

330 Hydraulic Excavator

Technical Specifications

Configurations and features may vary by region. Please consult your Cat® dealer for availability in your area.

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Engine		
Engine Model	Cat® C7.1	
Net Power		
ISO 9249	203.7 kW	273 hp
ISO 9249 (DIN)	277 hp (met	tric)
Engine Power		
ISO 14396	205 kW	275 hp
ISO 14396 (DIN)	279 hp (met	tric)
Bore	105 mm	4 in
Stroke	135 mm	5 in
Displacement	7.01 L	428 in ³
Biodiesel capability	Up to B20 ⁽¹⁾)

- Meets U.S. EPA Tier 4 Final, EU Stage V, Korea Stage V, and Japan 2014 emission standards.
- Recommended for use up to 4500 m (14,760 ft) altitude with engine power derate above 3000 m (9,840 ft).
- Advertised power is tested per the specified standard in effect at the time of manufacture.
- Net power advertised is the power available at the flywheel when the engine is equipped with fan, air intake system, exhaust system and alternator.
- Engine speed at 2,200 rpm.
- (1)Cat diesel engines are required to use ULSD (ultra-low sulfur diesel fuel with 15 ppm of sulfur or less) or ULSD blended with the following lower-carbon intensity fuels** up to:
 - ✓ 20% biodiesel FAME (fatty acid methyl ester)*
 - \checkmark 100% renewable diesel, HVO (hydrogenated vegetable oil) and GTL (gas-to-liquid) fuels

Refer to guidelines for successful application. Please consult your Cat dealer or "Caterpillar Machine Fluids Recommendations" (SEBU6250) for details.

- *Engines with no aftertreatment devices can use higher blends, up to 100% biodiesel (for use of blends higher than 20% biodiesel, consult your Cat dealer).
- **Tailpipe greenhouse gas emissions from lower-carbon intensity fuels are essentially the same as traditional fuels.

Swing Mechanism		
Swing Speed	11.5 rpm	
Maximum Torque	110 kN·m	81,132 lb-ft

Weights		
Operating Weight	30 100 kg	66,400 lb

 Long undercarriage, Reach boom, R3.2 m (10'6") stick, General Duty Excavation (GDX) 1.20 m³ (1.57 yd³) bucket, 600 mm (24") triple grouser shoes and 6700 kg (14,770 lb) counterweight.

Track		
Optional Track Shoes Width	600 mm	24 in
Optional Track Shoes Width	800 mm	31 in
Number of Shoes (each side)	50	
Number of Track Rollers (each side)	9	
Number of Carrier Rollers (each side)	2	

Drive		
Gradeability	35°/70%	
Maximum Travel Speed	5.3 km/h	3.3 mph
Maximum Drawbar Pull	248 kN	55,753 lbf
Hydraulic System		
Main System – Maximum Flow – Implement	560 L/min (280 × 2 pumps)	148 gal/min (74 × 2 pumps)
Maximum Pressure – Equipment – Normal	35 000 kPa	5,075 psi
Maximum Pressure – Travel	35 000 kPa	5,075 psi
Maximum Pressure – Swing	29 800 kPa	4,320 psi
Boom Cylinder – Bore	140 mm	6 in
Boom Cylinder – Stroke	1407 mm	55 in
Stick Cylinder – Bore	150 mm	6 in
Stick Cylinder – Stroke	1646 mm	65 in
Bucket Cylinder – Bore	135 mm	5 in
Bucket Cylinder – Stroke	1156 mm	46 in
Service Refill Capacities		
Fuel Tank Capacity	474 L	125.2 gal
Cooling System	25 L	6.6 gal
Engine Oil	25 L	6.6 gal
Swing Drive	10 L	2.6 gal
Final Drive (each)	5.5 L	1.5 gal
Hydraulic System (including tank)	310 L	81.9 gal
Hydraulic Tank	147 L	38.8 gal
Diesel Exhaust Fluid (DEF) Tank	41 L	10.8 gal
Standards		
Brakes	ISO 10265:2	008
Cab/Rollover Protective	ISO 12117-2	2:2008

Standards	
Brakes	ISO 10265:2008
Cab/Rollover Protective Structure (ROPS)	ISO 12117-2:2008
Operator Protective Guards (OPG) (optional)	ISO 10262:1998 Level II

Sound Performance		
ISO 6395:2008 (external)	103 dB(A)	_
ISO 6396:2008 (inside cab)	70 dB(A)	_

• Hearing protection may be needed when operating with an open operator station and cab (when not properly maintained or doors/ windows open) for extended periods or in a noisy environment.

