



D/D2 SERIES SKID STEER LOADER, COMPACT TRACK LOADER AND MULTI TERRAIN LOADER PARTS REFERENCE GUIDE

LET'S DO THE WORK.™




» PROTECT YOUR INVESTMENT WITH GENUINE CAT® PARTS

Thank you for selecting the Cat® D/D2 Series Skid Steer, Compact Track or Multi Terrain Loader.

This guide is designed to provide you with a quick reference for the parts and part numbers you need to keep your Cat machine running at peak efficiency. Always read and understand the machine's Operation and Maintenance Manual prior to performing any type of maintenance.




MAINTENANCE

Preventive maintenance extends the life of your machine and protects your investment. Only Caterpillar knows Cat equipment's filtration and lubrication requirements and offers parts kits to match your machine's maintenance cycles.

SCHEDULED REPAIR PARTS	
	GREASES
	DIESEL EXHAUST FLUIDS
	PLANNED MAINTENANCE SERVICE INTERVALS

REPLACEMENT PARTS

Proper maintenance minimizes the need for repair and replacement. In the event that replacement parts are required, the use of genuine Cat parts helps maximize machine performance and maintains high resale value.

WEAR PARTS	
	RUBBER TRACK OFFERINGS
	FLEXPORT TIRES
	UNDERCARRIAGE PARTS
	GROUND ENGAGING TOOLS
REPAIR PARTS	
	BATTERIES
	ENGINE PARTS
	CAB GLASS
	LIGHTS
ENHANCEMENT PARTS	
	QUICK DISCONNECTS

GREASES

Previous Cat Product Name	STANDARD MAINTENANCE GREASES		
	Cat Ultra5 Moly #1	Cat Ultra5 Moly #2	Cat Advanced 3 Moly
Current Cat Product Name	Cat Extreme Application Grease 1	Cat Extreme Application Grease 2	Cat Prime Application Grease
Grade (NLGI)	1	2	2
Melting Point C° (F°)	260 (500)	260 (500)	260 (500)
Ambient Temperature C° (F°)	-35 to +40 (-31 to +104)	30 to +50 (-22 to +122)	-20 to +40 (-4 to +104)
Base Oil Type	Mineral	Mineral	Mineral
Color	Dark Grey	Dark Grey	Dark Grey
Cartridge (390 g / 14 oz)	452-5996	452-6001	452-6006
Plastic Pail (5 kg / 11 lb)	-	-	-
Plastic Pail (16 kg / 35 lb)	452-5999	452-6004	452-6009
Keg (55 kg / 120 lb)	452-5998	452-6003	452-6008
Drum (180 kg / 400 lb)	452-5997	452-6002	452-6007



GREASES FOR UNIQUE APPLICATIONS AND ENVIRONMENTS			
Cat Arctic Platinum	Cat Desert Gold	Cat Multipurpose	Hammer Paste
Cat Extreme Application Grease - Arctic	Cat Extreme Application Grease - Desert	Cat Utility Grease	
0	2	2	2
230 (446)	280 (536)	260 (500)	230 (446)
-35 to +40 (-31 to +104)	30 to +50 (-22 to +122)	-30 to +40 (-22 to +104)	-20 to +1100 (-4 to +2012)
Semi-Synthetic	Mineral	Mineral	Mineral
Dark Grey	Dark Grey	Blue	Bronze
508-2184	452-6016	452-6011	130-6951 (standard) 317-8491 (autolube)
-	-	-	133-8807
508-2187	452-6019	452-6014	-
508-2186	452-6018	452-6013	-
508-2185	452-6017	452-6012	-



DIESEL EXHAUST FLUIDS

Cat diesel exhaust fluids ensure that your machine meets all U.S. EPA Tier 4 requirements while saving you time and fuel during recharge cycles.

PART NUMBER (32.5% UREA)	CONTAINER SIZE
350-8733	9.4 Liter (2.5 gallon)
350-8734	1,000 Liter tote (264 gallon)

