



ASSEMBLY INSTRUCTIONS

UltraHD® Tall 30 in. Storage Cabinet (Model No. 20162, 20163, 20165, 20166)

Granite Graphite Red White

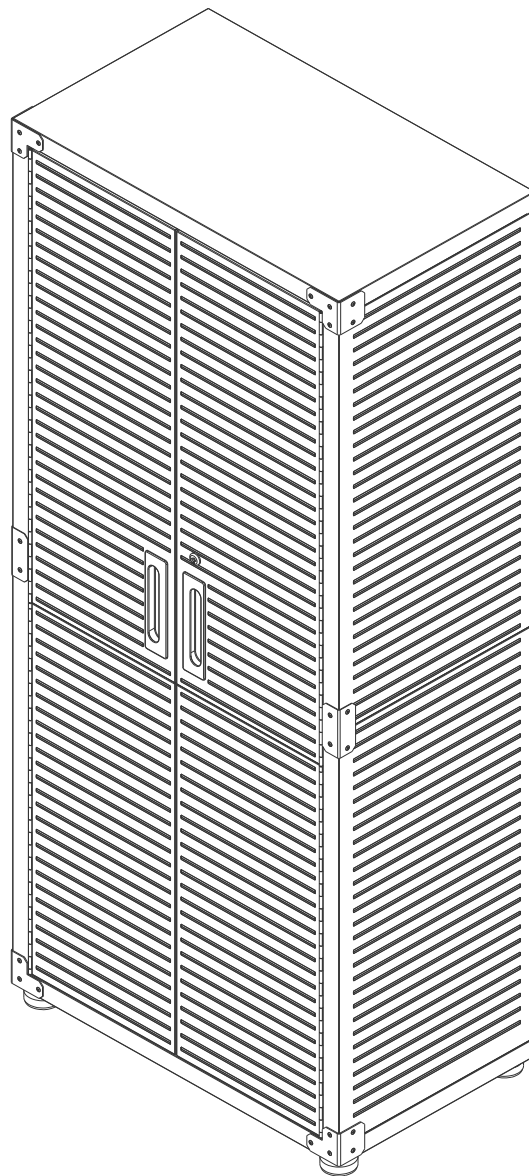
30 in. W X 18 in. D X 72 in. H

(76.2 cm x 45.72 cm x 1.83 m)

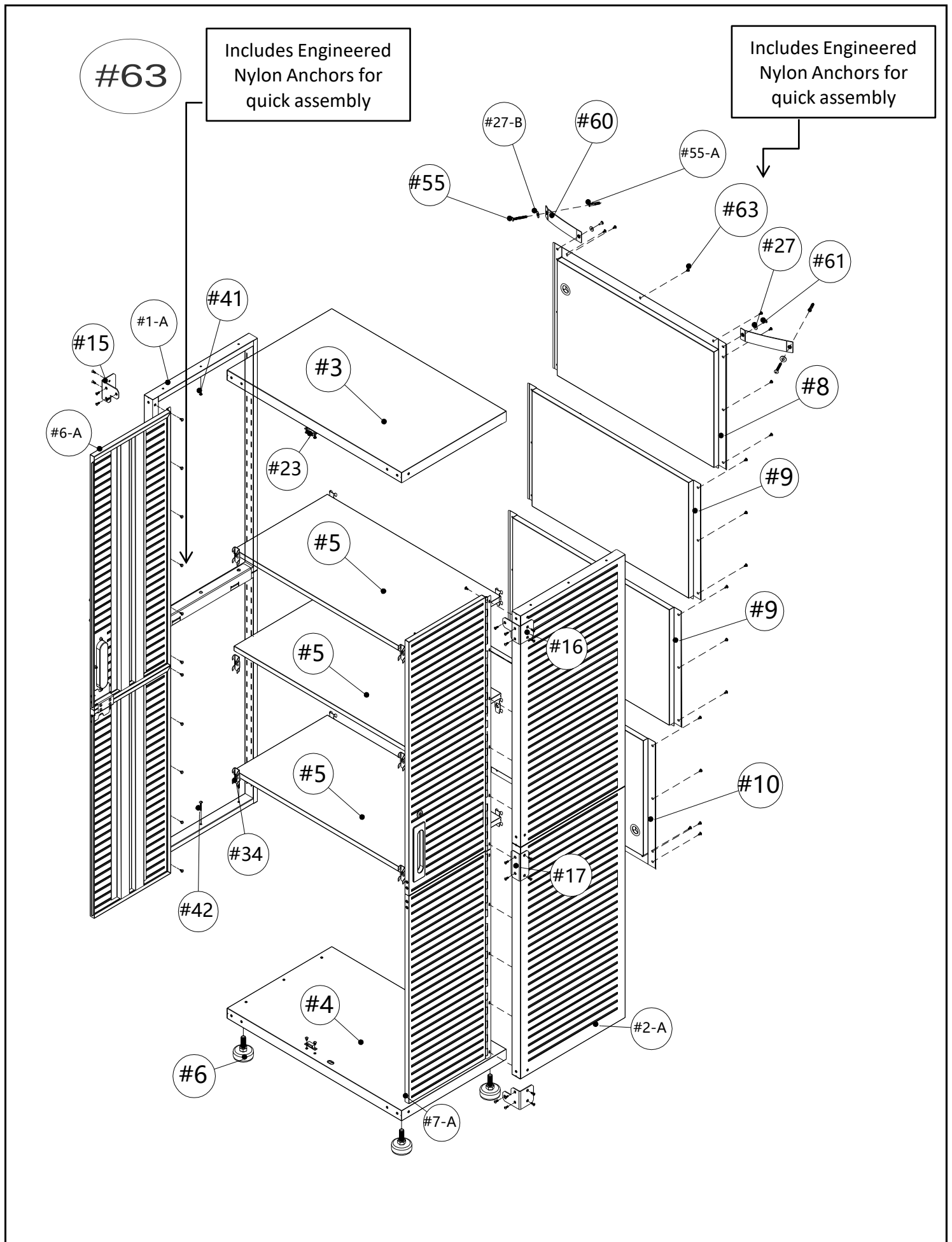
ULTRAGUARD®

FINGERPRINT RESISTANT SURFACES
AND INCREASED DURABILITY

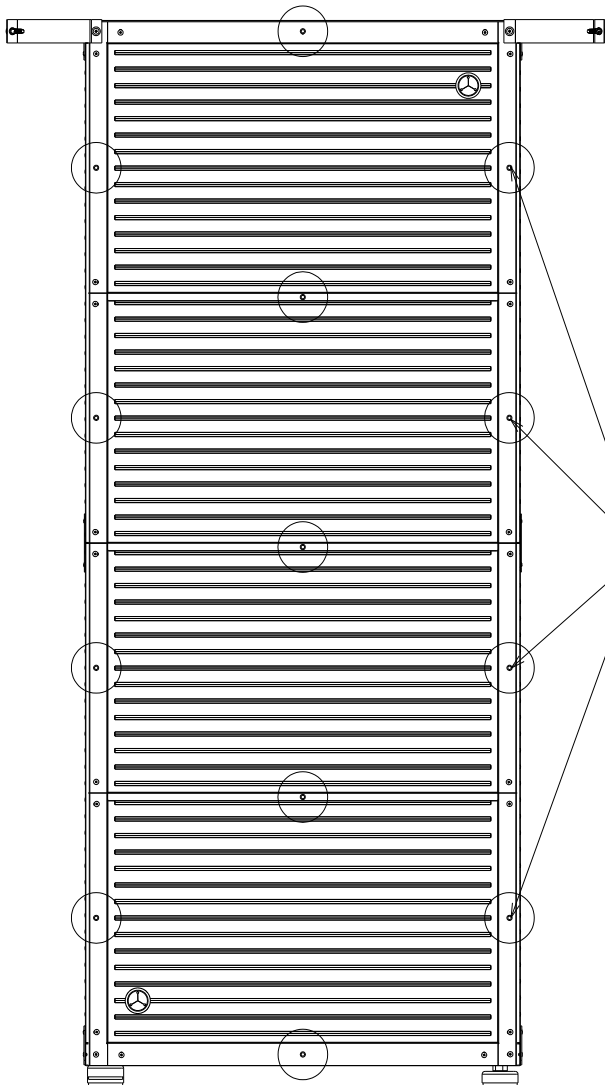
Reference page 13 for special care
and maintenance of stainless steel



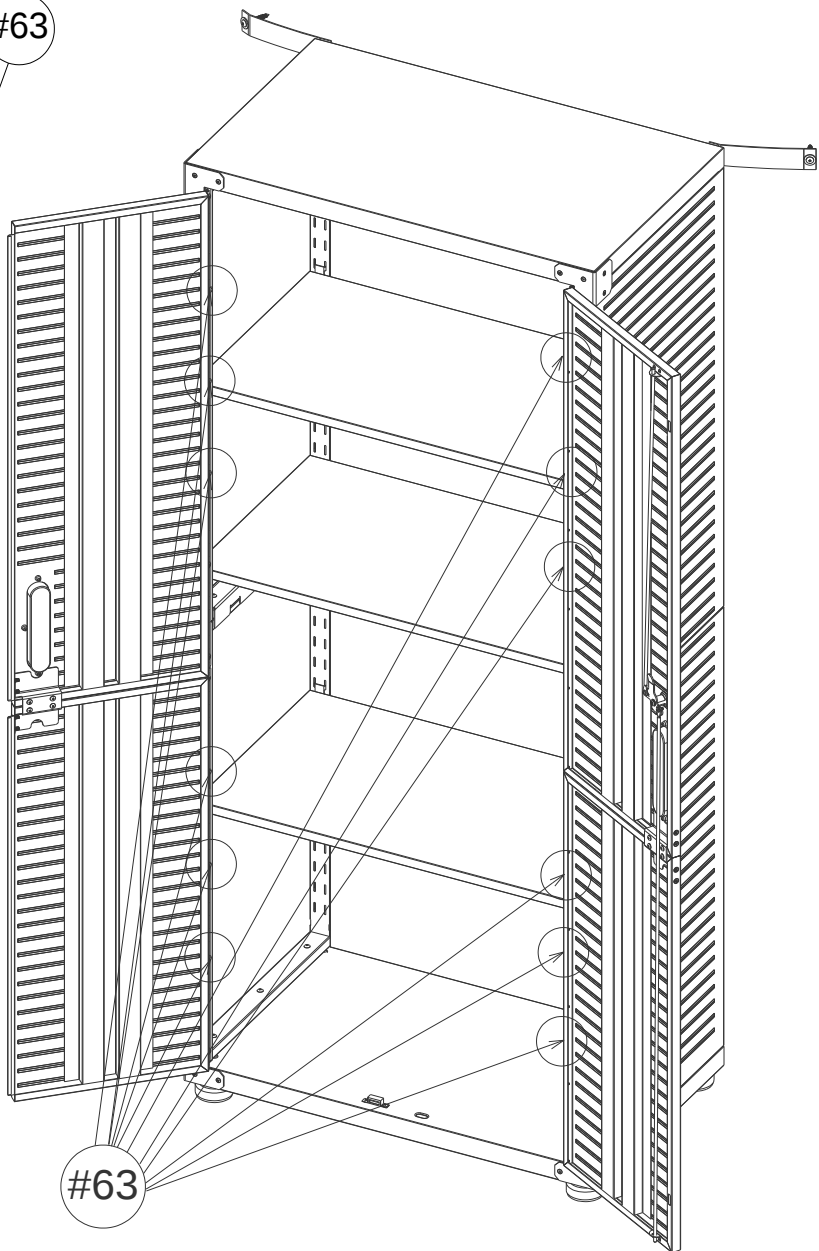
Includes Engineered
Nylon Anchors for quick
assembly



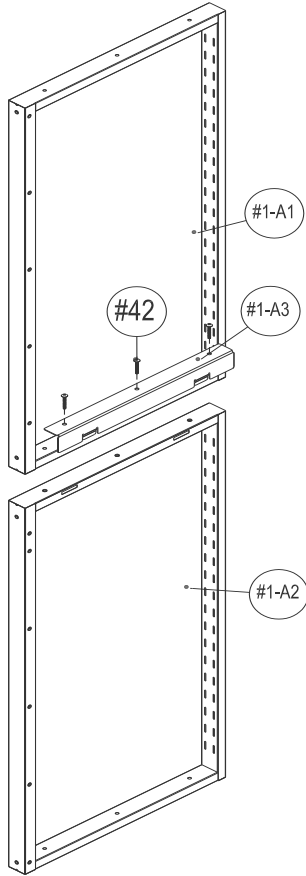
“Quick assembly”



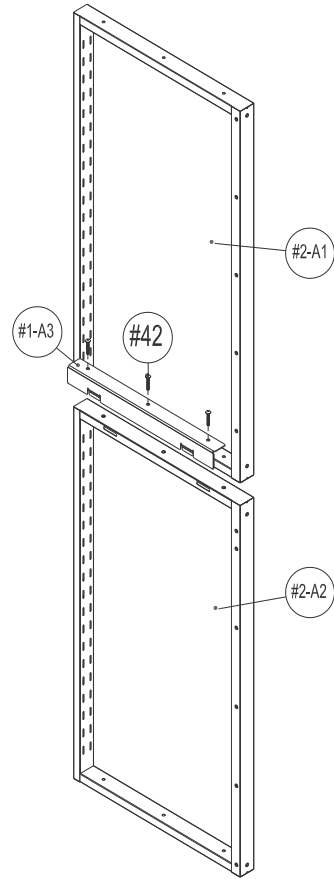
Includes Engineered
Nylon Anchors for
quick assembly