Operating Weights and Ground Pressures

		m (24") user Shoes		m (24") ouser Shoes		m (31") user Shoes
	Weight	Ground Pressure	Weight	Ground Pressure	Weight	Ground Pressure
Base Machine Configurations	kg (lb)	kPa (psi)	kg (lb)	kPa (psi)	kg (lb)	kPa (psi)
Base Frame with Track Rollers and Carrier Rollers						
6700 kg (14,770 lb) Counterweight + Long Undercarriage Base Ma	chine					
Reach Boom + R3.2CB2 (10'6") Stick + 1.20 m ³ (1.57 yd ³) GDX Bucket	30 100 (66,400)	57 (8.3)	30 400 (67,000)	58 (8.4)	31 100 (68,600)	44 (6.4)
HD Reach Boom + R3.2CB2 (10'6") HD Stick + 1.20 m ³ (1.57 yd ³) GDX Bucket	30 400 (67,000)	58 (8.4)	30 700 (67,700)	58 (8.5)	31 300 (69,000)	45 (6.5)

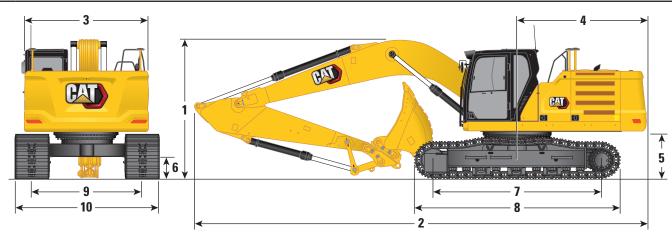
All operating weights include a 90% fuel tank with 75 kg (165 lb) operator.

Major Component Weights

	kg	lb
Base machine (6700 kg [14,770 lb] counterweight, upper frame, long undercarriage with HD rollers and two boom cylinders) – does not include weight of 90% fuel tank and 75 kg (165 lb) operator.	21 200	46,700
Track Shoes:		
600 mm (24") Width, 11 mm (0.43") Thick, Triple Grouser Track Shoes	3620	7,980
600 mm (24") Width, 14.5 mm (0.57") Thick, Double Grouser Track Shoes	3960	8,700
800 mm (31") Width, 13 mm (0.51") Thick, Triple Grouser Track Shoes with Step Extension	4590	10,120
Two Boom Cylinders	490	1,080
Weight of 90% Fuel Tank and 75 kg (165 lb) Operator	460	1,010
Counterweight:		
6700 kg (14,770 lb) Counterweight	6700	14,770
Booms (including lines, pins, stick cylinder):		
Reach Boom 6.15 m (20'2")	2310	5,090
HD Reach Boom 6.15 m (20'2")	2420	5,340
Sticks (including lines, pins, bucket cylinder, bucket linkage):		
Reach Stick R3.2CB2 (10'6")	1470	3,240
HD Reach Stick R3.2CB2 (10'6")	1610	3,550
Buckets (without linkage):		
1.50 m³ (1.96 yd³) GDX, CB Linkage	1160	2,600
1.20 m³ (1.57 yd³) GDX, CB Linkage	1030	2,300
1.30 m³ (1.70 yd³) HDX, CB Linkage	1210	2,700
1.10 m³ (1.44 yd³) GDX, CB Linkage	980	2,200
Quick Couplers (QC):		
Pin Grabber QC CB with Pins	530	1,170
Pin Grabber QC CB without Pins	500	1,100
Dedicated QC	430	950