PLANNED MAINTENANCE SERVICE INTERVALS

SKID STEER LOADER		500 Hours										1,000 Hours			1,500 Hours	3,000 Hours			
		Engine Oil/Filter Change		Air Filter		Fuel Filter Change		Lubricate Machine	Hydraulic Tank	Cabin Air*		Cabin Air*	Engine	Hydraulic Oil/Filter Change			Drive Chain Oil	Engine Crankcase	Hydraulic Oil**
Sales Model	Serial Number Prefix	Filter	Oil Quantity Liter (gal) DEO-ULS™	Primary Element	Secondary Element	In-line Element	Primary Element	Prime Application Grease	Breather Element	Fresh Air Element	Recirculating Element	A/C Compressor Belt	Belt	Filter Element	Seal (Housing)	Seal (Plug)	Oil Quantity Liter (gal) DEO-ULS™ (ea)	Breather Element	Oil Quantity Liter (gal) Hydo Adv 10
226D	HRD00001- HRD04181	220-1523	9 (2.4)	415-2592	415-2593	416-5884	363-5819	452-6006	420-9748	265-6619	265-6618	248-3100	513-8590	421-5479	4F-4097 (Quantity 2)	117-8804	7 (1.9)	443-0374	35 (9.2)
	HRD04182- HRD99999, HR6					541-6956													
232D	DPR00001- DPR01498	220-1523	9 (2.4)	415-2592	415-2593	416-5884	363-5819	452-6006	420-9748	265-6619	265-6618	248-3100	513-8590	421-5479	4F-4097 (Quantity 2)	117-8804	7 (1.9)	443-0374	35 (9.2)
	DPR01499- DPR99999, EH2					541-6956													
236D	BGZ00001- BGZ05265	377-6969	12 (3.1)	110-6326	110-6331	416-5884	363-5819	452-6006	258-2829	265-6619	265-6618	198-8354	5L-3979	348-1862 # OR 421-5479 ##	095-1671 # OR 4F-4097 (Quantity 2) ##	6V-5048 # OR 117-8804 ##	9 (2.4)	421-1888	39 (10.3)
	BGZ05266- BGZ99999, K2D					541-6956													
242D	DZT00001- DZT05407	377-6969	12 (3.1)	110-6326	110-6331	416-5884	363-5819	452-6006	258-2829	265-6619	265-6618	198-8354	5L-3979	348-1862 # OR 421-5479 ##	095-1671 # OR 4F-4097 (Quantity 2) ##	6V-5048 # OR 117-8804 ##	9 (2.4)	421-1888	39 (10.3)
	DZT05408- DZT99999, HFB					541-6956													
246D	BYF00001- BYF05064	377-6969	12 (3.1)	110-6326	110-6331	416-5884	363-5819	452-6006	258-2829	265-6619	265-6618	198-8354	5L-3979	348-1862 # OR 421-5479 ##	095-1671 # OR 4F-4097 (Quantity 2) ##	6V-5048 # OR 117-8804 ##	13 (3.4)	421-1888	39 (10.3)
	BYF05065- BYF99999, PN5					541-6956													
262D	DTB00001- DTB10318	377-6969	12 (3.1)	110-6326	110-6331	416-5884	363-5819	452-6006	258-2829	265-6619	265-6618	198-8354	5L-3979	348-1862 # OR 421-5479 ##	095-1671 # OR 4F-4097 (Quantity 2) ##	6V-5048 # OR 117-8804 ##	13 (3.4)	421-1888	39 (10.3)
	DTB10319- DTB99999, RE5					541-6956													
272D	B5W, GSL	377-6969	14 (3.7)	110-6326	110-6331	416-5884	363-5819	452-6006	258-2829	265-6619	265-6618	241-2894	482-8388	348-1862	095-1671	6V-5048	11 (2.9)	471-3172	39 (10.3)
272D XHP	SHY, ETL																		
272D2	BL200001- BL201387	377-6969	14 (3.7)	110-6326	110-6331	416-5884	363-5819	452-6006	258-2829	265-6619	265-6618	241-2894*** or 488-5278^^^	482-8388	348-1862# or 421-5479##	095-1671# or 4F-4097 (Quantity 2)##	6V-5048# or 117-8804##	11 (2.9)	471-3172	39 (10.3)
	BL201388- BL299999					541-6956													
272D2 XHP	MD200001- MD201107	377-6969	14 (3.7)	110-6326	110-6331	416-5884	363-5819	452-6006	258-2829	265-6619	265-6618	241-2894*** or 488-5278^^^	482-8388	348-1862# or 421-5479##	095-1671# or 4F-4097 (Quantity 2)##	6V-5048# or 117-8804##	11 (2.9)	471-3172	39 (10.3)
	MD201108- MD299999					541-6956													

1,000 hour cycle includes 500 hour part numbers. 1,500 hour cycle includes 500 hour part numbers. 3,000 hour planned maintenance cycle includes 1,500 and 1,000 hour part numbers.

*Closed cab machines only.

**Fluid Type

	500 Hour S•O•S SM Services	Interval
Cat HYDO Advance 10	No	3,000
	Yes	6,000
Non-Cat HYDO Advanced 10	No	2,000
	Yes	4,000

***272D2: BL200001-BL200610; 272D2 XHP: MD200001-MD200459

^^^272D2: BL200611-BL299999; 272D2 XHP: MD200460-MD299999

#236D: BGZ00001-BGZ02176; 242D: DZT00001-DZT01992; 246D: BYF00001-BYF02431; 262D: DTB00001-DTB04501

236D: BGZ02177-BGZ99999; 242D: DZT01993-DZT99999; 246D: BYF02432-BYF99999; 262D: DTB04502-DTB99999; 272D2: BL200001-BL299999; 272D2 XHP: MD200001-MD299999

