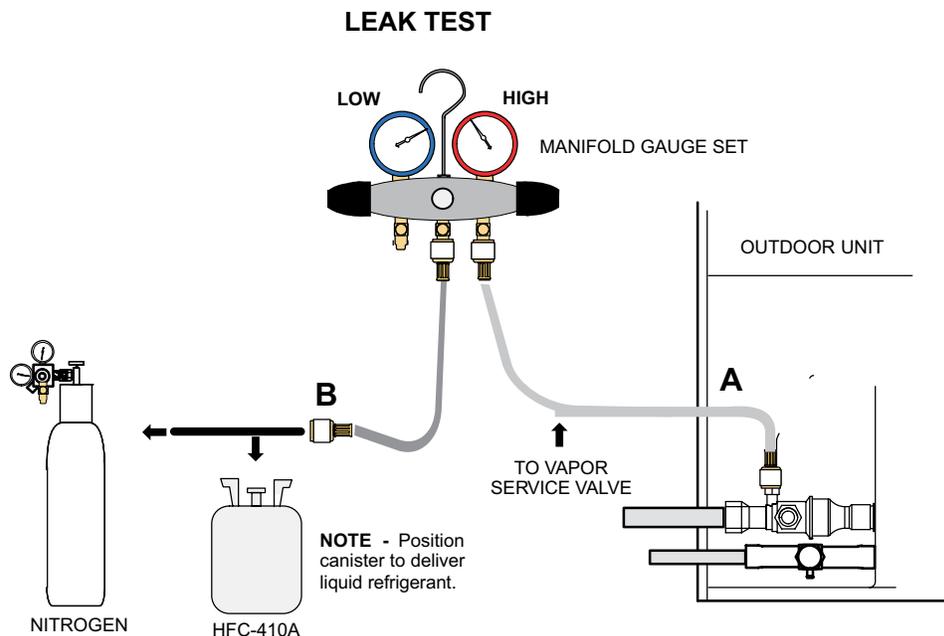
Do not open service valves until refrigerant lines and indoor coil have been leak-tested and evacuated. Refer to Leak Test and Evacuation section of this manual.



## 7 PREPARATION FOR NEXT STEP

After all connections have been brazed, disconnect manifold gauge set from service ports. Apply additional water-saturated cloths to both services valves to cool piping. Once piping is cool, remove all water-saturated cloths.

## Leak Test and Evacuation



### 1 CONNECT GAUGE SET

- A** - Connect the high pressure hose of an HFC-410A manifold gauge set to the vapor valve service port.  
**NOTE** - Normally, the high pressure hose is connected to the liquid line port. However, connecting it to the vapor port better protects the manifold gauge set from high pressure damage.
- B** - With both manifold valves closed, connect the cylinder of HFC-410A refrigerant to the center port of the manifold gauge set.  
**NOTE** - Later in the procedure, the HFC-410A container will be replaced by the nitrogen container.

### 2 TEST FOR LEAKS

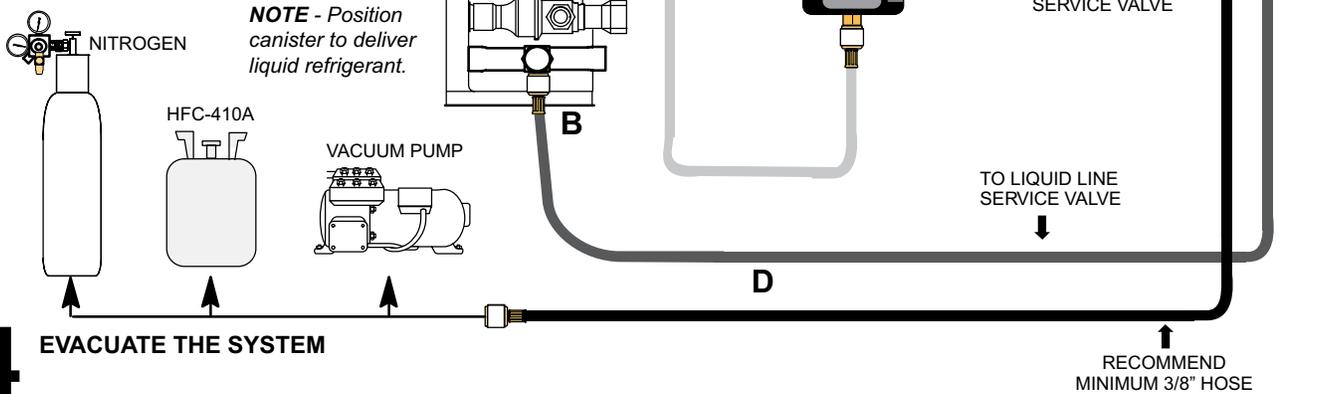
After the line set has been connected to the indoor and outdoor units, check the line set connections and indoor unit for leaks. Use the following procedure to test for leaks:

- A** - With both manifold valves closed, connect the cylinder of HFC-410A refrigerant to the center port of the manifold gauge set. Open the valve on the HFC-410A cylinder (vapor only).
- B** - Open the high pressure side of the manifold to allow HFC-410A into the line set and indoor unit. Weigh in a trace amount of HFC-410A. [A trace amount is a maximum of two ounces (57 g) refrigerant or three pounds (31 kPa) pressure.] Close the valve on the HFC-410A cylinder and the valve on the high pressure side of the manifold gauge set. Disconnect the HFC-410A cylinder.
- C** - Connect a cylinder of nitrogen with a pressure regulating valve to the center port of the manifold gauge set.
- D** - Adjust nitrogen pressure to 150 psig (1034 kPa). Open the valve on the high side of the manifold gauge set in order to pressurize the line set and the indoor unit.
- E** - After a few minutes, open one of the service valve ports and verify that the refrigerant added to the system earlier is measurable with a leak detector.
- F** - After leak testing, disconnect gauges from service ports.  
**NOTE** - Service valve cores remain removed for the following evacuation procedure.

### 3 CONNECT GAUGE SET

**NOTE** - Remove cores from service valves (if not already done).

- A - Connect low side of manifold gauge set with 1/4 SAE in-line tee to vapor line service valve
- B - Connect high side of manifold gauge set to liquid line service valve
- C - Connect available micron gauge connector on the 1/4 SAE in-line tee.
- D - Connect the vacuum pump (with vacuum gauge) to the center port of the manifold gauge set. The center port line will be used later for both the HFC-410A and nitrogen containers.