Dimensions

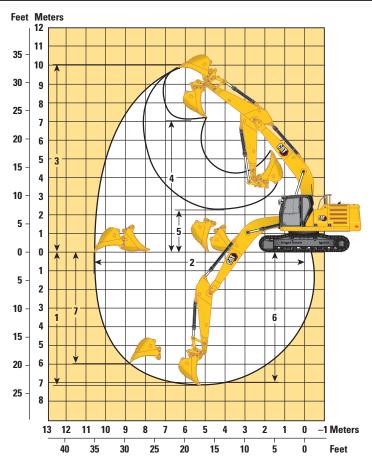
All dimensions are approximate and may vary depending on bucket selection.



Boom Option		Reach Boom 6.15 m (20'2")		
Stick Option		Reach Stick R3.2CB2 (10'6")		
1 Machine Height:				
Cab Height	3060 mm	10'0"		
Top of GNSS Antenna Height (if installed)	3080 mm	10'1"		
OPG Height	3200 mm	10'6"		
Handrail Height	3060 mm	10'0"		
With Boom/Stick/Bucket Installed	3400 mm	11'2"		
With Boom/Stick Installed	3380 mm	11'1"		
With Boom Installed	3060 mm	10'0"		
2 Machine Length:				
With Boom/Stick/Bucket Installed	10 420 mm	34'2"		
With Boom/Stick Installed	10 420 mm	34'2"		
With Boom Installed	9230 mm	30'3"		
3 Upperframe Width	2940 mm	9'8"		
4 Tail Swing Radius	3130 mm	10'3"		
5 Counterweight Clearance	1120 mm	3'8"		
6 Ground Clearance	490 mm	1'7"		
7 Length to Center of Rollers	3990 mm	13'1"		
8 Track Length	4860 mm	15'11"		
9 Track Gauge	2590 mm	8'6"		
10 Undercarriage Width				
600 mm (24") Shoes	3190 mm	10'6"		
800 mm (31") Shoes	3390 mm	11'1"		
Bucket Type	GD2	X		
Bucket Capacity	1.20 m ³	1.57 yd ³		
Bucket Tip Radius	1580 mm	5'2"		

Working Ranges and Forces

All dimensions are approximate and may vary depending on bucket selection.



Boom Option	Reach Boom 6.15 m (20'2")		
Stick Option	Reach R3.2CB2		
1 Maximum Digging Depth	7160 mm	23'6"	
2 Maximum Reach at Ground Line	10 600 mm	34'9"	
3 Maximum Cutting Height	10 020 mm	32'10"	
4 Maximum Loading Height	7030 mm	23'1"	
5 Minimum Loading Height	2380 mm	7'10"	
6 Maximum Depth Cut for 2440 mm (8'0") Level Bottom	7000 mm	23'0"	
7 Maximum Vertical Wall Digging Depth	5950 mm	19'6"	
Bucket Digging Force (ISO)	179 kN	40,200 lbf	
Stick Digging Force (ISO)	126 kN	28,300 lbf	
Bucket Type	GDX		
Bucket Capacity	1.20 m³	1.57 yd ³	
Bucket Tip Radius	1580 mm	5'2"	

Bucket Specifications and Compatibility

		Wi	dth	Сар	acity	We	ight	Fill	Reach Boom	HD Reacl Boom
	Linkage	mm	in	m³	yd³	kg	lb	%	R3.2 (10'6")	HD R3.2 (10'6")
Pin-On (No Quick Coupler)										
General Duty Excavation	СВ	1300	51	1.10	1.44	983	2,167	100	•	•
	СВ	1350	54	1.20	1.57	1034	2,280	100	•	•
	СВ	1650	66	1.50	1.96	1157	2,552	100	•	•
Heavy Duty Excavation	СВ	1300	51	1.10	1.44	1110	2,447	100	•	•
	СВ	1450	57	1.30	1.70	1213	2,674	100	•	•
				Maxim		nin on Inoulo	ad . buskat\	kg	4605	4450
				IVIAXIII	num load with	pin-on (payio	au + bucket)	lb	10,152	9,811
With Pin Grabber Quick Coupl	er						-			
General Duty Excavation	СВ	1300	51	1.10	1.44	983	2,167	100	•	•
	СВ	1350	54	1.20	1.57	1034	2,280	100	•	•
	СВ	1650	66	1.50	1.96	1157	2,552	100	•	•
Heavy Duty Excavation	СВ	1300	51	1.10	1.44	1110	2,447	100	•	•
	СВ	1450	57	1.30	1.70	1213	2,674	100	•	•
				Maxi		aunlar (ne: : -	ad . buoks+\	kg	4079	3924
				iviaximi	ım load with c	oupler (paylo	au + Ducket)	lb	8,992	8,650