PLANNED MAINTENANCE SERVICE INTERVALS (CONTINUED)

COMPACT TRACK LOADER		Initial 250 Hours		500 Hours										1,000 Hours			1,500 Hours	3,000 Hours		
		Final Drive Oil	Final Drive Oil	Engine Oil/Filter Change	Air Filter		Fuel Filter Change		Lubricate Machine	Hydraulic Tank	Cabin Air*		Cabin Air*	Engine	Hydraulic Oil/Filter Change		Engine Crankcase	Hydraulic Oil**		
Sales Model	Serial Number Prefix	Oil Syn GO (1 L)	Oil Syn GO (1 L)	Filter	Oil Quantity Liter (gal) DEO-ULS™	Primary Element	Secondary Element	In-line Element	Primary Element	Prime Application Grease	Breather Element	Fresh Air Element	Recirculating Element	A/C Compressor Belt	Belt	Filter Element	Seal (Housing)	Seal (Plug)	Breather Element	Oil Quantity Liter (gal) Hydo Adv 10
239D	BL900001-BL903305	350-9510 (Quantity 2)	350-9510 (Quantity 2)	220-1523	9 (2.4)	415-2592	415-2593	416-5884	363-5819	452-6006	420-9748	265-6619	265-6618	248-3100	513-8590	421-5479	4F-4097 (Quantity 2)	117-8804	443-0374	35 (9.2)
	541-6956																			
249D	GWR00001-GWR03176	350-9510 (Quantity 2)	350-9510 (Quantity 2)	220-1523	9 (2.4)	415-2592	415-2593	416-5884	363-5819	452-6006	420-9748	265-6619	265-6618	248-3100	513-8590	421-5479	4F-4097 (Quantity 2)	117-8804	443-0374	35 (9.2)
	541-6956																			
259D	FTL00001-FTL23057	350-9510 (Quantity 2)	350-9510 (Quantity 2)	377-6969	12 (3.1)	110-6326	110-6331	416-5884	363-5819	452-6006	258-2829	265-6619	265-6618	198-8354	5L-3979	348-1862 # OR 421-5479 ##	095-1671 # OR 4F-4097 (Quantity 2) ##	6V-5048# OR 117-8804##	421-1888	39 (10.3)
	541-6956																			
279D	GTL00001-GTL06796	350-9510 (Quantity 2)	350-9510 (Quantity 2)	377-6969	12 (3.1)	110-6326	110-6331	416-5884	363-5819	452-6006	258-2829	265-6619	265-6618	198-8354	5L-3979	348-1862 # OR 421-5479 ##	095-1671# OR 4F-4097 (Quantity 2)##	6V-5048# OR 117-8804##	421-1888	39 (10.3)
	541-6956																			
289D	TAW00001-TAW13054	350-9510 (Quantity 2)	350-9510 (Quantity 2)	377-6969	12 (3.1)	110-6326	110-6331	416-5884	363-5819	452-6006	258-2829	265-6619	265-6618	198-8354	5L-3979	348-1862 # OR 421-5479 ##	095-1671# OR 4F-4097 (Quantity 2)##	6V-5048# OR 117-8804##	421-1888	39 (10.3)
	541-6956																			
299D	GTC, HCL	350-9510 (Quantity 2)	350-9510 (Quantity 2)	377-6969	14 (3.7)	110-6326	110-6331	416-5884	363-5819	452-6006	258-2829	265-6619	265-6618	241-2894	482-8388	348-1862	095-1671	6V-5048	471-3172	39 (10.3)
299D XHP	NCL, JST																			
299D2	BY400001-BY400137 FD200001-FD205700	350-9510 (Quantity 2)	350-9510 (Quantity 2)	377-6969	14 (3.7)	110-6326	110-6331	416-5884	363-5819	452-6006	258-2829	265-6619	265-6618	241-2894*** or 488-5278^^^	482-8388	348-1862# or 421-5479##	095-1671# or 4F-4097 (Quantity 2)##	6V-5048# or 117-8804##	471-3172	39 (10.3)
	541-6956																			
299D2 XHP	DX900001-DX900215 DX200001-DX204687	350-9510 (Quantity 2)	350-9510 (Quantity 2)	377-6969	14 (3.7)	110-6326	110-6331	416-5884	363-5819	452-6006	258-2829	265-6619	265-6618	241-2894*** or 488-5278^^^	482-8388	348-1862# or 421-5479##	095-1671# or 4F-4097 (Quantity 2)##	6V-5048# or 117-8804##	471-3172	39 (10.3)
	541-6956																			

1,000 hour cycle includes 500 hour part numbers. 1,500 hour cycle includes 500 hour part numbers. 3,000 hour planned maintenance cycle includes 1,000 and 1,500 hour part numbers.