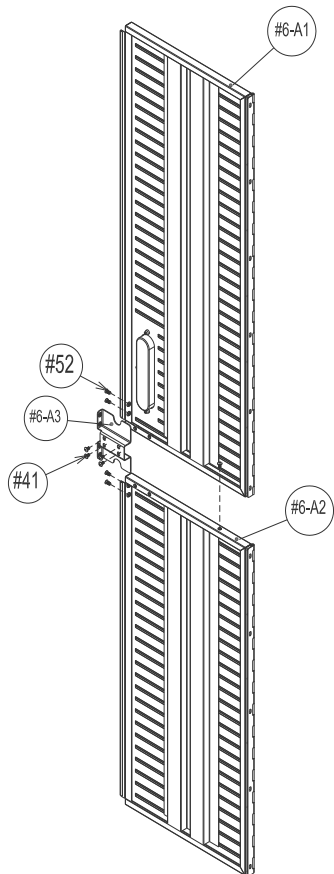
(#1-A) Left Side Panel



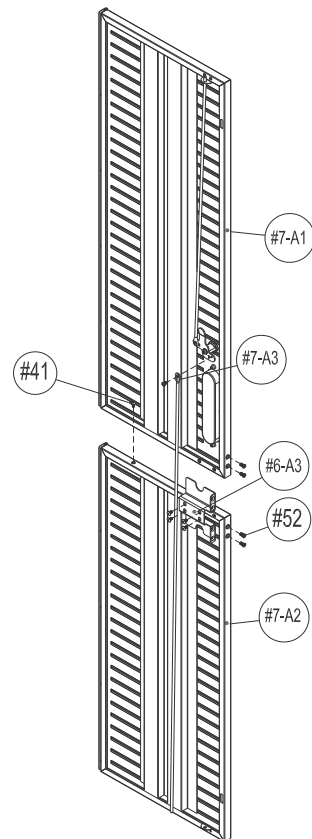
(#2-A) Right Side Panel



(#6-A) Left Door

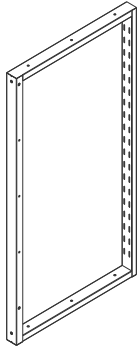


(#7-A) Right Door

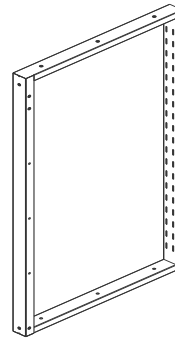


PARTS LIST

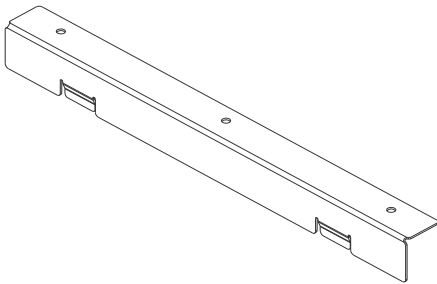
Please check the parts carefully according to the parts list. If you are missing any parts, please contact our customer service department. (Please refer to page 14.)



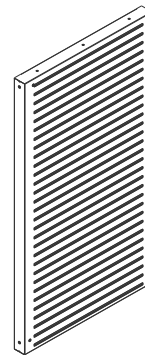
(#1-A1) Left Side - Upper Panel x 1 PC



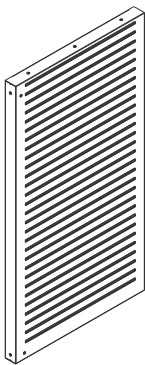
(#1-A2) Left Side - Bottom Panel x 1 PC



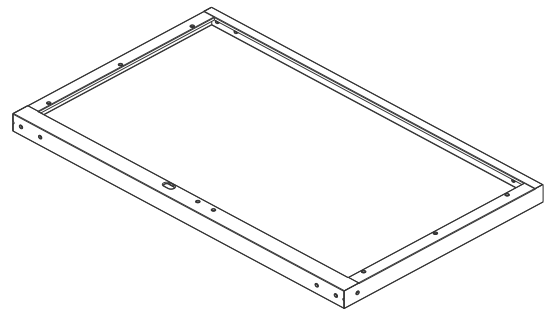
(#1-A3) Side Panel Reinforcement Connection Part x 2 PCS



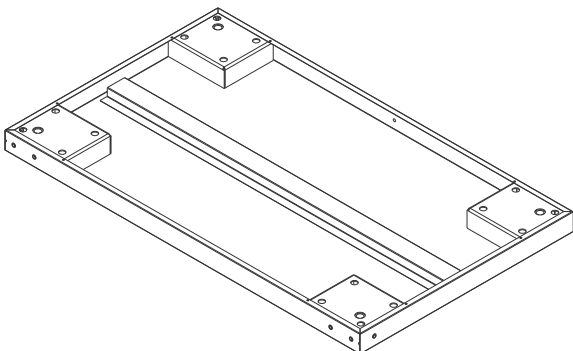
(#2-A1) Right Side - Upper Panel x 1 PC



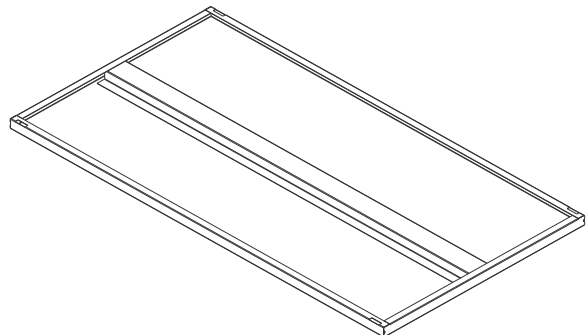
(#2-A2) Right Side - Bottom Panel x 1 PC



(#3) Top Panel x 1 PC



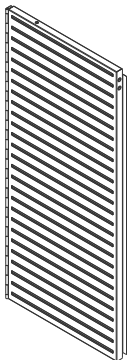
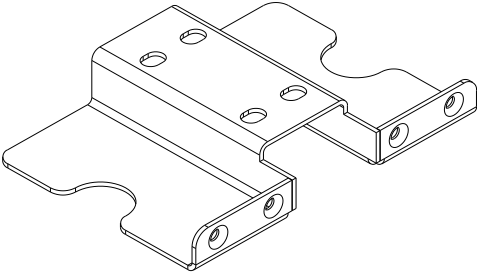
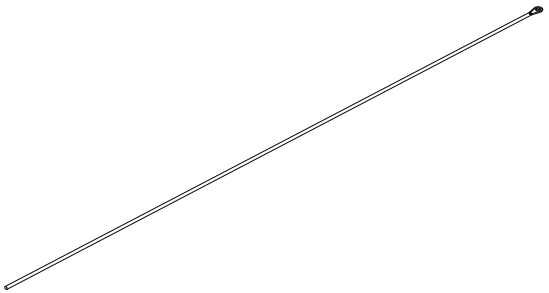
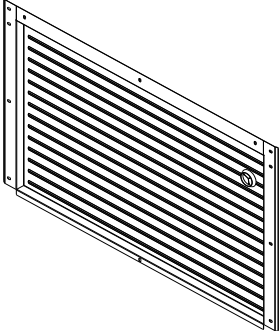
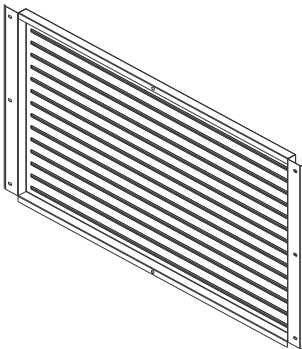
(#4) Bottom Panel x 1 PC



(#5) Middle Shelf x 3 PCS

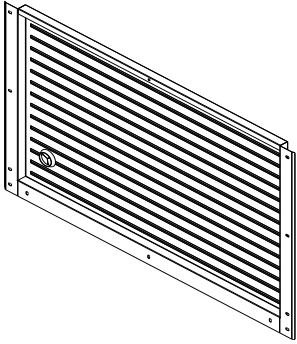
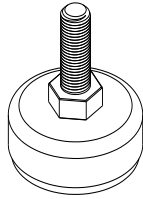
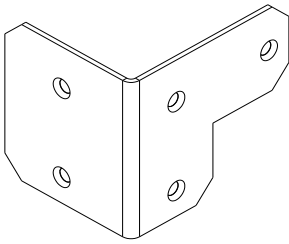
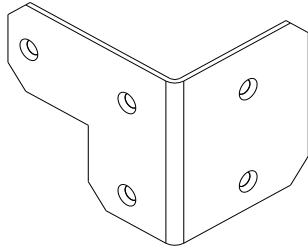
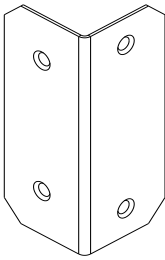
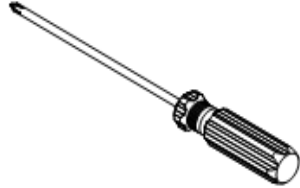
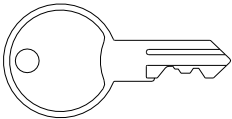
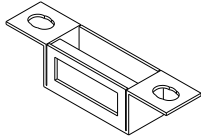
PARTS LIST

Please check the parts carefully according to the parts list. If you are missing any parts, please contact our customer service department. (Please refer to page 14.)

	
(#6-A1) Left Door - Upper Panel x 1 PC	(#6-A2) Left Door - Bottom Panel x 1 PC
	
(#6-A3) Door Panel Connection Part x 2 PCS	(#7-A1) Right Door - Upper Panel x 1 PC
	
(#7-A2) Right Door - Bottom Panel x 1 PC	(#7-A3) Key Rod x 1 PC
	
(#8) Upper Back Panel x 1 PC	(#9) Middle Back Panel x 2 PCS

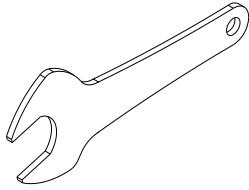
PARTS LIST

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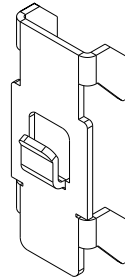
	
(#10) Bottom Back Panel x 1 PC	(#6) Leveling Feet x 4 PCS
	
(#15) Corner Protection - A x 2 PCS	(#16) Corner Protection - B x 2 PCS
	
(#17) Middle Corner Protection x 2 PCS	(#21) Screwdriver x 1 PC
	
(#22) Key x 2 PCS	(#23) Magnet x 2 PCS

PARTS LIST

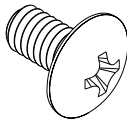
Please check the parts carefully according to the parts list. If you are missing any parts, please contact our customer service department. (Please refer to page 14.)



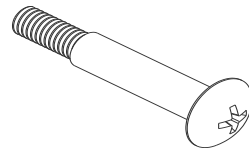
(#25) Wrench x 1 PC



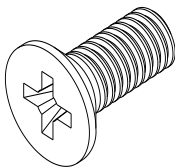
(#34) Hook x 12 PCS



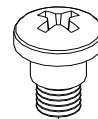
(#41) Screw F (M4 x 8L) x 54 PCS



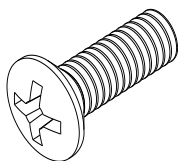
(#42) Screw G (M4 x 30L) x 12 PCS



(#52) Screw K (M5 x 10L) x 8 PCS

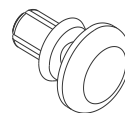


(#53) Screw L (M4 x 6L) x 1 PC



(#54) Screw N (M4 x 10L) x 28 PCS

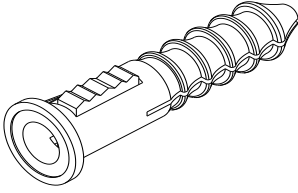
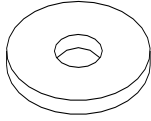
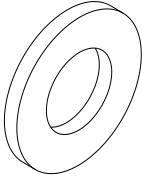
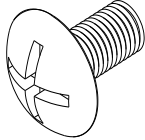
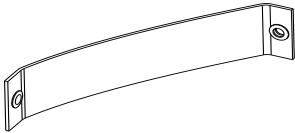
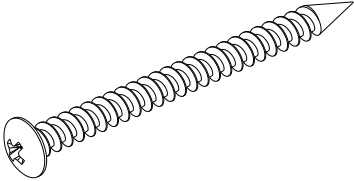
Included for quick assembly



(#63) Engineered Nylon Anchor x 25 PCS

PARTS LIST

Please check the parts carefully according to the parts list. If you are missing any parts, please contact our customer service department. (Please refer to page 14.)

	
(#55-A) Wall Anchor x 2 PCS	(#27) WASHER (M4) x 2 PCS
	
(#27-B) WASHER (M8) x 2 PCS	(#61) Screw O (M4 x 12L) x 2 PCS
	
(#60) Mounting Strap x 2 PCS	(#55) Screw M (M6 x 50L) x 2 PCS

UltraHD® Tall 30 in. Storage Cabinet (Model No. 20162, 20163, 20165, 20166)



***NOTE:** We recommend using TWO people to assemble the cabinet.



TIP: A magnetic screwdriver is included for your convenience. If using a power screwdriver, keep torque setting on LOW during assembly.

WARNING: Some parts may have sharp edges. To avoid injury, wearing gloves is recommended during assembly.

Step 1: Install Left Side Panel (#1-A)

Place the Left Side - Upper Panel (#1-A1) and Left Side - Bottom Panel (#1-A2) together. Insert the Side Panel Reinforcement Connection Part (#1-A3) into the slot of the Left Side - Upper Panel. Use 3 pcs of Screw G (#42) to tighten from the top side.

Note: Make sure the Left Side Upper Panel (#1-A1) is flushed with Left Side Bottom Panel (#1-A2).

Step 2: Install Right Side Panel (#2-A)

Repeat Step 1, use Right Side Upper Panel (#2-A1), Right Side Bottom Panel (#2-A2), Side Panel Reinforcement Connection Part (#1-A3), and 3 pcs Screw G (#42) to install Right Side Panel (#2-A).

Step 3: Install Left Door (#6-A)

1). Place Left Door - Upper Panel (#6-A1) and Left Door - Bottom Panel (#6-A2) together, line up screw holes, use 1 pc Screw F (#41) to tighten from the side.