The above loads are in compliance with hydraulic excavator standard EN474-5:2006 + A3:2013, they do not exceed 87% of hydraulic lifting capacity or 75% of tipping capacity with front linkage fully extended at ground line with bucket curled.

Capacity based on ISO 7451:2007.

Bucket weight with General Duty tips.

Maximum Material Density:

- 2100 kg/m³ (3,500 lb/yd³)
- 1800 kg/m³ (3,000 lb/yd³)

Caterpillar recommends using appropriate work tools to maximize the value customers receive from our products. Use of work tools, including buckets, which are outside of Caterpillar's recommendations or specifications for weight, dimensions, flows, pressures, etc. may result in less-than-optimal performance, including but not limited to reductions in production, stability, reliability, and component durability. Improper use of a work tool resulting in sweeping, prying, twisting and/or catching of heavy loads will reduce the life of the boom and stick.

Attachments Offering Guide

Not all Attachments are available in all regions. Consult your Cat dealer for configurations available in your region.

✓ Match

PIN-ON ATTACHMENTS			
Boom Type		Reach	HD Reach
Stick Length		R3.2 (10'6")	HD R3.2 (10'6")
Hydraulic Hammers	H120 S	✓	✓
	H130 S	✓	✓
	H140 S	✓	✓
	H160 S	✓	✓
Rotary Cutters	RC20	✓	✓
	RC30	✓	✓

Boom Type		Reach	HD Reach
Stick Length		R3.2 (10'6")	HD R3.2 (10'6")
Hydraulic Hammers	H120 S	✓	✓
	H130 S	✓	✓
	H140 S	✓	✓
	H160 S	✓	✓
Rotary Cutters	RC20	✓	✓
	RC30	✓	✓

TRS23 (PIN-ON TOP/S70 BOTTOM) ATTACHMENTS

Some attachments require more hydraulic flow and are best suited with a machine that has HP2 circuits and a tiltrotator with a high flow swivel. Check the hydraulic capability of your machine and tiltrotator and the requirements of your attachment to ensure a proper match.

Boom Type		Reach	HD Reach	
Stick Length		R3.2 (10'6")	HD R3.2 (10'6")	
Hydraulic Hammers	H120 S	✓	✓	
	H130 S	✓	✓	

NOTE: Use hammers on tiltrotators less than 10% of working hours per year or maximum 200 hours per year. Refer to your Operation and Maintenance Manual for recommended hydraulic flow requirements.

TRS23 (PIN-ON TOP/S80 BOTTOM) ATTACHMENTS

Some attachments require more hydraulic flow and are best suited with a machine that has HP2 circuits and a tiltrotator with a high flow swivel. Check the hydraulic capability of your machine and tiltrotator and the requirements of your attachment to ensure a proper match.

Boom Type		Reach	HD Reach
Stick Length		R3.2 (10'6")	HD R3.2 (10'6")
Hydraulic Hammers	H120 S	✓	✓
	H130 S	✓	✓

NOTE: Use hammers on tiltrotators less than 10% of working hours per year or maximum 200 hours per year. Refer to your Operation and Maintenance Manual for recommended hydraulic flow requirements.