*Closed cab machines only.

**Fluid Type

	500 Hour S•O•S SM Services	Interval
Cat HYDO Advance 10	No	3,000
	Yes	6,000
Non-Cat HYDO Advanced 10	No	2,000
	Yes	4,000

*** 299D2: FD200001-FD201478; 299D2 XHP: DX900001-DX900145, DX200001-DX201174

^^^ 299D2: FD201479-FD299999, BY400001-BY499999; 299D2 XHP: DX900146-DX999999, DX201175-DX299999

259D: FTL00001-FTL05516; 279D: GTL00001-GTL02864; 289D: TAW00001-TAW04197

259D: FTL05517-FTL99999; 279D: GTL02865-GTL99999; 289D: TAW04198-TAW99999; 299D2: FD200001-FD299999, BT400001-BY499999; 299D2 XHP: DX200001-DX299999

PLANNED MAINTENANCE SERVICE INTERVALS (CONTINUED)

MULTI TERRAIN LOADER		Initial 250 Hours		500 Hours								1,000 Hours				1,500 Hours	3,000 Hours			
		Final Drive Oil	Final Drive Oil	Engine Oil/Filter Change		Air Filter		Fuel Filter Change		Lubricate Machine	Hydraulic Tank	Cabin Air*		Cabin Air*	Engine	Hydraulic Oil/Filter Change			Engine Crankcase	Hydraulic Oil**
Sales Model	Serial Number Prefix	Oil Syn GO (1 L)	Oil Syn GO (1 L)	Filter	Oil Quantity Liter (gal) DEO-ULS™	Primary Element	Secondary Element	In-line Element	Primary Element	Prime Application Grease	Breather Element	Fresh Air Element	Recirculating Element	A/C Compressor Belt	Belt	Filter Element	Seal (Housing)	Seal (Plug)	Breather Element	Oil Quantity Liter (gal) Hydo Adv 10
257D	EZW00001-EZW02958	350-9510 (Quantity 2)	350-9510 (Quantity 2)	377-6969	12 (3.1)	110-6326	110-6331	416-5884	363-5819	452-6006	258-2829	265-6619	265-6618	198-8354	5L-3979	348-1862# OR 421-5479##	095-1671# OR 4F-4097 (Quantity 2)##	6V-5048# OR 117-8804##	421-1888	39 (10.3)
	541-6956																			
277D	FMT00001-FMT00971	350-9510 (Quantity 2)	350-9510 (Quantity 2)	377-6969	12 (3.1)	110-6326	110-6331	416-5884	363-5819	452-6006	258-2829	265-6619	265-6618	198-8354	5L-3979	348-1862# OR 421-5479##	095-1671# OR 4F-4097 (Quantity 2)##	6V-5048# OR 117-8804##	421-1888	39 (10.3)
	541-6956																			
287D	HMT00001-HMT01134	350-9510 (Quantity 2)	350-9510 (Quantity 2)	377-6969	12 (3.1)	110-6326	110-6331	416-5884	363-5819	452-6006	258-2829	265-6619	265-6618	198-8354	5L-3979	348-1862# OR 421-5479##	095-1671# OR 4F-4097 (Quantity 2)##	6V-5048# OR 117-8804##	421-1888	39 (10.3)
	541-6956																			
297D	BE7	350-9510 (Quantity 2)	350-9510 (Quantity 2)	377-6969	14 (3.7)	110-6326	110-6331	416-5884	363-5819	452-6006	258-2829	265-6619	265-6618	241-2894	9L-0894	348-1862	095-1671	6V-5048	377-6970	39 (10.3)
297D XHP	BL7																			
297D2	HP7	350-9510 (Quantity 2)	350-9510 (Quantity 2)	377-6969	14 (3.7)	110-6326	110-6331	416-5884	363-5819	452-6006	258-2829	265-6619	265-6618	241-2894*** or 488-5278^^^	482-8388	421-5479	4F-4097 (Quantity 2)	117-8804	471-3172	39 (10.3)
297D2 XHP	HP2																			

1,000 hour cycle includes 500 hour part numbers. 1,500 hour cycle includes 500 hour part numbers. 3,000 hour planned maintenance cycle includes 1,000 and 1,500 hour part numbers.

*Closed cab machines only.

