DIESEL GENERATOR SET





Image shown may not reflect actual package.

FEATURES

FUEL/EMISSIONS STRATEGY

Low Fuel consumption

FULL RANGE OF ATTACHMENTS

- Wide range of bolt-on system expansion attachments, factory designed and tested
- Flexible packaging options for easy and cost effective installation

SINGLE-SOURCE SUPPLIER

• Fully prototype tested with certified torsional vibration analysis available

WORLDWIDE PRODUCT SUPPORT

- Cat dealers provide extensive post sale support including maintenance and repair agreements
- Cat dealers have over 1,800 dealer branch stores operating in 200 countries
- •The Cat S•O•SSM program cost effectively detects internal engine component condition, even the presence of unwanted fluids and combustion by-products

320 ekW 400 kVA 60 Hz 1800 rpm 480 Volts

PRIME

Caterpillar is leading the power generation marketplace with Power Solutions engineered to deliver unmatched flexibility, expandability, reliability, and cost-effectiveness.

CAT® C13 ATAAC DIESEL ENGINE

- Utilizes ACERT™ Technology
- Reliable, rugged, durable design
- · Field-proven in thousands of applications worldwide
- Four-stroke diesel engine combines consistent performance and excellent fuel economy with minimum weight
- Electronic engine control

CAT GENERATOR

- Matched to the performance and output characteristics of Cat engines
- Load adjustment module provides engine relief upon load impact and improves load acceptance and recovery time
- UL 1446 Recognized Class H insulation

CAT EMCP 4 CONTROL PANELS

- Simple user friendly interface and navigation
- Scalable system to meet a wide range of customer needs
- Integrated Control System and Communications Gateway

FACTORY INSTALLED STANDARD & OPTIONAL EQUIPMENT

System	Standard	Optional
Air Inlet	Disposable Air filter Service indicator	Canister type Air Filter: [] Single element [] Dual element
Cooling	 Radiator package mounted Coolant level sight gauge Low coolant level sensor Coolant drain line with valve Fan and belt guards Cat® Extended Life Coolant 	[] Radiator duct flange [] Stone Guard [] Low coolant temperature alarm
Exhaust	 Dry exhaust manifold Stainless steel flex fittings Exhaust flange outlet 	[] Industrial [] Residential [] Critical Mufflers [] Manifold and turbocharger guards [] Elbows and flange kits
Fuel	 Integral narrow single wall fuel tank base Primary fuel filter with integral water separator Secondary fuel filters Fuel priming pump Engine fuel transfer pump Fuel cooler integral with cooling system Flexible fuel lines 	[] Fuel level switch [] Manual fuel transfer pump
Generator	 Class H insulation Self excited (SE) Class H temperature rise IP23 protection R450 voltage regulator with single phase sensing and load adjustment module 	 [] Oversize generators [] Permanent magnet excitation (PMG) [] Internal excited (IE) [] Cat digital voltage regulator (Cat DVR) with kVAR/PF [] Anti-condensation space heaters [] Coastal Insulation Protection (CIP) [] Reactive droop [] Three phase sensing
Power Termination	 Power Center houses EMCP controller and power/control terminations (rear mounted) Circuit breaker, IEC compliant, 3-4 pole (100% Rated) Segregated low voltage wiring termination panel IP22 protection Bottom cable entry 	[] C.B. Shunt trips [] C.B. Auxiliary contacts
Governor	• ADEM™A4	
Control Panel	 EMCP 4.1 (Rear-mounted in Power Center) Emergency stop pushbutton AC Voltmeter, Ammeter & Frequency Engine Speed (rev/min) Lube Oil pressure 	[] EMCP 4.2 [] Local annuniciator module (NFPA 99/110) [] Remote annunicator module (NFPA 99/110) [] Digital I/O module [] Speed adjustment [] Voltage adjustment
Lube	 Lubricating oil Oil drain line with valves Oil filter and dipstick Fumes disposal Oil cooler 	[] Oil temperature sensor [] Manual sump pump
Mounting	 Integral Narrow 8hr tank base Linear vibration isolation 	[] Narrow skid base [] Integral Dual Wall 8hr tank base* *Available only with enclosed units
Starting/Charging	 24 volt starting motor 24 volt, 45 amp charging alternator Batteries with rack and cables 	[] Jacket water heater [] Battery disconnect switch [] Battery charger – 5 amp
General	 Paint – Caterpillar Yellow except rails and radiators gloss black (Powder Coated) Flywheel housing – SAE No.1/2 	 [] EU Certificate of Conformance [] Sound attenuated protective enclosure with integral lifting frame [] High Ambient enclosure with integral lifting frame

PRIME 320 ekW 400 kVA

60 Hz 1800 rpm 480 Volts



SPECIFICATIONS

STANDARD CAT GENERATOR				
Frame size	LC6114B			
Excitation	Self excitation			
Pitch	0.6667			
Number of poles	4			
Number of bearings	Single bearing			
Number of leads	12			
Insulation	Class H			
IP Rating	IP23			
Alignment	Pilot Shaft			
Overspeed capability (%)	125			
Wave form deviation (%)	2			
Voltage regulator	Single phase sensing (Optional three phase sensing)			
Voltage regulation	+/- 0.5% (steady state)			
- Consult your Cat dealer for other available voltages				
CAT DIESEL ENGINE				
C13 ATAAC, I-6 4-stroke water-cooled diesel				
Bore	130.00 mm (5.12 in)			
Stroke	157.00 mm (6.18 in)			
Displacement	12.50 L (762.80 in ³)			

