



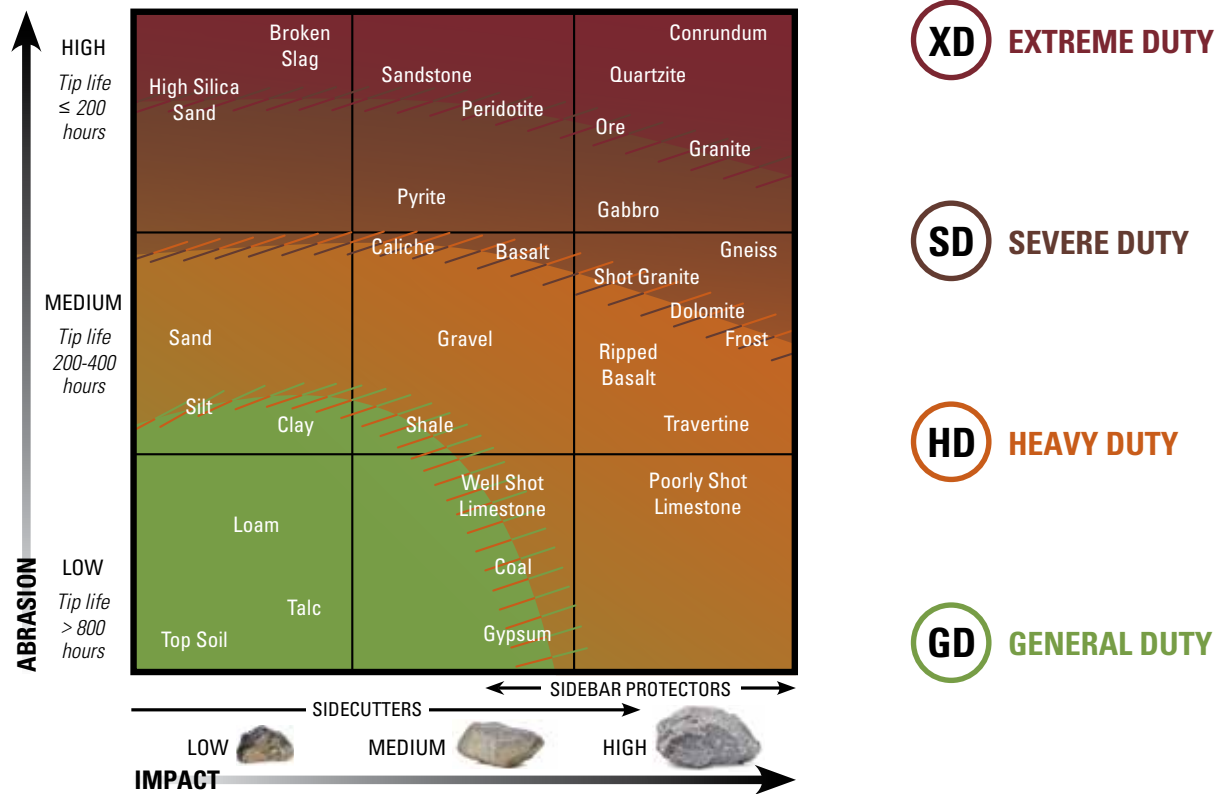
GET OPTIONS FOR EXCAVATOR BUCKET REBUILDS

Extend bucket life and reduce total owning and operating costs by equipping your bucket with Cat® GET.

Use this configuration guide to determine if your bucket's current configuration is matched to the abrasion and impact level of your application by reviewing the images and durability guidelines.

Introduce options to extend bucket service life and performance. Lifecycle costs are improved by properly configuring a bucket with application-matched GET products.

Configure to Your Jobsite



HEAVY DUTY COMPLETE DIGGING

Heavy Duty bucket configurations are equipped with a larger GET adapter system and therefore allow modifications to live or perform in extreme environments.




- Your Heavy Duty bucket is predrilled for side cutters to protect the sidebar and enhance production.
- A spade edge option will allow you to penetrate better with compacted or dense materials.
- If tip life is less than 400 hours or damage to the inner or outer bucket shell is experienced, you may need to upgrade to severe duty configuration.