**Fluid Type

	500 Hour S•O•S SM Services	Interval
Cat HYDO Advance 10	No	3,000
	Yes	6,000
Non-Cat HYDO Advanced 10	No	2,000
	Yes	4,000

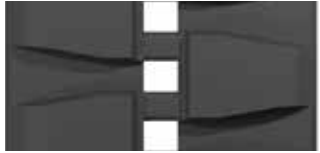


***297D2: BL700001-BL700263; DX900001-DX900145; 297D2 XHP: HP200001-HP200281


^^^297D2: BL700264-BL799999; 297D2 XHP: HP200282-HP299999

#257D: EZW00001-EZW01435; 277D: FMT00001-FMT00735; 287D: HMT00001-HMT00748; 297D XHP: HP700001-HP799999

##257D: EZW01436-EZW99999; 277D: FMT00735-FMT99999; 287D: HMT00749-HMT99999; 297D2 XHP: HP200001-HP299999

RUBBER TRACK OFFERINGS » Find the right fit for your job

Machine Model		Machine Series	Track Part Number	Track Size - Width x Pitch x Lug Count mm (in)	Description
<div style="display: flex; justify-content: space-around; align-items: center;"> <div style="text-align: center;">  Heavy Duty Block </div> <div style="text-align: center;">  Heavy Duty Bar </div> <div style="text-align: center;">  General Duty </div> </div>					
239, 249	D	592-5444	320x86x49 (12.6x3.4x49)	320 mm (12.6") Heavy Duty Block Track	
		561-5496	400x86x49 (15.7x3.4x49)	400 mm (15.7") Heavy Duty Bar Track	
		608-7326	320x86x49 (12.6x3.4x49)	320 mm (12.6") General Duty Track	
259	D	592-5445	320x86x53 (12.6x3.4x53)	320 mm (12.6") Heavy Duty Block Track	
		592-5827	400x86x53 (15.7x3.4x53)	400 mm (15.7") Heavy Duty Block Track	
		561-5498	400x86x53 (15.7x3.4x53)	400 mm (15.7") Heavy Duty Bar Track	
		584-7121 608-7327	320x86x53 (12.6x3.4x53)	320 mm (12.6") General Duty Track	
		593-2029 608-7328	400x86x53 (15.7x3.4x53)	400 mm (15.7") General Duty Track	
279/289	D	593-1012	450x86x56 (17.7x3.4x56)	450 mm (17.7") Heavy Duty Block Track	
		592-5828	400x86x56 (15.7x3.4x56)	400 mm (15.7") Heavy Duty Block Track	
		584-7123 608-7329	450x86x56 (17.7x3.4x56)	450 mm (17.7") General Duty Track	
		592-5441	450x86x56 (17.7x3.4x56)	450 mm (17.7") Heavy Duty Bar Track	
299	D, D XHP, D2, D2 XHP	592-5830	450x86x60 (17.7x3.4x60)	450 mm (17.7") Heavy Duty Block Track	
		592-5829	400x86x60 (15.7x3.4x60)	400 mm (15.7") Heavy Duty Block Track	
		584-7124 608-7331	450x86x60 (17.7x3.4x60)	450 mm (17.7") General Duty Track	
		561-5500	450x86x60 (17.7x3.4x60)	450 mm (17.7") Heavy Duty Bar Track	

Machine Model		Machine Series	Track Part Number	Track Size - Width x Pitch x Lug Count mm (in)	Description
<div style="display: flex; justify-content: center; align-items: center;"> <div style="text-align: center;">  General Duty </div> </div>					
257	D	420-9876	381x100x42 (15x4x42)	381 mm (15") General Duty Track	
277	D	420-9877	457x100x51 (18x4x51)	457 mm (18") General Duty Track	
287	D				
297	D, D2, D2 XHP				

FLEXPOR™ TIRES

Machine	Size Diameter x Rubber Thickness x Tread Width	Part Number
216 226 232	31x6x10 (10.00x16.5)	345-7585 329-6989 Left 329-6990 Right
236 246 252 262	33x6x11 (12.00x16.5)	324-3427 329-6785 329-6784 Left 329-6783 Right



TREAD OPTIONS

OTR (Off-the-road)

OTR tread design has a block pattern that provides a degree of traction in applications where debris is not an issue.



SMOOTH

Smooth tread design is ideal for special applications where debris is an issue like scrap yards, recycling centers and some waste transfer stations.



CONSTRUCTION

Construction tread design is the right choice for maximum performance in the toughest environments. It is designed for smaller machine applications where better traction is required.