BOOM-MOUNT ATTACHMENTS			
Boom Type		HD Reach	
Mobile Scrap and Demolition Shears	S2070	✓	
	S3050 Flat Top	✓	

330 Standard and Optional Equipment

Standard and Optional Equipment

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional
CAT TECHNOLOGY		
VisionLink®	√ *	
VisionLink Productivity		✓
Remote Flash	✓	
Remote Troubleshoot	✓	
Cat Grade Connectivity		✓
Compatibility with radios and base stations from Trimble, Topcon, and Leica	✓	
Capability to install 3D grade systems from Trimble, Topcon, and Leica	✓	
Cat Grade 2D	✓	
Cat Grade 2D with Attachment Ready Option (ARO)		✓
Cat Grade 3D single GNSS		✓
Cat Grade 3D dual GNSS		✓
Laser catcher		✓
Cat Assist: - Grade Assist - Boom Assist - Bucket Assist - Swing Assist	✓	
Cat Payload: Static weigh Semiautomatic calibration Payload/cycle information USB reporting capability	√	
Work tool recognition (PL161)	✓	
Work tool tracking (PL161)	✓	
Cat Tilt Rotator (TRS) Integration		✓
Operator Coaching		✓

^{*}Connect subscription only. Additional subscriptions are available. Contact your Cat dealer for availability.

	Standard	Optional
ENGINE		
Cat® C7.1 twin turbo diesel engine	✓	
Three selectable modes: Power, Smart, Eco	✓	
Auto engine speed control	√	
Auto engine idle-shutdown	<u> </u>	
4500 m (14,760 ft) altitude capability		
with engine power derate above 3000 m (9,840 ft)	•	
50° C (122° F) high-ambient cooling capability with derate	✓	
−18° C (0° F) cold start capability	✓	
−32° C (−25° F) cold start capability		✓
Cold start block heaters		✓
2×115 amp dual alternator	✓	
Sealed double element air filter with integrated pre-cleaner	✓	
Two-stage fuel filtration with water separator and indicator	✓	
Electric fuel priming pump	✓	
Electric cooling fans with auto-reverse	✓	
function		
HYDRAULIC SYSTEM		
Electronic main control valve	✓	
Electric boom regeneration circuit	✓	
Stick regeneration circuit	✓	
Automatic hydraulic oil warm up	✓	
Automatic two-speed travel	✓	
Boom and stick drift reduction valve	✓	
High performance hydraulic return filter	✓	
Hammer return filter circuit		✓
Advanced Tool Control (two pump, one/two way high-pressure flow)		✓
Medium-pressure circuit		✓
Hydraulic efficiency monitoring		✓
Common Quick Coupler Circuit for		✓
Cat Pin Grabber and CW Dedicated		
Electronic Pattern Changer (requires activation)	✓	

(continued on next page)

330 Standard and Optional Equipment

Standard and Optional Equipment (continued)

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional
BOOMS, STICKS AND LINKAGE		
6.15 m (20'2") Reach boom	✓	
6.15 m (20'2") HD Reach boom		✓
3.2 m (10'6") Reach stick	✓	
3.2 m (10'6") HD Reach stick		✓
Bucket Linkage, CB2 family, Cat Grade	✓	
UNDERCARRIAGE AND STRUCTURES		
Full-length track guiding guards		✓
Segmented track guiding guards	✓	
Swivel guard	✓	
HD bottom guard	✓	
HD travel motor guard	✓	
Grease lubricated track	✓	
Swing drive and motor, and swing bearing for higher swing torque	✓	
Base frame with HD rollers	✓	
Tie-down points on base frame	✓	
6700 kg (14,770 lb) counterweight	✓	
600 mm (24") triple grouser track shoes	✓	
600 mm (24") double grouser track shoes		✓
800 mm (31") triple grouser track shoes		✓
ELECTRICAL SYSTEM		
Maintenance-free 1,000 CCA batteries (×2)	✓	
Programmable time-delay LED working lights	✓	
Centralized electrical disconnect switch	✓	
LED chassis light, Left Hand (LH) and Right Hand (RH) boom lights, cab lights	✓	
Premium surround lighting package		✓