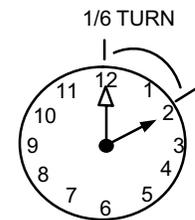
### 4 EVACUATE THE SYSTEM

- A - Open both manifold valves and start the vacuum pump.
- B - Evacuate the line set and indoor unit until a slight vacuum is indicated on the micron gauge (approximately 23,000 microns or 29.01 inches of mercury).
  - NOTE** - During the early stages of evacuation, it is desirable to close the manifold gauge valve at least once. A rapid rise in pressure indicates a relatively large leak. If this occurs, **repeat the leak testing procedure**.
  - NOTE** - The term **absolute pressure** means the total actual pressure above absolute zero within a given volume or system. Absolute pressure in a vacuum is equal to atmospheric pressure minus vacuum pressure.
- C - When the absolute pressure reaches 23,000 microns (29.01 inches of mercury), perform the following:
  - Close manifold gauge valves.
  - Close valve on vacuum pump.
  - Turn off vacuum pump.
  - Disconnect manifold gauge center port hose from vacuum pump.
  - Attach manifold center port hose to a nitrogen cylinder with pressure regulator set to 150 psig (1034 kPa) and purge the hose.
  - Open manifold gauge valves to break the vacuum in the line set and indoor unit.
  - Close manifold gauge valves.
- D - Shut off the nitrogen cylinder and remove the manifold gauge hose from the cylinder. Open the manifold gauge valves to release the nitrogen from the line set and indoor unit.
- E - Reconnect the manifold gauge to the vacuum pump, turn the pump on, and continue to evacuate the line set and indoor unit until the absolute pressure does not rise above 500 microns (29.9 inches of mercury) within a 20-minute period after shutting off the vacuum pump and closing the manifold gauge valves.
- F - When the absolute pressure requirement above has been met, disconnect the manifold hose from the vacuum pump and connect it to a cylinder of HFC-410A positioned to deliver liquid refrigerant. Open the manifold gauge valve 1 to 2 psig in order to release the vacuum in the line set and indoor unit.
- G - Perform the following:
  - Close manifold gauge valves.
  - Shut off HFC-410A cylinder.
  - Reinstall service valve cores by removing manifold hose from service valve. Quickly install cores with core tool while maintaining a positive system pressure.
  - Replace stem caps and finger tighten them, then tighten an additional one-sixth (1/6) of a turn as illustrated.
- H - Open suction service valve first before liquid valve to release the unit charge into the system. Replace valve caps and tighten (8 ft. lb.). Caps are the primary seal.

**WARNING !**

**Possible equipment damage.**

**Avoid deep vacuum operation. Do not use compressors to evacuate a system. Extremely low vacuum can cause internal arcing and compressor failure. Damage caused by deep vacuum operation will void warranty.**



## Liquid and Suction Line Service Valves

The liquid line and suction line service valves (see Figure 5) and service ports are used for leak testing, evacuation, charging, and checking charge.

Each valve is equipped with a service port which has a factory-installed Schrader valve. A service port cap protects the Schrader valve from contamination and serves as the primary leak seal.

### To Access the Schrader Port:

1. Remove the service port cap with an adjustable wrench.
2. Connect gauge to the service port.
3. When testing is completed, replace service port cap. Tighten finger tight, then an additional 1/6 turn.

### To Open Liquid or Suction Line Service Valve:

1. Remove stem cap with an adjustable wrench.
2. Use service wrench with a hex-head extension to back the stem out counterclockwise as far as it will go. Use a 3/16" hex head extension for liquid line service valves and a 5/16" extension for suction line service valves.
3. Replace the stem cap. Tighten finger tight, then tighten an additional 1/6 turn.

### To Close Liquid or Suction Line Service Valve:

1. Remove the stem cap with an adjustable wrench.
2. Use a service wrench with a hex-head extension to turn the stem clockwise to seat the valve. Tighten firmly.
3. Replace the stem cap. Tighten finger tight, then tighten an additional 1/6 turn.

## Suction Line (Ball Type) Service Valve

Suction line (ball type) service valves function the same way as the other valves; the difference is in the construction (see Figure 6).

The ball valve is equipped with a service port with a factory-installed Schrader valve. A service port cap protects the Schrader valve from contamination and serves as the primary seal.

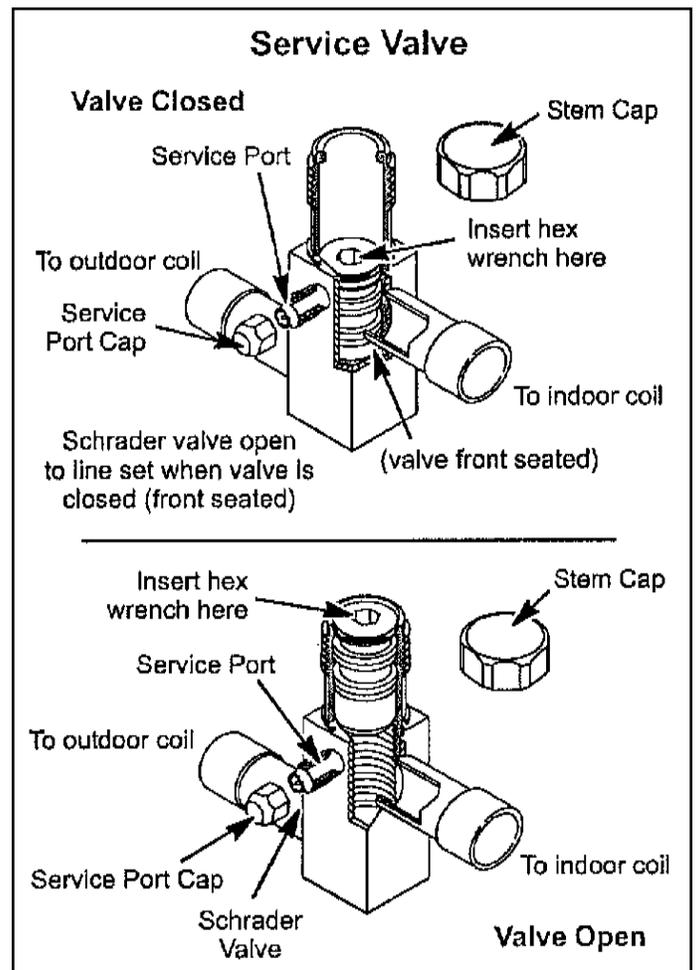


Figure 5.