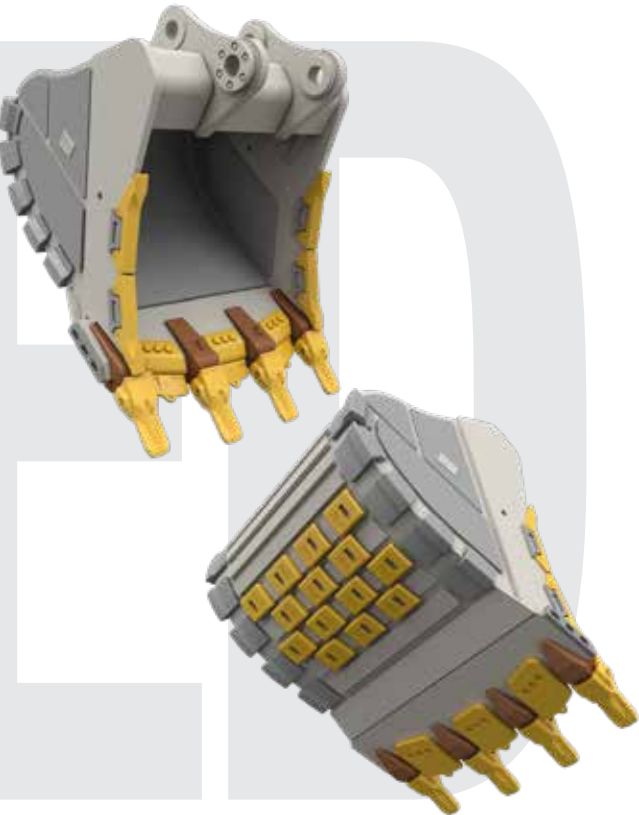
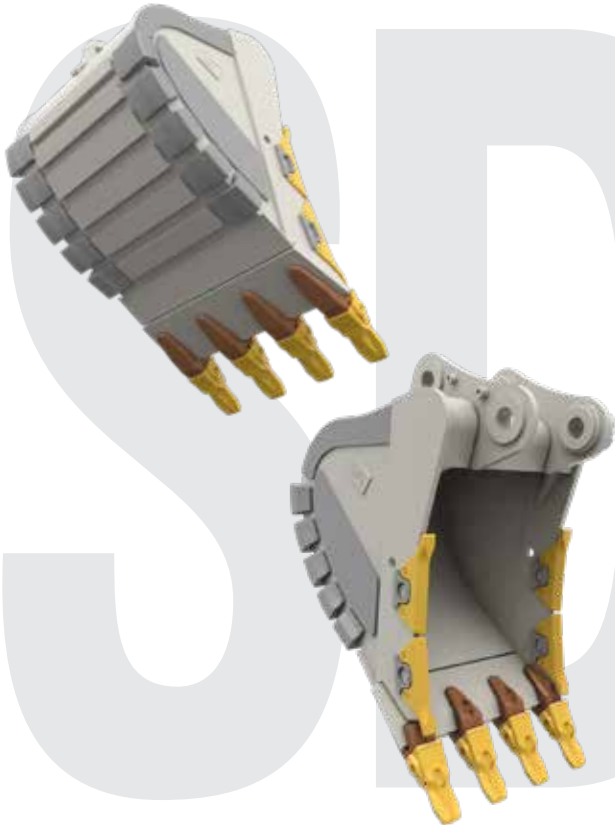
	IMPACT (material size)			ABRASION (tip life)
	SMALL HEX (311-319)	MEDIUM HEX (320-329)	LARGE HEX (336-390)	
LOW	 0-1" 0-25 mm	 0-3" 0-75 mm	 0-6" 0-150 mm	400-800 hours

SEVERE DUTY DYNAMIC EXCAVATION

Severe Duty bucket configurations include the larger GET adapter system and additional wear life components to extend the bucket life cycle.

- Wear and liner packages help to protect the integrity of the shell.
- Side bar protectors are designed to protect the core structure of the bucket, which reduces rebuild time and cost.
- Weld-on heel shrouds are utilized to extend the bucket life cycle by protecting the welded seam on the corners.
- If tip life is less than 200 hours or damage to the inner or outer bucket shell is experienced, you may need to upgrade to extreme duty configuration.




	IMPACT (material size)			ABRASION (tip life)
	SMALL HEX (311-319)	MEDIUM HEX (320-329)	LARGE HEX (336-390)	
MEDIUM	 1-3" 25-75 mm	 3-8" 75-200 mm	 6-12" 150-300 mm	200-400 hours