	Standard	Optional
SERVICE AND MAINTENANCE		
Grouped location of engine oil and fuel filters	✓	
Ground-level second dipstick for engine oil	✓	
Side entry to service platform	✓	
Scheduled Oil Sampling (S·O·S SM) ports	✓	
Radiator screen		✓
Integrated vehicle health	✓	
management system		
SAFETY AND SECURITY		
Cat Command (remote control)		✓
2D E-Fence: - E-ceiling - E-floor - E-swing - E-wall - E-cab avoidance	✓	
Auto hammer stop	✓	
Rearview camera	✓	
Right-hand-sideview camera	✓	
360° visibility		✓
Secure start with PIN code	✓	
Caterpillar One Key security system	✓	
Lockable external tool/storage box	✓	
Lockable door, fuel, and hydraulic tank locks	✓	
Lockable fuel drain compartment	✓	
Service platform with anti-skid plate and recessed bolts	✓	
RH handrail and hand hold	✓	
Cab mirror for RH track edge	✓	
Signaling/warning horn	✓	
Swing alarm		✓
Ground-level secondary engine shutoff switch in cab	✓	
Hydraulic lock out lever that neutralizes all controls	✓	
Inspection lighting		✓

330 Attachments

Dealer Installed Kits and Attachments

Attachments may vary. Consult your Cat dealer for details.

CAB

- RH/LH electrical pedal (two-way) for tool control
- Radial lower wiper for two piece (70/30) windshield, with washer
- Rain protector plus cab light cover
- Polycarbonate roof hatch
- 75 mm (3") retractable seat belt

SAFETY AND SECURITY

- Cat Detect People Detection
- Cat Command Remote control kit
- · Seat belt indicator
- Bluetooth® receiver
- Bluetooth key fob

GUARDS

- Side rubber bumper guard
- Operator Protective Guards (not compatible with cab light cover, rain protector)
- Mesh guard full front (not compatible with cab light cover, rain protector)
- Mesh guard lower half front

ELECTRICAL

• Jump start wiring

SERVICE AND MAINTENANCE

• Grease gun holder

Cab Options

	Deluxe	Premium
ROPS	•	•
High-resolution 254 mm (10") LCD touchscreen monitor	•	•
Auto bi-level air conditioner	•	•
Jog dial and shortcut keys for monitor control	•	•
Keyless push-to-start engine control	•	•
Height-adjustable console	•	•
Tilt-up left-side console	•	•
Heated air-suspension seat	•	Х
Heated and ventilated air-suspension seat	X	•
51 mm (2") seat belt	•	•
Monitor integrated Bluetooth radio with USB/Auxiliary ports	•	•
12V DC outlets	•	•
Document storage	•	•
Overhead storage and rear storage with nets	•	•
Beverage holder	•	•
Cup holder	•	•
Openable two-piece front window	•	•
Rear window emergency exit	•	•
Radial wiper with washer	•	Х
Parallel wiper	X	•
Openable polycarbonate skylight hatch	•	•
Laminated roof glass	X	Х
LED dome light	•	•
Floor welcome light	•	•
Roof sunscreen	•	•
Roller front sunscreen	•	•
Roller rear sunscreen	0	•
Washable floor mat	•	•
Beacon ready	•	•
Cat Stick Steer	0	0
Auxiliary relay	0	0

Standard

O Optional

X Not Available

330 Environmental Declaration

The following information applies to the machine at the time of final manufacture as configured for sale in the regions covered in this document. The content of this declaration is valid as of the date issued; however, content related to machine features and specifications are subject to change without notice. For additional information, please see the machine's Operation and Maintenance Manual.

For more information on sustainability in action and our progress, please visit https://www.caterpillar.com/en/company/sustainability.

Engine

- The Cat® C7.1 engine meets U.S. EPA Tier 4 Final, EU Stage V, Korea Stage V, and Japan 2014 emission standards.
- Cat diesel engines are required to use ULSD (ultra-low sulfur diesel fuel with 15 ppm of sulfur or less) or ULSD blended with the following lower-carbon intensity fuels** up to:
 - ✓ 20% biodiesel FAME (fatty acid methyl ester)*
 - √ 100% renewable diesel, HVO (hydrogenated vegetable oil) and GTL (gas-to-liquid) fuels

Refer to guidelines for successful application. Please consult your Cat dealer or "Caterpillar Machine Fluids Recommendations" (SEBU6250) for details.