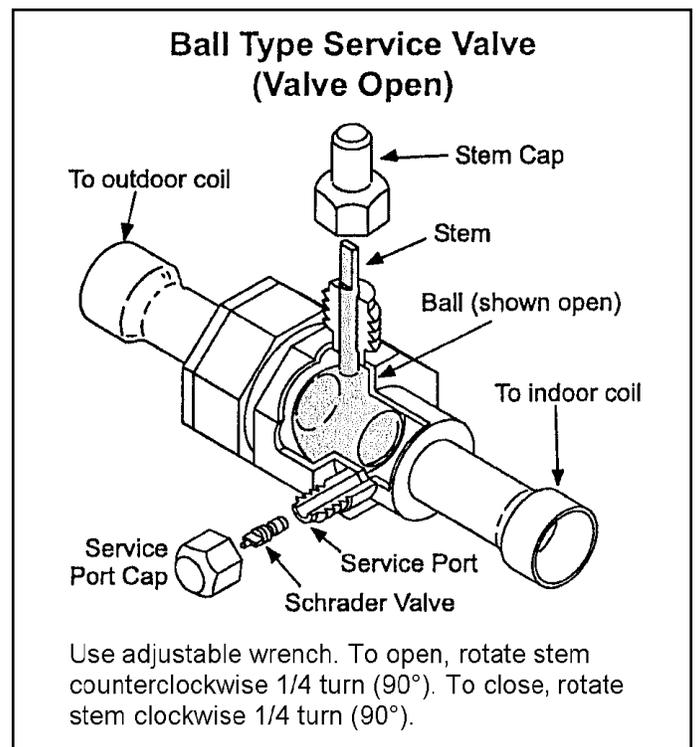


Figure 6.

## Electrical Wiring

All field wiring must be done in accordance with the National Electrical Code (NEC) recommendations, Canadian Electrical Code (CEC) and CSA Standards, or local codes, where applicable.

**⚠ WARNING**

**Electrical Shock Hazard!**



Turn OFF electric power before connecting unit, performing any maintenance or removing panels or doors. More than one disconnect may be required to turn off all power.

**FAILURE TO DO SO COULD RESULT IN BODILY INJURY OR DEATH.**

**⚠ WARNING**

Unit must be grounded in accordance with national and local codes. Failure to ground unit properly can result in personal injury or death.

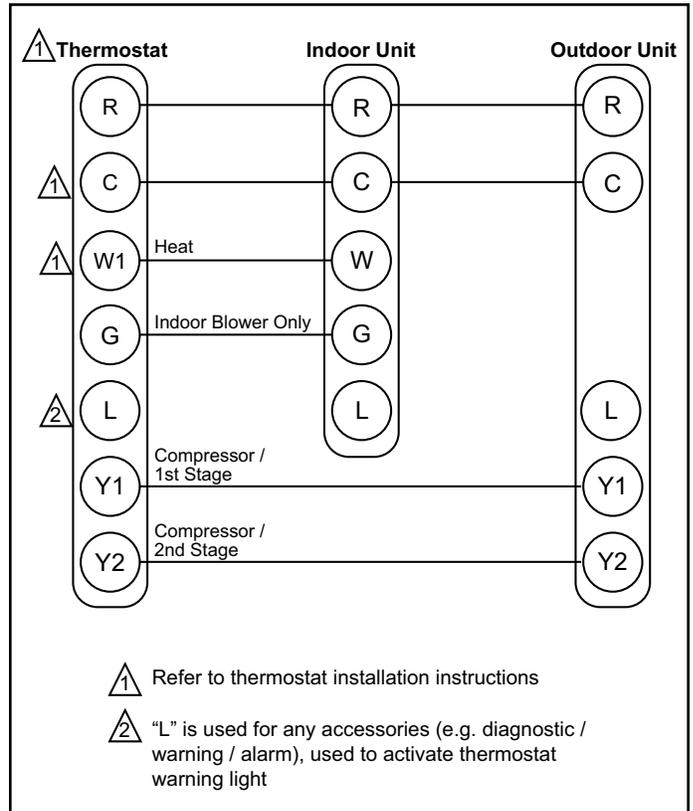
**⚠ WARNING**

Line voltage is present at all components when unit is not in operation on units with single pole contactors. Disconnect all remote electric power supplies before opening access panel. Unit may have multiple power supplies. Failure to disconnect all power supplies could result in personal injury or death.

Refer to the furnace or blower coil Installation Instructions for additional wiring application diagrams and refer to unit rating plate for minimum circuit ampacity and maximum overcurrent protection size.

1. Install line voltage power supply to unit from a properly sized disconnect switch. Any excess high voltage field wiring should be trimmed or secured away from the low voltage field wiring.
2. Ground unit at unit disconnect switch or to an earth ground. To facilitate conduit, a hole is in the bottom of the control box. Connect conduit to the control box using a proper conduit fitting. Units are approved for use only with copper conductors. 24V Class II circuit connections are made in the low voltage junction box. A complete unit wiring diagram is located inside the unit control box cover.

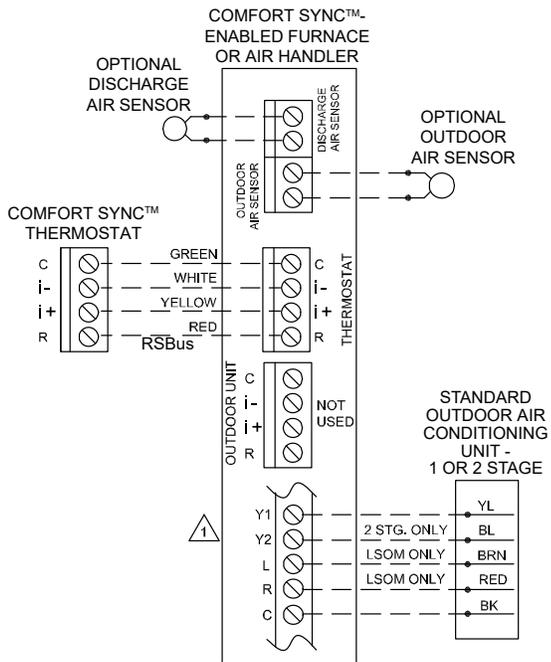
3. Install room thermostat according to thermostat installation instruction and on an inside wall that is not subject to drafts, direct sunshine, or other heat sources.
4. Install low voltage wiring from outdoor to indoor unit and from thermostat to indoor unit (see Figure 7).
5. Do not bundle any excess 24V control wire inside control box. Run control wire through installed wire tie and tighten wire tie to provide low voltage strain relief and to maintain separation of field-installed low and high voltage circuits.