UNDERCARRIAGE PARTS

Machine Model	Series	Wheels		Sprockets	
		Part Number	Description	Part Number	Description
239/249	D	536-3554	Double Flange Idler – Standard	304-1870	Sprocket
		536-3553	Single Flange Idler – Standard		
		536-3548	Triple Flange Roller		
		536-3555	Triple Flange Idler		
257	D	305-9270	Steel Rear Idler	342-5015	Outer Sleeve (Hardened)
				342-5014	Inner Sleeve (Hardened)
		278-1301	Front Idler	258-3087	Sprocket Ring
				280-5091	Sprocket Bolt
		295-3250	Front Idler (Steel)*	7X-3392	Washer
				1K-6872	Locknut
		278-1261	Bogie Wheel	389-7577	Sprocket
277/287/297	D, D2, D2 XHP	309-3296	Inner Front Idler Wheel	258-3088	Inner Sleeve
				342-5016	Inner Sleeve (Hardened)*
				258-3089	Outer Sleeve
		309-3297	Outer Front Idler Wheel	342-5017	Outer Sleeve (Hardened)*
				258-3087	Sprocket Ring
		258-3053	Inner Rear Idler Wheel (Steel)*	1K-6872	Locknut
				258-3085	Sprocket
		258-3052	Outer Rear Idler Wheel (Steel)*	258-3086	Sprocket Ring – Outer
				258-3084	Sprocket Ring – Middle
				258-3087	Sprocket Ring – Inner
372-5776	Bogie Wheel	258-3122	Sprocket Bolt		
		7X-3392	Washer		
259/279/289/299	D, D2, D2 XHP	536-3551	Double Flange Idler	304-1870 (259D only)	Sprocket
		536-3550	Single Flange Idler	304-1916	
		536-3549	Triple Flange Roller		
		536-3552	Triple Flange Idler		

*Optional offerings available for abrasive applications

COMMON GROUND ENGAGING TOOLS BROOM EDGES AND ACCESSORIES

Part Type	Model	Part Number
Bolt-On Cutting Edge	BU115, BU115B	489-6702
Bolt-On Cutting Edge	BU115, BU115B	489-6703
Bolt-On Cutting Edge	BP115C	452-4148
Bolt-On Cutting Edge	BP118C	452-4147
Poly Bristle Assemblies (Quantity 18)	BU115, BP115B, BP115C	165-9069
Wire Bristle Assemblies (Quantity 17)	BU115, BP115B, BP115C	165-9070
Poly Bristle Assemblies (Quantity 21)	BU118, BP118B, BP118C	165-9071
Wire Bristle Assemblies (Quantity 20)	BU118, BP118B, BP118C	165-9072
Poly Bristle Assemblies (Quantity 22)	BA118, BA118C	166-0322
Wire Bristle Assemblies (Quantity 21)	BA118, BA118C	166-0323
Wire Bristle Assemblies (Gutter Brush)	All series gutter brushes	172-4563
Poly Bristle Assemblies (Gutter Brush)	All series gutter brushes	460-9777

COMMON GROUND ENGAGING TOOLS (CONTINUED)

BUCKET TOOTHBARS, TEETH AND CUTTING EDGES

Part Type	Bucket Size	Bucket Type	Part Description	Part Number
Bolt-On Tooth Bar	1883 mm (74 inch)	General Purpose / Multi-Purpose – Base Edge Buckets	8 Teeth	136-8736
	2036 mm (80 inch)	General Purpose / Multi-Purpose – Base Edge Buckets	8 Teeth	217-4878
	2188 mm (86 inch)	General Purpose / Multi-Purpose – Base Edge Buckets	8 Teeth	275-5427
	1576 mm (62 inch)	General Purpose / Multi-Purpose – Bolt-On Edge Buckets	7 Teeth	159-0330
	1730 mm (68 inch)	General Purpose / Multi-Purpose – Bolt-On Edge Buckets	8 Teeth	159-0340
	1883 mm (74 inch)	General Purpose / Multi-Purpose – Bolt-On Edge Buckets	8 Teeth	159-0350
	2036 mm (80 inch)	General Purpose / Multi-Purpose – Bolt-On Edge Buckets	8 Teeth	195-9160
	2188 mm (86 inch)	General Purpose / Multi-Purpose – Bolt-On Edge Buckets	8 Teeth	264-2084
Serrated Cutting Edge	1576 mm (62 inch)	General Purpose / Multi-Purpose – Base Edge Buckets	–	319-9599
	1730 mm (68 inch)	General Purpose / Multi-Purpose – Base Edge Buckets	–	319-9600
	1883 mm (74 inch)	General Purpose / Multi-Purpose – Base Edge Buckets	–	319-9601
	2036 mm (80 inch)	General Purpose / Multi-Purpose – Base Edge Buckets	–	319-9602
	2188 mm (86 inch)	General Purpose / Multi-Purpose – Base Edge Buckets	–	319-9603
Bolt-On Cutting Edge	1421 mm (56 inch)	Low Profile Buckets	152.4mm width, 12.7mm thickness	135-9393
	1421 mm (56 inch)	Low Profile Buckets	203mm width, 16mm thickness	174-7965
	1421 mm (56 inch)	Low Profile Buckets	203mm width, 19mm thickness	174-7971
	1576 mm (62 inch)	General Purpose / Multi-Purpose / Low Profile / Utility / Grapple Buckets	165mm width, 16mm thickness	135-9394
	1576 mm (62 inch)	General Purpose / Multi-Purpose / Low Profile / Utility / Grapple Buckets	203mm width, 16mm thickness	174-7966
	1576 mm (62 inch)	General Purpose / Multi-Purpose / Low Profile / Utility / Grapple Buckets	203mm width, 19mm thickness	174-7972
	1730 mm (68 inch)	General Purpose / Multi-Purpose / Low Profile / Utility / Grapple Buckets	165mm width, 16mm thickness	135-9395
	1730 mm (68 inch)	General Purpose / Multi-Purpose / Low Profile / Utility / Grapple Buckets	203mm width, 16mm thickness	174-7967
	1730 mm (68 inch)	General Purpose / Multi-Purpose / Low Profile / Utility / Grapple Buckets	203mm width, 19mm thickness	174-7973
	1883 mm (74 inch)	General Purpose / Multi-Purpose / Low Profile / Utility / Grapple / Light Material Buckets	165mm width, 16mm thickness	135-9396
	1883 mm (74 inch)	General Purpose / Multi-Purpose / Low Profile / Utility / Grapple / Light Material Buckets	203mm width, 16mm thickness	174-7968
	1883 mm (74 inch)	General Purpose / Multi-Purpose / Low Profile / Utility / Grapple / Light Material Buckets	203mm width, 19mm thickness	174-7974
	2036 mm (80 inch)	General Purpose / Multi-Purpose / Low Profile / Light Material / Grapple Buckets	165mm width, 16mm thickness	135-9397
	2036 mm (80 inch)	General Purpose / Multi-Purpose / Low Profile / Light Material / Grapple Buckets	203mm width, 16mm thickness	174-7969
	2036 mm (80 inch)	General Purpose / Multi-Purpose / Low Profile / Light Material / Grapple Buckets	203mm width, 19mm thickness	174-7975
	2188 mm (86 inch)	General Purpose / Multi-Purpose / Light Material Buckets / Material Handling	165mm width, 16mm thickness	195-5124
	2188 mm (86 inch)	General Purpose / Multi-Purpose / Light Material Buckets / Material Handling	203mm width, 16mm thickness	174-7970
	2188 mm (86 inch)	General Purpose / Multi-Purpose / Light Material Buckets / Material Handling	203mm width, 19mm thickness	174-7976
	2490 mm (98 inch)	Light Material Buckets / Material Handling	165mm width, 16mm thickness	296-7602
	2642 mm (104 inch)	Material Handling	165mm width, 16mm thickness	469-4306
Unitooth	General Purpose / Multi-Purpose Buckets with Bolt-On Teeth	–	132-4720	