Compression ratio		16.3:1	
Aspiration Fuel system Governor type		Air-to-air aftercooled	
		MEUI	
		ADEM [™] A4 control system	

CAT EMCP 4 SERIES CONTROLS

EMCP 4 controls including:

- Run / Auto / Stop Control
- Speed and Voltage Adjust
- Engine Cycle Crank
- 24 volt DC operation
- Environmental sealed front face
- -Text alarm/event descriptions

Digital indication for:

- RPM
- DC volts
- Operating hours
- Oil pressure (psi, kPa or bar)
- Coolant temperature
- Volts (L-L & L-N), frequency (Hz)
- Amps (per phase & average)
- ekW, kVA, kVAR, kW-hr, %kW, PF (4.2 only)

Warning/shutdown with common LED indication of:

- Low oil pressure
- High coolant temperature
- Overspeed
- Emergency stop
- Failure to start (overcrank)
- Low coolant temperature
- Low coolant level

Programmable protective relaying functions:

- Generator phase sequence
- Over/Under voltage (27/59)
- Over/Under frequency (81 o/u)
- Reverse power (kW) (32) (4.2 only)
- Reverse reactive power (kVAr) (32RV)
- Overcurrent (50/51)

Communications:

- Four digital inputs (4.1)
- Six digital inputs (4.2 only)
- Four relay outputs (Form A)
- -Two relay outputs (Form C)
- -Two digital outputs
- Customer data link (Modbus RTU) (4.2 only)
- Accessory module data link (4.2 only)
- Serial annunciator module data link (4.2 only)
- Emergency stop pushbutton

Compatible with the following:

- Digital I/O module
- Local annunciator
- Remote CAN annunciator
- Remote serial annunciator

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TECHNICAL DATA

Open Generator Set – 1800 rpm/60 Hz/480 Volts	EM	EM0433	
Low BSFC			
Generator Set Package Performance Genset power rating @ 0.8 pf Genset power rating with fan		400 kVA 320 ekW	
Fuel Consumption 100% load with fan 75% load with fan 50% load with fan	84.1 L/hr 64 L/hr 45.4 L/hr	22.2 gal/hr 16.9 gal/hr 12.0 gal/hr	
Cooling System ¹ Air Flow Restriction Air Flow (max @ rated speed for radiator arrangement) Engine Coolant Capacity Radiator Capacity Engine Coolant Capacity w/ Rad	0.12 kPa 538 m³/min 14.2 L 31 L 45.2 L	0.48 in. water 18999 cfm 3.8 gal 8.2 gal 11.9 gal	
Inlet Air Combustion air inlet flow rate	25.9 m³/min	914.7 cfm	
Exhaust System Exhaust stack gas temperature Exhaust gas flow rate Exhaust_flance_size Exhaust system back pressure	610.9°C 68.9 m³/min 127 mm 10 kPa	1132°F 2433.2 cfm 5 in 40 in. water	
Heat Rejection Heat rejection to coolant Heat rejection to exhaust Heat rejection from aftercooler Heat rejection to atmosphere from engine Heat rejection to atmosphere generator	131 kW 306 kW 58.8 kW 30 kW 21.9 kW	7450 Btu/min 17402 Btu/min 3344 Btu/min 1706.1 Btu/min 1245.4 Btu/min	
Alternator ² Motor starting capability @ 30% voltage dip Frame Temperature rise	880 skVA LC6114B 105°C	189°F	
Lubrication System Sump refill with filter	36.0 L	9.5 gal	
Emissions (Nominal) ³ NO _x CO HC Part matter	3149.7 mg/nm ³ 465.2 mg/nm ³ 9.3 mg/nm ³ 0.0 mg/nm ³		

¹For ambient and altitude capabilities consult your Cat dealer. Airflow restriction (system) is added to existing restriction from factory.

²Generator temperature rise is based on a 40°C (104°F) ambient per NEMA MG1-32. Some packages may have oversized generators with a different temperature rise and motor starting characteristics.

³Emissions data measurement procedures are consistent with those described in EPA CF40 Part 89, Subpart D & E and ISO8178-1 for measuring HC, CO, PM, NO_x. Data shown is based on steady state operating conditions of 77°F, 28.42 in HG and number 2 diesel fuel with 35° API and LHV of 18,390 btu/lb. The nominal emissions data shown is subject to instrumentation, measurement, facility and engine to engine variations. Emissions data is based on 100% load and thus cannot be used to compare to EPA regulations which use values based on a weighted cycle.

60 Hz 1800 rpm 480 Volts



RATING DEFINITIONS AND CONDITIONS

Applicable Codes and Standards:

IEC60034-1, IEC60034-22, ISO3046, ISO8528, NEMA MG 1-32, NEMA MG 1-33, 2004/108/EC, 2006/42/EC, 2006/95/EC.

Prime – Output available with varying load for an unlimited time. Average power output is 70% of the prime power rating. Typical peak demand is 100% of prime rated ekW with 10% overload capability for emergency use for a maximum of 1 hour in 12. Overload operation cannot exceed 25 hours per year.

Ratings are based on SAE J1349 standard conditions. These ratings also apply at ISO3046 standard conditions. 60 Hz 1800 rpm 480 Volts



DIMENSIONS

Package Dimensi	ge Dimensions		
Length	3800.0 mm	149.61 in	
Width	1130.6 mm	44.51 in	
Height	2156.0 mm	84.88 in	

NOTE: For reference only – do not use for installation design. Please contact your local dealer for exact weight and dimensions. (General Dimension Drawing #4242079).

Performance No.: EM0433

Feature Code: C13DE07

Gen. Arr. Number: 3969606

Source: European Sourced

LEHE0444-00 (05/13)

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