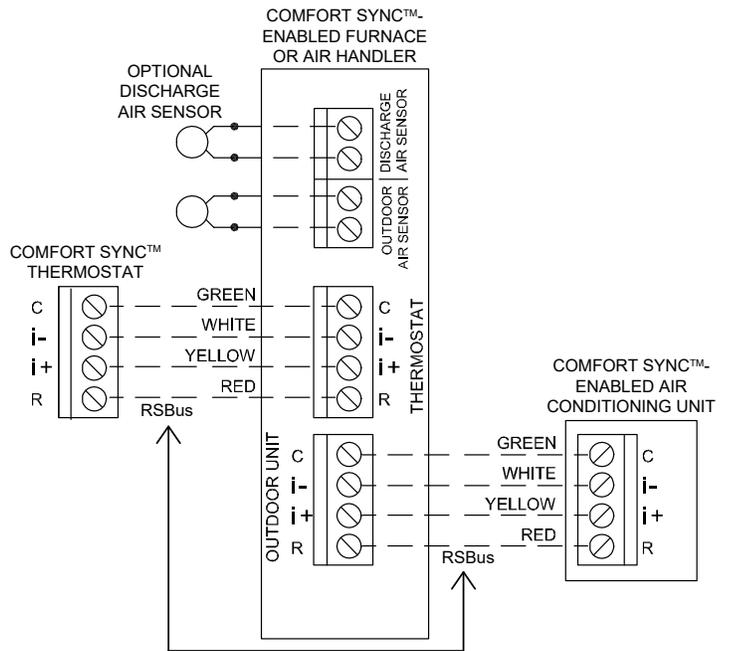
### Field Wiring and Routing - Communicating Controls

Maximum length of wiring (18 gauge) for all connections on the RSBus is 1500 feet (457 meters). Wires should be color coded, with a temperature rating of 95°F (35°C) minimum, and solid core (Class II Rated Wiring). All low voltage wiring must be connected through the low voltage grommet in the control box.

**Comfort Sync™ Thermostat with Comfort Sync™-enabled Furnace / Air Handler and Non-Communicating Air Conditioning Unit**

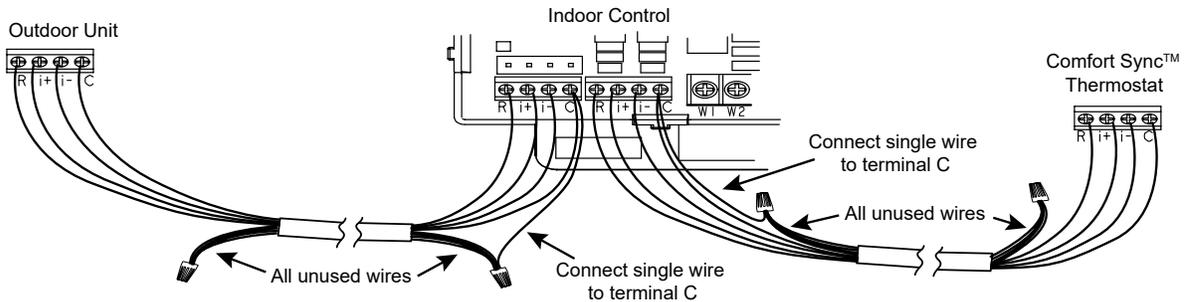


**Comfort Sync™ Thermostat with Comfort Sync™-enabled Furnace / Air Handler and Comfort Sync™-enabled Air Conditioning Unit**



**NOTES:**  
 Maximum total length of all connections on the RSBus is limited to 1500 ft.  
 Wire gauge of RSBus wire is 18.

⚠️ Cut Y1-Y2 on-board link for 2-stage outdoor units



**NOTE:** On communicating systems, extra wires must terminate on the indoor "C" Comfort Sync™ terminal strip (RSBus). Use an additional wire to connect all unused wires to "C" terminal on the indoor control ONLY.

**Figure 8.**

## Start-Up

### CAUTION

If unit is equipped with a crankcase heater, it should be energized 24 hours before unit start-up to prevent compressor damage as a result of slugging.

1. Rotate fan to check for frozen bearings or binding.
2. Inspect all factory and field-installed wiring for loose connections.
3. After evacuation is complete, open liquid line and suction line service valves to release refrigerant charge (contained in outdoor unit) into system.
4. Replace the stem caps and secure finger tight, then tighten an additional 1/6 of a turn.
5. Check voltage supply at the disconnect switch. The voltage must be within the range listed on the unit nameplate. If not, do not start equipment until the power company has been consulted and the voltage condition corrected.
6. Set thermostat for cooling demand, turn on power to indoor blower, and close the outdoor unit disconnect switch to start the unit.
7. Recheck unit voltage with unit running. Power must be within range shown on unit nameplate.

## Refrigerant Charging

### CAUTION

Excessive amounts of liquid refrigerant entering the suction line can damage the compressor. When adding refrigerant, precautions must be taken to control the flow of liquid into the system. This can be done by using a liquid vaporizing adapter or manual control using a sight glass as indicator.

Units are factory charged with the amount of R-410A refrigerant indicated on the unit rating plate. This charge is based on a matching indoor coil and outdoor coil with 15' line set. For varying lengths of line set, refer to Table 4 for refrigerant charge adjustment. A blank space is provided on the unit rating plate to list the actual field charge.

Liquid Line Set Diameter	Oz. Per 5 ft. adjust from 15 ft. line set*
3/8 in.	3 oz. per 5 ft. or 0.6 oz. per 1 ft.
* If line length is greater than 15 ft., add this amount. If line length is less than 15 ft., remove this amount.	

**Table 4. Refrigerant Charge Adjustment**

### IMPORTANT

Mineral oils are not compatible with R-410A. If oil must be added, it must be a polyolester oil.

**NOTE:** Both airflow and refrigerant charge must be monitored for proper system set-up. It may be necessary to alternately check and adjust the airflow and the refrigerant charge.

If the system is void of refrigerant, or if the outdoor ambient temperature is cool, use the weigh-in method to charge the unit. Do this after any leaks have been repaired.

1. Recover the refrigerant from the unit.
2. Conduct a leak check, then evacuate as previously outlined.
3. Weigh in the charge according to the total amount shown on the unit nameplate.

If weighing facilities are not available or if unit is being charged during warm weather, use one of the following procedures.

- **For systems using a fixed orifice on the indoor evaporator and outdoor temperatures above 65°F** – charge using the superheat method and table provided on the unit access panel.
- **For systems using a TXV on the indoor evaporator and outdoor temperature above 60°F** – charge in cooling mode using the subcooling method and table provided on the unit access panel.
- **For systems below 60°F** – charge in heating mode using the subcooling method and table provided on the unit access panel. Attach low pressure gauge hose to auxiliary service port to access suction side in heating mode.

**NOTE:** All unit table values are based on 70 to 80°F indoor return air temperature for cooling mode, and 65°F to 75°F return air temperature for heat mode.

## Operation

### Filter Drier

The unit is equipped with a large capacity bi-flow filter which keeps the system clean and dry. If replacement is necessary, replace with one of similar design and capacity. The replacement filter drier must be suitable for use with R410A refrigerant.

### Time Delay

The timed-off delay is 5 minutes long. The delay helps to protect the compressor from short cycling in case the power to the unit is interrupted or a pressure switch opens.

### Pressure Switch Circuit

The control includes two pressure switch circuits. A high pressure switch is connected to the board's HI-PS terminals (Figure 9). The low pressure, or loss-of-charge pressure switch, is connected to the LO-PS terminals.