COMMON GROUND ENGAGING TOOLS (CONTINUED)

AUGER BITS AND ACCESSORIES

Part Class	Type / Size	Part Number			
Standard Duty Bits	102 mm (4 inch)	366-7751			
	152 mm (6 inch)	153-4083			
	229 mm (9 inch)	153-4084			
	305 mm (12 inch)	153-4085			
	381 mm (15 inch)	366-7752			
	457 mm (18 inch)	153-4086			
	610 mm (24 inch)	153-4089			
	762 mm (30 inch)	217-3194			
	457 mm (36 inch)	153-4091			
Industrial Duty Bits	152 mm (6 inch)	372-0260			
	229 mm (9 inch)	372-0261			
	305 mm (12 inch)	372-0262			
	406 mm (16 inch)	372-0263			
	457 mm (18 inch)	372-0264			
	610 mm (24 inch)	372-0265			
	762 mm (30 inch)	372-0266			
	457 mm (36 inch)	372-0267			
	1067 mm (42 inch)	372-0268			
1219 mm (48 inch)	372-0269				
Industrial Rock Bits	152 mm (6 inch)	372-0270			
	229 mm (9 inch)	372-0271			
	305 mm (12 inch)	372-0272			
	406 mm (16 inch)	372-0273			
	457 mm (18 inch)	372-0274			
	508 mm (20 inch)	372-0275			
	610 mm (24 inch)	372-0276			
	762 mm (30 inch)	372-0277			
	457 mm (36 inch)	372-0278			
	Rock Drill Head Tooth	372-0289			
Teeth	Gage Tooth (Outer)	371-3694			
	Flat Tooth (Inner)	371-3690			
	HF Gage Tooth (Outer)	371-3695			
	Flat Carbide Tooth (Inner)	371-3691			
	Chisel Tooth (Inner)	371-3696			
	Flat Hard Face Tooth HF (Inner)	371-3692			
	Chisel Carbide Tooth (Inner)	371-3697			
	Flat HF Tooth (HF Both Sides, Inner)	371-3693			
	Chisel HF Tooth (Inner)	371-3698			
	Standard Duty Tooth	153-4094			
	Hard Face Tooth	174-9566			
	Carbide Inserted Tooth	174-9567			
Tree Bits	610 mm (24 inch)	153-4092			
	457 mm (36 inch)	153-4095			
	152 mm (6 inch) Bolt-On	372-0230			
Rock Heads*	229 mm (9 inch) Bolt-On	372-0231			
	305 mm (12 inch) Bolt-On	372-0232			
	381 mm (15 inch) Bolt-On	372-0233			
	457 mm (18 inch) Bolt-On	372-0234			
	610 mm (24 inch) Bolt-On	372-0235			
Part Class (Continued)	Type / Size (Continued)		Part Number (Continued)		
	Adapters	Hex to Round	156-6329		
Round to Hex		217-3191			
Extensions	305 mm (12 inch)	156-6328			
	610 mm (24 inch)	217-3192			
Telescoping Extensions	0.91 meter (3 feet)	372-0256			
	1.83 meters (6 feet)	372-0257			
Accessories	Retention Pin Kit		372-0258		
	Pilot Point		153-4093		
	Pilot Point – Industrial Rock		367-9767		