2). Place the Door Panel Connection Part (#6-A3) over the touching sides, line up the screw holes, use 4 pcs Screw F (#41) to tighten from the top, and use 4 pcs Screw K (#52) to tighten from outside edge.

Note: Make sure the Left Door - Upper Panel (#6-A1) is flushed with Left Door - Bottom Panel (#6-A2).

UltraHD® Tall 30 in. Storage Cabinet (Model No. 20162, 20163, 20165, 20166)



*NOTE: We recommend using TWO people to assemble the cabinet.



Step 4: Install Right Door (#7-A)

Repeat Step 3, use Right Door - Upper Panel (#7-A1), Right Door - Bottom Panel (#7-A2), Door Panel Connection Part (#6-A3). Use 1 pc Screw F (#41) to tighten the touching sides, use 4 pcs Screw F (#41) to tighten from the top touching side, and 4 pcs Screw K (#52) to tighten from outside edge.

Note: Make sure the Right Door - Upper Panel (#7-A1) is flushed with Right Door - Bottom Panel (#7-A2).

Step 5: Install Key Rod (#7-A3)

Attach and insert Key Rod (#7-A3) into the bottom tab hole of Right Door - Bottom Panel (#7-A2). Twist out the pre-assembled Screw L (#53) on the key rod linkage plate. Attach Key Rod (#7-A3) by lining up the screw hole and tightening back in the Screw L (#53).

Step 6: Install Top Panel (#3) to Left Side Upper Panel (#1-A1) and Right Side Upper Panel (#2-A1)

Attach Top Panel (#3) to Left Side Upper Panel (#1-A1) and Right Side Upper Panel (#2-A1). Make sure the front of the panel faces downward. Line up screw holes, use 6 pcs Screw F (#41) to tighten.

Note: Before tightening screws, make sure the bottom corners of Left Side Upper Panel (#1-A1) and Right Side Upper Panels (#2-A1) are completely flushed with the back and front corners of Top Panel (#3).

Step 7: Install Bottom Panel (#4) to Left Side Bottom Panel (#1-A2) and Right Side Bottom Panel (#2-A2)

Attach Bottom Panel (#4) to Left Side Bottom Panel (#1-A2) and Right Side Bottom Panel (#2-A2), line up screw holes, use 6 pcs Screw G (#42) to tighten.

Note: Before tightening screws, make sure the bottom corners of Left Side Bottom Panel and Right Side Bottom Panels (#1-A2, #2-A2) are completely flushed with the back and front corners of Bottom Panel (#4).

UltraHD® Tall 30 in. Storage Cabinet (Model No. 20162, 20163, 20165, 20166)



*NOTE: We recommend using TWO people to assemble the cabinet.



Step 8: Install Back Panels (#8, #9 and #10)

1) Attach Bottom Back Panel (#10) onto both bottom of Left and Right Side Panels (#1-A2 and #2-A2) and Bottom Panel (#4). Line up screw holes and use 8 pcs Screw F (#41) in each corner hole to tighten.

2) Attach both Middle Back Panel (#9) above Bottom Back Panel (#10) the same way. Place the groove of the Middle Back Panel (#9) onto the top edge of the Bottom Back Panel (#10). Use 8 pcs Screw F (#41) to tighten each corner of the panel.

3) Use 8 pcs Screw F (#41) to install Upper Back Panel (#8) the same way, with a screw in each corner of the panel.

4) Use 13 pcs of Engineered Nylon Anchors (#63) to secure the back panels. Press the Engineered Nylon Anchors into the rest of the holes on the back panels to fasten.

NOTE: Do not fully tighten Screw F before the Engineered Nylon Anchors are secured.

Step 9: Install Leveling Feet (#6)

Attach Leveling Feet (#6) to the four side corner of Bottom Panel (#4). Use Wrench (#25) to tighten.

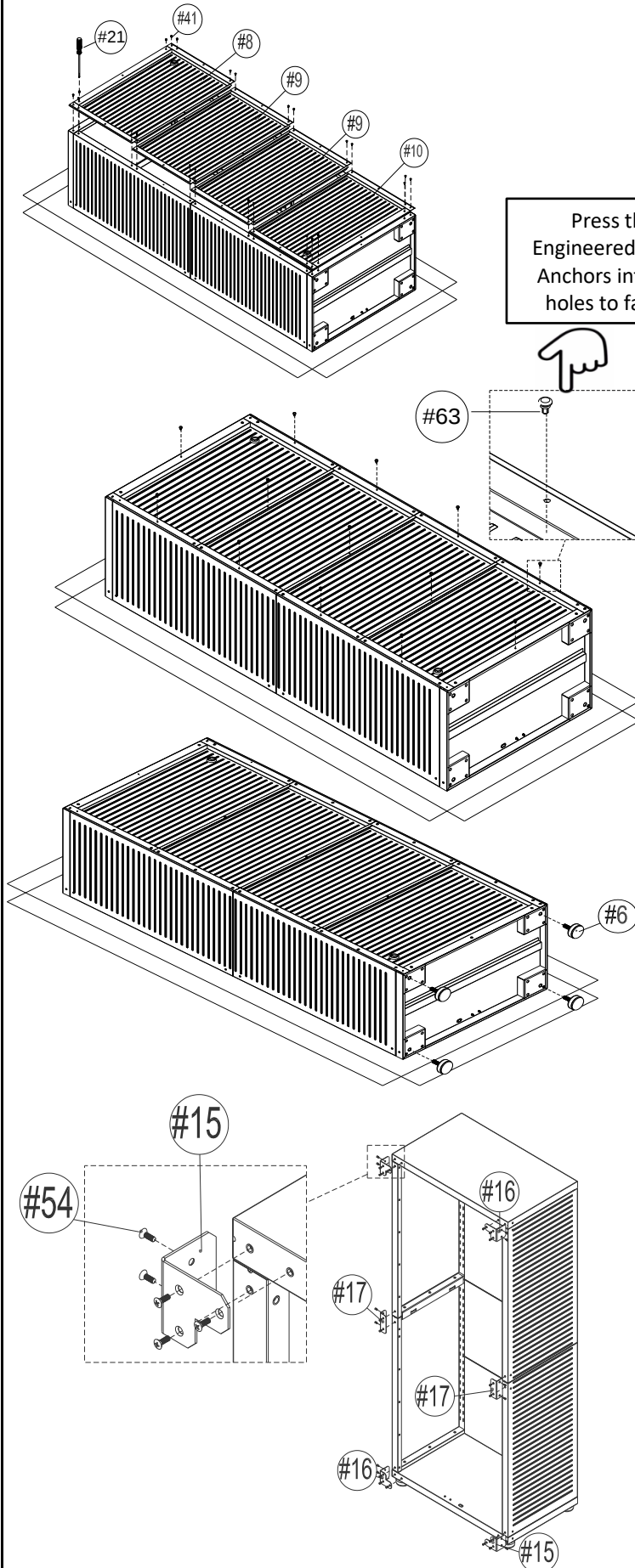
Note: Wheels are not included with this unit, however there are 4 screw holes built into Bottom Panel (#4) for installation. Wheels can be purchased at www.SevilleClassics.com

Rotate/Stand Storage Cabinet upright after this step.

Step 10: Install Corner Protections (#15, #16 and #17)

1) Attach Corner Protection A, B (#15, #16) onto top and bottom of the cabinet, use 20 pcs Screw N (#54) to tighten.

2) Attach Middle Corner Protection (#17) to the middle of Left Side Panel (#1-A) and Right Side Panel (#2-A), use 8 pcs Screw N (#54) to tighten.



UltraHD® Tall 30 in. Storage Cabinet (Model No. 20162, 20163, 20165, 20166)

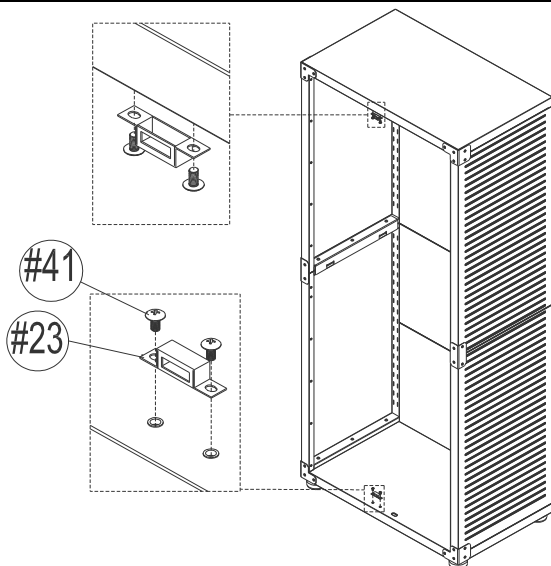


*NOTE: We recommend using TWO people to assemble the cabinet.



Step 11: Install Magnet (#23)

Place Magnet (#23) onto Top Panel (#3) and Bottom Panel (#4) facing the front, use 4 pcs Screw F (#41) to tighten.

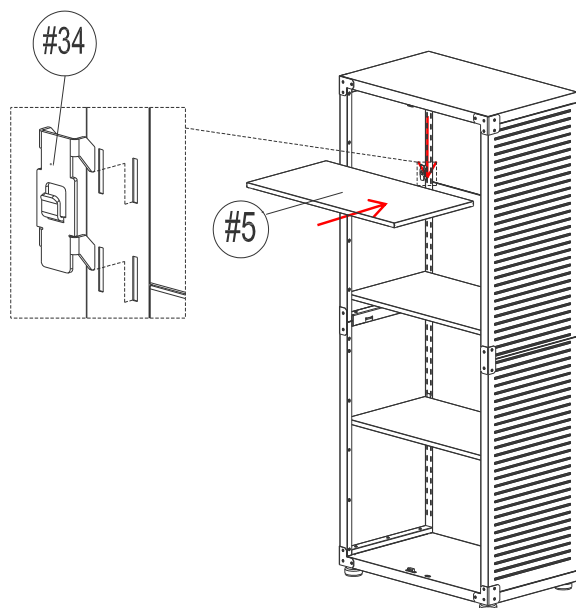


Step 12: Install Middle Shelves (#5)

1) Decide the height for each Middle Shelf (#5). Place 1 pc of Hook (#34) into the hook slot where each corner of shelf should be placed. Make sure the hooks supporting each shelf are at same height.

Note: All Middle Shelves (#5) need a hook at each corner to support it.

2) Place each Middle Shelf (#5) into cabinet and push down onto Hooks (#34).



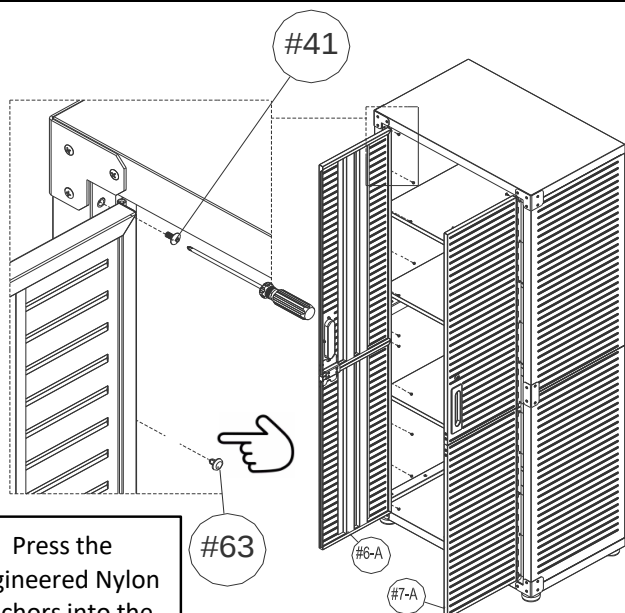
Note: An additional Middle Shelf (#5) may be purchased separately at www.SevilleClassics.com. See below for compatibility list:

Storage Cabinet	Compatible Middle Shelf
Model No. / Color	Model No. / Color
UHD20162B (Granite)	UHD20162S (Granite)
UHD20163B (Graphite)	UHD20163S (Graphite)
UHD20165B (Red)	UHD20165S (Red)
UHD20166B (White)	UHD20166S (White)

UltraHD® Tall 30 in. Storage Cabinet (Model No. 20162, 20163, 20165,20166)



*NOTE: We recommend using TWO people to assemble the cabinet.



Step 13: Install Left and Right Doors (#6-A) & (#7-A)

1) Attach Left Door (#6-A) to Left Side Panel (#1-A), use 5 pcs Screw F (#41) and 6 pcs Engineered Nylon Anchors (#63). Press the Engineered Nylon Anchors into the holes to further secure the door panels.

Note: The screw holes on the door hinge have tolerance, enabling the door to be adjusted and centered in the door frame. Place top, middle and bottom screws first. Don't tighten screws completely - this may save time by avoiding having to make slight adjustments for leveling door panels later.

2) Install Right Door (#7-A) the same way.

Step 14: Install Mounting Strap (#60)

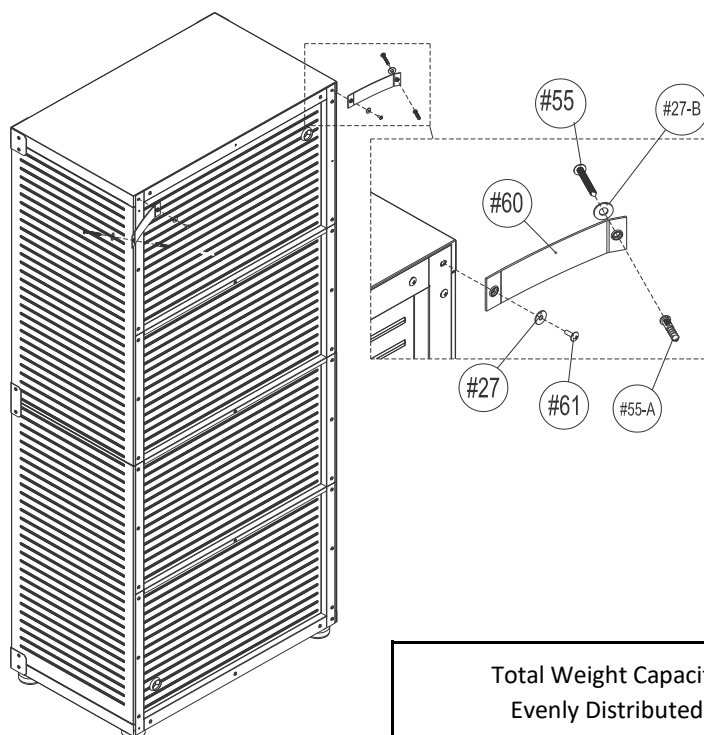
1) Remove 1 pc Screw F (#41) from the back corner protection.