The diagnostic LEDs will indicate a locked-out pressure switch after the fifth occurrence of an open pressure switch. The unit will remain locked out until power to the board is interrupted, then re-established, or until the error is cleared.

**NOTE:** *The control board ignores input from the low pressure switch terminals as follows:*

- During the TEST mode
- During the 90 seconds start-up period

## Seven-Segment Alert and System Status Codes

Alert codes are displayed using the seven segment display located on the outdoor control.

**NOTE:** *System fault and lockout alarm code displays takes precedence over system status (cooling, heating stages or defrost/dehumidification).*

The seven segment will display an abnormal condition (error code) when detected in the system. A list of the codes are shown in Table 5.

### Re-Setting Alert Codes

Alert codes can be reset manually or automatically:

#### **Manual Reset**

Manual reset can be achieved by one of the following methods:

- Disconnecting R wire from the main control's R terminal.
- Turning the indoor unit off and back on again. After power up all existing codes will display 60 seconds and then clear.

#### **Automatic Reset**

After an alert is detected, the main control continues to monitor the unit's system and compressor operations. When/if conditions return to normal, the alert code is turned off automatically.



Code	Diagnostic Codes / Status of Equipment	Action Required to Clear and Recover
E105	Device communication problem - No other devices on RS BUS (Communication system).	Equipment is unable to communicate. Indicates numerous message errors. In most cases, errors are related to electrical noise. Make sure high voltage power is separated from RSBus. Check for mis-wired and/or loose connections between the stat, indoor unit, and outdoor unit. Check for a high voltage source of noise close to the system. Fault clears after communication is restored.
E120	Unresponsive device (Communicating systems only).	Usually caused by delay in outdoor unit responding to indoor unit polling. Recycle power. Check all wiring connections. Cleared after unresponsive device responds to any inquiry.
E124	Active communicating thermostat signal missing for more than 3 minutes (Communicating systems only).	Equipment lost communication with the thermostat. Check four wiring connections, ohm wires, and cycle power at the thermostat. Alert stops all services and waits for heartbeat message from thermostat (subnet controller). Cleared after valid thermostat (subnet) message is received.
E125	Control failed self-check, internal error, failed hardware. Will restart if error recovers, Integrated control not communicating Covers hardware errors (flame sense circuit faults, pin shorts, etc).	Hardware problem on the control. Cycle power on control. Replace if problem prevents service and is persistent. Cleared 300 seconds after fault recovered.
E126	Control internal communication problem.	Hardware problem on the control. Cycle power on control. Replace if problem prevents service and is persistent. Cleared 300 seconds after fault recovered.
E131	Corrupted control parameters (Verify configuration of system) (Communicating systems only).	Reconfigure the system. Replace control if heating or cooling is not available. Only applicable in the communicating mode not in startup. Exit from Commissioning and Execute Set-factory Default mode. Control will still operate on default parameter settings.
E180	Outdoor air temperature sensor failure. Only shown if shorted or out of range (Communicating systems only)	Compare outdoor sensor resistance to temperature resistance charts in unit installation instructions. Replace sensor pack if necessary. At beginning of (any) configuration, furnace or air handler control will sense outdoor air and discharge air temperature sensor(s) If detected (reading in range), appropriate feature will be set as installed and that could be seen in 'About ' screen. In normal operation after control recognizes sensors, alarm will be sent if valid temperature reading is lost. To get rid of setting and alarm, redo configuration and make sure that temperature sensor is marked as not installed in indoor Unit 'About' screen. When indoor unit control is replaced thermostat will 'tell' new control if temperature sensor is in system or not. Clears 30 seconds after fault recovered.
E409	LSOM - Compressor low voltage.	Secondary voltages below 18VAC. After 10 minutes, operation is discontinued. Clears the code after voltage is higher than 20VAC for 2 seconds or after power reset.
E410	The outdoor unit pressure is below the required limit.	Unit pressure is below the lower limit. The system is shut down. The low pressure switch for HFC410A will open at 40 PSIG and close at 90 PSIG. Confirm that the system is properly charged with refrigerant. Check TXV, indoor unit blower motor, dirty filters or clogged refrigerant filter. Confirm that the evaporator coil is clean. The alarm clears after the pressure switch closes or after a power rest.
E411	The low pressure switch has opened 5 times during one cooling cycle. As a result, the system will shut down.	Open low pressure switch error count reached 5 strikes. The low pressure switch for R410A will open at 40 PSIG and close at 90 PSIG. Confirm that the system is properly charged with refrigerant. Check TXV, indoor unit blower motor, dirty filters or clogged refrigerant filter. Confirm that the evaporator coil is clean. The alarm clears after a power rest.

**NOTE:** Additional codes may be found in the Comfort Sync room thermostat manual.

**Table 5. 7-Segment Alert and System Status Codes**

Code	Diagnostic Codes / Status of Equipment	Action Required to Clear and Recover
E412	The outdoor unit pressure is above the required limit. The system will shut down.	Unit pressure is above the upper limit. System is shut down. The high pressure switch for HFC410A will open at 590 PSIG and close at 418 PSIG. Confirm that the system is properly charged with refrigerant. Check condenser fan motor, TXV, indoor unit blower motor, stuck reversing valve or clogged refrigerant filter. Confirm that the outdoor unit is clean. The alarm clears after 4 consecutive normal compressor run cycles, the pressure switch closes or a power reset.
E413	The high pressure switch has opened 5 times during one cooling cycle. As a result, the Comfort Sync thermostat will shut down.	Open high pressure switch error count reached 5 strikes. System is shut down. The high pressure switch for HFC410A will open at 590 PSIG and close at 418 PSIG. Confirm that the system is properly charged with refrigerant. Check condenser fan motor, TXV, indoor unit blower motor, stuck reversing valve or clogged refrigerant filter. Confirm that the outdoor unit is clean. The alarm clears after a power reset.
E414	The discharge line temperature is higher than the recommended upper limit of 279°F.	Discharge line temperature is > 279°F. Confirm that the system is properly charged with refrigerant. Check system operating pressures and compare to unit charging charts in installation manual. Confirm that the outdoor unit is clean. The alarm clears after the discharge temperature is < 225°F.
E415	The discharge line temperature has been consistently higher than the recommended upper limit of 279°F.	Discharge line high temperature error count reached 5 strikes. Confirm that the system is properly charged with refrigerant. Check system operating pressures and compare to unit charging charts in installation manual. Confirm that the outdoor coil is clean. The alarm clears after the discharge temperature is < 225°F. The alarm clears after a power reset.
E417	The outdoor unit discharge sensor is either open, short-circuited or the temperature is out of sensor range. As a result, the outdoor unit control will not perform any defrost tempering.	Outdoor unit control detects open or shorted discharge sensor, or temperature that is out of discharge sensor range. Check the resistance of the discharge sensor and compare to temperature resistance chart; replace if needed. Reset by replacing the discharge sensor. This fault is detected by allowing the unit to run for 90 seconds before checking discharge sensor resistance. If the discharge sensor resistance is not within range after 90 seconds, the board will count one fault. After 5 faults, the board will lock out. Check for proper sensor reading and attachment to line. The alarm clears after a power reset.
E420	The heat pump defrost cycle has taken more than 20 minutes to complete.	Defrost cycle lasts longer than 20 minutes. This alarm is applicable with non-communicating heat pump system only. Check heat pump defrost operation. The alarm is cleared after the "W1" signal is removed.
E421	The W output terminal on the outdoor unit is not wired correctly.	Voltage sensed on W and O when Y1 thermostat input is deactivated. Another device or wiring fault is energizing W check wiring. The alarm clears when wiring is corrected or after a power reset.
<b>NOTE:</b> Additional codes may be found in the Comfort Sync room thermostat manual.		