- *Engines with no aftertreatment devices can use higher blends, up to 100% biodiesel (for use of blends higher than 20% biodiesel, consult your Cat dealer).
- **Tailpipe greenhouse gas emissions from lower-carbon intensity fuels are essentially the same as traditional fuels.

Air Conditioning System

• The air conditioning system on this machine contains the fluorinated greenhouse gas refrigerant R134a (Global Warming Potential = 1430). The system contains 0.85 kg (1.9 lb) of refrigerant which has a CO₂ equivalent of 1.216 metric tonnes (1.340 tons).

Paint

- Based on best available knowledge, the maximum allowable concentration, measured in parts per million (PPM), of the following heavy metals in paint are:
- Barium < 0.01%
- Cadmium < 0.01%
- Chromium < 0.01%
- Lead < 0.01%

Sound Performance

ISO 6395:2008 (external) – 103 dB(A)

ISO 6396:2008 (inside cab) – 70 dB(A)

 Hearing protection may be needed when operating with an open operator station and cab (when not properly maintained or doors/ windows open) for extended periods or in a noisy environment.

Oils and Fluids

- Caterpillar factory fills with ethylene glycol coolants. Cat Diesel Engine Antifreeze/Coolant (DEAC) and Cat Extended Life Coolant (ELC) can be recycled. Consult your Cat dealer for more information.
- Cat Bio HYDO™ Advanced is an EU Ecolabel approved biodegradable hydraulic oil.
- Additional fluids are likely to be present, please consult the Operations and Maintenance Manual or the Application and Installation guide for complete fluid recommendations and maintenance intervals.

Features and Technology

- The following features and technology may contribute to fuel savings and/or carbon reduction. Features may vary. Consult your Cat dealer for details.
- Advanced hydraulic systems balance power and efficiency
- Smart mode matches machine power to digging requirements automatically
- Eco mode minimizes fuel consumption for light applications
- Increase operating efficiency up to 45% with standard Cat technologies
- Cut maintenance costs with extended service intervals
- Programmable high-efficiency cooling fans run only when needed
- The latest hydraulic oil filter provides longer life with a 3,000-hour replacement interval

Recycling

 The materials included in machines are categorized as below with approximate weight percentage. Because of variations of product configurations, the following values in the table may vary.

Material Type	Weight Percentage
Steel	86.85%
Iron	4.63%
Nonferrous Metal	1.55%
Mixed Metal	0.07%
Mixed-Metal and Nonmetal	0.63%
Plastic	1.79%
Rubber	0.16%
Mixed Nonmetallic	0.23%
Fluid	3.12%
Other	0.96%
Uncategorized	0.00%
Total	100%

A machine with higher recyclability rate will ensure more efficient
usage of valuable natural resources and enhance End-of-Life
value of the product. According to ISO 16714:2008 (Earthmoving
machinery – Recyclability and recoverability – Terminology and
calculation method), recyclability rate is defined as percentage by
mass (mass fraction in percent) of the new machine potentially
able to be recycled, reused or both.

All parts in the bill of material are first evaluated by component type based on a list of components defined by the ISO 16714:2008 and Japan CEMA (Construction Equipment Manufacturers Association) standards. Remaining parts are further evaluated for recyclability based on material type.

Because of variations of product configurations, the following value in the table may vary.

Recyclability - 97%

For more complete information on Cat products, dealer services, and industry solutions, visit us on the web at www.cat.com

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Materials and specifications are subject to change without notice. Featured machines in photos may include additional equipment. See your Cat dealer for available options.

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Based on the Labor, Safety and Health Laws in Japan, employer of small construction equipment are required to provide specific training for all operators on machines with ship weight less than 3 metric ton. For machines greater than 3 metric ton, operator needs to obtain operator license certification from a Government approved registered training school.

AEXJ0087-06 (10-2023) Replaces AEXJ0087-05 Build Number: 07F (Japan)