2) Attach the Mounting Strap (#60) to the back Corner Protection brackets as the left photo shows using Screw O (#61) and Washer (#27).

3) Drill a hole in the wall with a 5/16" drill bit, insert the Wall Anchor (#55-A) into the hole.

4) Attach the other end of the Mounting Strap (#60) to the wall using Screw M (#55) and Washer (#27-B).

Repeat steps A through D to install the other mounting strap.



Total Weight Capacity Evenly Distributed	Weight Capacity per Shelf Evenly Distributed
600 lbs. (272.16 kg)	150 lbs. (68.04 kg)

UltraHD® Stainless Steel Care Instructions

The stainless steel is protected with UltraGuard® fingerprint resistant finish.

DO NOT use traditional stainless-steel cleaners. To safely manage unwanted fingerprints and prevent new stains, perform the following steps once monthly:

- Lightly wipe with warm water and clean microfiber cloth
- Always wipe in the direction of the surface grain (NEVER ACROSS)
- Wipe away excess water with dry clean cloth

CONTACT INFORMATION

If you are missing any parts, have any questions, or need additional assistance in assembly, please contact our bilingual (English and Spanish) customer service department at:



Seville Classics, Inc.
19401 Harborage Way Torrance, CA 90501 USA
Telephone: (800) 323-5565 within USA
Fax: (310) 533-3899
Hours: 9:00am - 4:30pm (Pacific Standard Time)
E-mail: support@sevilleclassics.com
Website & Online Store: www.sevilleclassics.com

*****Please visit our website or call and inquire about our additional UltraHD Line*****



ASSEMBLY INSTRUCTIONS

UltraHD® Wall Cabinet (Model No. 20229, 20031, 20032, 20033)

Granite Graphite Red White

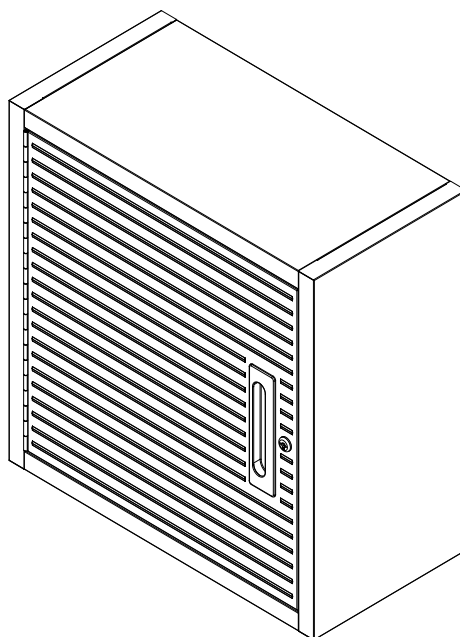
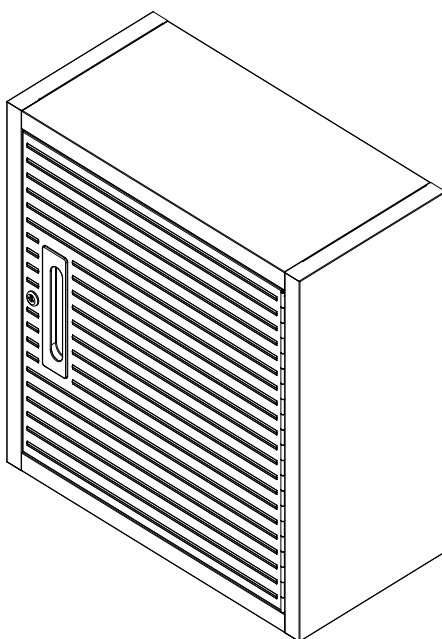
24 in. W x 12 in. D x 24 in. H

60.96 cm W x 30.47 cm D x 60.96 cm H

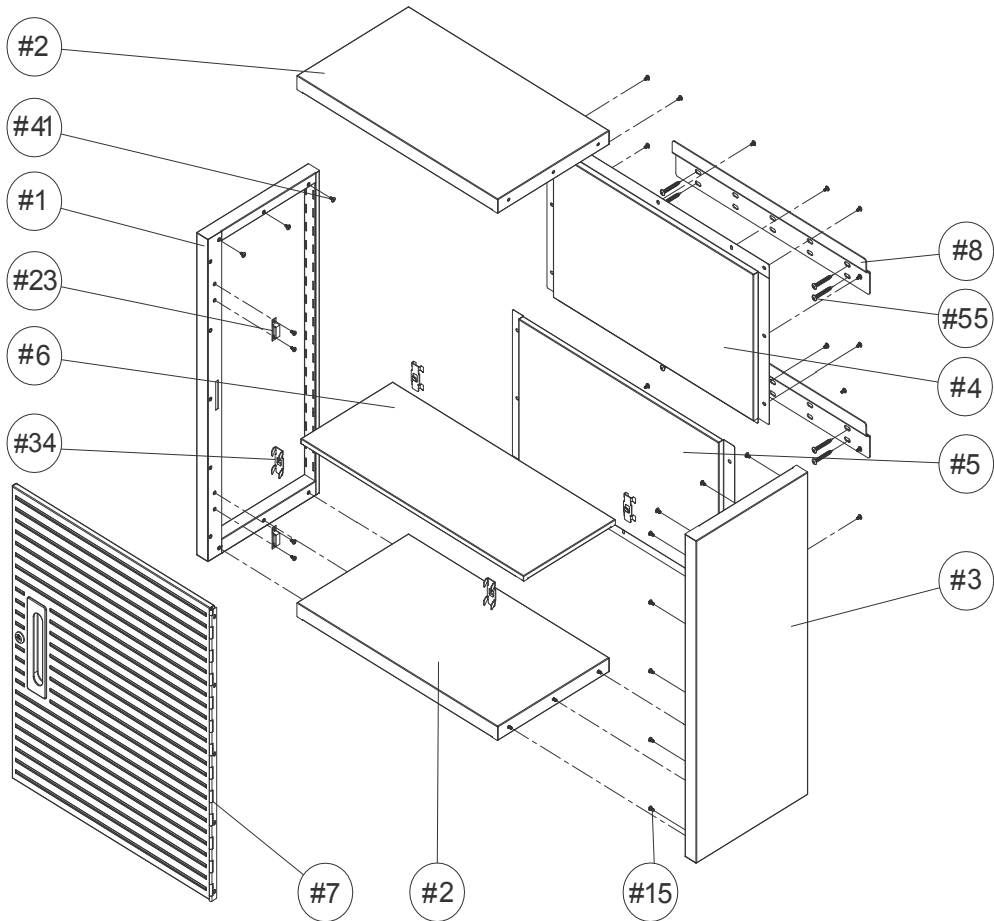
ULTRAGUARD®

FINGERPRINT RESISTANT SURFACES
AND INCREASED DURABILITY

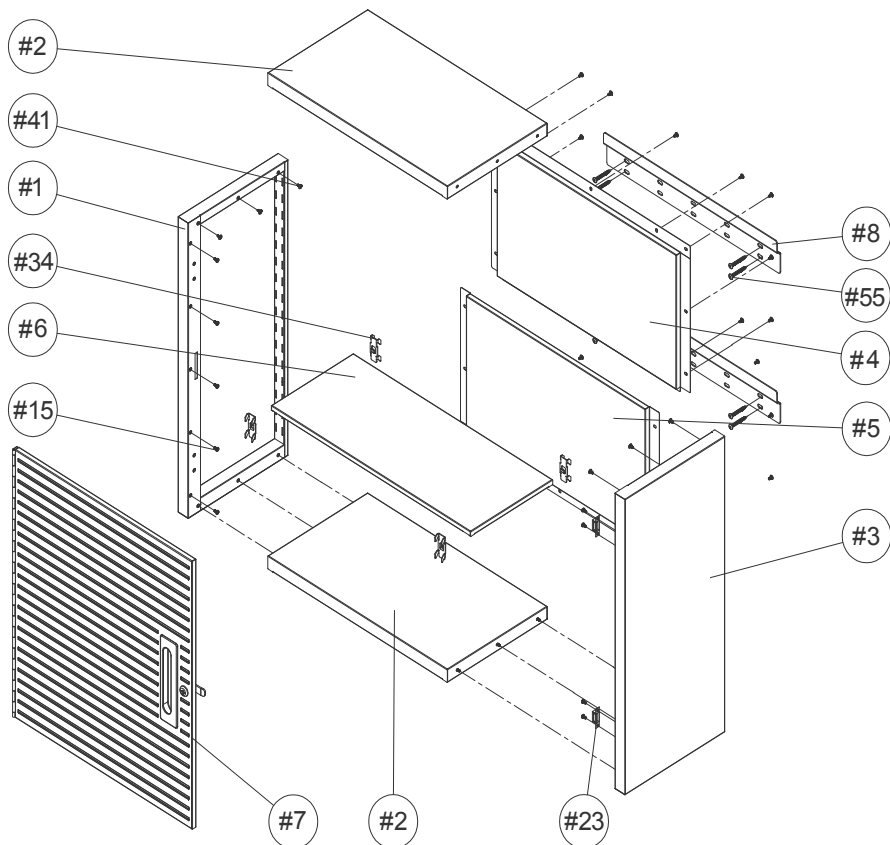
Reference page 9 for special care and
maintenance of stainless steel



For Door Handle on LEFT Side

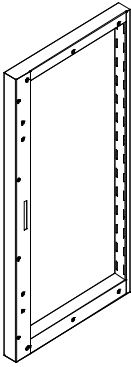
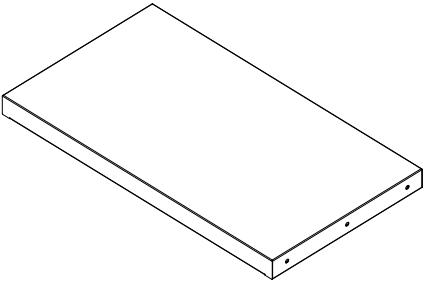
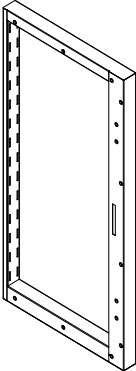
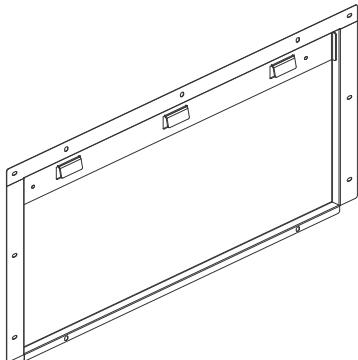
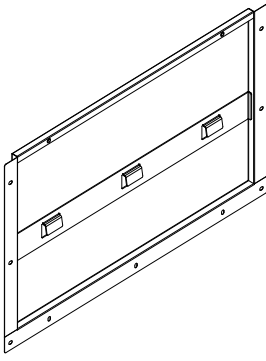
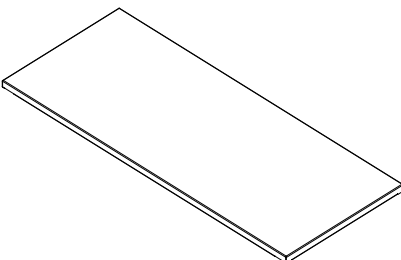
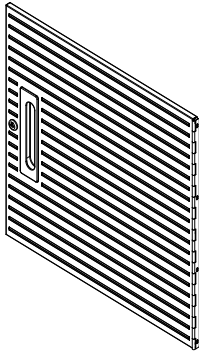
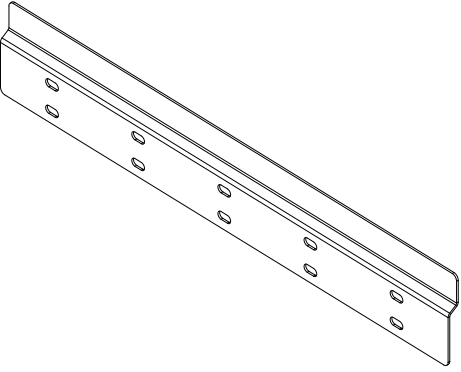


For Door Handle on RIGHT Side



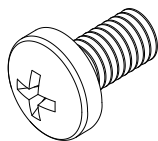
PARTS LIST

Please check the parts carefully according to the parts list. If you are missing any parts, please contact our customer service department (please refer to page 10).

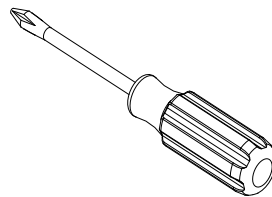
	
(#1) LEFT PANEL x 1 PC	(#2) TOP / BOTTOM PANEL (Both panels are same) x 2 PCS
	
(#3) RIGHT PANEL x 1 PC	(#4) UPPER BACK PANEL x 1 PC
	
(#5) BOTTOM BACK PANEL x 1 PC	(#6) MIDDLE SHELF x 1 PC
	
(#7) LEFT / RIGHT DOOR x 1 PC	(#8) WALL-HANGING BRACKET x 2 PCS

PARTS LIST

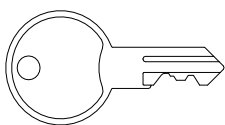
Please check the parts carefully according to the parts list. If you are missing any parts, please contact our customer service department (please refer to page 10).