**Table 5. 7-Segment Alert and System Status Codes**

Mode	Description	Example of Display
<b>Power Up / Reset</b>	Unit type and number of stages is displayed. Verify configuration with information published on the unit nameplate. If the information is incorrect, refer to flow chart "Manual Configuration of Unit Type" to reconfigure control.	<p>1 Stage AC: 1AC 2 Stage AC: 2AC 1 Stage AC: 1HP 1 Stage AC: 2HP</p> <p style="text-align: center;"><b>Power-Up 7-Segment Display String</b></p> <p style="text-align: center;">Unit Type / Stages      No Capacity      No Fan Profile</p>
<b>Power Up / Reset following display of self-discovered configuration</b>	Unit nominal capacity is displayed. If not programmed, then three horizontal lines and the decimal point are displayed for 2 seconds.	<p>Power up nominal capacity display of an 4SHP - LS136</p> <p style="text-align: center;"><b>Power-Up 7-Segment Display String</b></p> <p style="text-align: center;">Unit Type / Stages      Capacity      No Fan Profile</p>
<b>Power Up / Reset following display of nominal capacity</b>	Fan Profile code (a single- or two-digit number).	<p>Displays the number of the selected fan profile.</p> <p style="text-align: center;"><b>Power-Up 7-Segment Display String</b></p> <p style="text-align: center;">Unit Type / Stages      Capacity      Fan Profile</p>
<b>Idle Mode</b>	Decimal point blinks at 1 Hz	Idle Mode: Decimal point blinks at 1 Hz (0.5 second on, 0.5 second off). Display OFF.
<b>Soft Disabled</b>	Top and bottom horizontal line and decimal point blink at 1 Hz.	Soft Disabled: Top and bottom horizontal line and decimal point blink at 1 Hz (0.5 second on, 0.5 second off). <b>NOTE:</b> Control should be replaced.
<b>O.E.M. Test Mode</b>		All segments flashing at 2 Hz (unless error is detected). <b>NOTE:</b> Control should be replaced.
<b>Anti-Short Cycle Delay</b>		Middle line shall blink at 1 Hz for 2 seconds, followed by a two-second display of the rounded up number of minutes left in the timer (two minutes, one second shall be displayed as "3"). The Anti-Short Cycle Delay time remaining is displayed when the delay is active.
<b>Cooling Stage</b>	Shows what stage of heat pump is currently operating.	Following string is repeated if two-stage cooling is active with outdoor fan speed set at 700 RPM. <b>NOTE:</b> A - If available, displays outdoor ambient temperature. [2 pause F700 pause
<b>Dehumidification Mode</b>	Shows that the unit is providing dehumidification instead of straight cooling.	Following string is repeated if dehumidification is active with outdoor fan speed set at 225 RPM: d pause F225 pause
*Information will be displayed, but does not apply to this unit.		

**Table 6. Outdoor Control 7-Segment Unit Status Displays**

Mode	Description	Example of Display
<b>Diagnostic Recall</b>	Shows the last 10 stored diagnostic error codes.	If first error is <i>E250</i> , second <i>E23 1=</i> pause <i>250</i> pause <i>E</i> pause <i>23 1</i> Next codes (up to 10) are shown using same method. If there are no error codes stored: <i>E</i> pause <i>000</i>
<b>Fault Memory Clear</b>		After the fault memory is cleared, the following string is displayed with 0.5 seconds character on/off time: <i>0000</i> pause
<b>Active error in outdoor control idle mode</b>	Shows all active error(s) codes.	Following string is repeated if Error E125 and E201 are present: <i>E 125</i> pause <i>E20 1</i>
<b>Active error in run mode</b>	Shows current status and all active error(s) codes.	Following string is repeated if Error E311 is present while blower speed at 700 RPM: <i>F700</i> pause <i>E3 1 1</i>
<b>Outdoor Ambient Temperature (OAT)</b>	Any time OAT is sensed in operating range, value is displayed if unit is in diagnostic and non-diagnostic modes.	Following string is repeated if second stage cooling is active with outdoor fan speed set at 650 RPM and OAT is 104°F: <i>⌒</i> pause <i>F650</i> pause <i>R 104</i> pause
<b>Discharge Line Temperature (DIS)</b>	Any time DIS is sensed in operating range, value is displayed if unit is in diagnostic mode.	Following string is repeated if 2nd stage cooling is active with outdoor fan speed set at 650 RPM and DIS is 185°F <i>⌒</i> pause <i>F650</i> pause <i>d 185</i> pause
*Information will be displayed, but does not apply to this unit.		

**Table 6. Outdoor Control 7-Segment Unit Status Displays**

<b>Error Code Recall Mode</b> (NOTE: control must be in Idle mode)		
<b>Solid</b>	<i>E</i>	To enter error code recall mode, push and hold button until solid <i>E</i> appears, then release button. Control will display up to 10 error codes stored in memory. If <i>E000</i> is displayed, there are no stored error codes.
<b>Solid</b>	— — —	To exit error code recall mode, push and hold button until three solid horizontal bars appear, then release button. <b>NOTE:</b> Error codes are not cleared.
<b>Solid</b>	<i>c</i>	To clear error codes stored in memory, continue to hold push button while the 3 horizontal bars are displayed. Release push button when solid <i>c</i> is displayed.
<b>Blinking</b>	<i>c</i>	Hold push button for three seconds to confirm command to delete codes. Error codes are cleared.
<b>NOTE:</b> Once the error history is deleted, it cannot be recovered. After the history is deleted, the unit will reset itself.		
* Information will be displayed, but does not apply to this product.		