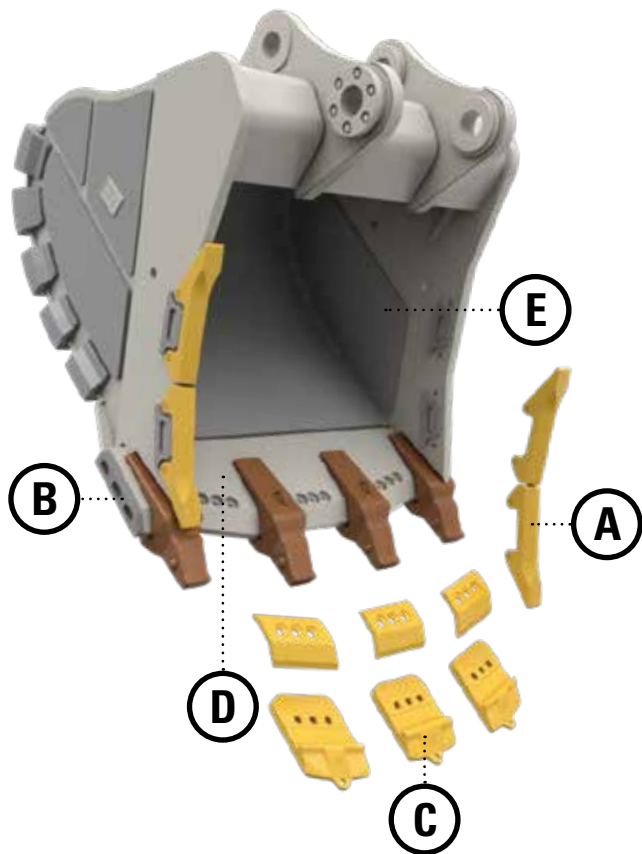
EXTREME DUTY THE TOUGHEST BUCKET FOR YOUR TOUGHEST JOBS

Your most intense excavation applications call for full protection to your bucket. Extreme Duty configurations can include full base edge protection and mechanically attached wear plates (MAWPS).

- The extreme duty configurations include high abrasion wear components for the most aggressive excavation and loading applications.
- The base edge can be protected by mechanically attached half arrows and top covers, which allows for quicker removal and installation.
- MAWPS change out within minutes, reducing rebuild costs and time.

	IMPACT (material size)			ABRASION (tip life)
	SMALL HEX (311-319)	MEDIUM HEX (320-329)	LARGE HEX (336-390)	
HIGH	 3+\" data-bbox="565 935 625 945"/>	 8+\" data-bbox="670 935 730 945"/>	 12+\" data-bbox="765 935 825 945"/>	≤ 200 hours

CAT GET OPTIONS INCREASE BUCKET LIFE AND REDUCE OWNING AND OPERATING COST



A: Adequate sidebar protection extends sidebar life and bucket capacity.

B: Reduce base-edge end wear and corner-adapter weld erosion with our Base Edge End Protectors (BEEP).

C: Top covers and half arrows extend base edge life.

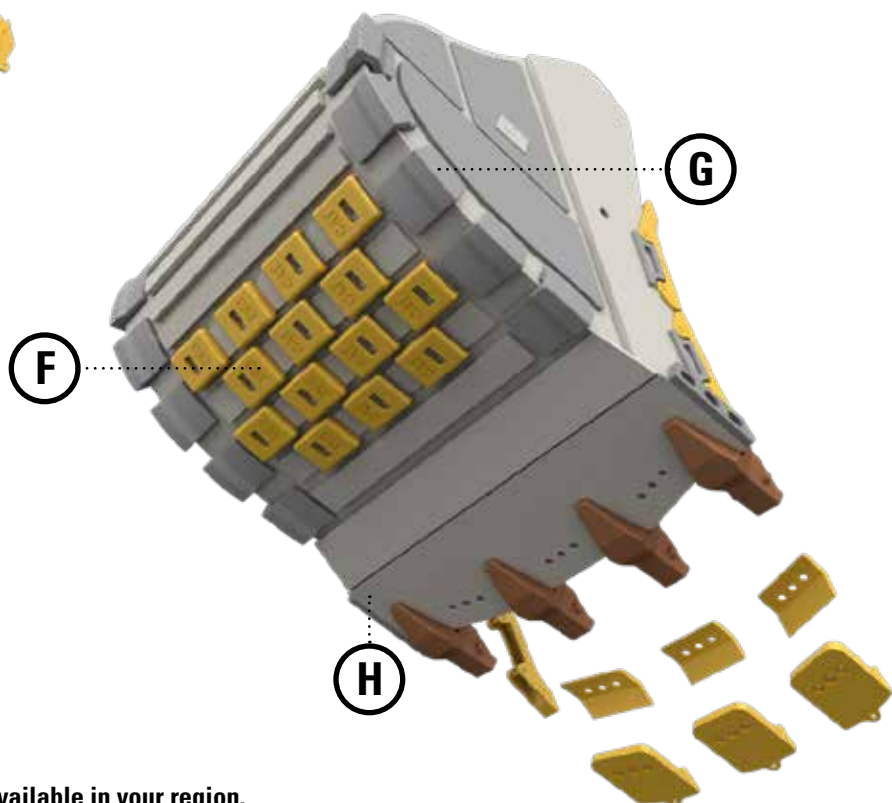
D: The spade edge option will allow you to penetrate better into compacted or dense materials.

E: Bucket liner plates protect the shell from impact loads and abrasive wear.

F: Mechanically Attached Wear Plates (MAWPS) can reduce costs by 40% with significantly lower weld labor and replacement costs.

G: Weld-on heel shrouds are used to extend the bucket life cycle by protecting the welded seam on the corners.

H: Cat Advansys™ tip and adapter system delivers integrated hammerless retention without a separate retainer.



Consult your Cat dealer for specific attachments available in your region.

For more information, please reference the following materials:
GET Marketing catalog PEBJ0078, GET Parts Book with dimensions PEBJ0079, Bucket Configurations for your HEX bucket PEBJ0140.

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