



# Cat<sup>®</sup> Forestry Mulchers

*HM2615 and HM4015*

***Cat<sup>®</sup> forestry mulchers have industry-leading features to ensure you are getting the best productivity from a mulcher for tracked and wheeled excavators, all while keeping your work environment and equipment safe.***

***Not all attachments are available in all regions. Consult your Cat dealer for specific attachments available in your region.***

## **Reliable Performance**

- Cut trees up to 152 mm (6 in) in diameter with the HM2615 and up to 305 mm (12 in) with the HM4015
- Two rotor types:
  - Standard – rotor with teeth only
  - Bite limiter – rotor with teeth separated by ribs to create more finely shredded materials
- Variable torque hydraulic piston motor (HM2615: 60 cc, HM4015: 110 cc) can be adjusted to maximize machine and mulcher performance
- Brackets allow the mulchers to be mounted on different excavators:
  - HM2615 – 11-17 ton tracked excavators, 11-17 ton wheeled excavators
  - HM4015 – 18-23 ton tracked and wheeled excavators
- The staggered tooth design reduces stalling and jamming
- Hardened and forged counter-blades reduce material size before entering the mulching chamber and increase working life of the mulcher

## **Easy Maintenance**

- Access internal components quickly and easily with bolt-on service panels
- Poly Chain Belt driven transmission enables smooth startup
- Multiple tooth options available for order
- The motor is integrated into the frame to protect it from dust impact
- Protect the bolts that allow internal access from debris with a recessed design into the panel
- Get back to work faster with field-replaceable wear parts

## **Prioritized Safety**

- Hydraulic Mulching door keeps the work environment and equipment safe by dispersing materials according to your application and surroundings
- The mulching door can be controlled from the cab by a medium pressure or electronic kit:
  - Door closed – right of way clearing, near power lines and pipelines, and roadside maintenance
  - Door open – vegetation management, job site clearing, forest wood fuel removal, and firebreaks
- Flow control valve protects the motor from excessive flow
- Ground level primary grease points keep you safe while performing daily maintenance
- Reduce scatter with bolt-on, replaceable chains and skids



# Cat® Forestry Mulchers

Specifications														
Model	Recommended Excavator Weight		Weight		Optimum Hydraulic Flow Range				Optimum Hydraulic				Maximum Cutting Diameter	
	Min.	Max.			Min.	Max.	Min.	Max.	Min.	Max.				
	tons	tons	kg	lb	L	gpm	L	gpm	bar	psi	bar	psi	mm	in
HM2615	11	17	1050	2315	98	26	201	53	179	2600	345	5000	152	6
HM2615 with Bite Limiter	11	17	1125	2480	98	26	201	53	179	2600	345	5000	152	6
HM4015	18	23	1550	3417	151	40	201	53	207	3000	345	5000	305	12
HM4015 with Bite Limiter	18	23	1640	2337	151	40	201	53	207	3000	345	5000	305	12

For more complete information on Cat products, dealer services, and industry solutions, visit us on the web at [www.cat.com](http://www.cat.com)

GEHQ9280-00 (03-2019)  
(N Am)

© 2019 Caterpillar  
All rights reserved

Materials and specifications are subject to change without notice. Featured machines in photos may include additional equipment. See your Cat dealer for available options.

CAT, CATERPILLAR, LET'S DO THE WORK, their respective logos, "Caterpillar Yellow," the "Power Edge" and Cat "Modern Hex" trade dress as well as corporate and product identity used herein, are trademarks of Caterpillar and may not be used without permission.