**Table 7. Error Recall Menu Options**

Display	Display and action (normal operation)	Display and action (configuration and test mode)
<b>Power-Up</b>	Display string displays > number of unit stages > pause > $\overline{R}$ or $\overline{HP}$ unit > pause > unit capacity in BTUs > pause > RPM setting of outdoor fan. If 3 horizontal bars are displayed during any sequence of this string, it indicates that the specific parameter is not configured.	
-	Idle mode - decimal blinks at 1 Hz > 0.5 second ON, 0.5 second OFF	
$\overline{R}$	$\overline{R}$ in the display string represents the ambient temperature in °F at the outdoor sensor on the outdoor unit.	Enter $\overline{R}$ test mode: Display will string active error code(s) $\overline{E}$ , ambient $\overline{R}$ , coil $\overline{c}$ and discharge $\overline{d}$ temperature in °F at outdoor unit.
$\overline{c}$	Enter A test mode: Display will string active error codes ( $\overline{E}$ ), ambient ( $\overline{R}$ ), coil ( $\overline{c}$ ), and discharge ( $\overline{d}$ ) temperature in °F at outdoor unit.	
$\overline{d}$	$\overline{d}$ - dehumidification mode string > $\overline{d}$ > pause > $\overline{F}$ (Outdoor fan) RPM > pause > $\overline{R}$ (ambient temp displayed) > pause > repeat mode. <b>IMPORTANT:</b> On 2-stage unit, R to DS link must be cut and correct RPM outdoor fan profile selected for outdoor fan to operate at lower RPM speed when EDA is active.	Enter $\overline{d}$ test mode: Forced defrost. (System must be configured as HP. Unit must be running in heating mode). Test defrost will terminate when coil terminate temperature is reached (or 10 seconds, whichever is longer) or 14 minutes if coil temperature remains below terminate temperature or by pushing button down for less than 2 seconds. Enter $\overline{R}$ test mode: Display will string active error codes $\overline{E}$ , ambient $\overline{R}$ , coil $\overline{c}$ and discharge $\overline{d}$ temperature in °F at outdoor unit.
$\overline{F}$	$\overline{F}$ in the display string indicates RPM setting output on terminals PWM and com (used with EBM motors). RPM displayed does not apply to motor connected on ECM Y1 and ECM Y2.	Enter $\overline{F}$ test mode: Control outputs DC Voltage onto PWM and com terminals. Outdoor fan will cycle ON for 10 minutes at 490 RPM. To exit test - Push and hold button until three horizontal bars display. Release button, outdoor fan will cycle OFF. (Test DOES NOT output DC voltage to ECM Y1 and ECM Y2 terminals)
$\overline{H1}$	Heat stage 1 string display > pause > $\overline{F}$ outdoor fan RPM displayed > pause > $\overline{R}$ (ambient temperature displayed > pause > repeat mode.	
$\overline{H2}$	Heat stage 2 string display > pause > $\overline{F}$ outdoor fan RPM displayed > pause > $\overline{R}$ (ambient temperature displayed > pause > repeat mode.	
$\overline{C1}$	Cool stage 1 string display > pause > $\overline{F}$ outdoor fan RPM displayed > pause > $\overline{R}$ (ambient temperature displayed > pause > repeat mode.	
$\overline{C2}$	Cool stage 2 string display > pause > $\overline{F}$ outdoor fan RPM displayed > pause > $\overline{R}$ (ambient temperature displayed > pause > repeat mode.	
* Information will be displayed, but does not apply to this product.		

**Table 8. Field Test and Program Menu Options**

Display	Code	Procedure
<b>Solid</b>	$\overline{P\overline{E}}$	Release push button - Allows user to select type and number of stages on outdoor unit. <b>IMPORTANT:</b> Field replacement control may need to be manually configured to validate outdoor unit fan RPM setting is right for unit capacity. See RPM table on unit wiring diagram for proper RPM settings. Type and number of stages: 1AC, 2AC, 1HP, 2HP - AC - air conditioning and HP - Heat Pump.
<b>Blinking</b>	$\overline{P\overline{E}}$	Push and hold button - Control will display type and number of stages for 3 seconds. When the correct type and number of stages is displayed, release button. Selected code will flash for a 10-second period. During that period, hold push button for 3 seconds to store code. Once code is stored, control will automatically exit Field Test Mode. If 10-second period expires or push button is held for less than 3 seconds, control will automatically exit Field Test Mode and go into Idle Mode without storing type and number of stages. If this happens, configuring procedure must be repeated.

**Table 9. Configuring Type and Number of Stages**

<b>Configuring Unit Capacity</b>		
<b>(NOTE: Control must be in Idle mode)</b>		
<b>Solid</b>	<i>PC</i>	Release push button - Allows user to select Unit Capacity. <b>IMPORTANT:</b> Field replacement control may need to be manually configured to validate outdoor unit capacity. Refer to unit nameplate model number for capacity in 1,000 of BTUs. (18, 24, 30, 36, 42, 48, 60)
<b>Blinking</b>	<i>PC</i>	Push and hold button - Control will display unit capacity number for 3 seconds. When the correct unit capacity number is displayed, release button. Selected code will flash for a 10-second period. During that period, hold push button for 3 seconds to store code. Once code is stored, control will automatically exit Field Test Mode. If 10-second period expires or push button is held less than 3 seconds, control will automatically exit Field Test Mode and go into Idle Mode without storing unit capacity number. If this happens, configuring procedure must be repeated.

**Table 10. Configuring Unit Capacity**

## Maintenance

### Regular Maintenance Requirements

Your system should be regularly inspected by a qualified service technician. These regular visits may include (among other things) checks for:

- Motor operation
- Ductwork air leaks
- Coil & drain pan cleanliness (indoor & outdoor)
- Electrical component operation & wiring check
- Proper refrigerant level & refrigerant leaks
- Proper airflow
- Drainage of condensate
- Air filter(s) performance
- Blower wheel alignment, balance & cleaning
- Primary & secondary drain line cleanliness

#### **Air Filter**

Inspect air filters at least monthly and replace or clean as required. Disposable filters should be replaced. Washable filters may be cleaned by soaking in mild detergent and rinsing with cold water. Allow filter to dry before reinstalling. Replace filters with the arrows pointing in the direction of airflow. Dirty filters are the most common cause of poor heating / cooling performance and compressor failures.

#### **Indoor Coil**

If the system has been operated with a clean filter in place, it should require minimal cleaning. If cleaning is needed, call your dealer for service.

#### **Condensate Drain**

During cooling season check at least monthly for free flow of drainage and clean if necessary.

### Condenser Coils

Grass cuttings, leaves, dirt, dust, lint from clothes dryers, and foliage from trees can be drawn into coils by movement of the air. Clogged condenser coils will lower the efficiency of your unit and could cause damage to the condenser.

Periodically, debris should be brushed from the condenser coils. Use a soft bristle brush with light pressure only. DO NOT damage or bend condenser coil fins. Damaged or bent fins may affect unit operation.

