## Safety & Maintenance Inspection (D3-D5)

\_\_\_\_\_

### Operator/Inspector \_

Date\_\_\_\_\_ Time \_

### Serial Number \_\_\_\_

A thorough, regular visual inspection of the machine is necessary to maintain machine performance, availability, and safety. Make the inspection at the beginning of
every shift or make the inspection after every 10 hours.

Machine Hours

• Inspect the area around the machine and under the machine. Look for loose bolts, trash buildup, oil leaks, coolant leaks, broken parts, or worn parts. Remove accumulated trash, dirt, grease, or oil from the machine.

• For more information, please refer to the Operation & Maintenance Manual (0&MM) or any other applicable manuals and instructions for this product. If you have questions, please contact your local Cat dealer.

What are you inspecting?	$\checkmark$	What are you looking for?	$\checkmark$	Evaluator Comments
FROM THE GROUND				
Blade cutting edges, corner bits, moldboard		Excessive wear, damage, missing or loose bolts		
Blade tilt cylinders		Excessive wear, damage, leaks		
Push arm, trunnion		Damage, loose bolts, clearance		
Underneath machine		Final drive leaks, damage, debris		
Overall undercarriage		Packing, debris buildup		
Idlers & rollers		Leaks, damage, wear, mounting bolts		
Drive sprockets		Wear, damage, loose bolts		
Final drive		Inspect for debris that may be wrapped around the drive		
Track assembly		Tightness, proper adjustment		
Duo-cone seals		Check seals for oil leaks		
Ripper		Cylinder damage, wear, leaks		
Ripper shank, GET		Wear or damage, missing GET		
Blade & ripper linkage		Inspect the linkage for the blade & ripper Inspect fasteners for the linkage		
Lights, front & rear		Function, damage to lens, housing or wiring		
Steps & handholds		Inspect for damage and cleanliness Check for missing or loose bolts/hardware damage		
Overall machine		Loose or missing nuts and bolts, loose guards, cleanliness, fluid leaks		

#### ENGINE COMPARTMENT

Engine oil	Fluid level	
Engine coolant	Fluid level	
Air filter	Restriction indicator	
Radiator	Check for debris buildup, coolant leaks, and damaged fins & tubes	
Aftercooler	Inspect for debris buildup, coolant leaks, and damaged fins & tubes	
Fan	Inspect for damage to the blades or for oil leaks	
All hoses	Cracks, wear spots, leaks	
All belts	Tension, wear, cracks	
Overall engine compartment	Trash or dirt buildup, leaks	

# **Safety & Maintenance Inspection** (D3-D5)



What are you inspecting?

What are you looking for?

**Evaluator Comments** 

 $\sqrt{}$ 

### **ON THE MACHINE, OUTSIDE THE CAB**

 $\sqrt{}$ 

ROPS	Damage, loose mounting bolts				
Fuel tank	Fuel level, damage, leaks, fuel cap				
Diesel exhaust fluid (DEF) tank (if equipped)	Fluid level, check for debris buildup				
Hydraulic oil tank	Fluid level, damage, leaks				
Primary fuel filter	Drain water per 0&MM				
Fire extinguisher	Charge, damage, date of inspection				
Lights	Inspect for broken bulbs and for broken lenses Inspect light guards and shields for damage				
Windshield, windows	Broken glass, cleanliness				
Windshield wipers / washers	Wear, damage / fluid level				
Pre-cleaner	Debris				
Fresh air filter	Dirt, dust				
Batteries & hold downs	Cleanliness, loose nuts & bolts				

### **INSIDE THE CAB**

Seat	Adjustment, able to reach pedals	
Seat belt & mounting	Damage, wear, adjustment, installed date, age (install by date)	
Horn, backup alarm, lights	Proper function	
Recirculation cab air filter	Dirt, dust	
Indicators	Proper function	
Monitor panel	Proper function	
Switches	Proper function	
Travel controls	Correct operation, free from debris	
Mirrors	Proper adjustment, clean	
Heating & cooling	Proper function	
Overall cab interior	Cleanliness, free from debris	

### NOTES:

Inspected by: \_

\_ Date: \_\_\_\_

\_ Time: \_\_