*For use with standard bits only

BATTERIES

Model	Voltage	Part Number	
Standard Battery*	850 CCA	230-6368	
Heavy Duty**	1000 CCA	115-2422	


*Not compatible with XHP models

**Comes standard in XHP models. Not available for 226D, 239D, 232D or 249D

ENGINE PARTS

Machine Model	Notes	Starter Motor	Alternator	Water Pump	Turbocharger
226D, 239D, 232D, 249D	U.S. EPA Tier 4 Final/EU Stage IIIB	423-5606	490-0056	523-4432	480-4349
236D, 242D, 246D, 257D, 259D, 262D, 277D, 279D, 287D, 289D	Tier 4 Final/Stage IIIB	385-5044	397-9953	387-9903	436-1920
272D, 297D, 299D	U.S. EPA Tier 4 Interim/EU Stage IIIB	377-6967	377-6966	389-5309	389-5352
272D XHP, 297D XHP, 299D XHP					389-9185
272D2, 297D2, 299D2	U.S. EPA Tier 4 Final/EU Stage IV	377-6967	377-6966	389-5309	482-8480
272D2 XHP, 297D2 XHP, 299D2 XHP					

CAB GLASS

Part Description	Part Number	Quantity	
Rearview Mirror	345-6131	1	
Window – Polycarbonate Door (for flying debris)	418-5850	1	
Window – Glass Door (general use)	345-6230	1	
Window Assembly – Sliding Upper Front Panel (Left)	345-6271	1	
Window Assembly – Sliding Upper Front Panel (Right)	345-6274	1	
Window Assembly – Sliding Upper Rear Panel (Left)	345-6270	1	
Window Assembly – Sliding Upper Rear Panel (Right)	345-6275	1	
Window Latch Assembly – (Left) or (Right)	258-3765	2	
Window Assembly – Fixed Lower Panel (Left)	345-6273	1	
Window Assembly – Fixed Lower Panel (Right)	345-6276	1	
Window Pad – For Lower Glass (Left) or (Right))	435-8783	2	
Window – Rear	345-6011	1	
Window – Top	258-4012	1	

LIGHTS

Lamp Type	Part Number	Quantity
Dome	210-8754	1
Flood – Front and Rear Working	9W-0607	4
Headlight (Roading)	9W-3324	2
Front Turn Signal (Roading)	226-4561	2
Front Position (Roading)	226-4560	2
Rear Turn Signal (Roading)	9W-3326	2
Stop and Tail (Roading)	084-4348	2
License Plate Holder (Roading)	195-9712	1
Warning Beacon	9X-8118	1
LED Kit – 2 Front and 2 Rear	499-2684	1



QUICK DISCONNECTS

Get the most out of your Cat D/D2 Series Skid Steer, Compact Track, or Multi Terrain Loader with a wide range of hydraulic work tool attachments that can be easily interchanged with Quick Disconnects. **Contact your Cat dealer for a complete list of all available attachments.**

Model	Part Number				
	Male 1/2"	Female 1/2"	Male 3/4"	Female 3/4"	Case Drain 3/8"
Standard Flow/High Flow	373-6967	373-6968	–	–	–
XHP Models	426-4052	426-4051	475-5066	373-6970	373-7037
D XHP Models	347-4432	347-4431	475-5066	373-6970	373-7037
D2 XHP Models	426-4052	426-4051	475-5066	373-6970	373-7037
Land Management – D2 XHP *	550-0926	550-0927	550-0921*	550-0922*	550-0925
GSL, SHY, HCL, NCL (Serial Number Prefix)	347-4432	347-4431	–	–	–

*Screw to connect auxiliary Quick Disconnects



LET'S DO THE WORK.™

AEXQ1852-06
 (North America, Europe, Aus/NZ, China)
 October 2021

© 2021 Caterpillar. All Rights Reserved. CAT, CATERPILLAR, LET'S DO THE WORK, their respective logos, "Caterpillar Yellow," the "Power Edge" and Cat "Modern Hex" trade dress, as well as corporate and product identity used herein, are trademarks of Caterpillar and may not be used without permission.