** WARNING**

**SHARP OBJECT HAZARD!**

Condenser coils have sharp edges. Wear adequate body protection on body extremities (e.g. gloves).

**FAILURE TO FOLLOW THIS WARNING COULD RESULT IN BODILY INJURY.**

### Painted Surfaces

For maximum protection of the unit's finish, a good grade of automobile wax should be applied every year. In geographical areas where water has a high concentration of minerals (calcium, iron, sulfur, etc.), it is recommended that lawn sprinklers not be allowed to spray the unit. In such applications, the sprinklers should be directed away from the unit. Failure to follow this precaution may result in premature deterioration of the unit finish and metal components.

In sea coast areas, special maintenance is required due to the corrosive atmosphere provided by the high salt concentration in ocean mists and the air. Periodic washing of all exposed surfaces and coil will add additional life to your unit. Please consult your installing dealer for proper procedures in your geographic area.

### **WARNING**

#### **ELECTRICAL SHOCK HAZARD!**

Turn OFF electric power to unit before performing any maintenance or removing panels or doors.

**FAILURE TO DO SO COULD RESULT IN BODILY INJURY OR DEATH.**

### **Thermostat Operation**

The wall-mounted thermostat controls your air conditioner. The thermostat is available in various configurations from different manufacturers. The information below is typical for most thermostats. Ask your dealer for specific information regarding the model of thermostat installed.

#### ***Fan Switch***

In AUTO or INT (intermittent) mode, the blower operates only when the thermostat calls for heating or cooling. This mode is generally preferred when humidity control is a priority.

The ON or CONT mode provides continuous indoor blower operation, regardless of whether the compressor is operating. This mode is required when constant air circulation or filtering is desired.

On models without a fan selection switch, the fan will cycle with the outdoor unit.

#### ***Temperature Indicator***

The temperature indicator displays the actual room temperature.

### **Important System Information**

- Your system should never be operated without a clean air filter properly installed.
- Return air and supply air registers should be free from restrictions or obstructions to allow full flow of air.

#### **IF YOUR SYSTEM DOES NOT WORK, BEFORE REQUESTING A SERVICE CALL:**

1. Ensure thermostat is set below (cooling) or above (heating) room temperature and that the system lever is in the "COOL", "HEAT" or "AUTO" position.
2. Check indoor and outdoor disconnect switches. Confirm circuit breakers are ON or that fuses have not blown. Reset breakers/replace fuses as necessary.
3. Inspect the outdoor unit for clogged condenser coils, (grass cuttings, leaves, dirt, dust or lint). Ensure that branches, twigs or other debris are not obstructing the condenser fan.

#### **IF YOUR SYSTEM STILL DOES NOT OPERATE, CONTACT YOUR SERVICING DEALER.**

Be sure to describe the problem, and have the model and serial numbers of the equipment available.

If warranty replacement parts are required, the warranty must be processed through a qualified distribution location.

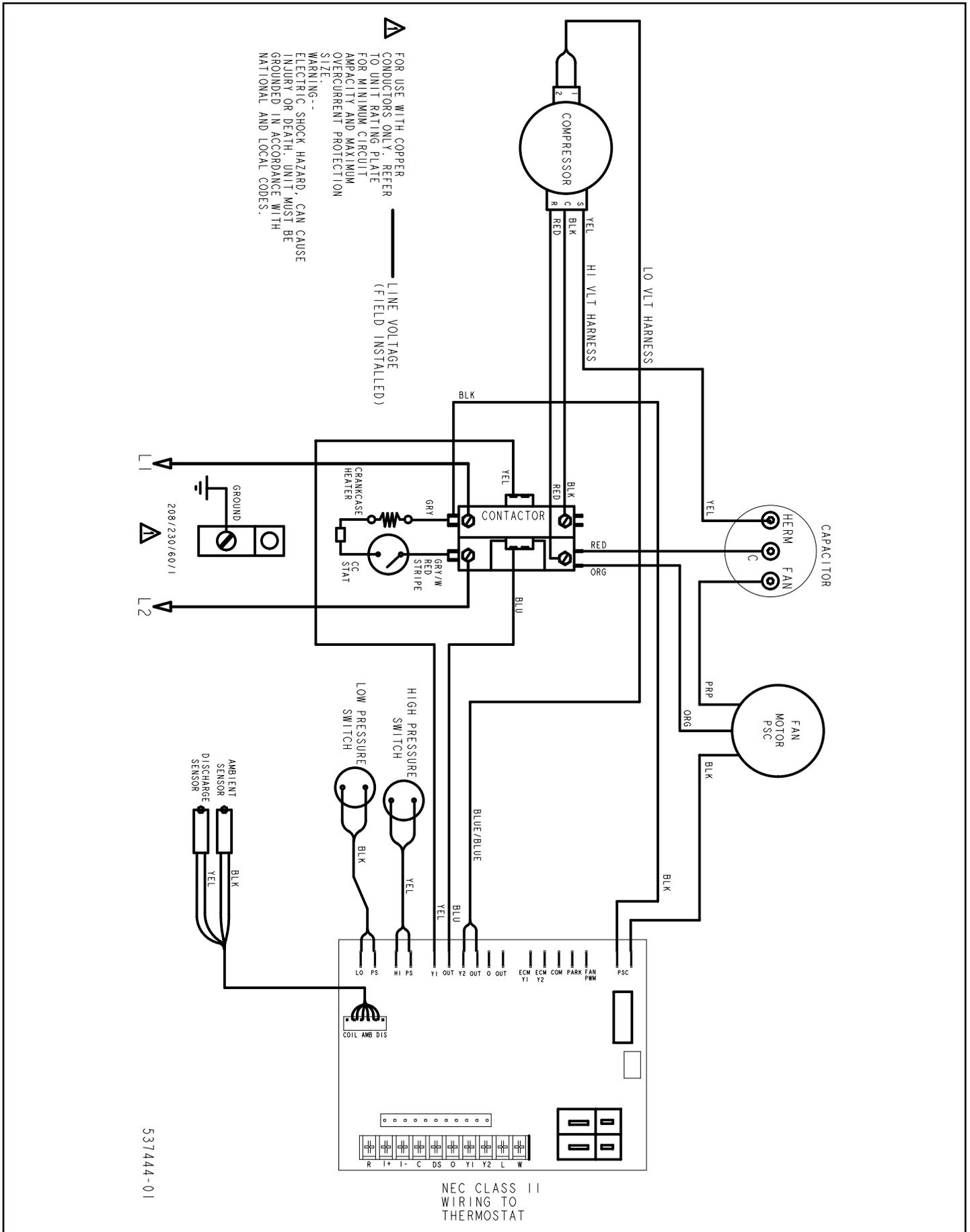


Figure 10. 4SCU16LS124, 36, 48, 60 Wiring Diagram