### 5M12 – Tall Cabinet Assembly Steps

<table>
<thead>
<tr>
<th>Pieces</th>
<th>Qty</th>
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<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>Right Vertical Panel (3814630)</td>
<td>1</td>
<td>Handles with Screws, #8 x 1-1/4&quot;, Phillips (NP5M2100)</td>
<td>2</td>
</tr>
<tr>
<td>Left Vertical Panel (3814523)</td>
<td>1</td>
<td></td>
<td></td>
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<tr>
<td>Top and Bottom Panels (3814705)</td>
<td>2</td>
<td>Hinge Plate Screws, #6 x 5/8&quot; Phil, Flat Head (1602160)</td>
<td>12</td>
</tr>
<tr>
<td>Doors (3814680)</td>
<td>2</td>
<td>Pan Head Screw, #8 x 1/2&quot;, Phillips (1604281)</td>
<td>1</td>
</tr>
<tr>
<td>Adjustable Shelves (3814698)</td>
<td>2</td>
<td>Confrontat Screws, 5mm x 40mm (1602376)</td>
<td>12</td>
</tr>
<tr>
<td>Fixed Shelf (3814672)</td>
<td>1</td>
<td>Euro Screws (1602392)</td>
<td>12</td>
</tr>
<tr>
<td>Hinge Plates (1608770)</td>
<td>6</td>
<td>Backer Boards (2901892)</td>
<td>1</td>
</tr>
<tr>
<td>Hinges (NP5M2200)</td>
<td>6</td>
<td>Nails (1608217)</td>
<td>40</td>
</tr>
<tr>
<td>Shelf Support Pins (FG3F80H1CHROM)</td>
<td>8</td>
<td>Feet with Screws, #8 x 5/8&quot;, Phillips, Flat Head (NP5M2300)</td>
<td>4</td>
</tr>
<tr>
<td>Plastic Screw Covers (1812256)</td>
<td>4</td>
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<tr>
<td>Wall Mount Screw, #10 x 2&quot;, Phillips, Flat Head (1603168)</td>
<td>1</td>
<td>Metal Plates (NP5M2400)</td>
<td>4</td>
</tr>
<tr>
<td>Wall Spacer (1804899)</td>
<td>1</td>
<td>Metal Plate Fasteners with Screws (NP5M2500)</td>
<td>12</td>
</tr>
<tr>
<td>Wall Attachment Bracket (8403488)</td>
<td>1</td>
<td>Door Pads (1811399)</td>
<td>4</td>
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</tbody>
</table>

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**Door Assembly Instructions**

**PARTS REQUIRED**
- **Top Panel (1)**
- **Confirmat Screws (4)**

**STEP 5**
Attach the backer board to the base with the black side facing into the cabinet using the nails provided.

**STEP 6**
Insert confirmat screw through foot.

**STEP 7**
Assemble the fixed shelf. Ensure the shelf is near the top side of the cabinet.

**STEP 8**
**Horizontal Adjustment**
Adjusts gap size between doors.

**Vertical Adjustment**
For doors not flush at top or bottom.

**STEP 9**
**Parts Required**
- **Hinges (6)**
Install hinges to hinge plates. Repeat for other side.

**STEP 10**
**Parts Required**
- **Doors (2)**
- **Metal Plate (4)**
- **Metal Plate Fasteners w/ Screws (12)**

**STEP 11**
**Parts Required**
- **Hinge Plate Screws (12)**
- **Door Pads (4)**

**STEP 13**
**Parts Required**
- **Wall Attachment Bracket (1)**
- **Pan Head Screw (1)**
- **Wall Mount Screw (1)**
- **Wall Spacer (1)**

**STEP 14**
**Parts Required**
- **Adjustable Shelves (2)**

**STEP 15**
**Parts Required**
- **Handles (2)**
- **Handle Screws (4)**

**Floor Mounting Adjusting Feet**
Place cabinet in desired location against wall. Level cabinet using adjustable feet.

**Load Capacity**
Ensure cabinet is square prior to adjusting hinges.

**Raise Front (turn right)**
Raise Side (turn right)

**Stud**
**Wall Mount Screw**
**Pan Head Screw**

**Hanger Bracket Screw**
Install hanger bracket screw through angle bracket into the top of the cabinet. Install wall mount screw through the bracket and into wall. Screw must hit a stud. Use spacer as needed.