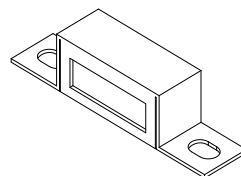
(#15) SCREW B (M4 x 8L) x 8 PCS



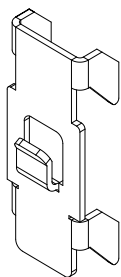
(#21-A) SCREW DRIVER x 1 PC



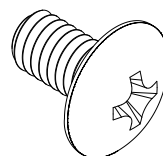
(#22) KEY x 2 PCS



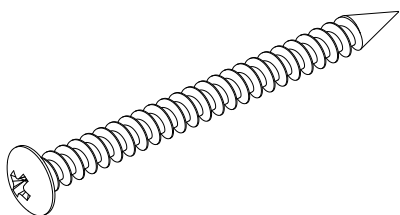
(#23) MAGNET x 2 PCS



(#34) HOOK x 4 PCS



(#41) SCREW F (M4 x 8L) x 32 PCS



(#55) SCREW M (M6 x 50L) x 8 PCS

UltraHD® Wall Cabinet (Model No. 20229, 20031, 20032, 20033)



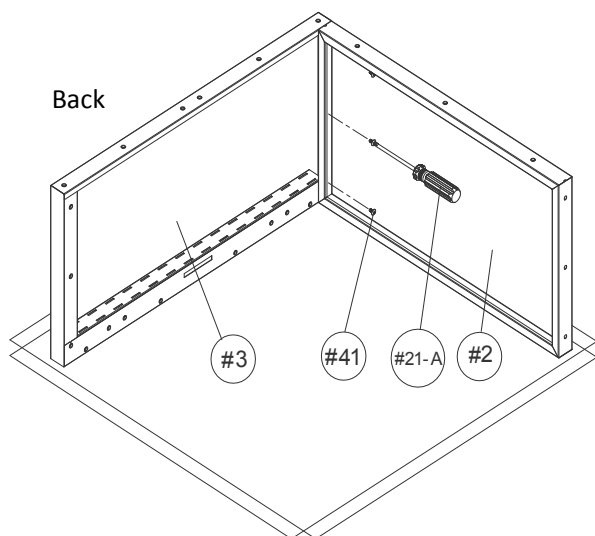
*NOTE: We recommend TWO people to assemble the cabinet.



TIP: TIP: A magnetic screwdriver is included for convenience. If using a power screwdriver, keep torque setting LOW.

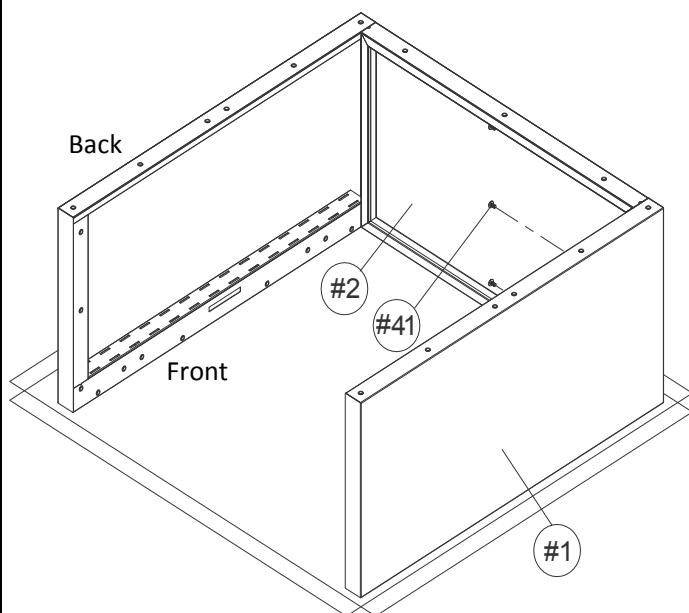
Step 1: Install the Right Panel (#3) onto the Top Panel (#2).

- A.** Attach the Right Panel (#3) to the Top Panel (#2) as the left picture shows. Line up screw holes and tighten them using Screwdriver (#21-A) and Screw F (#41).



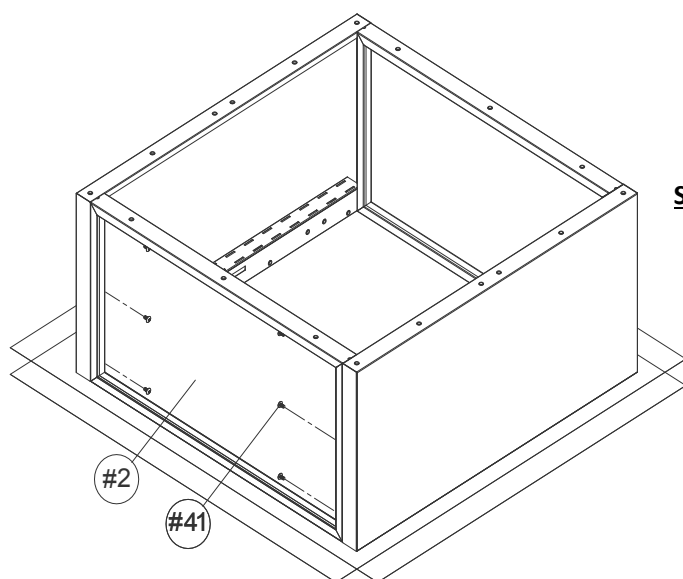
Install the Left Panel (#1) onto the Top Panel (#2) the same way.

- B.** Attach the Left Panel (#1) to the Top Panel (#2) as the left picture shows. Line up screw holes and tighten them using Screwdriver (#21-A) and Screw F (#41).



Step 2: Install Bottom Panel (#2).

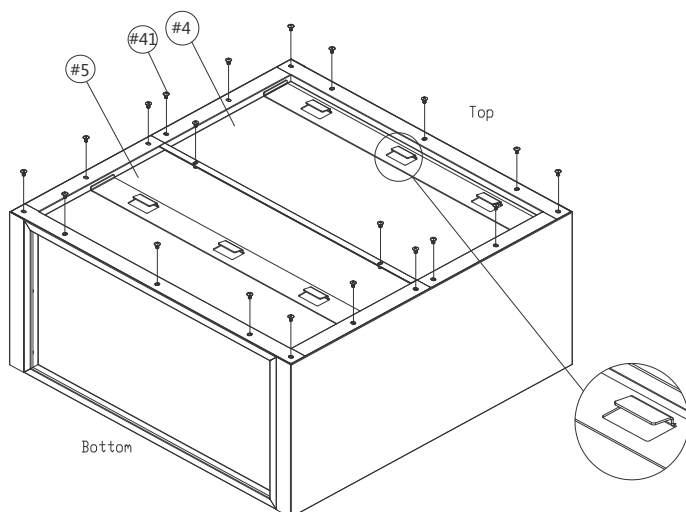
Attach Bottom Panel (#2) between the Left Panel (#1) and Right Panel (#3) as the left side picture shows. Line up screw holes and tighten them using Screwdriver (#21-A) and Screw F (#41).



UltraHD® Wall Cabinet (Model No. 20229, 20031, 20032, 20033)



*NOTE: We recommend TWO people to assemble the cabinet.



Step 3: Install the Bottom Back Panel (#5) and Upper Back Panel (#4).

First place the Bottom Back Panel (#5) onto the Left Panel (#1), Right Panel (#3) and Bottom Panel (#2) as the left picture shows. Now place the Upper Back Panel (#4) onto the Left Panel (#1), Right Panel (#3) and Upper Back Panel (4). Line up screw holes and tighten them using Screwdriver (#21-A) and Screw F (#41).

Step 4: Fasten the Magnet (#23).

Note: Decide the door's opening direction.

Stand up the cabinet like the left diagram (1) shows to have the door handle on the left. Fasten Magnet (#23) to the Left Panel (#1) using Screwdriver (#21-A) and Screw B (#15).

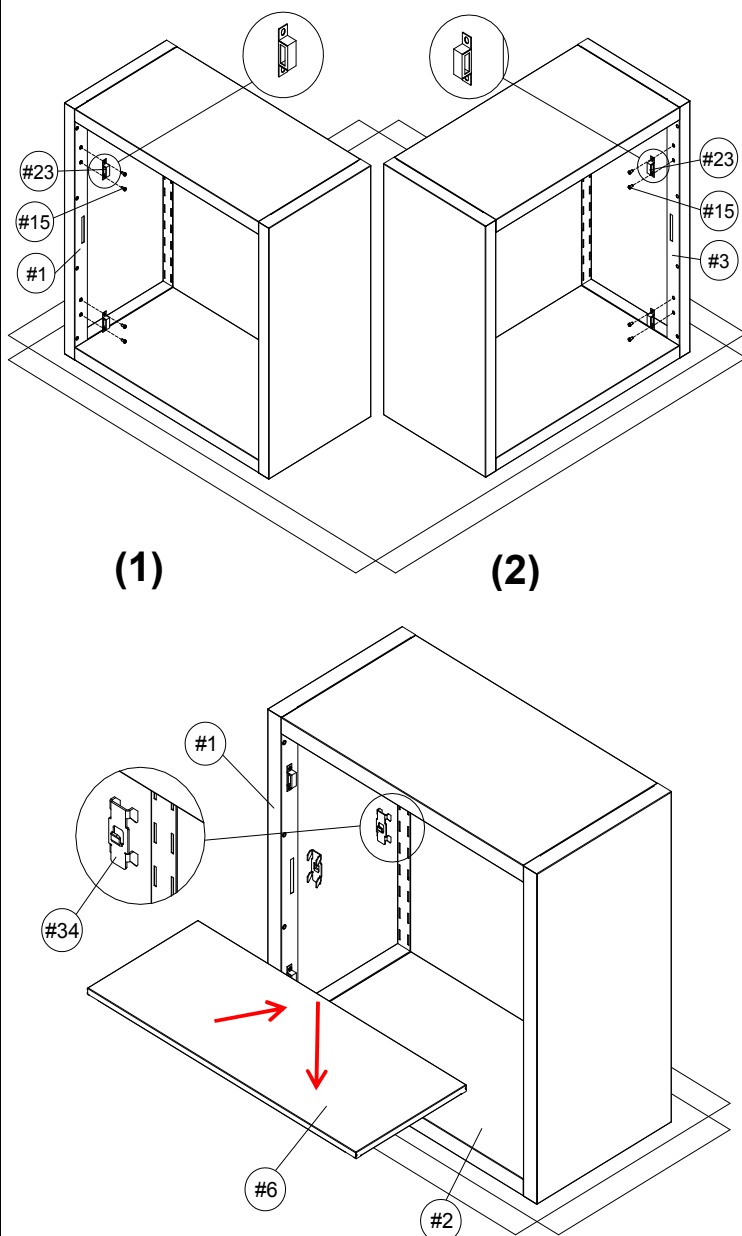
Stand up the cabinet like the right diagram (2) shows to have the door handle on the right. Fasten Magnet (#23) to the Right Panel (#3) using Screwdriver (#21-A) and Screw B (#15).

Step 5: Install the Middle shelf (#6).

A. Decide the height for the Middle Shelf (#6), place the Hooks (#34) into the hook slots and push down.

Note: The Middle Shelf (#6) needs the 4 hooks at each corner for support. When placing the hooks, make sure they are at the same height.

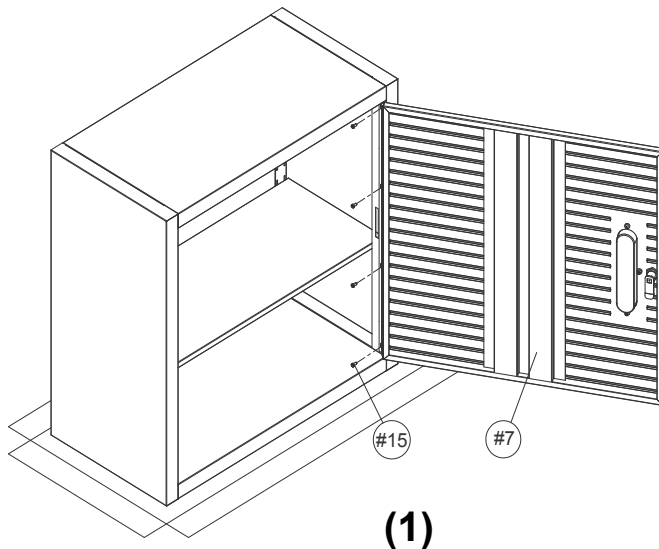
B. Place the Middle Shelf (#6) into the cabinet and push down onto the Hooks (#34).



UltraHD® Wall Cabinet (Model No. 20229, 20031, 20032, 20033)

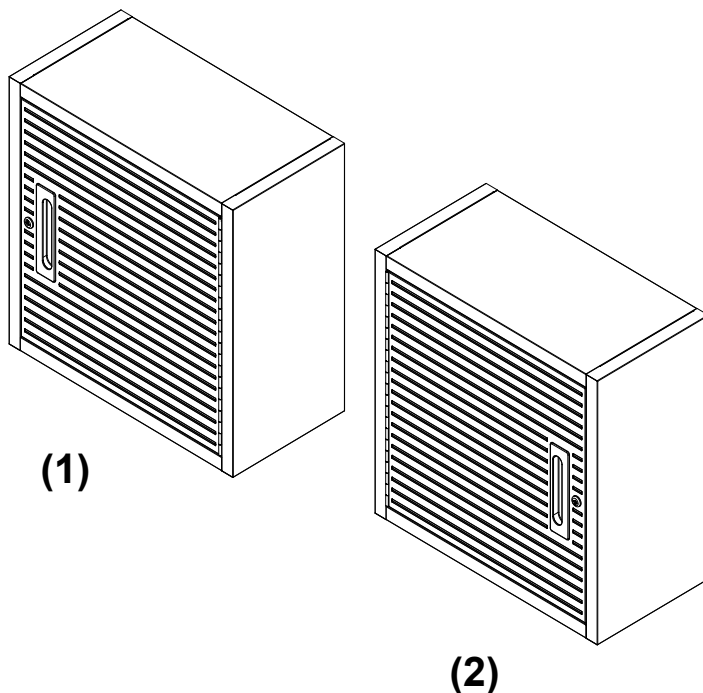
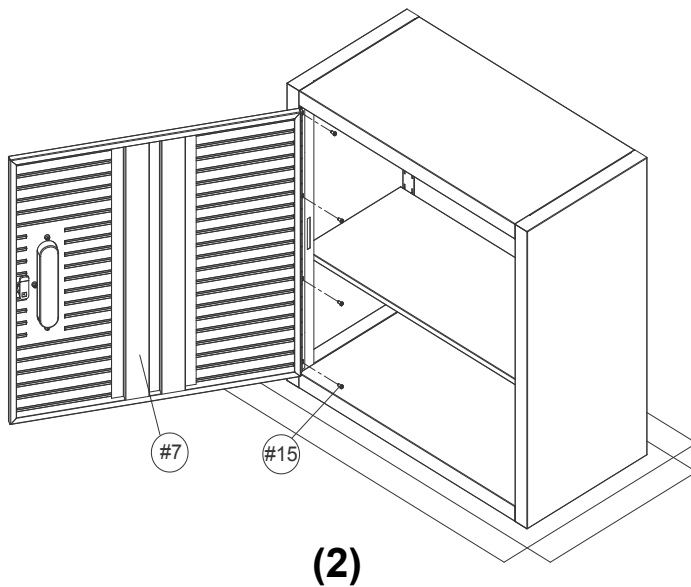


*NOTE: We recommend TWO people to assemble the cabinet.



Step 6: Install the Door (#7).

Attach the Door (#7) to the unit. Line up screw holes and tighten them using Screwdriver (#21-A) and Screw B (#15).



Step 7: Complete Assembled Cabinet.

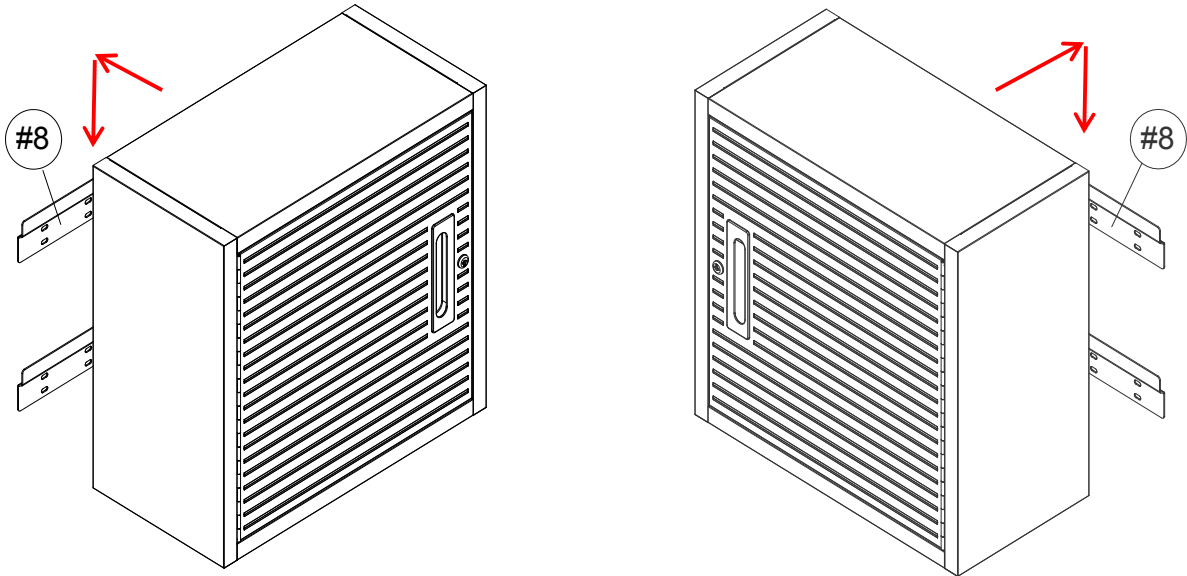
a. Left Side Door (1)

b. Right Side Door (2)

UltraHD® Wall Cabinet (Model No. 20229, 20031, 20032, 20033)



*NOTE: We recommend TWO people to assemble the cabinet.

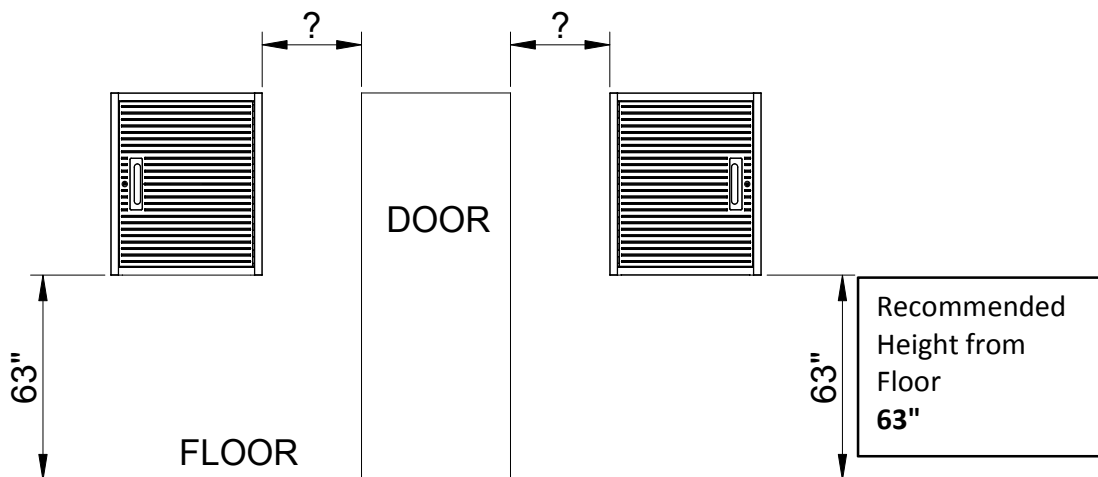


Use the Installation Guide on pages 7 and 8 to secure the two Wall-Hanging Brackets (#8) to the wall. Lift the wall cabinet up and hook its tongues (located on the back panels) over the Wall-Hanging Brackets. Assure all tongues hook securely over both Wall-Hanging Brackets. Please refer to the pictures on pages 8 and 9.

Installation Guide for the WALL-HANGING BRACKET of the UltraHD® Wall Cabinet (Model No. 20229, 20031, 20032, 20033)

A. Decide where to hang the Wall Cabinet.

Note: We recommend that the cabinet be hung such that the bottom of the cabinet rests approx. 63" above the floor.



B. Start from one side of desired location to find the 1st stud location for installing the Wall-Hanging Brackets (#8). Use a stud finder to locate the stud and use a pencil to mark the center of the stud.

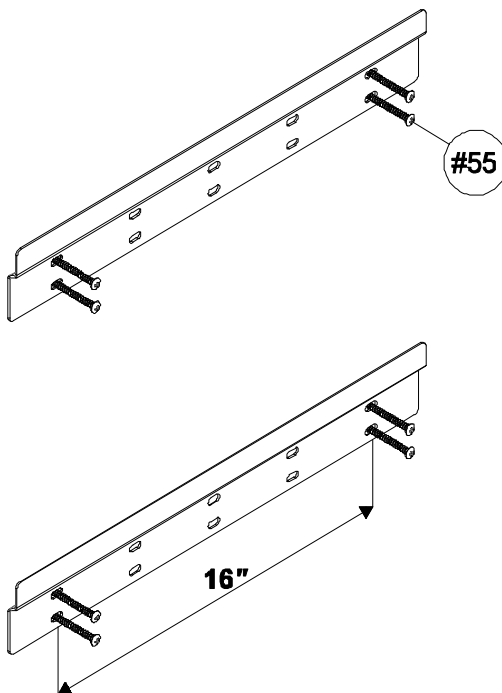
C. Locate the 2nd stud 16" from either side of the 1st stud location.

Note: The distance between two studs is normally 16" (center to center).

UltraHD® Wall Cabinet (Model No. 20229, 20031, 20032, 20033)



*NOTE: We recommend TWO people to assemble the cabinet.



***Drill a small hole (1/4" diameter) at both stud locations to ensure that the hanging anchor is secured.**

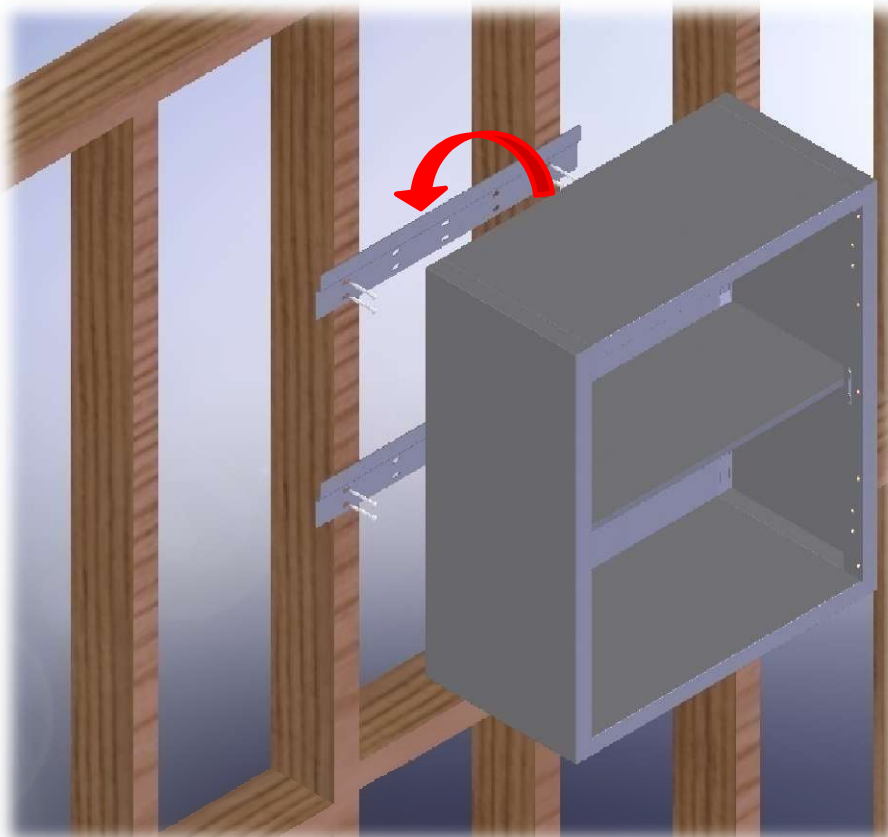
D. To find the rest of the screw holes to fasten the Wall-Hanging Brackets, please refer to the accompanying shop drawing. Place the shop drawing on the wall, and align the holes in the drawing with those already drilled in the wall.

Note: The shop drawing shows the actual size of the Wall Cabinet (24" by 24") and indicates the locations of the holes on the Wall-Hanging Brackets. You may also want to temporarily tape the drawing to the wall for marking the locations of the screws. Use a small nail to penetrate the shop drawing and mark the eight points to fasten the Wall-Hanging Bracket. After marking locations, pre-drill a small hole (1/4" diameter) at each of the eight hole locations.

E. Use Screw M (#55) to fasten Wall-Hanging Brackets (#8). Hang the unit on the Wall-Hanging Brackets (#8) as following pictures show.

The wall cabinet can also be mounted on a brick, masonry, or basement block wall using the correct concrete wall anchors and screw set. Each wall anchor must support up to 25 lbs loading capacity.

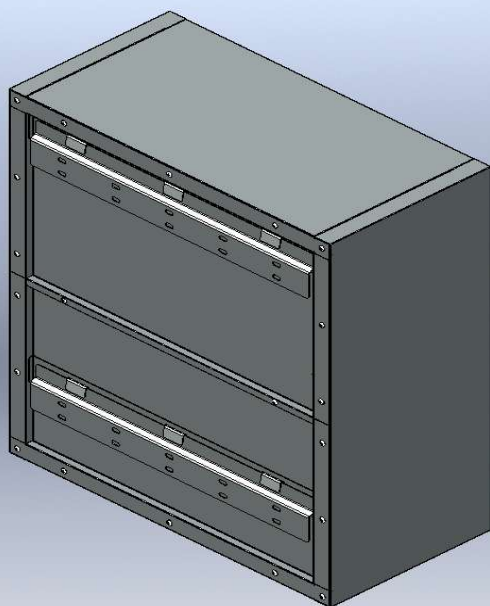
Hang Wall Cabinet Wall-Hanging Brackets



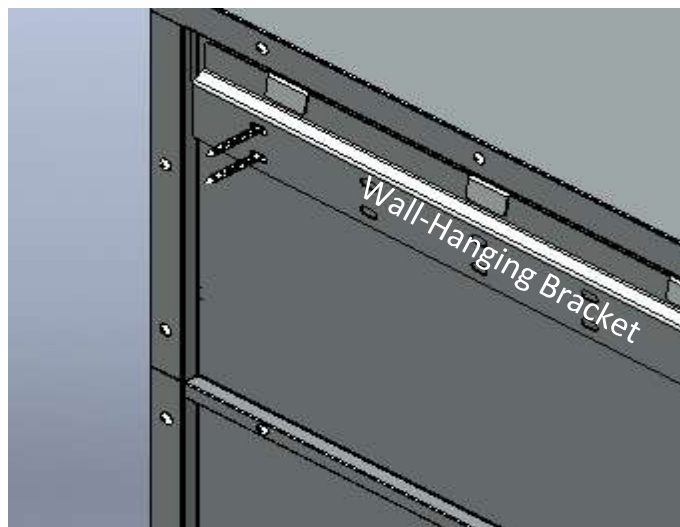
UltraHD® Wall Cabinet (Model No. 20229, 20031, 20032, 20033)



*NOTE: We recommend TWO people to assemble the cabinet.



Back Panel View of Wall Cabinet shows 6 flat hooks that allow the Cabinet to hang on two Wall-Hanging Brackets.



Close-up view of how the Wall-Hanging Brackets fit with the 6 flat hooks on the back of the cabinet.

Total Weight Capacity Evenly Distributed
250 lbs. (113.4 kg)

UltraHD® Stainless Steel Care Instructions

The stainless-steel parts of this product are protected with an UltraGuard® fingerprint resistant finish.

DO NOT use traditional stainless-steel cleaners. To safely manage unwanted fingerprints and prevent new stains, perform the following steps once monthly:

- Lightly wipe with warm water and clean microfiber cloth
- Always wipe in the direction of the surface grain (NEVER ACROSS)
- Wipe away excess water with dry clean cloth

CONTACT INFORMATION

If you are missing any parts, have any questions, or need additional assistance in assembly, please contact our bilingual (English and Spanish) customer service department at:



Seville Classics, Inc.

19401 Harborage Way Torrance, CA 90501 USA

Telephone: (800) 323-5565 within USA

Fax: (310) 533-3899

Hours: 9:00am - 4:30pm (Pacific Standard Time)

E-mail: support@sevilleclassics.com

Website & Online Store: www.sevilleclassics.com

*****Please visit our website or call and inquire about our additional UltraHD Line*****

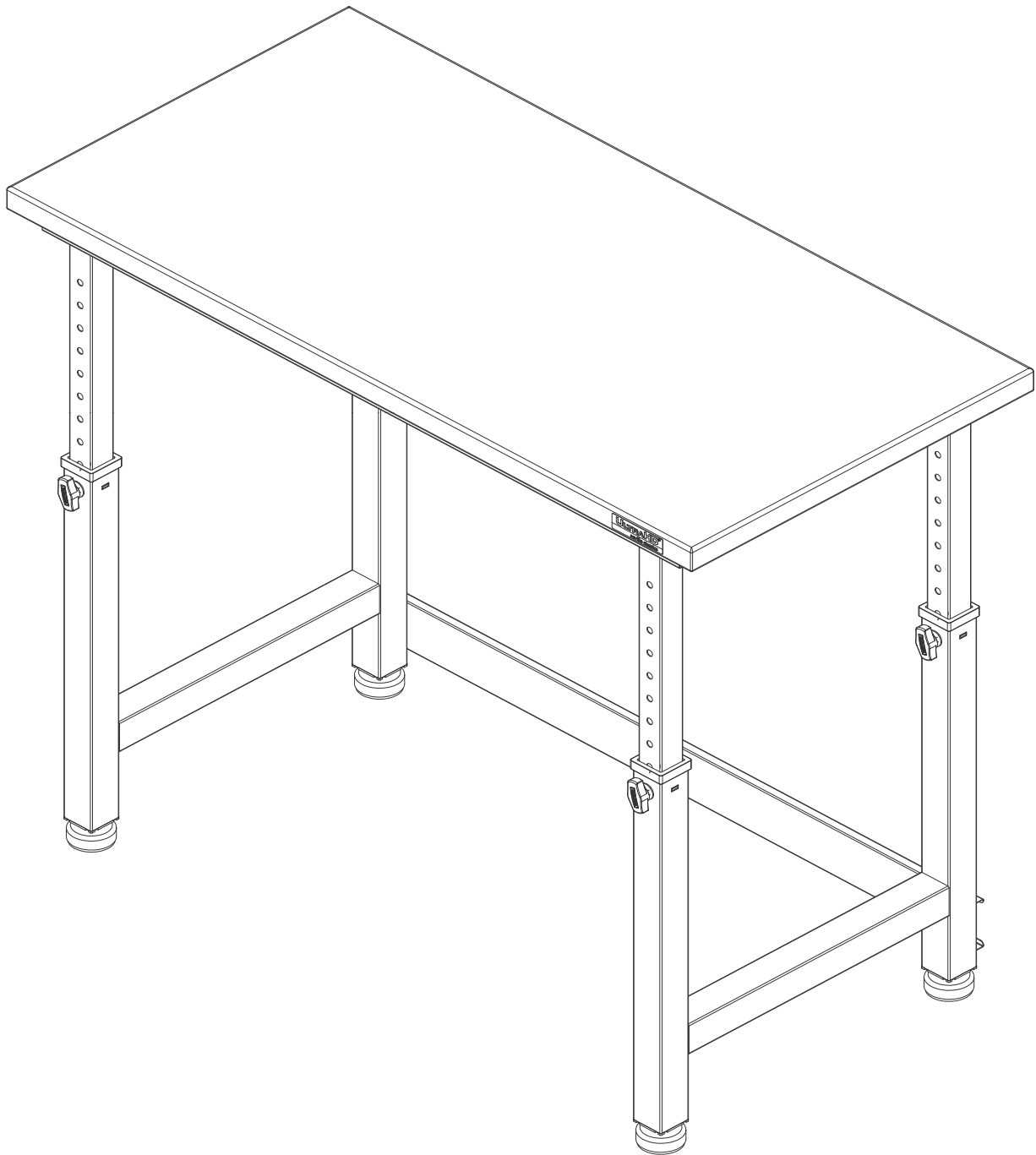


ASSEMBLY INSTRUCTIONS

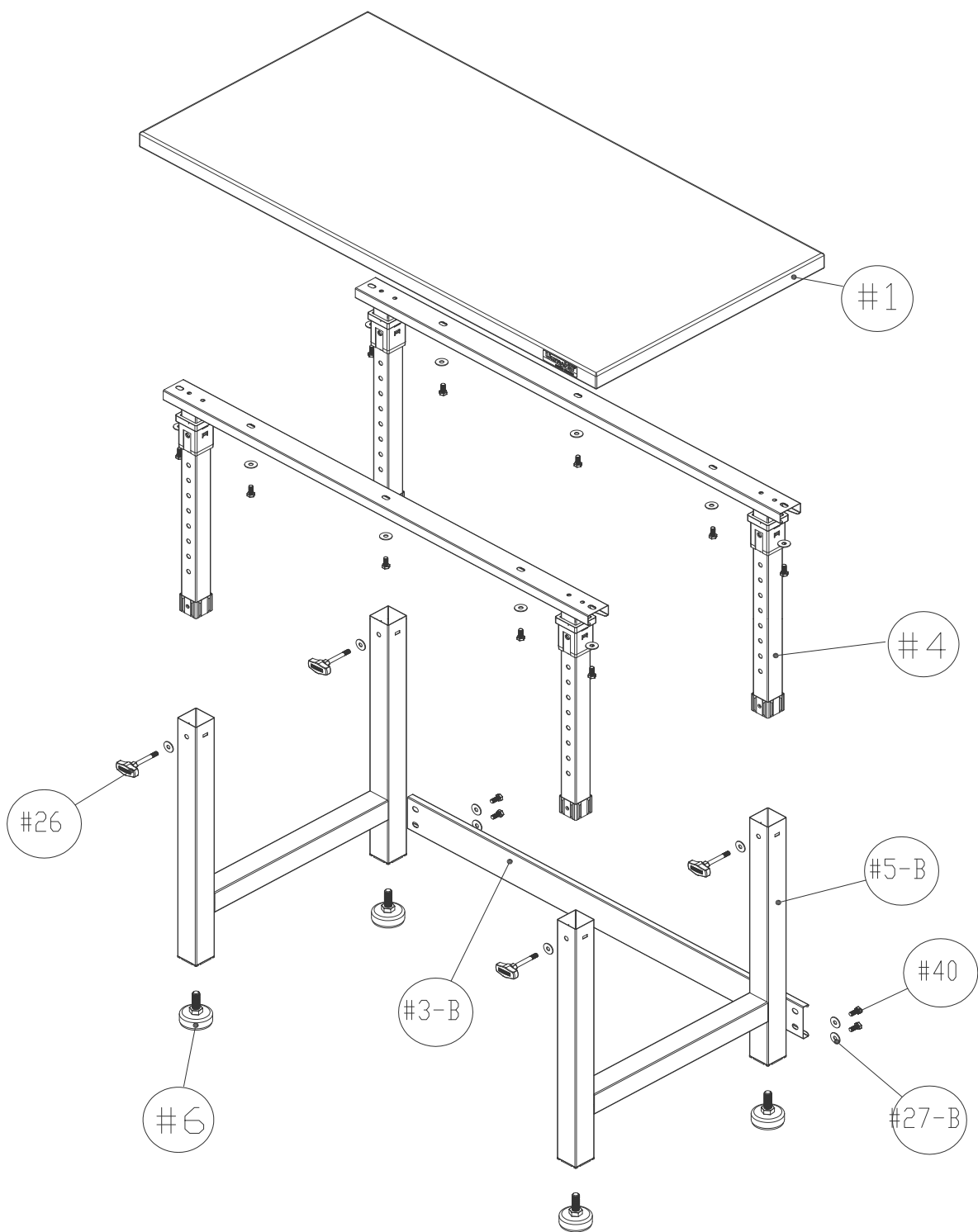
UltraHD® 4-Foot Height Adjustable Workbench (Model No. 20288, 20182, 20139, 20135)

Granite Graphite White Red

48 in W X 24 in D X 28.5-42 in H
(1.21m x 60.9 cm x 72.4-106.7 cm)

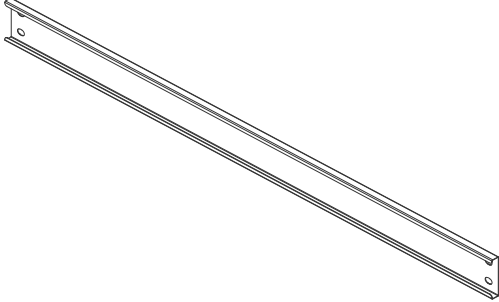
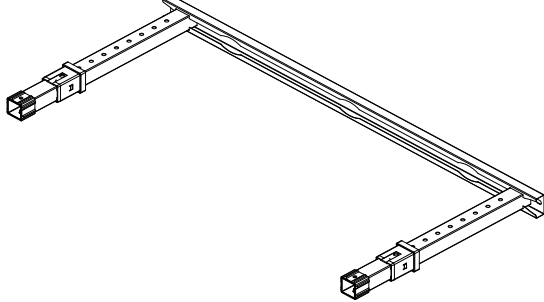
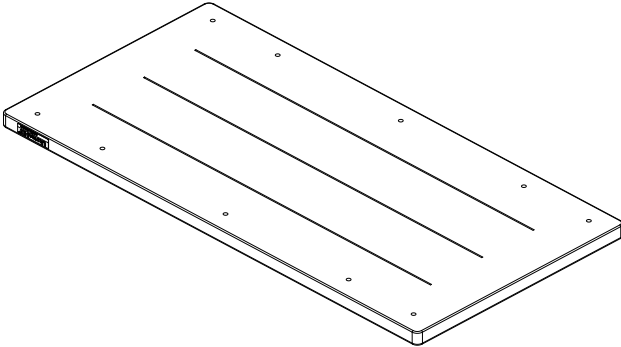
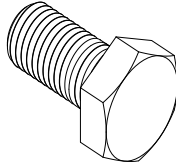
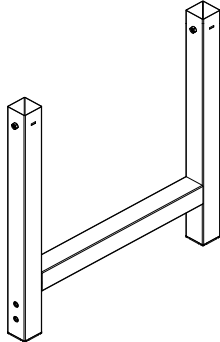
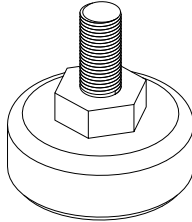
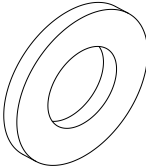
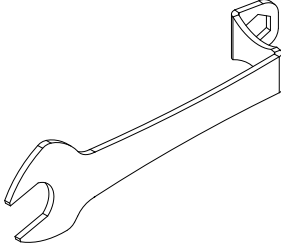
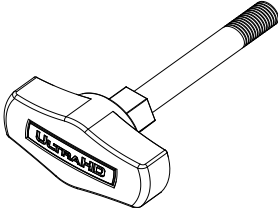


SC240403



PARTS LIST

Please check the parts carefully according to the parts list. If you are missing any parts, please call our customer service department. (please refer to page 6).

	
(#3-B) Bottom Crossbar x 1 PC	(#4) Top Crossbar x 2 PCS
	
(#1) Wood Top x 1 PC	(#40) Screw E M8 x 18L 14 PCS
	
(#5-B) Leg x 2 PCS	(#6) Leveling Feet x 4 PCS
	
(#27-B) Washer x 18 PCS	(#25) Wrench x 1 PC
	
(#26) Hand Knob x 4 PCS	



*NOTE: We recommend using TWO people to assemble the workbench.

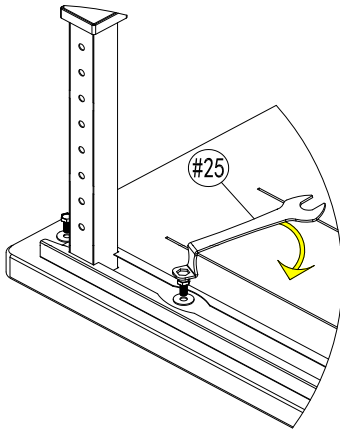
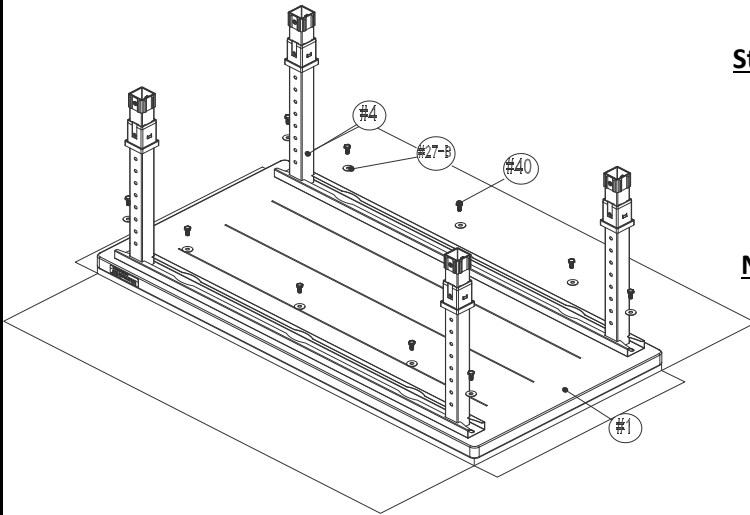


Step 1: Assemble Top Crossbar (#4)

Open the package and make sure there are no missing parts. We recommend assembling in an area with enough space to complete the unit.

NOTE: Leave the Wood Top (#1) on top of cardboard to reduce the chance of scratching during assembly.

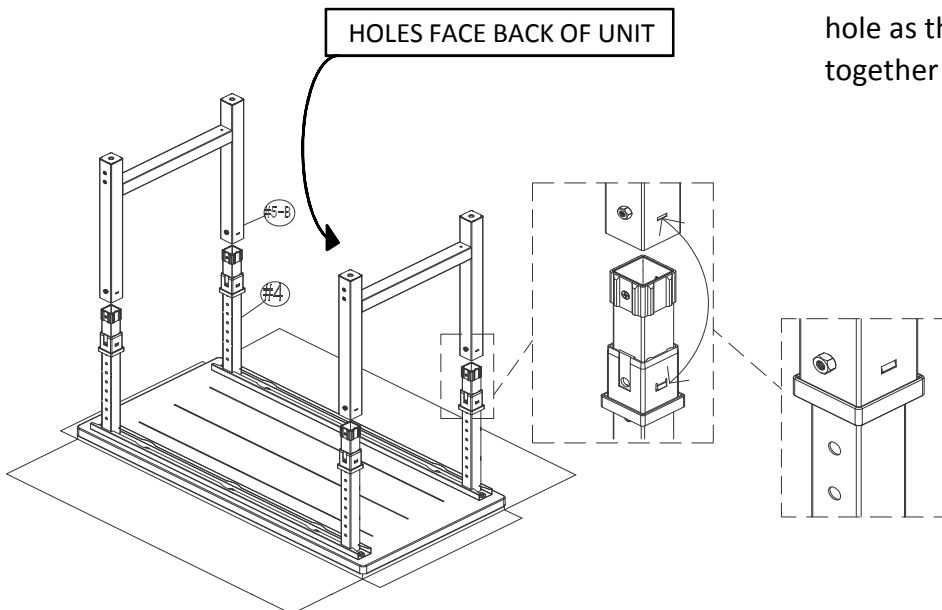
Attach both Top crossbars (#4) to the Solid Hardwood Top (#1). Use 10 pcs Screw E (#40) with Washer (#27-B) and Wrench (#25) to tighten.



Note: Do not fully tighten the screws after finish assembling Step 2.

Step 2: Assemble Leg (#5-B)

Insert the Leg (#5-B) into the tube of the Top Crossbar (#4). Make sure the plastic sleeve hole as the left picture shows attached together properly.





*NOTE: We recommend using TWO people to assemble the workbench.



Step 3: Assemble Hand Knob (#26)

Insert 4 pcs of Hand Knob (#26) into the leg tube using Washer (#27-B).

42 In.

Note: Adjust the height of the workbench before assembling the Hand Knob (#26).
Height range is from 28.5 in. to 42 in.

DO NOT adjust height with table loaded.

Step 4: Assemble Bottom Crossbar (#3-B) and Leveling Feet (#6)

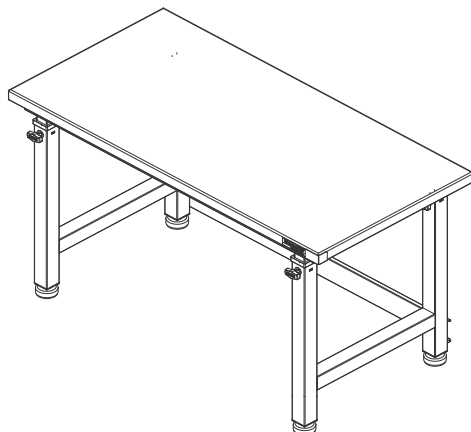
Attach the Bottom Crossbar (#3-B) to the back of (#5-B) Leg Piece, line up the screw holes, use 4 pcs Screw E (#40) with Washer (#27-B) and Wrench (#25) to tighten.

After installing Bottom Crossbar (#3-B), attach Leveling Feet (#6) to Leg Pieces (#5-B), use Wrench (#25) to tighten.

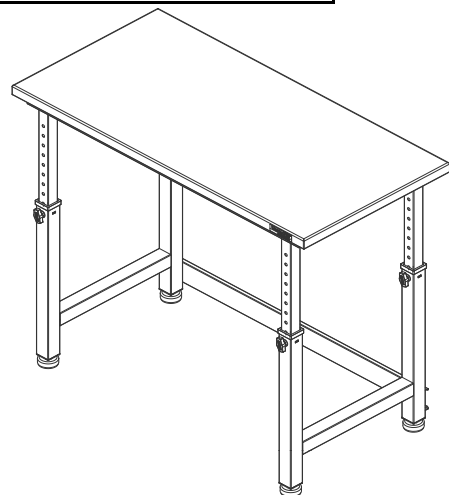
Step 5: Turn the workbench upright onto feet.
DO NOT drag the workbench into position. Lift and carry with 2-people.

**Total Weight Capacity
Evenly Distributed**

1000 lbs. (453.59 kg)



28.5 In. (minumum)



42 In. (maximum)



***NOTE: We recommend using TWO people to assemble the workbench.**



UltraHD® Wood Top Care Instructions

Our tops are made with real wood, and while great care is taken to ensure consistent top color and graining, there may be natural variations between finished products. We hand select the wood for every top to ensure the material is undamaged and naturally beautiful. If the wood top is received with excessive damage or splitting, Seville Classics will guarantee replacement of the top. Variations of color, and minor scratches in the clear coat finish will not be reason for replacement.

Restore Shallow Scratches or Chips

The wood surface of this product is finished with a polyurethane coat. If the wood top becomes chipped or scratched, a polyurethane coat can be reapplied to restore a smooth texture and protect from future damage.

- Please follow the manufacturer's instruction on the product for application.

CONTACT INFORMATION

If you are missing any parts, have any questions, or need additional assistance in assembly, please contact our bilingual (English and Spanish) customer service department at:



Seville Classics, Inc.

19401 Harborage Way Torrance, CA 90501 USA

Telephone: (800) 323-5565 within USA

Fax: (310) 533-3899

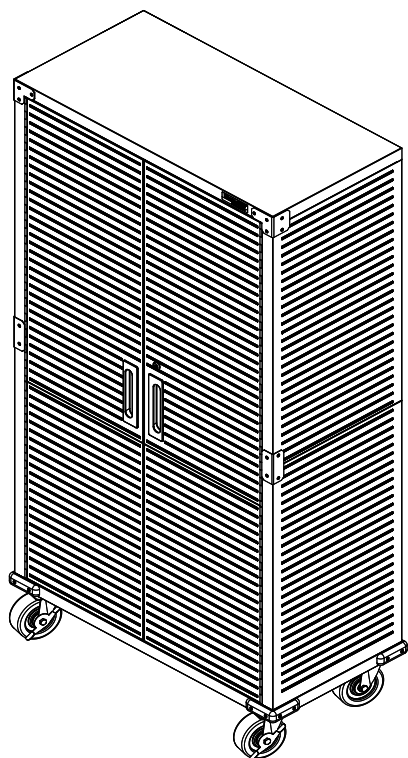
Hours: 9:00am - 4:30pm (Pacific Standard Time)

E-mail: support@sevilleclassics.com

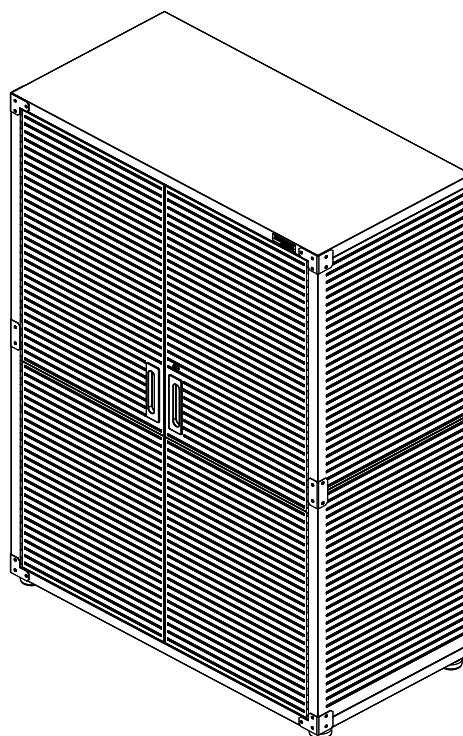
Website & Online Store: www.sevilleclassics.com

*****Please visit our website or call and inquire about our additional UltraHD Line*****

UltraHD® Line

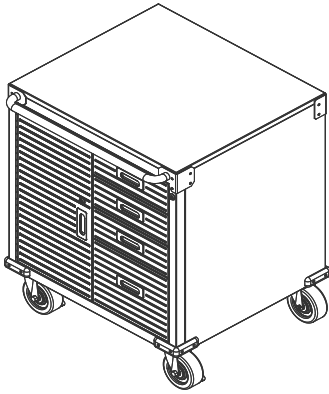


UltraHD® Tall Storage Cabinet
Model No. 16236 (Granite)
Model No. 20143 (Graphite)
Model No. 20153 (Red)
Model No. 20133 (White)



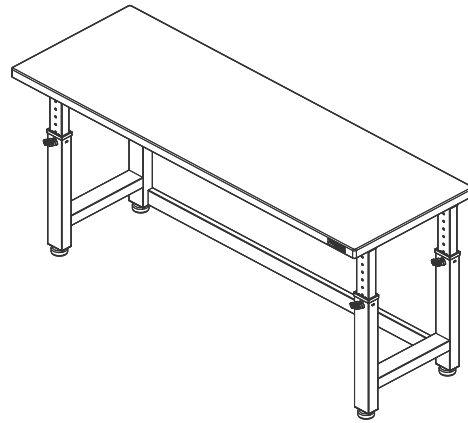
UltraHD® Mega Storage Cabinet
Model No. 16238 (Granite)
Model No. 20148 (Graphite)
Model No. 20158 (Red)
Model No. 20138 (White)

UltraHD® Line



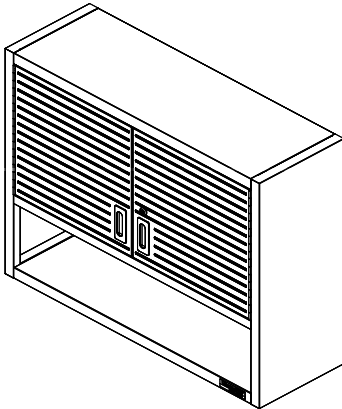
UltraHD® Rolling Cabinet

Model No. 20225 (Granite)
Model No. 20081 (Graphite)
Model No. 20082 (Red)
Model No. 20083 (White)



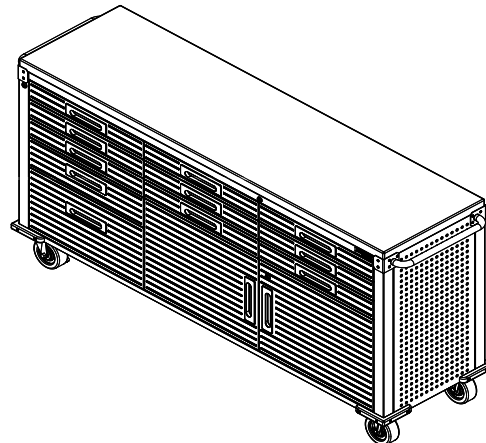
UltraHD® 6-Foot Height Adjustable Workbench

Model No. 20292 (Granite)
Model No. 20293 (Graphite)
Model No. 20134 (Red)
Model No. 20131 (White)



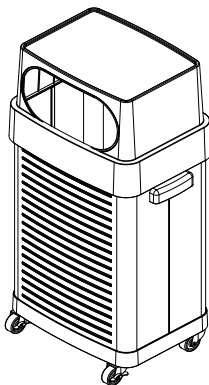
UltraHD® Wall Cabinet with Open Shelf

Model No. 20230 (Granite)
Model No. 20140 (Graphite)
Model No. 20150 (Red)
Model No. 20130 (White)

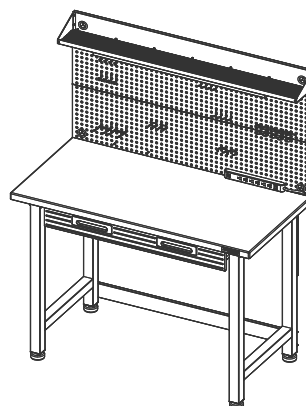


UltraHD® 2-Door Rolling Workbench

Model No. 20262 (Granite)
Model No. 20142 (Graphite)
Model No. 20152 (Red)



UltraHD® Rolling Trash Bin
Model No. 20215



UltraHD® Lighted Workcenter

Model No. 20247 (Granite)
Model No. 20246 (Graphite)
Model No. 20157 (Red)